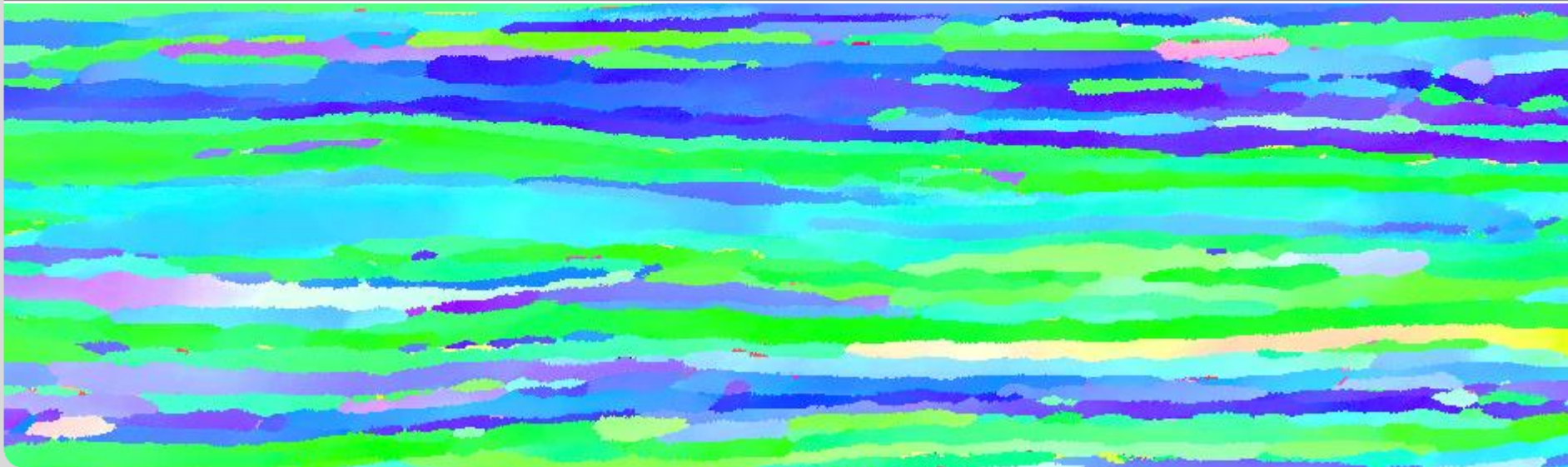


# Ductility in ultrafine-grained (UFG) tungsten foil: Correlation between microstructure and mechanical properties

S. Bonk, J. Reiser, J. Hoffmann, U. Jäntsch, M. Klimenkov, M. Rieth  
29.09.2016, MSE, Darmstadt

Institute for Applied Materials – Applied Materials Physics (IAM-AWP)



# Tungsten foils

**Tungsten is BRITTLE**



**tungsten as structural material**

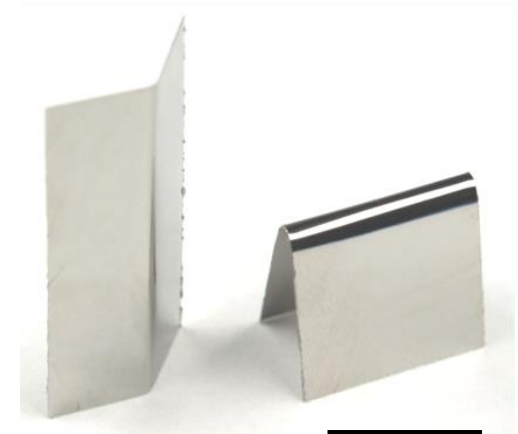
alloying

**modification of  
microstructure**

compound  
material

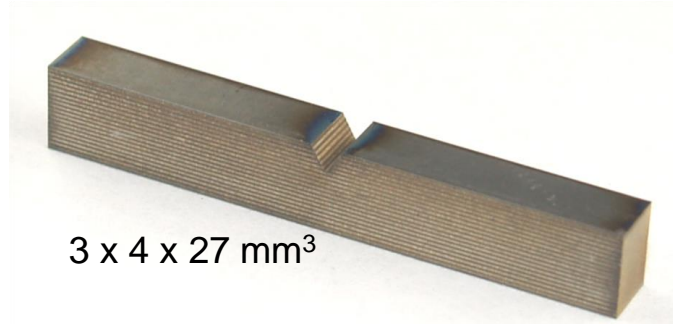
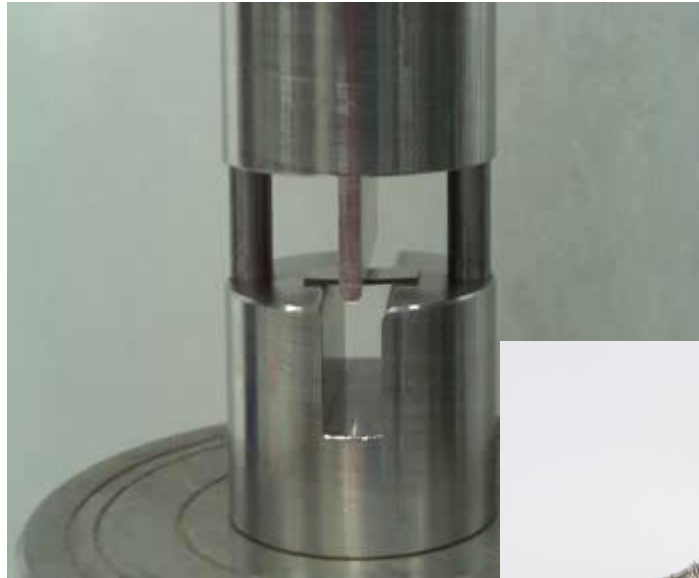


**„ultrafine-grained“ (UFG) tungsten foil  
by cold rolling**



10 mm

# W laminates



$3 \times 4 \times 27 \text{ mm}^3$

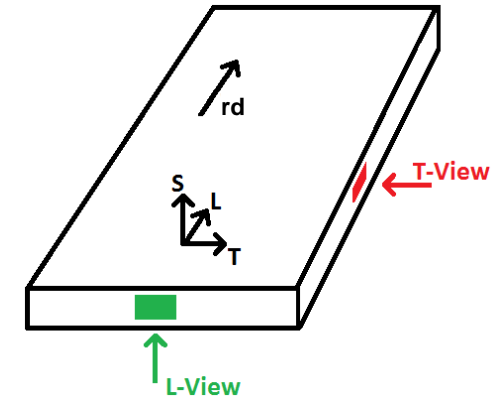


[J. Reiser, IAM-AWP, KIT]

**WHY ARE THESE FOILS DUCTILE?**  
**Identification of deformation mechanisms**

# Materials

- exclusive tungsten foils from PLANSEE SE:
  - 5 sheets with different degree of deformation:  
1 mm – 0,5 mm – 0,3 mm – 0,2 mm – 0,1 mm
  - „cold rolling“ (rolling temperature  $\ll 1200^{\circ}\text{C}$ )
  - One single sintered compact ( $> 99.97$  wt.-% W)



## degree of deformation & rolling parameter

thickness [mm]	sintered compact	5.5	1	0.5	0.3	0.2	0.1
$\Phi_{\text{TOTAL}}$	/	/	1.7	2.4	2.91	3.31	4
$T_{\text{ROLLING}}$	/	hot-rolling	cold-rolling				cold-rolling

# I. DIRECT ANALYSIS: ELECTRON MICROSCOPY BASIS ANALYSIS MICROSTRUCTURE

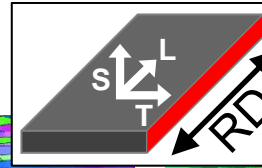
## II. INDIRECT ANALYSIS: MECHANICAL TESTING

- a) Tensile tests
- b) Strain rate jump tests

## III. CONCLUSION & OUTLOOK

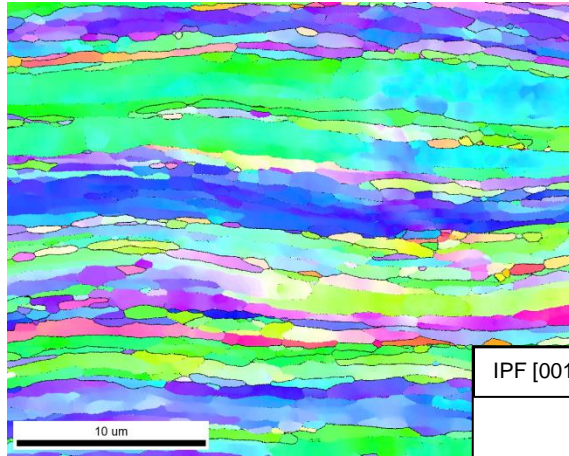
# Microstructure

„T-View“

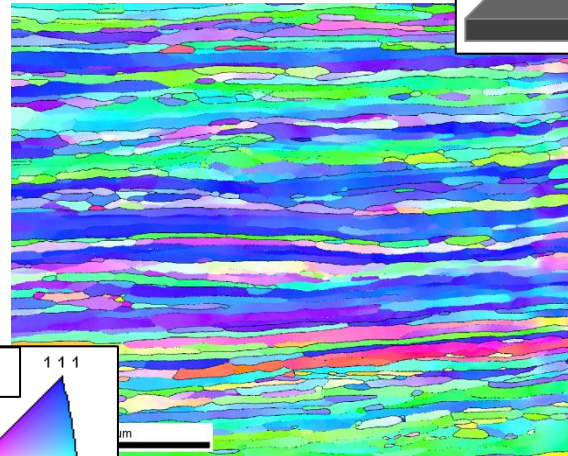
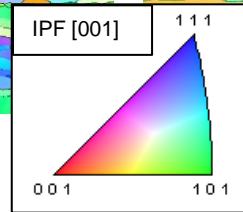


S-Direction

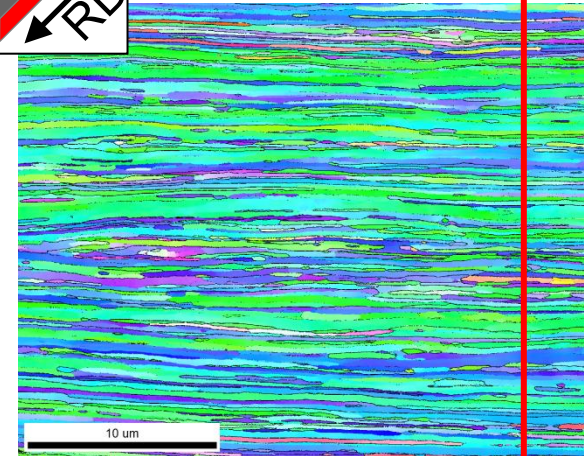
IPF



1 mm

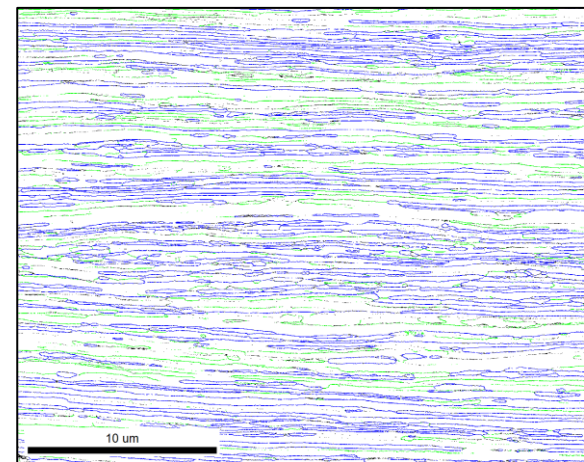
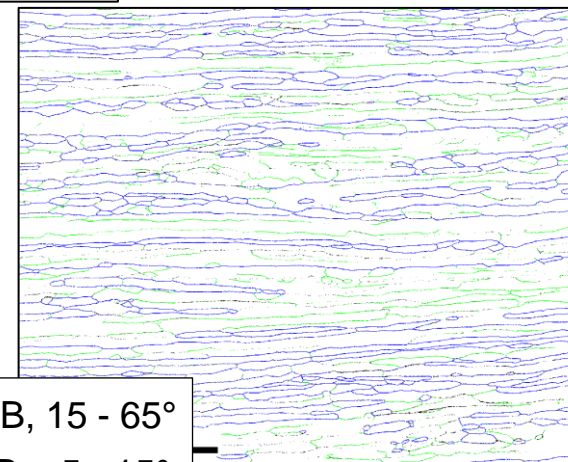
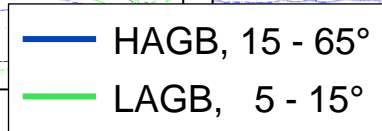
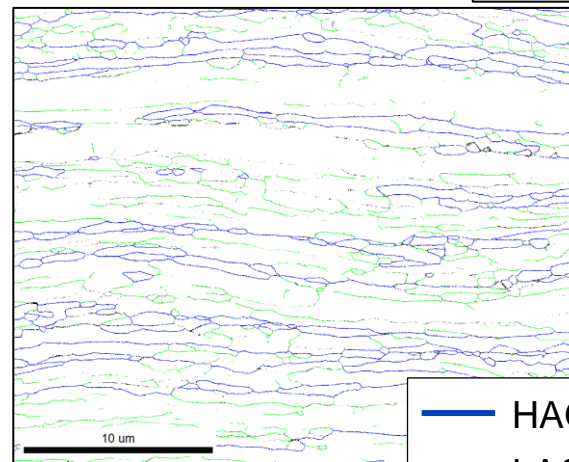


300 μm

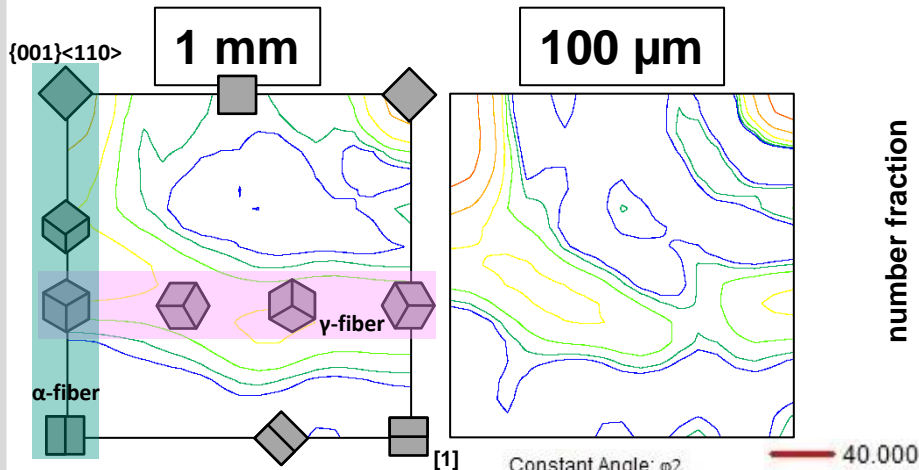


100 μm

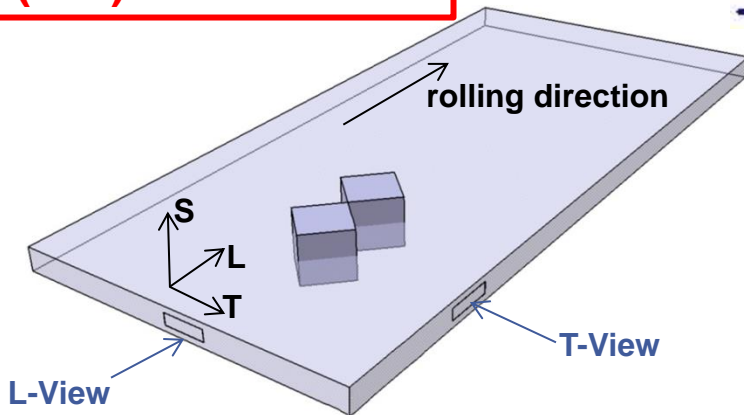
GBs



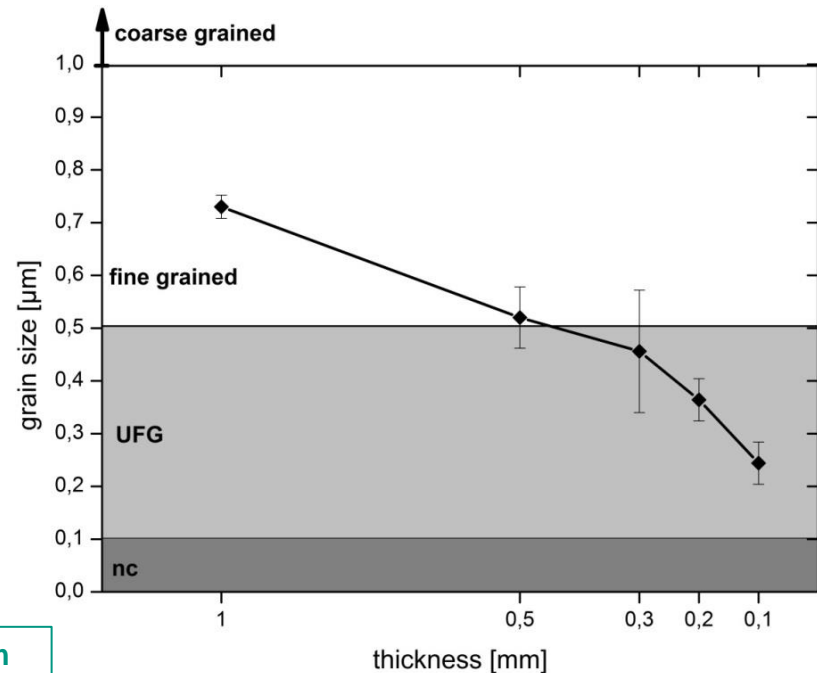
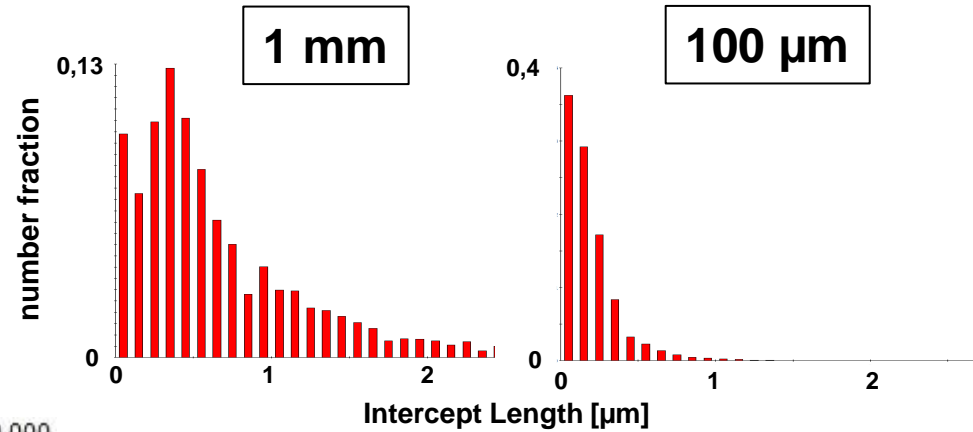
# Microstructure: texture



**(001)<110> texture**



microstructure of cold rolled UFG-W: C. Bonnekoh, B09, 3:30 μm



I. DIRECT ANALYSIS: ELECTRON MICROSCOPY

## II. INDIRECT ANALYSIS: MECHANICAL TESTING

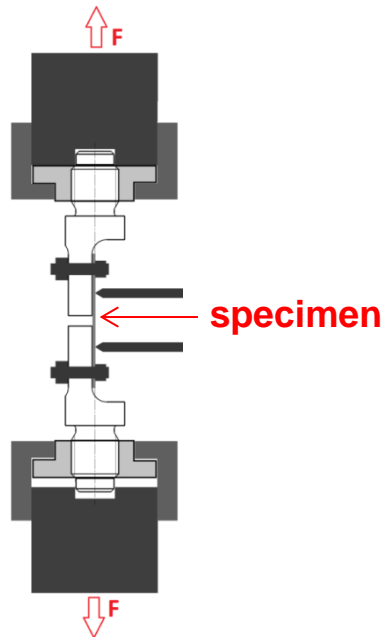
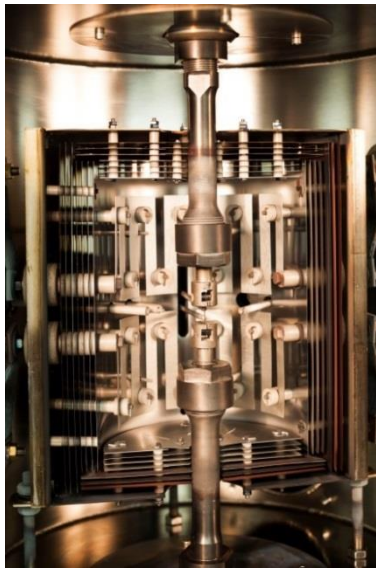
a) **tensile tests**

b) strain rate jump tests

III. CONCLUSION & OUTLOOK



# Tensile tests



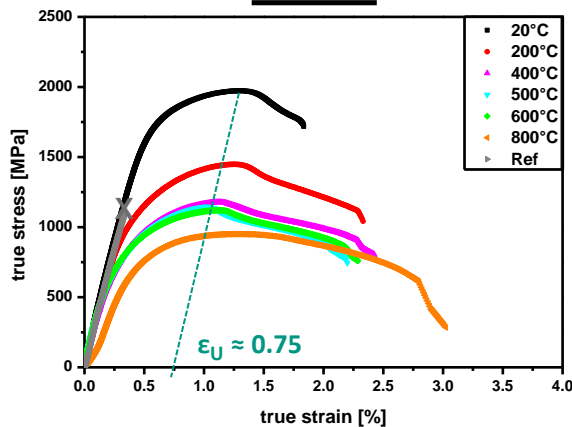
**W300:** pronounced hardening

plastic deformation

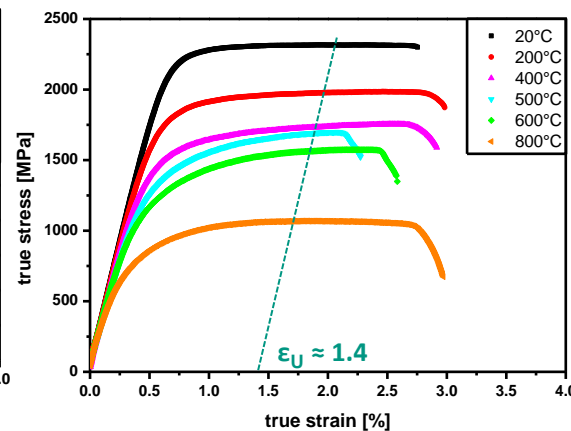
**W100:** elastic – ideal plastic

enhanced uniform elongation

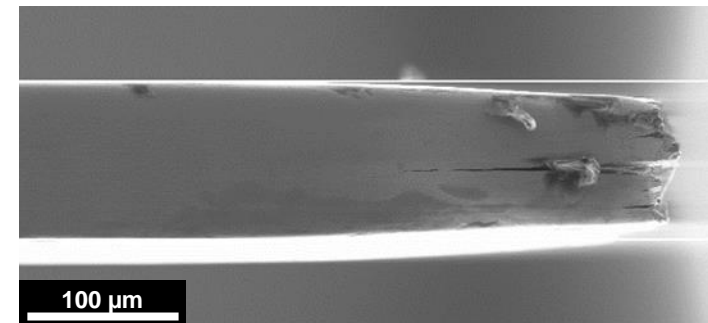
## W300



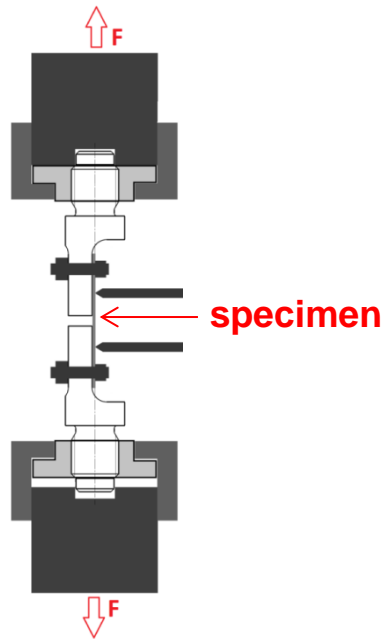
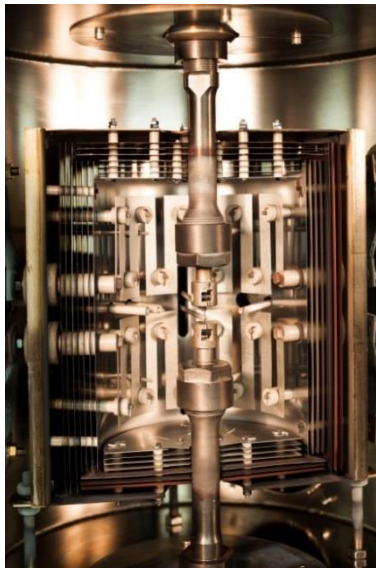
## W100



## necking:



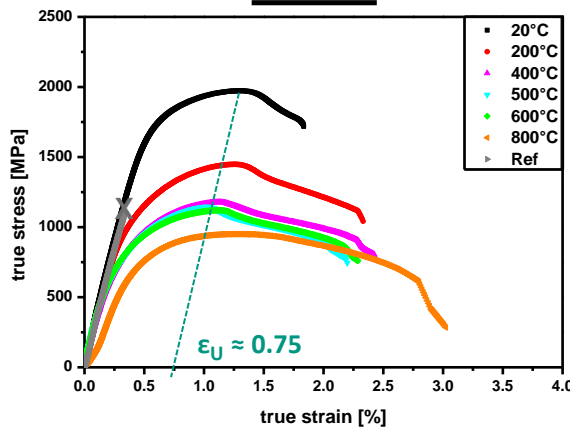
# Tensile tests



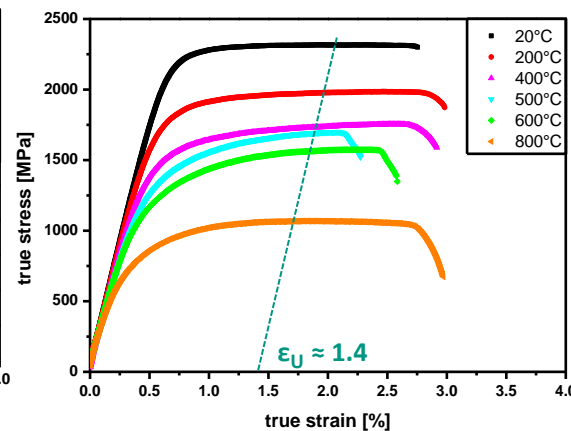
**W300:** pronounced hardening  
 yield phenomenon after  $R_m$   
 similar to  $W_{sc}$  in [110] [1]

**W100:** elastic – ideal plastic  
 enhanced uniform elongation

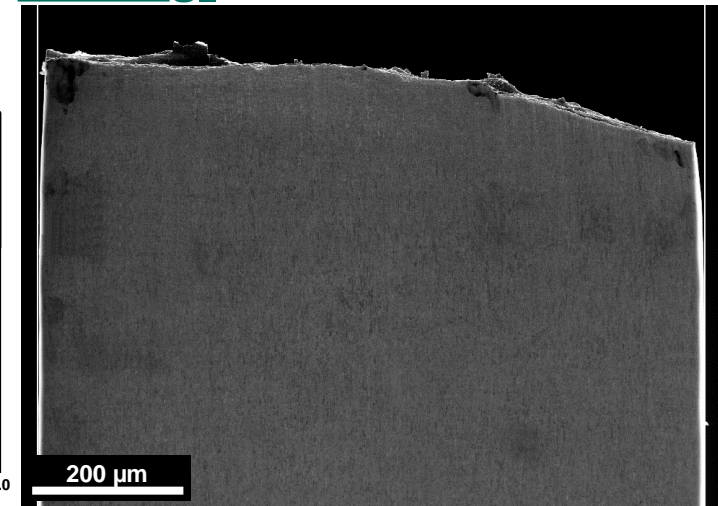
## W300



## W100



## necking:



## I. DIRECT ANALYSIS: ELECTRON MICROSCOPY

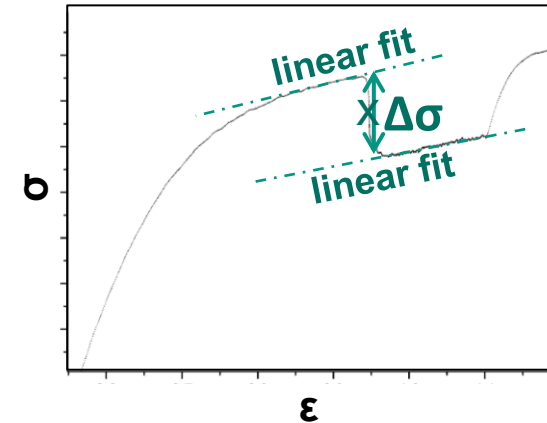
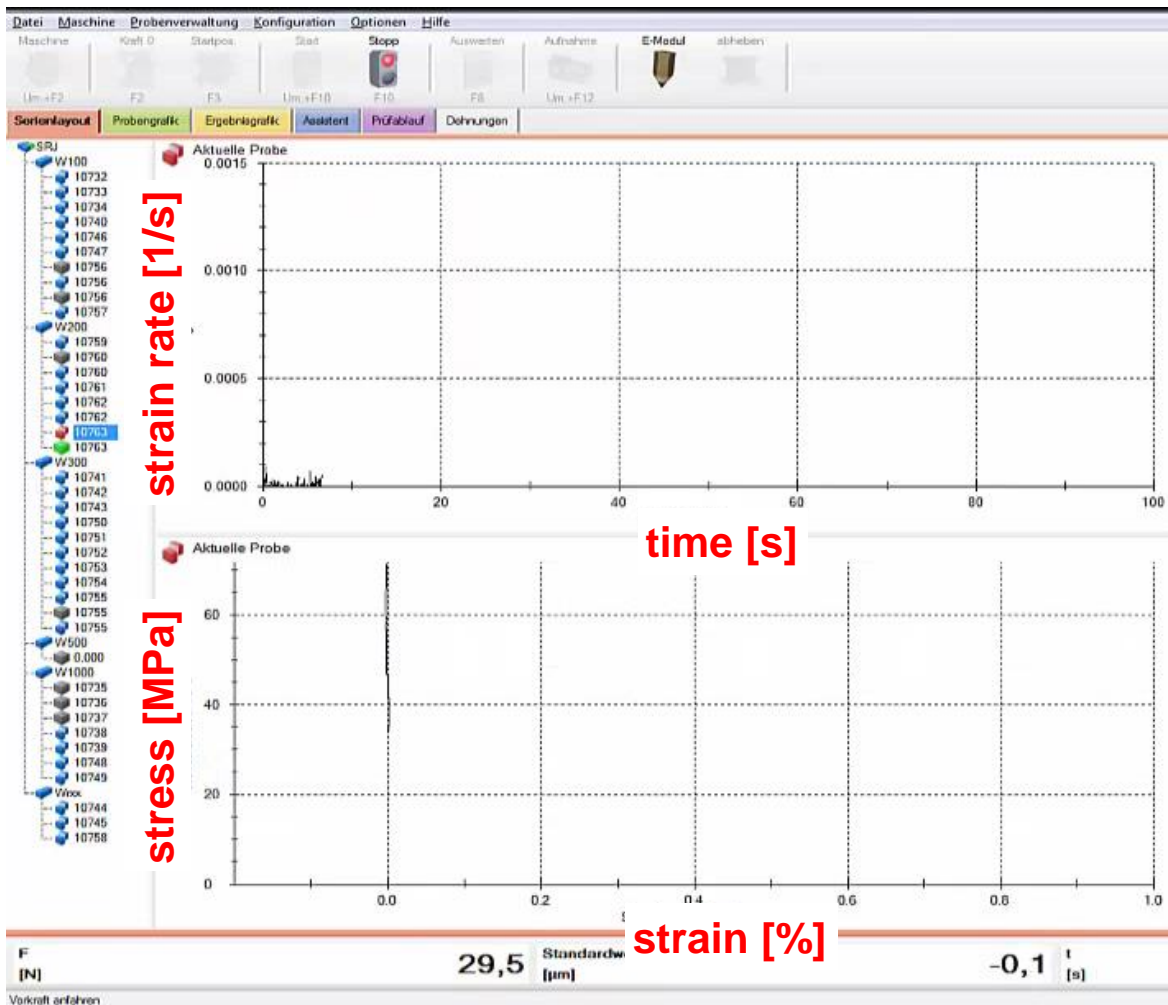
## II. INDIRECT ANALYSIS: MECHANICAL TESTING

a) tensile tests

**b) strain rate jump tests**

## III. CONCLUSION & OUTLOOK

# Strain rate jump tests



**strain rate sensitivity:**

$$m = \left( \frac{\Delta \ln \sigma^*}{\Delta \ln \dot{\epsilon}} \right)_{T, \epsilon_{pl}}$$

**activation volume:**

$$\vartheta = M_T \cdot k \cdot T \cdot \left( \frac{\Delta \ln \dot{\epsilon}}{\Delta \sigma} \right)$$

( $M_T$ : Taylor factor,  $k$ : Boltzmann constant)

I. DIRECT ANALYSIS: ELECTRON MICROSCOPY

II. INDIRECT ANALYSIS: MECHANICAL TESTING

a) tensile tests

b) strain rate jump tests

**III. CONCLUSION & OUTLOOK**

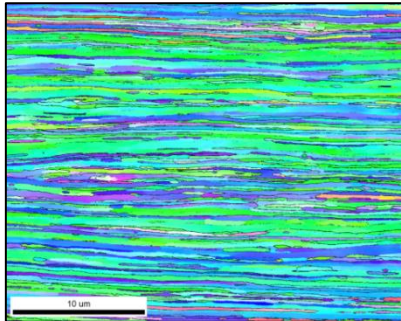
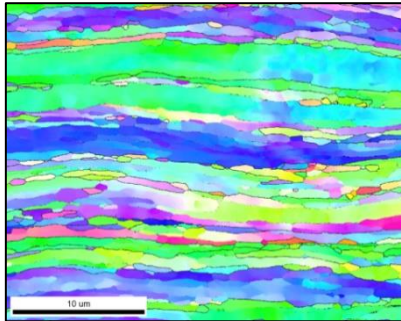
# Identification of deformation mechanisms

**direct**

**indirect**

**Outlook**

microstructure



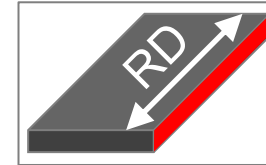
+

tensile tests

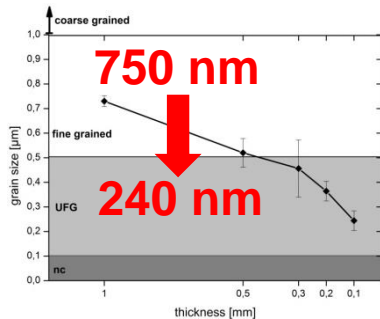
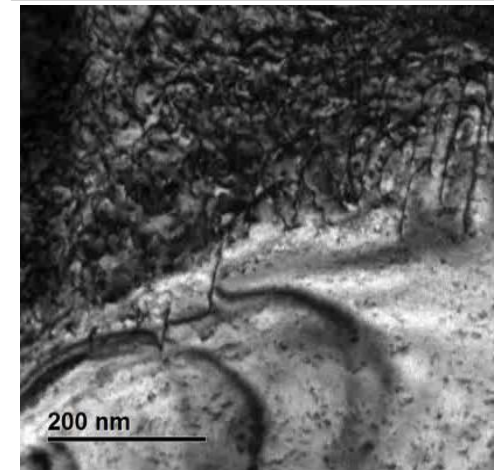
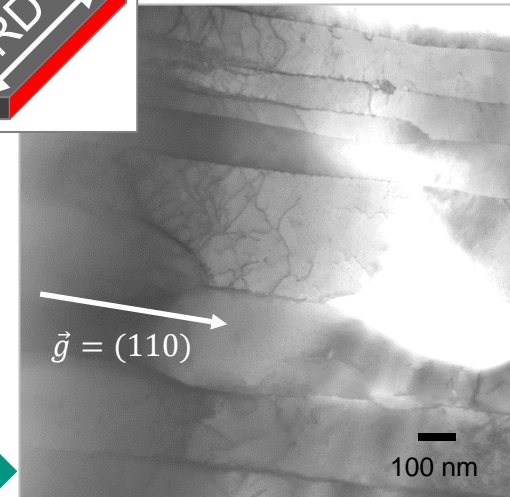
**screw dislocation**

SRJ tests

**GB-mediated plasticity**



dislocations



# Thank you for your attention!

special thanks to:

**Deutsche Forschungsgemeinschaft (RE 3551-2/1),**  
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EUROfusion,  
all involved colleagues at IAM (KIT).



DFG



PLANSEE



EUROfusion



ESI



UNIVERSITY OF  
OXFORD