InP/Silicon Hybrid External-Cavity Lasers (ECL) Using Photonic Wirebonds as Coupling Elements

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Abstract: We demonstrate an InP/Silicon integrated ECL using a photonic wirebond as intra-cavity coupling element. In our proof-of-concept experiments, we demonstrate 50 nm tuning range, SMSR above 40 dB, and linewidths of 750 kHz.

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1. Introduction

Tunable lasers are key building blocks of integrated optics. In this context, external-cavity lasers (ECL) are particularly interesting, opening the possibility to combine optical gain in III-V materials with narrowband optical feedback of-fered by advanced photonic integrated circuits. Such devices can, e.g., be realized by wafer-bonding InP gain material onto pre-processed silicon photonics (SiP) circuits, thereby paving a path towards highly scalable monolithic integration [1]. However, the underlying processes are comparatively complex, requiring ultra-clean and extremely smooth surfaces as well as precise control over environmental conditions and materials. As a consequence, this approach is mainly suited for high-volume applications that justify the associated technological overhead. Alternatively, optical feedback and gain can be realized on separate dies, e.g., by connecting an InP-based reflective semiconductor optical amplifier (RSOA) to a silicon photonic [2] or a silicon nitride [3] external feedback circuit. This concept allows the components to be optimized and tested individually, and it facilitates thermal decoupling of the gain element from the temperature sensitive frequency feedback. On the other hand, high-precision alignment of the dies with respect to each other is required to achieve efficient optical coupling. Scalability to high volumes is therefore limited.

In this paper, we demonstrate a new class of hybrid external-cavity lasers (ECL) that exploits 3D-printed photonic wirebonds [4] for connecting InP RSOA to SiP external-cavity circuits. In this approach, the shape of the 3D-printed photonic wirebond can be adapted to the positions and the mode-field sizes of the chips at either end, thereby avoiding high-precision alignment and replacing additional spot size converters [5]. In first proof-of-concept experiments, we demonstrate tuning ranges of more than 50 nm, SMSR above 40 dB, and linewidths of 750 kHz. While leaving room for further improvements, these results clearly demonstrate the potential of the approach.

2. Device Concept

The concept of a hybrid external-cavity laser (ECL) with an intra-cavity photonic wirebond is shown in Fig.1(a). The device consists of two dies – an InP RSOA and a silicon photonic external-cavity circuit, the latter comprising a 2.2 mm long silicon waveguide (WG) including a spiral-shaped phase-tunable section and a frequency-selective feed-back structure. The 600 μ m long C-band RSOA has a back facet with a high-reflectivity (HR) coating (90% reflectivity against air) and an angled front facet (9°) with anti-reflection (AR) coating against polymer (n = 1.56). At a bias current of 100 mA the small-signal gain is 23 dB, and the saturation output power is 12 dBm. A photonic wirebond connects the RSOA to a down-tapered (taper tip width 180 nm) silicon strip waveguide with 500 nm width and 220 nm height. Passing the 350 μ m long cavity phase tuner, the external resonator is completed with the tunable feedback structure. Frequency selectivity is provided by two Vernier ring resonators in add-drop configuration with diameters 62 μ m (R1) and 67 μ m (R2), resulting in slightly different free spectral ranges. From transmission measurements (grating coupler GC 1 to GC 3; see Fig.1(a)) we find Q-factors of about 25000 for the ring resonators. The phase shifter tunes the Fabry-Perot resonances of the external resonator to the maximum mirror reflectivities. Rings and phase shifter are tuned by heating. The silicon chip has been fabricated in a standard CMOS line using 193 nm deep-UV lithography.



Fig. 1: Concept of a hybrid ECL with intra-cavity photonic wirebond. The device consists of an InP RSOA and a SiP external-cavity circuit, the latter comprising a 2.2 mm long silicon waveguide (WG) including a spiral-shaped phase-tunable section and a frequency-selective feedback structure. The 600 μ m long RSOA has a back facet with a HR coating (90% reflectivity against air) and an angled front facet (9°) with AR coating against polymer (n = 1.56). A photonic wirebond connects the RSOA to a down-tapered (taper tip width 180 nm) silicon strip waveguide on the SiP external-cavity. Passing the 350 μ m long cavity phase tuner, the external resonator is completed with the tunable feedback structure. Two symmetrically coupled (coupling gap 180 nm) Vernier ring resonators in add-drop configuration with diameters 62 μ m (R1) and 67 μ m (R2) provide frequency selectivity. (a) Schematic depicting the building blocks of the device. (b) Microscope image of the assembled device with the previously described building blocks indicated. (c) View of the ECL module alongside electrical assembly.

3. Module Assembly

In a first step, the RSOA is glued to a copper heat sink with thermally conductive silver-filled glue (H20E, EPOTEK[®]). The copper heat sink and the silicon chip are then coarsely aligned to each other and glued to a common aluminium submount (as seen in Fig.1(c)). The PWB trajectory is aware of the chip positions and of the oblique emission from the angled RSOA facet. The polymer PWB comprises a taper (widest cross-section $4 \,\mu m \times 2.4 \,\mu m$) for matching the mode field diameter on the InP side to the actual polymer waveguide of the bond (cross-section $2.4 \,\mu m \times 1.6 \,\mu m$). A polymer-to-silicon double-taper transition [6] connects the polymer waveguide to the silicon strip. An additional hold structure is added on the RSOA facet for mechanical stability.

Fabrication is done *in-situ* by a two-photon lithography step in a negative-tone photoresist (Vanguard Automation GmbH, n = 1.53). Fabrication is fully automated. The proper writing position is found by rastering and imaging the object with the focused writing beam at low intensity before starting the actual two-photon polymerization process. In the vicinity of the RSOA edge a position-dependent dose correction compensates for the shadowing. The write time amounts to 2:40 min. The fabricated structure is developed in propylene-glycol-methyl-etheracetate (PGMEA), flushed with isopropanol and subsequently blow-dried. Fig.1(b) shows a microscope image of the fully assembled ECL module. We estimate a PWB loss of 3 dB from amplified spontaneous emission (ASE) measurements before and after module assembly. To this end, the output GC 4 (see Fig.1(a)) is used and the signal levels are compared at a wavelength where the ring resonator R2 is non-resonant.

4. Device Performance

The ECL wavelength is selected by aligning the two ring resonators for a common resonance and by optimizing the cavity phase for a maximum output power, measured at GC 1. Once the appropriate data are found, they can be stored in a look-up table for later use and for rapid tuning.

From the PI curve in Fig.2(a) we find a threshold current of 30 mA and a slope efficiency of 35 mW/A at a lasing wavelength of 1550 nm. The on-chip power depicted refers to the power in the bus waveguide between R2 and GC 1. Since our output coupler has four equally strong outputs (GC 1 - 4), we could extract 9 dBm in theory. With a new design which concentrates the optical output power to a single port we can come close to this value. Fig.2(b) depicts the superimposed lasing spectra in steps of 5 nm within the available tuning range of 1515 nm to 1565 nm, thereby covering the complete optical C-band. The RSOA bias current has been altered for each operating point to maintain an equal power level. We verify longitudinal single-mode operation by observing the full spectrum across the RSOA gain bandwidth. Mode-hop free operation is observed with a SMSR exceeding 40 dB.

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To find the linewidth of the device we employ the heterodyne method where the output of the ECL is superimposed with a local oscillator in a 90° optical hybrid which is part of a coherent receiver [7]. The measurements of the ECL linewidth are carried out at a tuned wavelength of 1550 nm as seen in Fig.2(b). An EDFA is used for amplification of the signal to an appropriate power level. A real-time oscilloscope with 84 GHz electrical bandwidth (Keysight) is used for detection of the beat signal. The local oscillator laser with a linewidth of 10 kHz is tuned to a nearby wavelength to ensure that the intermediate frequency falls into the bandwidth of the coherent receiver. The result from the FM-noise spectrum calculation is shown in Fig.2(c). The instantaneous linewidth is extracted considering the high frequency limit to avoid other noise terms. The result of this fit leads to approximately $S_F(f) = 2.4 \times 10^5$ Hz and consequently to a linewidth of $\delta f \approx 750$ kHz (blue line).



Fig. 2: Device characterization results. (a) PI curve recorded for tuned lasing operation at 1550 nm. A threshold current of 30 mA and slope efficiency of roughly 35 mW/A is found from the measurement. (b) Superimposed lasing spectra recorded in steps of 5 nm within the available tuning range of 1515 nm to 1565 nm, thereby covering the complete optical C-band as depicted. The RSOA bias current has been altered for each operating point to maintain an equal power level of 3 dBm. We verify longitudinal single-mode operation by observing the full spectrum across the RSOA gain bandwidth. Mode-hop free operation is observed with a SMSR exceeding 40 dB. (c) FM-noise spectrum of ECL module using the heterodyne method and an offline digital coherent receiver. Sampling rate and number of recorded points are 256 GSa/s and 9×10^5 , respectively. The spectrum is first smoothed and subsequently fitted towards high frequencies (blue line) leading to an instantaneous linewidth of 750 kHz.

5. Conclusion

We demonstrate our assembly approach for a hybrid integrated ECL by connecting an InP gain chip with a Si chip, which provides a tunable frequency-selective feedback by means of a 3D-printed PWB. Our approach does not require high precision alignment of the dies with respect to each other. In a proof-of-principle experiment, we estimate a PWB loss of 3 dB. A tuning range of 50 nm (1515 nm - 1565 nm), an output power of 3 dBm, an SMSR above 40 dB and a linewidth of 750 kHz are found, hence proving the feasibility of our hybrid integration concept. These results compare reasonably well to the performance parameters achieved by other approaches [8], and still leave room for further improvement. As an example, higher *Q*-factors should permit linewidths of below 1 kHz [1, 3]. Similarly, the design of the feedback circuit can be adapted [8] in terms of architecture, ring resonator size and amount of rings used to provide the desired performance characteristics.

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