



Mechanical and biodeterioration behaviours of a clayey soil strengthened with combined carrageenan and casein

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Abstract

In the last decade, biopolymers have been used as organic soil binders in ground improvement and earthen construction material modification. Although biopolymer-treated soils have substantially enhanced mechanical strength, the deformation characteristics under external loads and material durability (e.g. biodeterioration due to microbial activity) have not yet been fully understood, which limits the in situ practical application of the biopolymer-based soil treatment technology. This study investigated the efficiency of combined carrageenan and casein in strengthening a clayey soil with the biodeterioration consideration. Both mechanical tests (e.g. unconfined compressive strength and one-dimensional consolidation) and biological tests (e.g. high throughput sequencing and rating of mould growth) were conducted. Results indicated that the usage of the carrageenan–casein mixture induced a higher soil compressive strength compared with either carrageenan or casein, due to the formation of a three-dimensional gel network. In addition, carrageenan–casein mixture and casein decreased the compressibility of the clayey soil, which might be attributed to the casein’s peculiarity of self-associating into micelles, leading to minimal interactions with water molecules. Carrageenan, due to its affinity for water, increased the soil compressibility. Under the impact of microbial activity, the biopolymer-treated soils underwent deterioration in both surface appearance (i.e. coloured stains and patches caused by mould growth) and compressive strength. A linear relationship was proposed, in which a reduction in compressive strength by approximately 11% is expected while the rating of mould growth is increased by one in a five-rating system. The current research demonstrates that the soil reinforcement with combined carrageenan and casein is able to improve both soil strength and deformation behaviours. It is also suggested to take into account the biodeterioration considerations in the design and implementation of biopolymer-based soil reinforcement practices.

Keywords Biopolymer · Biodeterioration · Carrageenan · Casein · Compressibility · Mechanical strength

1 Introduction

Biopolymers with high strengthening efficiency and low environmental impact have been gaining increasing credence in sustainable geotechnical engineering practices

[6, 21, 22, 29, 30, 54, 61]. Biopolymers have the potential to be used either as soil binders for ground improvement [16, 17, 47, 64, 76] or as additives applied to soil-based construction members [1, 56, 58], to improve soil performances like strength, deformation, and durability.

There are mainly three factors influencing the efficiency of biopolymers in soil strength reinforcement, namely biopolymer type, blending content, and moisture condition. If based on the physiochemical inter-particle reactions, biopolymers with surface charges are more likely to bind directly to clay particles via ionic and hydrogen bonds [16, 17, 21, 64, 76]. In addition, biopolymers that contain more functional groups and heavier molecular weight tend to have greater hydrogel viscosity and denser structure, hence showing better soil stabilizing effect [22, 23, 29, 47].

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Regarding the biopolymer content, there exists an optimum biopolymer dosage, which is related to the percentage of clay particles in soils [17, 62]. Excessive blending content might induce ionic repulsion and/or hydrologic swelling, leading to a reduced soil strength. There is also an ideal initial moisture content, which not only influences the workability of biopolymer–soil mixtures during sample preparation, but also affects the soil strength after drying [64]. Moisture loss during the sample drying process transforms biopolymer gels from a rubbery state to a glassy state, resulting in increased cohesion and internal frictional angle [26, 34, 41]. The moisture path (e.g. wetting–drying cycles) during this state transformation also has an impact on the soil strength [20, 25, 77].

Compared with the well documented strength enhancement of biopolymer-treated soils, limited research has assessed the compressibility of the soils reinforced with biopolymers. Previous one-dimensional consolidation test results indicated that hydrophilic biopolymers (e.g. xanthan gum and guar gum) tend to increase the soil compressibility [14, 15, 48, 76]. Since compressibility is one of the most important soil reinforcement measurements in geotechnical engineering design [39, 40, 63]; further studies need to be conducted for obtaining a better understanding of the impact of different types of biopolymers on soil compressibility. Furthermore, since biopolymers are organic matters (e.g. polysaccharide and protein-based biopolymers), biodegradation is more sceptical to occur in the biopolymer-treated soils compared with the soils reinforced with other traditional materials (e.g. cement, fly ash, lime, etc.) [71]. The biodeterioration caused by microbial activity can induce changes in surface appearance, biochemical, physical, and mechanical properties [37, 46, 66, 74]. Therefore, it is ultra-important to probe the biodeterioration behaviour of the biopolymer-reinforced soils in particular by considering their life cycles.

Given this background, this study involved a series of mechanical and biological tests, aiming to deepen the understanding of the biopolymer-treated soil performances in terms of strength, compressibility, and biodeterioration. Three types of biopolymers (carrageenan, casein, and carrageenan–casein mixture) were chosen as the soil binders. Carrageenan and casein are polysaccharide and protein-based biopolymers, respectively. Their potential in improving soil strength has been studied recently [19, 34, 58], while their impact on soil compressibility remains unknown. The idea of using combined carrageenan and casein for soil treatment arose from the previous research in the food industry. It has been indicated that the electrostatic attraction between the negatively charged carrageenan chains and the positive region on the casein micelles leads to the formation of a three-dimensional network of biopolymer gels [45, 49, 50, 72, 73], which is

possible to allow more efficient soil enhancement to occur. Furthermore, considering that carrageenan and casein contain typical nutrients such as carbon sources and nitrogen sources, respectively, they may have different impacts on microbial activity and biodeterioration.

2 Materials and methods

2.1 Base soil and biopolymers

2.1.1 Clayey soil

The clayey soil obtained from Shanghai, China, was used in this study. As a deltaic deposit, it contained both coarse-grained and fine-grained soils [55], having 33.4% of sand, 54.9% of silt, and 11.7% of clay particles. It had basic properties of liquid limit $w_L = 37.9\%$, plastic limit $w_P = 22.0\%$, optimum moisture content $OMC = 23.1\%$, and specific gravity $G_s = 2.7$. The clayey soil was classified as sand lean clay based on [4].

2.1.2 Carrageenan

Carrageenan is a sulphated polysaccharide obtained from red algae [75]. It has a linear structure, with a backbone of alternating α -1,4 and β -1,3-linked galactose residues and varying proportions of half ester groups, which bestow a negative charge to the carrageenan molecules [31]. Over the last few decades, carrageenan has been widely utilized as a food additive for its excellent thickening, gelling and stabilizing abilities [2, 43]. A recent study revealed that carrageenan has the potential to serve as a soil stabilizer [58]. The κ -carrageenan powder used in this study was produced by Zhengzhou Boyan Technology Co., Ltd. with a weight-average molecular weight of 788 kDa.

2.1.3 Casein

Casein is a protein-based biopolymer comprising phosphoproteins typically found in mammalian milk and can be extracted by acidification, centrifugation, and filtration [19, 34, 35]. Casein has the peculiarity of self-associating into micelles [42, 69]. Casein micelles are formed by the association of sub-micelles via calcium phosphate bridges. Sub-micelles are aggregates of several casein molecules linked by hydrophobic and electrostatic bonds. κ -casein is mostly located at the periphery of the casein micelle, with its hydrophilic part behaving as flexible chains in the solvent, and has a positive patch between amino acids residues 97 and 112 [72, 73]. Casein itself has found a wide range of applications in food, cosmetics, adhesive, industrial paint, pharmaceutical product, and textile industry

[32, 59, 68]. In the field of geotechnical engineering, casein was found effective in sustaining soil strength after the drying–wetting treatment [19], mainly due to the hydrophobic bonds of the nonpolar side chains of amino acids in casein, which leads to minimal interactions with water molecules [60]. In this study, the casein powder manufactured by Zhengzhou Boyan Technology Co., Ltd was used. It had a high casein content and small fractions of lactose and fat: 92% protein (of which 91% was casein), 1% lactose, 0.5% minerals, 1.5% fat, and 5% water.

2.2 Sample preparation

The clayey soil was oven-dried, pulverized, and sieved using a 2-mm sieve prior to use. In the previous studies, two different mixing methods for sample preparation have been used in the laboratory: dry mixing in which the biopolymer powder is directly mixed with the dry soil before adding water [52, 56, 64, 76] and wet mixing in which the biopolymer powder is first mixed with water to form a gel before mixing in the dry soil [6, 7, 25, 47]. According to Chang et al. [21], for a relatively high biopolymer-to-water ratio (e.g. above the solubility point), wet mixing produces highly viscous biopolymer gels that might lead to poor workability and difficulty in mixing with the dry soil. Therefore, the dry mixing method was adopted here considering the level of blending content used. To facilitate hydration, the distilled water was heated to 80 °C [19, 49, 50]. To restrain fungal growth, fungicide Captan with a blending content 0.2% was added to the biopolymer–soil mixtures at this stage [28], i.e. $m_{\text{Captan}}/(m_s + m_{\text{car}} + m_{\text{cas}}) = 0.2\%$, in which m_s is the dry soil mass, m_{Captan} is the mass of fungicide Captan, m_{car} is the mass of carrageenan powder, and m_{cas} is the mass of casein powder. After dry mixing, the biopolymer–soil mixture was placed inside a cylindrical mould with an inner diameter of 39 mm and a height of 80 mm in three layers. For each layer, 25 blows were applied through a rammer (305.5 g) dropping from a height of 247 mm. This compaction procedure delivered energy of 577.7 kN·m/m³, which was slightly smaller than that from the standard proctor compaction (600 kN·m/m³) [5]. The compacted samples were extruded after compaction and cured under the controlled environment with a temperature of 20 °C and 80% relative humidity.

2.3 Unconfined compressive strength (UCS) tests

Unconfined compressive strength (UCS) tests were conducted on the soils treated with one of the biopolymers (i.e. carrageenan, casein, and carrageenan–casein mixture). The experimental variables included carrageenan-to-casein ratio, blending content, initial moisture content and curing

period, see Table 1. The carrageenan-to-casein ratio ($m_{\text{car}}/m_{\text{cas}}$) changed from 0:3 (casein only), through 1:3, 2:3, 3:3, 3:2, 3:1 to 3:0 (carrageenan only). The blending content was represented by a biopolymer-to-soil ratio, $(m_{\text{car}} + m_{\text{cas}})/m_s = 2\%$, 4%, 6%, and 8%. The initial moisture content used for sample preparation was defined as a water-to-solid ratio ($m_w/(m_s + m_{\text{car}} + m_{\text{cas}} + m_{\text{Captan}})$), in which m_w is the mass of water. The initial moisture content varied approximately from 1.0 to 1.6 times OMC of the untreated soil (i.e. natural soil without biopolymer and fungicide), i.e. 24%, 28%, 32%, and 36%. The UCS samples were cured for 7, 14, 21, and 28 days. The untreated soil sample prepared with OMC and cured for 28 days was used for comparison. UCS tests were designed based on the orthogonal method [53, 80]. As there were one factor (F_A) with seven levels and three factors (F_B , F_C , and F_D) with four levels, an orthogonal array of L_{32} ($8^1 \times 4^3$) was adopted. A virtual level (level 8) equal to level 1 was added to F_A . So, level 1 of F_A was repeated more times than other levels in Table 2.

When the curing period came to an end, the samples were brought to the UCS tests. A strain-controlled load-applying scheme with a loading rate of 1.5%/min was adopted in accordance with [3]. All the experiments were replicated at least five times to achieve a reliable average.

2.4 One-dimensional consolidation tests

After the analysis of UCS results, certain treatment conditions that contributed positively to enhancing soil strength were revealed and the one-dimensional consolidation tests were designed accordingly as shown in Table 3. The biopolymer–soil mixtures for consolidation tests were prepared using the dry mixing method with an initial void ratio of 1.2. The consolidation samples had

Table 1 Influencing factors and levels for UCS tests

Level	Influencing factors			
	F_A^a	F_B^b	F_C^c	F_D^d
1	0:3	2	24	7
2	1:3	4	28	14
3	2:3	6	32	21
4	3:3	8	36	28
5	3:2			
6	3:1			
7	3:0			

^a F_A represents the carrageenan-to-casein ratio

^b F_B represents the blending content, %

^c F_C represents the initial moisture content, %

^d F_D represents the curing period, days

Table 2 UCS test matrix and results for the biopolymer-treated soils (with or without fungicide)

Specimen no	F_A	F_B	F_C	F_D	RMG ^a	UCS _t ^b (MPa)	SD _t ^c	UCS _c ^b (MPa)	SD _c ^c
1	1	3	2	4	2	2.30	0.19	1.67	0.07
2	5	2	4	4	4	3.28	0.02	1.62	0.06
3	3	3	4	4	4	3.92	0.20	2.37	0.11
4	1	4	1	4	2	2.16	0.09	0.91	0.21
5	7	1	1	4	1	2.53	0.28	2.73	0.05
6	6	4	3	4	4	2.16	0.08	1.04	0.10
7	4	1	3	4	3	5.05	0.13	2.99	0.09
8	2	2	2	4	2	3.04	0.29	2.16	0.06
9	1	3	2	3	3	2.98	0.08	1.23	0.16
10	7	2	2	3	2	2.45	0.08	1.81	0.14
11	3	4	3	3	4	2.73	0.04	1.81	0.11
12	2	1	1	3	3	3.67	0.36	2.60	0.14
13	1	4	1	3	3	2.23	0.27	1.20	0.03
14	4	2	4	3	4	3.18	0.11	2.30	0.15
15	5	1	3	3	3	3.84	0.15	2.81	0.10
16	6	3	4	3	4	2.67	0.06	1.90	0.02
17	1	1	4	2	2	4.17	0.16	3.17	0.22
18	5	4	2	2	4	2.15	0.11	1.46	0.06
19	7	3	3	2	2	2.17	0.05	1.80	0.06
20	3	1	2	2	2	3.32	0.17	2.89	0.04
21	4	3	1	2	3	1.92	0.12	1.63	0.07
22	2	4	4	2	4	3.74	0.11	1.59	0.04
23	1	2	3	2	3	2.66	0.05	2.25	0.14
24	6	2	1	2	2	2.16	0.19	1.95	0.09
25	6	1	2	1	1	2.15	0.24	2.36	0.15
26	7	4	4	1	3	1.43	0.05	0.86	0.07
27	2	3	3	1	4	2.39	0.09	1.73	0.22
28	1	1	4	1	2	3.43	0.12	3.21	0.11
29	3	2	1	1	1	2.23	0.07	1.96	0.14
30	4	4	2	1	1	1.95	0.06	1.13	0.05
31	1	2	3	1	1	2.04	0.25	1.74	0.04
32	5	3	1	1	1	1.54	0.12	0.84	0.11

^aRMG represents the rating of mould growth for fungi-contaminated samples

^bUCS_t and UCS_c represent the UCS values of the biopolymer-treated soils with fungicide and fungi-contaminated samples, respectively

^cSD_t and SD_c represent the standard deviation in UCS values of the biopolymer-treated soils with fungicide and fungi-contaminated samples, respectively

slightly different initial moisture contents taking into account the effect of biopolymer on G_s . The one-dimensional consolidation tests complied with [38]. Samples were cured, saturated, and loaded under the vertical stress ranging from 25 to 800 kPa. The load was doubled each day, i.e. the ratio of load increment to existing load was 1. During the loading phase, drainage was permitted through porous stones at the bottom and top. Void ratio versus vertical stress graphs were plotted to study the compression characteristics of biopolymer-treated soils. The coefficient of volume compressibility (m_v), compression index (C_c), and coefficient of consolidation (C_v) were calculated.

2.5 Biodeterioration analysis

Fungi are one of the most frequently studied microorganisms that exert microbial impacts on material properties. One of the obvious impacts of fungi contamination on material properties is coloured stains and patches on materials surfaces due to mould growth [13, 46, 74]. Moulds are a Deuteromycetes sub-group of filamentous fungi [27, 66]. Mould growth assessment can be employed to explore the surface phenomenon, according to [46, 74]. On the other hand, fungi can induce the weathering/degradation of materials by physical and chemical actions

Table 3 Variations in compression index (C_c)

Biopolymer	Blending content (%)	Curing period (day)	C_c under different vertical stresses (σ'_v , kPa)					
			25	50	100	200	400	800
Untreated	0	0	0.07	0.10	0.13	0.18	0.20	0.27
Carrageenan	2	0	0.05	0.13	0.17	0.21	0.23	0.28
Casein	2	0	0.02	0.02	0.13	0.13	0.17	0.26
Carrageenan–casein ^a	2	0	0.03	0.05	0.14	0.17	0.21	0.27
Carrageenan–casein	1	0	0.05	0.10	0.09	0.18	0.20	0.26
Carrageenan–casein	3	0	0.01	0.05	0.14	0.15	0.17	0.20
Carrageenan–casein	4	0	0.01	0.04	0.11	0.16	0.16	0.19
Carrageenan–casein	2	7	0.02	0.07	0.13	0.14	0.22	0.31
Carrageenan–casein	2	14	0.03	0.06	0.14	0.12	0.21	0.34
Carrageenan–casein	2	28	0.05	0.05	0.09	0.19	0.19	0.28

^aCarrageenan–casein mixtures were prepared with $m_{car}/m_{cas} = 1:3$

as well, for example by releasing organic acids which are responsible for the weakening of the mineral matrix [8]. Here, biodeterioration of the biopolymer–soil composite material caused by microbial activity was evaluated by fungal identification (e.g. diversity and relative abundance), change in surface appearance (e.g. rating of mould growth), and degradation in mechanical properties (e.g. UCS reduction), according to the definition of biodeterioration proposed previously by [37].

2.5.1 UCS degradation evaluation

The procedure for preparing the fungi-contaminated samples (i.e. soils are treated with biopolymer but without fungicide) was the same as that described in Sect. 2.2, except that fungicide Captan was not added in the biopolymer–soil mixtures. All the treatment conditions applied on the biopolymer-treated samples (with fungicide) were repeated on the fungi-contaminated samples, see Table 2.

2.5.2 High-throughput sequencing (HTS)

Amplicon sequencing was used to identify the fungal genus in the samples that were treated with pure carrageenan (sample No. 19 in Table 2), pure casein (sample No. 23), and carrageenan–casein mixture (sample No. 27), after the UCS tests. Total soil DNA was extracted by the E.Z.N.A. Soil DNA Kit (OMEGA, USA). Samples, processed on 2% agarose gel electrophoresis, were used to construct a library. PCR amplification was conducted on the total microbial DNA, by using specific primers for the fungal ITS1 region [33]. Finally, the Illumina MiSeq was used for high-throughput sequencing (HTS). Initial data were filtered and optimized via FLASH and Trimmomatic software. The high-quality sequences were divided into

operational taxonomic units (e.g. OTUs) based on 97% similarity level by Usearch software. According to the Unite Fungus Database, the RDP Classifier Bayesian Algorithm was used for species annotation and classification. Three specimens were extracted from each of the three soil samples (No. 19, No. 23, and No. 27) and tested, in order to obtain a reliable average.

2.5.3 Rating of mould growth (RMG)

Before UCS tests, the fungi-contaminated samples were observed with respect to the fungus mycelial that had grew on the exterior surface of the soil samples, for the assessment of rating of mould growth (RMG). RMG can be detected by either unaided eyes and/or a microscope. In this study, RMG was visually evaluated by experienced researchers with unaided eyes under good illumination conditions. A five-rating system [46] was employed to describe RMG from no growth (RMG = 0) to very heavy growth (RMG = 4), see Table 4. To eliminate the uncertainty that occurred due to the nature of the visual observation, each sample was evaluated by three individual observers and an agreement on the final rating was reached.

3 Results and analysis

3.1 UCS test results for the biopolymer-treated samples with fungicide

3.1.1 Synergetic interaction between carrageenan and casein

Table 2 presents the results of the UCS tests for the biopolymer-treated samples with fungicide, based on which the variation in UCS against the carrageenan-to-

Table 4 Rating scale for growth of mould on the biopolymer-treated samples (without fungicide)

0	1	2	3	4
No growth	Initial growth	Sparse growth	Patchy growth	Heavy growth
				

casein ratio is shown in Fig. 1a. Due to the nature of the orthogonal method, Fig. 1a was plotted according to the following procedure which was also applicable to the rest panels of Figs. 1, 8, 9, and 10. In Fig. 1a, for $m_{\text{car}}/m_{\text{cas}} = 0:3$ (Influencing Factor: F_A and Level: 1, see Table 1), the UCS values corresponding to the samples No. 1, 4, 9, 13, 17, 23, 28, and 31 in Table 2 were averaged to obtain a representative value of 2.75 MPa. The error bar, in addition, gave the extra information of the maximum and minimum UCS values for the samples with $m_{\text{car}}/m_{\text{cas}} = 0:3$.

The carrageenan-treated soils had a slightly increased UCS (i.e. 2.15 MPa) compared with the untreated soil (i.e. denoted by the red dotted line). The soil strength enhancement was attributed to the ionic bonding between the negatively charged sulphate group of carrageenan and clay particles enhanced by the cations (i.e. K^+ , Na^+ , Mg^{2+} , and Ca^{2+}) present in the natural soil [58]. However, carrageenan's adsorption capacity for metal ions is relatively low [70]. The casein-treated soils had a more evident UCS improvement (i.e. 2.75 MPa), as a result of the chemical bonds between the large number of protein groups (i.e. amide group, amine group, phosphate group, and carboxylic acid) and soil particles [34, 35].

The soils treated with carrageenan–casein mixtures presented the highest UCS of 3.21 MPa at $m_{\text{car}}/m_{\text{cas}} = 1:3$ due to the synergetic interaction between carrageenan and casein. Several researchers have conducted in-depth analyses of the strengthening mechanism of biopolymer-treated soils [17, 21, 47, 62, 77]. In soil containing both fine and coarse particles, the biopolymer molecules may first interact with the clay particles, forming a clay–biopolymer matrix [17, 62]. Hence, the silt and sand particles present in the soil could be connected by either biopolymer or clay–biopolymer matrix, as shown in Fig. 2a. Basically, for a

composite material like biopolymer-treated soil, two internal forces, namely the cohesive force of biopolymers and the adhesive force between biopolymers and soil particles, influence its macro-mechanical performance [47]. At temperatures above the coil–helix transition temperature, carrageenan chains exist as random coils [67]. Upon cooling, carrageenan has a conformational transition from random coils to intertwined helices [67]. During this process, carrageenan adsorbs onto the casein micelles mainly through an electrostatic attraction between the negatively charged carrageenan chains (i.e. sulphate half ester groups) and the positive patch between amino acid residues near the surface of casein micelles, according to [72, 73]. The underlying mechanism of a helical form being more prone to interact with casein lies in the variation in the electrostatic charge density. According to [65], the mean distance between sulphate groups reduces approximately by one-half as carrageenan undergoes the coil to helix transition, which leads to an increase in the charge density and hence a stronger electrostatic interaction with casein micelles. Considering the relatively high carrageenan concentration adopted in the current research, there might be a three-dimensional gel network formed by the association of two networks forming on cooling [45, 49, 50], as shown in Fig. 2b. One is the carrageenan/casein network formed by linking casein micelles by the adsorbed helical parts of carrageenan chains. The other one is carrageenan/carrageenan network formed by the interactions between carrageenan chains. As a result, the carrageenan–casein mixture renders a more continuous and denser gel structure, leading to a relatively high cohesive force compared with the pure carrageenan or pure casein. On the other hand, the carrageenan–casein mixture has the functional groups encountered in both carrageenan and casein,

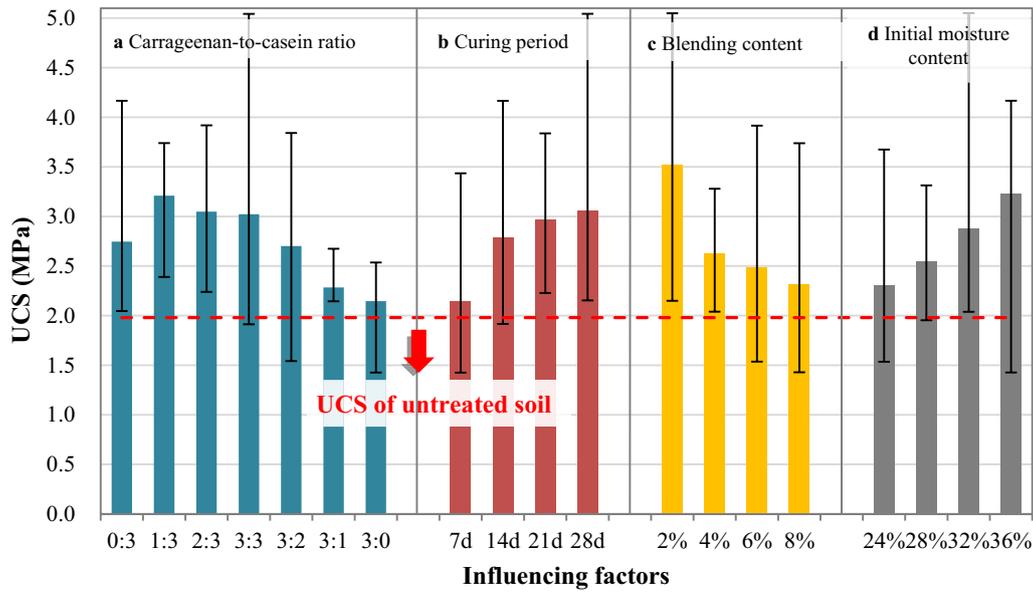


Fig. 1 UCS for the biopolymer-treated soils (with fungicide) versus: **a** carrageenan-to-casein ratio; **b** curing period; **c** blending content; and **d** initial moisture content

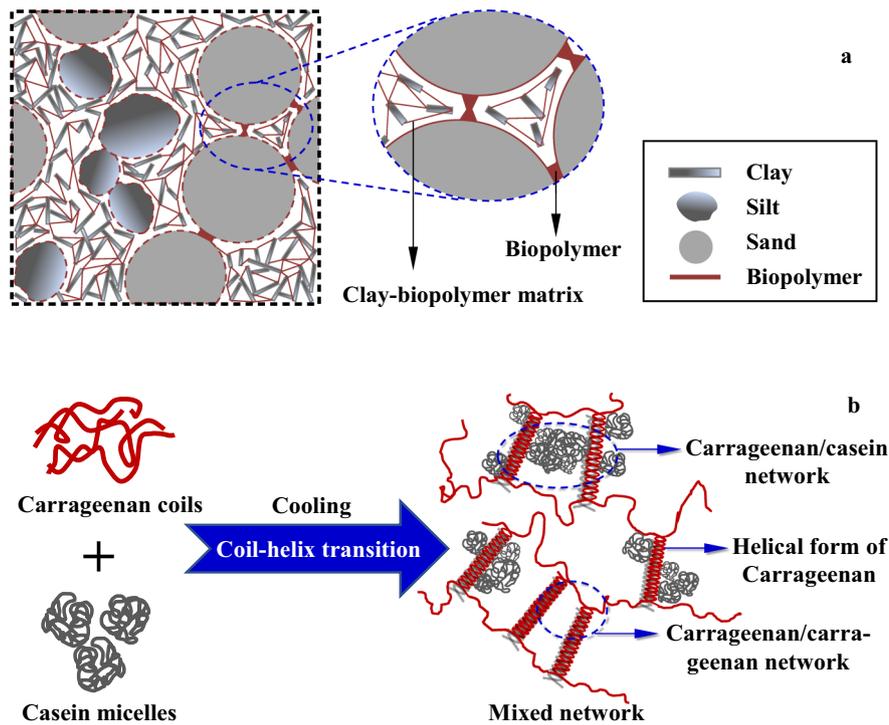


Fig. 2 A schematic model of strengthening mechanisms for the soils treated with carrageenan–casein mixtures: **a** biopolymer–soil composite and **b** interaction between carrageenan and casein

promoting the establishment of chemical bonds between biopolymers and soil particles, and hence leading to an elevated adhesive force [47].

3.1.2 Other influencing factors

The variation in UCS, with the curing period, is shown in Fig. 1b. UCS values monotonically increased with the extension of the curing period and reached a peak value of 3.05 MPa for the 28-day curing period. With 7-day curing

period, UCS slightly increased, as the biopolymer gels were still at a relatively wet state. When the curing period was extended to 14 days, an impressive improvement in the UCS was observed. The phenomenon that the biopolymeric cementation became more evident with the increasing curing period was in part a result of continuous biopolymer gel hardening due to the dehydration process [7, 16, 51]. The restrained particle breakage due to the presence of biopolymer fibres was also part of the cause [78].

The change in UCS with the blending content is shown in Fig. 1c. The UCS decreased from 3.52 to 2.32 MPa when the blending content increased from 2 to 8%. It was reported that there exists an optimum biopolymer content affected by both soil composition (e.g. particle size distribution) and biopolymer types [17, 62]. Excessive dosage of biopolymers has an adverse effect on soil reinforcement. This might be attributed to two factors. First, a high viscosity of the biopolymer gel resulted from a high blending content could lead to a poor workability of the biopolymer–soil mixture, which increased the probability of air voids entraining and the existence of weak planes [21]. Secondly, surplus biopolymer monomers could cause ionic repulsion, resulting in a reduced soil strength [17, 62]. As only a descent trend in UCS with the blending content was observed, it was speculated that the optimum blending content of carrageenan–casein mixture for this clayey soil is 2% or less. Supplementary tests were conducted on the soils treated with less than 2% carrageenan–casein mixture after the orthogonal tests, with other influencing factors fixed, e.g. $m_{\text{car}}/m_{\text{cas}} = 1:3$, initial moisture content = 36%, and curing period = 14 d. The results indicated that the optimum blending content was around 1%, as shown in Fig. 3.

The trend of UCS with the increasing initial moisture content is shown in Fig. 1d. The initial moisture content is important to the efficiency of soil treatment. While inadequate water results in a poorly dissolved biopolymer solution, adversely affecting the workability of the biopolymer–soil matrix and its consequent mechanical strength [21], too much water leads to a less viscous biopolymer gel and a more porous biopolymer–soil matrix after water evaporates. With the ideal initial moisture content, maximum strengthening efficiency can be expected [62, 64]. Since no inflection point is observed in Fig. 2d, it was speculated that the ideal initial moisture content is even larger than 36% due to the relatively high blending content.

3.2 Results of one-dimensional consolidation tests

3.2.1 Relationship between void ratio and vertical stress

The $e\text{-log}\sigma'_v$ curves plotted in Fig. 4a reveal the settlements from large to small are in the order of carrageenan-treated soil, untreated soil, carrageenan–casein mixture-treated soil, and casein-treated soil. That the carrageenan-treated soil having a greater change in the void ratio than the untreated soil is not unexpected, due to the repulsion force between the excessive hydroxyl group of carrageenan and negatively charged clay particles. The similar phenomenon has been reported for other hydrophilic biopolymers like xanthan gum and guar gum [14, 15, 48, 76]. By contrast, casein molecules are linked by hydrophobic and electrostatic bonds to form sub-micelles which are further associated together by calcium phosphate to form casein micelles. The hydrophilic zones of casein are oriented to the exterior surface of the casein micelles, therefore leading to minimal interactions with water molecules [60]. Furthermore, the decreased compressibility of casein-treated soil is in part attributed to the channel blocking effect due to the cheesy state of casein [34]. The carrageenan–casein gel with the three-dimensional network had a relatively high resistance to compression. The replacement of carrageenan with casein reduced the repulsion force between the hydroxyl group of carrageenan and clay particles. Therefore, carrageenan–casein mixture-treated soil had a smaller change in the void ratio compared with the untreated soil.

The effect of blending content on $e\text{-log}\sigma'_v$ relationship is shown in Fig. 4b, implying that increasing the dosage of the carrageenan–casein mixture can reduce the soil compressibility. On drying, the treated soils lost moisture due

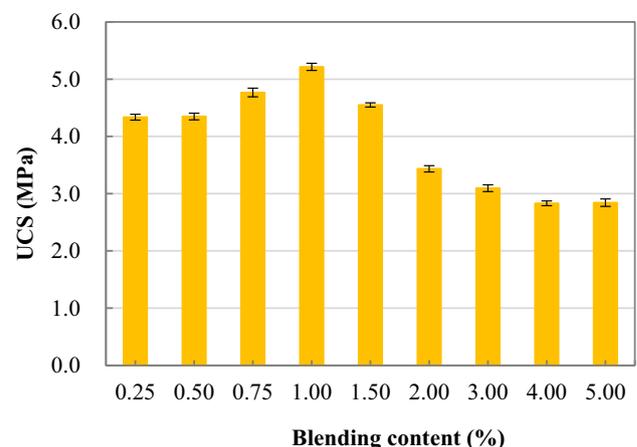


Fig. 3 UCS for the biopolymer-treated soils at $m_{\text{car}}/m_{\text{cas}} = 1:3$ (with fungicide)

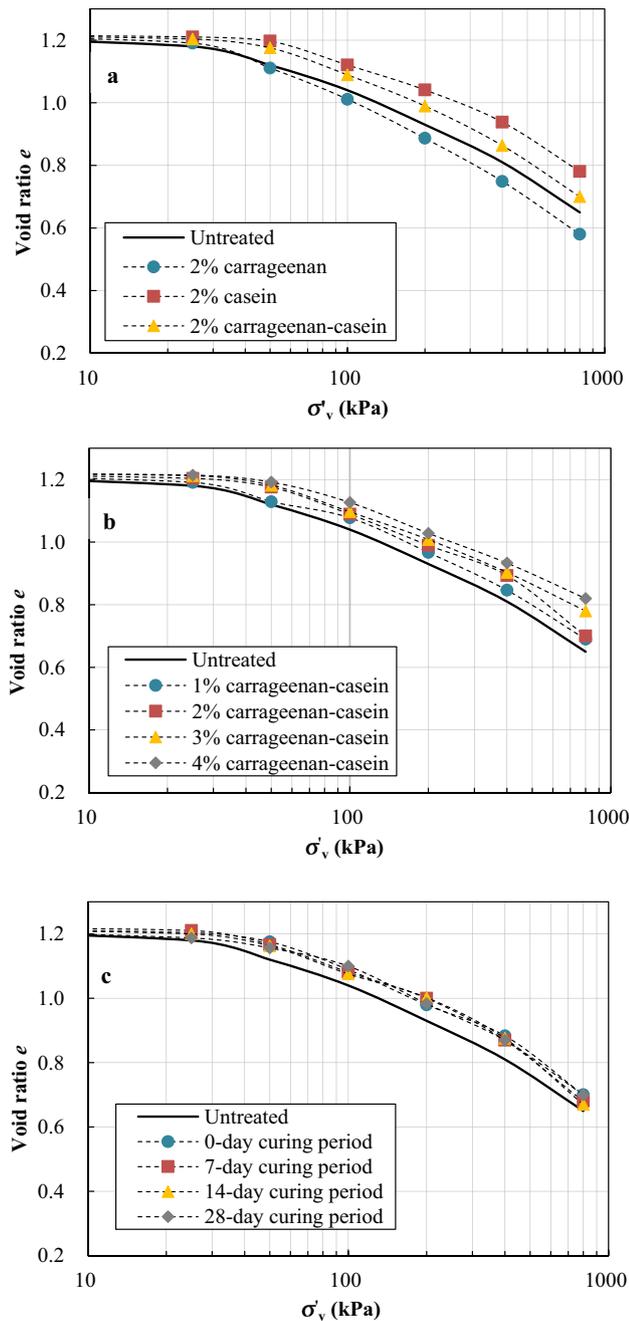


Fig. 4 e -log σ'_v curves against: **a** carrageenan-to-casein ratio; **b** blending content, and **c** curing period

to evaporation and the moisture loss varied with the curing period, i.e. the moisture contents after curing were 31.9%, 15.6%, 7.4%, and 3.2%, respectively, for 0-day, 7-day, 14-day, and 28-day curing periods. However, Fig. 4c shows a negligible difference in void ratios corresponding to various curing periods. This phenomenon suggests that the carrageenan–casein mixture-treated soils with diverse curing periods had similar inter-particle spaces or voids where the dried biopolymer fibres absorbed water and

swelled back into a gel form. The explanation for this phenomenon might be that biopolymer gels become stiffer fibres tangling between soil particles upon dehydration, enhancing the soil resistance to the volumetric attraction [24]. A previous study has shown that the ability of dried soil to recover to its initial moisture content under a resubmerged condition was related to the amount of biopolymer added [18]. For example, 2.0% gellan gum-treated soil recovered to 98% of the initial moisture content, while 0.5% and 1.0% only recovered to 87% and 93% of the initial moisture content.

3.2.2 Coefficient of volume compressibility and compression index

The coefficient of volume compressibility (m_v) is defined as the volume change per unit volume per unit increase in effective stress. If, for an increase in effective stress from σ'_{v0} to σ'_{v1} , the void ratio decreases from e_0 to e_1 , then

$$m_v = \frac{1}{1 + e_0} \left(\frac{e_0 - e_1}{\sigma'_{v1} - \sigma'_{v0}} \right) \quad (1)$$

Values of m_v for casein-treated soil and carrageenan–casein mixture-treated soil were smaller than that of the untreated one (Fig. 5a). The reduction in m_v was positively related to the blending content (Fig. 5b). In addition, there did not seem to be a clear trend of compressibility with the curing period (Fig. 5c). The obvious difference in compressibility between biopolymer-treated and untreated soil mainly exists at $\sigma'_v \leq 50$ kPa. This might be attributed to the pore-clogging effect of viscous biopolymer gels [44, 54], resulting in a very slow rate of pore water expulsion at a low vertical stress [76].

The low compressibility of biopolymer-treated soils at relatively low σ'_v is also reflected in Fig. 4. There are mainly two linear portions of the e -log σ'_v plot, implying that the evolution of void ratio with vertical stress could be generally characterized into two stages based on the potential mechanisms: (I) inter-particle friction and possible shear at the interface between biopolymer gels and soil particles, with a marginal reduction in void ratios at low σ'_v (i.e. from 12.5 to 50 kPa); (II) soil particle rearrangement and breakage of the chemical bonds between biopolymers and soil particles, with an evident decrease in void ratios at high σ'_v (i.e. from 50 to 800 kPa). For MICP-treated sand, an obvious increase in compressibility has been also observed due to the breakage of CaCO_3 cementation and abrasion/attrition of sand grains [79]. The compression index (C_c) under each σ'_v was calculated based on the following equation

$$C_c = \frac{e_0 - e_1}{\log(\sigma'_{v1}/\sigma'_{v0})} \quad (2)$$

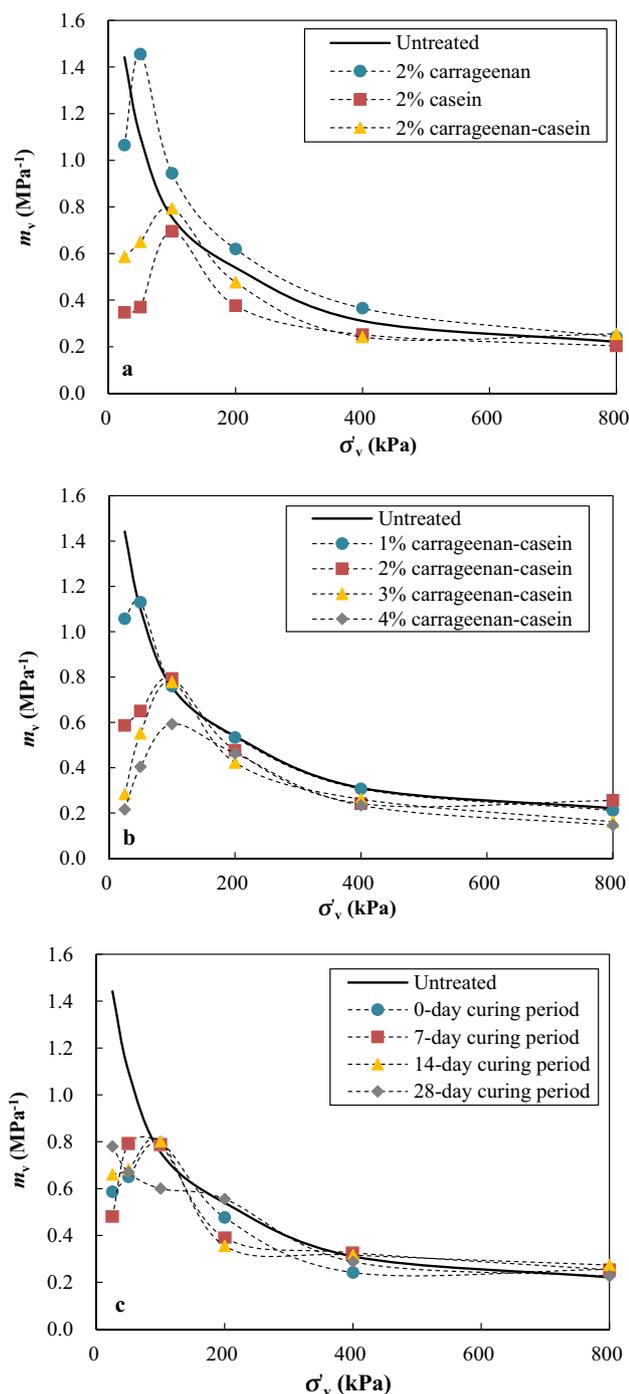


Fig. 5 Coefficient of volumetric compressibility curves against: **a** carrageenan-to-casein ratio; **b** blending content, and **c** curing period

Table 3 shows that C_c values continued to increase with the increasing σ'_v for both biopolymer-treated and untreated soils. The untreated soil did not present an obvious increment in C_c at the initial stage of loading due to the absence of pore clogging effect. For each loading

stage, C_c values decreased with the increasing blending content and were almost not affected by the curing period.

3.2.3 Coefficient of consolidation

The coefficients of consolidation (c_v) calculated by Casagrande log time method for different types of biopolymer-treated soils are shown in Fig. 6. The data points of c_v for samples cured for different periods are not plotted in Fig. 6 as they show little difference against the curing period. For both biopolymer-treated and untreated soils, c_v decreased with the decrease in the void ratio. The usage of biopolymers in soils reduced the coefficient of consolidation, mainly due to the marked reduction in the coefficient of permeability [11, 48, 77]. In addition, c_v decreased as the blending content increased from 1 to 4%. With 1% blending content, c_v decreased by 15–25% compared with the untreated soil. Increasing the blending content to 4%, a further reduction in c_v by 15–25% was observed. Hence, c_v was mostly affected by a relatively low blending content, which might be attributed to the sharp reduction in coefficient of permeability for blending content up to 1% [14].

3.3 Results of biodeterioration in the fungi-contaminated samples

3.3.1 Soil microbe activities obtained by HTS

Through Miseq platform, overall 595,936 quality sequences from nine specimens obtained from the three soil samples (specimens No. 19, No. 23, and No. 27) were identified. For each specimen, around 59,473 to 73,684 sequences were obtained. The read lengths varied from 185 to 505 bp, with an average of 246 bp. After classification, 66 distinct fungal Operational Taxonomic Units (OTUs)

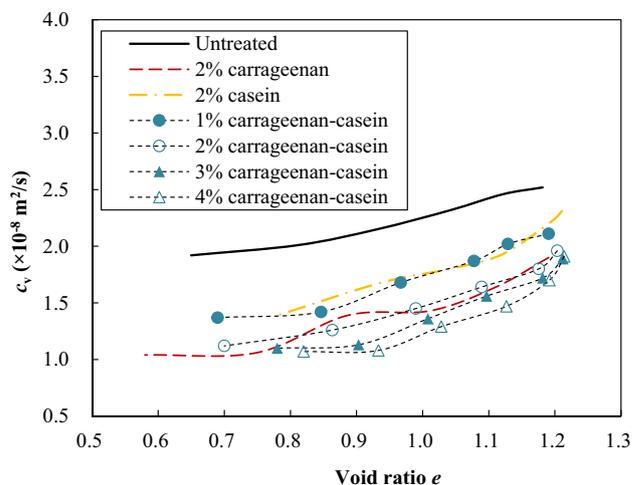


Fig. 6 Variations in coefficient of consolidation

within all the specimens were identified. The results are shown in Fig. 7. It can be seen that the fungi in the three biopolymer-treated samples were different in terms of diversity and proportion due to the distinctive chemical structures and carbon/nitrogen contents of the different biopolymers. For example, the total numbers of the fungal genus were found to be 31, 22 and 19 in carrageenan-treated, casein-treated, and carrageenan–casein mixture-treated soils, respectively. Among various fungi, *Penicillium* was observed to be the dominant fungus in all the samples. This is probably because *Penicillium* can secrete penicillin during growth, which might inhibit the growth of other surrounding microorganisms [57]. In addition, the relative abundance of *Penicillium* was the highest in the soil treated with the carrageenan–casein mixture. This could be attributed to the coexistence of nitrogen (e.g. casein) and carbon sources (e.g. carrageenan) that significantly improved the utilization efficiency of *Penicillium* on nutrients [36]. As a result, the diversity of fungal genus in carrageenan–casein mixture-treated soil reduced.

3.3.2 Results of rating of mould growth (RMG)

The assessment of RMG for each treatment condition is listed in Table 2, based on which Fig. 8 is drawn in order to investigate the effect of the four influencing factors on mould growth.

Figure 8a shows the effect of the carrageenan-to-casein ratio on RMG. In general, the samples treated with carrageenan–casein mixtures underwent severer mould growth than with pure casein or pure carrageenan, due to the promoted microbial activity by diverse nutrients. The highest RMG was found for $m_{\text{car}}/m_{\text{cas}} = 1:3$. When a single biopolymer treatment was applied, the soils treated with casein suffered a slightly higher coverage of mycelia compared with those with carrageenan, indicating that the microorganism in this clayey soil had a higher intake of nitrogen source.

Figure 8b indicates that a relatively short curing period, e.g. 7 days, was sufficient to trigger mould growth. As the curing period increased from 7 to 21 days, the samples were gradually subjected to severer fungal growth with RMG increasing from 1.7 to 3.2. It is worth noting that further extending the curing period did not necessarily increase the severity of mould growth. It was observed that some mycelia previously attached to the surfaces of the samples fell off at the end of the 28-day curing period, leading to a decreased RMG for 28-day curing period. This could be explained by the fact that fungal spores grew rapidly at the early stage owing to the suitable environment (e.g. sufficient nutrients and moisture content). After the nutrients had been used up and water had evaporated, the

rate of mould growth gradually slowed down and even stopped.

Figure 8c, d shows that the dependence of mould growth on total amount of nutrients and moisture, respectively. RMG increased from 2.1 to 3.1 by 50%, as the blending content quadrupled from 2 to 8%. RMG was also positively correlated with the initial moisture content, increasing monotonically as the initial moisture content increased from 24 to 36%.

3.3.3 Degradation in the mechanical behaviour of fungi-contaminated samples

The UCS tests on the fungi-contaminated samples were conducted to demonstrate the degradation in the mechanical behaviour of the biopolymer-treated soils due to microbial activities. In our opinion, the following key questions are of most interest: (1) whether biopolymers are effective in enhancing soil strength in case microbial activities are encountered; (2) how the mechanical performances of the fungi-contaminated samples differ from the biopolymer-treated samples with fungicide; (3) whether there is an explicit relationship between the degradation in mechanical performance and mould growth. The following contents will clarify these questions in detail.

UCS values for the fungi-contaminated samples are listed in Table 2, based on which the variations in UCS against the carrageenan-to-casein ratio, curing period, blending content, and initial moisture content are shown in Fig. 9. The first question can be answered by comparing the UCS values between the fungi-contaminated and untreated soils. The biopolymer-treated soil under the impact of fungal growth had only marginal improvement or even reduction in UCS.

Figure 9a shows that the fungi-contaminated samples treated with a carrageenan–casein mixture did not necessarily have a higher UCS than those treated with either pure carrageenan or pure casein, indicating that the synergistic interaction of carrageenan and casein was impaired to some extent. Figure 9b shows that the UCS of fungi-contaminated samples increased in the first two weeks and reached to 2.09 MPa at the end of 14-day curing period. Afterwards, it was surprising to observe that further increasing the curing period lowered the UCS. For 21-day and 28-day curing periods, the UCS reduced to 1.96 and 1.94 MPa, respectively. This abnormal phenomenon that mechanical strength and curing periods are negatively correlated for biopolymer-treated soils was not observed in other literatures where microbial activities were not considered [16, 21, 29, 51]. For the biopolymer-treated soils subjected to fungal growth, two contradictory actions might occur simultaneously along with time, namely soil strengthening due to biopolymer gel dehydration and deterioration due to

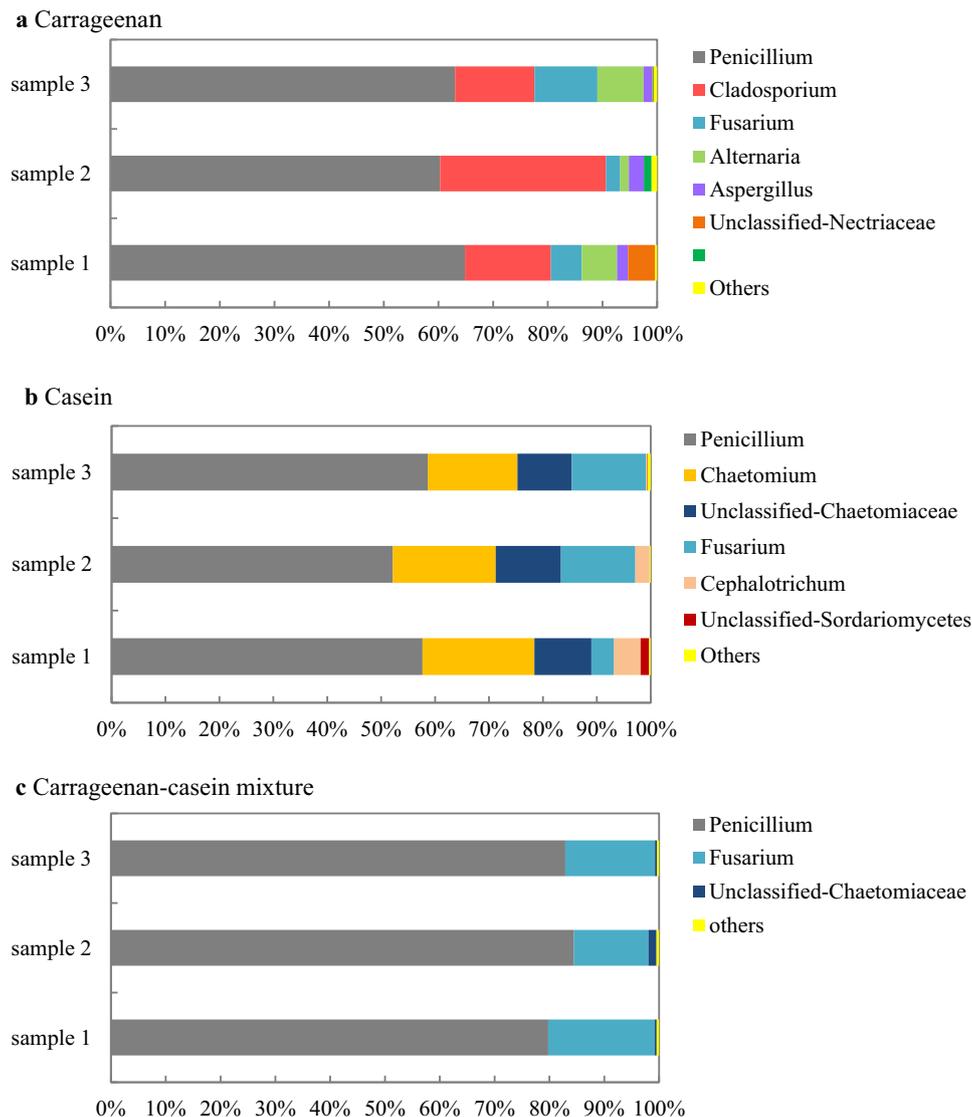


Fig. 7 Fungal genus in biopolymer-treated soils (without fungicide) with: **a** casein; **b** carrageenan; and **c** carrageenan–casein ($m_{car}/m_{cas} = 1:3$)

microbial impacts. Their combined effect led to either increased or decreased UCS, for example, the microbial activity-induced deterioration surpassed the hardening effect of biopolymer gels in the last two weeks, leading to a decreasing trend of UCS with the curing period. The UCS tends of fungi-contaminated samples with blending content and initial moisture content (Fig. 9c, d) were similar to those of the biopolymer-treated soil with fungicide (Fig. 1c, d).

The degradation of mechanical performance in terms of the rate of reduction in UCS obtained by comparing UCS values between the biopolymer-treated soils with fungicide and without fungicide was linked with RMG, as shown in Fig. 10. In general, a higher RMG resulted in a more remarkable decrease in UCS. This positive correlation is further clarified in Fig. 11, where the data for all the

influencing factors in Fig. 10 were drawn in a single plot. A linear fitting curve was applied to these data. Suggested by the proposed linear relationship, RMG increased by one will cause a reduction in UCS by approximately 11%.

Soil degradation induced by fungal growth can be promoted by the fungi themselves using the biopolymer–soil composite material as a nutrient. Carrageenan is a polysaccharide biopolymer and casein is a protein-based biopolymer, both of which contain typical nutrients as carbon sources and nitrogen sources that are supportive of the growth of fungi [10]. While the consumption of carrageenan and casein furnishes nutrients for fungal growth, their reinforcing effect diminishes gradually as well. On the other hand, the metabolites produced by fungi have been reported to be involved in the weakening of soil minerals [8]. A mineralogical analysis of the clayey soil used in the

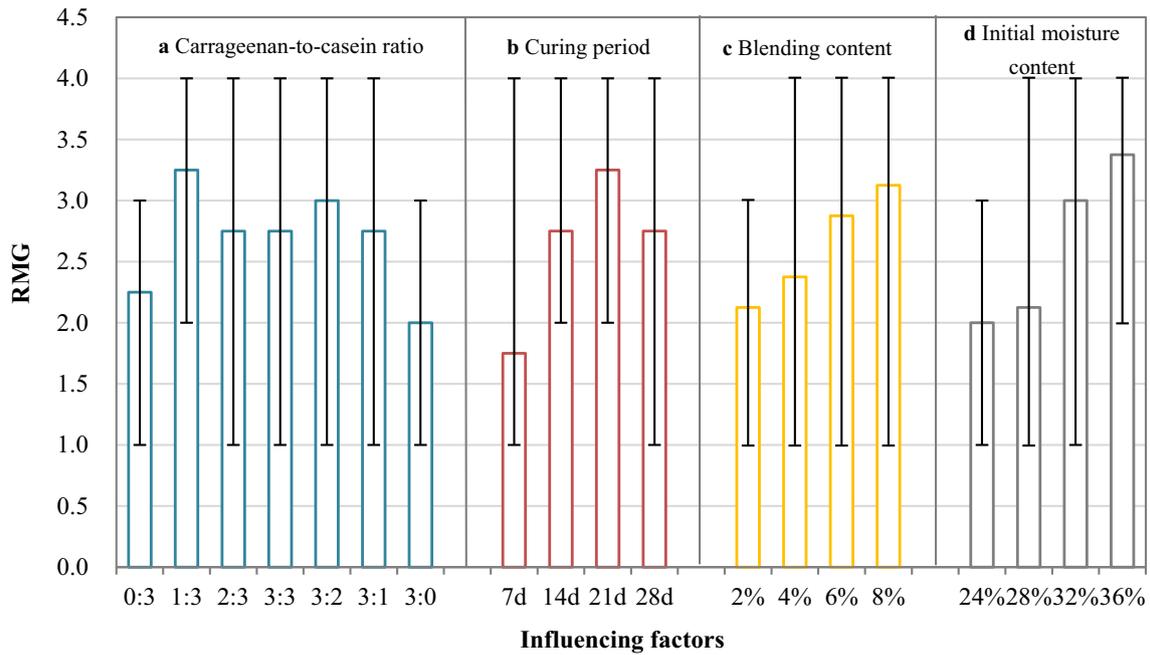


Fig. 8 RMG for biopolymer-treated soils (without fungicide) versus: **a** carrageenan-to-casein ratio; **b** curing period; **c** blending content; and **d** initial moisture content

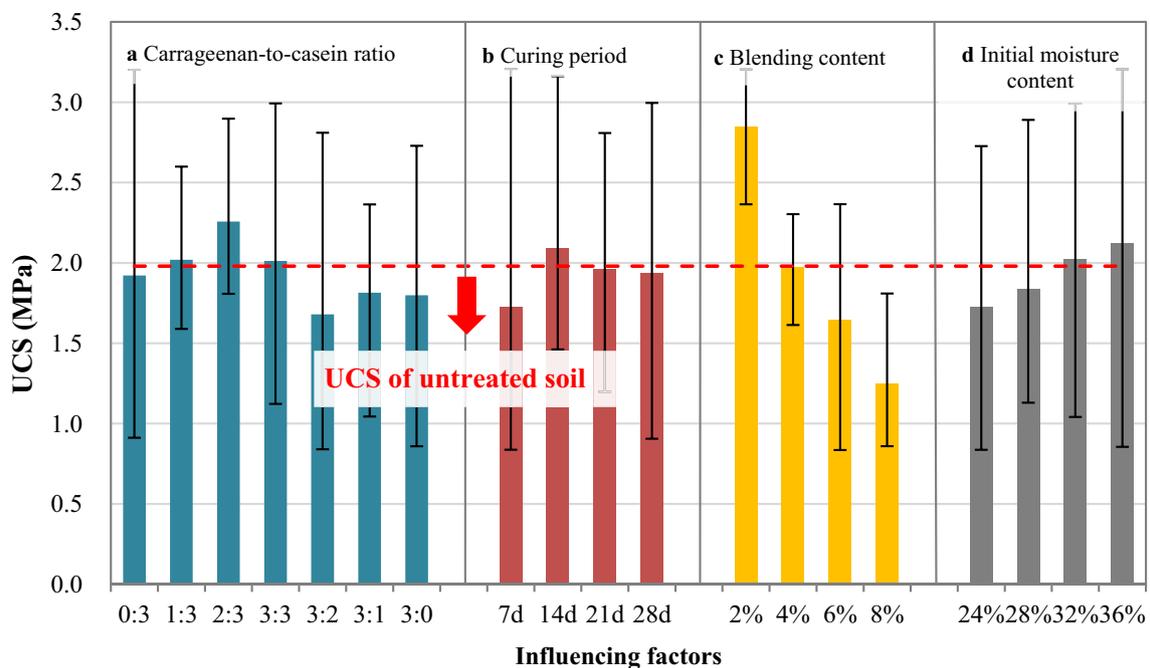


Fig. 9 UCS for biopolymer-treated soils (without fungicide) versus: **a** carrageenan-to-casein ratio; **b** curing period; **c** blending content; and **d** initial moisture content

current study was previously conducted using the X-ray powder diffraction test, indicating that the clayey soil included silicates, feldspars and micas [64]. All fungi produce organic acids during their metabolisms which lead to solubilization or chelation of minerals such as Al, K, Ca

and Fe from stone/soil substrates containing silicates, feldspars and micas [37]. A complex microflora obtained during partial sterilization of soils was found to produce complexing agents that destroyed primary chlorite, vermiculite and biotite, transforming biotite into vermiculite

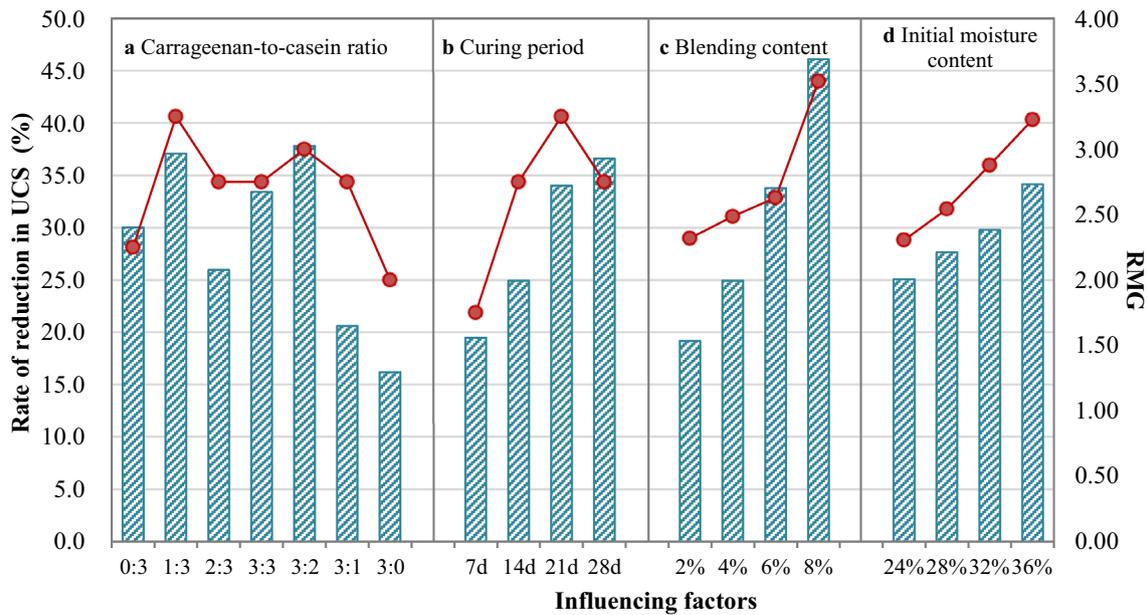


Fig. 10 Rate of reduction in UCS versus: **a** carrageenan-to-casein ratio; **b** curing period; **c** blending content; and **d** initial moisture content

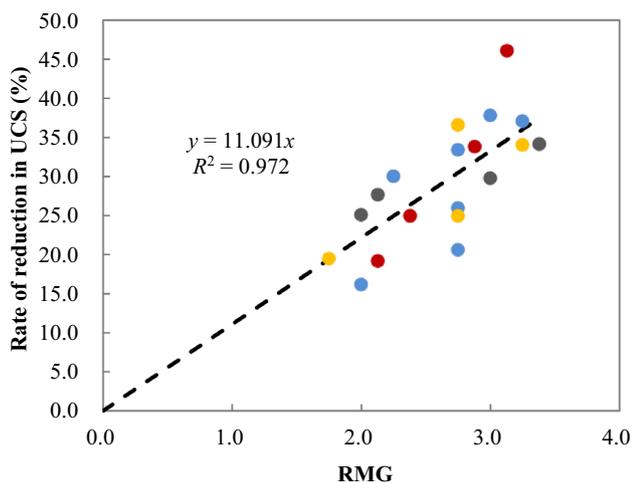


Fig. 11 Relationship between RMG and the rate of reduction in UCS

and into an alumino-silicate residue [9]. According to [12], the corrosion acids produced by *Aspergillus niger* lead to the removal of octahedral ions from micas, leaving a fragile matrix of amorphous material. This *Aspergillus* was also identified as present in the biopolymer–soil mixtures involved in the current study (Fig. 7). Hence, the biodegradation of biopolymer-treated soils caused by microbial activity can be summed up as a result of the consumption of soil binders (i.e. biopolymers) and corrosion of soil minerals caused by the organic acids produced by microbial metabolisms.

4 Conclusions

A series of mechanical and biological tests were conducted on a clayey soil treated with different biopolymers (i.e. carrageenan, casein, and carrageenan–casein mixture). Results indicated that the carrageenan–casein mixture was more efficient in enhancing the soil compressive strength compared with pure carrageenan or pure casein, due to the formation of a three-dimensional gel network. Both carrageenan–casein mixture and casein were able to reduce soil compressibility, which could be mainly attributed to the casein’s peculiarity of self-associating into micelles. The hydrophilic zones of casein are oriented to the exterior surface of the casein micelles, and inside casein micelles, there are hydrophobic bonds of the nonpolar side chains of amino acids, leading to minimal interactions with water molecules. Carrageenan, due to its affinity for water, might induce repulsive force between the functional groups of carrageenan and the negatively charged clay particles, resulting in an increased soil compressibility. The degradation of biopolymer-treated soils under the impact of microbial activity was also probed. Accompanied by the coloured stains and patches on the sample surfaces caused by the growth of mould, the soil mechanical performances underwent deterioration as well. By employing RMG as an indicator, each increment in RMG implies a reduction in UCS by approximately 11%.

Based on the current research, the utilization of carrageenan and casein in combination has a potential of improving both soil strength and compressibility and hence is recommended for application in ground improvement. It

is also suggested to take into account the biodeterioration considerations when implementing biopolymer-based soil reinforcement practices.

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Data availability The datasets generated during and/or analysed during the current study are available from the corresponding author on reasonable request.

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