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Monitoring coolant gas composition at TBM-like operating conditions

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Europe proposes two helium cooled test blanket modules (TBM) to be installed and tested in ITER. The composition of the coolant in the Helium Cooling System (HCS) must be constantly monitored.

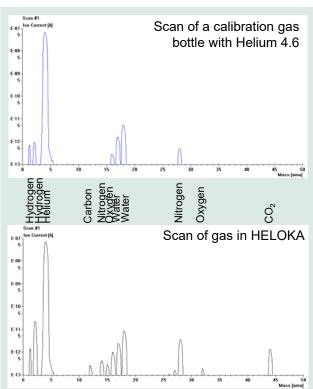
HELOKA (<u>He</u>lium <u>Loop Karlsruhe</u>) has a design similar to the TBM-HCS and has a Gas Composition Monitoring system that allows taking samples from the loop while the facility is running at nominal parameters (8MPa, 300°C).

In 2019, during a Breeding Blanket First Wall testing campaign (8MPa and 300°C), the coolant composition has been measured in parallel with the mock-up testing.



HELOKA Gas Composition Monitoring system:

- Quadrupole mass spectrometer GAM400, made by InProcess Instruments, Inc., Germany;
- Mass spectrometer connected to the loop in a bypass line to the circulator with a constant through-flow;
- Seven sample lines available, two are connected at the moment;
- An automated sampling procedure is implemented in HELOKA control system allowing the monitoring and control of the valves separating the high pressure helium loop (8MPa) from the (low pressure) mass spectrometer sampling lines (<0.3MPa).



Measurement procedure:

- Evacuate the mass spectrometer sampling line to the valve that separates it from the loop;
- Open valve to fill the sampling line with gas from the loop up to maximum of 0.3MPa and maintain that pressure;
- Perform repeated measurements on a small sample from the sampling line.

Name	Reference: Calibration gas bottle helium 4.6	Measured from HELOKA	Measured 3 weeks later
Не	99.9998%	99.9816%	99.9813%
H ₂	0.86ppm	107.15ppm	102.21ppm
CH₄	0.58ppm	2.30ppm	2.16ppm
H ₂ O	0.00ppm	47.67ppm	59.75ppm
N ₂ +CO	0.00ppm	17.06ppm	15.00ppm
O ₂	0.00ppm	1.34pm	1.47ppm
Ar	0.14ppm	0.41ppm	0.36ppm
CO ₂	0.00ppm	7.61ppm	5.47ppm
C _x H _y	0.14ppm	0.24ppm	0.21ppm

Results of measurements taken during 18.09.2019 testing campaign

Conclusion

- The helium composition inside the loop deviates only slightly from the reference helium (4.6).
- · An accuracy of 1 ppmv or lower can be reached, measurements are reproducible and can be automated.
- Response time can be improved by avoiding venting the mass spectrometer sampling lines after the measurement (reduce the water ingress from the surroundings).

