Article

Easy Access to Bright Oxygen Defects in Biocompatible Single-Walled Carbon Nanotubes via a Fenton-like Reaction

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ABSTRACT: The covalent functionalization of single-walled carbon nanotubes (SWNTs) with luminescent oxygen defects increases their brightness and enables their application as optical biosensors or fluorescent probes for in vivo imaging in the second-biological window (NIR-II). However, obtaining luminescent defects with high brightness is challenging with the current functionalization methods due to a restricted window of reaction conditions or the necessity for controlled irradiation with ultraviolet light. Here, we report a method for introducing luminescent oxygen defects via a Fenton-like reaction that uses benign and inexpensive chemicals without light irradiation. (6,5) SWNTs in aqueous dispersion functionalized with this method

show bright E_{11}^* emission (1105 nm) with 3.2 times higher peak intensities than the pristine E_{11} emission and a reproducible photoluminescence quantum yield of 3%. The functionalization can be performed within a wide range of reaction parameters and even with unsorted nanotube raw material at high concentrations (100 mg L^{-1}) , giving access to large amounts of brightly luminescent SWNTs. We further find that the introduced oxygen defects rearrange under light irradiation, which gives additional insights into the structure and dynamics of oxygen defects. Finally, the functionalization of ultrashort SWNTs with oxygen defects also enables high photoluminescence quantum yields. Their excellent emission properties are retained after surfactant exchange with biocompatible pegylated phospholipids or single-stranded DNA to make them suitable for in vivo NIR-II imaging and dopamine sensing.

KEYWORDS: *single-walled carbon nanotubes, quantum defects, photoluminescence, Fenton reaction, reactive oxygen species*

INTRODUCTION

Single-walled carbon nanotubes (SWNTs) can be seen as rolled-up sheets of graphene with a quasi-one-dimensional tubular structure. Their optical properties depend on their diameter and roll-up angle, as represented by the index pair (n,m) for each SWNT species or chirality.^{[1](#page-9-0),[2](#page-9-0)} Semiconducting SWNTs exhibit narrow excitonic emission features (E_{11}) in the near-infrared $(NIR)^3$ $(NIR)^3$ that lie well within the second biological window (NIR-II, 1000−1400 nm). In this spectral region, the transparency of most biological tissue is high and light scattering as well as autofluorescence are greatly reduced. $4,5$ $4,5$ $4,5$ This NIR-II emission combined with their high photostability and good biocompatibility when noncovalently functionalized with pegylated phospholipids (PL-PEG) or single-stranded DNA (ssDNA) makes SWNTs highly attractive for in vivo fluorescence imaging with high spatial resolution and deep tissue penetration.^{[6](#page-9-0)</sub>–[9](#page-9-0)} However, despite these advantageous properties of SWNTs, applications are still limited due to their low absolute photoluminescence quantum yield (PLQY) of <1% in aqueous dispersion. The energetically low-lying dark

states of SWNTs and the efficient nonradiative decay of highly mobile excitons at quenching sites and nanotube ends limit the achievable PLQY.^{10,[11](#page-10-0)}

A promising tool to increase the absolute PLQY of SWNTs is the introduction of luminescent defects by intentional and controlled covalent functionalization of the sp^2 carbon lattice.[12](#page-10-0)−[15](#page-10-0) Luminescent defects represent local potential energy wells where mobile E_{11} excitons are trapped, resulting in radiative decay at the defect with lower photon energies and hence emission bands that are red-shifted from the native excitonic E_{11} emission. The localization of excitons at luminescent defects prevents quenching of the fast diffusing excitons at nonradiative defects, leading to overall higher

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Figure 1. (a) Reaction scheme for the covalent functionalization of SDS-coated (6,5) SWNTs in water by ROS produced through Fenton-like reaction cycles. The addition of $CuSO_4(H, O)$, and sodium-L-ascorbate (NaAsc) in the presence of dissolved oxygen leads to the formation of hydroxyl radicals and hence luminescent oxygen defects (labeled as E11*****). (b) Evolution of PL spectra of (6,5) SWNTs after addition of 250 μM CuSO₄(H₂O)₅ and 3 mM NaAsc for reaction times between 1 min and 2.8 h. (c) PL spectra after reaction times between 2.8 and 14 h. (d) Evolution of absolute E_{11} and E_{11}^* peak intensities with reaction time.

PLQY at optimized defect densities.^{[16,17](#page-10-0)} Over the past decade, a variety of different functionalization methods for the creation of luminescent defects have been developed. Defects that are produced by the formation of a few sp^3 -hybridized carbon atoms in the SWNT lattice with attached aryl or alkyl groups exhibit bright emission and enable broad synthetic tunability.[16,18](#page-10-0)[−][20](#page-10-0) However, the structurally different luminescent oxygen defects have also attracted much attention due their application in in vivo imaging $2^{1,22}$ and as single photon emitters.²³

Luminescent oxygen defects, in which oxygen is incorporated into the SWNT lattice, were originally described by Ghosh et al. in 2010. 24 24 24 They are also referred to as O-defects or oxygen doping. ^{[24,25](#page-10-0)} Different oxygen binding configurations were theoretically predicted that should lead to distinctive changes in the electronic structure of the functionalized SWNTs at the corresponding defect site. 26 The most stable configurations, the ether-d and epoxide-l defects (d-bonds are perpendicular and l-bonds are parallel to the SWNT axis) are expected to result in defect emission that is red-shifted from E_{11} by 135 and 310 meV, respectively, for $(6,5)$ SWNTs. The corresponding emission bands are commonly labeled as E_{11} ^{*} and E_{11}^{4} ^{*-.[26](#page-10-0)} Luminescent oxygen defects can be introduced to SWNTs in aqueous dispersion through reaction with ozone, NaOCl or polyunsaturated fatty acids under ultraviolet (UV) light irradiation.^{[24](#page-10-0),[25](#page-10-0),[27](#page-10-0)} However, the required UV-light makes optimization and upscaling complicated as the duration and intensity of illumination have a large impact on the defect density and final PLQY of the functionalized SWNTs.^{[28](#page-10-0)} Thus, a facile method for the controlled creation of luminescent oxygen defects without light irradiation is highly desirable.

One potential option is the well-known Fenton reaction, which was initially reported as the decomposition of hydrogen peroxide (H_2O_2) with ferrous and ferric ions to form reactive oxygen species $(ROS).^{29}$ $(ROS).^{29}$ $(ROS).^{29}$ Since then the name "Fenton

reaction" has been used as an umbrella term for a manifold of related reactions of peroxides with iron ions, but also with copper ions.^{[30,31](#page-10-0)} The Fenton reaction using Fe(II) salts in the presence of H_2O_2 was indeed used in the past to covalently functionalize carbon nanotubes, yet harsh reaction conditions and thus extensive functionalization probably prevented the observation of potential luminescent defects. $32,33$

Here we report an easy and versatile functionalization method that enables the highly controlled and reproducible creation of luminescent oxygen defects in SWNTs in aqueous dispersions by a Fenton-like copper-catalyzed generation of ROS. The produced oxygen-doped SWNTs exhibit a very bright E_{11} ^{*} emission band with high absolute PLQYs that rival and even surpass reported values for sp^3 defects.^{[17,34](#page-10-0)} The method is easily scalable as it does not require light irradiation and only uses inexpensive, readily available, and nontoxic reagents. The defect density can be tuned precisely by various parameters. It can be applied to preselected nanotube species such as (6,5) SWNTs coated with different surfactants as well as unsorted small-diameter nanotubes, e.g., CoMoCAT. This simple functionalization method provides access to scalable quantities of bright SWNTs that retain their excellent optical properties even when made biocompatible with PL-PEG or ssDNA and ready to use for high-contrast bioimaging or biosensing in the NIR-II window.

RESULTS AND DISCUSSION

Covalent Functionalization via Fenton-like Reaction. The creation of luminescent oxygen defects in water-dispersed SWNTs relies on the reaction between in situ generated ROS and the nanotube sidewalls. To achieve and demonstrate this, sodium dodecyl sulfate (SDS)-coated (6,5) SWNTs (referred to as pristine) were obtained by aqueous two-phase extraction $(ATPE)$.^{[35](#page-10-0),[36](#page-10-0)} They serve as a model system due to their high

Figure 2. (a) Normalized (to E_{11}) PL spectra of (6,5) SWNTs functionalized after reaction with different concentrations of CuSO₄ and 12 equiv of NaAsc and after transfer to DOC. (b) Corresponding normalized (to G⁺ peak) Raman spectra with a zoom-in on the defect-related D-mode (inset). (c) Extracted PLQYs of functionalized (6,5) SWNTs (after workup) vs integrated **Δ**(D/G⁺) area ratio as a metric for the defect density (red line is a guide to the eye). The PLQY of pristine (6,5) SWNTs (yellow symbol) represents an average value. (d) TCSPC histogram of PL decay (black) and biexponential fit (red) of (6,5) SWNTs that were functionalized with 63 μM CuSO₄ and 12 equiv NaAsc (after transfer to DOC). The fast E₁₁ decay was used as the IRF (gray). An amplitude-averaged lifetime ($\tau_{A\text{-avg}}$) of 118 ps is obtained.

reactivity and their use in various previous reports on oxygen defects. In our Fenton-like reaction the ROS production is initiated by the reduction of solvated Cu(II) ions (added in the form of $CuSO_4(H_2O)_5$, from here on simply denoted as CuSO4) by an excess of sodium-L-ascorbate (hereafter denoted as NaAsc). We assume the most commonly proposed mechanism for a Fenton-like reaction, which proceeds via free radical formation.^{[31,37](#page-10-0)} The reduction of Cu(II) to Cu(I) ions in the presence of dissolved oxygen triggers several oxidation–reduction cycles leading to the formation of H_2O_2 , which subsequently reacts with $Cu(I)$ to generate hydroxyl radicals (OH·). These highly reactive hydroxyl radicals attack the SWNT sidewalls resulting in covalent functionalization (see [Figure](#page-1-0) 1a).

The progress of functionalization of SDS-coated (6,5) SWNTs in dispersion upon addition of CuSO₄ (250 μ M) and NaAsc (3 mM) can be monitored directly by the evolution of the photoluminescence (PL) spectra (excitation at 570 nm, E_{22}) and the appearance of a bright red-shifted emission feature (E_{11}^*) around ∼1105 nm (see [Figures](#page-1-0) 1b and [S1a,b](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) in the Supporting Information). The E_{11} ^{*} emission feature is redshifted by 115 nm ($\Delta E = 131$ meV) relative to the initial E_{11} emission with a full width at half-maximum of only 48 nm. Its intensity increases strongly within a few minutes while the $\mathrm{E_{11}}$ emission simultaneously decreases. The maximum E_{11} ^{*} PL intensity is reached after 2.8 h of reaction time with a 3.2 times higher PL peak intensity (not integrated intensity) than the original E_{11} emission (see [Figure](#page-1-0) 1b).

After longer reaction times (>2.8 h), the E_{11} and E_{11} ^{*} emission decrease again until the intensity of both emission features reaches a plateau after 14 h (see [Figure](#page-1-0) 1c,d). A constant increase of the E_{11} ^{*}/ E_{11} peak intensity ratio is observed until this plateau is reached (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S1c). This increased PL ratio can be rationalized by funnelling of mobile E_{11} excitons toward defect sites and is a clear indicator for the introduction of luminescent defects.^{16,[18,20](#page-10-0)} At very high defect densities, the transport of E_{11} excitons to the luminescent defects is inhibited as the carbon lattice becomes too disrupted, which leads to a decrease in overall PL intensity. In addition to the formation of a bright E_{11}^* emission band, a second even further red-shifted emission band (∼1240 nm) can be observed after short reaction times. However, this emission feature is lower in intensity and appears to show a strong blueshift with increasing reaction time. The nature of this emission feature and its behavior will be discussed later.

To corroborate our hypothesis that covalent functionalization is initiated by the reduction of $Cu(II)$ species, we performed several reference experiments, in which only NaAsc (3 mM) or only CuSO₄ (250 μ M) were added to SDS-coated (6,5) SWNTs in water. In both cases no significant changes in the PL spectra were observed (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) $S2a,b$). Only a small decrease in E_{11} intensity occurred when $CuSO₄$ was added to the nanotube dispersion, which we attribute to copper-induced PL quenching as previously reported.^{[38,39](#page-10-0)} To ensure that no quenching effects are present after successful functionalization, we added 1.4 mM EDTA (ethylenediaminetetraacetate), a strong metal ion chelating ligand, to bind free copper ions. Only a small increase in overall PL intensity was detected, thus indicating a negligible effect of the copper ions themselves on the defect emission (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S2c). Nevertheless, for the reproducible characterization of all functionalized dispersions, EDTA (1.4 mM) was always added to remove residual free copper ions. Subsequently, the reaction mixture was filtered via spin-filtration and resuspended in 1% (w/v) DOC (sodium deoxycholate) to provide a higher dispersion stability for subsequent PL measurements.

Reaction Optimization and Optical Properties of Oxygen Defects. As an alternative to the reaction time, the degree of functionalization can be controlled by the concentration of the reagents when the reaction is allowed to continue in the absence of light for over 16 h. Figure 2a shows that the E_{11} ^{*}/ E_{11} PL ratios strongly increase with the CuSO4 concentration for a NaAsc concentration of 12 equivalents (equiv) to $CuSO₄$. The absolute $E₁₁$ ^{*} PL intensity reached its maximum at a concentration of 63 μM CuSO₄ (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S3) when measured before the final workup (i.e., addition of EDTA and transfer to DOC).

To unambiguously confirm that the observed E_{11}^* emission is caused by the introduction of defects in the sp²-hybridized carbon lattice, we performed absorption and Raman spectroscopy. Absorption spectra (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S4a) reveal the presence of an additional absorption feature around ∼1105 nm next to the E_{11} absorption band (∼987 nm), which can be assigned to the E_{11} ^{*} defect transition. This assignment is confirmed by the linear correlation of the E_{11} ^{*}/ E_{11} absorption peak ratios with the $CuSO_4/NaAsc$ concentration (shown in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S4b). More importantly, the introduction of defects is manifested by a continuous increase of the Raman D-mode, as seen in Figure 2b, and thus a higher D/G^+ mode ratio. The D/G^+ mode ratio is commonly used as qualitative metric for the measurement of

Figure 3. (a) PL spectra of a dispersion of SDS-coated (6,5) SWNTs in water purged with argon before (black) and after (red) addition of 63 *μ*M CuSO4 and 12 equiv NaAsc. (b) Normalized PL spectra of SDS-coated (6,5) SWNTs after functionalization with 63 *μ*M CuSO4 and various amounts of NaAsc. (c) Normalized PL spectra of SDS-coated (6,5) SWNTs after functionalization with various amounts of CuSO₄ and 750 *μ*M NaAsc. The reaction time was always 16 h.

defect densities in SWNTs and has been observed for luminescent oxygen in the past.[17,24](#page-10-0),[25](#page-10-0),[40](#page-10-0) Again, a linear correlation with the concentration of $CuSO₄/NaAsc$ is found (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S4c).

For an optimized defect density in (6,5) SWNTs produced by the Fenton-like reaction, a 3.2 times higher E_{11} ^{*} PL peak intensity than the initial E_{11} PL peak intensity and an overall increase of the spectrally integrated emission by a factor of 5.9 are achieved. These values are significantly higher than previous reports for oxygen defects.^{25,[28](#page-10-0)} However, similar enhancements in PL intensities have been reported for sp^3 functionalized aqueous dispersions of $(6,5)$ SWNTs.^{[16](#page-10-0)} Furthermore, relative increases in PL peak intensity are a poor metric to assess the actual brightness of the final sample and hence its usefulness for applications. Berger et al. showed that the brightening factor strongly correlates with the PLQY of the starting material.^{[18](#page-10-0)} Hence, we performed absolute PLQY measurements of (6,5) SWNTs that were functionalized at various CuSO₄/NaAsc concentrations and subsequently transferred to DOC as shown in [Figure](#page-2-0) 2c. Upon functionalization of pristine (6,5) SWNTs (average SWNT length ∼500 nm, average PLQY \sim 0.64% when transferred to DOC) we observe a strong brightening effect with a PLQY of up to 3.6% at optimal defect density. These values correspond to a total brightening factor of ∼5.6. All measurements were conducted in H₂O in contrast to the often used D_2O . For D_2O dispersions even higher PLQYs are expected as the nonradiative decay by electronic-to-vibrational energy transfer (EVET) would be reduced even further.⁴

Another characteristic of luminescent defects is their long defect-state PL lifetime in comparison to the fast decay of mobile E_{11} excitons. The time-resolved defect-state PL decay was recorded at 1105 nm in a time-correlated single-photon counting (TCSPC) measurement and fitted with a biexponential decay model (see [Figure](#page-2-0) 2d and [Table](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S1). The extracted amplitude-averaged lifetime $(\tau_{A\text{-avg}})$ is significantly longer for the E_{11}^* emission (118 ps) than for the E_{11} emission (few ps, coinciding with instrument response function, IRF) and agrees with previously reported lifetimes for luminescent oxygen defects and sp^3 defects.^{23,[41](#page-10-0)}

One major path for nonradiative decay of trapped excitons is thermally induced detrapping from the defect, resulting in the temperature-dependent decrease of the E_{11} ^{*} emission relative to the E_{11} emission.^{[42](#page-10-0)} We also find this effect for the introduced oxygen defects with a thermal trap depth of 97

meV (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S5). In addition, only a weak saturation of the E_{11} ^{*} emission for higher excitation densities was observed, which mainly results from state-filling of the long-lived defect states (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S6). This effect was previously shown to be fairly large for sp^3 defects due to their deeper optical trap depths and longer PL lifetimes.^{[18](#page-10-0)} A lower dependence of the E_{11} ^{*}/ E_{11} PL intensity ratios on excitation might be helpful for potential applications in imaging and sensing as it reduces variations when working with different setups and excitations sources.^{[20](#page-10-0)}

Mechanism of Functionalization. The proposed functionalization mechanism by ROS produced via Fenton-like reactions (see above) has several implications that are explored in more detail with the following experiments. Note, no filtration or surfactant transfer to DOC were performed here to provide better insights into the changes of the PL spectra and intensities as reaction conditions were varied. First, the successful functionalization and thus ROS production can only take place in the presence of dissolved oxygen. To confirm this, we greatly reduced the amount of dissolved oxygen by purging the reaction mixture with argon. After addition of CuSO4 and NaAsc no changes in the PL spectra occurred over a 16 h period (see Figure 3a). Thus, the presence of oxygen and the resulting ROS are indeed a necessary requirement for the functionalization process.

The degree of functionalization, represented by the $\mathrm{E_{11}}^{*}/\mathrm{E_{11}}$ emission intensity ratio after functionalization, is expected to correlate strongly with the amount of generated ROS species. In the proposed reaction, their quantity is determined by the number of reduction cycles of Cu(II) with the reducing agent NaAsc. Consequently, we find a strong correlation between the degree of functionalization and the NaAsc to Cu(II) ratio. At a constant $CuSO₄$ concentration, almost no functionalization occurs for low ratios (e.g., 3 equiv of NaAsc), while a high degree of functionalization is achieved for high ratios (>12 equiv of NaAsc) as shown in Figure 3b. A similar picture arises when the concentration of NaAsc is kept constant and the amount of $CuSO₄$ is decreased. As the absolute number of reduction cycles does not change by reducing the $CuSO₄$ concentration, similar defect densities are obtained (see Figures 3c and [S7](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) for absolute PL spectra). However, this is only the case when NaAsc is present in excess (>12 equiv) and the $CuSO₄$ concentration is sufficiently high. At very low $CuSO₄$ concentrations a decrease in reactivity is observed. This decrease might be related to the disproportionation of Cu(I)

Figure 4. (a) Proposed functionalization mechanism (simplified) for the formation of different luminescent oxygen defects through reaction with hydroxyl radicals and possible bond rearrangement. (b) PL spectra after covalent functionalization of SDS-coated (6,5) SWNTs via Fenton-like reaction at identical reagent concentrations under E_{22} (570 nm, green) or UV-light (365 nm, purple) excitation or under exclusion of light (red). (c) PL spectra of functionalized and subsequently DOC-coated (6,5) SWNTs after various UV-light (365 nm) irradiation times. (d) Differential absorption spectrum of functionalized and DOC-coated (6,5) SWNTs before and after UV-light irradiation (365 nm) for 2 h shows an increase of the absorption band corresponding to the E₁₁* defect while the absorption originating from E₁₁* defects decreases. Note that the absorption cross section for E₁₁^{*−} defects was estimated to be approximately 3 times smaller than for E₁₁* defects in the case of sp³ defects.¹⁷ (e) PL spectra of functionalized and DOC-coated (6,5) SWNTs before (red) and after (black) exposure to daylight for 4 days.

to Cu(0) and Cu(II) species, which is more likely for higher turnover numbers of the Cu(I) catalyst, and thus at lower $Cu(II)$ concentrations. Although $Cu(0)$ was shown to potentially participate directly in the formation of $ROS₁⁴³$ $ROS₁⁴³$ $ROS₁⁴³$ the produced Cu(II) will be reduced again by NaAsc, hence effectively decreasing the available NaAsc concentration.

The robustness and flexibility of the functionalization procedure with respect to concentrations allows the amount of CuSO4 to be reduced greatly and the defect density to be fine-tuned. A different way to fine-tune the defect density and the E_{11}^*/E_{11} ratio of the functionalized SWNT dispersion is the addition of DOC during the reaction when the desired PL values are reached. The addition of DOC completely inhibits further reactions, as shown in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S8, due to the dense coverage of the SWNT surface with DOC molecules.⁴⁴

The Fenton-like reaction of $Cu(I)$ with $H₂O₂$ is expected to have a strong dependence on the pH value of the solution in which the functionalization takes place. 30 We performed reactions at different pH values and measured the PL spectra after 16 h of reaction time. When the functionalization was performed at a pH between 4.8 (standard conditions) and pH 8, no significant changes were observed (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S9). At higher pH values the reactivity was reduced probably due to the formation of insoluble $Cu(OH)_{2}$.

The generation of ROS via Fenton-like reactions is not limited to the use of $CuSO₄$ as the metal-catalyst and NaAsc as the reducing agents, but can also be performed with other reagent combinations such as tetraammine copper(II) ions and $Na₂S₂O₄$ (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S10a). However, when trying to perform the original Fenton reaction with $Fe(II/III)$ salts and $(6,5)$ SWNTs, we find that Fe(III) ions are unsuitable for functionalization, most likely due to the efficient p-doping of SWNTs and thus PL quenching (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S10b).⁴⁵ Possible alternative reagents for Fenton-like reactions might include the use of other metal salts, such as $Co(II).^{46}$ $Co(II).^{46}$ $Co(II).^{46}$

Light-Induced Rearrangement of Defects. So far it is clear that the reaction of ROS with the carbon lattice of the nanotubes creates luminescent defects but their precise chemical nature and the formation mechanism remain unclear. The optical trap depth of the observed E_{11}^* emission (131) meV) agrees very well with previous reports on oxygen defects and corresponding TD-DFT calculations for the most stable ether-d configuration.^{[26](#page-10-0)} Throughout this study we observed an additional defect-induced emission peak located around 1240 nm $(E_{11}^*$ ⁻), which can be attributed to a second, less stable type of oxygen defect, probably with an epoxide-l configuration. A reaction mechanism for the formation of both types of defects might be proposed by analogy to the atmospheric oxidation of toluene or benzene. $47,48$ $47,48$ $47,48$ One postulated decomposition pathway for toluene and benzene after attack by an OH radical involves a subsequent reaction with oxygen and the formation of epoxides accompanied be the release of peroxyl radicals. Further rearrangement leads to the formation of, for example, methyl oxepine. A similar reaction mechanism can be formulated for SWNTs and is displayed in Figure 4a. Depending on the position of the initial attack of the OH radical the epoxide-d (top path) or epoxide-l (bottom path) configurations are formed. While the epoxide-l will lead to E_{11}^* [–] emission, the epoxide-d configuration is expected to be highly unstable due to the high strain induced by the curvature of the SWNT. It will quickly turn into an ether-d configuration, which gives rise to the observed E_{11}^* emission.^{[49](#page-11-0)}

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Figure 5. (a) Normalized PL spectra of (6,5) SWNTs dispersed in SDS (blue), SDBS (orange), SC (green), or DOC (red) (0.33% w/v) after reaction with 63 μM CuSO₄ and 12 equiv NaAsc. (b) Normalized PL spectra of ATPE-sorted and SDS-coated (7,5), (8,3), and (6,4) SWNTs functionalized with 63 *μ*M CuSO4 and 12 equiv NaAsc. (c) PLE map of unsorted CoMoCAT nanotubes dispersed in SDS and (d) PLE map after functionalization of this dispersion with 125 *μ*M CuSO₄ and 12 equiv NaAsc. (e) White light images (top) and NIR (950–1600 nm) PL images (bottom) of a pristine and a functionalized dispersion of CoMoCAT nanotubes. NIR PL images were measured under identical conditions upon excitation at 785 nm at equal concentration. The insets represent the areas that are displayed in the NIR PL images. (f) PL spectra of diluted unsorted CoMoCAT nanotubes dispersed in aqueous SDS solution before (black) and after (red) functionalization of a highly concentrated dispersion (\sim 100 mg L⁻¹ SWNTs).⁵

A striking difference with respect to the emergence of E_{11} ^{*−} emission and the overall PL intensity was observed for samples that were exposed to light (e.g., E_{22} excitation, see [Figure](#page-1-0) 1) for extended periods of time or kept in the dark (see [Figures](#page-3-0) 3 or [S3\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). To investigate this phenomenon, we performed functionalizations of SDS-coated (6,5) SWNTs with identical reagent concentrations under E_{22} excitation, UV-light irradiation and in the dark with a 1h reaction time (see [Figure](#page-4-0) 4b). Clearly, a higher E_{11} (and E_{11}^*) intensity and lower E_{11}^* emission are observed for irradiated samples in comparison to the sample that was protected from light. Light irradiation can change the overall functionalization process and thus the higher E_{11} ^{*} PL intensity upon reaction under E_{22} excitation could be explained by an acceleration of the functionalization by optical excitation of the SWNT, as previously observed for the functionalization with diazonium salts. 50 However, light irradiation may also change the optical properties of the functionalized SWNT after the initial reaction is completed.

Consequently, we performed covalent functionalization under exclusion of light and subsequently conducted stepwise UV-light irradiation after the addition of DOC and EDTA to prevent any further reactions with ROS. Surprisingly, we observed a strong increase in E_{11} and E_{11} ^{*} intensity while the E_{11} ^{*−} emission was reduced (see [Figures](#page-4-0) 4c and [S11\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). We can exclude any thermal effects as heating to 80 °C for 0.5 h in the dark had no effect on the PL spectra (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S12). Additional Raman measurements and absorption spectroscopy of the functionalized SWNT dispersions before and after UV- light irradiation revealed no change of the D/G^+ ratio, but a clear increase in the E_{11} ^{*} absorption band and simultaneous decrease of the E_{11} *[−] band (see [Figures](#page-4-0) 4d and [S13\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). This evidence leads us to the conclusion that E_{11}^* defects (epoxide-l configuration) are partially rearranged to form the more stable ether-d defects corresponding to the E_{11} ^{*} emission (see [Figure](#page-4-0) 4a). This prominent light-induced reorganization of oxygen defects was proposed previously by Ghosh et al. but may have been not observed so far because all prior methods to introduce oxygen defects required light irradiation during the functionalization process.^{[24,25](#page-10-0)} We also considered UV-light and in situ generated H_2O_2 as potential causes, yet only minor changes of the PL spectra of pristine (6,5) nanotubes were found (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S14) upon addition of H_2O_2 or after UVirradiation.

The reorganization of the defects can even be observed for functionalized nanotubes that are exposed to daylight for more than 4 days (see [Figure](#page-4-0) 4e). Samples that were exposed to daylight for extended periods of time, e.g., during workup or surfactant exchange, showed similar PL properties even when initially functionalized in the dark (see [Figure](#page-2-0) 2a). Consequently, no differences in PLQY are evident when comparing SWNTs functionalized under E_{22} excitation or in the dark (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S15).

Impact of Surfactant and SWNT Species. The choice of surfactant has been shown to have a strong influence on the introduction of luminescent oxygen defects due to different binding affinities and densities of the surfactant molecules on

Figure 6. (a) PL spectra of SDS-coated (6,5) SWNTs after stepwise tip-sonication and subsequent functionalization of the shortened (6,5) SWNTs with an average length of 53 nm. The total PLQY (1.1%) was measured after surfactant transfer to DOC. (b) PL spectra of functionalized $(6,5)$ SWNTs (not shortened) before and after surfactant transfer from SDS to PL-PEG₅₀₀₀ with a final PLQY of 2.9%. (c) PL spectra of functionalized (6,5) SWNTs coated with $(GT)_{10}$ -ssDNA in PBS buffer before (black, PLQY of 2.4%) and after (red) the addition of 200 *μ*M dopamine.

the nanotube surface and hence shielding of the SWNT sidewalls.^{25,[51](#page-11-0)} To investigate the effect of various commonly used surfactants, we performed the Fenton-like reaction with different (6,5) SWNT dispersions. [Figure](#page-5-0) 5a shows the normalized PL spectra of (6,5) SWNTs after functionalization was performed in 0.33% (w/v) SDS, sodium dodecylbenzenesulfonate (SDBS), sodium cholate (SC) or DOC. While DOC above its critical micelle concentration (CMC) successfully shielded the SWNT from covalent functionalization due to its dense surface coverage, high defect densities could be obtained for SDS and SDBS dispersions (also above CMC). At a concentration of 0.33% (w/v) the CMC of SC was not yet reached, thus leading to incomplete shielding and partial functionalization, while at higher SC concentrations, e.g. 0.8% (w/v) , no oxygen functionalization was observed (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) [S16\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). As shown in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S17 (Supporting Information), the highest absolute PL intensities of functionalized $(6,5)$ SWNTs were obtained for SDS-coated nanotubes, making SDS the preferred surfactant.

So far, all reactions were carried out with (6,5) SWNTs. To tune the wavelength of the defect emission band further and demonstrate the applicability of this functionalization method to other nanotube species, we sorted $(7,5)$, $(8,3)$, and $(6,4)$ SWNTs following a modified protocol by Li et al.^{[36](#page-10-0)} (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S18, [Table](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S2 and [Experimental](#page-7-0) Methods) and functionalized them. We observed chirality-dependent defect emission peaks as shown in [Figure](#page-5-0) 5b (for single spectra see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S19) with smaller optical trap depths for nanotubes with larger diameters (i.e., for (8,3) and (7,5) SWNTs) as expected from previous reports[.16,20](#page-10-0) An increase in overall PLQY was observed for all nanotube species (see [Table](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S3), although reactivities decreased with increasing diameter and the defect density was not yet optimized.

While the functionalization of highly purified and sorted SWNT species enabled us to investigate the reaction mechanism and diameter dependence, such purification requires experience and appropriate equipment that may not be readily available to the broader community. To tackle this issue, we performed functionalization of unsorted CoMoCAT raw material dispersed in aqueous SDS solution. This dispersion not only contained several different semiconducting SWNT species (see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S20a) but also metallic nanotubes. Again, we observed a strong increase in overall PL intensity after functionalization as shown in the PL excitation−emission (PLE) maps in [Figure](#page-5-0) 5c,d (for single PL spectra see [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) [S20b\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). The strong brightening effect is also clearly visualized by NIR PL images of the corresponding dispersions in Eppendorf cups (see [Figure](#page-5-0) 5e, see also [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S21 for similar images of sorted (6,5) SWNTs). The striking difference in brightness for the same concentration of nanotubes under identical excitation conditions is evident.

Finally, for many applications and possible commercialization, reproducible large-scale functionalization of nanotubes is highly desirable. The demonstrated Fenton-like reaction for the functionalization of SWNTs can be easily performed at concentrations of unsorted CoMoCat nanotubes of up to \sim 100 mg L⁻¹ because it does not require any irradiation that would be hindered by an opaque dispersion. However, nanotube dispersions at such high concentrations are not very stable in SDS $(0.33\% \text{ w/v})$ and hence functionalization was performed directly after transferring a stable stock dispersion from DOC to SDS. After successful functionalization with $CuSO₄$ and NaAsc the nanotubes were transferred back to DOC. The concentrations of the highly water-soluble CuSO4 and NaAsc were easily scaled up by the same amount as the SWNT concentration and a strong brightening effect of the CoMoCat dispersions was observed as shown in [Figure](#page-5-0) 5f.

Biocompatible SWNTs with Oxygen Defects. For the envisioned application of oxygen-functionalized SWNTs as NIR-II fluorescent labels for in vivo bioimaging or as optical sensors for the detection of, e.g., dopamine, they must be made biocompatible without significant reduction of their PLQY. Ultrashort SWNTs (<80 nm) are expected to exhibit lower biotoxicity^{[53,54](#page-11-0)} and hold great promise for high-resolution bioimaging were ultrasmall, molecule-like emitter properties are required.[55](#page-11-0)−[57](#page-11-0) However, due to quenching of excitons at the nanotube ends their PLQY is almost undetectably low and must be boosted through luminescent defects.^{[10](#page-9-0)[,56,58](#page-11-0)} To determine the PLQY of very short but oxygen-functionalized SWNTs, we shortened (6,5) SWNTs in SDS by tip-sonication for 4 h yielding an average length of about 53 nm as confirmed by atomic force microscopy (AFM) measurements [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) [S22\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). As shown in Figure 6a the emission efficiency of the nanotubes dropped substantially during the sonication process. The shorted SWNTs were subsequently functionalized in the dark as described above and the integrated PL emission increased by a factor of ~7.8 with the E_{11}^* emission reaching four times the peak intensity of the initial E_{11} emission of the shortened SWNTs. The total PLQY was ∼1.1%, which is very high for such short nanotubes and sufficient for in vivo imaging.

Two of the most common approaches to provide biocompatibility for SWNTs is noncovalent functionalization with PL-PEG or ssDNA. For this purpose, surfactant transfer to PL-PEG₅₀₀₀ and ssDNA-(GT)₁₀ in PBS buffer was performed via dialysis for 7 and 4 days, respectively.^{[6](#page-9-0)[,59](#page-11-0)} In both cases the successful transfer was confirmed by a red-shift of the E_{11} PL peak position (see [Figures](#page-6-0) 6b and [S23\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf). The emission properties of the functionalized (6,5) SWNTs (not shortened) remained largely unchanged by the transfer and the sample still showed high PLQYs of 2.9 and 2.4%, respectively. Note that during dialysis, the nanotube dispersion was exposed to daylight for several days, and hence the initially present E_{11} ^{*−} emission vanished as discussed above.

SWNTs wrapped with ssDNA- $(GT)_{10}$ are known for their strong sensitivity toward catecholamines such as dopa-
mine.^{[60](#page-11-0)−[62](#page-11-0)} We tested whether ssDNA-(GT)₁₀-coated and oxygen-functionalized (6,5) SWNTs still showed a response toward dopamine. In contrast to studies by Spreinat et al. for sp^3 defects, 63 a strong increase in E_{11} ^{*} intensity occurred upon addition of 200 *μ*M of dopamine to the dispersion as shown in [Figure](#page-6-0) 6c. Thus, the presented oxygen-functionalized (6,5) SWNTs could be used for in situ monitoring of dopamine release and are promising candidates for other detection schemes that rely on the interaction of small biomolecules with ssDNA-coated SWNTs.

Finally, we need to address the question of the metal toxicity of SWNTs dispersions that were functionalized in the presence of copper salts. Copper is known for its cytotoxicity at high concentrations and ideally should be removed before conducting in vitro or in vivo experiments.^{[64](#page-11-0)} To evaluate whether all copper species can be removed prior to application of SWNT dispersions, we performed covalent functionalization of both (6,5) and CoMoCAT nanotubes followed by washing steps with EDTA as described above. The obtained dispersions had a (6,5) SWNT concentration of ~0.6 mg L⁻¹ (based on fitted absorption spectra), $52,65$ which is typical for in vivo measurements[.66](#page-11-0) To correctly determine the concentration of the remaining copper species, the SWNTs were digested by addition of H_2O_2 and heating for 3 h at 80 °C until a clear solution was obtained. Absolute copper concentrations were measured by inductively coupled plasma optical emission spectroscopy (ICP-OES). The obtained average copper concentrations for functionalized SWNTs after washing ranged from 51 to 59 μ g L⁻¹, i.e., approximately 1% of the concentration during functionalization (see [Table](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S4). These residual copper concentrations in the functionalized nanotube dispersions are significantly below reported concentrations in human serum ($1000-1500 \mu g L^{-1}$).^{[67](#page-11-0)} In combination with reports on the cell-viability of, e.g., HeLa cells in the presence of $Cu(II)$ ions, 68 we can assume the present copper concentrations to be negligible. Nevertheless, the Cu(II) concentration during functionalization could be further reduced by a factor of 8 while still introducing sufficient oxygen-defects (see [Figure](#page-3-0) 3c).

CONCLUSIONS

We have developed a very easy, robust and scalable method for the introduction of luminescent oxygen defects in aqueous dispersions of SWNTs using nontoxic, commercially available and inexpensive chemicals. Covalent functionalization of SDSdispersed (6,5) SWNTs was achieved by continuous and controlled ROS generation through a Fenton-like reaction catalyzed by $Cu(II)$ in the presence of the reducing agent

sodium ascorbate and dissolved oxygen. Bright defect-induced E_{11}^* emission appeared at 1105 nm and a total PLQY of 3% in water was achieved reproducibly. Detailed mechanistic studies revealed that the functionalization conditions can be adapted for the intended application within a large parameter window. In contrast to previous methods, this functionalization procedure of nanotubes with luminescent oxygen defects can be performed under the exclusion of light. Performing the reaction in the dark also revealed a previously unnoticed bond rearrangement of oxygen defects induced by irradiation. The epoxide-l defects $(E_{11}^{\ast-})$ with lower stability transform into the more stable ether-d defects (E_{11}^*) upon optical excitation of SWNTs even by daylight. The presented functionalization method is transferrable to a variety of other SWNT chiralities as well as unsorted CoMoCAT raw material for which a significant brightening effect was observed, even when functionalization was performed on a larger scale and at high SWNT concentrations (\sim 100 mg L⁻¹). This scalability enables the production of substantial amounts of bright and biocompatible SWNTs for bioimaging. The oxygen-functionalized SWNTs retain their high PLQY after coating with PL- $PEG₅₀₀₀$ and show clear responsiveness to dopamine after wrapping with ssDNA- $(GT)_{10}$. Even ultrashort (<100 nm) functionalized SWNTs still show sufficiently high PLQY in the second biological window for bioimaging. In conclusion, Fenton-like reactions using copper salts and sodium ascorbate are ideal to functionalize SWNTs with luminescent oxygen defects that enable high PLQY in the near-infrared under a wide range of conditions and for many applications.

EXPERIMENTAL METHODS

Selective Dispersion of (6,5) SWNTs. The selection of aqueous dispersed (6,5) SWNTs from CoMoCAT raw material (CHASM SG65i-L58) was performed by aqueous two-phase extraction (ATPE) as described previously.^{[17](#page-10-0)} Raw material dispersed in deoxycholate (DOC, BioXtra) was mixed in a two-phase system composed of dextran (M_w = 70 kDa, TCI) and poly(ethylene glycol) (PEG, M_w = 6 kDa, Alfa Aesar). (6,5) SWNTs were separated following a diameter sorting protocol by addition of sodium dodecyl sulfate (SDS, Sigma-Aldrich). Metallic and semiconducting SWNTs were separated by addition of sodium cholate (SC, Sigma-Aldrich) and sodium hypochlorite (NaClO, Sigma-Aldrich). The selected (6,5) SWNTs in DOC were transferred to SDS by concentrating them in a pressurized ultrafiltration stirred cell (Millipore) with a 300 kDa M_w cutoff membrane and subsequent addition of 1% (w/v) SDS.

Selective Dispersion of (6,4), (8,3), and (7,5) SWNTs. Separation of $(6,4)$, $(8,3)$, and $(7,5)$ SWNTs was performed following a modified protocol by Li et al.³⁶ CoMoCAT raw material (Sigma-Aldrich, batch MKCR4865) dispersed in deoxycholate (DOC, BioXtra) was mixed in a two-phase system composed of dextran $(M_w = 70 \text{ kDa}, \text{TCI})$ and poly(ethylene glycol) (PEG, $M_w = 6 \text{ kDa}$, Sigma-Aldrich) and 0.5% (w/v) SDS (Sigma-Aldrich) with a total volume of 4 mL. The concentration of DOC was adjusted by addition of the appropriate amount of CoMoCAT raw material dispersed in DOC (1% w/v). Separation of (6,4) SWNTs was achieved at 0.025% (w/v) DOC and additional 0.5% (w/v) SC. Separation of (8,3) and (7,5) SWNTs was accomplished at 0.05 (w/v) and 0.08% (w/v) DOC, respectively. Mimic suspensions were prepared in the same way without dispersed CoMoCAT raw material and DOC was added to adjust the desired DOC concentration. SWNT separation was performed in a three-steps procedure by addition of HCl and separation of metallic and semiconducting SWNTs was aided by further addition of NaOCl (Roth). Exact volumes of added HCl and NaOCl are given in [Table](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf) S2. ATPE-polymers were removed via multiple spinfiltration steps (Amicon Ultra-4, 100 kDa) and purified SWNTs were resuspended in 0.33% (w/v) SDS.

Shortening of (6,5) SWNTs. A dispersion of (6,5) SWNTs in 1% (w/v) SDS obtained by ATPE was adjusted to an optical density of 0.33 cm^{-1} at the E_{11} transition with ultrapure water and tip-sonicated stepwise for 4 h (Sonic Vibra Cell VCX500) while immersed in a 5 °C water cooling bath. The sonicated dispersions were centrifuged at 60,000*g* for 30 min (Beckman Coulter Avanti J-26S XP), and the supernatant was used for functionalization.

Introduction of Luminescent Defects via Fenton-like Reaction. For the introduction of luminescent defects via Fentonlike reaction, the optical density of the aqueous SWNT dispersion was adjusted to 0.33 cm^{-1} at the E₁₁ transition for (6,5) and (6,4) SWNTs or 0.2 cm⁻¹ at the E₁₁ transition for (7,5) and (8,3) SWNTs with ultrapure water or 0.33% (w/v) SDS. For functionalization of unsorted SWNTs, CoMoCAT raw material dispersed in 1% (w/v) DOC was transferred to 0.33% (w/v) SDS prior to functionalization and adjusted to 0.33 cm^{-1} at E₁₁ transition of (6,5) SWNTs. Functionalization was performed directly after transfer to SDS.

Fresh stock solutions of CuSO₄(H₂O)₅ (Sigma-Aldrich, ≥99.9% trace-metal basis) and sodium-L-ascorbate (Sigma-Aldrich, ≥99%) were prepared with a typical concentration of 6.25 and 40 mg mL[−]¹ , respectively. Aliquots of $CuSO₄(H₂O)₅$ and sodium ascorbate stock solutions were added to the reaction mixture until the desired concentrations were reached and the reaction mixture was stored in the dark for 16 h. For functionalization under light excitation, the reaction mixture was placed either in a Fluorolog-3 spectrometer (Horiba Jobin-Yvon, see below) for excitation at the E_{22} transition (570 nm) or irradiated with UV-light (365 nm, SOLIS-365C, Thorlabs, 1.9 mW mm[−]²). To stop the reaction, aliquots of a 1.4 M Na4EDTA (10 *μ*L per 1 mL reaction volume, Sigma-Aldrich, 98%) solution and 10% (w/v) DOC solution (20 *μ*L per 1 mL reaction volume) were added to the reaction mixture. For reorganization of oxygen defects the functionalized SWNT dispersions may be irradiated with UV-light (365 nm, SOLIS-365C, Thorlabs, 1.9 mW mm[−]²) for 2 h or placed in daylight for >4 days. Finally, the reaction mixture was filtered via spin-filtration (Amicon Ultra-4, 100 kDa) and functionalized $(6,5)$ SWNTs were resuspended in 1% (w/v) DOC.

Surfactant Exchange to PL-PEG₅₀₀₀. Functionalized (6,5) SWNTs were transferred to $PL-PEG₅₀₀₀$ according to an adapted procedure by Welsher et al.^{[6](#page-9-0)} Functionalized $(6,5)$ SWNTs were mixed with an appropriate amount of 18:0 PEG5000 PE (1,2 distearoyl-*sn*-glycero-3-phosphoethanolamine-*N*-[methoxy- (polyethylene glycol)-5000, PL-PE G_{5000}], Avanti Lipids) to achieve a final PL-PE G_{5000} concentration of 2 mg mL⁻¹. The mixture was transferred to a 1 kDa dialysis bag (Spectra/Por, Spectrum Laboratories Inc.) and dialyzed for 7 days against ultrapure water. Lastly, the obtained dispersion was bath sonicated for 15 min.

Surfactant Exchange to ssDNA. Functionalized (6,5) SWNTs coated with ssDNA were obtained following a protocol by Ackermann et al.^{[59](#page-11-0)} First, the functionalized $(6,5)$ SWNTs were concentrated to an absorbance of 2.0 at the E_{11} transition via spin-filtration (Amicon Ultra-4, 100 kDa). The concentrated functionalized (6,5) SWNTs (1 mL) were mixed with ssDNA (100 μ L of (GT)₁₀, 2 mg mL⁻¹ in phosphate buffered saline solution (PBS, Carl Roth) and transferred to a 1 kDa dialysis bag (Spectra/Por, Spectrum Laboratories Inc.). After dialysis for 4 days against PBS the SWNT dispersion was centrifuged for 20 min at 20,000*g* (Hettich Micro 220R) and the supernatant was used for characterization.

Basic SWNT Characterization. Baseline-corrected absorption spectra were acquired with a Cary 6000i UV−vis−NIR spectrophotometer (Varian, Inc.). Resonant Raman spectroscopy was performed with a Renishaw inVia Reflex confocal Raman microscope, equipped with a 50× long-working distance objective (Olympus, N.A. 0.5). The SWNT dispersions were dropcast onto glass slides and subsequently rinsed with water to remove any excess surfactants. Raman spectra were acquired under 532 nm laser excitation. Atomic force microscope (AFM) images of shortened functionalized (6,5) SWNTs were recorded with a Bruker Dimension Icon AFM in tapping mode under ambient conditions. For the statistical analysis of the length of individual SWNTs, $Si/SiO₂$ substrates were incubated with aqueous poly-1-lysine hydrobromide (PLL, 0.1 g L^{-1}) for 10 min,

rinsed with water and blow-dried with nitrogen. A droplet of a diluted SWNT dispersion of functionalized shortened (6,5) SWNTs was then placed on the PLL treated $Si/SiO₂$ substrate and incubated for 10 min. The droplet was carefully removed and the substrate gently washed with ultrapure water and subsequently blow-dried with nitrogen.

Photoluminescence Spectroscopy. Photoluminescence (PL) spectra and emission-excitation (PLE) maps were obtained with a Fluorolog-3 spectrometer (Horiba Jobin-Yvon) equipped with 450 W xenon arc-discharge lamp (450 W) and a liquid nitrogen cooled InGaAs line camera (Symphony II). For temperature dependent PL measurements between 293 and 353 K, a Peltier-based temperaturecontrolled cuvette holder was used. For acquisition of PL spectra at high excitation densities, for PL lifetime measurements and for the determination of photoluminescence quantum yield (PLQY) values, a home-built setup was used. Briefly, functionalized (6,5) SWNTs were excited at 570 nm with the wavelength-filtered output of a picosecond pulsed supercontinuum laser (NKT Photonics SuperK Extreme) focused by a 50× NIR-optimized objective (N.A. 0.65, Olympus). Residual laser light was blocked by a dichroic long-pass filter (875 nm cutoff) and additional long-pass filter (cut-on 830 nm). PL spectra were recorded with an Acton SpectraPro SP2358 spectrograph (grating blaze 1200 nm, 150 lines mm[−]¹) equipped with a liquid-nitrogen-cooled InGaAs line camera (Princeton Instruments, OMA-V:1024).

Lifetime Measurements. For wavelength-dependent PL lifetime measurements in a time-correlated single photon counting (TCSPC) scheme, the output of the spectrograph was guided onto a gated InGaAs/InP avalanche photodiode (Micro Photon Devices) via an NIR-optimized 20× objective (Mitutoyo, N.A. 0.40). Histograms of photon arrival times were recorded with a counting module (PicoQuant PicoHarp 300) and reconvolution-fitted using the SymPhoTime 64 software. The short decay of E_{11} excitons in a (6,5) SWNT network served as the instrument response function.

PL Quantum Yield Measurements. Absolute PLQYs (*η*) of pristine and functionalized dispersions were determined from integrating sphere measurements, which give direct access to the ratio of emitted (N_{em}) and absorbed photons (N_{abs}) as reported previously: $11,18$ $11,18$ $11,18$

$$
\eta = \frac{N_{\rm em}}{N_{\rm abs}}\tag{1}
$$

For these measurements, the SWNT dispersions were adjusted to an optical density of <0.2 cm^{-1} at the E_{11} transition. A quartz glass cuvette filled with 1 mL of diluted SWNT dispersion was placed in the center of an integrating sphere (LabSphere, Spectralon coating). After excitation at the respective E_{22} transition the light exciting the integrating sphere (attenuated laser light and photoluminescence) was guided to the spectrometer via an optical fiber. The same measurement was repeated with the pure solvent (e.g., 1% (w/v) DOC) to account for light absorption/scattering by the solvent. A value proportional to the number of emitted photons was determined by integration of the sample emission spectrum. The number of absorbed photons was calculated from the difference of the integrated laser signals of the reference (pure solvent) and measurement sample (SWNT dispersion). The wavelength-dependent detection efficiency and other optical losses were accounted for by collection of calibration spectra using a stabilized tungsten halogen light source with known spectral power distribution (Thorlabs SLS201/M, 300−2600 nm).

NIR-PL Imaging. NIR-PL images (950−1600 nm) of SWNT dispersions were obtained by excitation with an expanded beam of a 785 nm laser diode (Alphalas Picopower-LD-785-50) operated in continuous wave mode. The emitted light was focused with a tube lens on a thermoelectrically cooled In-GaAs camera (Xenics XEVA-CL-TE3, 252×320 pixels). A 950 nm long-pass filter was used to filter out residual laser light. Pristine and functionalized SWNT dispersions were imaged under identical conditions.

Determination of Copper Concentration with ICP-OES. To prepare samples for inductively coupled plasma optical emission spectroscopy (ICP-OES) measurements, ATPE-selected (6,5) SWNTs with a total volume of 4 mL were functionalized via Fenton-like reaction and processed as described above. Functionalization was performed at a $CuSO_4(H_2O)_5$ concentration of 63 and 750 *μ*M sodium-L-ascorbate. The same functionalization was applied to unsorted CoMoCAT SWNTs. To ensure efficient removal of copper, the reaction mixtures were filtered four times via spin-filtration (Amicon Ultra-4, 100 kDa) and resuspended in 1 mL 0.1% (w/v) DOC. For total digestion of SWNTs, the obtained dispersion was mixed with 1 mL H_2O_2 (30%, Sigma-Aldrich) and heated to 80 °C while being magnetically stirred until the solution became transparent. The obtained solution was diluted with 2 mL ultrapure water, acidified with 50 *μ*L nitric acid (65%, Suprapur) and filtered (polytetrafluoroethylene (PTFE) syringe filter, 5 *μ*m pore size). Identical processing, without the addition of $CuSO₄(H₂O)₅$ and sodium-L-ascorbate was performed for pristine ATPE-selected (6,5) SWNTs and pristine unselected CoMoCAT SWNTs. An additional reference sample was prepared without the addition of SWNTs. All samples were prepared in duplicate. The absolute copper concentrations of these samples were determined by ICP-OES (Agilent ICP-OES 720) at *λ* = 327.395 nm. A copper single element standard solution from Ultra Scientific (1000 mg L^{-1}) was used to create a calibration curve.

ASSOCIATED CONTENT

\bullet Supporting Information

The Supporting Information is available free of charge at [https://pubs.acs.org/doi/10.1021/acsnano.4c06448](https://pubs.acs.org/doi/10.1021/acsnano.4c06448?goto=supporting-info).

> Spectroscopic characterization of functionalized (6,5) SWNTs; impact of excitation density; impact of various reaction parameters; reorganization of oxygen defects; impact of the choice of surfactant on the functionalization process; selection, characterization and functionalization of $(7,5)$, $(8,3)$, and $(6,4)$ SWNTs; optical characterization and functionalization of unsorted CoMoCAT raw material; white light and NIR PL images of pristine and functionalized (6,5) SWNTs; length distribution of shortened functionalized (6,5) SWNTs; surfactant transfer to ssDNA; and determination of copper concentration with ICP-OES [\(PDF\)](https://pubs.acs.org/doi/suppl/10.1021/acsnano.4c06448/suppl_file/nn4c06448_si_001.pdf)

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Author Contributions

S.S. and F.S. fabricated all samples and S.S. analyzed the data. F.L.S. and S.S performed NIR-PL imaging. S.L. contributed to AFM and Raman measurements. S.R.W. performed ATPEsorting of $(6,4)$, $(8,3)$ and $(7,5)$ SWNTs. H.L. and B.S.F. provided ATPE-sorted (6,5) SWNTs. J.Z. conceived and supervised the project. S.S. and J.Z. wrote the manuscript. All authors discussed the data analysis and commented on the manuscript.

Notes

The authors declare the following competing financial $interest(s)$: S.S., F.S. and J.Z. are listed as inventors on a patent application describing the functionalization approach presented in this study.

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