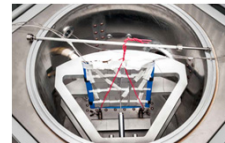
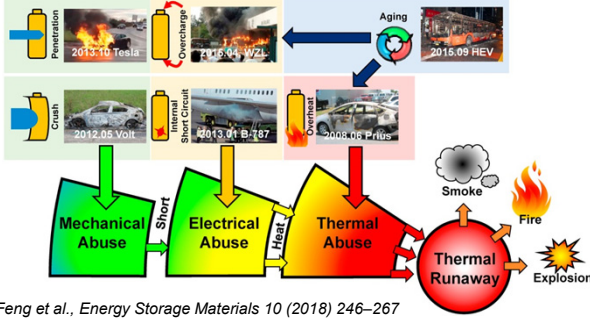


Safety Testing using Battery Calorimetry for Thermal Runaway Prevention of Lithium-Ion Batteries

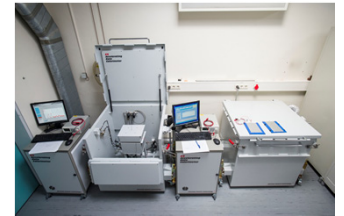
Carlos Ziebert, Nils Uhlmann, Magnus Rohde, Hans Jürgen Seifert, IAM-AWP

Motivation and Aim

At IAM-AWP: Europe's Largest Battery Calorimetry Lab



6 Accelerating Rate Calorimeters (ARC)



Aim: Improvement of TMS and BMS by determination of quantitative data using battery calorimetry in combination with modelling and simulation

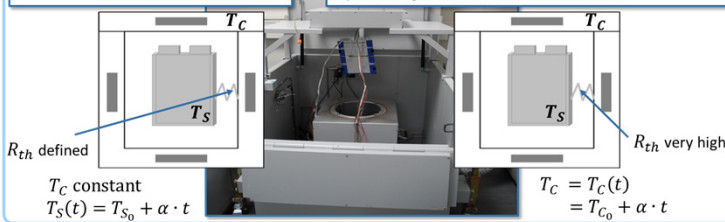
Introduction into Battery Calorimetry

Possible conditions in an ARC

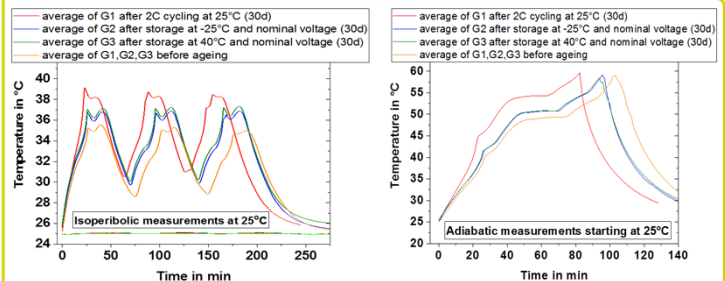
An ARC provides isoperibolic and adiabatic conditions

Under isoperibolic conditions the environmental temperature is kept constant.

Under adiabatic conditions the heaters follow immediately any change of the bomb thermocouple thus preventing that the cell can transfer heat to the walls.



Ageing and SOH prediction

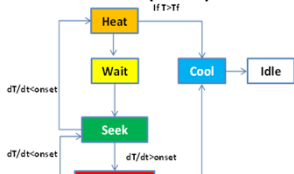


Comparison between fresh 18650 cells and 3 cell groups (each consisting of 3 cells) after cyclic (G1) or calendaric (G2, G3) ageing for 30d: (a) Isoperibolic cycling (b) Adiabatic cycling in the ARC.

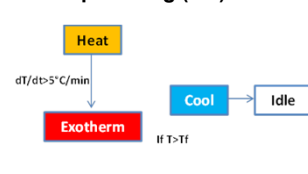
Conclusion: Recording of temperature profile useable as SOH "fingerprint" and as fast method for the characterization of aging processes

Thermal Abuse

Heat-Wait-Seek (HWS) Method



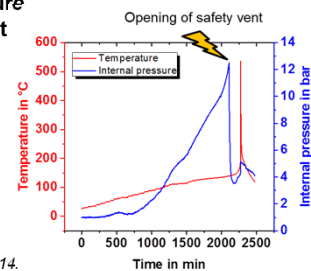
Ramp heating (RH) Method



Internal Pressure measurement



Pressure Sensor

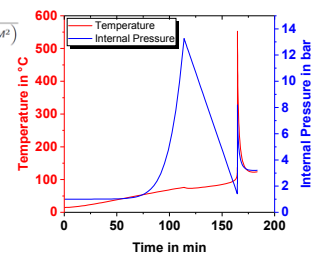


B. Lei, W. Zhao, C. Ziebert, et al., Batteries, 3 (2017) 14.

Conclusion: Internal pressure usable in BMS for thermal runaway prediction

Lumped Matlab ODE Model with venting

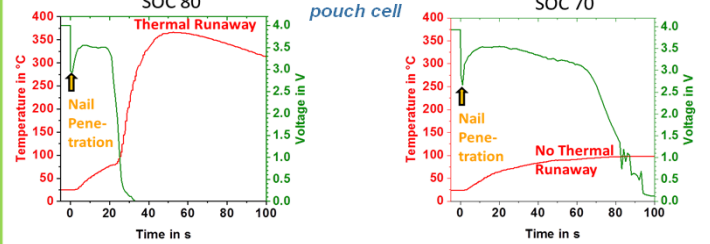
- Pressure and temperature during venting
- Static pressure from ideal gas equation
- Fraction rate and velocity of the electrolyte passing through the vent
- Electrolyte venting
- Venting of ejecta



P.T. Coman, S. Rayman, R. E. White, J. Power Sources 307 (2016) 56.

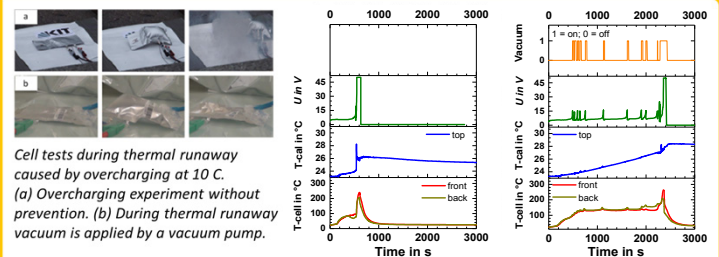
Mechanical Abuse

Nail penetration test on a 2.5 Ah pouch cell



Conclusion: ESC as safety measure in case of mechanical abuse/accident

Electrical Abuse



Overcharging of 264 mAh pouch cells without (a) and with vacuum control (b). A. Hofmann, N. Uhlmann, C. Ziebert, et al., Applied Thermal Engineering, 124 (2017) 539.

Conclusion: Pressure reduction of pouch cells as safety measure for thermal runaway prevention

Summary

Sophisticated battery calorimetry allows to collecting quantitative data on temperature, heat and internal pressure while operating cells under conditions of normal use, abuse or accidents. These data are essential for BMS, TMS and safety system design. Combined with multiscale modelling they provide a powerful tool for thermal runaway prevention.

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