

The role of material engineering within the concept of an integrated water resources management

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Abstract By means of a case study, the successful implementation of a rheologically optimised cement-based mortar for the construction as well as for the rehabilitation of rain water cisterns is presented in this paper. The material was developed within the scope of a German–Indonesian joint project [“Integrated Water Resources Management” (IWRM)], funded by the German Federal Ministry of Education and Research. Comprehensive rheological investigations are presented which provide the database for the optimization of the mortar with regard to its intended range of application. For the selection of the source materials, special emphasis was placed on the ready availability at low cost. The rheological properties of the fresh mortar allow an easy workability by hand while the hardened mortar shows a durable and tight appearance at the same time. The developed material can be used as a coating for walls, floors and ceilings of cisterns, for the local rehabilitation of damaged areas only or even as a construction material for complete new cisterns. The future multiplication of the IWRM project results within the region was assured by a local capacity development when the presented material concept was applied in practise in Indonesia for the construction of sustainable rain water cisterns in Gunung Kidul.

Keywords Cement · Concrete · Concrete technology · Rheology · Additives · Cisterns · Rehabilitation

Introduction

Within the scope of a German–Indonesian joint project, funded by the German Federal Ministry of Education and Research (BMBF), a hydropower plant with an underground concrete barrage (see Fig. 1) was initialized, designed and built during the years of 2002–2008. Especially during dry seasons it provides an urgently required water supply for the karst region Gunung Sewu in central Java, Indonesia (Müller et al. 2008; Nestmann et al. 2012). The basic conception and the predesign of the concrete barrage were accomplished by the Institute of Concrete Structures and Building Materials (IMB), Karlsruhe Institute of Technology (KIT).

Within the presented German–Indonesian follow-up project funded also by BMBF, the hydropower plant was embedded into the frame of an “Integrated Water Resources Management” (IWRM), which couples all aspects of water supply, distribution, usage and treatment in an overall concept (Oberle et al. 2005). The Institute of Concrete Structures and Building Materials (IMB, Subproject 5) of the Karlsruhe Institute of Technology (KIT) was involved in the work packages (WP) two (water extraction), three (water distribution), four (wastewater) and six (capacity development). The focus was set on the development and provision of appropriate technical engineering concepts to ensure permanently watertight and functional hydraulic constructions which resulted in the following main objectives:

- Development and optimization of injection materials for the karst rock around the underground hydro-power driven water supply system in Bribin cave.
- Development and pre-design of concrete structures for a field model of hydropower driven water supply

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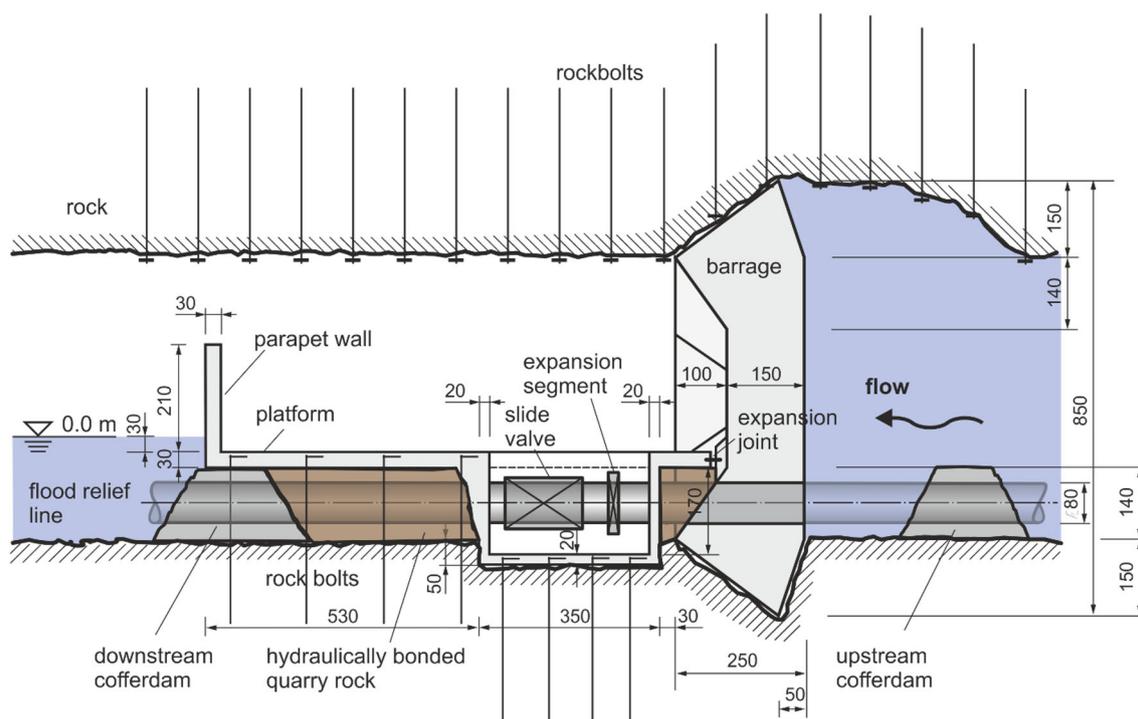


Fig. 1 Sketch of the structure of the hydropower plant (longitudinal section, without hydraulic components) with the functional elements cofferdam, flood relief line, barrage and platform with valve chamber (Bohner et al. 2009)

system with wood-stave pipeline; see (Nestmann et al. 2015).

- Development of rehabilitation measures for the Bribin water distribution network.

One aspect was to rehabilitate and enlarge the existing water storage and distribution system in the project region to handle the additional water supplied by the new hydropower plant Bribin. Consequently, Subproject 5 included amongst others the development and rheological optimization of an appropriate mortar for the rehabilitation or even reconstruction of sustainable rain water cisterns in the village of Pucanganom, which will be presented in this paper. The objective of the works described in the following was to minimise the water losses due to cracks and to guarantee the secure and durable long time operation of the cisterns consequently.

Preliminary field study

Pucanganom, located in the karst area of Gunung Sewu near the city of Wonosari, was chosen within the IWRM-Project as a pilot village where the developed measures of the different subprojects are implemented in an integrated way to prove their applicability and to support a future multiplication in the region.

Initial contact was made to the public authorities in Pucanganom responsible for construction activities. They facilitated the detailed determination and evaluation of the current condition of existing cisterns with regard to their tightness, structural design, materials used as well as rehabilitation requirements.

During an earthquake in May 2006 (Walter et al. 2008) many domestic water cisterns were damaged or even completely destroyed. In the following years, new cisterns with a volume of $\sim 9 \text{ m}^3$ were built by local village people who were trained within the scope of international and national aid programmes (e.g. UNICEF, Red Cross). Teams of two workmen were trained to build a cistern within 4 days supported by six unskilled workers. However, these programmes focused more on constructional aspects rather than on material optimization.

The present construction material for the cisterns in Pucanganom is a mortar with quite high cement content. Sand and cement are mixed together two parts by one and water is added until the desired workability is reached which corresponds to a water/cement-ratio on site of ~ 0.45 . The mixing itself is done by hand in-situ (see Fig. 2).

No ingredients other than sand and cement are added to the mortar. In particular no commercially available concrete additives are used. The cement is an ordinary Portland cement (OPC) or a pozzolanic Portland cement (PPC),



Fig. 2 Mixing of the mortar in-situ

depending on availability. The sand is raw volcanic sand with a squared shape and grain size diameters up to 4 mm.

The construction always follows the same appropriate principle. On the first day, a base-course for the foundation of the water cistern is assembled which consists of raw and crude limestones assembled similar to prepacked concrete.

The aggregates generally have a medium diameter between 100 and 200 mm and show a very high porosity due to their karst origin. They mostly originate from karst limestone quarries near to the site or are even collected directly from the surrounding. On this base-course a round foundation is modelled with a simple mortar consisting of four parts of sand and one part of cement (see Fig. 3, top).

On the second day, the reinforcement cage of the water cistern is tied together with smooth reinforcement steel having a diameter of 6 and 8 mm, respectively. The whole reinforcement cage is wrapped with a wire mesh fence (chicken wire) and a bamboo mat, which acts as formwork for the application of the mortar on the inner side of the cistern.

The reinforcement cage is put on the foundation, which has been treated before at the beginning of the third day with a screed on a layer of old cement bags to assure a decoupling of the construction in case of a future earthquake (see Fig. 3, bottom).

After all necessary pipe and drainage installations are made the inner mortar layer is applied by hand on the cistern walls (see Fig. 3, bottom). After the hardening of the inner mortar layer, the bamboo formwork is removed on the beginning of the fourth day. Consequently the outer mortar layer is applied (see Fig. 4, top). The mortar layer on the ceiling is made against a layer of old cement bags which are installed from inside the reinforcement cage (see Fig. 4, bottom).

During the construction works it became evident that from a technical and economical point of view, the controlling of the rheological behaviour of the mortar is the key factor to achieve the best possible imperviousness of



Fig. 3 Transport of the prefabricated reinforcement cage to the cistern foundation which has been treated with a screed on a decoupling layer of old cement bags before (top) and application of the inner mortar layer (bottom)

water cisterns. It would be desirable to have at one's disposal a practical guideline of how to compose the mortar according to its intended range of application.

Materials

Based on the experiences gained during the preliminary field study described above as well as a literature survey, the source materials for the investigation were selected and carefully characterised considering their usage as mortar ingredients.

The main restriction for planning and construction was to use only locally available source materials. Their selection and their properties are discussed shortly in the following.

Cement

Numerous cement plants exist in Indonesia being controlled by worldwide operating cement producing companies. However, in practise only Portland cements (OPC



Fig. 4 Application of the outer mortar layer (*top*) and application of the mortar on the ceiling (*bottom*)

Type I) and so-called Portland puzzolanic cements (PPC) are used. Preliminary experiments and investigations at the IMB substantiated to favour an OPC Type I produced by the Gresik company for the mortar optimization in Pucanganom. It has a Blaine-value of $3690 \text{ cm}^2/\text{g}$ and a density of 3.09 g/cm^3 . The cheaper PPC held a substantial amount of indissoluble components, had a lower grinding fineness and was consequently excluded.

Sand

During the exploration of numerous digging and excavation facilities for sand and gravel as well as concrete plants in the region of Yogyakarta, important information for the selection of concrete aggregates in Indonesia was gained. The sand used for construction measures in Yogyakarta and Gunung Sewu exclusively comes from the Merapi area. It can be described as raw volcanic sand with a comparatively high dry density of 3.17 g/cm^3 .

Additives and admixtures

Superplasticizers (SP) were not intended to be used in the mortar mix to ensure its economic composition. However,

the commercially available product SIKA ViscoCrete 1050 was investigated as a reference.

It is a universal and highly effective superplasticizer based on polycarboxylate polymers especially developed for ready-mix concretes. It has a density of 1.06 g/cm^3 and shows a long-lasting efficiency. It was examined to which extent the water/cement-ratio of the cement suspension could be lowered by replacing the superplasticizer—a comparatively expensive chemical product—by a low priced saccharose (local retail sugar).

Admixtures like fly ash do not exist in Indonesia or they are available as expensive import products only. Locally available ashes from the hillsides of the Merapi volcano and further a rice husk ash (Indonesian: abu sekam padi) were investigated but unfortunately did not show any hydraulic properties, which were necessary for a qualified use in the mortar mix.

With regard to the control of the sedimentation behaviour the clay mineral bentonite is used to stabilise cement suspensions by increasing the suspensions thixotropy. Furthermore, bentonite binds free water due to its stratification structure and thus prevents bleeding. Consequently a locally available bentonite mineral was examined. It could be identified by means of X-ray diffraction analysis as sodium-bentonite with a density of 2.71 g/cm^3 . In addition its quantitative composition was determined together with the Institute of Mineralogy and Geochemistry (IMG) of the KIT using X-ray fluorescence analysis.

Rheological investigations

To determine the flow behaviour of the pure cement suspension phase of the mortar and to evaluate the influence of the different additives and admixtures rheological investigations were performed. A measuring system consisting of a high-end rheometer (Haake MARS) combined with a measuring cell especially developed for cement suspensions were used (see Fig. 5).

The measuring cell consists of a cylindrical vessel with an adjustable wall serration to account for different grain size diameters and to prevail a sliding of the cement suspension in the contact face to the wall. The cell filled with cement suspension is installed into the rheometer and defined shear stresses are consequently applied with a paddle-shaped rotor to determine the rheological properties.

The water/cement-ratio of the tested cement suspensions amounted in each case to 0.5. Measurements were performed 5, 15, 30 and 60 min after the addition of water. Table 1 summarises the mix compositions for the rheological investigations.

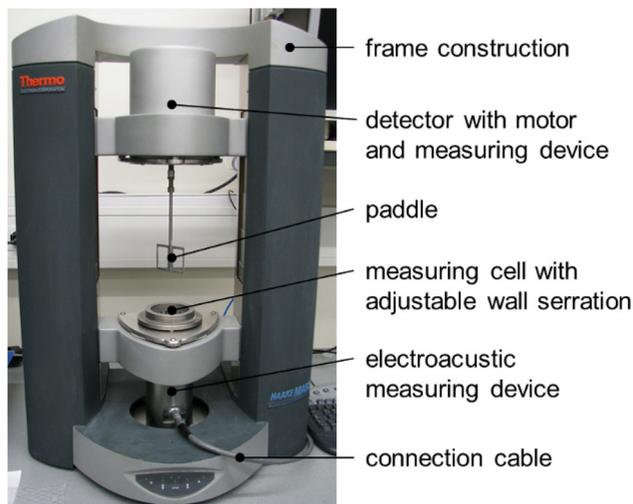


Fig. 5 Rheometer Haake Mars (Haist 2009)

Rheological measurements were carried out to evaluate the effectivity of sugar (sac.) to replace the tested superplasticizer (SP). For this purpose the cement suspensions were mixed with graded dosages of sugar and superplasticizer and consequently rheologically characterised. Measurements were performed 5, 15, 30 and 60 min after water was added to the dry cement at atmospheric pressure and a constant temperature of 20 °C. In Fig. 6 the influence of sugar and superplasticizer on the flow behaviour of the cement suspension is illustrated over the whole shear rate range.

It can be clearly observed that yield stress and dynamic viscosity decrease with increasing sugar content. It should be noted that already a sugar content of 0.05 % by mass of the cement leads to a significant drop of the flow curve similar to the addition of the superplasticizer by 0.2 % by mass of the cement.

In addition, the influence of bentonite (ben.) and rice husk ash (rha.) on the flow behaviour were examined. For this purpose the cement suspensions were mixed with previously determined amounts of rice husk ash and bentonite and consequently rheologically characterised. Like

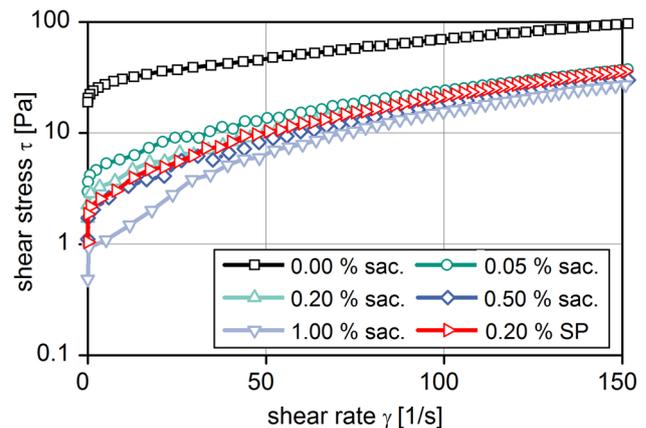


Fig. 6 Influence of sugar (sac.) and superplasticizer (SP) on the flow behaviour of the cement suspensions with a water/cement ratio of 0.5 and 15 min after addition of water at atmospheric pressure and a temperature of 20 °C

before, measurements were performed 5, 15, 30 and 60 min after water was added to the dry cement at atmospheric pressure and a constant temperature of 20 °C. Figure 7 shows the change of the flow properties of the cement suspensions over the whole shear rate range depending on the respective addition.

The addition of bentonite to the pure cement suspension resulted in an increased yield stress and dynamic viscosity. When sugar was added, yield stress and viscosity dropped even below the values of the pure cement suspension. Further the addition of rice husk ash as a puzzolan to a sugared cement suspension reduced the effect of the sugar. However, yield stress and viscosity still were lower compared to a pure cement suspension. Figure 7 shows these experimental results 15 min after the addition of water.

Fresh mortar experiments

Following the investigation of the flow behaviour of the cement suspensions with the rheometer, the consistency of different mortar mixtures was examined with conventional

Table 1 Mix compositions for the rheological investigations

w/c (-)	(% by mass of cement)			
	Sugar	Superplasticizer	Bentonite	Rice husk ash
0.5	0.05	-	-	-
0.5	0.20	-	-	-
0.5	0.50	-	-	-
0.5	1.00	-	-	-
0.5	-	0.20	-	-
0.5	-	-	0.50	-
0.5	0.05	-	0.50	-
0.5	0.05	-	-	5.00

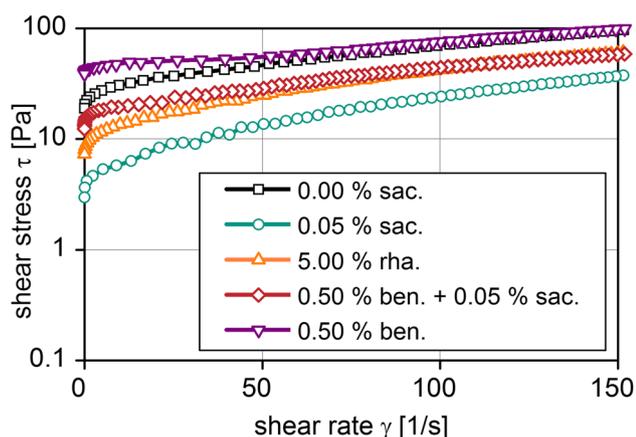


Fig. 7 Influence of sugar (sac.), rice husk ash (rha.) and bentonite (ben.) on the flow behaviour of the cement suspensions with a water/cement ratio of 0.5 and 15 min after addition of water at atmospheric pressure and a temperature of 20 °C

methods and compared with the results of an industrial mixture for drinking water cisterns in Germany as well as with the Indonesian reference mixture.

After mixing of the mortars in a Hobart-mixer, the slump values of all mixtures were determined 5, 15, 30 and 60 min after the addition of water to the dry ingredients according to DIN 1015-3 (2007). Furthermore, the flow behaviour of the mortar when applied to an inclined plane was evaluated with a so-called slip-test 10 and 40 min after water addition. The test setup was developed in 2002 for testing and optimisation of mortar workability [Institute of Concrete Structures and Building Materials (IMB), Department Building Materials 2002]. The individual steps and exemplary results for a stiff and a smooth mixture are illustrated in Fig. 8.

The mortar is applied with a thickness of 5 mm in a flat formwork with an edge length of 10 cm. It is mounted with an angle of 75° to the horizontal surface in a metal frame and positioned on a Hägermann-table to be stressed with 15 impacts. The maximum value of the mortar slip is taken as criteria for the application behaviour of the mortar in-situ.

In total 71 fresh mortar experiments were performed. Initially the water/cement-ratio and the sand/cement-ratio were varied as main parameters of the mortar composition to figure out the overall limits of workability. Afterwards the effects of the addition of different amounts of commercial superplasticizer and stabiliser as well as local sugar, bentonite, cassava flour and rice husk ash were studied. A description of all results and their detailed analysis can be found in Heid (2012).

The best results were gained with a mixture comprising a lowered water/cement-ratio of 0.4, a higher sand/cement-ratio of 2.5 and the addition of both saccharose with a content of 0.05 % by mass of the cement and bentonite

with a content of 0.5 % by mass of the cement. Figure 9 illustrates the behaviour of the slump value over the processing period.

The new mortar mixture shows a good workability reaching the aimed slump range during the whole processing period. Compared to the industrial reference mixture (Pagel TW 20) and the common Indonesian mixture, the slump values tend to be slightly higher which favours an easier workability. However, its applicability, i.e., its ability to be applied on vertical surfaces and even on ceilings was not endangered at any time. This can also be seen in Fig. 10, where the rheological behaviour of the new and the common mixture is compared.

The new mixture has a similar yield stress of about 19 Pa compared to 17 Pa of the common mixture. Furthermore, its viscosity is somewhat lower due to the addition of sugar which favours the workability. The applicability (“stickiness”) was still similar due to the addition of bentonite which stabilises the mixture. The material composition and its main rheological properties are summarised in Table 2.

Hardened mortar properties

Based on the results from the rheological investigations of cement suspensions and the fresh mortar experiments, the mechanical properties were finally determined on hardened mortar specimens.

Prismatic specimens with a length of 160 mm and a square cross-section of 40 × 40 mm were produced according to DIN EN 1015-11 (2007). The prisms were wrapped in foil and stored for 1 week under humid jute. Until the time of testing after 28 days, the prisms were stored unwrapped in a climate chamber at a temperature of 20 °C and a relative humidity of 65 %. Table 3 summarises the mix compositions for the investigations of the hardened mortar properties.

The compressive strength and the flexural tensile strength of the hardened mortar were determined according to DIN EN 1015-11 (2007). Furthermore, the pore volume and the pore size distribution of the cement stone were given by mercury intrusion porosimetry according to DIN 66133 (1993). After 28 days also the water absorption of the mortar specimens under atmospheric pressure and under a pressure of 150 bar were determined according to DIN 52009 (2006). Finally, the density according to DIN EN 12390-7 (2009) and the total porosity according to DIN 52102 (2006) were examined. The results of the investigations on the hardened mortars are presented in Table 4.

The results of the investigations on the hardened mortar specimens showed both a high compressive strength and a high flexural tensile strength for all mixtures. Due to the

Fig. 8 Setup of the slip-test: formwork filling with mortar (top and middle left), formwork on the Hagermann-table (top right) and exemplary results for a stiff (bottom left) and a smooth (bottom right) mixture [Institute of Concrete Structures and Building Materials (IMB), Department Building Materials 2002]



high cement content, the common Indonesian mixture Ref 2 showed the highest strength values.

The commercially available mortar Ref 1 showed the lowest strength value. However, no detailed mixture composition was available to further evaluate this behaviour. The low water/cement-ratio of mixtures *M1*, *M2* and *M3* of 0.4 resulted in a high compressive strength as expected. The inclusion of sugar did not seem to affect the compressive strength negatively. Also the effect of bentonite was still in the scattering band. The reduction of the water/cement-ratio aimed to decrease the porosity of the mortar as low as possible to guarantee a high durability. A German regulation (DVGW W 300 DVGW Arbeitsblatt W 2005) suggests for cistern mortars a HG-porosity lower than 12 % by volume. This was almost reached by all mixtures *M1–M3* (see Table 4) which showed a mean

porosity of 13.4 %. The mixture *M2* with the addition of sugar had a slightly higher porosity than *M1*. However, the increase was still in the scattering band and an effect of the sugar on the porosity was, therefore, excluded. All mixtures showed a favourable pore size distribution with a little percentage of capillary pores (see Fig. 11).

Compared to the requirement of porosity lower than 12 % according to DVGW W 300 (DVGW Arbeitsblatt W 2005), the porosity values of mixtures *M1–M3* are acceptable, while the Indonesian reference mixture Ref 2 had a higher porosity of 16.3 % due to its higher water/cement-ratio. Surprisingly, the industrial reference mixture Ref 1 showed the highest porosity of 17.3 % and in addition the highest share of capillary pores (see Fig. 11). The determination of the water absorption under atmospheric pressure and under a pressure of 150 bar produced similar

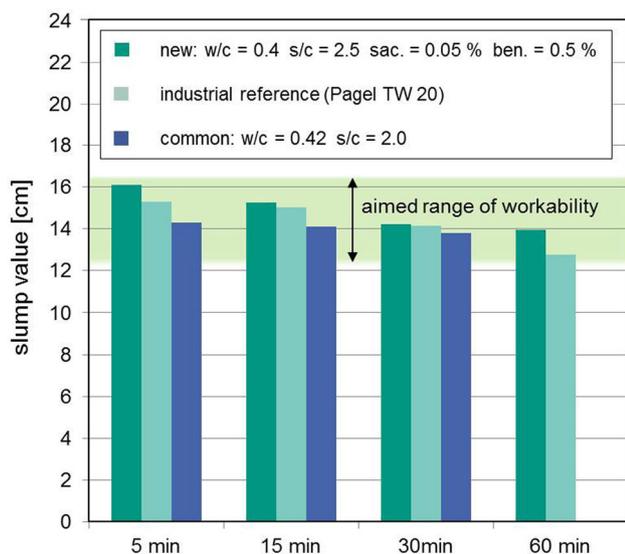


Fig. 9 Slump value over the processing period for the new mixture compared to an industrial reference (Pagel TW 20) and the common mixture in Indonesia

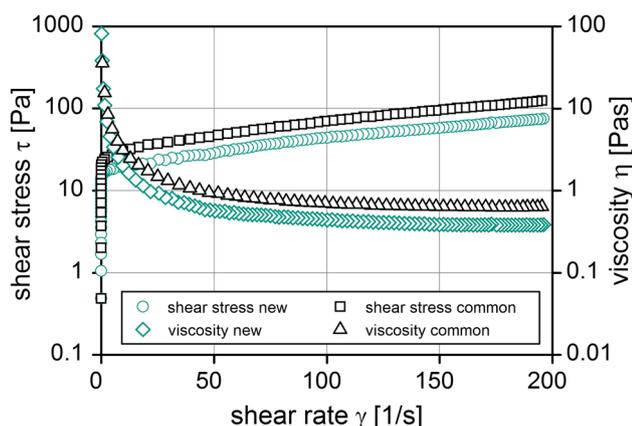


Fig. 10 Shear stress and viscosity over the shear rate of the new mixture (green) and the common mixture (black)

tendencies. Mixture Ref 2 showed higher porosities than the optimised mixtures *M1–M3*. However, mixture Ref 1 had a lower porosity in this case, which must be attributed to its unknown mixture composition. It could be possible that further chemical agents are admixed to enhance the sealing behaviour.

Discussion

Rehabilitation mortars may include, besides the main ingredients cement, sand and water, various organic or mineral additions, which influence the mortar properties. As commercially available additions are quite expensive

Table 2 Mix design and main rheological properties of the new and the common mortar

Parameter	New	Common
Cement	634 kg/m ³	698 kg/m ³
Water	254 kg/m ³	314 kg/m ³
Sand	1355 kg/m ³	1262 kg/m ³
w/c-ratio	0.4	0.45
s/c-ratio	2.5	2.0
Saccharose	0.05 %	–
Bentonite	0.5 %	–
Yield stress	17 Pa	19 Pa
Viscosity	0.38 Pa s	0.65 Pa s

and hardly available in the remote region of Gunung Kidul, alternative additives and admixtures were chosen to be examined. The main focus in this regard was on the investigation of local retail sugar as an alternative for liquefying additives. Furthermore, bentonite was tested as an alternative for commercial stabilisers. Moreover, an Indonesian rice husk ash (abu sekam padi) was treated with different methods and the influence on the pozzolanic reaction was determined.

Starting with a sand/cement-ratio of 2.0, the sand content of the rehabilitation mortar was increased to minimise the costs as well as the shrinkage tendency. At the same time, the water/cement-ratio was reduced as low as possible to enhance the durability of the construction material. This resulted logically in a clear deterioration of the mortar workability which was balanced with the addition of sugar in a dosage of 0.05 % by mass of the cement. Negative effects were detected neither on the strength values of the mortar nor on its porosity.

The usage of stabilisers to prevent a bleeding of the mortars was not mandatory due to the low water content of the mortars. However, the objective was rather to enhance the applicability (“stickiness”) of the mortar with higher sand content with cost-effective measures. The use of cassava flour as organic substance in the rehabilitation mortar was excluded also because of its high price. The clay mineral bentonite was investigated in detail and finally added to the mortar in a dosage of 0.5 % by mass of the cement. Although it resulted in a slight reduction of the workability, the applicability was positively influenced.

The usage of rice husk in the rehabilitation mortar was abandoned, as it reduced the workability notably while its beneficial effect on the pozzolanic reaction could not be proven clearly within this study.

The optimal mixture regarding a favourable compromise of fresh and hardened mortar properties was achieved with a mixture containing a water/cement-ratio of 0.4, a sand/cement-ratio of 2.5 and both saccharose with a content of

Table 3 Mix compositions for the investigations of the hardened mortar properties

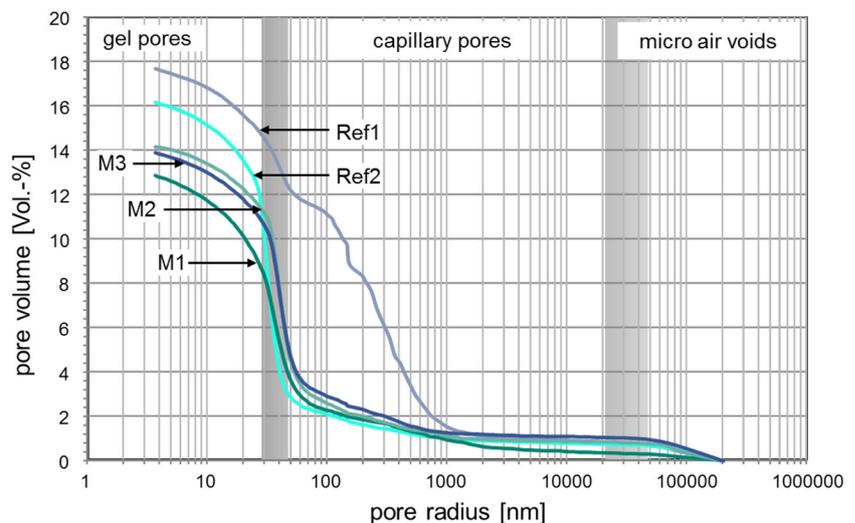
Name	w/c (-)	s/c (-)	(% by mass of cement)	
			sac.	rha./ben.
Ref 1	Industrial reference (Pagel TW 20)			
Ref 2	0.45	2.0	-	-
M1	0.4	2.5	-	-
M2	0.4	2.5	0.05	-
M3	0.4	2.5	0.05	0.5 ben.

Table 4 Results of the investigations on the hardened mortars

Name	f_{cm} (MPa)	$f_{ct,fl}$ (MPa)	Density (g/cm ³)	Hg-porosity (%)
Ref 1	69.4	9.3	2.3	17.2
Ref 2	80.3	12.0	2.6	16.3
M1	73.0	11.2	2.5	12.7
M2	74.8	10.6	2.5	13.8
M3	71.6	10.4	2.5	13.6

Name	Water absorption (%)		Total porosity (%)	
	1 bar	150 bar	1 bar	150 bar
Ref 1	7.9	8.5	15.7	16.8
Ref 2	9.2	10.8	19.5	23.0
M1	7.9	9.4	16.9	20.0
M2	8.2	9.8	17.4	20.7
M3	8.4	10.1	17.6	21.4

Fig. 11 Pore size distribution of all mixtures



0.05 % and bentonite with 0.5 % by mass of the cement. It shows a high strength and a low porosity with only a small share of capillary pores. By increasing the sand content, the higher cement content due to the lower water/cement-ratio was compensated. Compared to the Indonesian reference mixture, even a reduction of the cement content of 10 % was achieved while maintaining the known workability.

This means that the former size of the cisterns of 9 m³ could be enlarged to 10 m³ while keeping the material costs constant.

As stated before, it became evident during the construction works, that from a technical and economical point of view, the in-situ rheological behaviour of the mortar is the key factor to achieve the best possible tightness of



Fig. 12 Group picture after finishing of the cistern construction using the developed material concept

water cisterns. Therefore, the methodology of how to compose the mortar according to its intended range of application was summarised in a comprehensible practical guideline.

It was translated (German—English—Indonesian) and handed over to the villagers as an important part of the capacity development. The basic concept was already discussed in detail and field-tested with the local persons being responsible for construction activities during preceding stays in Pucanganom. The joint construction of a complete new cistern in September 2012 revealed a valuable knowledge regarding the construction procedure and the behaviour of the developed material in-situ (see Figs. 2, 3, 4). It was used to further adapt the developed concept to the local situation. The revised concept including the finally developed material composition was successfully implemented with the joint construction of two further cisterns in May 2013 (see Fig. 12) and September 2014.

Conclusions and outlook

By means of a case study, the successful development and implementation of a rheologically optimised cement-based mortar for the appropriate construction as well as rehabilitation of rain water cisterns in Indonesia is presented in this paper. In the process the effects of different source materials on the rheological properties of pure cement suspensions were examined while the actual workability of the hydraulic materials was verified with fresh mortar experiments. Finally the mechanical properties were determined on hardened mortar specimens.

The developed material can be used as a coating for walls, floors and ceilings of cisterns, for the local rehabilitation of damaged areas only or even as a construction material for complete new cisterns. For the selection of the

source materials, special emphasis was placed on a ready availability and low costs. The rheological properties of the fresh mortar allow an easy workability by hand while the hardened mortar shows a durable and tight appearance at the same time.

During March and September 2014, tightness and serviceability of the cisterns build up to that point were examined during field investigations and discussions with the local users. It was apparent, that, due to the close cooperation with the local persons being responsible for construction activities, the concept for cistern construction was very well accepted by the inhabitants of the village.

Due to the positive feedback, the construction of further cisterns was planned by the villagers. However, in this case, only a consulting support can be foreseen, which should on the one hand encourage the personal responsibility of the local population. On the other hand, it will be subject to verification to what extent the concept is really adopted and continued independently in the future without the support of the IWRM network.

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