

Pre-Test Analysis of QUENCH-20 BWR-Bundle with ASTEC

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- **Motivation**
- **Quench-20 experiment**
- **ASTEC Modeling & Input**
- **Calculation Result & Analysis**
- **Summary**

Motivation

- **The new Version of ASTEC, It's capabilities to simulate BWR-bundle tests;**
- **Pre-test Simulation Results to support experiment staffs;**
- **To review the ASTEC capabilities to simulate BWR Plants.**

Quench-20 Experiment

Quench Experimental Facility

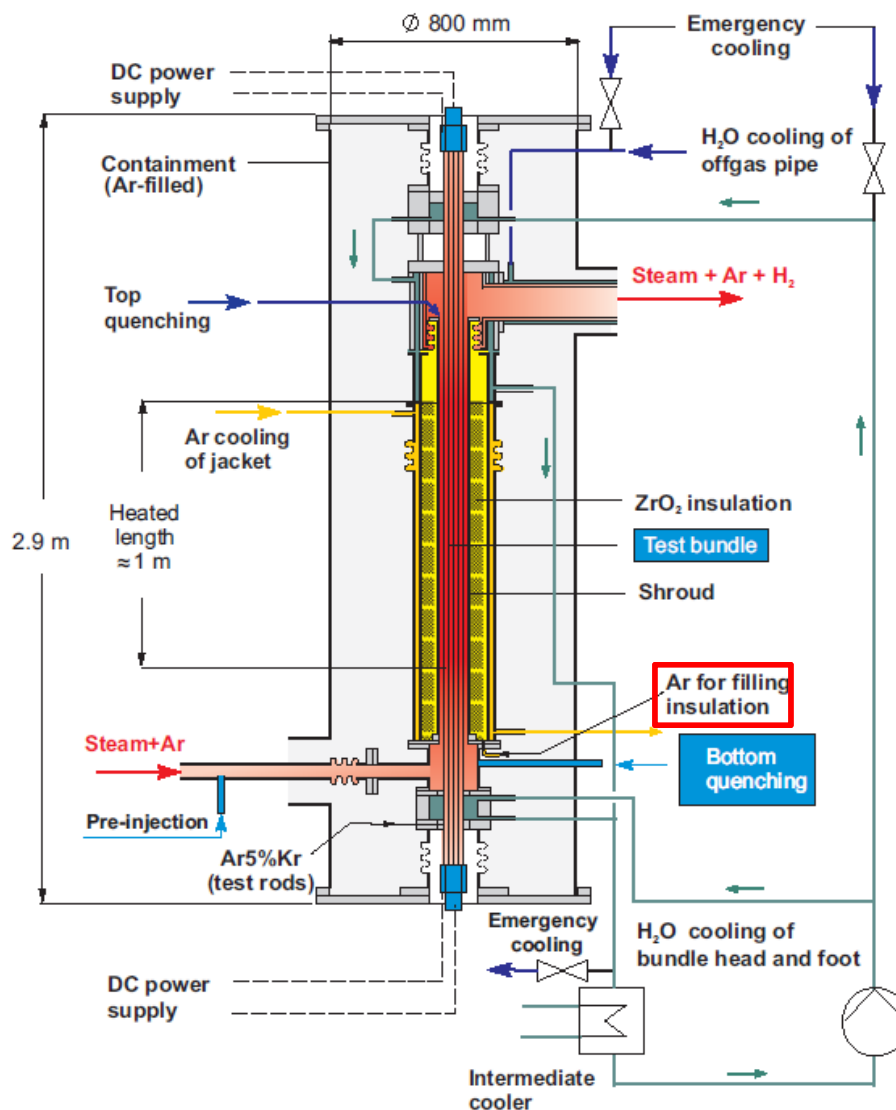
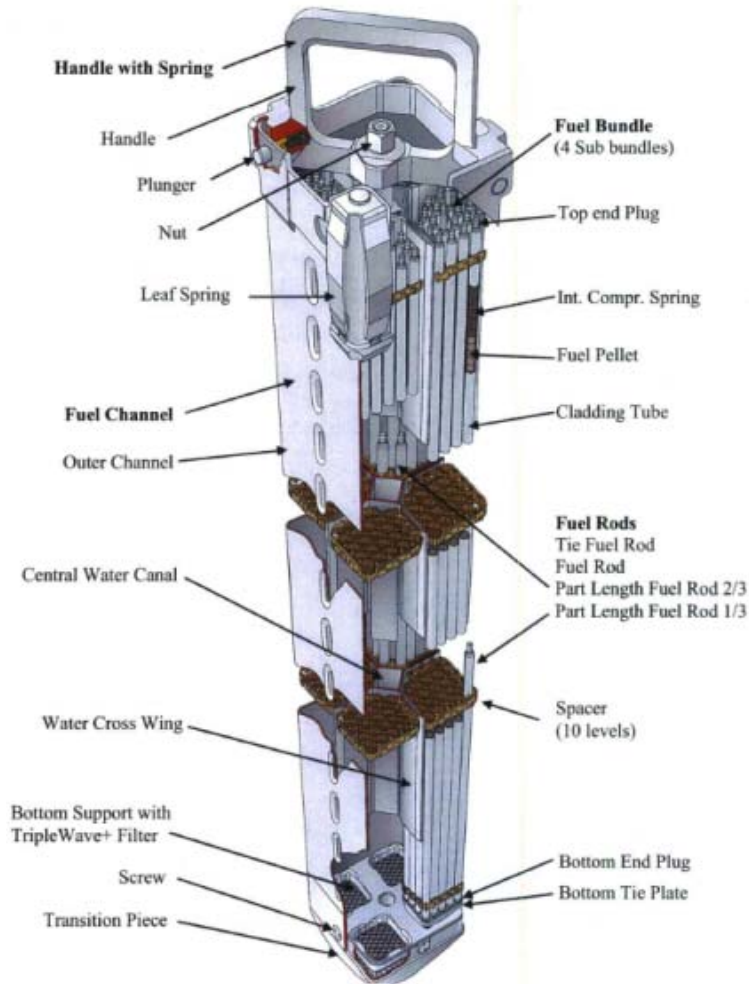


Fig 4-QUE05-Flow lines (ab QUE05).cdr
18.09.03 - IMF

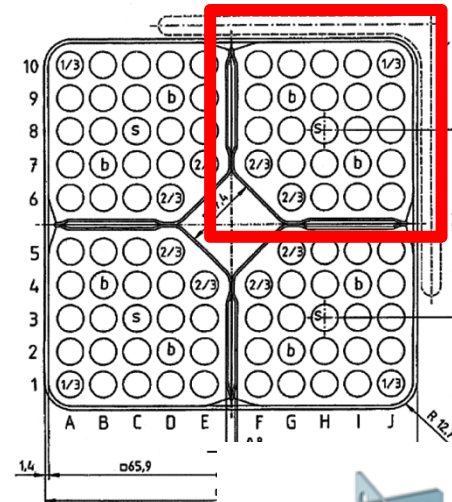
Fig. 4: QUENCH test section; flow lines

- The main component of the QUENCH facility is the test bundle
- Superheated steam + argon as a carrier gas enters the bundle at the bottom
- The argon, the not consumed steam, the generated hydrogen exit the bundle at the top.
- The reflooding water enters the test section through a separate line at the bottom of the bundle

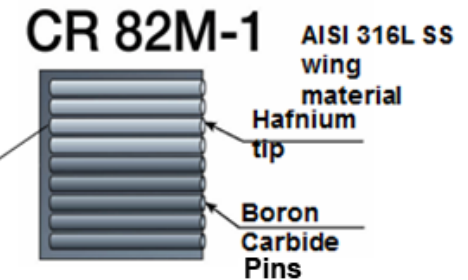
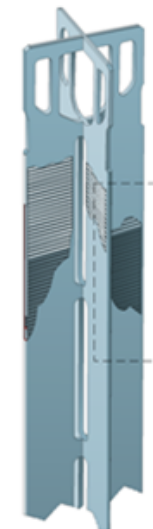
Pre-test simulation of QUENCH-20 (SAFEST)



Assembly SVEA-96 Optima

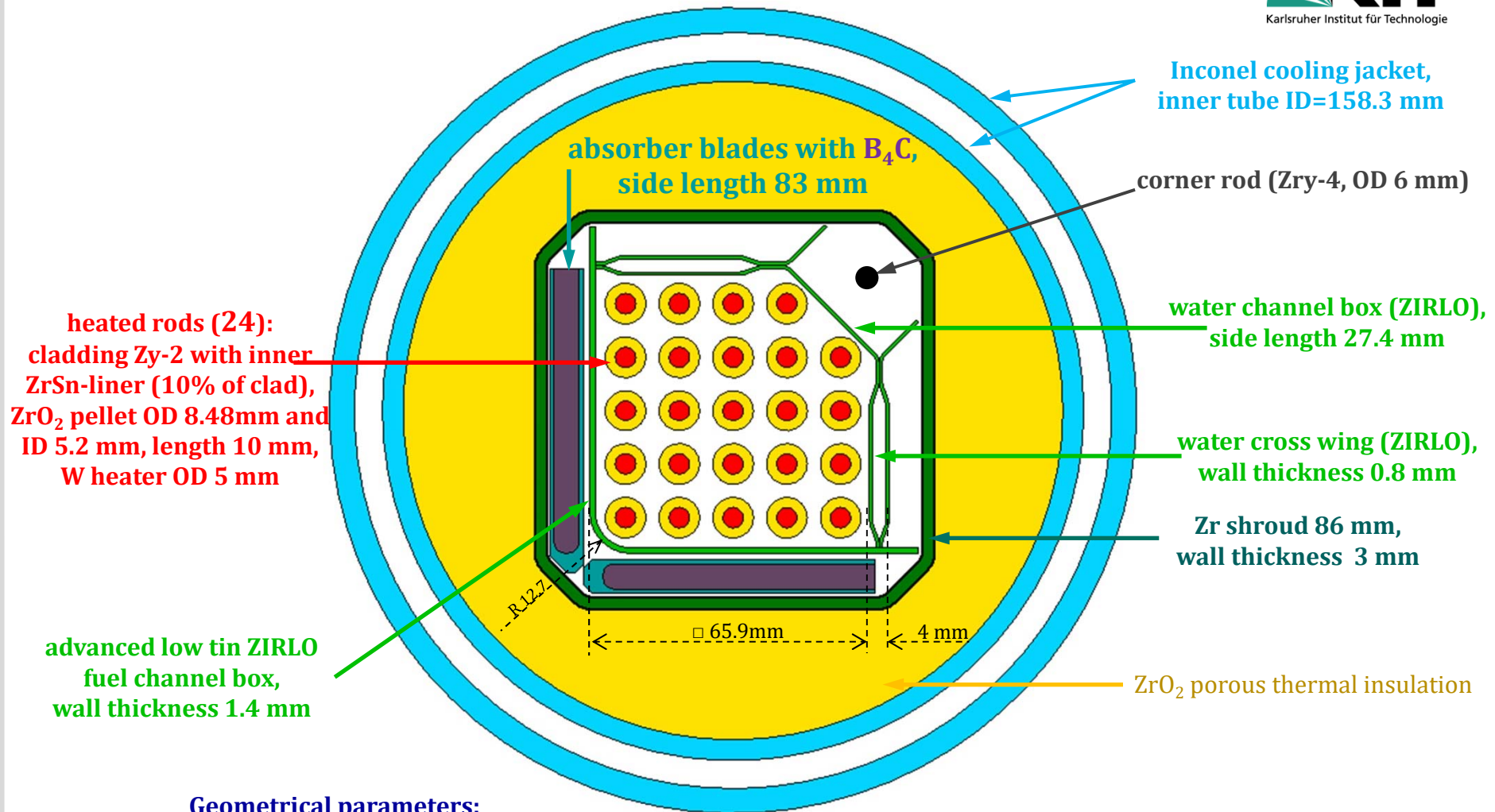


SSM proposal: study of high temperature degradation of BWR assembly mock-up in QUENCH facility (melt formation due to eutectical material interaction inside absorber cross)



Absorber cross blade

QUENCH-20: suggested test bundle composition (1/4 SVEA-96 OPTIMA2 assembly)



heated rods (24):
 cladding Zy-2 with inner
 ZrSn-liner (10% of clad),
 ZrO₂ pellet OD 8.48mm and
 ID 5.2 mm, length 10 mm,
 W heater OD 5 mm

Inconel cooling jacket,
 inner tube ID=158.3 mm

absorber blades with B₄C,
 side length 83 mm

corner rod (Zry-4, OD 6 mm)

water channel box (ZIRLO),
 side length 27.4 mm

water cross wing (ZIRLO),
 wall thickness 0.8 mm

Zr shroud 86 mm,
 wall thickness 3 mm

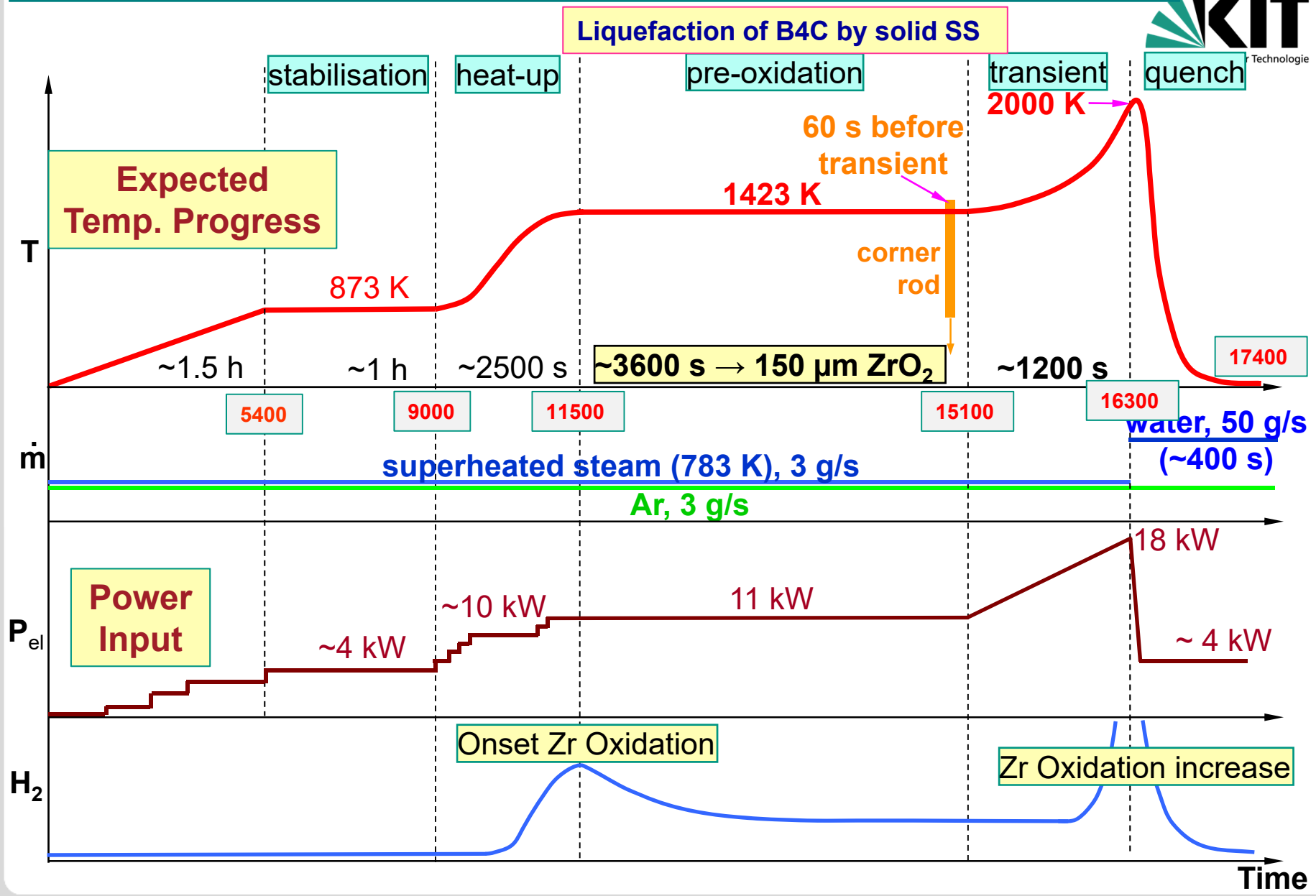
advanced low tin ZIRLO
 fuel channel box,
 wall thickness 1.4 mm

ZrO₂ porous thermal insulation

Geometrical parameters:

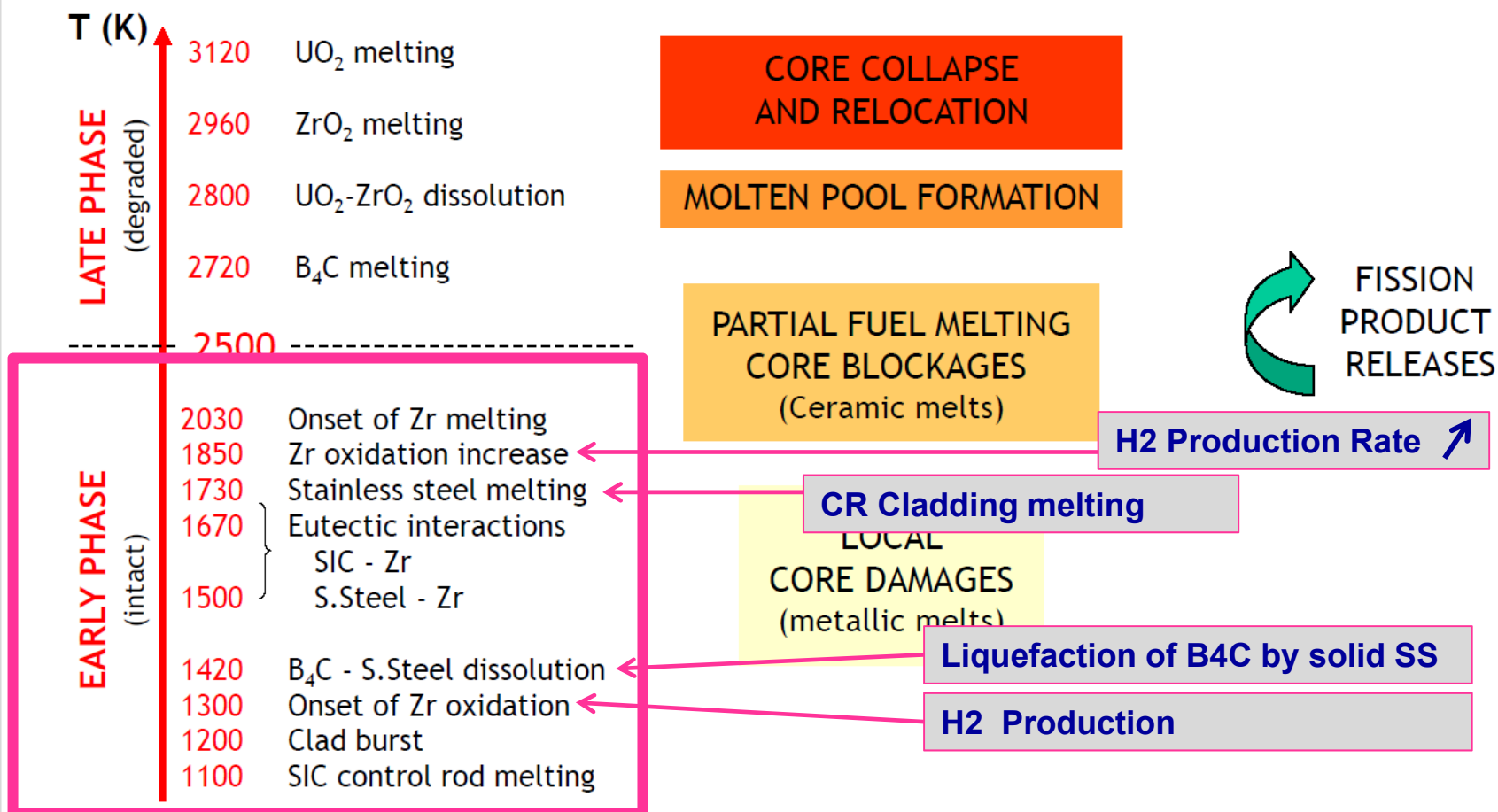
- bundle pitch 12.898 mm;
- outer diameter of claddings 9.84 mm;
- thickness of claddings 0.605 mm;
- absorber blades: thickness 8.05 mm
- cladding length 2500 mm
- absorber and channel box lengths 1600 mm

Suggested scenario for QUENCH20-SAFEST



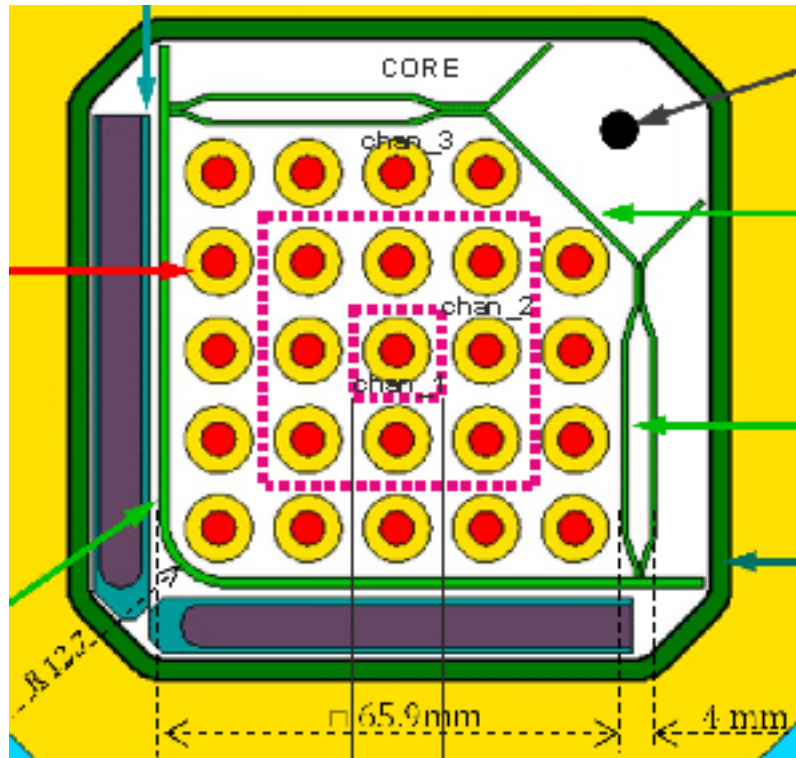
Core degradation modelling

Main phenomena to take into account

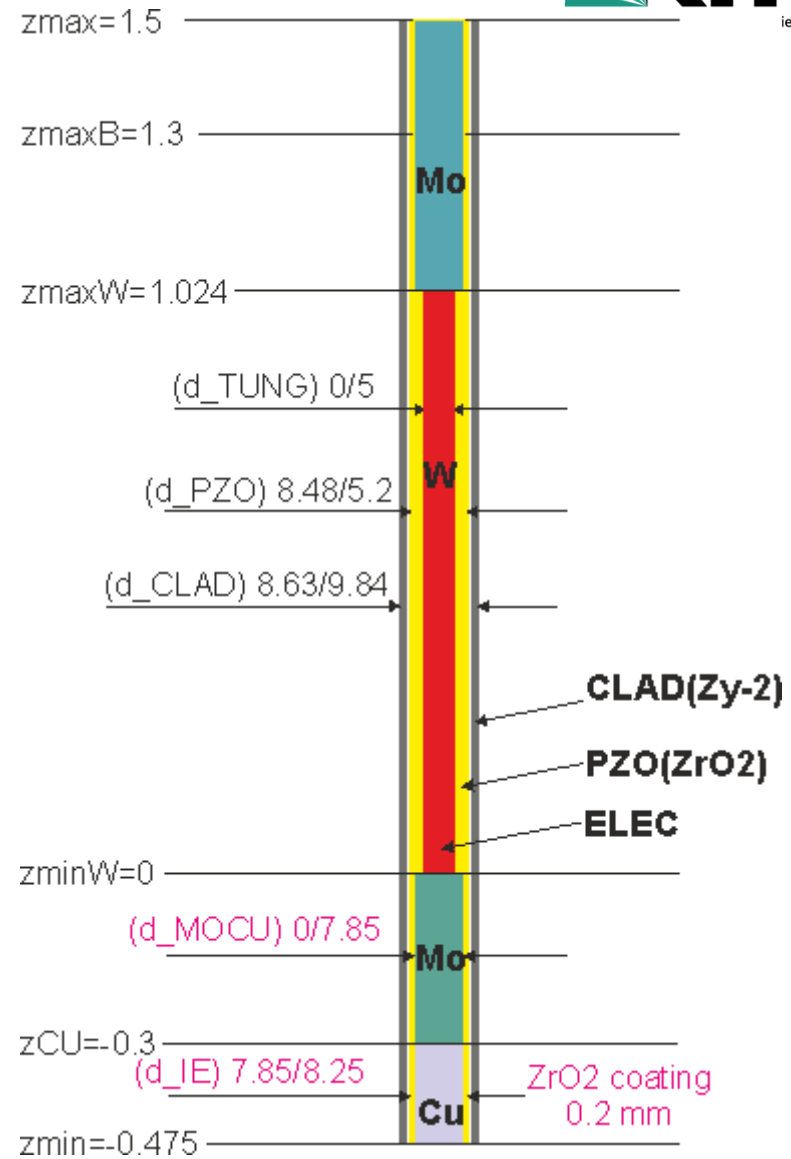


ASTEC Modeling & Input

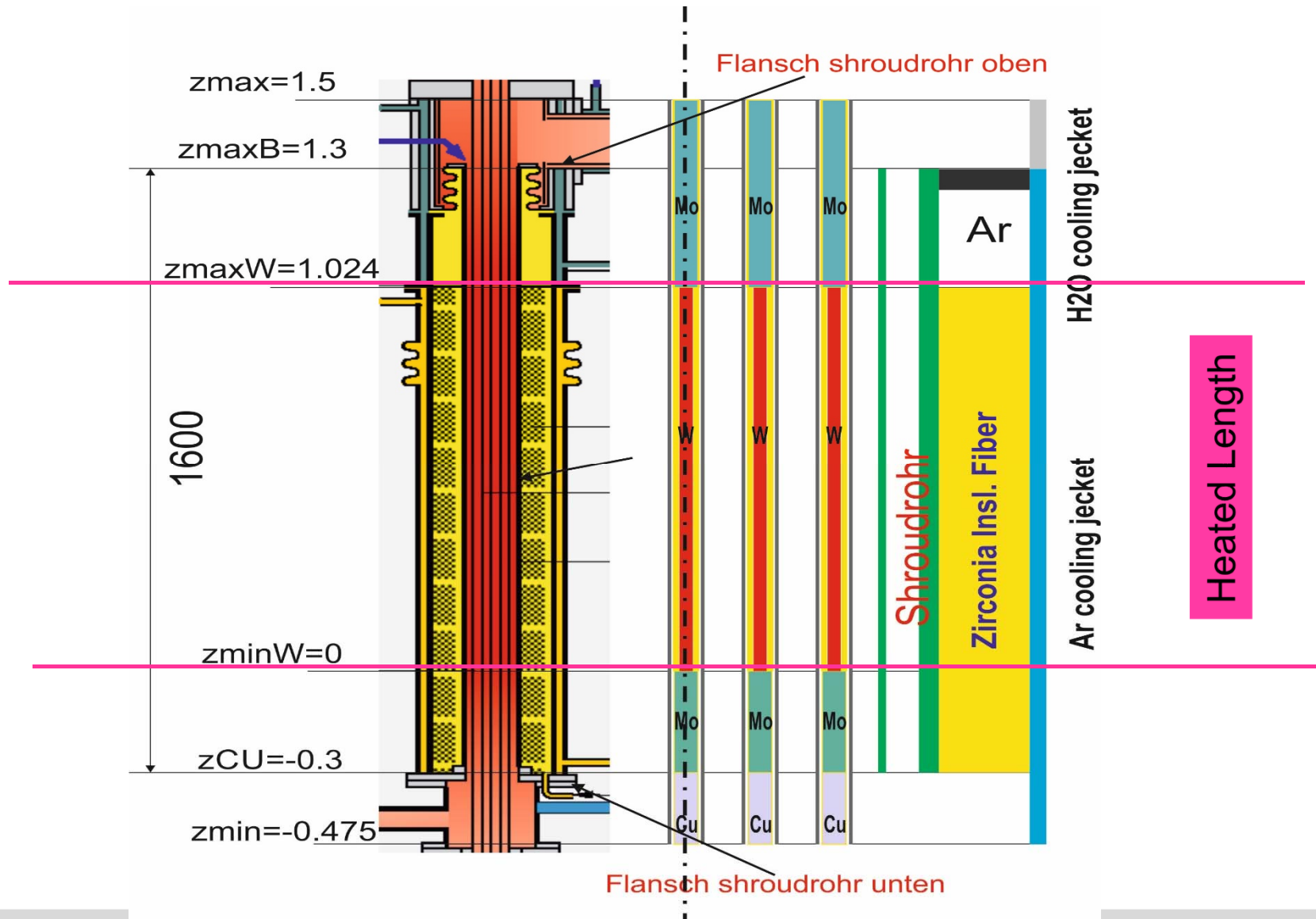
Quench-20 Cross Section and Heated Rod



3 Channels



Quench- 20 Bundle Axial Arrangement



HT: Radiative heat exchanges in a bundle

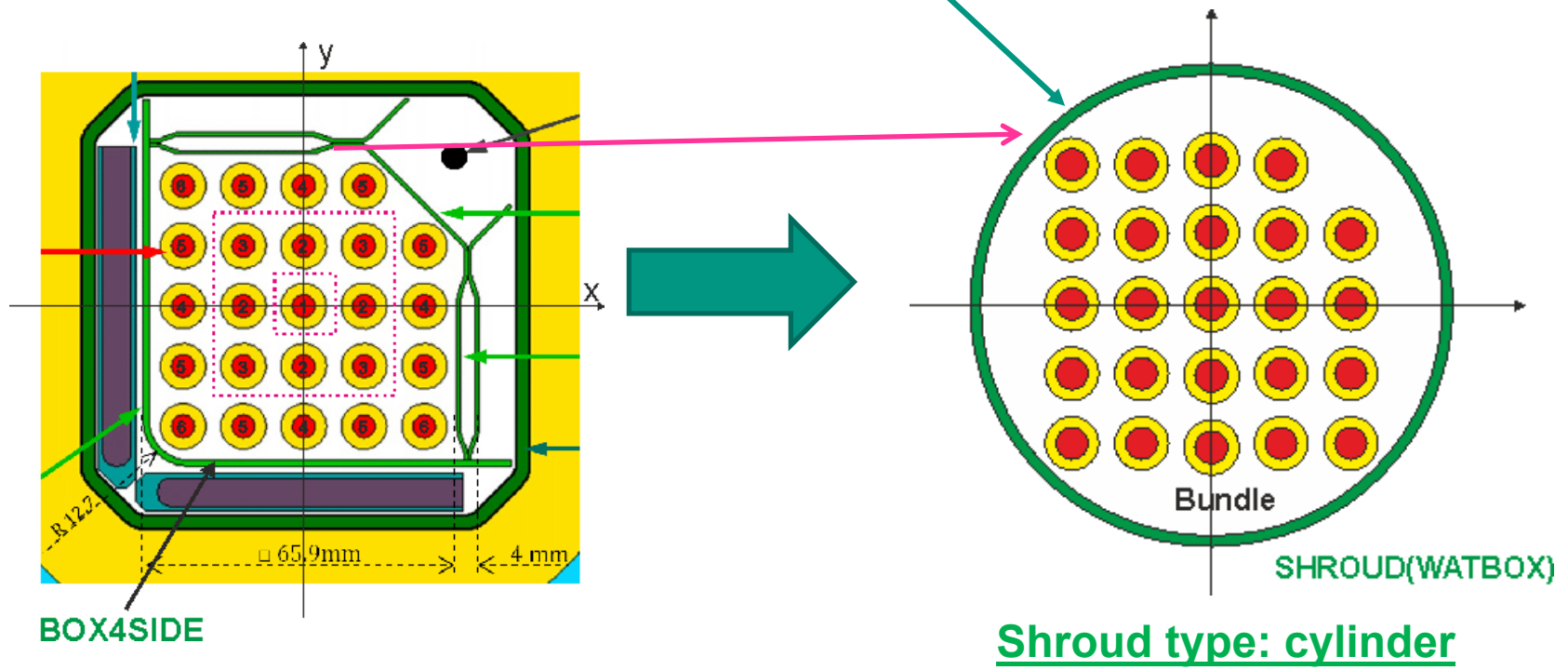
STRU RADB

[bundle]: geometric parameters

[bundle]: location parameters

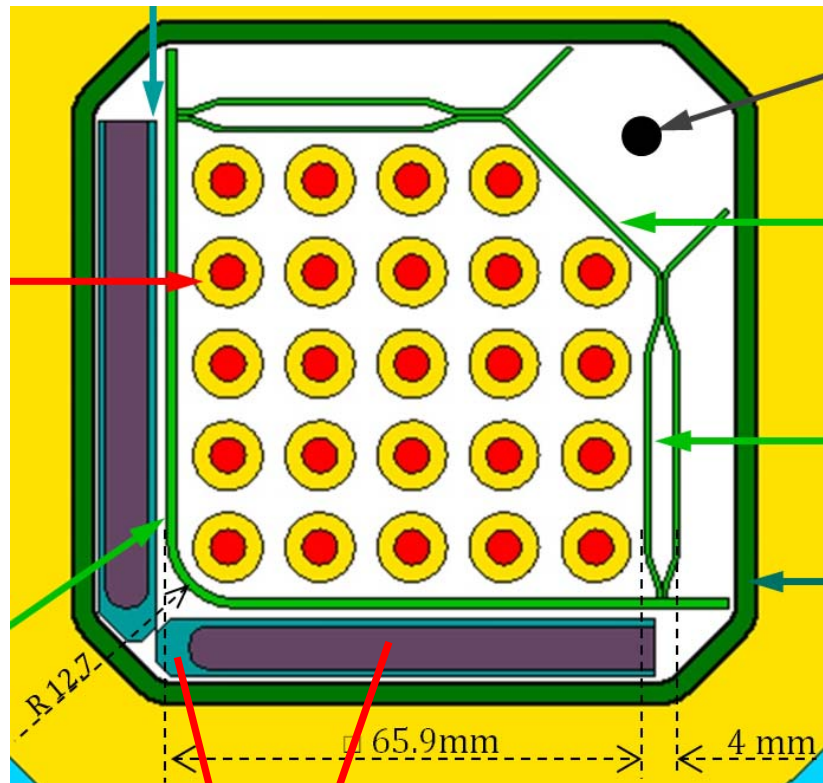
[shroud]: diameter; **Obligatory: cylinder**

[radiative model]: parameters

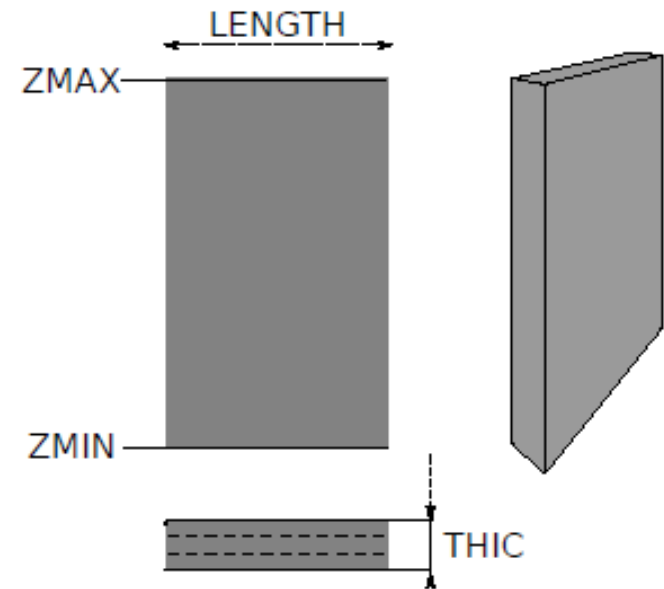


Oxidation B₄C & liquefaction of B₄C by solid SS (1/4)

- Oxidation of B₄C module: **Vessel: BCOX**
- B₄C – S. Steel dissolution module: **Vessel: BCSS**



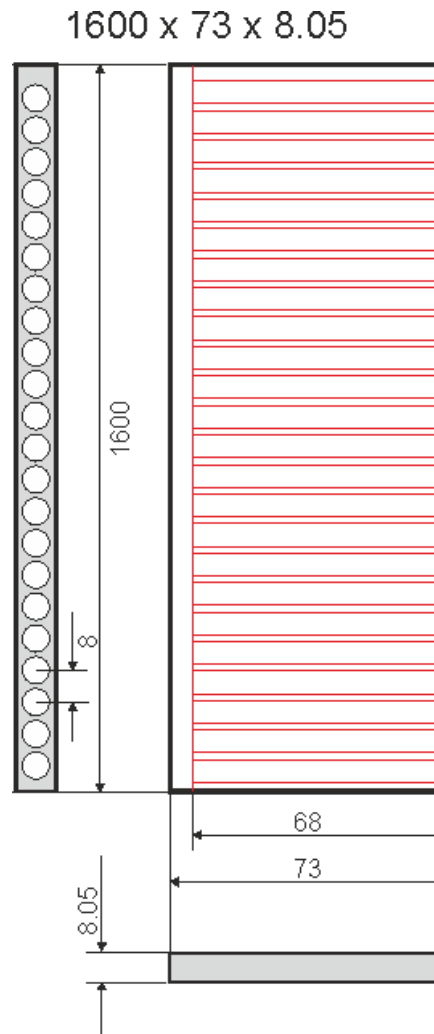
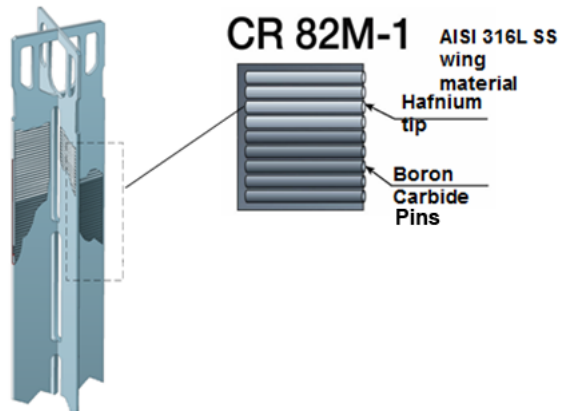
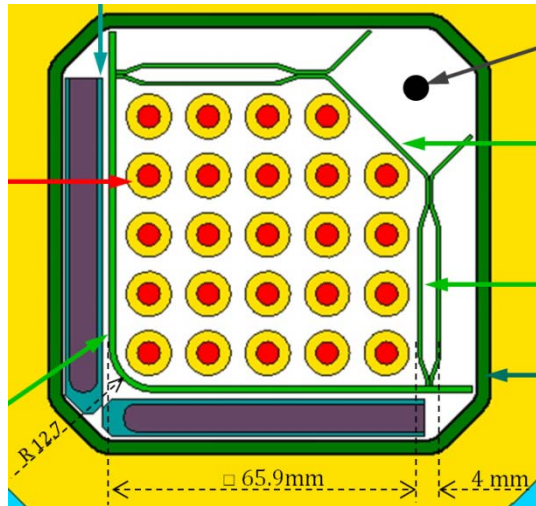
• B₄C
• Stainless Steel



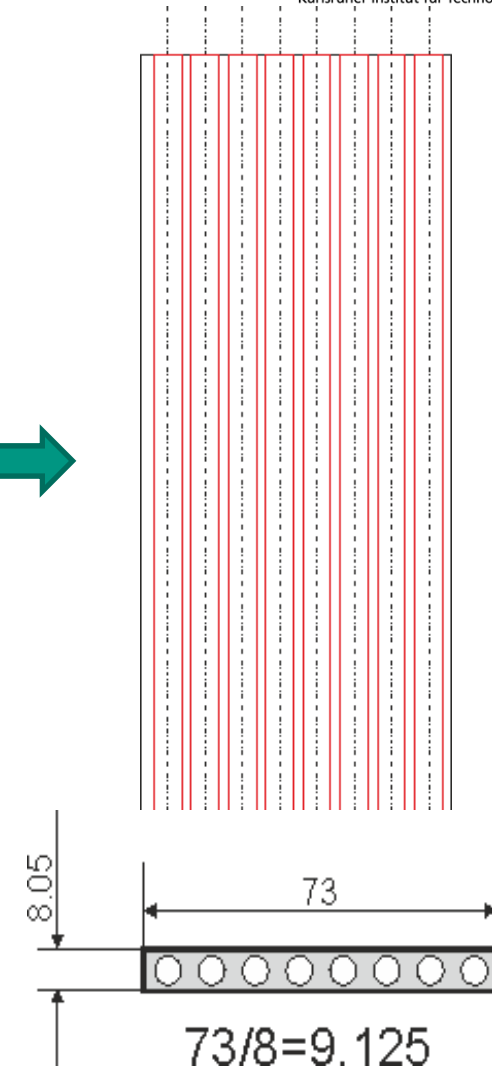
MACRO WALL

It is not possible: cylinder in wall .

Oxidation B4C & liquefaction of B4C by solid SS (2/4)

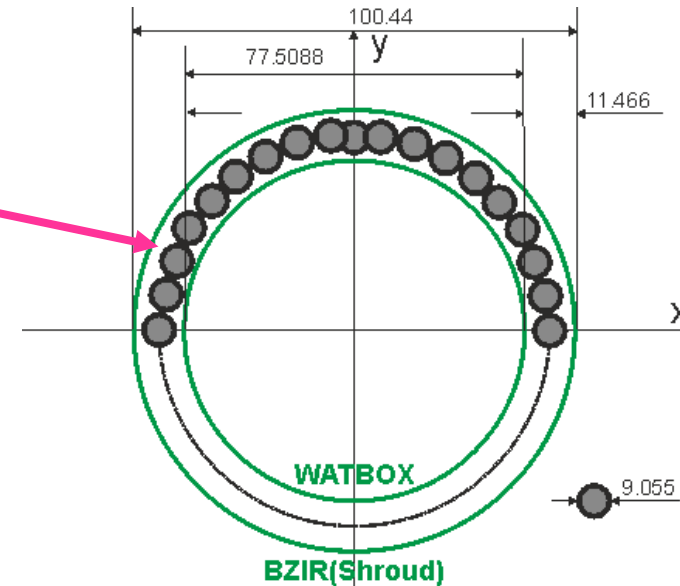
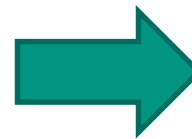
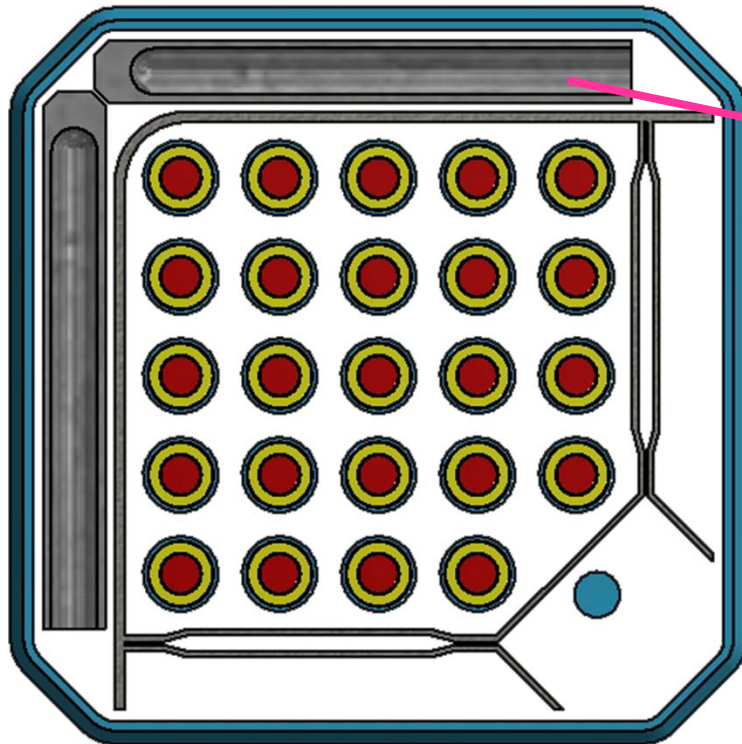


B₄C blade (Exp.)



B₄C blade (Model)

Oxidation B4C & liquefaction of B4C by solid SS (3/4)



WATBOX:d=77.5088

BZIR(Shroud)=100.44

CR_ring:d=(77.5088+100.44)/2=88.9744

r_CR_ring=44.4872

$d = \sqrt{8.05 \cdot 8 \cdot 4 / \pi} = 9.055$

pitch=09.055

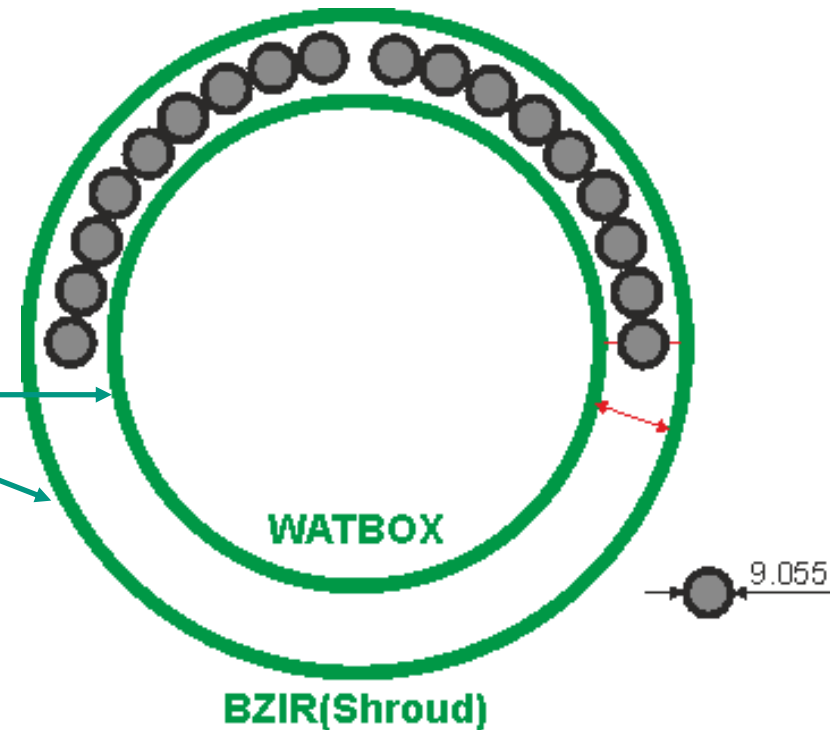
number= $\pi \cdot 44.4872 / \text{pitch} = 15.43$

Oxidation B4C & liquefaction of B4C by solid SS (4/4)

WATBOX-Bundle-Shroud radiation Heat exchange

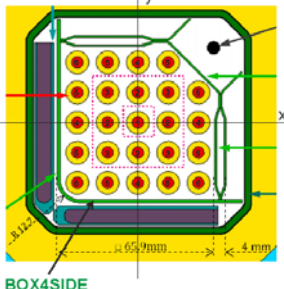
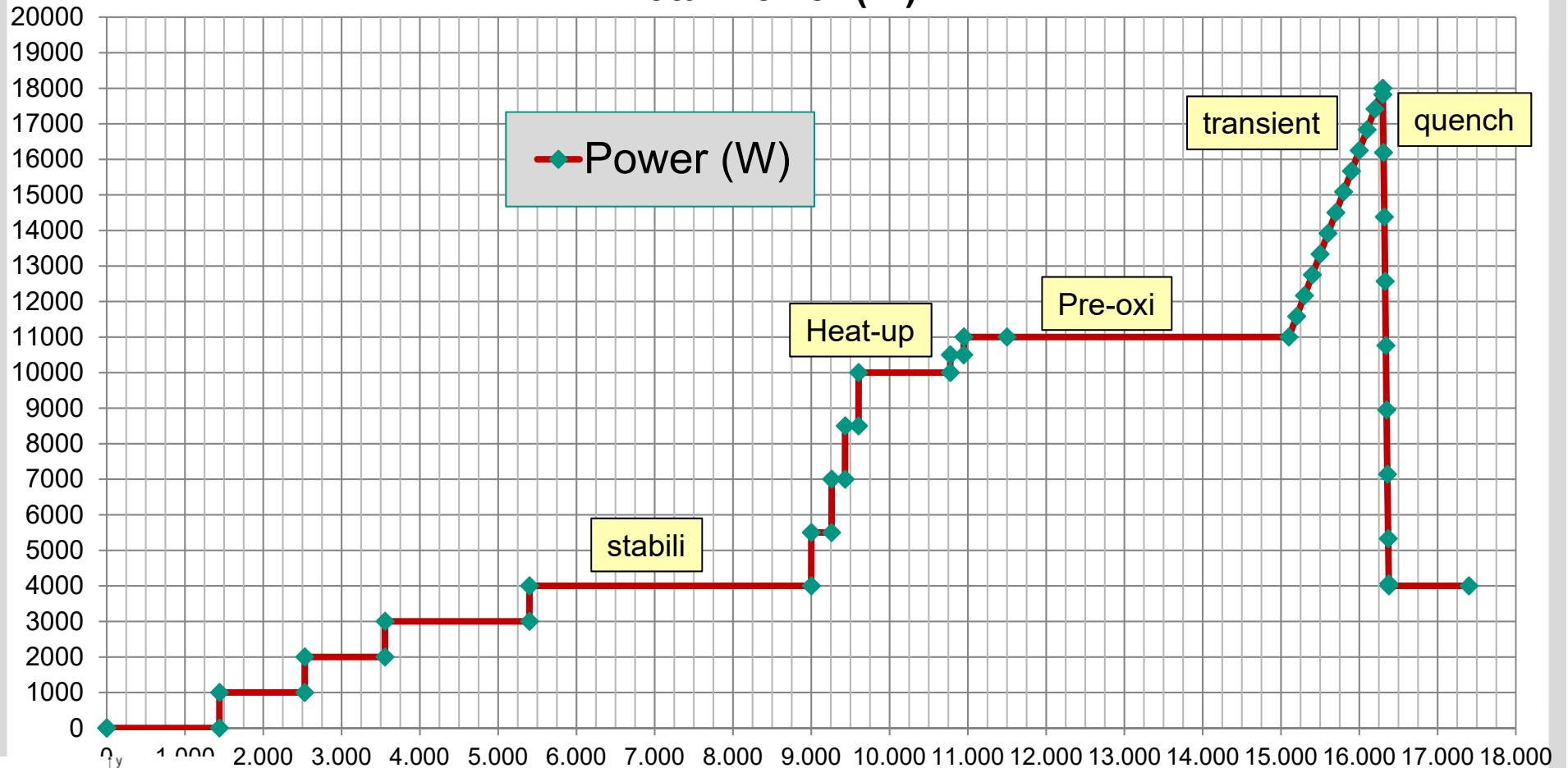
STRU RADB

[bundle]: **WATBOX**: position & geometry
[bundle]: **CR cylinders**: positions & geom.
[shroud]: shroud ; Obligatory: **cylinder**
[radiative model]: parameters



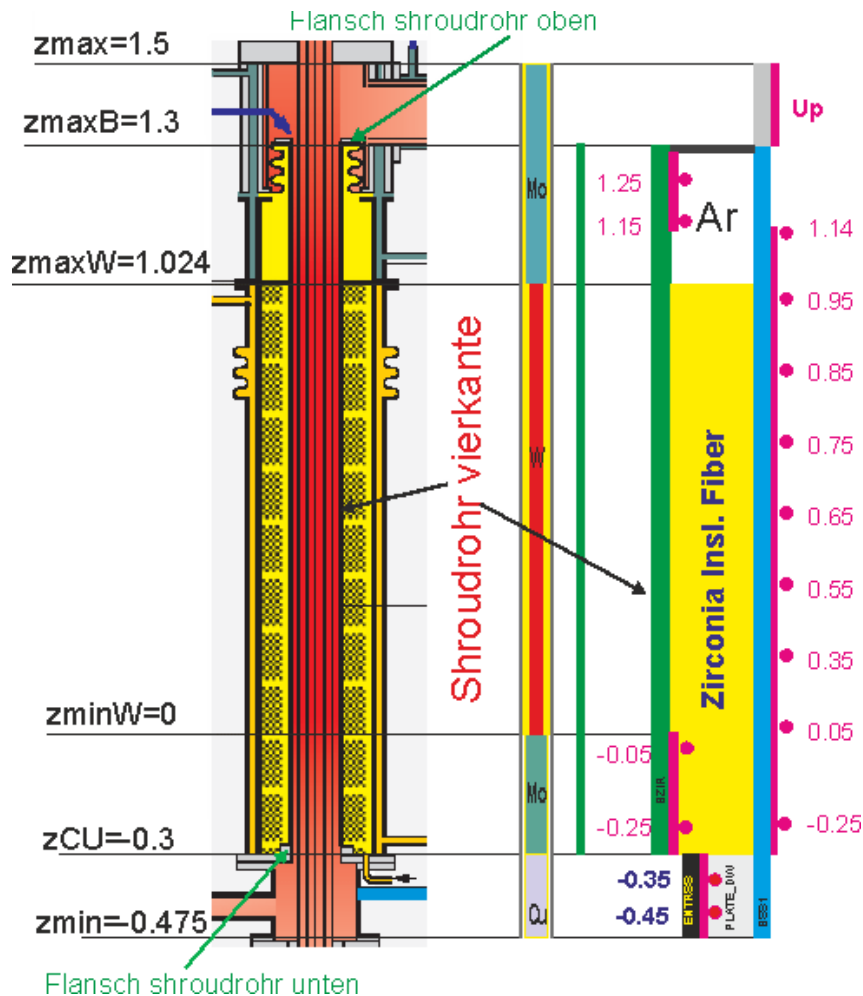
Total Power Input & Power distribution in bundles

Total Power (W)



$$\text{Power in Channel (i)} = \text{Power} * \left[\frac{\text{bundle_number_in_channel (i)}}{\text{total_number}} \right]$$

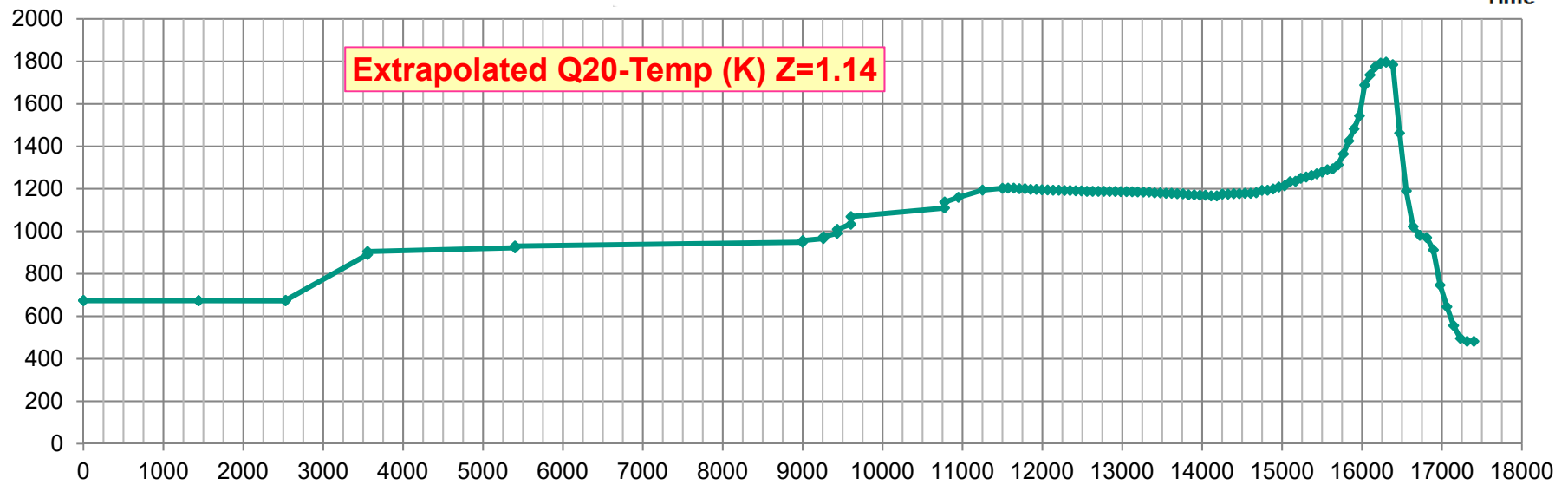
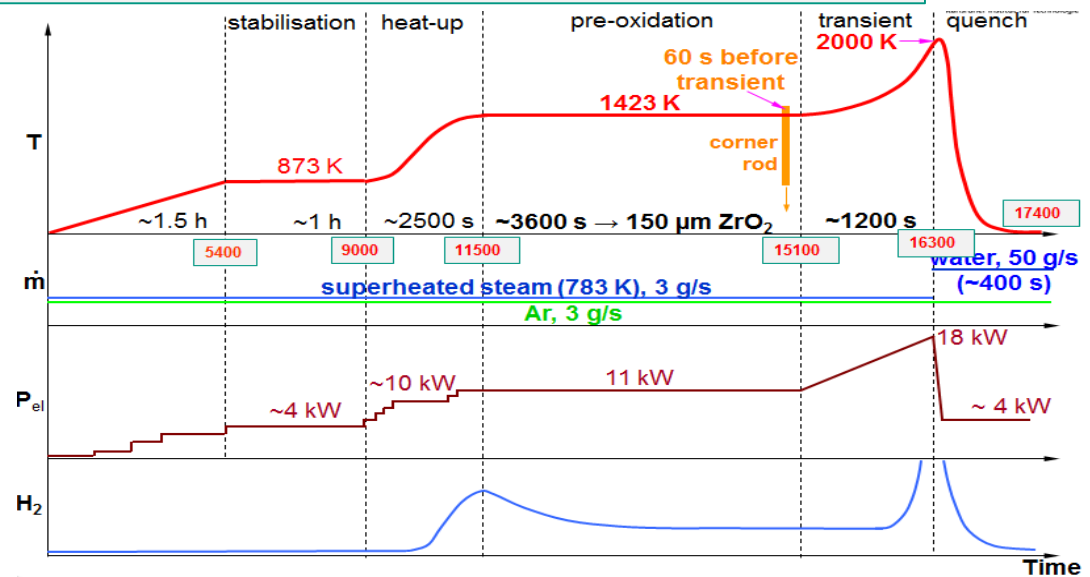
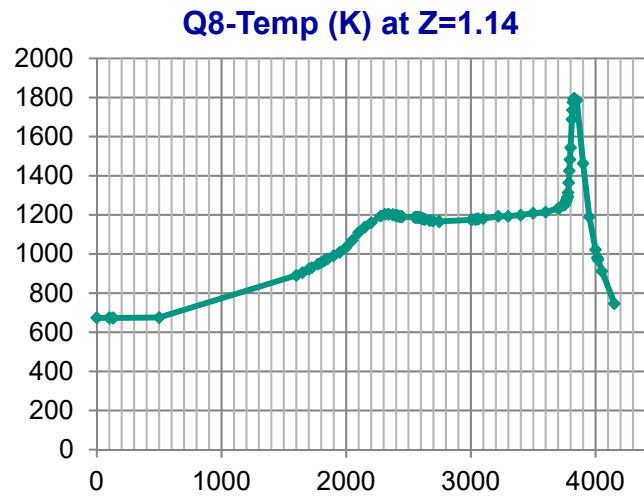
Thermal B.C.; BCTZ: Impose thermal conditions on a face of MACR at given elevations (1/2)



At given Macro Surface & Z-elevations:
 e.g : cooling jacket z=1.14
{H(i), time(i), external_Temperature(i)}

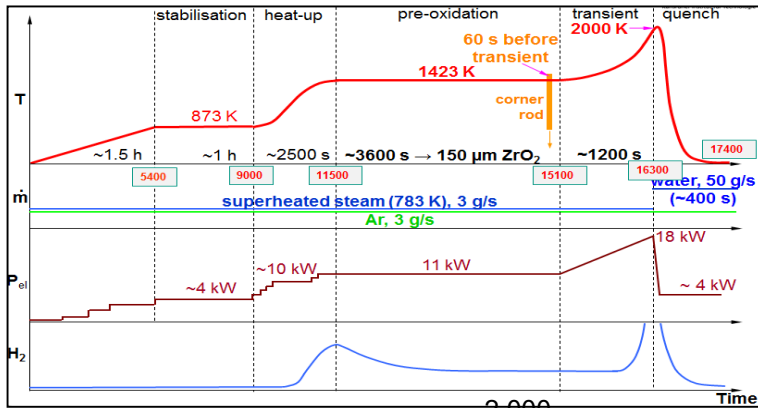
```
MACR 'BSS1' FACE 'EXTERNAL'
TYPE 'BCTZ'
ZMIN ZMAX ! restrict domain
Z 1.14
SR1 H(i) ! [W/(m2.K)]
SR1 INST ! Instant (s)
SR1 TIMP ! External medium
! temperature (K)
```

Thermal B.C.; BCTZ: Impose thermal conditions on a face of MACR at given elevations (2/2)



Calculation Results

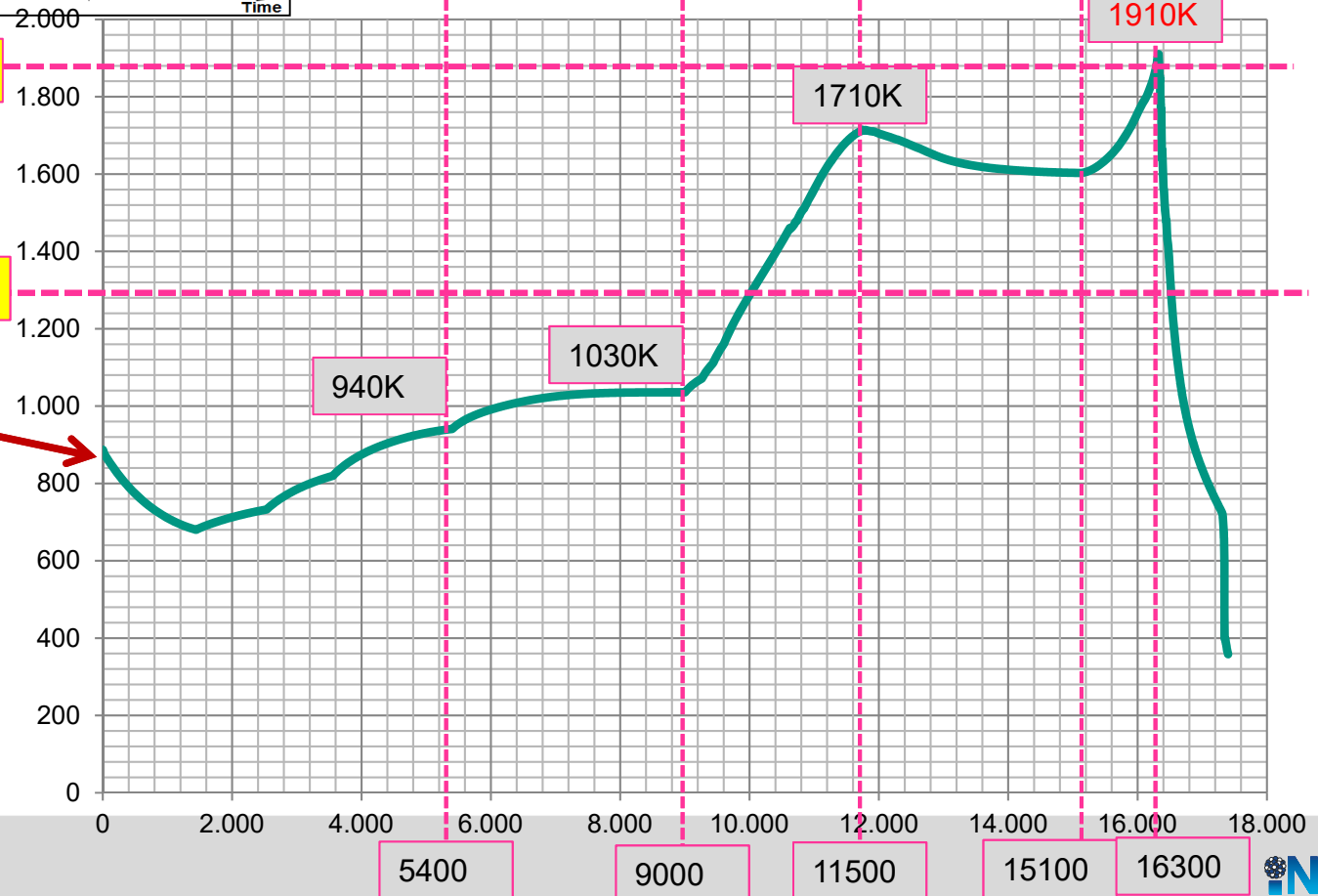
Central Rod max.Temp. Development



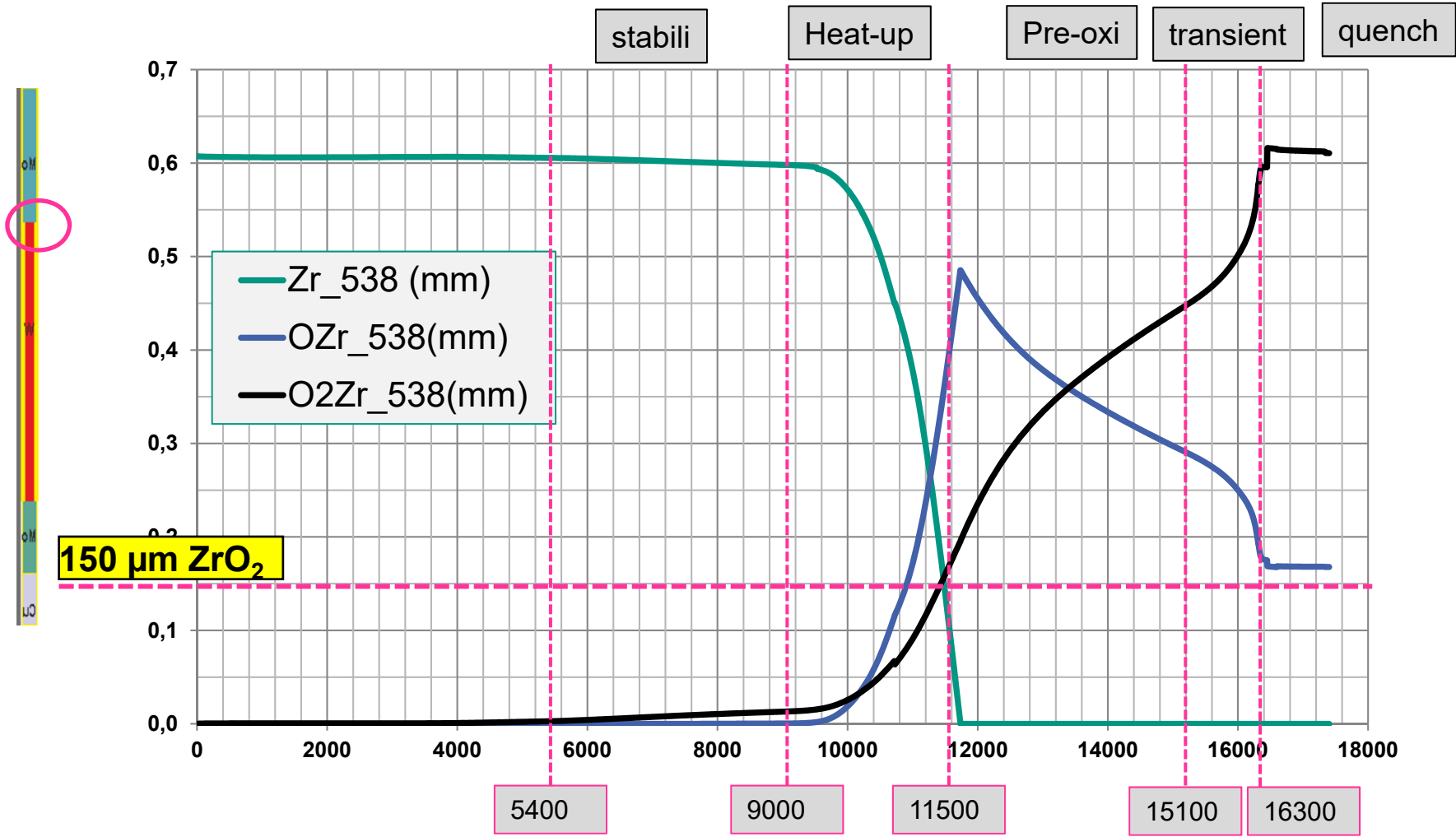
stabilisation Heat-up Pre-oxi transient quench

1850K; Zr Oxi. increase

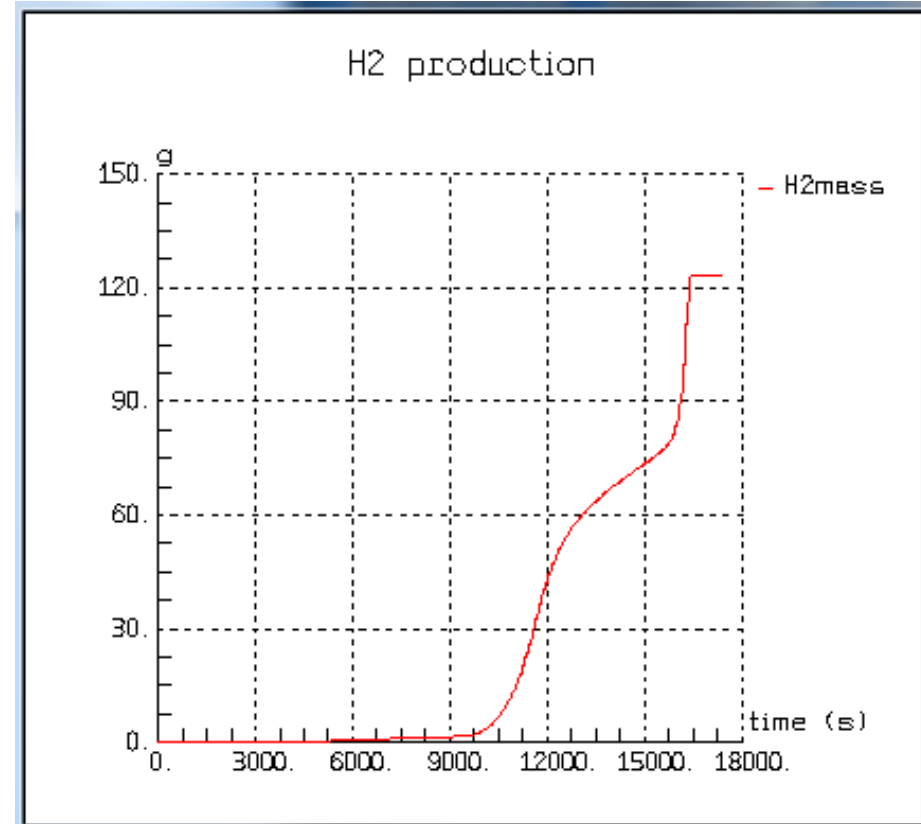
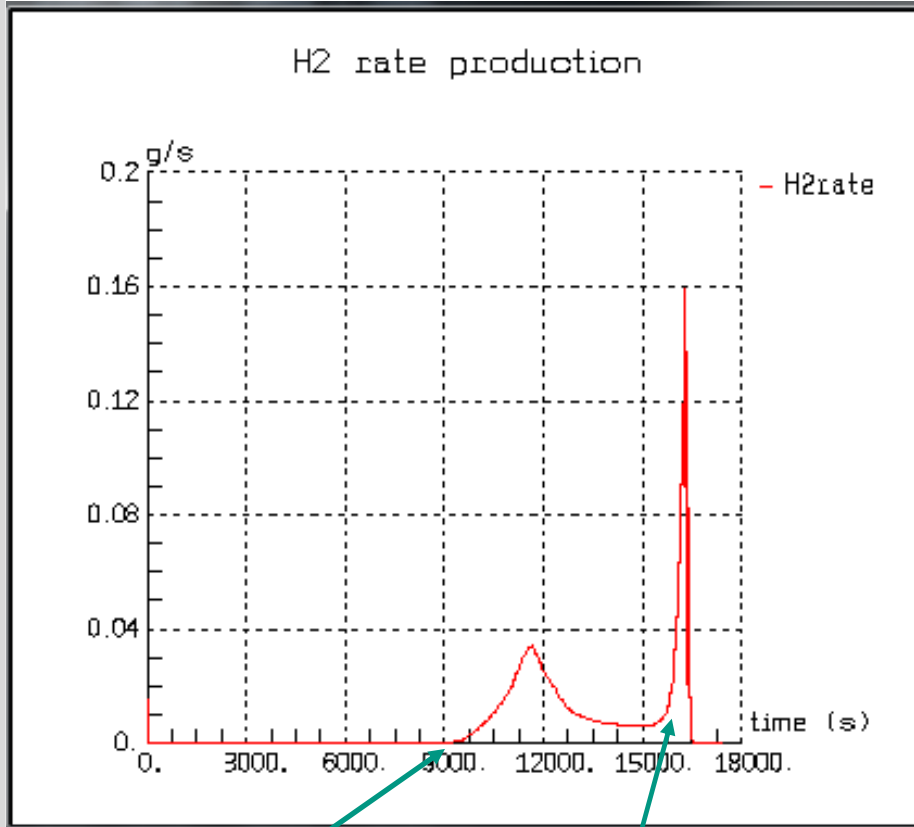
1300K; Zr Oxi. Beg.



Heated Centr- Rod Zr, ZrO & ZrO2 Thicknesses



H2 production rate & Accumulated H2 mass

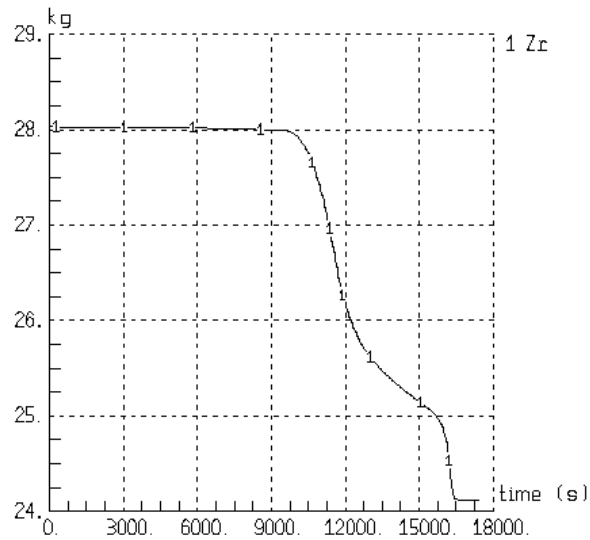


1850K, H2 Production Rate ↑

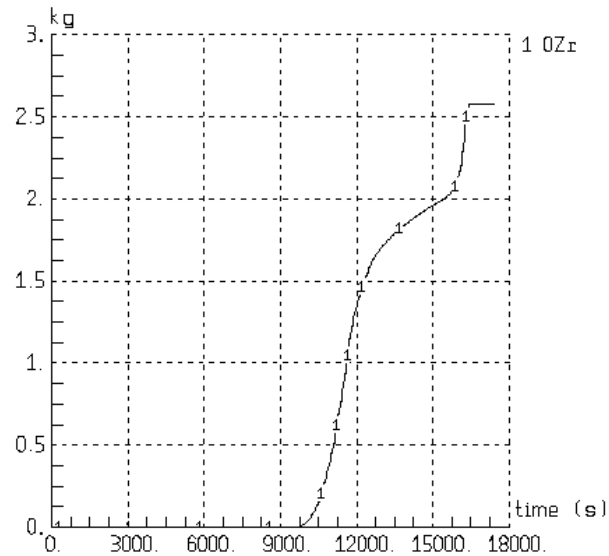
1300K: Onset of Zr Oxidation

Total Zr, ZrO & ZrO₂ Mass Development

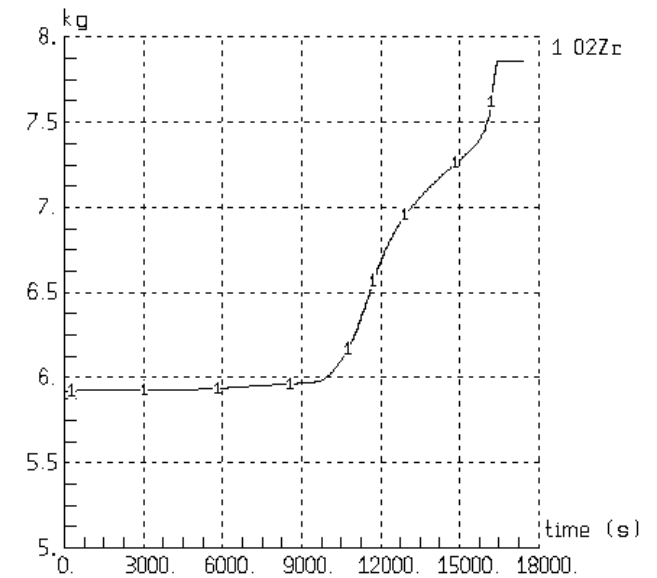
Zr mass in the core



OZr mass in the core



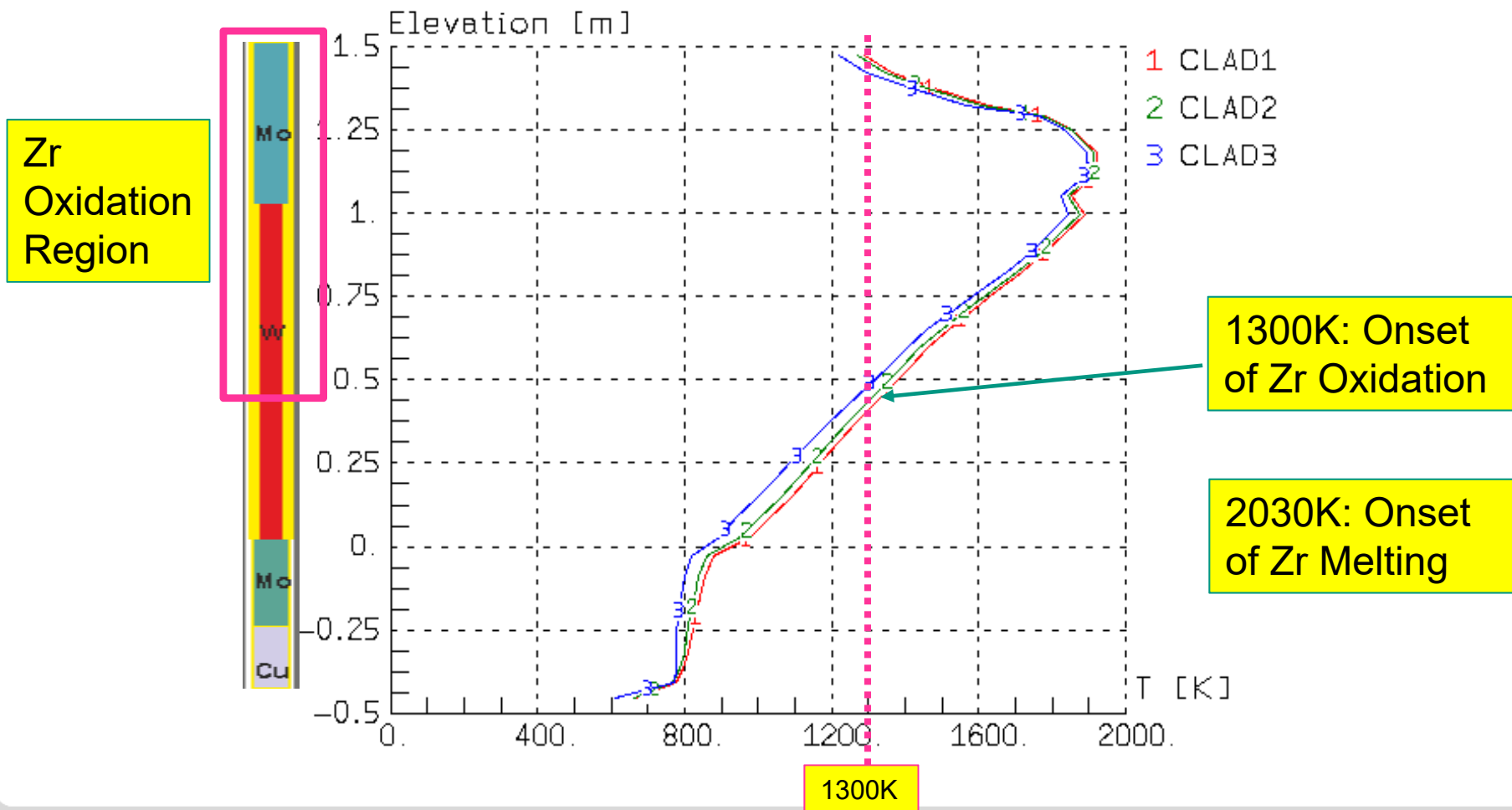
O₂Zr mass in the core



Cladding Temperature Profile at max Power Instant

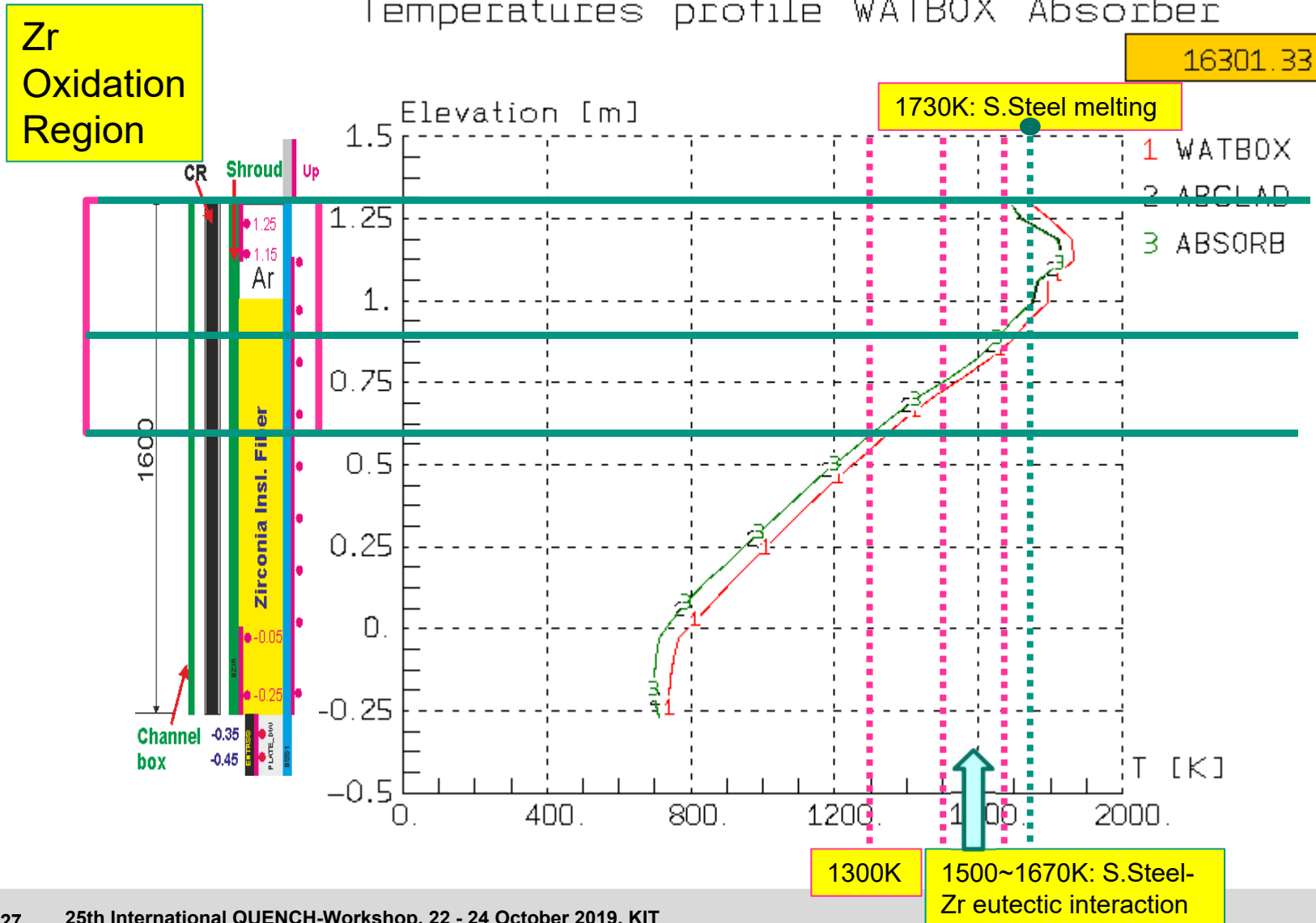
Temperatures profile CLADs

16301.33



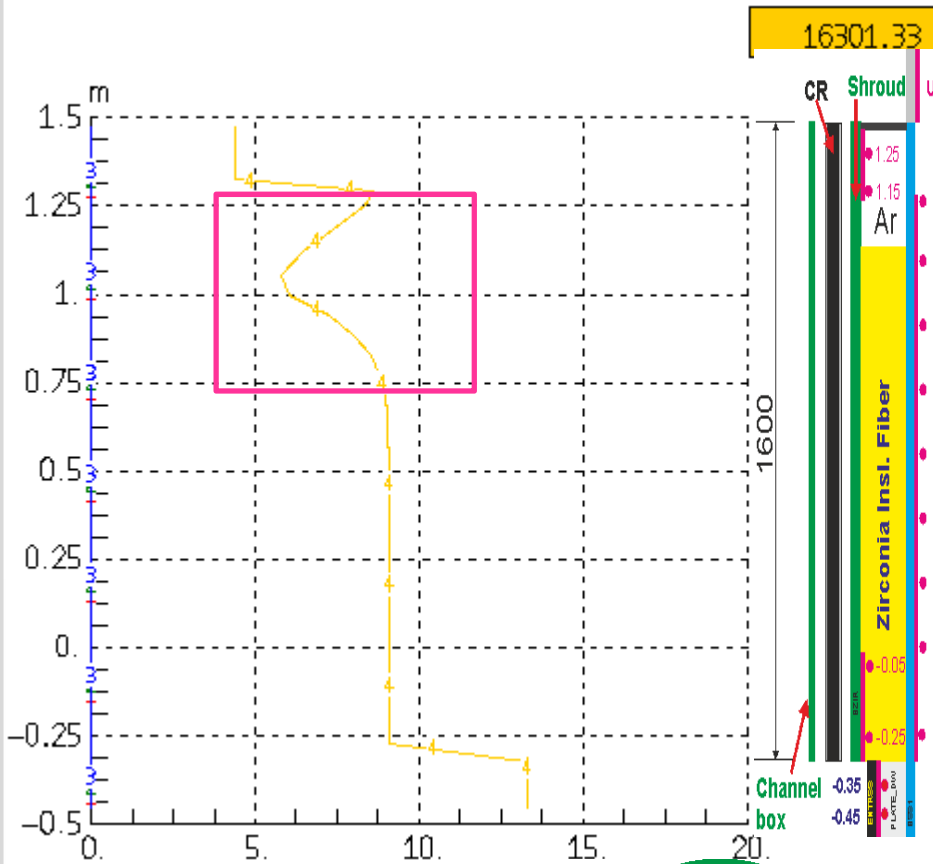
Channel Box, CR-cladding & CR Temperature Profile

Temperatures profile WATBOX Absorber



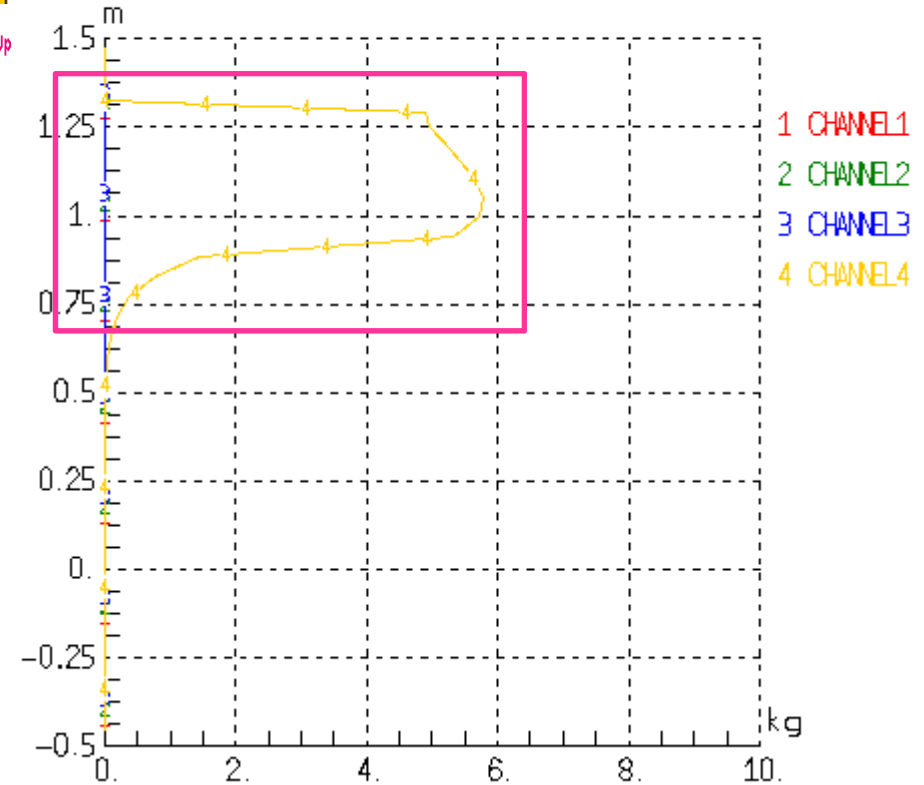
S.Steel & Mixture mass Axial Profile

SSTEEL mass in core channels

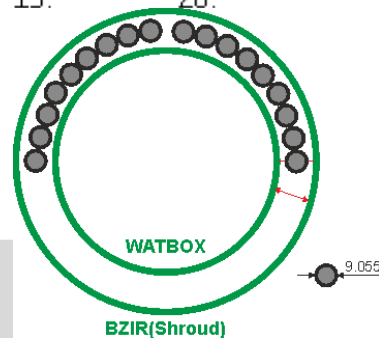


MIXTU mass in core channels

16301.33



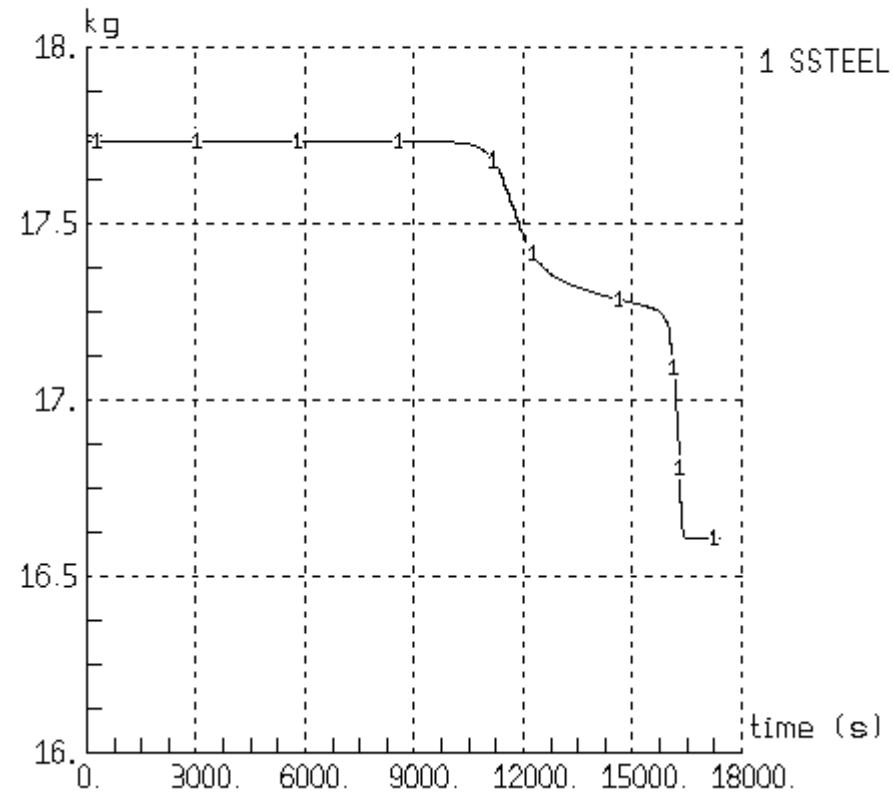
1730K S. Steel melting



degraded materials:
(COMPACT or CRACKED) → (DISLOCAT).

Total S.Steel mass Development

SSTEEL mass in the core

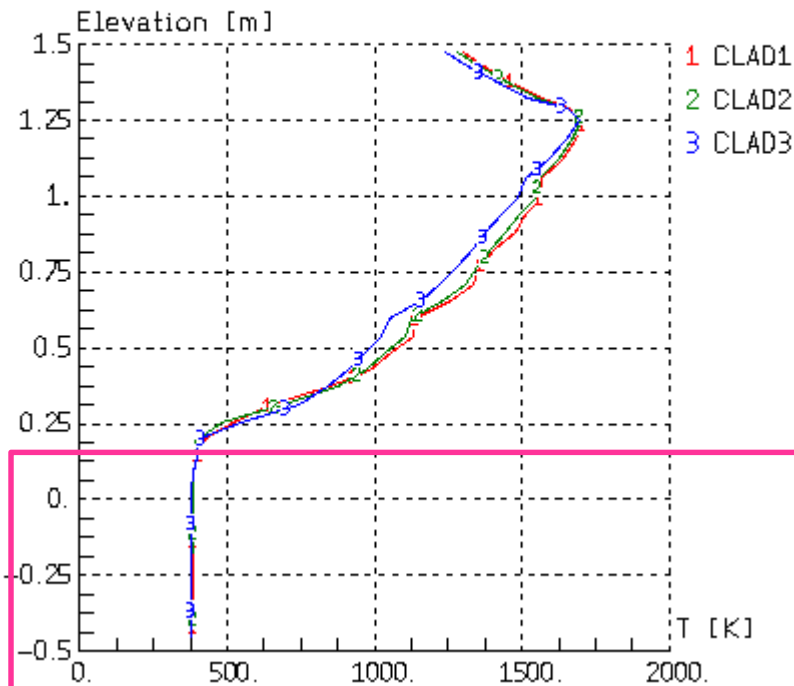


~ 1.5 Kg S. Steel melting

Quench Phase

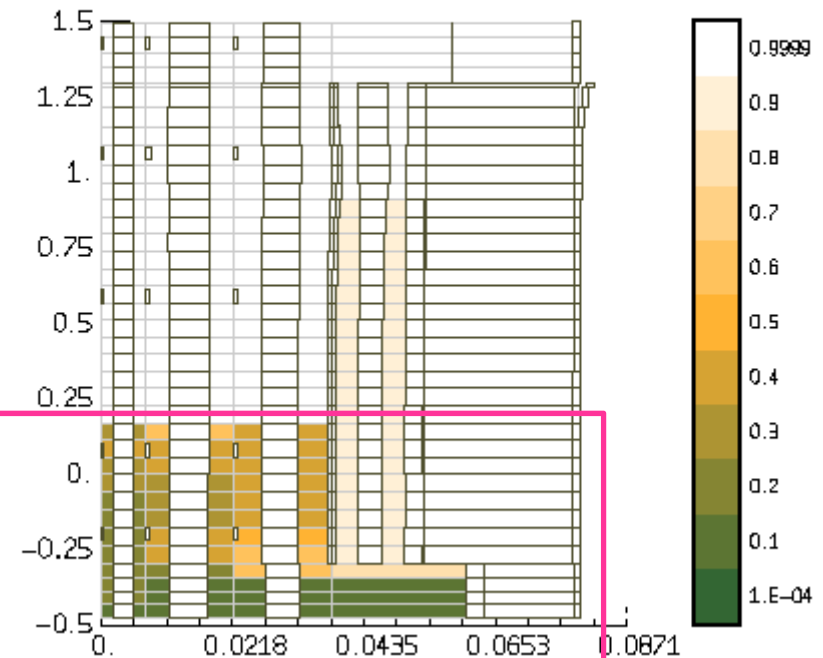
Temperatures profile CLADs

16401.33



Core field - void fraction

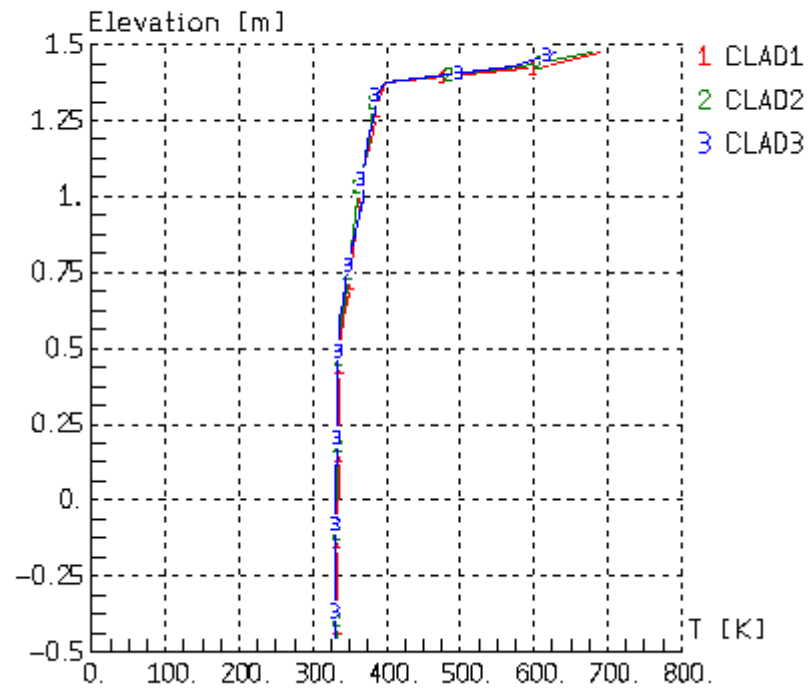
16401.33



Calculation End

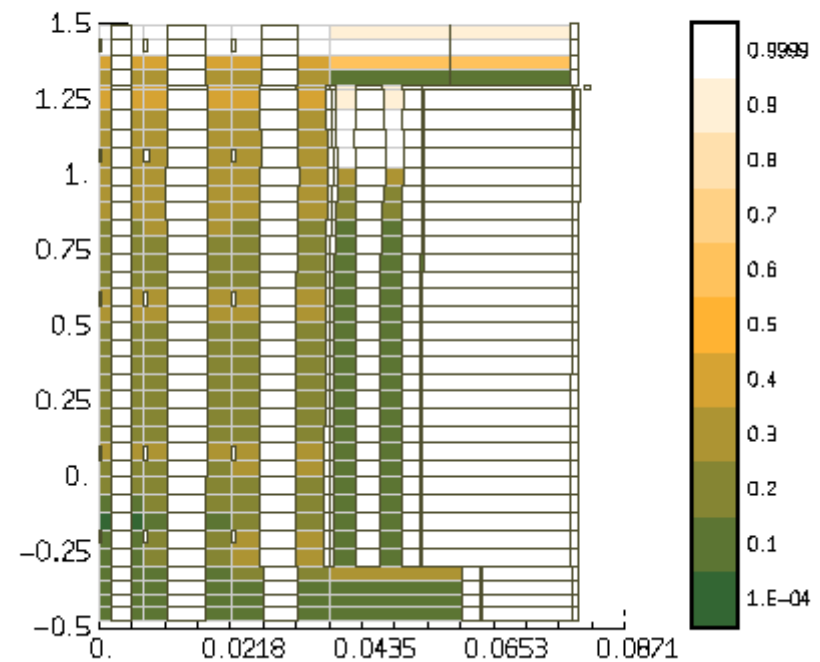
Temperatures profile CLADs

17390.41



Core field - void fraction

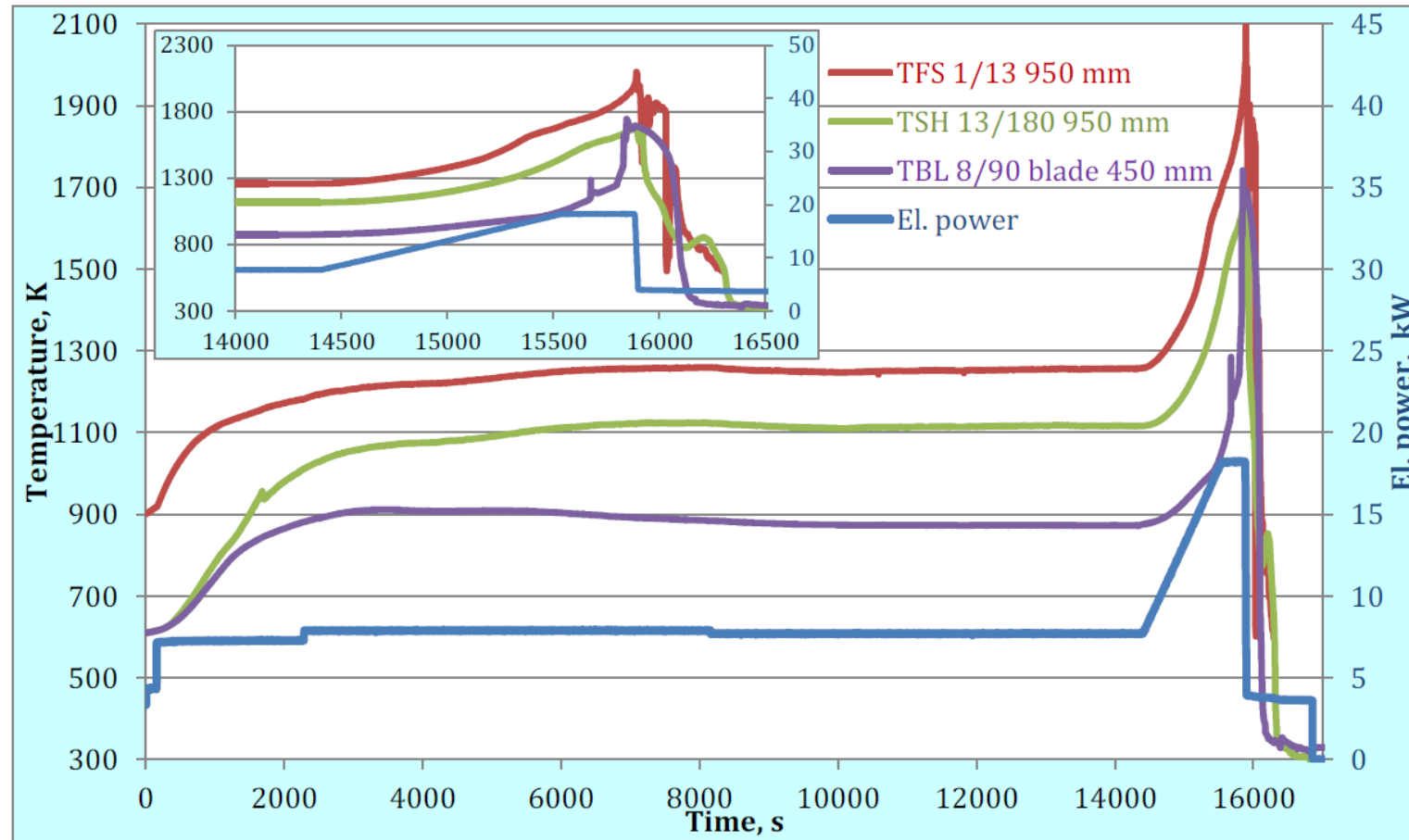
17390.41



SUMMARY

- The present ASTEC version can be used to **simulate BWR bundle test**.
- In order to simulate the radiative heat exchanges between bundle rod and square channel box wall (e.g. Canister wall of BWR assembly), the square box should be modelled as **cylindrical geometry**.
- “**Cruciform control blade**”: Present version can be applied for BWR case by modelling the **rectangular blade** as **equivalent cylinders**.
- The simulation results show ASTEC can give **reasonable results**. The results was used to support experimental staffs to design experiment progress.
- **OUTLOOK: post-test calculations**.

First information on QUENCH-20- bundle test



Electrical power profile during QUENCH-20 and readings of three selected thermocouples installed at cladding surface (TFS), shroud (TSH) (both at the hottest elevation of 950 mm) and at the absorber blade surface at the elevation of 450 mm.