

Direct Numerical Simulations of Gas-liquid Flows in Subdomains of Structured Innovative Multiphase Chemical reactors

Xuan Cai¹, Martin Wörner¹, Holger Marschall², Olaf Deutschmann¹

¹Karlsruhe Institute of Technology ²Technische Universität Darmstadt

Jahrestreffen der ProcessNet-Fachgruppen Computational Fluid Dynamics, 29.02 – 02.03, 2016, Bingen



Outline

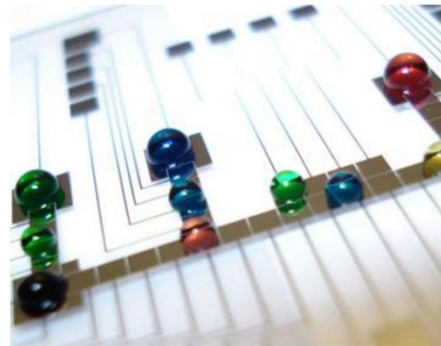
- Motivation & introduction
- Phase field method and *phaseFieldFoam* in OpenFOAM
- Simulations of single droplet **wetting dynamics**
- Interface-resolving simulations of two-phase flows in **foam structure**
- Simulations of rising bubble in **periodic open-cell structure**
- Summary & outlooks

Motivation

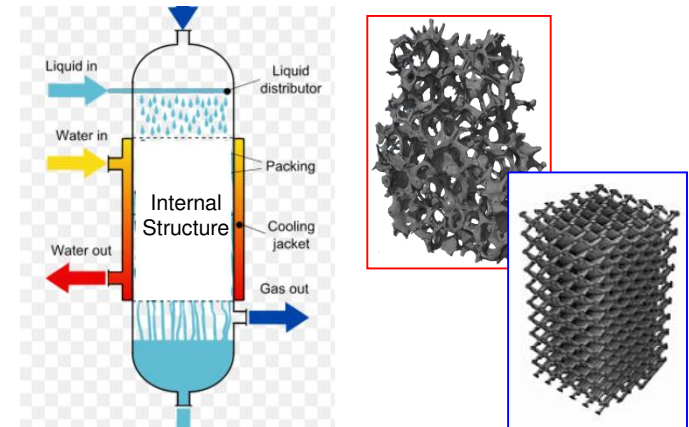
- Understanding hydrodynamic interaction of gas-liquid flows with solid surface



Lotus effect
Credit: Wijesena

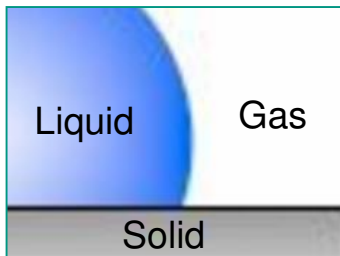


Microfluidic device
Credit: Wheeler



Multiphase chemical reactor with structured packings

- Local fluid dynamics features **motion of three-phase contact line**



Classical paradox between:

- motion of contact line
- no-slip boundary condition

Volume fraction equation in VOF:

$$\frac{\partial F}{\partial t} + (\mathbf{u} \cdot \nabla) F = 0$$

$$\mathbf{u} = 0 \quad \text{on wall}$$

Phase Field Method

- Phase field (C) as phase indicator
 - Smooth transition from -1 to 1 → **diffuse interface**
- Cahn-Hilliard equations for phase field evolution

$$\frac{\partial C}{\partial t} + (\mathbf{u} \cdot \nabla) C = \kappa \nabla^2 \phi \quad \rightarrow \quad \text{describes motion of contact line!}$$

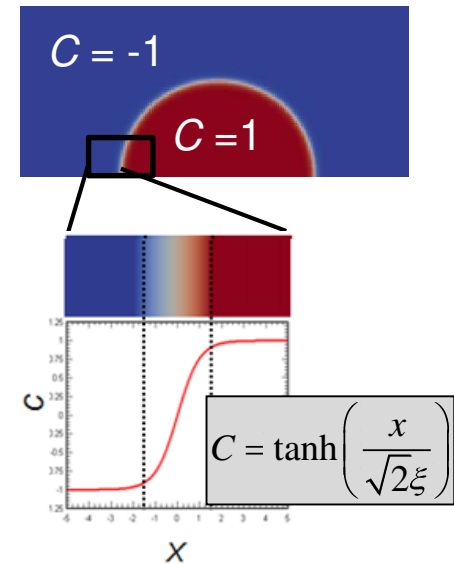
- Wetting boundary condition for static contact angle

$$\hat{\mathbf{n}}_s \cdot \nabla C = \frac{\sqrt{2}}{2} \frac{\cos \theta_c}{\varepsilon} (1 - C^2)$$

- Single-field Navier-Stokes equation:

$$\rho_C \left(\frac{\partial \mathbf{u}}{\partial t} + (\mathbf{u} \cdot \nabla) \mathbf{u} \right) = -\nabla p + \nabla \cdot \left[\mu_C (\nabla \mathbf{u} + (\nabla \mathbf{u})^T) \right] - C \nabla \phi + \rho_C \mathbf{g}$$

- Mixture density and viscosity $\rho_C = \frac{1+C}{2} \rho_L + \frac{1-C}{2} \rho_G$ $\mu_C = \frac{1+C}{2} \mu_L + \frac{1-C}{2} \mu_G$



κ : mobility parameter
 ε : mean-field thickness
 Φ : chemical potential

Numerical implementation and verification

- Phase field method is implemented in OpenFOAM (foam-extend-1.6 and 3.2)
 - As a novel top-level OpenFOAM solver *phaseFieldFoam* [1]
- Verification by a series of test cases against analytical solutions [2]

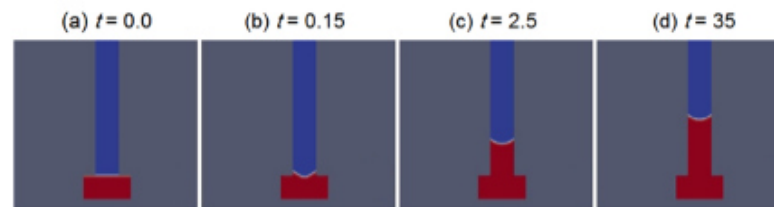
[1] H. Marschall, X. Cai, M. Wörner. **2016**, in preparation

[2] X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

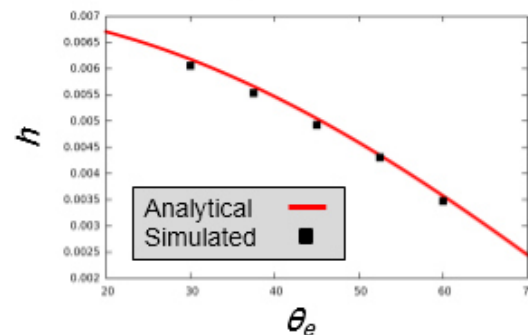
Numerical implementation and verification

- Phase field method is implemented in OpenFOAM (foam-extend-1.6 and 3.2)
 - As a novel top-level OpenFOAM solver *phaseFieldFoam* [1]
- Verification by a series of test cases against analytical solutions [2]

Capillary rise of liquid in narrow channel



Final column height VS. static contact angle



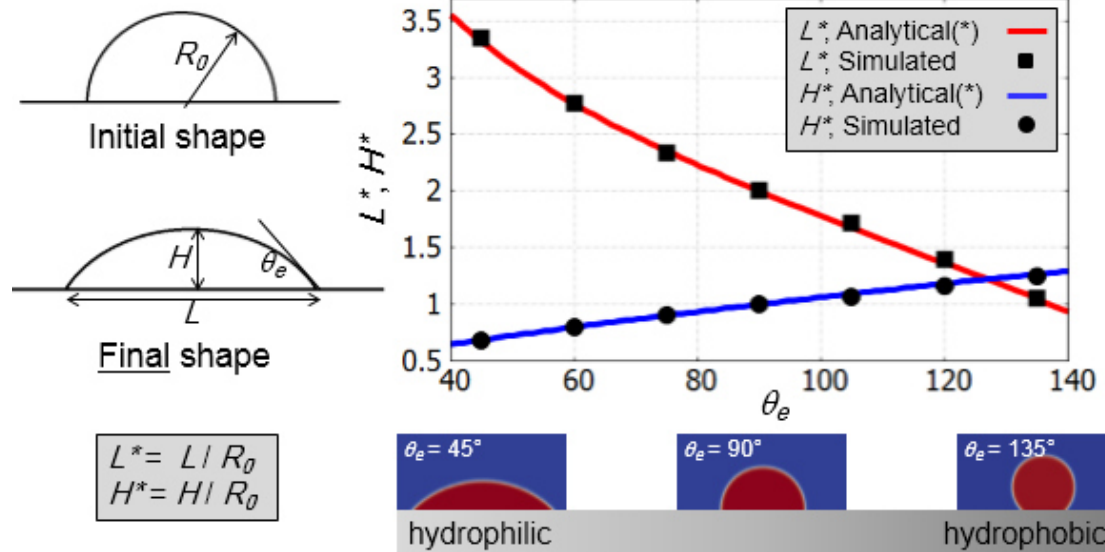
[1] H. Marschall, X. Cai, M. Wörner. **2016**, in preparation

[2] X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

Numerical implementation and verification

- Phase field method is implemented in OpenFOAM (foam-extend-1.6 and 3.2)
 - As a novel top-level OpenFOAM solver *phaseFieldFoam* [1]
- Verification by a series of test cases against analytical solutions [2]

Capillary-driven wetting/dewetting of droplets



(*) Chen et al. 2009

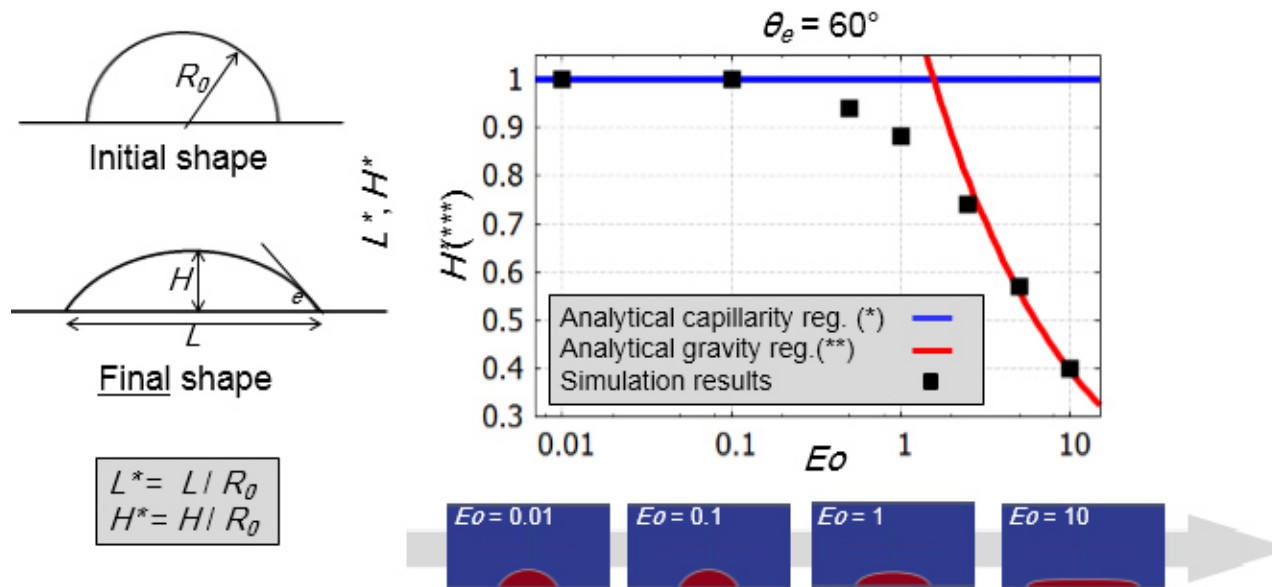
[1] H. Marschall, X. Cai, M. Wörner. **2016**, in preparation

[2] X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

Numerical implementation and verification

- Phase field method is implemented in OpenFOAM (foam-extend-1.6 and 3.2)
 - As a novel top-level OpenFOAM solver *phaseFieldFoam* [1]
- Verification by a series of test cases against analytical solutions [2]

Gravitational effect on wetting droplet



(*)Chen et al. 2009 (**)Dupont et al. 2007 (***) H' : normalized height of droplet

[1] H. Marschall, X. Cai, M. Wörner. **2016**, in preparation

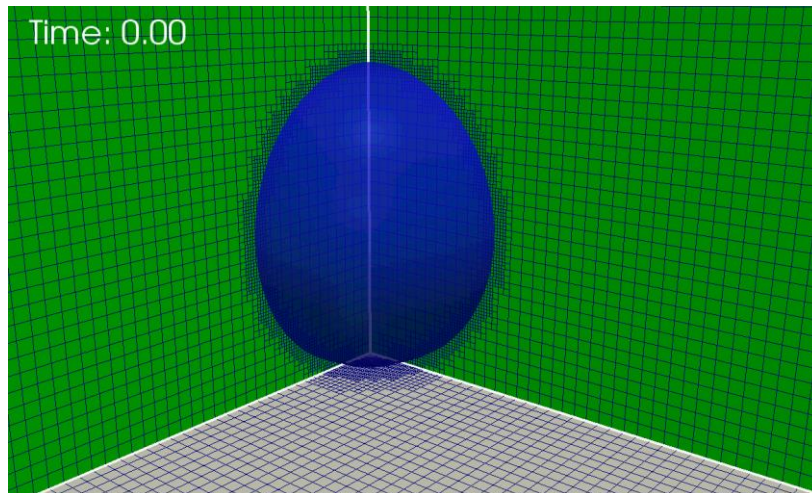
[2] X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

Single droplet wetting dynamics

■ Viscous droplet spreading

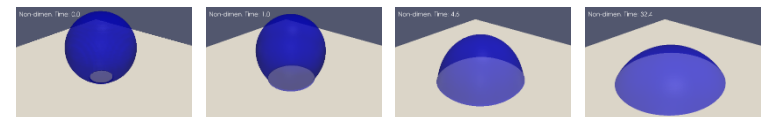
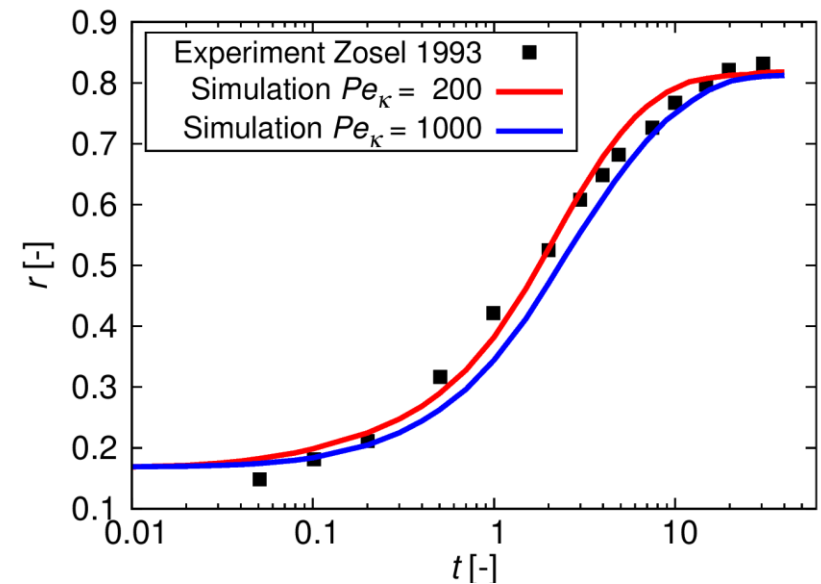
■ Experiment by Zosel 1993

- Diameter ≈ 3 mm
- PIB solution $\mu = 25$ pa·s
- on smooth flat PTFE surface ($\theta_e = 58^\circ$)



Droplet spreading on flat surface
3D adaptive mesh refinement

Droplet base radius over time



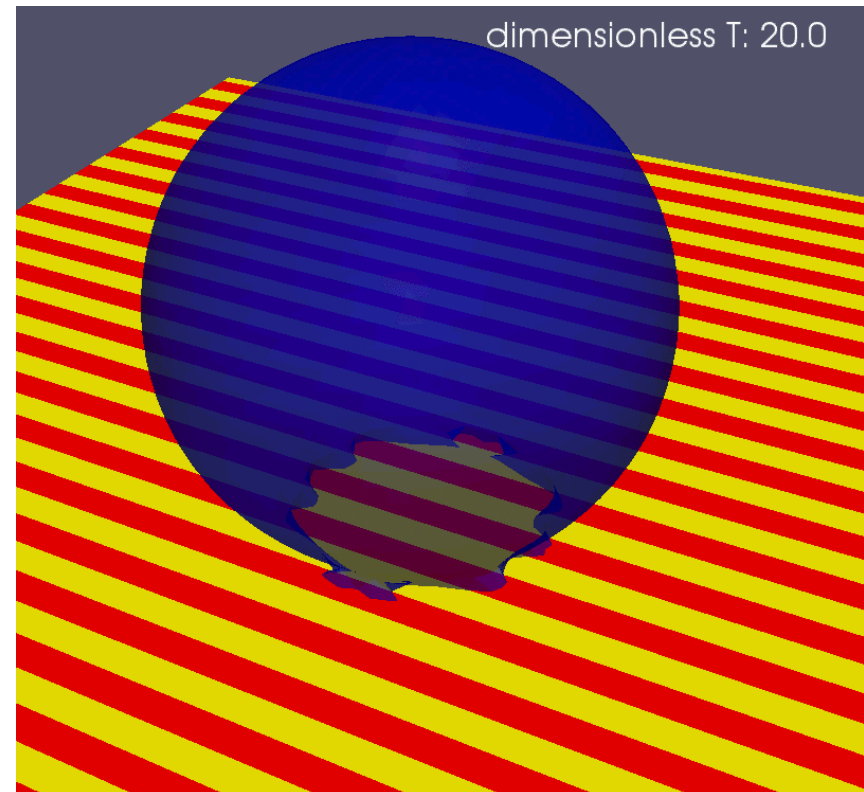
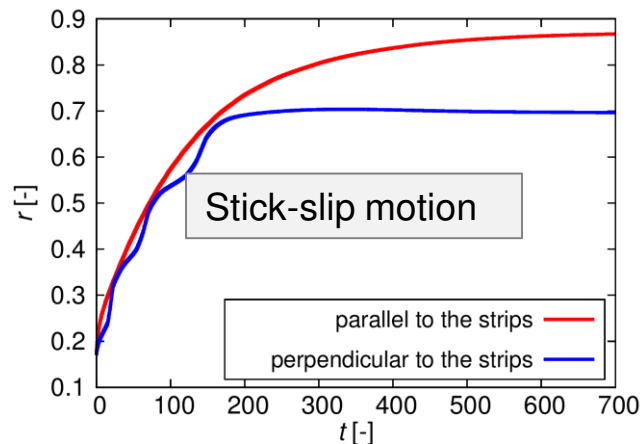
time

Reference: X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

Single droplet wetting dynamics

- Droplet spreading on chemically-heterogeneous surface
- Experiment by Jansen et al. 2013
 - Glycerin droplet volume = 3 mL
 - Alternating stripes made of

SiO ₂ , $\theta_e = 40^\circ$
PFDTs, $\theta_e = 106^\circ$



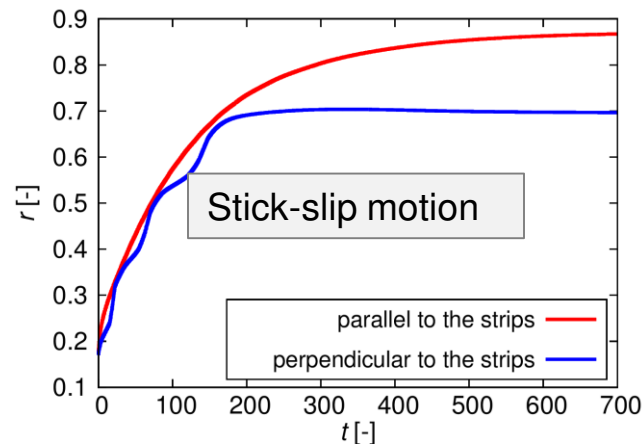
Reference: X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

Single droplet wetting dynamics

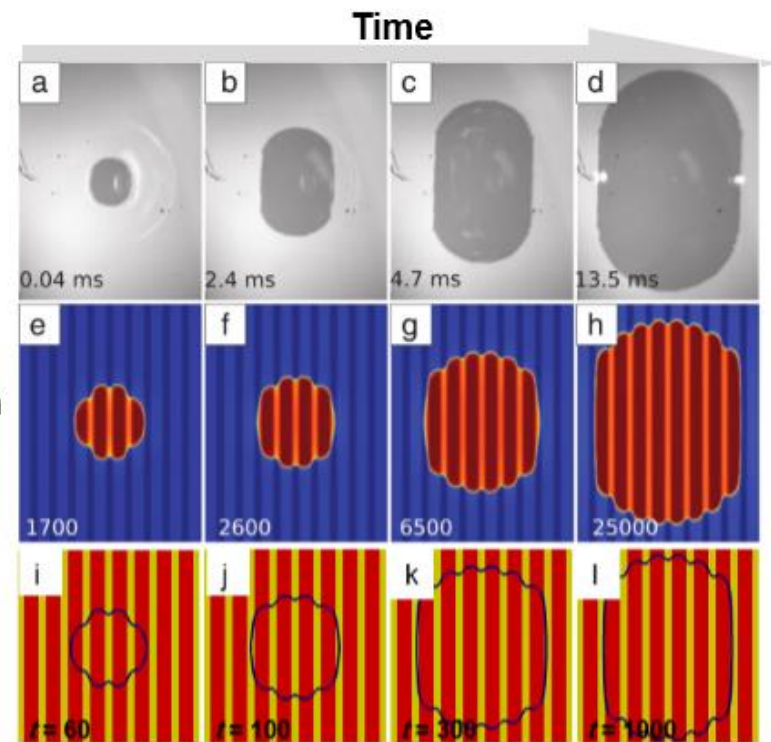
- Droplet spreading on chemically-heterogeneous surface
- Experiment by Jansen et al. 2013
 - Glycerin droplet volume = 3 μL
 - Alternating stripes made of

SiO₂, $\theta_e = 40^\circ$

PFDTs, $\theta_e = 106^\circ$



Experiment



Reference: X. Cai, H. Marschall, M. Wörner and O. Deutschmann, *Chem. Eng. Technol.* **2015**, 38: 1985–1992

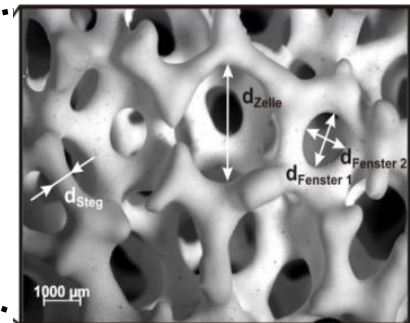
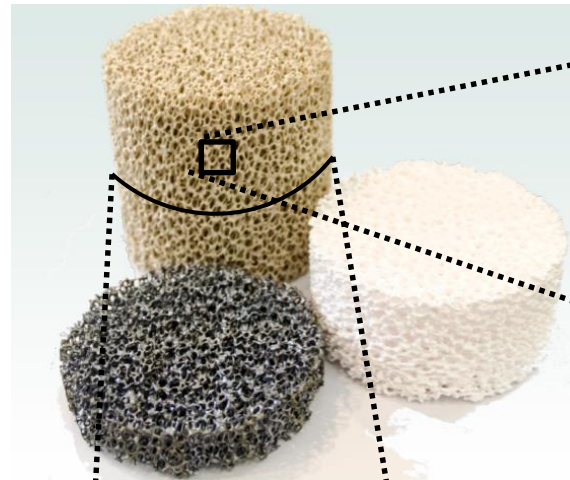
Interface-resolving for Two-phase Flow in Sponge

- Motivation of DNS
 - Characterization of local interfacial phenomena
 - Providing closure for Euler-Euler simulation



Interface-resolving for Two-phase Flow in Sponge

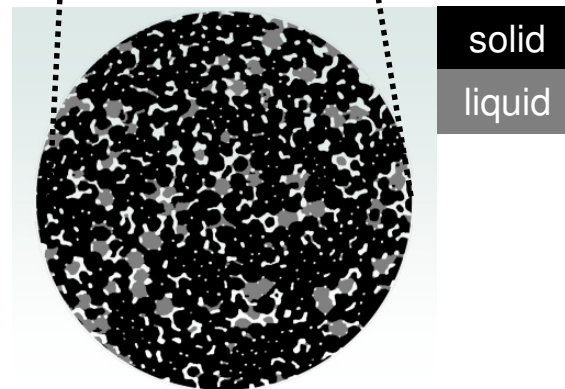
- Motivation of DNS
 - Characterization of local interfacial phenomena
 - Providing closure for Euler-Euler simulation
- Total Foam structure
 - Height: 25 – 100 mm
 - Φ : 100 mm
- Individual liquid jets
 - Approx. 1 – 10 mm
- Local gas-liquid interface
 - Approx. 0.1 – 1 mm
- **Disparity of length scale up to 10^2 or 10^3 !**



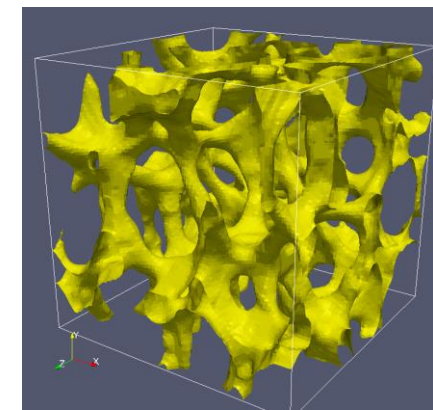
Representative Elementary Vol.



(μ)CT & Reconstruction
S. Meinicke, KIT-TVT



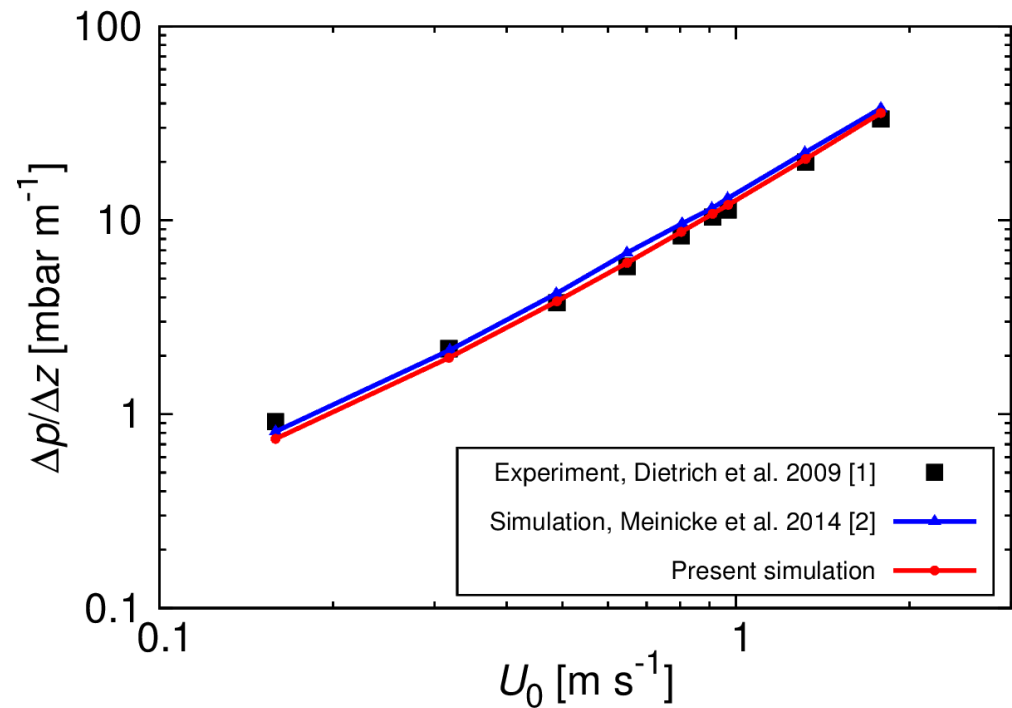
Source: Wallenstein et al. 2015



STL geometry for CFD

Validation for Hydrodynamics of Gas Flow

- Apply the solver for gas flow through sponge structure
- Compare simulated pressure drop versus superficial velocity against:
 - experimental results (Dietrich et al. 2009*)
 - CFD results using “simpleFoam” (Meinicke et al. 2014**)

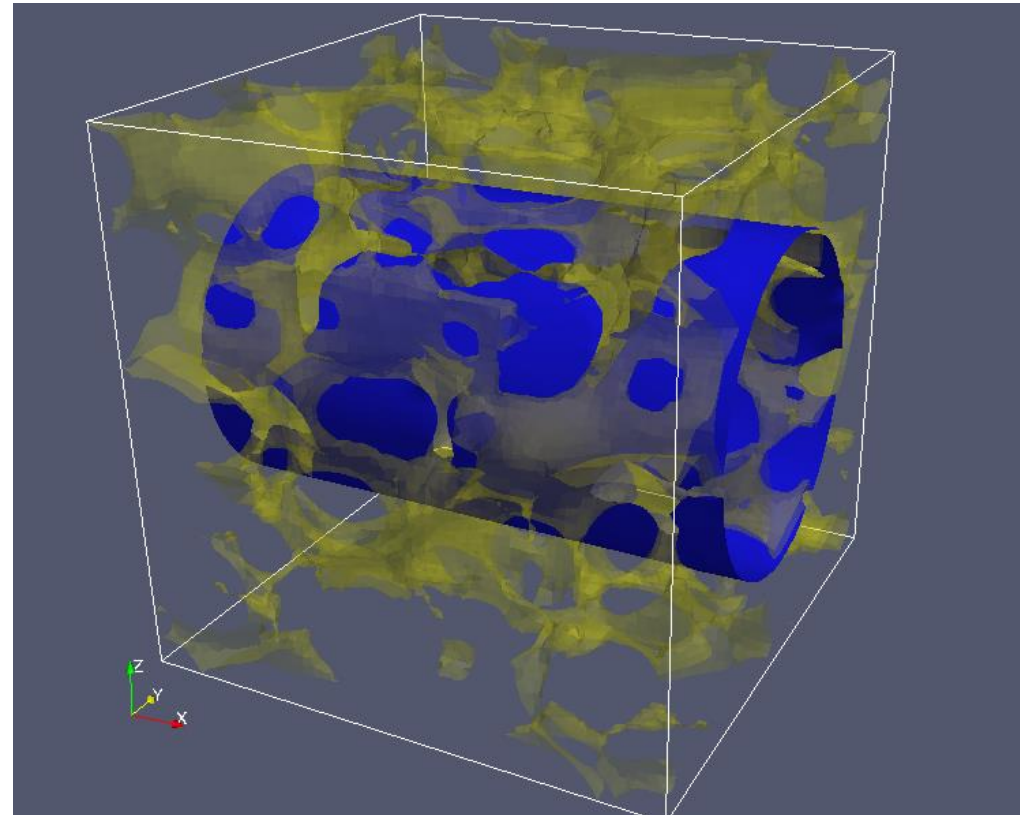


- U_0 : superficial gas velocity
- $\Delta p / \Delta z$: pressure drop per unit length

- [1] B. Dietrich, W. Schabel, M. Kind, H. Martin. Pressure Drop Measurements of Ceramic Sponges - Determining the Hydraulic Diameter. Chem. Eng. Sci. 64 (16), 3633-3640. 2009
- [2] S. Meinicke, Th. Wetzel, B. Dietrich. CFD modelling of single-phase hydrodynamics and heat transfer in solid sponges, 11th Int. Conf. on CFD in the Minerals & Proc. Industries, Conference Proceedings, Melbourne, 2015

Interface-resolving for Two-phase Flow in Sponge

- REV → difficult to get inlet liquid distribution from exp.
- Mirroring geometry + periodic boundary conditions



SiSiC foam, 20 ppi, 85% porosity

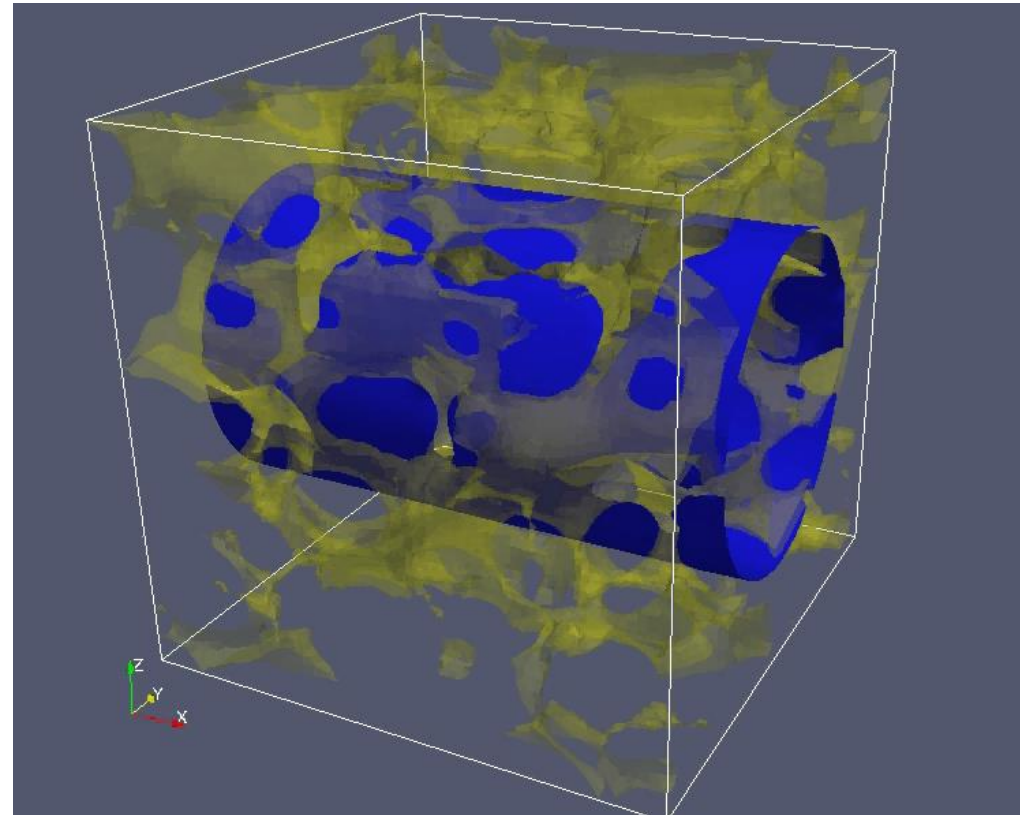
Interface-resolving for Two-phase Flow in Sponge

- Conventionally:
inlet flow rate \rightarrow pressure drop
- In current periodic domain:
pressure drop \rightarrow inlet/domain
flow rate

$$p \equiv P - \frac{\overline{p_0} - \overline{p_{L_x}}}{L_x} \cdot \mathbf{x} = P - \mathbf{f}_x \cdot \mathbf{x}$$

$$-\nabla p = -\nabla P + \mathbf{f}_x$$

- Input to DNS:
 - liquid saturation β
 - Pressure drop $\Delta p / \Delta x$
- Output from DNS
 - gas-liquid interfacial area
 - Providing closure for Euler-Euler
(future steps)

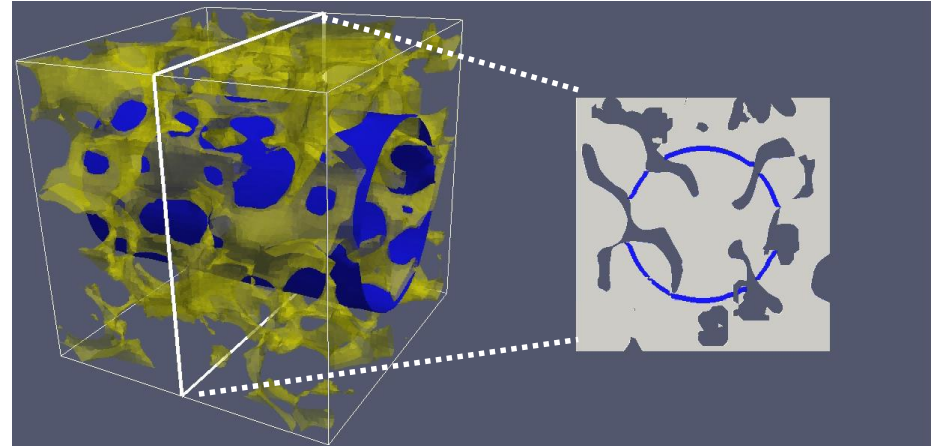


SiSiC foam, 20 ppi, 85% porosity

Interface-resolving for Two-phase Flow in Sponge

- Effect of equilibrium contact angle wettability

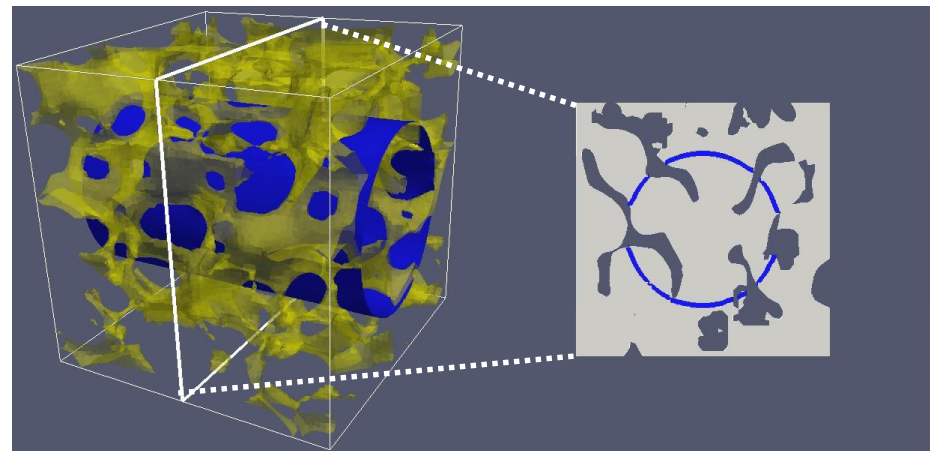
$$\theta_e = 40^\circ$$



- Air-water on SiSiC

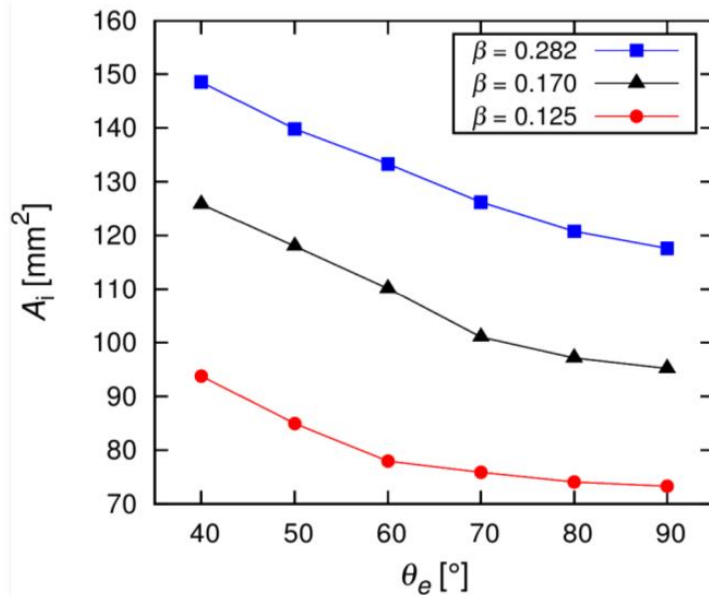
$$\theta_e = 20^\circ - 80^\circ$$

$$\theta_e = 80^\circ$$

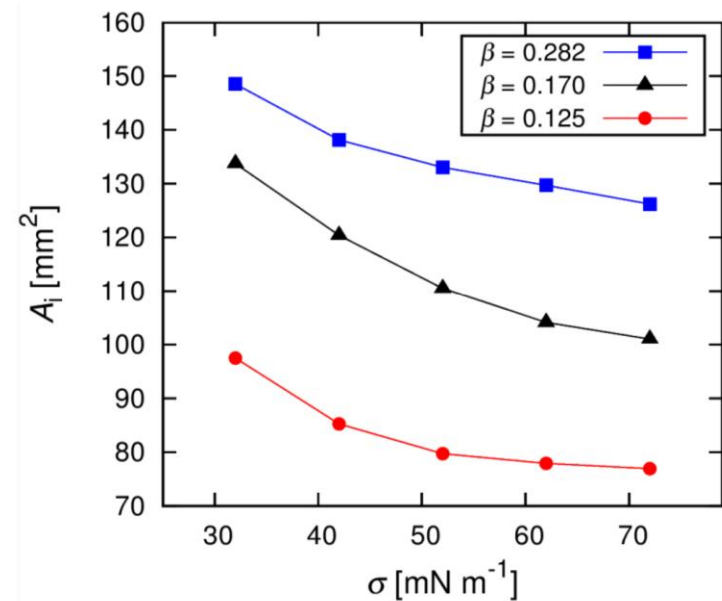


Interface-resolving for Two-phase Flow in Sponge

Effect of Solid Surface wettability



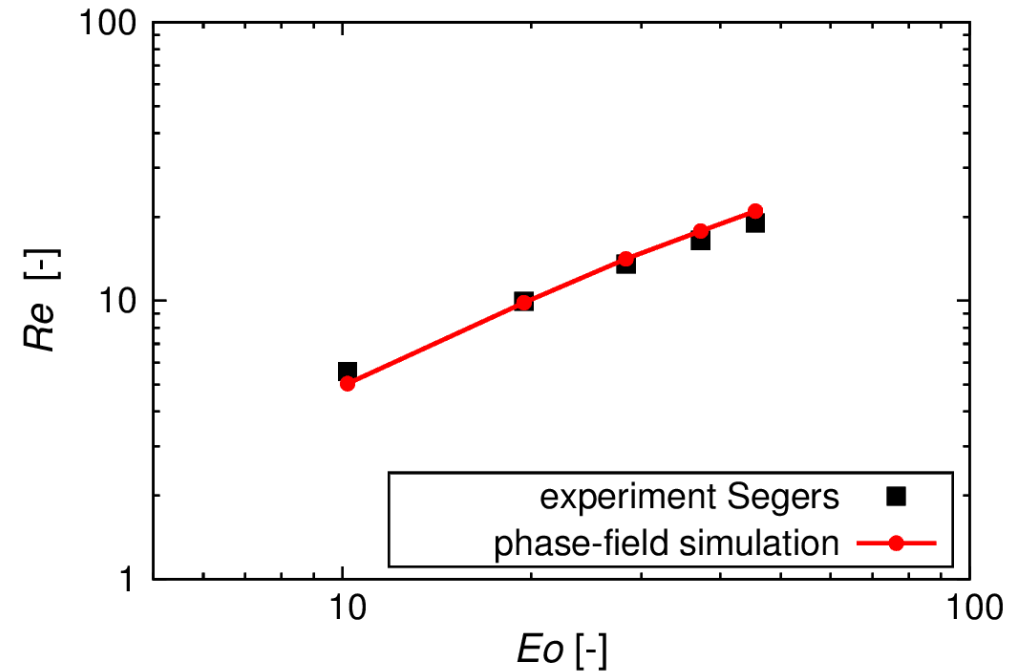
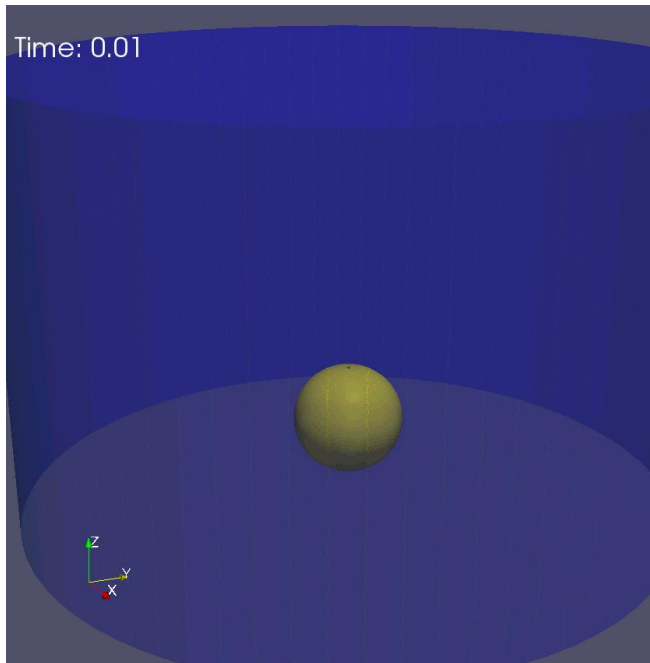
Effect of interfacial tension



Gas-liquid interfacial area A_i vs. contact angle θ_e
for different liquid saturation β

Gas-liquid interfacial area A_i vs. contact angle θ_e
for different liquid saturation β

Validation for bubble terminal rise velocity



- Air bubble rising glycerin liquid
- **Morton number = 0.064**

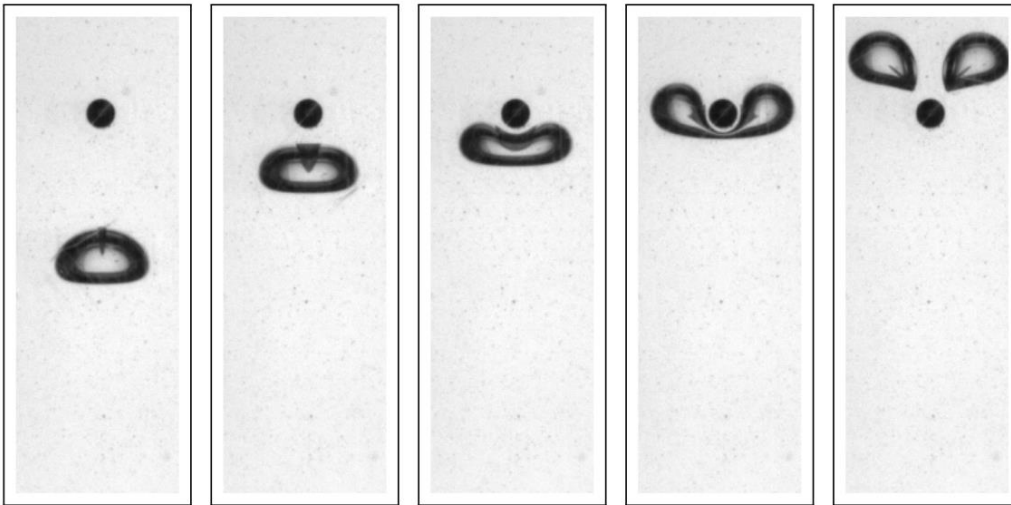
■ $Re = \rho U D / \mu$

■ $Eo = \Delta \rho g D^2 / \sigma$

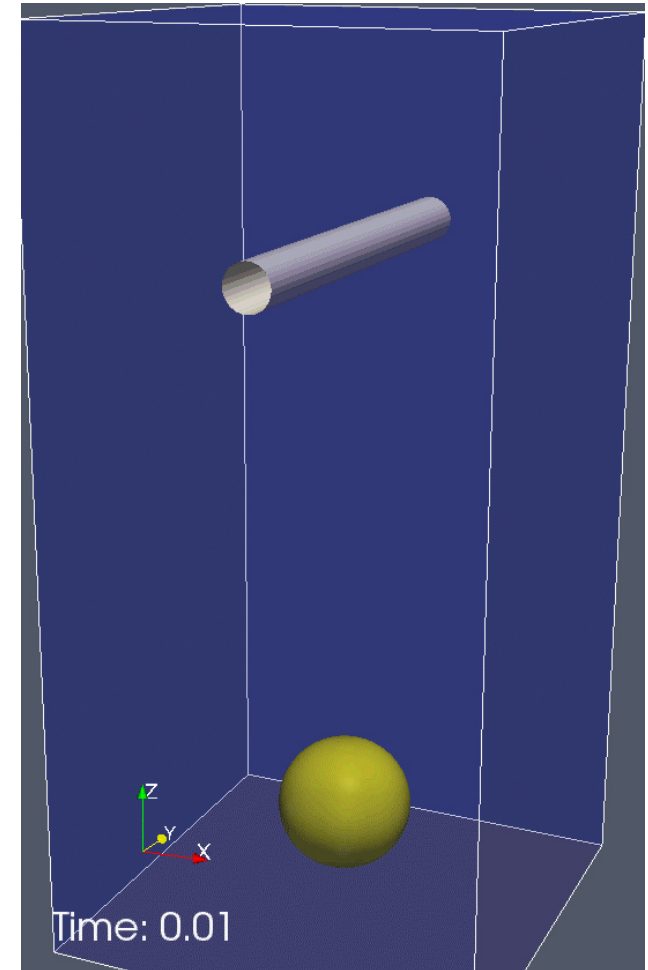
- U : terminal velocity
- D : bubble diameter

Validation on cylinder-induced bubble breakup

- Experiment from Segers PhD thesis 2015
(Group of Prof. Kuipers and Prof. Deen, TU Eindhoven)



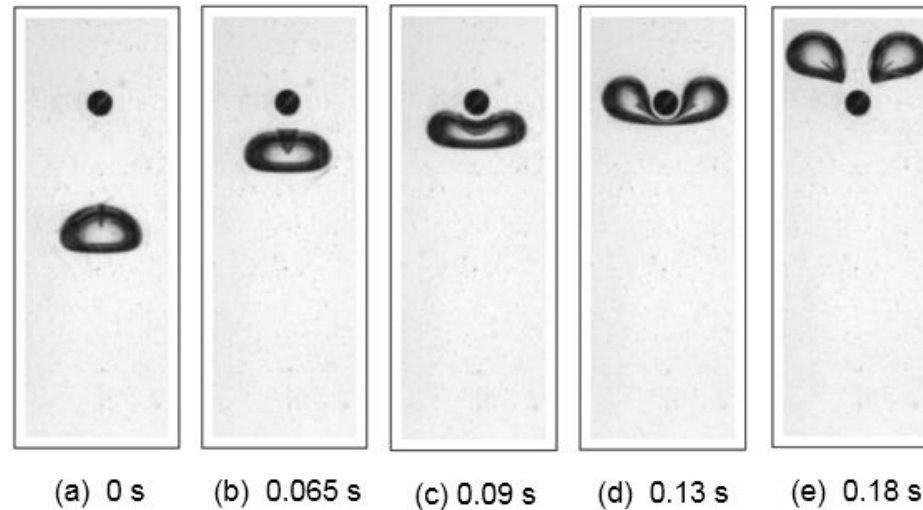
- Cross-sectional diameter of cylinder = 3.1 mm
- Equivalent diameter of bubble = 9.1 mm



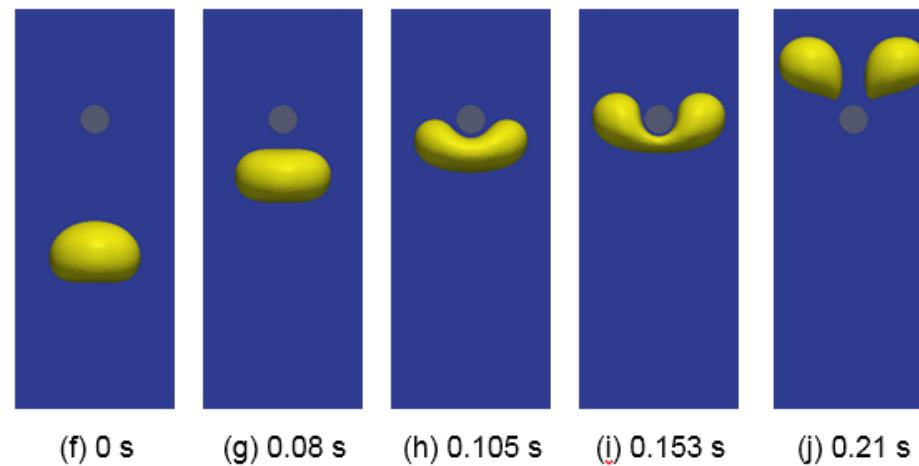
Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

Validation on cylinder-induced bubble breakup

Experiment Segers
stainless steel cylinder



Phase-field Simulation
 $\theta_e = 60^\circ$



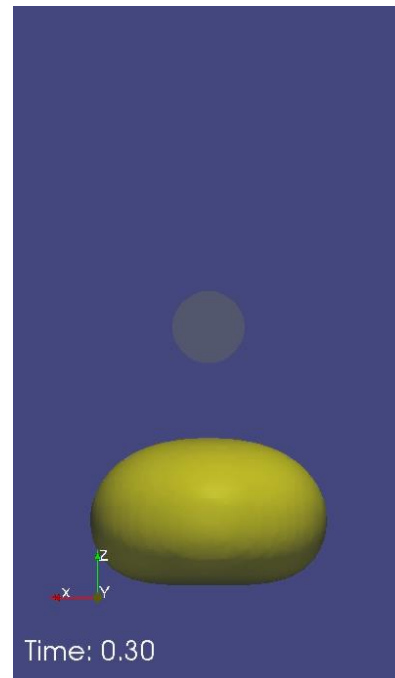
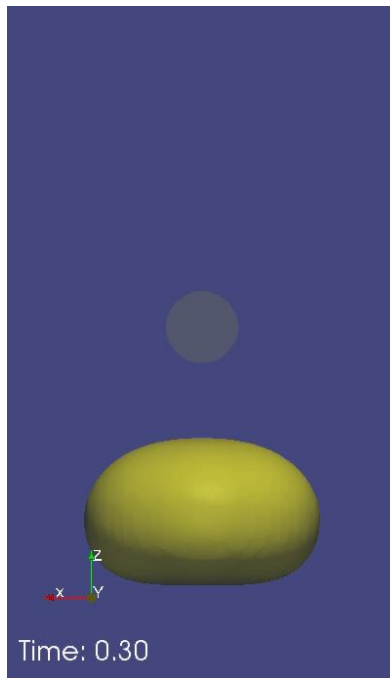
Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

Validation on cylinder-induced bubble breakup

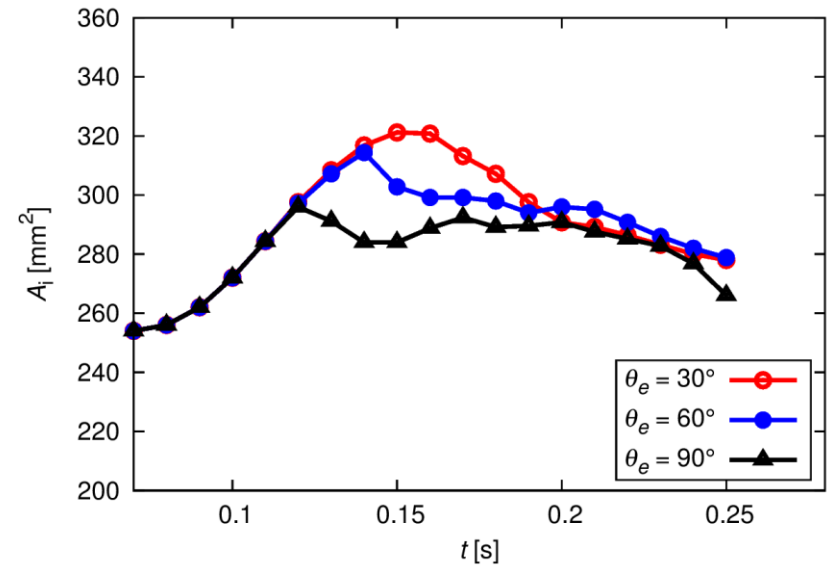
Effect of surface wettability

$\theta_e = 30^\circ$

$\theta_e = 90^\circ$



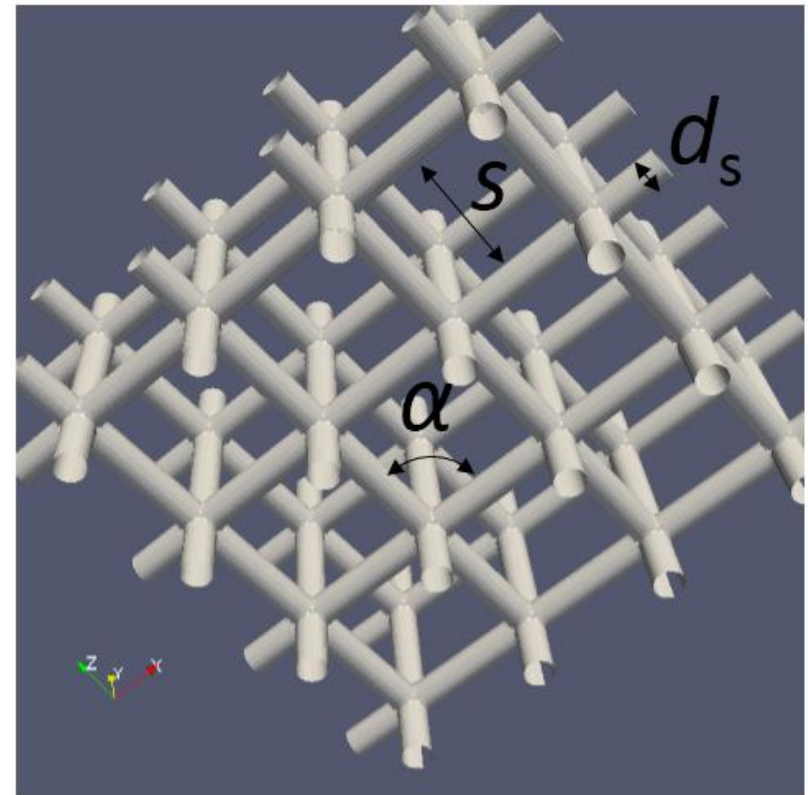
Time evolution of bubble surface area A_i



Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

Periodic Open Cell Structure (POCS)

- SEBM-manufactured by FAU Erlangen(*) (Prof. W. Schwieger, Prof. H. Freund)
- STL geometry for CFD provided by C.O. Möller, TUHH (Prof. M. Schlüter)
- Geometry parameters
 - Window size $s = 4 \text{ mm}$
 - Strut diameter $d_s = 1 \text{ mm}$
 - Grid angle = 90°

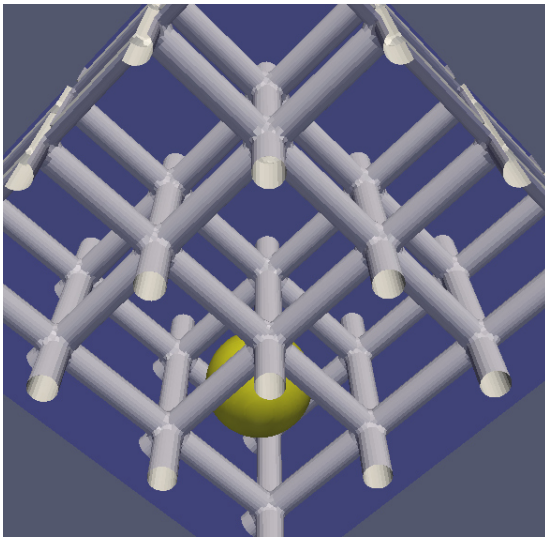


(*) M. Klumpp, A. Inayat, J. Schwerdtfeger, C. Körner, R.F. Singer, H. Freund, W. Schwieger, *Chem Eng J*, 242 (2014) 364-378.

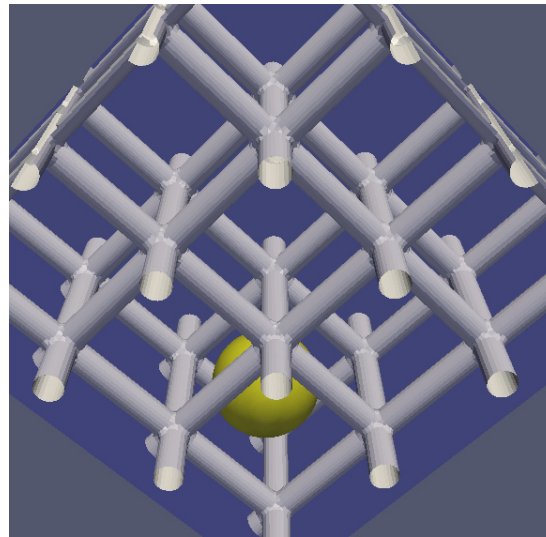
Bubble Rising in Periodic Open Cell Structure

- Air bubble ($D = 4$ mm) rising in quiescent water within a tilted POCS

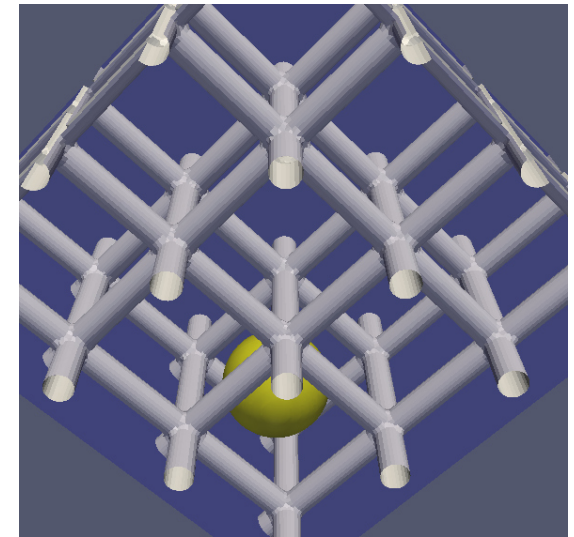
$$\theta_e = 0^\circ$$



$$\theta_e = 90^\circ$$



$$\theta_e = 120^\circ$$



decreasing wettability (increasing contact angle)

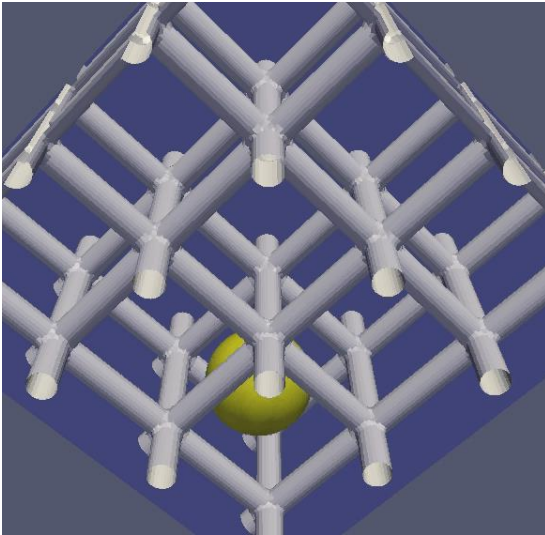


Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

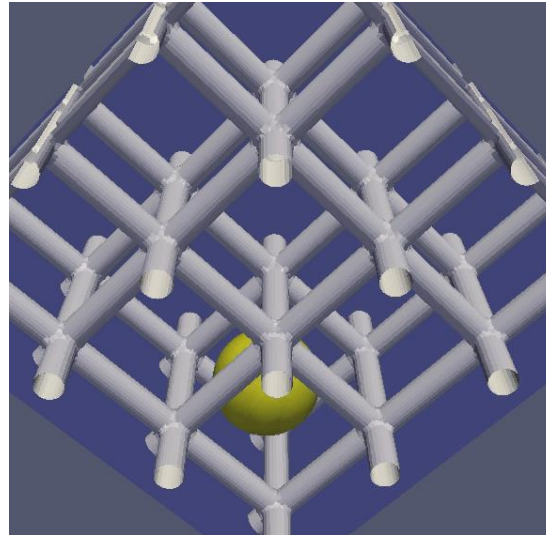
Bubble Rising in Periodic Open Cell Structure

- Air bubble ($D = 4$ mm) rising in quiescent water within a tilted POCS

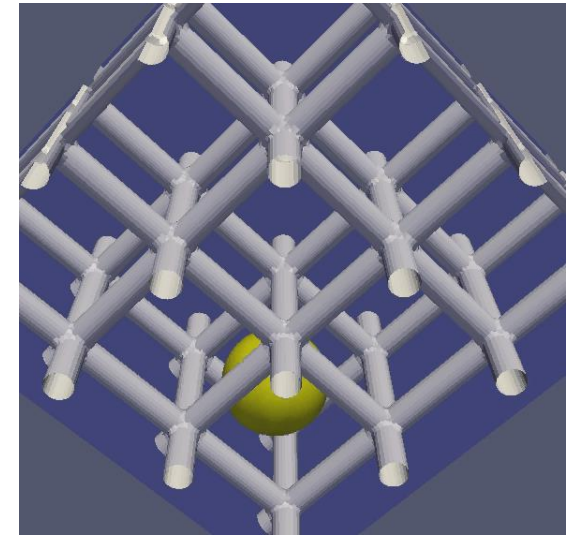
$$\theta_e = 0^\circ$$



$$\theta_e = 90^\circ$$



$$\theta_e = 120^\circ$$



decreasing wettability (increasing contact angle)

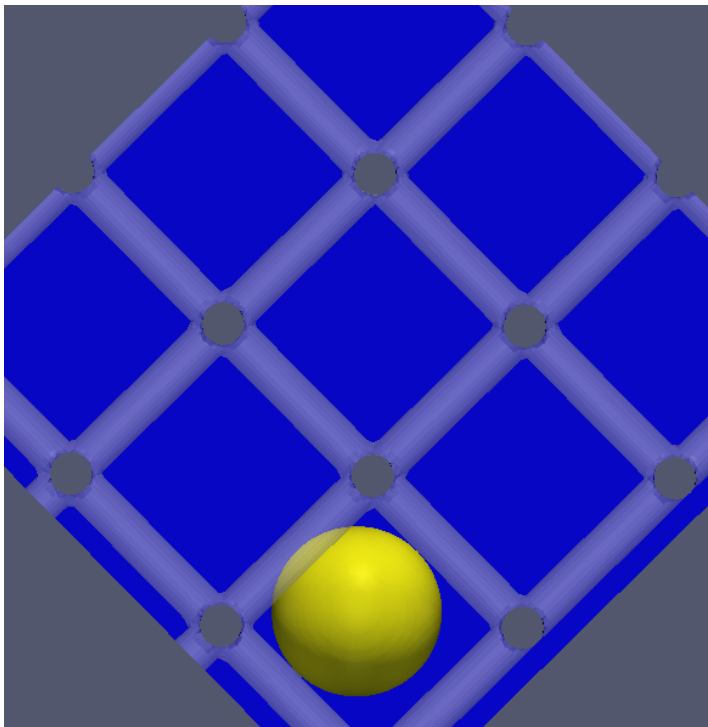


Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

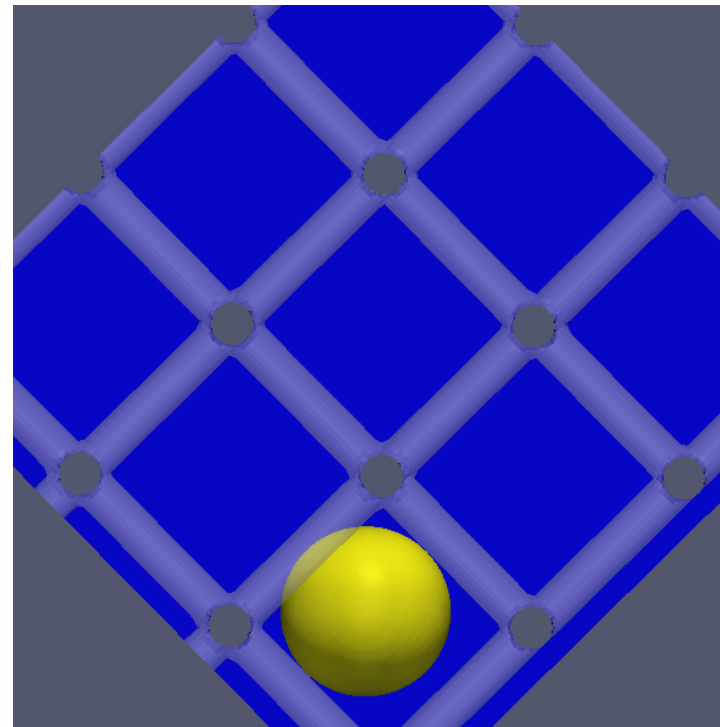
Bubble Rising in Periodic Open Cell Structure

- 2D lateral view

$\theta_e = 0^\circ$



$\theta_e = 90^\circ$

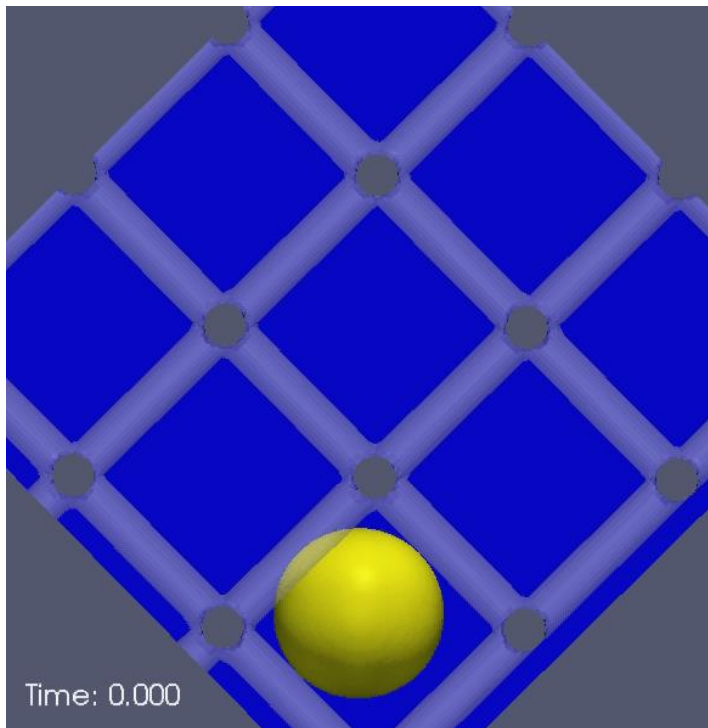


Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

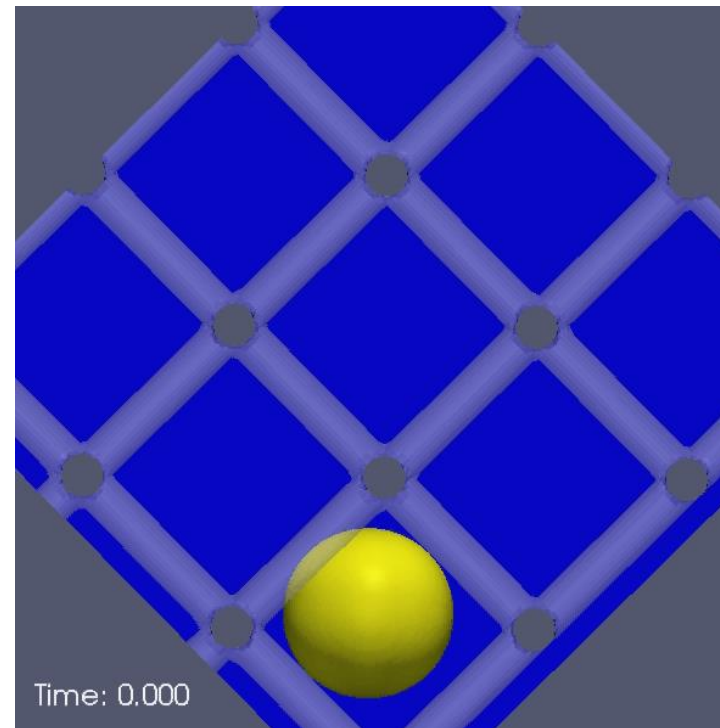
Bubble Rising in Periodic Open Cell Structure

- 2D lateral view

$\theta_e = 0^\circ$



$\theta_e = 90^\circ$



Reference: X. Cai, M. Wörner, H. Marschall and O. Deutschmann, *Catalysis Today*, **2015**, submitted

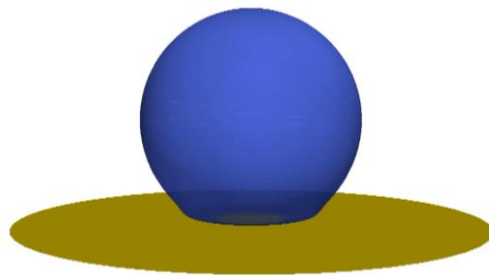
Summary and Outlook

- Phase Field Method and *phaseFieldFoam* in OpenFOAM
 - Outlook: release the code to foam-extend
- A series of test cases for elementary and complex wetting phenomena
 - Outlook: include models for contact angle hysteresis and surface roughness
- Interface-resolving for two-phase flows in sponge structure
 - Outlook: further DNS for deriving closure relation for Euler-Euler model
- Rising bubble in periodic open-cell structure
 - Outlook: combination of present numerical studies with experiment

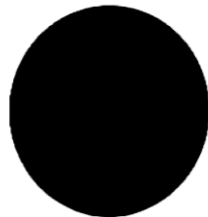
Ongoing works

■ Droplet impact onto solid surface

- Cooperation with Institute of Fluid Mechanics (Prof. Frohnapfel), KIT

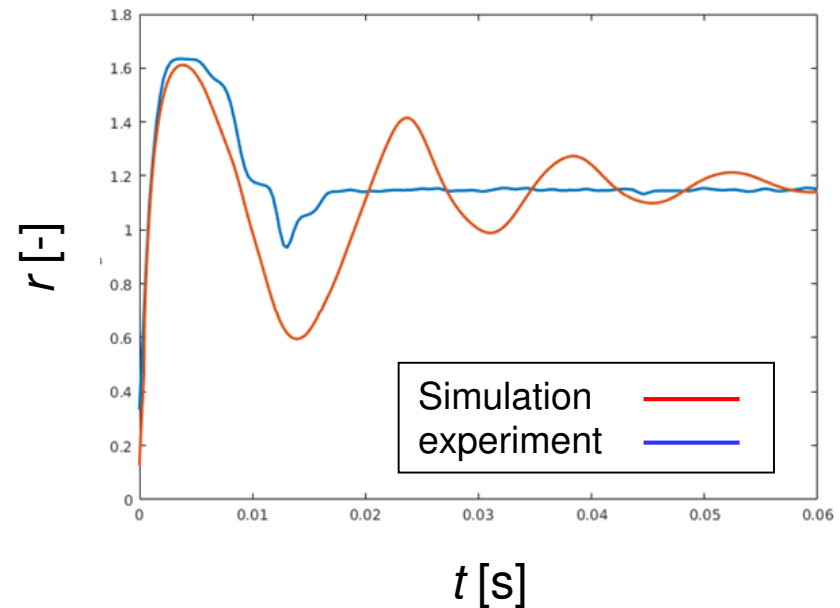


Simulation



Experiment

Droplet base radius over time

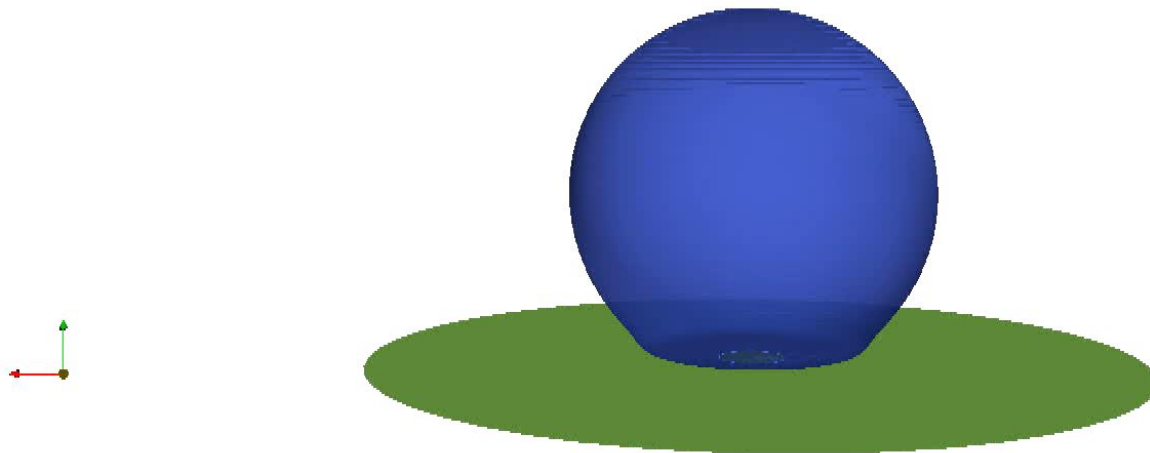


- Water droplet: Diameter = 2 mm; initial impact velocity = 0.62 m/s
- PDMS surface: **static contact angle = 100° (Hydrophobic)**

Ongoing works

■ Droplet impact onto solid surface

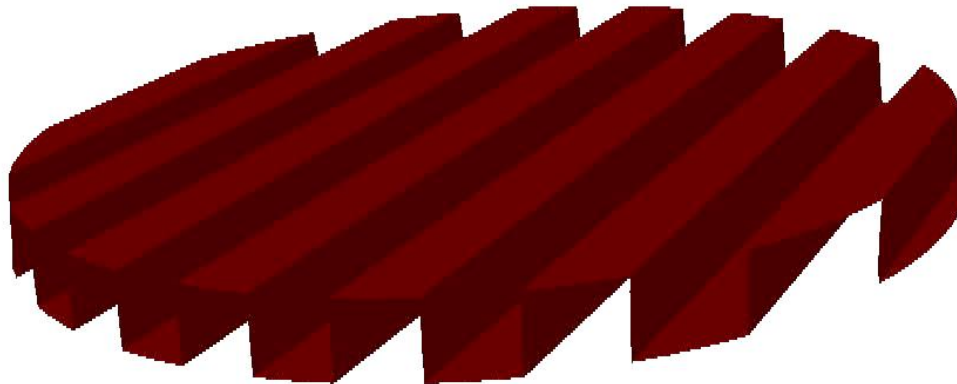
- Cooperation with Institute of Fluid Mechanics (Prof. Frohnappel), KIT



- Water droplet: Diameter = 2 mm; initial impact velocity = 0.62 m/s
- PDMS surface: **static contact angle = 140° (superhydrophobic)**

Single droplet wetting dynamics

- Droplet spreading on topologically-heterogeneous surface (ongoing)



Droplet spreading on structured surface

Reference: R. Bernard. Master-thesis, 2016

Acknowledgement

- PhD study funded by Germany Helmholtz Energy Alliance “Energy-efficient chemical multiphase processes”
- **Partners:**
 - Prof. B. Frohnapfel, V. Fink (KIT-ISTM, Karlsruhe)
 - Dr. B. Dietrich, S. Meinicke (KIT-TVT, Karlsruhe)
 - Prof. P. Yue (Virginia Tech, USA)
 - Prof. H. Alla (USTO, Oran, Algeria)

