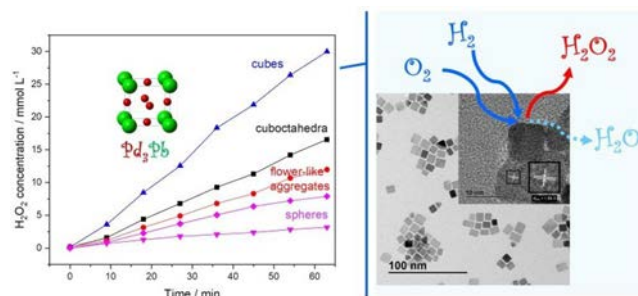


Shape-Selective Synthesis of Intermetallic Pd₃Pb Nanocrystals and Enhanced Catalytic Properties in the Direct Synthesis of Hydrogen Peroxide

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ABSTRACT: Hydrogen peroxide production by direct synthesis ($\text{H}_2 + \text{O}_2 \rightarrow \text{H}_2\text{O}_2$) is a promising alternative to the commercialized indirect process involving sequential hydrogenation and oxidation of anthraquinones. Metal dopants are known to enhance the performance of Pd based catalysts in this reaction by increasing H_2O_2 rates and selectivity. Recently, binary and ternary Pd based alloys with Pb have been proposed as catalysts by theoretical studies, but these compositions lack experimental proof. Herein, shape selective Pd₃Pb nanocrystals were created to produce catalysts where the active and doping metal are colocalized to a fine extent. This strategy enables us to study the effects of both Pb doping and nanocrystal shape on the catalytic performance in direct H_2O_2 synthesis. In order to achieve these goals, we developed a procedure for the shape controlled synthesis of Pb doped nanocrystals with phase pure, intermetallic Pd₃Pb composition. By a change of the ligands, uniform Pd₃Pb nanocrystals with cubic, cuboctahedral, and spherical shapes as well as flowerlike aggregates were obtained, which were supported on acid treated TiO₂. We show that the catalytic efficiency in direct H_2O_2 synthesis not only is influenced by the nanocrystal composition but also depends on the particle shape. Pd₃Pb cubes, predominately terminated by their (200) facets, outperformed not only the monometallic Pd reference catalyst but also Pd₃Pb nanocrystals with other shapes. Further DFT calculations and surface studies indicated not only the electronic modification of Pd surface atoms with a higher barrier for O₂ dissociation on Pd₃Pb but also a lack of larger Pd ensembles in Pd₃Pb cubes which are known to cleave O–O bonds and form water.



KEYWORDS: catalysis, hydrogen peroxide, intermetallic nanocrystals, palladium, lead, infrared spectroscopy, DFT calculations

INTRODUCTION

Hydrogen peroxide (H_2O_2) is an increasingly important base chemical with high oxidation potential and low environmental impact, as water is the only byproduct in many of its applications.^{1,2} H_2O_2 is used, for example, in the pulp and paper industry, in wastewater treatment, as a disinfectant, and as a selective oxidant in chemical manufacture and moves an industry of almost 4 billion dollars, projected to reach 6 billion dollars by 2023.³ Currently, the vast majority of the chemical is produced through the indirect Riedl–Pfleiderer process, which involves the sequential hydrogenation and oxidation of anthraquinones in an organic working solution.^{1,4} The Riedl–Pfleiderer process involves significant capital expenditures and operating costs, which has motivated industry and academia to develop alternative processes for H_2O_2 synthesis, in particular its direct synthesis from oxygen and hydrogen and electrochemical processes, which share similar attributes in terms of the catalysis.⁵ Electrochemical H_2O_2 production

proceeds via the cathodic two electron reduction of O₂ with noble metals and their alloys^{3,6–10} or metal free, carbon based materials as electrocatalysts.^{11–13} Recently, the direct electro synthesis of a pure aqueous H_2O_2 solution (up to 20 wt %) was achieved in combination with a solid electrolyte.¹⁴ The photocatalytic production of H_2O_2 from O₂ and H₂O using solar energy is also highly attractive, but the low photocatalytic efficiency is still a major challenge.^{15,16}

The direct synthesis of H_2O_2 from H₂ and O₂ is a promising atom efficient alternative with clear benefits over the Riedl–Pfleiderer process, as the infrastructure is simplified, less energy

is consumed, green solvents (water or alcohols) are used, organic substrates are missing, and it may be reasonably scaled to small facilities for on site use.¹⁷ Although the first patent for H₂O₂ manufacture from H₂ and O₂ was published in 1914, its full industrial implementation has been hampered, primarily due to poor H₂O₂ selectivity and stability of the Pd based catalysts.^{4,18,19} Since then, the direct H₂O₂ synthesis has attracted great interest in academia and industry as such or in tandem with selective oxidation reactions (e.g., in the hydrogen peroxide to propylene oxide (HPPO) process¹⁷ or in chemoenzymatic oxidation cascades).²⁰ To date, most studies have been based on supported Pd nanocrystals (NCs), which have remained the most active catalysts.^{21–23} However, Pd particles are also highly active for H₂O₂ degradation reactions and therefore exhibit poor selectivity. To increase the H₂O₂ selectivity, the complete scission of the O–O bond needs to be avoided by decreasing the extent of electron back donation to the 2π* orbitals of O₂, and the H₂O₂ formed needs to be stabilized.¹⁷ Acid (e.g., H₂SO₄) and/or halide (e.g., Cl[−], Br[−]) promoters improve H₂O₂ selectivity by stabilizing HOO[−] species and blocking sites for side reactions.^{24–26} Liquid phase promoters, however, may lead to reactor corrosion and leaching of the active metal particles, and their effect on reactions that utilize H₂O₂ downstream is not well understood. Hence, designing novel catalysts with improved H₂O₂ selectivity and productivity in the absence of these promoters is highly desirable but is also a major challenge. Various material properties influence the overall performance of Pd catalysts in this reaction, including the particle size²⁷ and morphology,^{28–30} surface adsorbates,³¹ and the nature of the support.^{32–34} Electronic effects and site modification/isolation through addition of metal dopants comprise an effective strategy to enhance the selectivity of Pd catalysts. Pd and Pt particles alloyed with noble metals (e.g., Au,³⁵ Ag³⁶) or base metals (e.g., Ga,^{37,38} In,^{37,38} Sn,^{38,39} Sb,⁴⁰ Te⁴¹) were shown to produce H₂O₂ with high efficiency. High H₂O₂ selectivity has been achieved for Au or Sn doped Pd catalysts in the absence of acid and halide promoters, demonstrating that the sites for H₂O₂ synthesis and H₂O₂ degradation are different and can be isolated.^{38,39,42–44} Au was suggested not only to rehybridize orbitals within the surface but also to withdraw electrons from Pd atoms, reducing electron back donation. Au was further suggested to change the geometrical surface structure, reducing the prevalence of multiple Pd sites⁶ and, thus, the distribution of active sites among those that preferentially form H₂O₂ (single Pd sites) and those that preferentially form H₂O (groupings of multiple Pd atoms).⁴⁵ Even C supported PdCl_x single site species were recently shown to reduce H₂O₂ degradation.⁴⁶ For metal NCs, facet dependent catalytic properties were further observed in direct H₂O₂ synthesis.^{28,30,36,47} Overall, the enhanced catalytic properties of multimetallic catalysts have been attributed to a complex set of various factors, including synergistic effects, modified electronic and/or geometrical structures of the active surface sites, and the formation of metal oxide surface species (M_xO_y) or lattice hydrogen (PdH_x).⁴⁸ However, the sites that can selectively produce H₂O₂ have not been identified and the role of the additives remains unclear. On the other hand, theoretical studies have been carried out in a search for novel catalyst compositions. On the basis of DFT calculations, Au Ag and Pt Ga alloys, intermetallic compounds, and ternary alloys of Au, Ag, and Pd were predicted to be H₂O₂ catalysts with improved catalytic performance.⁴⁹ In a recent computational

chemistry study, the average number of valence electrons of Pd shell atoms was identified as an intrinsic factor for the activity and selectivity of the Pd based nanocatalysts, which can be effectively tuned by the electronegativity of additional metal dopants. Dopants with suitable electronegativity (in particular an electronegativity higher than that of Pd) were suggested to withdraw electrons from Pd shell atoms and thereby decrease the extent of electron back donation.⁵⁰ In particular, Pb or W were proposed as dopants in binary, Pd based alloy catalysts, maximizing activity and selectivity for H₂O₂ at the same time. Indeed, Pb is also well known to modify the Pd sites in Lindlar catalysts which hinder the formation of Pd hydride in the proximity of the catalyst surface and avoid overhydrogenation to undesired alkanes in the catalytic partial hydrogenation of alkynes to alkenes.⁵¹ The reduced Lindlar catalyst is composed of either a Pd Pb alloy or a Pd₃Pb intermetallic compound, below which remained the essentially unchanged Pd. To the best of our knowledge, up to now, no experimental evidence has been provided for the promotional effects of Pb doping in Pd catalysts for direct H₂O₂ synthesis.

This shows that the H₂O₂ selectivity and productivity of Pd based NCs is determined by a complex set of factors that needs to be considered and addressed in their synthesis. Herein, we show a facile route to create a series of unique intermetallic Pd₃Pb NCs. The successful creation of intermetallic Pd₃Pb NCs with well defined size, structure, composition, and shape provides an ideal platform to study the promotional effects of Pb doping on Pd catalysts, especially the surface geometry and composition, on direct H₂O₂ synthesis. For catalytic tests, the NCs were successively immobilized on an acid treated TiO₂ support. Acid pretreatment was previously demonstrated to further enhance catalytic selectivity in direct H₂O₂ synthesis.^{33,52} For the first time, we report here on the catalytic performance of these shape selective, intermetallic Pd₃Pb catalysts in direct H₂O₂ synthesis. In particular, Pd₃Pb NCs with a cubic shape reveal an outstanding H₂O₂ productivity because of their ordered structure, well defined morphology, and alloy effect.

EXPERIMENTAL SECTION

Nanocrystal Synthesis. All syntheses were performed using standard Schlenk techniques under an argon atmosphere.

Pd₃Pb Cubes. Pd(acac)₂ (0.675 mmol; 205.82 mg) and Pb(acac)₂ (0.225 mmol, 91.22 mg) were dissolved in a solution of oleyl amine (OLAM) (18.2 mmol, 6 mL), oleic acid (OLAC) (8.8 mmol, 2.8 mL), and dioctyl ether (30 mL). While it was stirred with a magnetic Teflon stirrer, the reaction mixture was heated to 60 °C, which was maintained for 30 min. Trioctylphosphine (TOP; 4.4 mmol, 2 mL) was added dropwise to yield a pale yellow solution. The reaction mixture was then further heated to 200 °C (heating rate 10 °C/min) and was kept at that temperature for another 40 min. The solution turned black, indicating NC formation. The reaction mixture was cooled to room temperature, and the NCs were collected in four centrifuge tubes (50 mL each). The volume was filled up to 45 mL with acetone, and the NCs were precipitated by centrifugation. The NCs were purified by successively dispersing and precipitating the NCs with chloroform and acetone, respectively. The NCs were collected as a colloidal dispersion in CHCl₃.

Pd₃Pb Flowerlike Aggregates. A procedure similar to that for Pd₃Pb nanocubes. However, L ascorbic acid (2 mmol,

352.24 mg) was added instead of TOP to the original solution of Pd(acac)₂ (0.675 mmol, 205.82 mg), Pb(acac)₂ (0.225 mmol, 91.22 mg), OLAM (18.2 mmol, 6 mL), and OLAC (8.0 mmol, 2.8 mL) in dioctyl ether (30 mL). The solution was stirred for 30 min at 60 °C, and then the reaction temperature was increased to 140 °C (heating rate 10 °C/min), which was maintained for 40 min. After the solution was cooled to room temperature, the flowerlike Pd₃Pb aggregates were purified and dispersed in CHCl₃ (see above).

Pd₃Pb Cuboctahedra. A procedure similar to that for Pd₃Pb nanocubes was followed, except TOP was not added to the reaction mixture containing Pd(acac)₂ (0.675 mmol, 205.82 mg), Pb(acac)₂ (0.225 mmol, 91.22 mg), OLAM (18.2 mmol, 6 mL), and OLAC (8.8 mmol, 2.8 mL) in dioctyl ether (30 mL). The reaction mixture was heated to 60 °C. After 30 min of heating, the temperature was raised to 200 °C (heating rate 10 °C/min) and that temperature was maintained for another 40 min. Due to the fact that TOP was not added, the solution turned black at around 160 °C. The reaction mixture was cooled to room temperature, and the NCs were purified and dispersed in CHCl₃ (see above).

Pd₃Pb Spheres. Pd(acac)₂ (0.675 mmol, 205.82 mg) and Pb(acac)₂ (0.225 mmol, 91.22 mg) (Pd/Pb precursor ratio 3/1; total amount of metal precursors 0.9 mmol) were dissolved in 30 mL of dioctyl ether, OLAM (18.2 mmol, 6 mL), and OLAC (8.8 mmol, 2.8 mL). The reaction mixture was heated to 60 °C, and that temperature was maintained for 30 min. After dropwise addition of TOP (2.2 mmol, 1 mL), the reaction mixture was heated to 170 °C (heating rate of 10 °C/min). As soon as the reaction temperature reached 170 °C, it was decreased again to 160 °C (to control the growth of NCs) and the mixture was stirred for 40 min. After the mixture was cooled to room temperature, the spherical Pd₃Pb NCs were purified and dispersed in CHCl₃ (see above).

Preparation of Catalysts. TiO₂ (10 g) was pretreated with H₂SO₄ (2 wt %, 100 mL) for 3 h at room temperature with stirring. The support material was filtered and washed with H₂SO₄ (2 wt %). The support was dried overnight under vacuum and collected after grinding to a powder. To prepare the catalysts (5 wt % total metal loading), metal NCs were adsorbed on the pretreated support (s TiO₂) from the colloidal dispersion by adding s TiO₂ to the appropriate amount of NCs in chloroform and stirring for 3 h. The catalyst was treated with ultrasound (2 min) to achieve a homogeneous NC distribution over the support material. The catalysts were recovered by centrifugation and washed with ethanol. The catalysts were dried overnight under vacuum at 30 °C and collected as gray powders after grinding.

Characterization. The NCs were characterized by transmission electron microscopy (TEM) using a FEI Tecnai F20 ST TEM (operating voltage 200 kV) with a field emission gun and an EDAX EDS X ray spectrometer (Si (Li) detecting unit, super ultrathin window, active area 30 mm², resolution 135 eV at 5.9 keV). For scanning electron microscopy (SEM), a Zeiss GeminiSEM500 instrument was employed, which was equipped with a Schottky type thermal field emission cathode. A small droplet of the NC dispersion or the catalyst powder, accordingly, was deposited on amorphous carbon coated, 400 mesh Cu grids and air dried. On the basis of the TEM images, the mean particle diameter was calculated by measuring the size of typically at least 100 particles. Powder X ray diffraction (XRD) patterns were recorded on a PANalytical X'Pert Pro X ray diffractometer employing a Bragg–Brentano geometry with

Cu K α radiation and a Ni filter. The range between 5 and 120° was measured over 16 h. The reflections were compared to reference data reported in the International Centre for Diffraction Data (ICDD) database. The crystallite sizes of the NCs was determined according to the Scherrer equation to be 50.6, 55.9, and 65.5° (2 θ) and averaged. For the small spherical NCs, only the reflection at 65.8° (2 θ) was considered. The Pd and Pb contents of the NCs were determined for the dried NC powder and the supported catalysts by inductively coupled plasma optical emission spectroscopy (ICP OES, Agilent 725 ICP OES spectrometer). For ICP OES analysis, the NCs and the supported catalysts were dissolved in aqua regia and HF/aqua regia (HF/aqua regia volume ratio 2/1), respectively. Infrared spectroscopy investigations were conducted with a dedicated ultrahigh vacuum (UHV) apparatus described elsewhere.⁵³ Briefly, it combines a state of the art infrared spectrometer (Bruker Vertex 80v) and a multichamber UHV system (Prevac). The TiO₂ supported pure Pd and Pd₃Pb NCs were first pressed into a stainless steel grid and then mounted on a sample holder, which was specially designed for the FTIR transmission measurements, and the measurements were carried out over a large temperature region from 65 to 1000 K. The exposure of the samples to CO was carried out by backfilling the IR chamber up to 0.01 mbar at 105 K. The IR data were accumulated by recording 1024 scans with a resolution of 4 cm⁻¹. Before each exposure, a spectrum of the clean sample was recorded as a background reference.

Catalytic Tests. The catalytic properties were evaluated at 30 °C and 40 bar in a semicontinuous batch reactor (300 mL, Teflon inlay) equipped with a mechanical blowing stirrer (Teflon) and Teflon baffles. The semicontinuous batch reactor was conceived as a batch reactor in terms of the liquid phase with the suspended catalyst, while the gas phase (H₂/O₂/N₂ 4/20/76) was continuously supplied during the reaction (total flow 250 mL_{NTP}/min). The 4% amount of H₂ represents the lower flammability limit for H₂ in air and thus, for safety reasons, the H₂ concentration should never exceed 4% under these conditions.⁵⁴ It should be noted that the gas pressure was 40 bar and was constant over the reaction time. The supported catalysts (i.e., 1.3 mg of total metal content (Pd and Pb) per experiment) were suspended in ethanol (200 mL). Before the reaction was started, the slurry catalysts were activated with 4 vol % of H₂ in N₂ (250 mL_{NTP}/min (NTP, normal temperature and pressure), 30 °C and 40 bar), 1 h). The educt gas mixture (total flow 250 mL_{NTP}/min, gas composition H₂/O₂/N₂ 4/20/76) was introduced, and stirring was started (1000 rpm). The reactor was connected to a gas chromatograph (Inficon micro GC 3000) so that the H₂, O₂, and N₂ concentrations exiting the reactor could be periodically determined. N₂ was used as an internal standard to calculate H₂ and O₂ concentrations. Samples of the reaction mixture were periodically taken, and the H₂O₂ concentration (*c*(H₂O₂)) was analyzed after reaction with TiOSO₄/H₂SO₄ at a wavelength of 420 nm by UV–vis spectrometry (Specord S600, Analytik Jena). The H₂ conversion (*X*(H₂)) and the H₂O₂ selectivity (*S*(H₂O₂)) were determined after 63 min of reaction using eqs 1 and 2, respectively. Typically, all catalytic tests were performed twice and mean *S*(H₂O₂), *X*(H₂), and *P*(H₂O₂) values were calculated. The mean statistical errors over all experiments were calculated to be 1.8% (*X*(H₂)), 5.6% (*S*(H₂O₂)), and 679 mol kg_{Pd}⁻¹ h⁻¹ (*P*(H₂O₂)). Stabilization

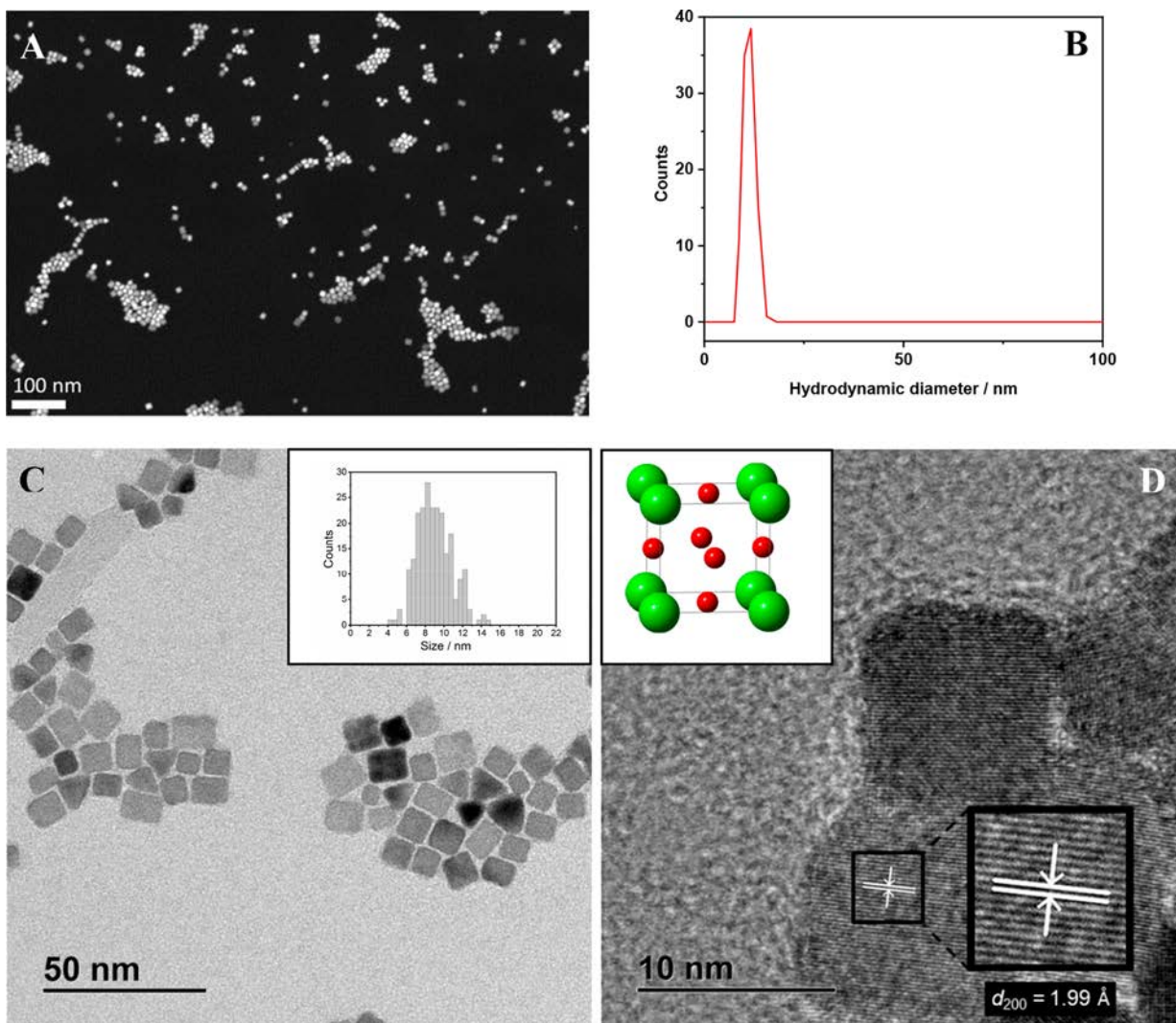


Figure 1. (A) Representative SEM image of Pd₃Pb cubes. (B) DLS analysis of Pd₃Pb cubes. (C) TEM image of Pd₃Pb cubes (inset: particle size distribution). (D) HRTEM image of Pd₃Pb cubes (inset: L1₀ Pd₃Pb structure with Pd shown in red and Pb in green).

of the gas mixture at the beginning of the reaction also contributes to the error with respect to $X(\text{H}_2)$ and $S(\text{H}_2)$.

$$X(\text{H}_2) = \frac{\text{consumed H}_2 \text{ (mol)}}{\text{inlet H}_2 \text{ (mol)}} \times 100\% \quad (1)$$

$$S(\text{H}_2\text{O}_2) = \frac{n(\text{H}_2\text{O}_2) \text{ (mol)}}{\text{H}_2 \text{ consumed (mol)}} \times 100\% \quad (2)$$

It should be noted that interphase transfer constraints can limit hydrogenation reactions in the three phase reaction system.⁵⁵ For a typical reaction and the investigated catalysts, mass transport may not be a dominant factor (see Figure S7 in the Supporting Information). However, we cannot exclude the possible effects of mass transfer limitations as being partially responsible for the observed differences in catalyst performance.

Computational Details. All calculations were performed using the VASP 5.4.1 package^{56–59} with the Bayesian error estimation functional with van der Waals correction (BEEF vdW functional)^{60,61} and the projector augmented wave (PAW) potentials.^{62,63} The choice of the BEEF vdW functional was motivated by its performance with regard to

adsorption and transition state energies on transition metal surfaces.^{64–66} Initially the bulk $2 \times 2 \times 2$ supercell (32 atoms) was optimized and the obtained lattice cell parameters were used in further slab calculations. Exclusively 100 and 200 terminations (that correspond to cubic NCs) were studied. All built slabs consist of four layers; the two top layers were fully relaxed, while the two bottom layers were kept at their bulk positions. Two kinds of surfaces were investigated: (1) with Pb atoms in the top layer (normally noted as (100)) and (2) a Pd covered surface with Pb atoms in the sublayer (normally noted as (200)). Although the initial structures of these two surfaces had mirror symmetry, the relaxation of top layers in the case of (200) decreases the energy more significantly than in case of the (100) surface. A Pd covered surface is hence preferable in comparison to the that with Pb in the top layer. This surface was investigated further and compared with Pd(100). An energy cutoff of 450 eV, $(6 \times 6 \times 1)$ K point mesh, and 30 Å in the z direction (20 Å of vacuum) were used. The isolated molecules were structurally relaxed inside a large box of $15 \times 15 \times 15$ Å (O_2 molecule with spin polarization, the energy of the H atom was taken as half of the energy of the H_2 molecule). The final TS structures were confirmed by a single

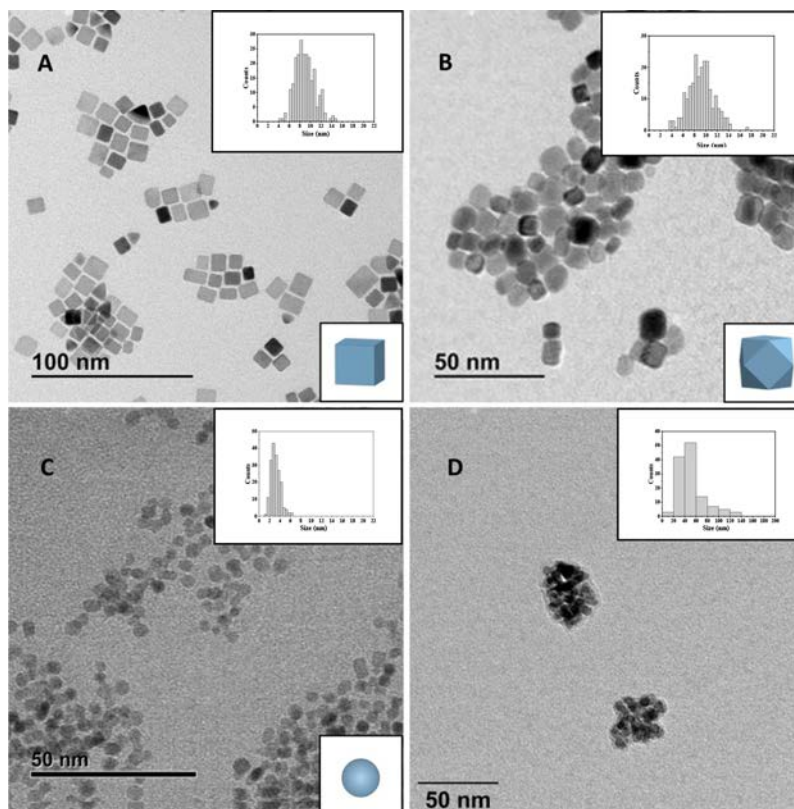


Figure 2. TEM images with particle size distributions of Pd₃Pb NCs: (A) Pd₃Pb cubes; (B) Pd₃Pb cuboctahedra; (C) Pd₃Pb spheres; (D) Pd₃Pb flowerlike aggregates.

imaginary frequency along the reaction coordinate calculated with a normal mode analysis.

RESULTS AND DISCUSSION

Pb doped NCs were prepared using a solution of palladium acetylacetonate (Pd(acac)₂) and lead acetylacetonate (Pb(acac)₂) in dioctyl ether. A mixture of OLAM, OLAC, and TOP was employed for the ligands. In the case of flowerlike aggregates, L ascorbic acid was employed instead of TOP. By a stepwise increase in the reaction temperature from 60 to 200 °C, the solution turned from pale yellow to black, indicating NC formation. The purified NCs were collected as a colloidal dispersion in chloroform. SEM and TEM images displayed mainly cubic shaped NCs with a size of 9.1(±1.9) nm (Figure 1 and Figure S1). High resolution TEM (HRTEM) images revealed the single crystalline character of the NCs with a lattice spacing of 0.199 nm, which is in good agreement with a L1₀ Pd₃Pb phase (0.202 nm for (200)) (Figure 1D and Figure S1B). DLS analysis revealed a hydrodynamic diameter of 15 nm and the absence of agglomerates or larger particles. An ICP OES analysis confirmed the presence of both metals in the NC powder and the bimetallic character of the NCs in a molar Pd/Pb ratio of 2.9/1, respectively (Table S1). We followed the NC formation during several steps of the NC synthesis by TEM analysis. Figure S2 shows the structural evolution of the NCs over the reaction time, where small spherical NCs (size 5.2(±1.2) nm) are initially formed (after 5 min of reaction at 200 °C) that then gradually transformed into cubic NCs after 40 min of reaction. We further investigated the influence of the different ligands on NC formation. It is well known that ligands control both NC nucleation and growth processes in

solution and stabilize the as formed NCs. Ligands can passivate specific crystallographic facets, change their growth rates, and thereby induce the adsorbate controlled, shape selective NC formation. Alternatively, kinetic control may lead to the evolution of equilibrium shapes such as truncated octahedra by decreasing the production rate of metal monomers in solution. In the presence of TOP, pure Pd NCs were reported to nucleate at temperatures between 200 and 250 °C.^{67–70} TOP was suggested to displace acac in the Pd(acac)₂ precursor, forming an intermediate Pd^{II}(TOP)₄ complex.^{67,71} OLAM seemed to replace TOP in the Pd^{II} complex and to stabilize the final Pd⁰ NCs.⁶⁷ OLAM may act as both a stabilizing ligand and a reducing agent. The addition of an ether such as benzyl ether in pure OLAM was shown to induce a change in morphology from spherical to cubic shaped NCs.⁷² Recently, it has been further suggested that the initially formed Pd NCs control the decomposition of the second metal precursor, which is then successively alloyed to yield bimetallic NCs.⁷³

Here, TOP was essential for the formation of Pd₃Pb cubes. When the reaction was carried out in the absence of TOP or with half of the TOP amount, Pd₃Pb NCs with less well defined corners and with a truncated cubic or cuboctahedral shape (referred to as Pd₃Pb cuboctahedra) or small NCs of spherical shape (Pd₃Pb spheres) were formed instead of cubes, respectively (Figure 2). The sizes of the Pd₃Pb cuboctahedra and Pd₃Pb spheres were 9.1(±2.2) and 3.4(±0.7) nm, respectively, according to a TEM analysis (Table S2). Addition of ascorbic acid instead of TOP under otherwise the same reaction conditions also prevented the formation of cubic NCs, and Pd₃Pb flowerlike aggregates were formed instead. It should be noted that ligands themselves may also influence the catalytic properties by steric hindrance, electronic interfacial

effects, or selective blocking of surface sites.⁷⁴ Hexadecyl(2-hydroxyethyl)dimethylammonium dihydrogen phosphate ligands bound to Pd, for example, were reported to increase the energetic barrier for side reactions to water and thus result in increased H₂O₂ selectivity.³¹ Recently, surface bound ligands were also suggested to interact with key intermediates favoring the H₂O₂ formation path and increasing selectivities.⁷⁵ The observed effect was most important for ligands with H bonding groups (i.e., alcohol groups), while the effect was less pronounced for OLAM or TOP. However, it cannot be completely excluded here that surface bound TOP partially contributes to the enhanced H₂O₂ selectivity and productivity. The formation of the intermetallic Pd₃Pb phase was preferred, and even if the molar Pd/Pb ratio was decreased from 3/1 to 2/1, Pd₃Pb NCs of cubic morphology were obtained. In addition, two types of monometallic Pd NCs with mean sizes of 4.8(±0.8) nm (Pd 4.8 NCs) and 7.2(±0.7) nm (Pd 7.2 NCs) were synthesized in the presence of OLAM and TOP, which were further used to prepare the Pd based reference catalysts (for details of the synthetic procedure and catalyst characterization see the Experimental Section, Tables S1–S3, and Figure S4 in the Supporting Information). It should be noted that the size distribution of Pd₃Pb cubes, Pd₃Pb cuboctahedra, and Pd₃Pb flowerlike aggregates (standard deviations of 1.9, 2.2, and 13.0 nm, respectively) was broader than that of the Pd₃Pb spheres and Pd NCs (standard deviations 0.7–0.8 nm) (Table S2).

The XRD patterns revealed broad reflections of low intensity that are characteristic for small NCs (Figure 3). For all NCs,

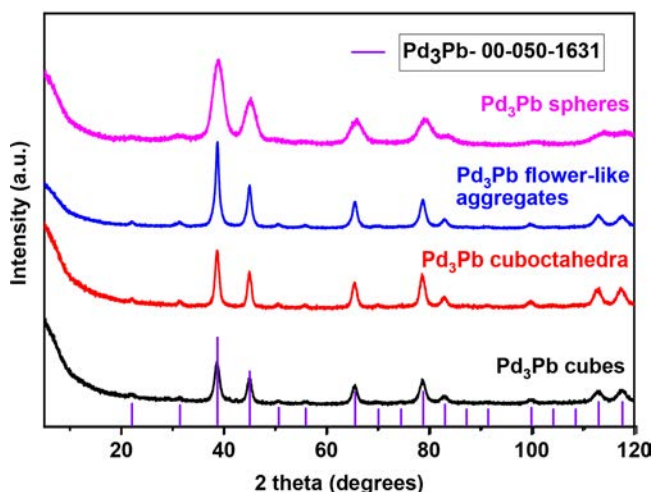


Figure 3. XRD analysis (Cu K α_1 radiation) of intermetallic Pd₃Pb particles with different shapes.

the reflections were consistent with the intermetallic Pd₃Pb L1₀ phase (ICDD 00 050 1631). The reflections were clearly shifted to lower Bragg angles due to the insertion of Pb atoms into the Pd lattice (ICDD 00 046 1043). For most samples, the XRD patterns also revealed superlattice reflections at 22.1, 31.4, 50.6, 55.9, 70.0, 74.2, 87.4, 91.2, 103.7, and 108.2° (2 θ), which are characteristic for the ordered intermetallic L1₀ Pd₃Pb phase. For the Pd₃Pb spheres, however, superlattice reflections were very weak and hardly visible, indicating a lower degree of atomic ordering. The reflections of the corresponding metal oxides (PbO, PbO₂, PdO) were not observed by an XRD analysis. However, we cannot exclude that a thin layer of

metal oxide was formed after exposure of the NCs to air. Crystallite sizes were calculated according to the Scherrer equation as 8.6 nm (Pd₃Pb cubes), 3.5 nm (Pd₃Pb spheres), 9.3 nm (Pd₃Pb cuboctahedra), and 8.7 nm (Pd₃Pb flowerlike aggregates) (Table S2), which are in good agreement with the NC sizes determined from TEM images (Table S2). According to the Scherrer equation, the crystallite size of the Pd₃Pb flowerlike aggregates was 8.7 nm and thus was comparable to the sizes of the Pd₃Pb cubes and Pd₃Pb cuboctahedra. However, the primary crystallites were aggregated into larger structures of approximately 36 nm (Table S2 and Figure S3). The crystallite sizes of the Pd NCs (Pd 4.8 NCs, 2.2 nm; Pd 7.2 NCs, 1.6 nm) was smaller than the sizes calculated on the basis of a TEM analysis, indicating a polycrystalline particle structure.

The Pd₃Pb NCs were adsorbed from a colloidal CHCl₃ dispersion onto the H₂SO₄ treated TiO₂ support (s TiO₂). In the direct H₂O₂ synthesis, various materials have been used to support the active metal phase (such as TiO₂,^{33,44,76–78} Al₂O₃,⁷⁹ SiO₂,^{36,80,81} ZrO₂,⁸² Fe₂O₃, zeolites,^{4,83} heteropolyacids,⁸⁴ and carbon based materials)^{33,35,85} and it is well known that the support significantly influences the catalytic performance.⁸⁶ In particular, support materials with acidic properties (i.e., Brønsted acid sites) were reported to enhance selectivity and activity towards the direct synthesis of H₂O₂.^{86,87} Here, commercial TiO₂ (P25, Evonik, 80% anatase/20% rutile, BET surface 54 m²/g) was pretreated with H₂SO₄ to yield s TiO₂ (BET surface 52 m²/g, (interparticle) BJH pore diameter 36 nm), which was chosen as a benchmark support material to compare the effect of metal doping and NC shape on the catalytic properties. The acid treatment of support materials was previously demonstrated to yield smaller active alloy Au Pd NPs and to switch off H₂O₂ hydrogenation/decomposition reactions, leading to enhanced H₂O₂ selectivity for Au Pd/C catalysts.³² For sulfated titania [TiO₂/SO₄²⁻], it has been also suggested that Lewis and Brønsted acid sites are induced on TiO₂ by binding of two oxygen atoms in SO₄²⁻ to Ti atoms.⁸⁸ Three weak, broad bands in the region between 1056 and 1222 cm⁻¹ occur in the FTIR spectrum of s TiO₂ after treatment of TiO₂ (P25) with H₂SO₄ (2 wt %), which may be assigned to vibrational modes of bidentate sulfate ions in sulfated TiO₂ (Figure S6). H₂SO₄ pretreatment of the TiO₂ support also influences the pH value of the reaction medium, which may further promote direct H₂O₂ synthesis (Table S5). TEM images of the NCs immobilized on s TiO₂ showed that the NCs were well distributed over the s TiO₂ (Figure 4). After NC immobilization a slight decrease in the size of the Pd₃Pb cubes occurred (Table S2), which appears to be within the error of the measurement.

The structural and electronic properties of the surfaces exposed for s TiO₂ supported Pd NCs, Pd₃Pb cubes, and Pd₃Pb cuboctahedra were studied by UHV FTIR spectroscopy using CO as a probe molecule (Figure 5).

This extremely surface sensitive approach has been proven to be well suited to characterize oxide supported metals.^{53,89,90} After CO adsorption at 105 K (Figure 5A), in addition to the CO vibration at about 2183 cm⁻¹ being characteristic for the surface Ti⁴⁺ species, two IR bands are observed at 2150 and 2138 cm⁻¹ for all three samples. They are assigned to CO species bound to Pd²⁺ cations that are formed via oxidation of surface Pd with oxygen at room temperature.⁹¹ For pure Pd NCs, the spectrum displays two broad low frequency features centered at 1975 and 1925 cm⁻¹ originating from CO

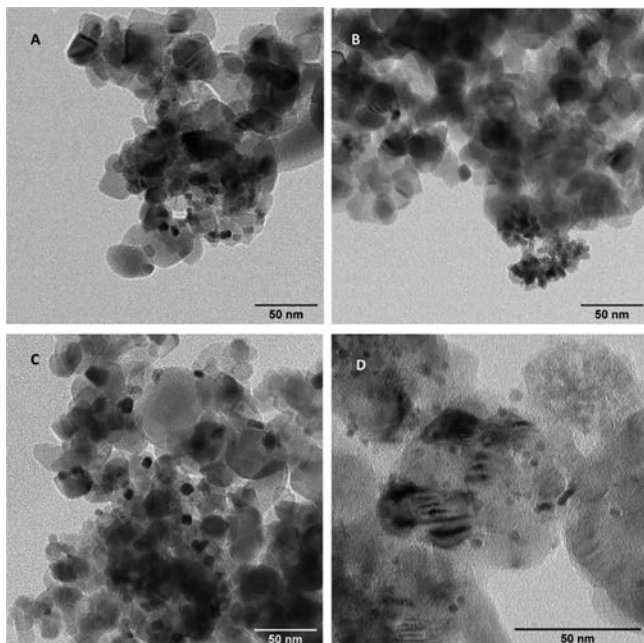


Figure 4. TEM images of Pd₃Pb NCs supported on s TiO₂: (A) Pd₃Pb cubes/s TiO₂; (B) Pd₃Pb flowerlike aggregates/s TiO₂; (C) Pd₃Pb cuboctahedra/s TiO₂; (D) Pd₃Pb spheres/s TiO₂ (c_1 : total metal loading 13.8 wt %).

molecules adsorbed to surface Pd sites in a bridging configuration.⁹¹ It is known that CO prefers to adsorb at bridge sites on Pd surfaces with a higher binding energy. This is confirmed by the temperature dependent IR results (see Figure 5B), where the two bridge Pd related CO signals are rather stable and become the dominating bands upon annealing to 350 K. Furthermore, a new CO band appears at 2100 cm⁻¹, which is attributed to CO bonded linearly to Pd⁰ atop sites.⁹¹ As was observed for pure Pd NCs, the temperature dependent IR spectra for Pd₃Pb cuboctahedra (Figure 5C) and Pd₃Pb cubes (Figure 5D) reveal the presence of various CO species bound to metallic Pd⁰ atop and bridge sites. The identification of surface metallic Pd sites can be explained in terms of (i) reduction of surface Pd²⁺ to Pd⁰ via CO oxidation at elevated temperatures and (ii) thermal diffusion of CO species to the more stable metal sites. Importantly, for Pd₃Pb cuboctahedra the IR band of CO bound to surface Pd⁰ atop sites (2102 cm⁻¹) remains nearly unchanged in frequency in comparison to that for pure Pd NCs (2100 cm⁻¹), whereas in the case of Pd₃Pb cubes the atop Pd⁰ related CO vibration shows a significant blue shift to 2115 cm⁻¹ (see Figure 5D). These findings allow us to gain insights into the electronic modification of surface Pd atoms exposed by differently shaped Pd₃Pb nanoalloys. The large frequency shift observed for Pd₃Pb cubes reveals that its surface is predominantly terminated by intermetallic Pd atoms, where the charge transfer occurs between Pd and Pb due to strong electronic interactions induced by the large electronegativity difference.⁹² The presence of intermetallic Pd atoms is supported by the observation of weak IR bands in the region of CO bound to bridge Pd⁰ sites (Figure 5D), indicating the lack of Pd ensembles on Pd₃Pb cube surfaces. In contrast, for Pd₃Pb cuboctahedra the bridge Pd⁰ related CO vibration at about 1900 cm⁻¹ is detected as an intense and dominant band at 375 K (Figure 5C), revealing that the surface is enriched

with Pd atoms. The small frequency shift of the atop Pd⁰ CO in comparison to pure Pd NCs provides further evidence that the monometallic Pd atoms are the major species exposed by the surface of Pd₃Pb cuboctahedra. It should be noted that single Pd sites were suggested to preferentially form H₂O₂, while groupings of Pd atoms formed H₂O instead.⁴⁵ This is in good agreement with the enhanced H₂O₂ selectivity that was observed for our Pd₃Pb cubes (see below).

There has been a great interest in enhancing the catalytic performance and/or decreasing the costs of the noble metal based catalysts (Pd, Pt, Au) by introducing cost effective, non noble metal dopants.^{93,39,36} In particular, NCs with ordered, intermetallic composition are highly attractive since they may reveal enhanced catalytic performance and chemical stability.^{38,94,95} Recently, Pd₃Pb tripods, for example, have been reported to enhance the four electron oxygen reduction electrocatalysis.⁹⁶ The catalytic performance of the supported Pd₃Pb NCs in the direct H₂O₂ synthesis was determined in a semicontinuous batch reactor (gas composition H₂/O₂/N₂ 4/20/76; 30 °C; 40 bar; solvent ethanol; total metal content (Pd and Pb) 1.3 mg) with s TiO₂ supported Pd NCs (mean NC sizes 4.8 ± 0.8 and 7.2 ± 0.7 nm) as reference catalysts. It should be noted that the reaction medium significantly influences the reaction rates and H₂O₂ selectivity in the direct H₂O₂ synthesis and a number of different solvents have been investigated, including water, methanol, and ethanol.¹⁹ The preferred solvent may depend on the downstream application of H₂O₂. While the use of H₂O₂ as a bleaching agent for pulp and textiles favors the use of H₂O₂ diluted in water, solvents of simple alcohols (e.g., methanol or ethanol) are preferable if H₂O₂ is employed as an oxygen source in epoxidation or oxidation reactions. While water is nontoxic and nonflammable, it also has a relatively low solubility of H₂ (1.62 mg/mL or 0.81 mM at 25 °C) and O₂ (40 mg/mL or 1.25 mM at 25 °C). Ethanol has a 5 fold larger H₂ solubility (7.50 mg/mL; 3.75 mM) and an 8 fold greater O₂ solubility (320 mg/mL; 10.0 mM). The rate dependences and kinetic behaviors for H₂O₂ formation were shown to differ significantly for alcohol and aprotic solvents, suggesting that the solvent also participates directly in the catalytic cycle.^{19,26} Due to a heterolytic proton transfer mechanism, H₂O₂ formation was only observed in the presence of protic solvents and was not detected in aprotic solvents. Ethanol and acetic acid (added or produced *in situ*) were also suggested to be responsible for enhanced H₂O₂ selectivities in ethanol vs water solvent.

The hydrogen conversion ($X(\text{H}_2)$) was 36% for the intermetallic Pd₃Pb cubes/s TiO₂ catalyst and was similar for the monometallic Pd/s TiO₂ reference catalysts ($X(\text{H}_2)$; Pd 4.8/s TiO₂), 35%; $X(\text{H}_2)$; Pd 7.2/s TiO₂), 42%) (Figure 6A and Table S6) (for details of Pd NC preparation and characterization, see the Supporting Information). Doping of Pd NCs with Pb in intermetallic Pd₃Pb cubes/s TiO₂, however, clearly enhanced the H₂O₂ selectivity and productivity ($S(\text{H}_2\text{O}_2)$; Pd 4.8/s TiO₂), 21%; $S(\text{H}_2\text{O}_2)$; Pd 7.2/s TiO₂), 25%; $S(\text{H}_2\text{O}_2)$; Pd₃Pb cubes/s TiO₂), 53%; $P(\text{H}_2\text{O}_2)$; Pd 4.8/s TiO₂), 1530 mol(H₂O₂) kg_{Pd}⁻¹ h⁻¹; $P(\text{H}_2\text{O}_2)$; Pd 7.2/s TiO₂), 2213 mol(H₂O₂) kg_{Pd}⁻¹ h⁻¹; $P(\text{H}_2\text{O}_2)$; Pd₃Pb cubes/s TiO₂), 7339 mol(H₂O₂) kg_{Pd}⁻¹ h⁻¹) (Figure 6B,C and Table S4). For all other types of NC morphologies, $X(\text{H}_2)$ decreased in comparison to the Pd/s TiO₂ reference while $S(\text{H}_2\text{O}_2)$ also increased ($S(\text{H}_2\text{O}_2)$: 49% (Pd₃Pb cuboctahedra/s TiO₂); 41% (Pd₃Pb flowerlike aggregates/s TiO₂)) (Figure 6 and Table S4). In the case of the Pd₃Pb cuboctahedra/s TiO₂

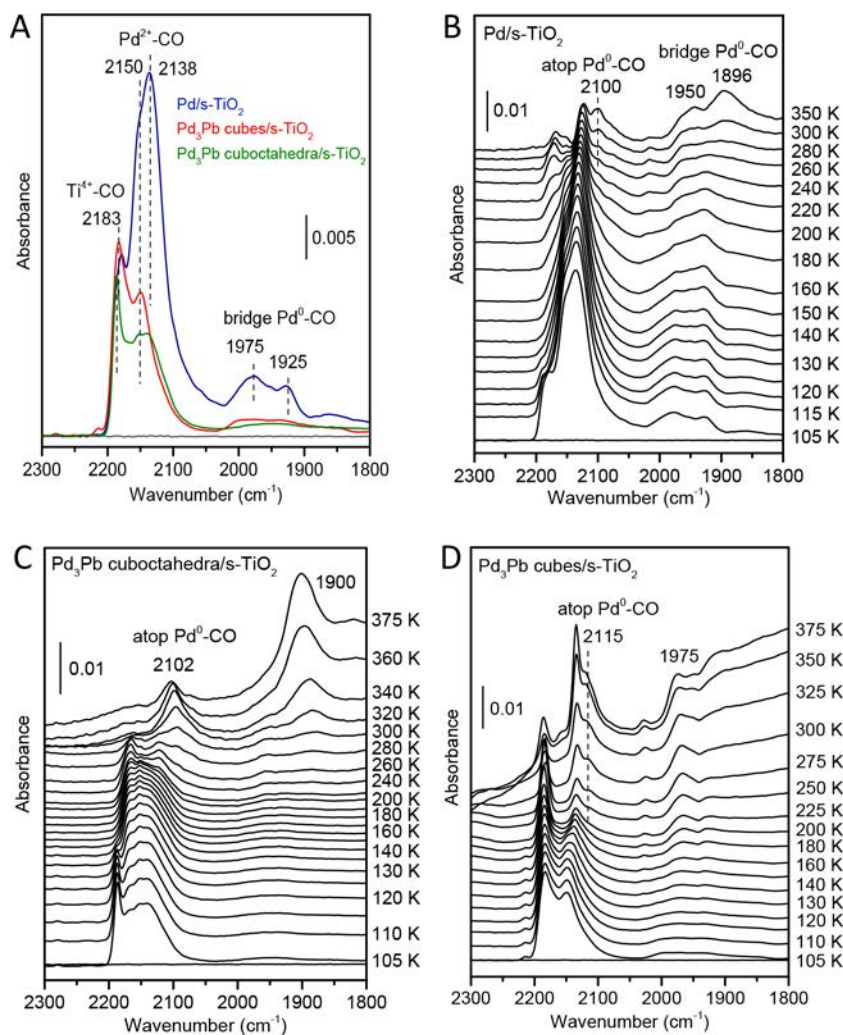


Figure 5. (A) Infrared spectra obtained after CO adsorption (0.01 mbar) at 105 K on Pd/s TiO₂, Pd₃Pb cuboctahedra/s TiO₂, and Pd₃Pb cubes/s TiO₂ samples. Temperature dependent IR spectra of CO adsorbed on (B) Pd/s TiO₂, (C) Pd₃Pb cuboctahedra/s TiO₂, and (D) Pd₃Pb cubes/s TiO₂.

and Pd₃Pb flowerlike aggregates/s TiO₂ catalysts the H₂O₂ productivities were 4218 and 3242 mol_{H₂O₂} kg_{Pd}⁻¹ h⁻¹ (Table S4), respectively, and were still higher than for the monometallic Pd reference catalysts. For Pd₃Pb with spherical shape (Pd₃Pb spheres/s TiO₂ (c₁): total metal loading 13.8 wt %), the overall H₂O₂ productivity (761 mol_{H₂O₂} kg_{Pd}⁻¹ h⁻¹) and X(H₂) (9%) remained low (Table S4). When the metal loading was reduced (Pd₃Pb spheres/s TiO₂ (c₂): total metal loading 4.0 wt %), H₂ conversion (X(H₂) 22%) and H₂O₂ productivity (1163 mol kg_{Pd}⁻¹ h⁻¹) remained below those of the Pd NC reference catalysts while H₂O₂ selectivity (S(H₂O₂) 24%) was comparable to that of one of the Pd reference catalysts. This observation may result from the morphology, small size, and/or some Pb segregation on the NC surface of the Pd₃Pb spheres. A decrease in X(H₂) and H₂O₂ productivity was recently also observed for s TiO₂ supported, spherical Pd/Pb based NCs (size 5.6 nm) that were prepared by a different synthetic approach (Table S6).³⁸ H₂O₂ production appears to be dependent on particle shape: i.e., Pd₃Pb cubes seemed to outperform not only the Pd/s TiO₂ catalyst but also Pd₃Pb particles with a cuboctahedral, spherical, or flowerlike morphology. Figure 6D compares the concentration of H₂O₂

over reaction time for all Pb doped Pd catalysts, illustrating that Pd₃Pb cubes outperformed Pd₃Pb NCs with other morphologies. TEM and SEM images of the spent catalysts after the catalytic reaction are shown for selected catalysts (i.e., Pd₃Pb cubes/s TiO₂ and Pd 7.2/s TiO₂ reference catalyst) in Figure S5. On the basis of these images, there appears to be no evidence for NC reconstruction under the present conditions of catalyst testing. It should be noted that possible effects of mass transport limitations may also influence the observed differences in catalytic behavior and cannot be excluded. An evaluation of the catalytic H₂O₂ selectivity and productivity is given in Table S6 (with details of the reaction parameters). Previously, the modification of Pd by the addition of a range of precious or nonprecious metals (in particular Sn) was demonstrated to enhance catalytic H₂O₂ selectivity and productivity. In accordance with these studies, we now report that not only the addition of Pb but also the nature of the exposed surface facets in s TiO₂ supported Pd₃Pb cubes further improves H₂O₂ selectivity and, importantly, leads to an enhanced H₂O₂ productivity. Recently, alloyed Pd Pb particles have been suggested as promising substitutes for Au Pd in the direct H₂O₂ synthesis by a combination of density functional theory calculations and Sabatier analysis.⁵⁰ The average

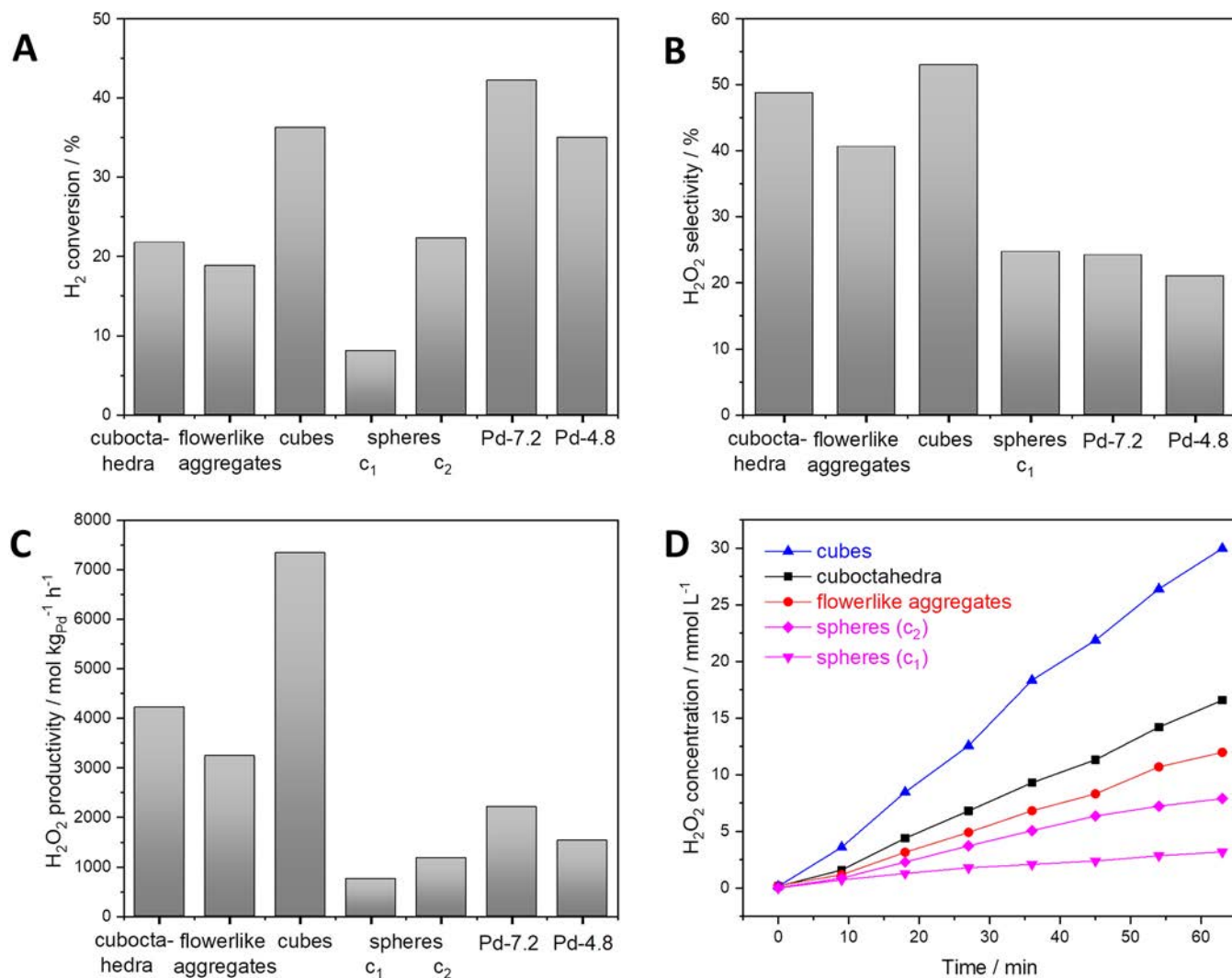


Figure 6. Catalytic performance of the *s* TiO₂ supported Pd₃Pb NC catalysts (i.e. cuboctahedra (Pd₃Pb cuboctahedra/*s* TiO₂), flowerlike aggregates (Pd₃Pb flowerlike aggregates/*s* TiO₂), cubes (Pd₃Pb cubes/*s* TiO₂; spheres), Pd₃Pb spheres/*s* TiO₂ with 13.8 wt % (c₁) and 4 wt % metal loading) depending on the catalyst morphology. Reaction conditions: 40 bar, 30 °C, ethanol, gas composition H₂/O₂/N₂ 4/20/76, total flow 250 mL_{NTP}/min. Monometallic, spherical Pd NCs (Pd 7.2/*s* TiO₂ (i.e., Pd 7.2), mean size based on TEM images 7.2 ± 0.7 nm; Pd 4.8/*s* TiO₂ (i.e., Pd 4.8), mean size based on TEM images 4.8 ± 0.7 nm) were used as precursors to prepare reference catalysts. (A) H₂ conversion, (B) H₂O₂ selectivity, and (C) H₂O₂ productivity of the catalysts in the direct synthesis of H₂O₂. (D) Concentration of H₂O₂ produced as a function of time.

number of valence electrons of Pd shell atoms seemed to determine the activity and selectivity of the Pd based nanocatalysts, which was tuned by the electronegativity of the Pb dopant. Our experimental studies showed that the properties of the Pd₃Pb NCs are more complex and the experimental catalytic properties seemed to be also shape dependent with an enhanced X(H₂), S(H₂O₂), and H₂O₂ productivity observed especially for the cubic shaped Pd₃Pb particles. As shown by UHV FTIR studies (Figure 5), the surface of *s* TiO₂ supported Pd₃Pb cubes further revealed a lack in Pd ensemble sites together with the strong electronic modification of the Pd surface atoms. Figure 1D and Figure S1 show HRTEM images of the Pd₃Pb cubes which preferentially expose the (200) facets. Not only electronic effects but also the specific geometry of the Pd surface sites observed in Pd₃Pb cubes could have contributed here to the enhanced catalytic properties. For transition metal nanocrystals, facet dependent catalytic properties have been elaborated in a large number of catalytic reactions.⁹⁷ For monometallic Pd NCs, the (111)

facets exposed by Pd nanooctahedra, for example, were shown to be more favorable than the (100) facets of Pd nanocubes with respect to S(H₂O₂) and reaction rate in the direct synthesis of H₂O₂.^{28,98,28} H₂ conversion and H₂O₂ selectivity were just recently further improved by depositing Pt on Pd cubes, which preferentially grew on the corners and edges of the Pd cubes and led to the formation of concave structures.⁴⁷ High H₂O₂ selectivity was achieved for deposition of Pt/Au on Pd cubes in a 3.75/3.75 mol % ratio, but the H₂ conversion decreased at the same time.⁹⁹ Au on Pd terrace sites was suggested to contribute to selective H₂O₂ production, while Pt sites on the corners and edges facilitated H₂ conversion.

We performed DFT calculations to shed light on the reason behind the H₂O₂ selectivity observed for Pd₃Pb NCs (see the Supporting Information for all structures and related energies). Our DFT calculations show that Pd₃Pb preferably has a Pd covered surface. We focus on Pd and Pd₃Pb surfaces rather than PdH phases, as these have been shown not to exist under the reaction conditions applied here.¹⁰⁰ We investigated the

reaction of O_2 with H_2 on the Pd covered Pd_3Pb surface, $Pd_3Pb(200)$, in comparison to $Pd(100)$. The free energy diagram at 303 K is shown in Figure 7. In general, the

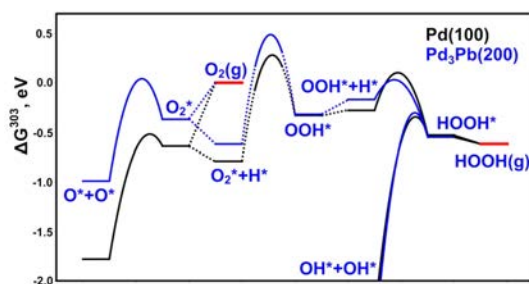


Figure 7. Reaction mechanism (Gibbs free energy diagram at 303 K) of H_2O_2 synthesis on $Pd(100)$ (black line) and $Pd_3Pb(200)$ (blue line) surfaces. Dotted lines correspond to adsorption processes on the surface. All energies are referenced to O_2 and H_2 in the gas phase.

characteristics of the pathway are similar to those that have been found in earlier theoretical studies not only for $Pd(100)$ ^{101–104} but also for other surfaces such as $Pt(100)$ ¹⁰⁵ as well as $Pt_3Ni(100)$ and $Pt/Cu(100)$.¹⁰⁶ O_2 adsorption is exothermic by 0.37 and 0.64 eV on $Pd_3Pb(200)$ and $Pd(100)$, respectively. Likewise, dissociation of adsorbed O_2 has a lower barrier on $Pd(100)$ (0.12 eV) in comparison to that on $Pd_3Pb(200)$ (0.41 eV). Hydrogenation of OOH has comparatively high barriers, being 1.11 and 1.07 eV on $Pd_3Pb(200)$ and $Pd(100)$, respectively. Hydrogenation of the OOH^* intermediate to H_2O_2 , on the other hand, has rather low barriers. The desorption of formed H_2O_2 is exothermic at 303 K, whereas splitting of adsorbed H_2O_2 to two hydroxyl groups has a small barrier. The main finding is that the differences between the splitting of O_2^* and its hydrogenation to OOH^* are larger for $Pd_3Pb(200)$ by 0.35 eV in comparison to $Pd(100)$, in line with the increase in selectivity observed experimentally. While this trend confirms the experimental findings and rationalizes them by the weaker binding of intermediates and transition states to $Pd_3Pb(200)$ in comparison to $Pd(100)$, we note that a deeper analysis of the selectivity of $Pd_3Pb(200)$ requires more elaborate kinetic analyses. We also note that, while the functional employed here has been found to exhibit errors for adsorption energies and transition states in the range of ± 0.2 eV, this study does not include the effect of the solvent and possible higher surface coverages of oxygen. Solvent effects using water have been shown to stabilize OOH^* and OH^* by about 0.25 and 0.5 eV, respectively, thus potentially decreasing the adsorption energy of OOH^* and the associated hydrogenation barrier.^{107,108} Other mechanisms such as the recombination of 2 OH^* to H_2O_2 are not considered herein, as they have been ruled out by isotope labeling experiments.¹⁰⁹ Other routes for hydrogen addition have been found to be higher in energy (see Figure S11). We also note that the mechanism presented herein is based on the homolytic cleavage of hydrogen and the surface reaction of O_2 and OOH with adsorbed H^* . While the heterogeneous nature of the reaction investigated here is rather different from the electrochemical synthesis of H_2O_2 that involves proton/electron transfer processes, there have been suggestions in the literature that the same applies for heterogeneous H_2O_2 synthesis in protic solvents.^{19,22} Since coupled electron/proton transfer leads to the same inter

mediates calculated herein, we expect that the trends observed here will be similar to those for alternative mechanisms.

We calculated the adsorption enthalpies of gas phase ethanol on $Pd(100)$ and $Pd_3Pb(200)$ surfaces to be -0.47 and -0.33 eV. When they are referenced to liquid ethanol, we conclude that the coverage of ethanol on surfaces is negligible (see the Supporting Information for an in depth discussion). Additionally, the effects of oxygen and bromine to the O_2 dissociation barrier have been analyzed (see Figure S10). Importantly, we observe that the barriers increase by approximately the same amount for both surfaces considered herein as a function of surface coverage. We thus conclude that the trend obtained for the low coverage regime holds for higher coverages as well.

CONCLUSIONS

Intermetallic Pd_3Pb NCs with sizes in the 3.4–9.1 nm range and different shapes were produced using a facile synthesis route, and their size, shape, composition, and surface properties were studied by a combination of TEM, XRD, and FTIR using CO as a probe molecule. For catalytic testing, the NCs were immobilized on acid pretreated TiO_2 and their catalytic performance was tested in the direct synthesis of H_2O_2 .

The addition of TOP had a strong effect on the NC shape, and in the absence of TOP, no cubic particles were formed. Instead, small spherical NCs or cuboctahedra were obtained if the amount of TOP was reduced by half or no TOP was used, respectively. Structural and chemical information shows that the NCs form an ordered intermetallic $L1_0$ Pd_3Pb phase with a Pb content close to that of the Pd_3Pb composition. Although Pb is well known to modify the selectivity of Pd sites, e.g., in Lindlar catalysts, this is also the first experimental evidence for the promotional effects of Pb doping in Pd catalysts for direct H_2O_2 synthesis. Our catalytic tests show that the H_2O_2 selectivity may be enhanced by Pb doping of Pd catalysts in direct H_2O_2 synthesis. H_2 conversion and H_2O_2 selectivity and production, however, were not only affected by NC composition but also appeared to depend on the particle shape. Pd_3Pb cubes outperformed not only the $Pd/s TiO_2$ catalyst but also Pd_3Pb particles with a cuboctahedral, spherical, or flowerlike morphology. Pd_3Pb cubes revealed a high H_2O_2 selectivity while maintaining also a high H_2 conversion, resulting in a H_2O_2 productivity of $7339 \text{ mol kg}_{Pd}^{-1} \text{ h}^{-1}$. Pd_3Pb NCs with a cubic shape were predominantly terminated by their (200) facets. DFT calculations showed that the dissociation of adsorbed O_2 has a lower barrier on $Pd(100)$ in comparison to $Pd_3Pb(200)$, in line with the selectivity increase to H_2O_2 observed experimentally. Notably, UHV FTIR spectra of adsorbed CO also revealed significant differences in Pd surface sites for Pd_3Pb cubes and monometallic Pd particles. A significant blue shift of the atop Pd^0 related CO vibration together with only weak IR bands in the region of CO bound to Pd^0 bridge sites indicated not only the electronic modification of Pd surface atoms but also the lack of Pd ensembles in Pd_3Pb NCs with a cubic shape. This could be the reason that the high catalytic activity of Pd in direct H_2O_2 synthesis was maintained for Pd_3Pb cubes together with an unusually high catalytic selectivity.

Overall, further enhancement of the catalytic performance may be expected by further improvements of the reactor setup and optimization of the reaction conditions. In general, the influence of the numerous reaction variables and materials parameters is complex and their influence on the catalytic

performance in this reaction is not well understood. Therefore, insights into structure–performance relationships may contribute to a future understanding of the influence of the material parameters on the overall catalytic behavior and to a more rational catalyst design.

Experimental details on the synthesis of the Pd reference NCs including TEM images, size histograms, and an XRD analysis, details of reaction conditions for the NC synthesis, size of the NC before/after deposition on a s TiO₂ support (based on TEM/XRD analysis), influence of acid washed TiO₂ (s TiO₂) on the pH value of reaction medium, FTIR spectrum of s TiO₂, NC and catalyst compositions, H₂ conversions, H₂O₂ selectivities, and H₂O₂ productivities, reference to literature catalysts with reaction conditions, Gibbs free energies and enthalpies for the formation of reaction intermediates, TEM/HRTEM images of Pd₃Pb nanocubes and flowerlike aggregates, transition state of O₂ dissociation on the Pd₃Pb(200) surface, reaction barriers for O₂ dissociation on the Pd(100) surface with different coadsorbed species, and additional information on the reaction mechanism (PDF)

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Notes

The authors declare no competing financial interest.

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ABBREVIATIONS

NC, nanocrystal; s TiO₂, TiO₂ pretreated with H₂SO₄ (2 wt %)

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