

1 **Variance of elemental concentrations of organic products:**
2 **the case of Brazilian coffee**

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25 **Abstract**

26 Elemental composition can be used to help determining the origin and quality of food and beverage.
27 The present study aims to investigate the variation of the elemental composition of a Brazilian coffee
28 brand across different production batches. To that end, 102 samples from 11 different batches of
29 “*Melitta Tradicional*” roasted ground coffee were analyzed using the Particle-Induced X-ray Emission
30 (PIXE) technique. The concentrations of Mg, Al, Si, P, S, Cl, K, Ca, Ti, Mn, Fe, Cu, Zn and Rb were
31 determined. Differences in the elemental concentrations between at least two batches were observed
32 for all investigated elements but Ti. For elements such as Cl, Ca, Cu and Rb the concentration varied
33 over 50% between batches. The differences observed among batches indicate that the
34 characterization of coffee by brand or origin is not a straightforward task.

35

36 Keywords: Coffee, minerals, PIXE, elemental concentration, ground coffee

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38 **1. Introduction**

39 Coffee is among the world's most consumed beverages and constitutes a very important
40 commodity for countries such as Brazil, Vietnam and Colombia. Contributing in 2018 with 37% of the
41 global crop production, Brazil is the largest producer and also an important consumer, behind
42 European Union and United States only [1]. The Brazilian coffee plantation corresponds to more than
43 2.2 million hectares allocated mainly in 6 Brazilian states (Minas Gerais, Espírito Santo, São Paulo,
44 Bahia, Rondônia and Paraná) producing predominantly Arabica coffee (80 % of the plantation area)
45 [2].

46 The control of quality and origin of coffee is usually based on the determination of different
47 compounds as volatile compounds, caffeine, lipids, carbohydrates, polysaccharides, vitamin B3,
48 tannins, trigonelline, chlorogenic acid and minerals. Methods such as atomic spectroscopy and mass
49 spectroscopy are commonly used in order to identify suitable markers to provide authenticity and
50 origin of coffee and its infusions [3]. However, during the coffee production from growing to roasting,
51 the chemical composition of coffee may be changed as soon as harvesting takes place. According to
52 Pohl et al., the mineral content in the coffee, which corresponds to about 5% of total composition, can
53 be used as good indicator to the authenticity of coffee [3].

54 Although many scientific methods have been proposed to solve the problems of authenticity
55 and origin of coffee [3,4], the determination of such parameters may not be so straightforward when
56 it comes to commercial roasted ground coffee. Popular commercial roasted ground coffee is usually
57 traded in vacuum-tight packages in order to prolong their shelf life. Moreover, such coffees are either
58 packed with Robusta, Arabica or just a blend of them. The coffee beans are produced by several farms
59 from different locations and may be processed in agricultural cooperatives units or large processing
60 plants. In most cases, no information is given neither about the blend nor the origin of the coffee
61 beans. As the final composition of food and beverage depends on several factors including soil,
62 environmental pollution, field practices, use of pesticides and fertilizers [5], the determination of the

63 elemental composition and chemical compounds of retail coffee may be affected in those cases where
64 popular ground coffee is concerned.

65 Regarding the power to discriminate coffee from different producers through the elemental
66 composition, the studies are carried out usually using coffee samples from only one package per brand.
67 For instance, Grembecka et al. investigated 60 coffees of non-specified origin or type of blend from
68 different countries and continents. Although more than one sample was prepared for each coffee, only
69 one package per brand was used [4]. Vega-Carrillo et al. investigated the elemental concentration of
70 ground and instant coffee from 12 brands produced by 7 different companies. Again, only one package
71 per brand was analyzed [6]. Anderson and Smith investigated roasted bean coffees from eight
72 countries analyzing only one package of coffee per country. As far as Brazilian coffee is concerned, the
73 very limited number of samples is also a common characteristic in the studies. Tagliaferro et al. studied
74 whole beans and roasted ground coffee of several brands, but only one package per brand [7]. On the
75 other hand, Zaidi et al. do not inform the amount of coffee beans purchased [8].

76 In our previous study [9] we demonstrated that the analysis of a small number of packages
77 may be misleading regarding the elemental composition of coffee. In this case [9], three packages
78 corresponding to 2 different batches were analyzed for eight brands of popular Brazilian coffee. In
79 general, there was no significant difference among packages. However, for one particular brand, one
80 of the packages presented a much higher elemental concentrations (2 to 3 times) than the other
81 brands.

82 In order to verify the variance of the elemental concentrations of different batches of roasted
83 ground coffee, samples from 11 batches of *Melitta Tradicional* ground coffee were analyzed using the
84 Particle-Induced X-ray Emission (PIXE) technique. PIXE has been used for the elemental analysis and
85 characterization of foodstuff as wine [10,11], mate tea leaves [12,13], canned tuna [14] and coffee
86 [9,15]. PIXE is an attractive technique for the elemental analysis of foodstuff in general due to the
87 relative simple sample preparation without any wet treatment besides its non-destructive feature

88 [9,11]. In addition, PIXE is a multielemental and fully quantitative technique with a relatively short
89 acquisition time (in the order of 300 – 400 s per sample).

90

91 **2. Material and Methods**

92 **2.1. Samples**

93 Eleven different batches from Melitta roasted ground coffee (“*Melitta Tradicional*”) were
94 selected in order to verify the influence of the period of manufacture in the elemental composition of
95 coffee. The batches were named in sequence respecting the date of manufacture. Thus batch 1
96 corresponds to the first coffee produced, while batch 11 is the last one, with a difference of 2 years
97 and 5 months between them. The difference of manufacturing time between two consecutive batches
98 varied from 8.5 months (between batches 1 and 2) to only 1 day (batches 7 and 8). **Table 1** provides
99 the information about the batches.

100 In total, 102 samples were prepared by pressing 1.5 g of roasted coffee direct from its packages
101 into pellets of 25 mm of diameter.

102 **Table 1:** Batches information: number of packages, number of samples and difference of manufacture time
103 between 2 consecutives batches.

Batch	Number of packages per batch	Number of samples per batch	Time between manufacturing dates of two consecutives batches
1	2	10	
2	1	6	8.5 months
3	1	6	2 months
4	1	3	6 months
5	1	3	4 months
6	2	6	2 days
7	2	6	1 month
8	1	3	1 day
9	4	24	3 months
10	5	30	3 months
11	1	5	2 months

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105 **2.2. Experiments and data analysis**

106 Particle-Induced X-ray Emission (PIXE) was used to determine the major, minor and trace
107 elements from coffee samples. The matrix of the roasted ground coffee, which correspond to light
108 elements (C, N, O), was determined by RBS in our previous work [9].

109

110 **2.2.1. PIXE**

111 Major, minor and trace elements were determined by PIXE through the excitation of the atoms
112 from the sample by a 2 MeV proton beam provided by a 3 MV Tandetron accelerator located at Ion
113 Implantation Laboratory, on Federal University of Rio Grande do Sul, Brazil. Up to 10 samples pressed
114 in form of pellets (25 mm diameter) were placed in sample holder at the same time. The samples were
115 positioned in a vacuum chamber (pressure about 10^{-6} mbar) insulated from the accelerator with the
116 help of an electromechanical system and a camera for visualization. Each sample was measured during
117 400 s with an average current of 3 nA, and the characteristic X-rays were detected by a Si (Li) detector
118 (energy resolution of 155 eV at 5.9 keV) placed at 135° with respect to the proton beam. An electron
119 flood gun was used in order to avoid the charge buildup in the samples [16].

120 **2.2.2. Data Analysis**

121 For the PIXE data analysis, apple leaves standard (NIST 1515) and the software package
122 GUPIXWIN [17] were used. Through the standardization procedure, experimental parameters were
123 included in the analysis. GUPIXWIN fits all the peaks of the spectrum simultaneously using physical
124 parameters such as secondary fluorescence, ionization cross section and ion stopping power. For each
125 peak, an element is assigned and the elemental concentration is determined, as well as limit of
126 detection (LOD) and uncertainties arising from the least-square fitting procedure and the experimental
127 parameters [18].

128 The final concentrations correspond to the mean concentration, given in $\mu\text{g/g}$, of a determined
129 group of samples. Values below LOD were excluded from the mean calculation, and the uncertainties
130 correspond to the standard deviation. In order to compare different group of samples, statistical
131 analysis were performed using F-test, T-test, ANOVA One Way and Tukey's Post hoc (significance level
132 of 0.05).

133

134 3. Results and Discussion

135 3.1. Elemental composition of Melitta coffee

136 The elemental concentration of several batches of Melitta roasted ground coffee was analyzed
137 with PIXE technique for comparison purposes with the general composition of Brazilian coffee
138 determined in our previous work [9]. The results are shown in **Table 2**.

139 **Table 2:** Mean concentrations and the respective standard deviations given in $\mu\text{g/g}$
140 for Melitta coffee ($n = 102$) and Brazilian coffee ($n = 144$). Brazilian coffee
141 corresponds to the mean concentration of 8 brands studied in our previous work [9].
142 Equal letters mean statistical equality ($\alpha = 0.05$).

Elements	Melitta coffee ($n = 102$)	Brazilian coffee ($n = 144$)
Mg	1776 ± 167^a	2092 ± 323^b
Al	83.5 ± 25.6^a	90.8 ± 26.4^a
Si	77.9 ± 28.2^a	91 ± 37^b
P	1475 ± 128^a	1761 ± 303^b
S	1261 ± 111^a	1313 ± 180^b
Cl	321 ± 54^a	384 ± 79^b
K	21258 ± 1498^a	22451 ± 3436^b
Ca	1441 ± 276^a	1437 ± 303^a
Ti	7.2 ± 3.3^a	7.5 ± 2.9^a
Mn	31.8 ± 5.1^a	32.2 ± 7.7^a
Fe	60.7 ± 17.3^a	68.5 ± 23.0^b
Cu	18.6 ± 3.5^a	18.5 ± 4.6^a
Zn	8.65 ± 2.55^a	8.74 ± 2.54^a
Rb	41.7 ± 14.7^a	48.5 ± 20.2^b

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144 The elements Mg, Al, Si, P, S, Cl, K, Ca, Ti, Mn, Fe, Cu, Zn and Rb were identified. The mean
145 concentration of each element was calculated taking into account only values above the limit of
146 detection (LOD). Thus, for most of the elements all the analyzed samples were included in the data

147 evaluation. However, for elements such as Al, Si and Ti about one third to one half of the measured
148 samples presented concentration below LOD. The results for Brazilian coffee correspond to the mean
149 concentration of 144 samples, including 18 samples of the Melitta brand [9]. Although the mean
150 concentrations seem similar between the Melitta coffee and overall Brazilian coffee, statistical
151 differences were found for Mg, Si, P, S, Cl, K, Fe and Rb, while the variances are equal only for Al, Si,
152 Ca, Ti and Zn.

153 The lower elemental concentrations found in Melitta coffee in comparison with other brands
154 of Brazilian coffee was also observed in our previous work despite the relatively small number of
155 samples per brand (n = 18). However, comparing the mean concentration of Melitta coffee found in
156 both works, the present work has found higher mean concentrations than the previous one [9]. This
157 result can be related to the fact that the current work is handling a much larger number of samples
158 and batches which may reflect a more truly representative result for this brand. On the other hand,
159 Tagliaferro et al. [7] analyzed coffee obtained from local market in Brazil, including Melitta roasted
160 ground coffee, and found concentrations similar to those reported here. When compared with our
161 previous study of Melitta coffee beans [15], the concentration of the elements P, Cl, K, Fe and Rb are
162 higher in the roasted ground coffee. In contrast, the concentrations are higher in the beans samples
163 for elements such as Mg (1841 µg/g), Ca (1633 µg/g) and Mn (41 µg/g).

164 The standard deviations reported in **Table 2** are relatively higher for Brazilian coffee than for
165 the Melitta coffee. Concerning the elements with highest concentration, the standard deviation of Mg,
166 P and K for Brazilian coffee are at least twice the ones for Melitta coffee. However, for the trace
167 elements such as Fe, Cu and Rb, the differences between the two groups are smaller (about 30%).
168 Thus, these results indicate that even the mean concentration between one determined brand and a
169 general mean of several brands are similar, it is possible to observe the individuality of the brands
170 through their variances.

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3.2. Elemental composition of different batches of Melitta coffee

Differences in the elemental concentration between batches of the Brazilian coffee *No Bule* were observed in our previous work [9]. Three packages corresponding to 2 batches (packages 1 and 2 from one batch and package 3 from another batch) of ground coffee were analyzed with PIXE technique and the mean concentration of package 3 was found to be 2 to 3 times the mean concentration of the packages 1 and 2 [9]. In order to extend the study regarding such differences, we selected the popular brand Melitta to analyze 11 batches of ground coffee. The information about the batches is shown in Table 1. For comparison among different batches data, the ANOVA and Tukey's Post hoc statistical tests (significance level of 0.05) were employed.

Table 3 shows the results of all batches studied in this work. The PIXE analysis identified the same elements in all batches. However, Al, Si and Ti were found below or compatible with the LOD in batches 4, 5, 7 and 11. Ti was the only element with equal mean concentration among the batches, while the remaining elements presented differences between at least 2 batches. Among the elements with highest concentration, namely K, Mg and P, the mean concentration varied from 17821, 1620 and 1329 $\mu\text{g/g}$ (batches 1, 9 and 1) to 22994, 1896 and 1580 $\mu\text{g/g}$ (batches 7, 10 and 7) (see **Table 3**). Concerning micro and trace elements, large differences were also observed among the batches. Actually, much higher concentration (about twice) was detected for elements such as Cl, Ca, Ti, Mn, Fe, Cu, Zn and Rb among batches. For instance, the mean concentration of Rb from batches 8 and 11 corresponds to $(58 \pm 6) \mu\text{g/g}$ and $(50 \pm 12) \mu\text{g/g}$, while the concentration found for batch 3 is $(22.4 \pm 3.7) \mu\text{g/g}$.

Looking into **Table 3**, it is possible to observe two distinguished groups in the elemental analysis of the batches. Observing the values, the mean concentrations for the batches 1 to 5 (group "a") seem to be relatively lower when compared with batches 6 to 11 (group "b"). However, some exceptions were observed for both groups. For example, the mean concentration of some elements such as Mg, P, S in batch 9 are closer to values found in group "a", while the elements Mg, P, S, Ca, Cu

198 and Rb from batch 4 have concentration higher than the rest of the group “a”. It worth to note that
199 manufacture date of the batches 5 and 6 is only 2 days apart from each other, and although the mean
200 concentrations of several elements of batch 6 seem to be higher, they are statistical equal for all
201 elements but K. The batches 7 and 8 were manufactured with only 1 day of difference and their
202 elemental concentrations are statistically equal for all the elements. Concerning the batches with the
203 lowest and highest concentration, the mean concentrations are different between all of them but Al,
204 Si, Ti and Zn.

205 Individually, the elements from some batches presented concentration compatible with
206 literature, as is the case of K, Ca, Cu and Rb. The mean concentrations of K for the batches 1 and 2 are
207 compatible with the values found by Fernandes et al. for conventional (17000 µg/g) Brazilian green
208 coffee beans [19], as well as batches 4 and 6 to 11 are in the range of values found for Brazilian roasted
209 ground coffee by Tagliaferro et al. (20800 – 22700 µg/g) [7]. Our results show Brazilian coffee has a
210 concentration much higher of K when compared to the ground coffee from Turkish local markets
211 analyzed by Özdestan, which varied from 7732 µg/g to 11207 µg/g [20]. The concentrations
212 determined for Ca and Rb were also similar with the ones found by Fernandes et al. (2002) [19] and
213 Tagliaferro et al. (2000) [7], and the concentration of Ca is in general higher than the founds of Ashu
214 and Chandravanshi and Grembecka et al. for roasted ground coffee [4,21]. In addition, the mean
215 concentration of Cu in the batches 9, 10 and 2 to 7 were consistent with the values determined by
216 Fernandes et al. for green coffee and Grembecka et al. for roasted ground coffee [4,19]. In contrast to
217 these results, our results show lower mean concentrations for elements such as Mg, P, S and Mn
218 compared with literature in general. The concentration of Cl is higher in the present work when
219 compared with the values found for the green coffee beans [19] and roasted coffee beans [15]. The
220 presence of Cl has been associated with musty and moldy odor in coffee [22] and wine [23].

221

222 **Table 3:** Mean concentration and standard deviation in $\mu\text{g/g}$ for 11 batches of roasted ground coffee "*Melitta Tradicional*". Different subscript letters within the rows represent
 223 statistically significant differences.

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	1	2	3	4	5	6	7	8	9	10	11
Mg	1720 ± 149 _{ab}	1803 ± 140 _{ac}	1710 ± 49 _{ac}	1861 ± 183 _{ac}	1775 ± 142 _{ac}	1773 ± 133 _{ac}	1886 ± 141 _{bcd}	1780 ± 110 _{ac}	1620 ± 92 _a	1896 ± 178 _{cd}	1823 ± 73 _{ac}
Al	127 ± 49 _a	97 ± 17 _{ab}	67 ± 10 _{ab}	<LOD	123 ± 75 _{ab}	139 ± 50 _{ab}	LOD	79 ± 25 _{ab}	61 ± 8 _b	76 ± 17 _b	91 ± 24 _{ab}
Si	101 ± 28 _a	63 ± 23 _{ab}	77 ± 15 _{ab}	94 ± 44 _{ab}	LOD	83 ± 55 _{ab}	LOD	<LOD	75 ± 23 _{ab}	65 ± 15 _b	LOD
P	1329 ± 88 _a	1452 ± 125 _{ab}	1408 ± 51 _{ab}	1533 ± 101 _{ab}	1468 ± 83 _{ab}	1555 ± 90 _{bc}	1580 ± 92 _{bc}	1503 ± 183 _{ab}	1376 ± 100 _a	1551 ± 98 _{bc}	1561 ± 124 _{bc}
S	1074 ± 133 _a	1126 ± 102 _{ab}	1144 ± 61 _{ac}	1305 ± 20 _{cde}	1149 ± 82 _{adf}	1307 ± 90 _{def}	1414 ± 80 _{eg}	1410 ± 151 _{eg}	1221 ± 47 _{bcfh}	1355 ± 57 _{ei}	1324 ± 48 _{dghi}
Cl	342 ± 30 _a	233 ± 14 _b	256 ± 30 _{bc}	257 ± 4 _{bd}	316 ± 29 _{abe}	385 ± 32 _{af}	343 ± 48 _{ad}	412 ± 81 _{af}	351 ± 32 _{af}	298 ± 40 _{cdeg}	351 ± 48 _{ag}
K	17821 ± 2022 _a	17944 ± 1263 _a	19249 ± 408 _{ab}	20520 ± 463 _{bcd}	19061 ± 1407 _{ac}	22156 ± 1268 _{de}	22994 ± 416 _{ef}	22930 ± 1290 _{deg}	21391 ± 559 _{dg}	21698 ± 663 _{df}	22914 ± 943 _{egf}
Ca	979 ± 133 _a	1189 ± 250 _{ab}	1124 ± 111 _{ac}	1586 ± 148 _{bcde}	1378 ± 97 _{ad}	1576 ± 215 _{bde}	1667 ± 204 _{de}	2083 ± 597 _e	1515 ± 205 _{bd}	1540 ± 245 _d	1479 ± 135 _{bcd}
Ti	9.2 ± 4.3 _a	6.7 ± 2.2 _a	9.3 ± 3.9 _a	9 ± 1.2 _a	LOD	12 ± 12.7 _a	10.7 ± 6.3 _a	<LOD	5.5 ± 1.1 _a	6.4 ± 1.9 _a	6.4 ± 1.1 _a
Mn	28 ± 6 _{ab}	27 ± 5.6 _{ab}	29 ± 3.3 _{abc}	23 ± 3.4 _{ab}	28.3 ± 2.6 _{bd}	33 ± 4.5 _{bd}	31 ± 3.8 _{bd}	34 ± 5.4 _{bd}	37 ± 6 _d	30 ± 3 _{abc}	37 ± 7 _{cd}
Fe	75 ± 22 _{ab}	61 ± 31 _{ab}	48 ± 5 _b	56 ± 7 _{ab}	99 ± 85 _{ab}	124 ± 123 _a	51 ± 13 _b	54 ± 12 _{ab}	59 ± 7.4 _b	59 ± 12 _b	55 ± 15 _{ab}
Cu	12.3 ± 3 _a	15.1 ± 2.3 _{ab}	15.5 ± 2.2 _{abc}	19.6 ± 4.0 _{abcde}	16.5 ± 2.6 _{abcf}	18 ± 2.4 _{abcf}	22 ± 3 _{df}	26 ± 6 _d	19 ± 2 _{bf}	20 ± 3 _{cf}	25 ± 4 _{de}
Zn	6.8 ± 2.9 _a	7.1 ± 2.7 _{ab}	8.3 ± 2.9 _{ab}	7.6 ± 3.0 _{ab}	6.5 ± 1.8 _{ab}	9.2 ± 2.9 _{ab}	12 ± 5.4 _b	8.8 ± 2.8 _{ab}	10 ± 2 _{bc}	8.1 ± 1.8 _{ac}	12.2 ± 2.0 _b
Rb	26 ± 4.5 _a	31.8 ± 8.5 _{ab}	22.4 ± 3.7 _a	46 ± 13 _{ac}	26.1 ± 1.5 _{ac}	34 ± 13 _{abd}	38 ± 14 _{ac}	58 ± 6 _{bce}	52 ± 13 _{cde}	48 ± 13 _{bce}	50 ± 12 _{bce}

225

226 The differences observed are an indication that for the determination of origin of coffee it is
227 necessary deeper analysis than the employed by literature. These differences can be due several
228 factors, such as soil, fertilizers and pesticides, the industrial process, as well as the use of coffee from
229 different farms and the presence of impurities such as leaves and soil in the ground coffee.

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232

233 **4. Conclusions**

234 The elemental characterization of the Melitta roasted ground coffee was carried out for 11
235 different batches of this popular Brazilian coffee through the Particle-Induced X-ray Emission
236 technique.

237 The analysis of Melitta roasted ground coffee (*“Melitta Tradicional”*) has found lower mean
238 concentration and variance for the elements Mg, Si, P, S, Cl, K, Fe and Rb when compared with the
239 mean concentration of Brazilian coffee. Melitta ground coffee from 11 batches produced within 2 years
240 and 5 months were analyzed and the results demonstrate that different batches presented different
241 elemental concentrations. In some cases like Rb, the difference in the mean concentration between
242 batches varied over 50%. For other elements such as Mg, K and Mn, the differences among batches
243 were not so substantial. Statistical differences between at least 2 batches were observed for all
244 elements but Ti. Concerning batches with highest and lowest concentrations, the mean concentrations
245 for most of the elements were found to be statistically different between them. These differences can
246 be the result of several factors which influence in the elemental composition of foodstuff, such as soil,
247 environmental conditions, use of pesticides and/or fertilizers and field practices.

248 PIXE has demonstrated to be an efficient technique in the determination of elemental
249 composition of foodstuff. The analysis of coffee from different batches has shown that the
250 determination of the provenance may be a far more complex task than suggested in previous works.

251

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