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ABSTRACT

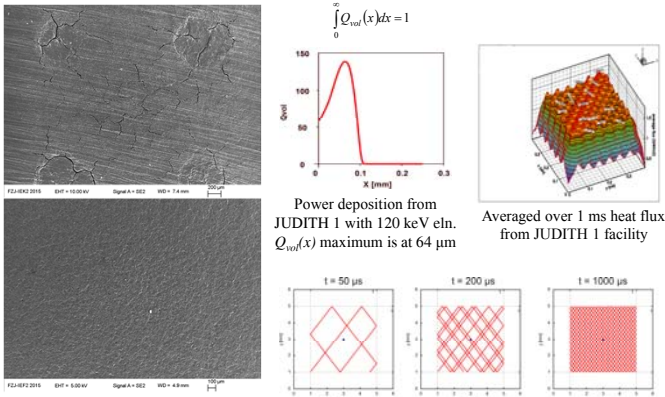
- Simulation of beryllium cracking under action of multiple severe surface heating has been performed
- Used are the PEGASUS-3D code and experiments in the JUDITH 1 facility
- Beryllium thermoconductivity degradation is at least 4 times due to accumulation of the cracks after 100 pulses has been revealed
- An analytical model for Be cracking threshold under action of arbitrary heat pulses has been developed.

INTRODUCTION

- Disruptions are unavoidable crashes of the tokamak discharges
- They deposit plasma energy onto the plasma facing components of the tokamak vacuum vessel
- Disruptions happen regularly in modern tokamaks, but the first wall damage due to the disruptions is negligible because of moderate energy content in the hot core of these tokamaks
- Beryllium cracking under action of ITER-like transients have been investigated earlier
- However, understanding of the cracking mechanism and its implications for Be armor lifetime are not
- This investigation is devoted to the mechanisms and influences of cracking on Be properties as well as for experimental validation of the results obtained
- Be armour cracking has been investigated using the PEGASUS-3D code and JUDITH 1 facility

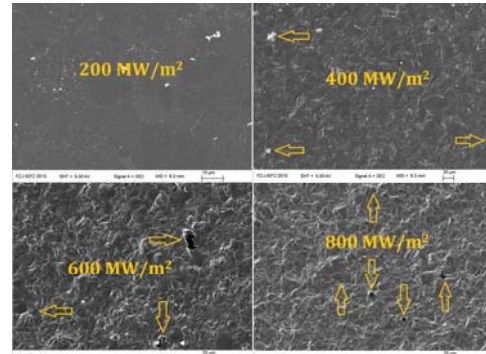
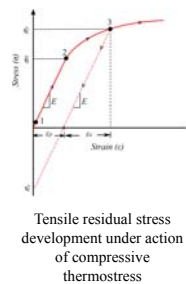
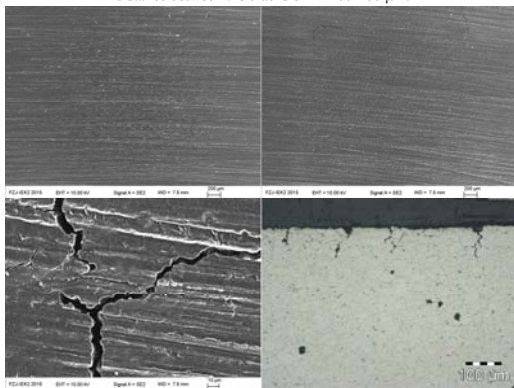
SIMULATION OF TRANSIENT LOADS ON Be IN THE JUDITH 1 FACILITY:

- Experimental simulation of the thermal shocks has been performed in the electron beam facility JUDITH 1
- The electron beam:
 - Diameter ~ 1 mm (FWHM)
 - Swept with frequencies of 40 kHz and 31 kHz
- All tested samples were polished with 1 μm diamond suspension

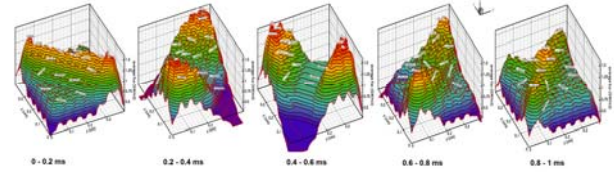


melting starts at 900 MW/m², after 100 pulses of 1 ms duration. At 800 MW/m², cracks only

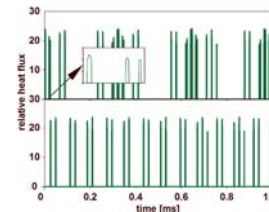
900 MW/m², 1 ms duration: no cracks after 1 pulse (upper left panel). After 10 pulses the cracks with average width of W~5-7 μm and average distance between the cracks of D~200-400 μm.



100 pulses, 1 ms duration. Separate cracks arises at 400 MW/m², at 200 MW/m² the cracks are absent at the sample surface.



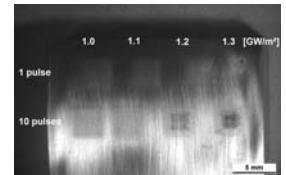
Heat flux from the JUDITH 1 electron beam averaged over sequential time intervals of 0.2 ms. The ratio of the heat flux maxima (at the corners) and the flux minimum reaches up to two times



CONTRADICTION:

- Simulations has predicted surface melting at 1100 MW/m²
- Experimental observation of the melting at 900 MW/m².
- Suggestions:
 - flux inhomogeneity due to the scanning
 - thermoconductivity degradation due to cracks
- Verification: melting threshold under 1 shot

JUDITH heat flux at two positions inside the spot of 4×4 mm. Upper (x=1mm, y=1mm): melting starts; Lower (x=1mm, y=2mm): no melting. The average heat flux is 900 MW/m².



CRACKING THRESHOLD FOR Be

- Cracking is due to compressive plastic deformation.
- Heating ⇒ compressive stress $\sigma > \sigma_y$ ⇒ plastic deformation ϵ_p
- Cooling ⇒ residual deformation $\epsilon \approx \epsilon_p$ ⇒ residual stress $\sigma_r = -\epsilon E$
- After n pulses $\sigma_r = -n\epsilon E$ ⇒ if $\sigma_r \geq \sigma_c + \sigma_u$ then cracks are developed

$$T_{th} - T_0 \cong \frac{\sigma_y(T_{th}) + \sigma_u(T_{th})}{E(T_{th})\alpha(T_{th})}$$

CONCLUSIONS

- Simulation of beryllium cracking under action of multiple severe surface heating has been performed
- PEGASUS-3D code + verification by the dedicated experiments in the JUDITH 1 facility.
- Thermoconductivity degradation after 100 pulses of 900 MW/m² has been found to be at least 4 times due to accumulation of the cracks
- An analytical model for the Be cracking threshold under action of arbitrary heat pulses predicts the threshold of ~160 MW/m².
- The threshold in the interval 200-400 MW/m² has been measured in JUDITH 1 after 100 pulses
- Experimental verification by large pulse number

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