



Institute of Technology and Management in Construction Deconstruction and Decommissioning of Conventional and Nuclear Buildings

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Research project EMOS: Development of a mobile, automated, optical inspection system for radioactive drums

Sponsored by: Federal Ministry of Education and Research - FORKA - Research for the dismantling of nuclear facilities

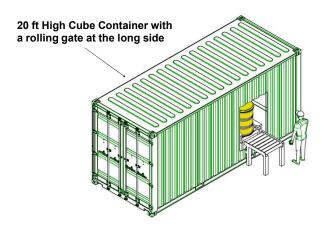
Sponsoring number BMBF: 15S9420, **Timeframe:** 01.01.2020 – 31.12.2022

Starting position

- Due to delays in the construction and commissioning of a German repository for medium and low level radioactive waste, waste stocks from several decades are now at the interim storage locations.
- The safe storage of these waste packages must be guaranteed for an indefinite period of interim storage.
- The usual practice in interim storage facilities is recurring inspections of the drums, which are almost exclusively carried out manually, without electronic comparison recordings and without machine documentation and archiving.
- The visual tests are highly subjective and therefore also prone to errors; In addition, the manual implementation is labor-intensive and the personnel is exposed to radiation.

Goal of the research project

- Development and conception of a mobile inspection unit that remotely and automatically handles and evaluates the entire drum surface, including lid and bottom, optically and analytically.
- Detection of geometry and corrosion damage to the drum at an early stage.
- Facilitation of the optical monitoring of the stored drums.
- Increase in occupational safety and optimization of recurring tests through standardization and reproducibility.

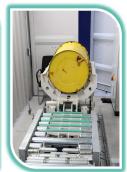


Linear axis Sensors (cameras, laser sensor) 200 L drum Roller conveyor

Project shares of the Cooperation partners

- Institute of Technology and Management in Construction (TMB) – development, conception and construction of the inspection unit
- Institute of Photogrammetry und Remote Sensing (IPF) – selection and conception of the optical acquisition, as well as creation and implementation of the evaluation algorithms





Drum on turntable

Drum on tipping system

Drum bottom

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