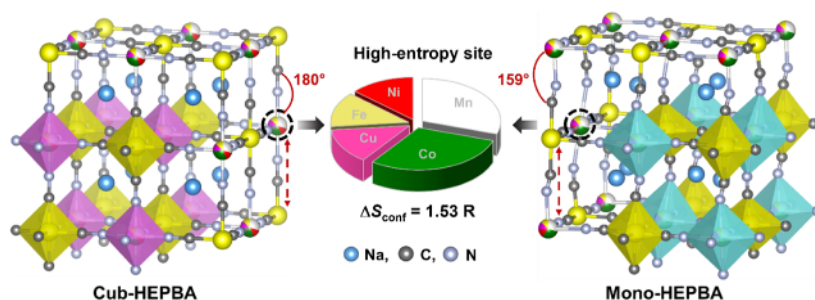


Leveraging Entropy and Crystal Structure Engineering in Prussian Blue Analogue Cathodes for Advancing Sodium-Ion Batteries

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ABSTRACT: The synergistic engineering of chemical complexity and crystal structures has been applied to Prussian blue analogue (PBA) cathodes in this work. More precisely, the high-entropy concept has been successfully introduced into two structure types of identical composition, namely, cubic and monoclinic. Through the utilization of a variety of complementary characterization techniques, a comprehensive investigation into the electrochemical behavior of the cubic and monoclinic PBAs has been conducted, providing nuanced insights. The implementation of the high-entropy concept exhibits crucial selectivity toward the intrinsic crystal structure. Specifically, while the overall cycling stability of both cathode systems is significantly improved, the synergistic interplay of crystal structure engineering and entropy proves particularly significant. After optimization, the cubic PBA demonstrates structural advantages, showcasing good reversibility, minimal capacity loss, high thermal stability, and unparalleled endurance even under harsh conditions (high specific current and temperature).

KEYWORDS: high-entropy materials, crystal structure, kinetics, phase transition, gas evolution, sodium-ion battery

INTRODUCTION

The rapid evolution of society has been deeply rooted in the consumption of nonsustainable resources. This trajectory is forecasted to double, reaching 28 TW by 2050, equivalent to about 20 billion tons of oil annually.¹ In light of this trajectory, meeting the exponentially surging global energy demands necessitates a fundamental shift toward renewable energy sources and advanced energy-storage systems. This endeavor underscores the imperative to constantly unearth innovative materials to enable large-scale energy storage. As an emerging concept across scientific domains, including thermoelectrics,^{2,3} catalysis,^{4–6} environmental protection, and energy storage,^{7–13} the high-entropy concept, which is based on the introduction of many different elements into a crystal structure, as well as on the exploitation of the elemental interactions that appear as a

consequence, has sparked interest. High-entropy materials (HEMs), characterized by the incorporation of a minimum of five elements within a single-phase lattice and a resultant configurational entropy exceeding $1.5R$ (R being the gas constant), have triggered tremendous interest due to compositional flexibility and tailorable functional properties.¹⁴

The concept of HEMs is rooted in the endeavor to maximize the configurational entropy, thereby stabilizing complex atomic

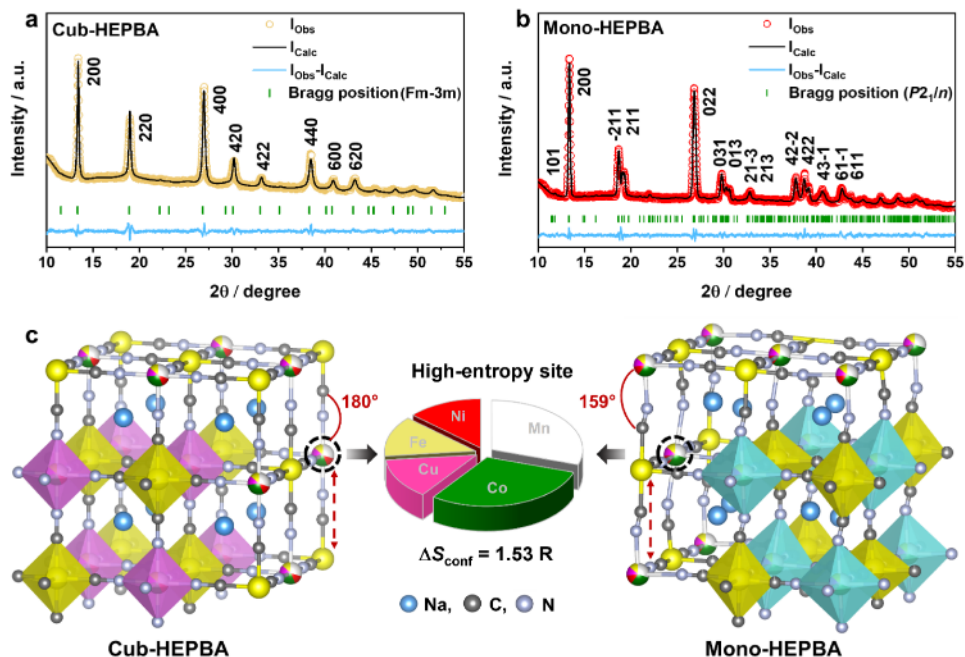


Figure 1. (a, b) Rietveld refinement analyses of XRD data collected from Cub- and Mono-HEPBA and (c) corresponding schematic illustrations of the crystal structure.

arrangements in nearly equimolar ratios. This leads to manifold interactions between the elements, commonly referred to as “cocktail effect”. HEMs not only offer great chemical, but also sometimes the possibility to stabilize certain elemental mixtures that would not be miscible without high configurational entropy.² Notably, the landscape of innovative materials has witnessed a profound expansion of HEMs. This evolution, originating from alloys^{15–17} and subsequently extending to ceramics,^{18–20} oxides,^{21–23} oxyfluorides,^{10,24} borides,¹⁹ carbides,^{25,26} nitrides,²⁷ sulfides,⁹ silicides,²⁸ and phosphides²⁹ over the past decade, underscores their versatile applicability. Recently, our group introduced a promising class of high-entropy Prussian blue analogues (HEPBAs).^{30,31} These materials, belonging to the class of metal–organic frameworks (MOFs), facilitate the integration of the high-entropy approach into PBAs as sodium-ion battery (SIB) materials. HEPBAs exhibit fast charge/discharge kinetics and prolonged lifetimes compared to conventional PBA cathodes.³¹ Characterized by the general formula $\text{Na}_x\text{M}[\text{Fe}(\text{CN})_6]_{1-y}\text{nH}_2\text{O}$ (with $0 < x \leq 2$, $0 < y \leq 1$, M signifying transition-metal ions, \square denoting $[\text{Fe}(\text{CN})_6]$ vacancies, and n representing the H_2O content),^{32–34} the tailorable positioning of M, ideally endowed with redox activity, underscores the utility of the high-entropy approach. Within the class of PBAs, three structural configurations are prominent, namely, cubic, monoclinic, and rhombohedral, with the latter two showing reduced symmetry compared to the cubic state.³⁵ Several HEPBAs composed of up to 6 metal atoms and also showing significantly improved electrochemical performance have been explored recently in subsequent studies.^{31,36,37} However, the fundamental mechanisms underpinning the impact of the high-entropy configuration on the structure–property relationships remain elusive, particularly with regard to the influence on interrelation between configurational entropy and cationic redox processes in multicomponent hexacyanoferrate cathodes at high potentials. Prevailing investigations have predominantly concentrated on multicomponent PBAs cycled to cutoff

potentials ≤ 4.2 V vs Na^+/Na . Notably, to the best of our knowledge, no study has undertaken a comparative assessment of the impact of configurational entropy on PBAs possessing distinct structures during high-voltage operation (>4.2 V vs Na^+/Na). It should be noted that high-voltage operation can induce structural distortion and cationic recombination, often in close relationship with irreversible phase transitions. In the context of PBAs, these phenomena manifest as a transformation from cubic to tetragonal phases upon charge to 4.2 V,^{35,38} resulting in impeded kinetics and capacity decay.³⁷ Nevertheless, the more stable host structure of HEPBAs offers respite from lattice deformation and collapse, prerequisites for high-voltage operation, thereby improving cyclability. Hence, the key to suppressing structural degradation lies in the construction of a resilient host structure, characterized by robustness against high potentials.

In this work, we integrate disorder with crystal structure engineering, employing the high-entropy concept to modulate PBAs of distinct crystallographic configurations, achieved through meticulous control of reaction temperatures. The strategic integration of five metal species (Mn, Co, Fe, Ni, and Cu) yields two variants: cubic HEPBA, referred to as Cub-HEPBA, $\text{Na}_{1.46}\text{Mn}_{0.3}\text{Co}_{0.3}\text{Fe}_{0.133}\text{Ni}_{0.133}\text{Cu}_{0.133}[\text{Fe}(\text{CN})_6]_{0.86}\square_{0.14}\cdot 1.74\text{H}_2\text{O}$, and a closely related monoclinic HEPBA, referred to as Mono-HEPBA, $\text{Na}_{1.48}\text{Mn}_{0.3}\text{Co}_{0.3}\text{Fe}_{0.133}\text{Ni}_{0.133}\text{Cu}_{0.133}[\text{Fe}(\text{CN})_6]_{0.87}\square_{0.13}\cdot 1.12\text{H}_2\text{O}$. To elucidate the impact of the high-entropy concept on the different PBAs, various characterization techniques were employed, including *operando* X-ray diffraction (XRD), *in situ* differential electrochemical mass spectrometry (DEMS), *operando* electrochemical impedance spectroscopy (EIS), and *operando* stress analysis coupled with high-temperature performance studies and full cell testing. Through this multifaceted approach, we demonstrate the important role of high-entropy methods in improving the overall stability (of both cubic and monoclinic PBAs), with a profound impact from the selectivity of crystal structure, emphasizing that the

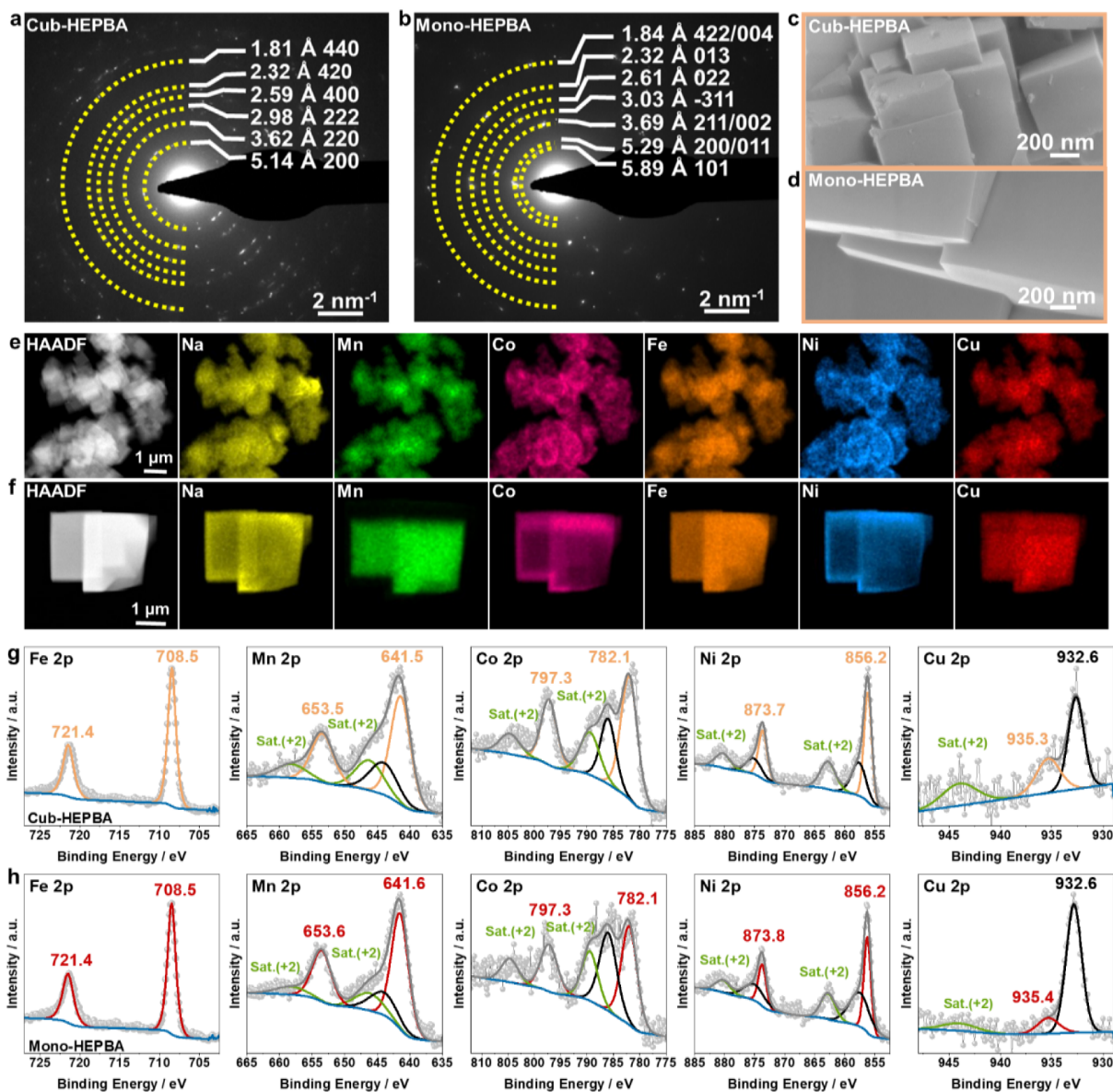


Figure 2. Structural and morphological characterization of Cub- and Mono-HEPBA. (a, b) SAED patterns, (c, d) SEM images, and (e, f) STEM-EDS elemental maps. (g, h) XPS analyses with detailed spectra of the Fe, Mn, Co, Ni, and Cu 2p core level regions.

integration of high-entropy and crystal-structure engineering enhances the performance of PBA frameworks as cathodes in SIB cells. The Cub-HEPBA with its robust structure exhibits excellent electrochemical performance, maintaining a specific capacity of about 60 mA h g⁻¹ after 10000 cycles at 800 mA g⁻¹, characterized by high reversibility even under high-voltage conditions (4.5 V vs Na⁺/Na). Conversely, the Mono-HEPBA, while delivering high capacities at low specific currents of ≤10 mA g⁻¹, manifests limitations when the C-rate is increased. The prevailing monoclinic structure exacerbates lattice distortions, resulting in compromised transport kinetics and degradation during cycling. This observation underscores the advantageous role of the highly symmetrical cubic structure in increasing stability and enhancing cyclability.

RESULTS AND DISCUSSION

In this study, two HEPBAs of similar composition but varying structure, namely, cubic vs monoclinic, are examined and compared. Through a straightforward approach of controlling

reaction temperature, the integration of entropy and PBA crystal lattices has been achieved for tailored structural design. Specifically, the reaction temperature for the cubic phase was controlled at 25 °C, while for the monoclinic modification, it was maintained at 70 °C. The synthesis process is illustrated in Figure S1.

Structural Analysis. In a first step, XRD measurements and subsequent refinement analyses were performed to investigate the crystal structure and phase purity of the Cub- and Mono-HEPBA samples. The measurements confirmed the expected differences in crystal structures. Figure 1a shows that the structure of Cub-HEPBA conforms to the face-centered cubic lattice (*Fm*-3*m*, ICSD coll. code 193354),³⁹ with $a = b = c = 10.411(2)$ Å, $\alpha = \beta = \gamma = 90^\circ$, and $V = 1128.5(8)$ Å³, while Mono-HEPBA (Figure 1b) can be well indexed to a monoclinic structure of *P*₂/*n* space group⁴⁰ (ICSD coll. code 266392). The calculated lattice parameters for Mono-HEPBA are $a = 10.461(1)$ Å, $b = 7.484(1)$ Å, $c = 7.228(1)$ Å, $\beta = 91.36(1)^\circ$, and $V = 565.7(1)$ Å³. The major differences in the

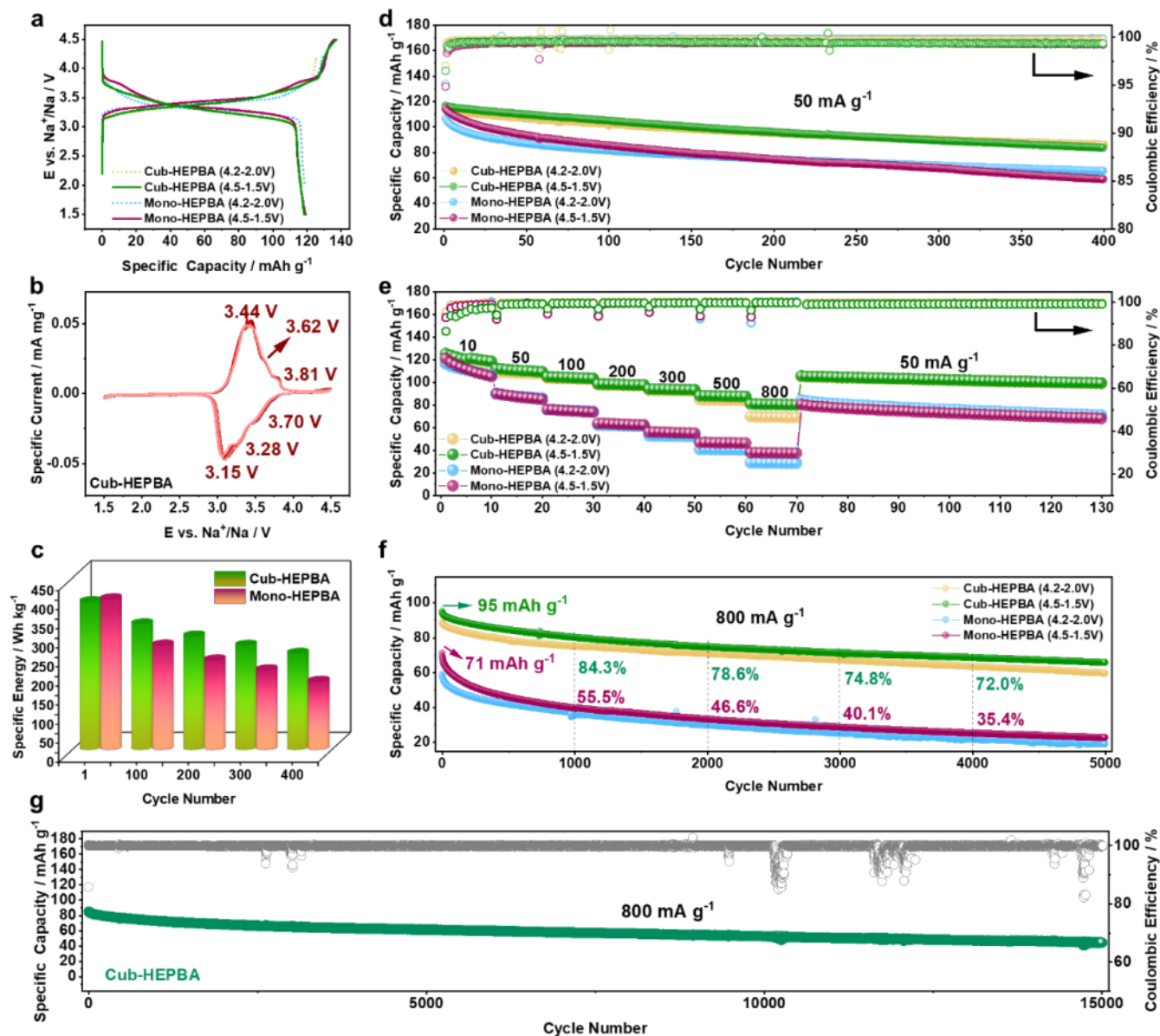


Figure 3. Electrochemical cycling of Cub- and Mono-HEPBA cells with cutoff potentials of 1.5 and 4.5 V or 2.0 and 4.2 V vs Na⁺/Na. (a) Initial charge/discharge curves at 10 mA g⁻¹, (b) cyclic voltammograms of the first four cycles for Cub-HEPBA at 0.05 mV s⁻¹, (c) select specific energies (in the 1st, 100th, 200th, 300th, and 400th cycle), (d) cycling performance at 50 mA g⁻¹, (e) rate capability at specific currents ranging from 10 to 800 mA g⁻¹, and (f, g) cycling performance at 800 mA g⁻¹ over 5000 and 15000 cycles.

XRD patterns are pronounced peak splittings observed for Mono-HEPBA at 18.7°, 19.1° (−211/211), 29.8°, 30.4° (031/013), and 37.8°, 38.7° (42−2/422), respectively. In contrast, no splitting of the reflections referring to the (200), (220), (400), and (420) crystal planes is apparent in the XRD pattern of Cub-HEPBA.^{41,42} The results from the refinement of the structures are summarized in Tables S1 and S2. The structural analyses revealed a local atomic arrangement in which one of the five metal atoms (Mn/Co/Ni/Cu/Fe) is situated on the N-coordinated position. Specifically, in the Cub-HEPBA, the dominant metal species are Mn and Co, occupying the 4*b* sites, whereas in Mono-HEPBA, they are situated on the 2*a* sites. Concurrently, C-coordinated Fe ions (Fe₁) are found on the 4*a* sites for Cub-HEPBA and the 2*d* sites for Mono-HEPBA. Overall, the PBAs consist of linear chains of Fe₁−C≡N−M(Mn/Co/Ni/Cu/Fe₂)−N≡C−Fe₁ along the edges of the

unit cell,^{31,41} as illustrated in Figure 1c. It should be noted though that the monoclinic structure exhibits a tilt of the bond angles, i.e. −C≡N−M− is shifted from the typical 180° in the cubic phase to 159°. At the same time, the distance of Fe₁⋯M elongates from 5.205 Å (cubic) to 5.230 Å (monoclinic).

Inductively coupled plasma-optical emission spectroscopy (ICP-OES, Table S3) and differential scanning calorimetry (DSC, Figure S2) were employed to examine the chemical composition and water content of the as-synthesized materials. The chemical formulas were determined to be Na_{1.46}Mn_{0.3}Co_{0.3}Fe_{0.133}Ni_{0.133}Cu_{0.133}[Fe(CN)₆]_{0.86}□_{0.14}·1.74H₂O and Na_{1.48}Mn_{0.3}Co_{0.3}Fe_{0.133}Ni_{0.133}Cu_{0.133}[Fe(CN)₆]_{0.87}□_{0.13}·1.12H₂O for Cub- and Mono-HEPBA, respectively. From calculating the configurational entropy (Δ*S*_{conf}, see Supporting Information for details),⁴³ both

samples were found to have the same ΔS_{conf} of 1.53R, and therefore, can be classified as high-entropy PBAs.

Selected-area electron diffraction (SAED) (Figure 2a,b) was performed to further probe the structure of the samples. The (200), (220), (400), and (420) lattice planes of the cubic structure can be clearly observed for Cub-HEPBA, while the (101), (211), (022), and (013) planes of the monoclinic phase are apparent for Mono-HEPBA. As evidenced by scanning electron microscopy (SEM), in the case of Cub-HEPBA, relatively small cube-shaped particles form larger aggregates (secondary particles) characterized by an average size of 2 μm (Figure 2c). Mono-HEPBA also exhibits a cubic morphology, but with less pronounced aggregation (Figure 2d). Further characterization via scanning transmission electron microscopy (STEM) and energy dispersive X-ray spectroscopy (EDS) mapping corroborated the even distribution of Na, Mn, Co, Fe, Ni, and Cu in both samples (Figure 2e,f). In-depth analysis of the surface chemical composition was done using X-ray photoelectron spectroscopy (XPS). The relevant results are presented in Figures 2g,h and S3. The survey spectra collected from the Cub- and Mono-HEPBA samples (Figure S3a,b) confirm the presence of the aforementioned elements. Notably, the Na 1s spectrum of Cub-HEPBA features a single peak at a binding energy of 1071.8 eV (Figure S3c), in agreement with the data for Mono-HEPBA (Figure S3d). Comparison of the detailed spectra for the other metal species (Figure 2g,h) reveals that the results for Cub-HEPBA closely resemble those of Mono-HEPBA, with only minor binding energy shifts. For the Fe 2p region, a doublet at 708.5 and 721.4 eV is detected for both materials. It can be assigned to Fe^{2+} in the $[\text{Fe}^{2+}(\text{CN})_6]^{4-}$ unit.^{31,35,44,45} In contrast, the doublet of $[\text{Fe}^{3+}(\text{CN})_6]^{3-}$ would be expected at higher binding energies ($\sim 710/723$ eV).³⁷ Furthermore, the absence of other features suggests that the N-coordinated Fe ions are also in +2 oxidation state. The Mn 2p spectra show in both cases binding energies of the main $2p_{3/2}$ and $2p_{1/2}$ peaks of about 641.5 and 653.5 eV, in addition to distinct satellites at 646.4 and 658.3 eV. Furthermore, a broad Ni Auger peak is observed at ~ 644 eV. Because pronounced satellite structures are usually only found for Mn^{2+} compounds, the data suggest a main oxidation state of +2 for Mn in both HEPBAs.^{30,46} Likewise, the Co 2p spectra display distinct satellite peaks at 789.6 and 804.8 eV, in addition to the main doublet at 782.1 eV ($2p_{3/2}$) and 797.3 eV ($2p_{1/2}$), along with a Fe Auger peak at ~ 786 eV.^{30,31} Similar to Mn, the presence of satellite features points toward +2 oxidation state. In the case of Ni 2p, the main doublet at 856.2 eV ($2p_{3/2}$) and 873.7 eV ($2p_{1/2}$) is accompanied by another doublet at slightly higher binding energies of 857.6 and 875.3 eV, along with satellite features at ~ 863 and 880 eV.³¹ The multiplet splitting renders it challenging to discern the Ni oxidation state. It is worth noting that the Ni $2p_{3/2}$ peak of NiO typically appears around 854 eV, while that of $\text{Ni}(\text{OH})_2$ is detected at about 856 eV, a binding energy akin to that of Ni_2O_3 .⁴⁷ Thus, determining the Ni oxidation state for the HEPBAs is challenging. Nevertheless, previous findings from normalized K-edge X-ray absorption near edge spectroscopy (XANES) hint at an oxidation state of +2.^{31,37} Finally, the main peak in the Cu $2p_{3/2}$ region of Cub-HEPBA at 932.6 eV can be attributed to Cu^+ .³⁰ Additionally, a smaller peak detected at a higher binding energy (935.3 eV), along with its corresponding shakeup satellite at 943.8 eV, suggests the presence of some Cu in +2 oxidation state,^{10,48} consistent with observations made for Mono-HEPBA. The presence of Cu^+

indicates that an internal redox reaction (surface reduction) takes place during synthesis.³⁷

Electrochemical Properties. Galvanostatic charge/discharge tests of Cub- and Mono-HEPBA cathodes at 10 mA g^{-1} revealed similar first-cycle specific discharge capacities of about 120 mA h g^{-1} , as displayed in Figure 3a, corresponding to specific energies of 396 W h kg^{-1} for Mono-HEPBA and 389 W h kg^{-1} for Cub-HEPBA. Closer examination of the voltage profiles unveiled a relatively high mean discharge voltage, attaining 3.32 and 3.30 V vs Na^+/Na for Mono- and Cub-HEPBA, respectively, along with a small voltage hysteresis of 0.2 V. In the cyclic voltammograms (Figures 3b and S4), the well-converged redox pairs at 3.44/3.15 V and 3.62/3.28 V correspond to the oxidation/reduction of C-coordinated $\text{Fe}^{2+}/\text{Fe}^{3+}$ (low-spin, LS) and N-coordinated $\text{Mn}^{2+}/\text{Mn}^{3+}$ (high-spin, HS), respectively.^{30,32,49,50} Furthermore, the peaks at 3.81/3.70 V can be assigned to the $\text{Co}^{2+}/\text{Co}^{3+}$ (HS) redox couple (i.e., Co bonded to the N atom of the CN^- ligands).^{49,51} Notably, these redox pairs tend to merge into a single broad peak after four cycles, consistent with the attributes of HEPBAs described elsewhere.^{30,31} The redox potentials in HEPBAs result from the complex interactions among the different metal ions and their specific coordination environments. These factors collectively dictate the electrochemical behavior observed in these materials.

As can be seen from the data shown in Figure 3c,d, the structural configuration has a profound effect on the cycling stability, with Cub-HEPBA being superior to Mono-HEPBA. This remains also true under the more demanding conditions of a wider electrochemical window (1.5–4.5 V). For instance, in the 100th, 200th, 300th, and 400th cycle at 50 mA g^{-1} , Cub-HEPBA delivered specific capacities of 105, 96, 89, and 84 mA h g^{-1} , respectively. In contrast, the capacity retention of Mono-HEPBA in the 400th cycle approached 51%, respective to a specific discharge capacity of only 59 mA h g^{-1} . The respective specific energies shown in Figure 3c (considering sodium metal as anode in a theoretical full cell) further underscore the beneficial effect of the cubic PBA structure on cyclability. Specifically, in the 300th and 400th cycle, Cub-HEPBA was capable of providing 275 and 254 W h kg^{-1} , respectively, while Mono-HEPBA only delivered 210 and 180 W h kg^{-1} . Comparative analysis of low-entropy PBAs (LEPBAs) with cubic and monoclinic structures (comprising equimolar amounts of Mn and Co, with $\Delta S_{\text{conf}} = 0.69R$) emphasizes the much-improved cycling stability of Cub-HEPBA, both at low and high specific currents of 50 and 800 mA g^{-1} , respectively (Figure S5). This result demonstrates the positive effect of increased ΔS_{conf} on the electrochemical performance of multicomponent PBAs.

The superior cyclability of Cub-HEPBA was also evident when assessing the rate capability, as shown in Figure 3e. Cub-HEPBA delivered specific capacities of up to 81 mA h g^{-1} even at 800 mA g^{-1} . Furthermore, when the specific current was set to 50 mA g^{-1} , Cub-HEPBA exhibited a high specific capacity of 105 mA h g^{-1} . In contrast, Mono-HEPBA suffered from a substantial decrease in capacity with increasing current, approaching 38 mA h g^{-1} at 800 mA g^{-1} . It is also interesting to note that the specific capacity of Mono-HEPBA at 50 mA g^{-1} closely matches that of Cub-HEPBA at 800 mA g^{-1} . The different performance predominantly manifests at high rates, prompting the application of a high current for assessing the long-term stability. As shown in Figure 3f, Mono-HEPBA experienced a significant decline in capacity retention at 800

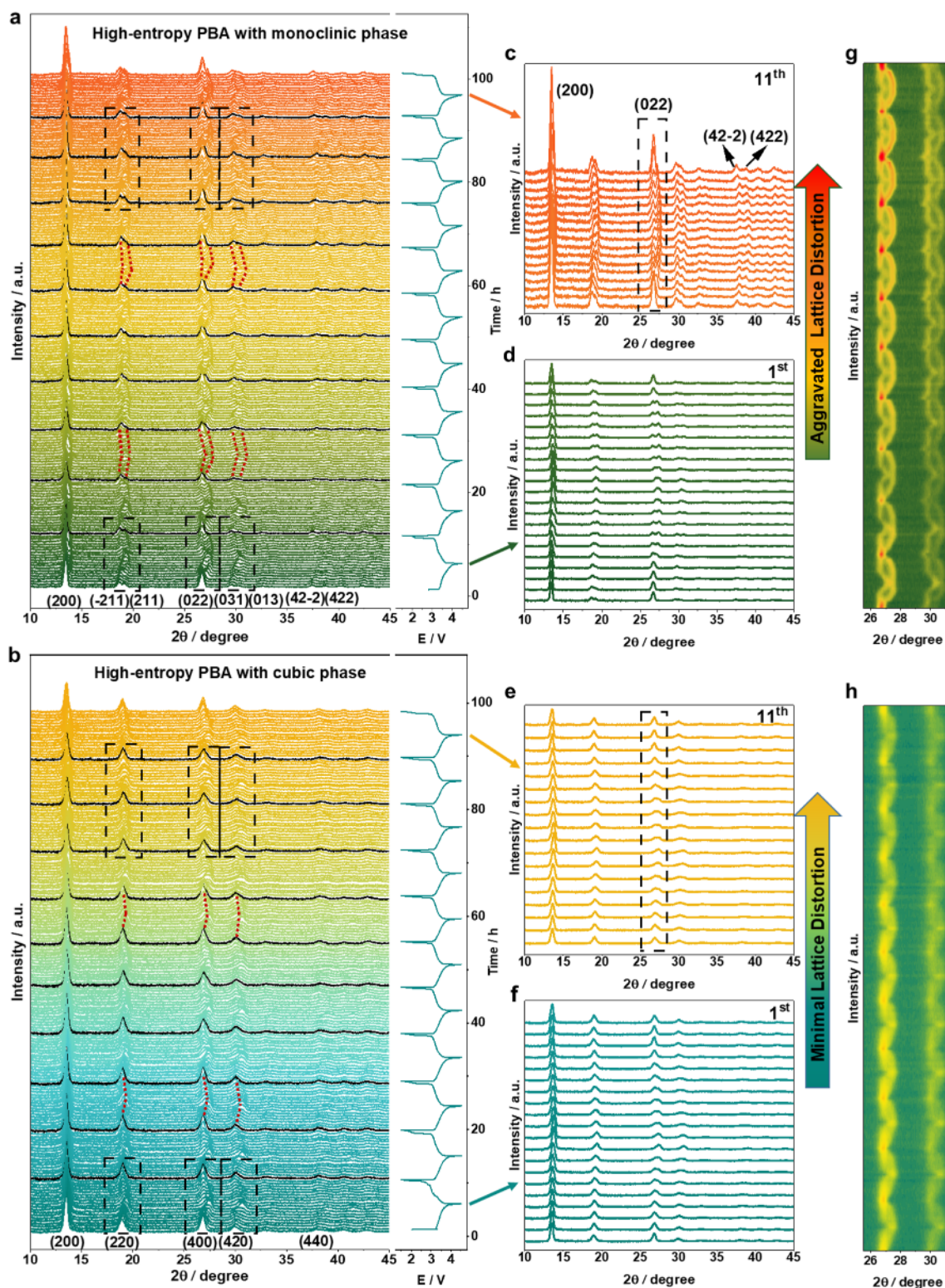


Figure 4. (a, b) *Operando* XRD characterization and corresponding voltage profiles of Mono- and Cub-HEPBA cathodes over 11 cycles at 25 mA g⁻¹. Select XRD patterns (first and 11th cycles) for (c, d) Mono-HEPBA and (e, f) Cub-HEPBA. (g, h) Closer view on the region between 25 and 32° in waterfall plots during cycling.

mA g⁻¹, from about 56% after 1000 cycles to 35% after 4000 cycles. In contrast, Cub-HEPBA demonstrated high stability, delivering a specific capacity of about 70 mA h g⁻¹ (compared to 23 mA h g⁻¹ for Mono-HEPBA) and showing a Coulomb efficiency of 99.97% (see Figures 3f and S6) even after more

than 5000 cycles. Figure 3g displays the cycling performance of Cub-HEPBA over 15000 cycles at 800 mA g⁻¹, highlighting again the advantages of the cubic structure. Typically, structural degradation and cationic recombination tend to occur upon high-voltage operation, resulting in sluggish

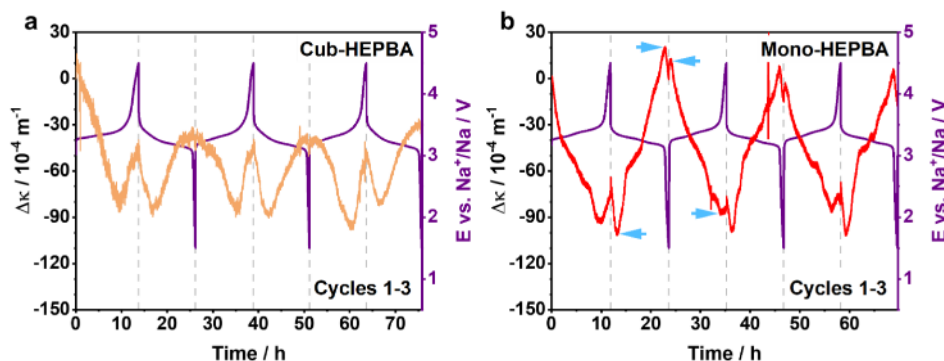


Figure 5. *Operando* curvature data and corresponding charge/discharge curves for (a) Cub-HEPBA and (b) Mono-HEPBA cathodes in the potential range between 1.5 and 4.5 V vs Na⁺/Na at 10 mA g⁻¹.

kinetics and capacity decay,^{30,52} in agreement with the performance decline observed for Mono-HEPBA. However, Cub-HEPBA still delivered specific capacities of about 60 mA h g⁻¹ after 10000 cycles and showed minor capacity fading, despite the fast charge/discharge conditions and high upper cutoff potential of 4.5 V. Considering the morphological differences among the samples employed in this work, the aggregated primary particles of Cub-HEPBA result in a smaller surface-to-volume ratio, unlike the monocrystalline morphology of Mono-HEPBA. This apparently facilitates effective connectivity with the conductive carbon black and the current collector during prolonged cycling,⁵³ thereby enabling Cub-HEPBA to demonstrate stable and rapid sodium storage performance.

Electrochemical Mechanisms. To understand the origin of the electrochemical differences between cubic and monoclinic HEPBA, *operando* XRD investigations were carried out. The measurements were performed to follow the structural transformations during battery operation. The first patterns collected from the as-prepared materials in coin cells (Figure 4a,b) reassert the expected structures. The distinct peak splitting in Figure 4a, relating to the (−211/211), (031/013), and (42−2/422) reflections, is characteristic of monoclinic PBA materials, while the individual reflections seen for Cub-HEPBA in Figure 4b, namely, (200), (220), (400), (420), and (440) confirm the cubic structure. In the case of Mono-HEPBA, the applied current has a strong effect on the structural changes during cycling. *Operando* XRD measurements performed at a nominal specific current of 7 mA g⁻¹ (Figure S7) revealed a profound structural transformation of the Mono-HEPBA. The characteristic peak splitting vanished upon cycling, and in addition to a single reflection denoting the (440) plane, new ones associated with the (200), (220), (400), and (420) planes appeared. This indicates the formation of a cubic structure when the cell is charged to 3.44 V vs Na⁺/Na.^{31,35,38} The latter structure remained until discharging to 2.9 V, whereupon it reverted back to the monoclinic structure [apparent peak splitting of (031/013) and (42−2/422)]. At low specific currents, Mono-HEPBA delivered similar specific capacities to Cub-HEPBA, even following the transition to a cubic phase. However, when the current is increased to 25 mA g⁻¹, Mono-HEPBA exhibited a markedly different structural evolution during Na⁺ insertion/extraction, strongly impacting the electrochemical performance. The corresponding specific discharge capacities of Mono- and Cub-HEPBA at 25 mA g⁻¹ achieved in the *operando* XRD measurements are given in Table S4.

While Figure 4d shows the absence of new reflections beyond the monoclinic structure during the initial cycle, obvious changes are apparent. First of all, a splitting of the (022) peak is observed as the Na⁺ ions are extracted/inserted. In the following cycles, the peak splitting becomes increasingly pronounced, which is particularly evident from the fifth cycle onward. Detailed examination revealed a stronger splitting and increased intensity of the (022) reflection, as depicted in Figure 4c. Similarly, the intensity of the (200) reflection for Mono-HEPBA exhibited a 10-fold increase compared to its initial state. Also, the (42−2) and (422) reflections, which were less distinct in the first cycle, became substantially more pronounced by the 11th cycle. Simultaneously, the preexisting reflections corresponding to (−211/211) and (031/013) exhibited a stronger splitting. This is indicative of exacerbated deformation of the unit cell and degradation during successive cycling, and further helps explain the inferior electrochemical performance of Mono-HEPBA, as shown in Figure 3. In contrast, Cub-HEPBA demonstrated robust structural stability throughout cycling (Figure 4b). Specifically, when comparing the first and 11th cycle (Figure 4e,f), a solid-solution type behavior is observed,³⁰ characterized by minor reflection changes accompanied by modest broadening during de/sodiation. This highlights the high reversibility and minimal structural distortion, which can be attributed to a kind of quasi-zero-strain behavior.⁵⁴ The corresponding parameters derived from the refinement of structural models against the XRD patterns of Cub- and Mono-HEPBA are presented in Figure S8. The data corroborate the superior reversibility of redox processes in the case of Cub-HEPBA. Furthermore, waterfall plots of the *operando* XRD patterns provide evidence for the structural superiority of Cub-HEPBA. As depicted in Figure 4h, the cubic structure remained fully intact even after the 11th cycle. In contrast, Mono-HEPBA displayed evident structural deterioration from the fifth cycle onward (Figure 4g). This is indicative of its less robust nature when subjected to fast Na⁺ extraction/insertion, and is further in agreement with the capacity fading observed for Mono-HEPBA at high C-rates.

In conclusion, while high specific capacities can be achieved with Mono-HEPBA at low currents, after a transition to the cubic phase during cycling, operation at higher C-rates leads to exacerbated lattice distortion. This underscores the advantage of the cubic structure, which promotes structural stability, and therefore, enhances performance. Owing to the robust structure optimized through the high-entropy approach, Cub-HEPBA clearly outperforms Mono-HEPBA in terms of rate capability and cycle life, among others.

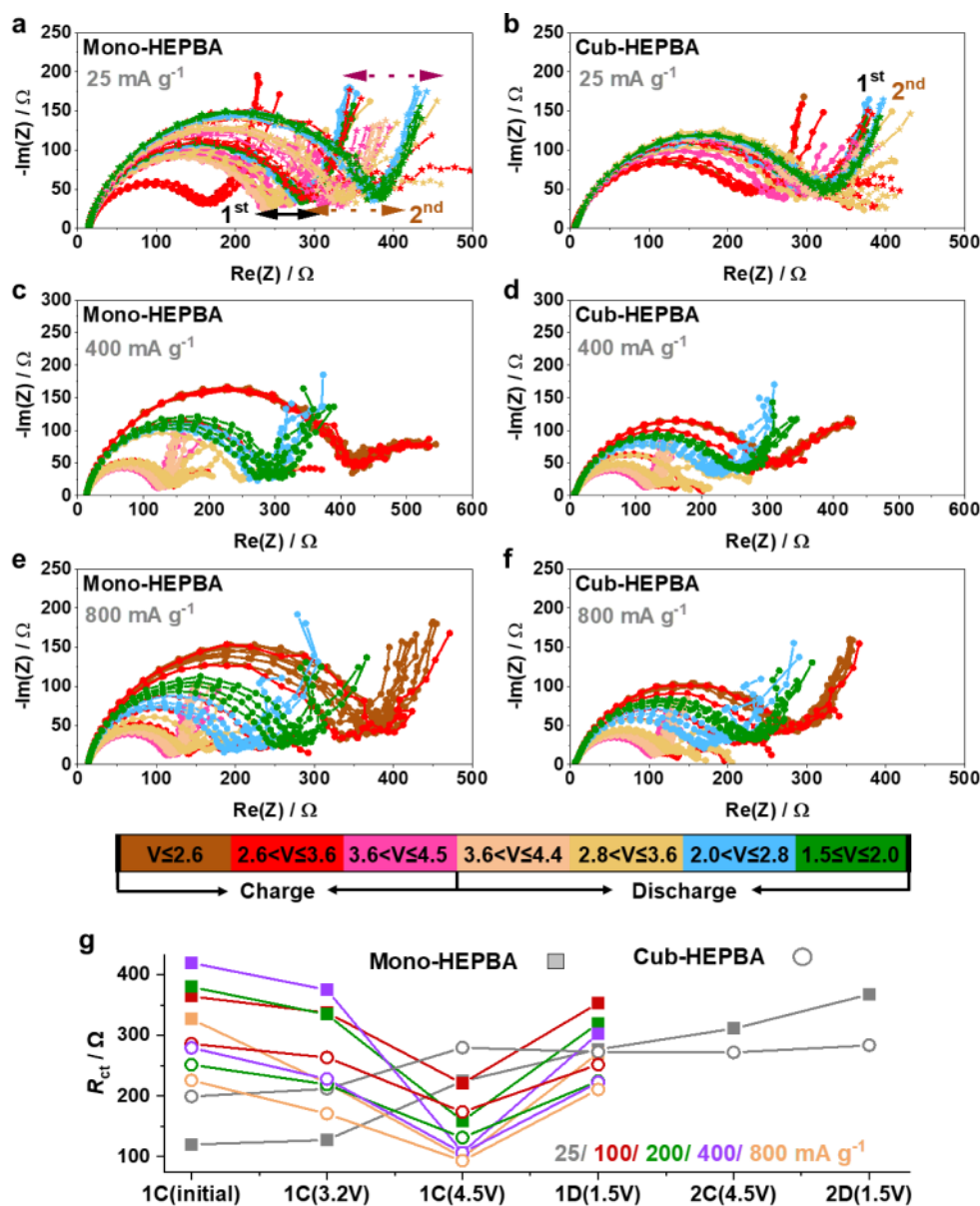


Figure 6. *Operando* EIS analysis of the extraction/insertion of Na⁺ from/into the HEPBAs cathodes at specific currents ranging from 25 to 800 mA g⁻¹. Nyquist plots for (a, c, e) Mono-HEPBA and (b, d, f) Cub-HEPBA. Different charge and discharge states are indicated by colored symbols and lines (see color code at the bottom). Note that data for the first two cycles are shown for 25 mA g⁻¹. (g) Comparison of R_{ct} between Cub- and Mono-HEPBA.

The extraction and insertion of ions from/into an electrode can cause significant volume variations and mechanical stress. Here, *operando* stress analysis was performed via the substrate curvature method to investigate the mechanical stress evolution during cycling.⁵⁵ Both the Cub- and Mono-HEPBA samples showed similarities but also characteristic differences in their curvature data, as can be seen from Figure 5. For the Cub-HEPBA (Figure 5a), the curvature first decreases until it changes direction and shifts from compressive to tensile stress. This occurs at about 3.42 V vs Na⁺/Na and coincides with the potential of the C-coordinated Fe²⁺/Fe³⁺ redox couple. During the subsequent sodiation, a similar change in the direction of curvature/stress at about 3.31 V corresponds to the potential of the N-coordinated Mn²⁺/Mn³⁺ redox couple. The curvature of the cantilever oscillates upon cycling. However, at the cutoff potentials of 4.5

and 1.5 V, the curvature (or mechanical stress) reached similar levels. This suggests that Cub-HEPBA in the sodiated and desodiated states exerts similar forces on the current collector and passive components of the electrode. It also agrees with the negligible structural distortions observed by *operando* XRD, and further suggests that Cub-HEPBA may in fact be a zero-strain material. The characteristic shape of the curvature, as shown in Figure 5a, did not change within the 10 cycles that were performed. Aside from that, within individual cycles, it was relatively smooth and revealed no signs of abrupt volume changes or phase transitions. These observations may be a consequence of the robust structure of Cub-HEPBA, which helps explain its superior performance.

Although Mono-HEPBA exhibited trends similar to Cub-HEPBA, there were also deviations. For instance, in Figure 5b, the initial downward slope shows more pronounced features.

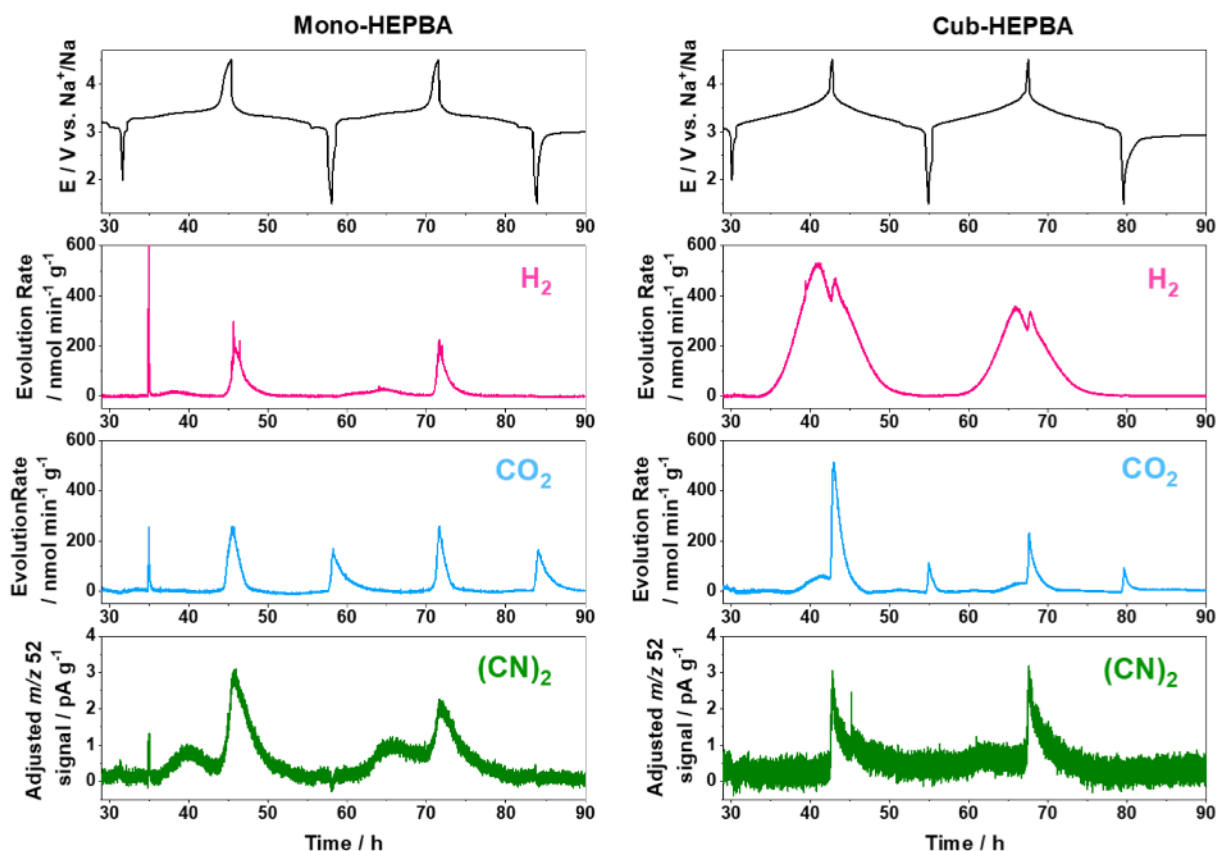


Figure 7. Gas evolution during cycling of Mono- and Cub-HEPBA cathodes in the second and third cycles, as determined via DEMS. The spike at 35 h in the Mono-HEPBA data is an artifact.

The small changes in slope may be caused by phase transitions. The first minimum of the curvature is reached around 3.5 V and matches with the structural change from monoclinic to cubic phase (Figure S7). As with Cub-HEPBA, Mono-HEPBA changes its direction of curvature, and the stress in the electrode shifts from compression to tension. When comparing Figure S5a,b, it can be seen that the curvature amplitude of this change is quite weak for Mono-HEPBA. In particular, the curvature or stress levels for Mono-HEPBA were not similar before and after sodiation. In the sodiated state, the electrode is more tensile than in the desodiated state. Despite similar capacities, the amplitude of the curvature oscillation during cycling was about twice as high as for Cub-HEPBA. This may be attributed to major changes in the lattice parameters of Mono-HEPBA during the extraction and insertion of Na^+ ions, as shown in Figure 4a, resulting in more distinct features in the curvature data. Symmetric reaction pathways are reflected by a mirror symmetry in curvature around the fully sodiated and desodiated states (see dashed lines in Figure 5). For Mono-HEPBA, the Na^+ extraction/insertion mechanism appears to be less symmetrical due to the fine features that differ between both states (marked by arrows in Figure 5b). Moreover, the features found in the curvature data for Mono-HEPBA slightly change from cycle to cycle. This seems to be indicative of structural degradation, such as particle rearrangements and/or binder/carbon black motion.

To examine the impact of the different structures on impedance, *operando* EIS measurements were conducted on the Mono- and Cub-HEPBA cathodes for a range of specific currents (25, 100, 200, 400, and 800 mA g^{-1}). As evident from

Figures 6 and S9, the spectra exhibit characteristic features, comprising a semicircle at high frequency and a straight line at low frequency.⁵⁶ The semicircle is related to the charge-transfer resistance (R_{ct}), and the sloping line reflects the diffusion impedance.^{57–59} Selected spectra were further fitted using the equivalent circuit shown in Figure S10. A comparative analysis of the first and second cycles at 25 mA g^{-1} revealed a notable increase in the semicircle for Mono-HEPBA (Figure 6a), signifying an increased R_{ct} , from 277 to 368 Ω at the fully discharged state (Table S5). In contrast, Cub-HEPBA revealed no substantial change in resistance after two cycles at 25 mA g^{-1} (Figure 6b), maintaining at $\sim 280 \Omega$ at 1.5 V vs Na^+/Na (Table S6), indicative of high reversibility. The change in resistance did not follow a clear trend (continuous increase) when testing the cells at higher specific currents. Both materials showed a higher R_{ct} when operated at ≤ 3.6 V than when cycled in the potential range between 3.6 and 4.5 V during desodiation at 100, 200, and 400 mA g^{-1} (Figures S9 and 6c, d). This is because oxidation processes associated with the C-coordinated $\text{Fe}^{2+}/\text{Fe}^{3+}$ and N-coordinated $\text{Mn}^{2+}/\text{Mn}^{3+}$ couples are mainly involved in this potential window.⁵⁷ Obviously, the R_{ct} is always much higher for Mono-HEPBA than Cub-HEPBA before charging to 3.6 V. For instance, R_{ct} values of 338, 335, and 376 Ω were found for Mono-HEPBA at 3.2 V for specific currents of 100, 200, and 400 mA g^{-1} , respectively, while the corresponding values for Cub-HEPBA under the same conditions are 264, 219, and 228 Ω , as summarized in Figure 6g. This result suggests that the increase in cathode/electrolyte interfacial resistance is mitigated in Cub-HEPBA, which is probably related to its more robust

structure. In addition, the smaller primary particle size appears to facilitate charge transfer across the interface.⁵³ For both cathodes, higher resistances were observed near the end of discharge (2.8–1.5 V), compared to other states of discharge, revealing that full reinsertion of Na⁺ is unfavorable. However, the smaller R_{ct} of Cub-HEPBA observed consistently (Figure 6g), also in the range of 2.8–1.5 V, indicates that the cubic structure is electrochemically better accessible.

Interestingly, there was no distinct change in resistance for the Cub-HEPBA when increasing the specific current from 25 to 400 mA g⁻¹, implying that the material is not susceptible to unfavorable side reactions that are otherwise easily triggered at high C-rates and/or high/low potentials.⁵⁸ By contrast, an increase in specific current induces distinct lattice distortion of the monoclinic structure, as verified by the *operando* XRD analysis (Figure 4a), resulting in compromised transport kinetics and exacerbated degradation throughout cycling. Major differences in impedance between Mono- and Cub-HEPBA were also observed when applying 800 mA g⁻¹ to the cells, as displayed in Figure 6e,f. Notably, the R_{ct} for Cub-HEPBA was much lower than that of Mono-HEPBA over the whole cycle. Mono-HEPBA suffered from strong variations in resistance, from 327 Ω in the initial state to 99 Ω at 4.5 V, and then to 271 Ω upon discharge to 1.5 V, compared to 226, 93, and 211 Ω , respectively, for Cub-HEPBA. It can be speculated that this is due to the more robust structure of Cub-HEPBA, allowing for facile charge transport even under harsh conditions.

The evolution of gases from both cathode materials during cycling was studied *in situ* via DEMS, utilizing a customized open headspace cell setup.^{60–62} Moisture and coordinated water commonly lead to H₂ ($m/z = 2$) formation, while surface carbonates and electrolyte decomposition result in CO₂ ($m/z = 44$) evolution.^{63,64} In oxide cathode materials, both for sodium- and lithium-ion batteries, the release of O₂ by oxidation of lattice oxygen at high states of charge additionally contributes to gas evolution, and by oxidation of the electrolyte, also to the formation of CO₂.^{65,66} In hexacyanoferrate cathodes, on the other hand, as we have shown previously, cyanide anions can be oxidized to form gaseous cyanogen [(CN)₂, $m/z = 52$] upon charge, thus degrading the active material, especially in the presence of NaClO₄.^{30,37,62} The gas evolution of Cub- and Mono-HEPBA is depicted in Figure 7 for the second and third cycles, measured in a potential range of 1.5–4.5 V vs Na⁺/Na. In the first cycle, the potential window was restricted to 2.0–4.2 V. The observed gas evolution over the whole measurement range is shown in Figure S11. Table S7 reports the evolved gas amounts, i.e., curve integrals, and specific capacities for each cycle and material.

Due to their innate water content, significant H₂ evolution is expected for hexacyanoferrates.^{30,37} As coordinated water is released mostly near the end of charge and in the form of Na(OH₂)⁺, the H₂ evolution rate increases at higher potentials.^{62,67,68} For Cub-HEPBA, an earlier onset of H₂ evolution as well as a higher total H₂ amount, when compared to Mono-HEPBA, are observed. In addition, the highest evolution rate in the first cycle is not observed at the end of charge, but around 3.5 V, indicating that release of lattice water is contributing to the H₂ evolution. The latter appears to be present only to a much lesser extent in Mono-HEPBA, where the H₂ evolution is restricted to smaller amounts around the end of charge. The findings are in good agreement with the

difference in water content of both materials (Table S3). However, an influence of the smaller particle size and higher specific surface area of Cub-HEPBA on water release of the materials cannot be ruled out. A dent-like decrease of H₂ evolution rate in Cub-HEPBA when charged to 4.5 V is likely due to H₂ being partially displaced by the strong CO₂ evolution setting in at this point.⁶² Strong CO₂ evolution occurs due to electrochemical electrolyte oxidation at potentials above ~ 4.3 V, equal to ~ 4.6 V vs Li⁺/Li, the stability limit for organic carbonates, such as ethylene carbonate (EC).⁶⁵ Before this onset, a weaker evolution of CO₂ is observed for Cub-HEPBA, and as it is concurrent with the H₂ evolution, i.e., water release, stems from hydrolysis of EC under release of CO₂.^{62,69–71} While the electrochemical electrolyte oxidation is not dependent upon the cathode material, as evident from similar CO₂ evolution from both materials in the third cycle, the higher CO₂ evolution of Cub-HEPBA in the first two cycles can be attributed again to a higher water content in the material, as shown previously.⁶² Finally, further CO₂ evolution independent of cathode material was observed near the end of discharge when going below 2.0 V. This was previously found to be due to reduction of fluoroethylene carbonate in the electrolyte at low potentials.^{72,73}

The evolution of (CN)₂ has previously been reported both during thermal runaway of Prussian white (PW) cells and during charge.^{30,37,62,74} A direct quantification of (CN)₂ evolution via DEMS was not possible due to a lack of suitable calibration gas mixtures needed for the conversion of ion currents recorded in the mass spectrometer to concentrations in the gas mixture. In the case of (CN)₂, no such calibration curve can be obtained, thus the measured detector currents ($m/z = 52$) are reported, still allowing for a semiquantitative analysis.^{60,61} To compare the gas evolution between different measurements, changes in the secondary electron multiplier (SEM) gain (between the measurements) have to be considered, and if necessary, compensated for. The gain decreases over time due to aging and degradation, with the effect most pronounced in newly installed SEMs, although it can be roughly compensated for by applying a higher voltage.^{75,76} Since H₂ and CO₂ are part of the calibration gas mixture, a relative comparison of SEM gain can be made from the calibration curve slopes of these gases, as outlined in Figure S12 and Table S8. For a fair comparison of evolution rates, the (CN)₂ raw signal is then adjusted by the factor between these calibration slopes and normalized by electrode weight. This corrected signal is depicted in Figures 7 and S11. A more detailed report of experimental considerations in the DEMS study of hexacyanoferrates can be found in the literature.⁶² Therein, we have also demonstrated that, while the water content of the cathode material determines the H₂ evolution, the conductive salt determines the evolution of CO₂ and (CN)₂. NaClO₄, as used herein, results in the necessary electrolyte basicity for hydrolysis of EC under CO₂ evolution to occur and increases the (CN)₂ evolution rate, associated with the formation of a cathode electrolyte interphase (CEI) due to its oxidative properties. The (CN)₂ evolution rate of a given phase or material is therefore inversely related to its stability against oxidation (by reactive ClO_x species).

In this work, in all cycles, the major difference in (CN)₂ evolution profiles between the two samples is the occurrence of a shoulder peak in Mono-HEPBA, which is especially strong in the initial cycle and absent in Cub-HEPBA. Furthermore, in

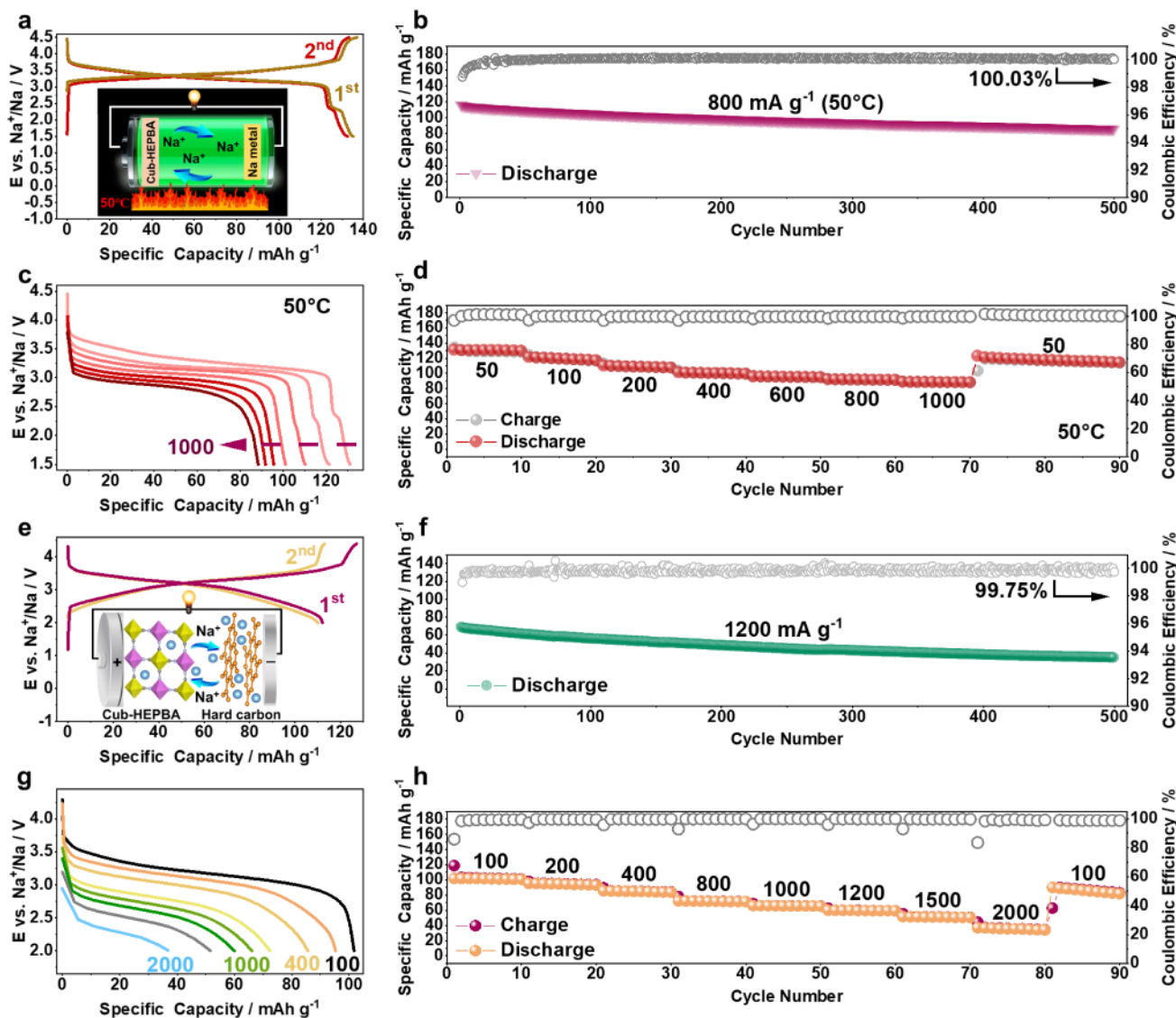


Figure 8. (a–d) Cyclability of Cub-HEPBA cathodes at 50 °C. (a) Voltage profiles at 50 mA g⁻¹ of the first two cycles, (b) long-term cycling performance at 800 mA g⁻¹, and (c, d) initial discharge curves at specific currents ranging from 50 to 1000 mA g⁻¹ and corresponding rate capability. (e–h) Na-ion full cell performance of Cub-HEPBA in the 2.0–4.4 V range. (e) Voltage profiles of coin cells at 20 mA g⁻¹ of the first two cycles, (f) long-term cycling performance at 1200 mA g⁻¹, and (g, h) initial discharge curves at specific currents ranging from 100 and 2000 mA g⁻¹ and corresponding rate capability.

the second and third cycles, the evolution curves appear to be narrower for Cub-HEPBA. Yet, as evident when extrapolating evolution rates over potential, as shown in Figure S13, this is only due to the slightly different shape of the voltage profiles at the end of charge, while at any given potential above the observed peak shoulder, the (CN)₂ evolution rate is similar between both materials. This is also reflected in similar peak integrals, as shown in Table S7. In a previous study of low- and high-entropy PW cathodes, a peak shoulder during charge was observed only in the low-entropy material and explained by a phase transition.³⁷ Gas evolution during the phase transition was attributed to concurrent degradation mechanisms, such as surface destabilization or formation of cracks leading to exposure of additional surfaces, and possibly cyanide-containing surface impurities, to the electrolyte. In the previous study, simultaneous to the phase transition and (CN)₂ evolution, also H₂ evolution was observed. Because of the overall stronger H₂ evolution in this work, due to the higher

cutoff potential and the materials, especially Cub-HEPBA, this is not clearly visible in Figure 7, but as shown in Figure S14, concurrent H₂ evolution is in fact observed for Mono-HEPBA. With these findings considered, the peak shoulder around 3.4 V seen for Mono-HEPBA is likely again a result of the transition to the cubic phase.

Other than the different potential window applied, the main difference between the previous study and this work is the composition of the materials. Previously, a low-entropy PW was compared to a high-entropy PW, with the difference in configurational entropy resulting from different compositions. By contrast, in this work, both materials differ only marginally in their composition, but in their preparation and resulting crystal structure. In analogy to the previous study, the (CN)₂ evolution rate first peaks during the phase transition of Mono-HEPBA, but then is similar for the Cub- and Mono-HEPBA samples once the transition has occurred, as expected for materials having the same phase and composition then. In

contrast, materials of different composition resulted in different (CN)₂ evolution rates, i.e., different material stability against oxidation.^{37,62}

Taken together, Mono-HEPBA exhibits a more substantial evolution of (CN)₂ compared to that of Cub-HEPBA, which we attribute to the additional release during the phase transition at ~3.44 V vs Na⁺/Na, suggesting structural degradation as a consequence. This result once again emphasizes the significance of integrating disorder (entropy) with crystal structure optimization in electrode engineering.

High-Temperature Stability and Full Cell Performance. Since thermal stability is a crucial factor in the safety requirements of SIBs, the electrochemical performance of Cub-HEPBA at elevated temperature was studied in this work as well. Figure 8a shows the charge/discharge curves of the first two cycles at 50 °C. The Cub-HEPBA cathode delivered a high specific discharge capacity of 135 mA h g⁻¹, corresponding to a specific energy of 436 W h kg⁻¹. The reactivity of the LS- and HS-Fe redox couples was evidently higher at 50 °C, as indicated in Figure S15a. Notably, benefiting from the robust structure, Cub-HEPBA revealed an excellent sodium-storage ability both in terms of cycling stability and rate performance at elevated temperature. More specifically, a reversible specific capacity of ~90 mA h g⁻¹ after 500 cycles at 800 mA g⁻¹ was achieved (Figures 8b and S15b). The Cub-HEPBA cathode also exhibited good rate capability. As evident from Figure 8c,d, even at the highest applied specific current of 1000 mA g⁻¹, it was still capable of delivering a specific discharge capacity of 90 mA h g⁻¹. This suggests that, compared with most of the conventional hexacyanoferrates reported in the literature,^{53,77} the introduction of compositional disorder (configurational entropy) positively affects the stability and cycling performance at elevated temperature.

To evaluate the practical applicability, full cells were fabricated with the Cub-HEPBA as cathode material and hard carbon as anode material. In this case, the calculation of specific capacities and energy densities was done based on the mass of Cub-HEPBA. To activate the hard carbon anode, it was initially cycled at 10 mA g⁻¹ for two cycles between 0.02 and 2.0 V vs Na⁺/Na in Na-metal cells, and then charged to 0.5 V and harvested (Figure S16). As shown in Figure 8e, the Cub-HEPBA full cell delivered an initial specific discharge capacity of 112 mA h g⁻¹ at 20 mA g⁻¹, corresponding to a specific energy of 345 W h kg⁻¹ (mean discharge voltage of 3.1 V). Stable electrochemical performance was also observed when applying high specific currents, as shown in Figures 8f–h and S17. For instance, at 100, 400, 1000, and 2000 mA g⁻¹, the Cub-HEPBA full cell was still capable of delivering 102, 86, 66, and 37 mA h g⁻¹, respectively. Overall, the results clearly demonstrate that cubic HEPBAs are promising candidates for application in SIBs, especially for the development of fast-charging cells.

CONCLUSIONS

In the present work, compositional disorder was introduced into Prussian blue analogue (PBA) cathode materials with distinct structural differences to study the effect that configurational entropy has on cycling performance. Cubic and monoclinic HEPBAs with similar configurational entropy, stoichiometry, and elemental composition, were systematically investigated to analyze their cyclability in Na-ion cells. The cubic HEPBA was found to benefit from improved structural

attributes, leading to high reversibility, good thermal stability, and enabling extended cycle life, even under high-voltage operation. Therefore, it holds promise for application as positive electrode in rechargeable Na-ion cells, especially for fast-charging batteries. By contrast, monoclinic HEPBA showed strongly impaired performance, indicating that the original structure is crucial for cycling, independent of stoichiometry and configurational entropy. Overall, this work is highlighting the preference of highly symmetrical, high-entropy battery materials and further emphasizes the intricate relationship between structure and performance.

EXPERIMENTAL SECTION

Synthesis. Cubic and monoclinic, high-entropy Na_xMn_{0.3}Co_{0.3}Fe_{0.133}Ni_{0.133}Cu_{0.133}[Fe(CN)₆]_{1-y}·nH₂O materials were prepared by a simple coprecipitation method at different temperatures. Typically, 8 mmol Na₄Fe(CN)₆·10H₂O and stoichiometric amounts of FeCl₂·4H₂O, MnCl₂·4H₂O, NiCl₂·6H₂O, CuCl₂·2.5H₂O, and CoCl₂·6H₂O (in total 6 mmol metal precursors) were dissolved in 100 mL deionized water to form solutions A and B. After complete dissolution (ultrasonication for 0.5 h and then stirring for 0.5 h), sodium citrate (5.35 g) was added under stirring to obtain homogeneous solutions. Then, the two solutions A and B were slowly and simultaneously added dropwise to 200 mL deionized water under stirring to form solution C. The mixture was kept stirring for 4 h at room temperature for Cub-HEPBA and at 70 °C for Mono-HEPBA, and aged for 12 h without stirring before centrifugation. The precipitate was washed several times with deionized water, and the wet powder was finally dried in a vacuum oven at 100 °C for 12 h. To prevent the samples from water uptake, they were quickly transferred into an Ar glovebox.

Electrochemical Measurements. Cathodes were made from the active compounds (70 wt %), Super C65 carbon black (TIMCAL, 20 wt %), and polyvinylidene difluoride (PVdF, Solef 5130, Solvay, 10 wt %) dispersed in *N*-methyl-2-pyrrolidone (NMP, Sigma-Aldrich) using a Thinky ARE-250 blender (two times, each for 3 min). The resulting slurries were uniformly spread onto Al foil by a laboratory doctor blade (150 μm wet-film thickness), and then dried under vacuum at 120 °C for 24 h. Circular electrodes of diameter 13 mm were punched out and further dried for 10 h at 120 °C. The loading of active material was in the range of 1.4–1.6 mg cm⁻². The specific energy of the cells was calculated from the mean voltage and the specific capacity.

Galvanostatic testing was carried out on a LAND CT3001A battery system (Wuhan LAND Electronic Co. Ltd.) using standard CR2032 coin cells with cutoff potentials of 1.5 and 4.5 V, as well as 2.0 and 4.2 V vs Na⁺/Na. Sodium metal was used as counter and reference electrode, glass microfiber filter (GF/D, Whatman) as separator, and 1 M NaClO₄ in ethylene carbonate:dimethyl carbonate:propylene carbonate (EC:DMC:PC, 1:1:1 by vol.) with 5 vol % fluoroethylene carbonate (FEC) as electrolyte. All cells were assembled in an Ar glovebox (MBraun UNIlab, [H₂O] and [O₂] < 0.1 ppm).

Cyclic voltammetry measurements were carried out using a BioLogic VSP-300 potentiostat in the potential range from 1.5 to 4.5 V vs Na⁺/Na.

Major electrochemical measurements were performed in climatic chambers with a set temperature of 25 (±1) or 50 (±1) °C.

Full Cell Fabrication. The cathode was prepared from Cub-HEPBA, Super C65, and PVDF (7:2:1 weight ratio) on Al foil, as described above. The anode was fabricated by spreading a slurry of hard carbon, Super C65, and PVDF (8:1:1 weight ratio) onto Cu foil. To activate the anode, the hard carbon was initially cycled for two cycles at 10 mA g⁻¹ between 0.02 and 2.0 V vs Na⁺/Na in a Na-metal cell and then charged to 0.5 V to obtain the precycled anode for assembling the Cub-HEPBA/hard carbon full cell. The mass ratio of Cub-HEPBA to hard carbon was calculated to be 2:1. The specific capacities and energy densities were calculated based on the mass of Cub-HEPBA.

Characterization. X-ray diffraction (XRD) patterns of the samples were collected using a STOE Stadi P diffractometer equipped with a Ga-jet X-ray source (Ga-K_β radiation, λ = 1.20793 Å) in the 2θ range of 10–55°. Rietveld refinement analyses were performed using TOPAS Academics V5 software.

Inductively coupled plasma-optical emission spectroscopy (ICP-OES) measurements were carried out on a SPECTRO ARCOS SOP instrument.

Differential scanning calorimetry (DSC) measurements were performed at heating and cooling rates of 5 °C min⁻¹ under Ar atmosphere using a NETZSCH DSC 204F1 Phoenix. The content of crystal water was estimated from the weight loss in the temperature range of 40–130 °C. For this purpose, the specific enthalpy of dehydration was used, which can be

estimated as follows: $\Delta H = \int_{t_1}^{t_2} \frac{q}{m} dt$, where q , m , and t represent the heat flux (mW), mass (mg), and time (s), respectively.^{78,79} The molar enthalpy of dehydration is estimated to be 15.81 kJ mol⁻¹.⁷⁹ The total molar content in the measured sample ($n_{\text{H}_2\text{O},\text{total}}$) is estimated according to

$n_{\text{H}_2\text{O},\text{total}} = \frac{\Delta H}{15.81 \times 1000}$. Then, the content of crystal water per

mol is derived from $n_{\text{H}_2\text{O},\text{total}} = \frac{m_{\text{sample}}}{M_{\text{sample}}} \times x$, where m is sample mass (g) and M_{sample} represents the molar mass (g mol⁻¹). The M_{sample} is calculated via $M_{\text{sample}} = M_{\text{without crystal water}} + xM_{\text{H}_2\text{O}}$.

The sample morphology was characterized by scanning electron microscopy (SEM, Zeiss LEO 1530) and transmission electron microscopy (TEM). High-angle annular dark-field (HAADF) scanning TEM (STEM) measurements were performed on a Thermo Fisher Themis Z equipped with a probe-corrector (S-CORR) at 300 kV. The elemental distribution was studied by drift-corrected elemental mapping using a Thermo Fisher Super-X energy-dispersive X-ray spectroscopy (EDS) detector.

X-ray photoelectron spectroscopy (XPS) measurements were conducted on a PHI 5800 MultiTechnique ESCA system using monochromatic Al-K_α radiation (300 W, 15 kV), a takeoff angle of 45°, and pass energies at the electron analyzer of 29.35 eV for detailed scans and 93.9 eV for survey scans. Sample charging effects were relatively small, thus neutralization was not necessary. The main C 1s peak at 284.8 eV was used for calibration of the binding energy. Peak fitting was done with CasaXPS using Gaussian–Lorentzian peak shapes. For the peak fitting of the transition-metal 2p doublets, the expected intensity ratio of 2:1 and spin–orbit splitting were used.

Operando XRD. The structural evolution of the samples was investigated using a STOE Stadi P diffractometer equipped with a Ga-jet X-ray source (Ga-K_β radiation, λ = 1.20793 Å)

in transmission mode. To this end, electrodes with higher areal loading of active material (~5 mg cm⁻²) were employed, along with customized coin cells with Kapton windows of 4 mm diameter. The galvanostatic cycling was accomplished by a SP-150 potentiostat/galvanostat (BioLogic) at specific currents of 7 and 25 mA g⁻¹.

Operando Electrochemical Impedance Spectroscopy (EIS). EIS measurements were performed using a BioLogic VSP-300 potentiostat in the potential range of 1.5–4.5 V vs Na⁺/Na at specific currents ranging from 25 and 800 mA g⁻¹. Impedance spectra were recorded at all even potentials (1.6, 1.8, 2.0 V, ...), as well as in fully charged (4.5 V) and discharged states (1.5 V) during cycling, in the frequency range from 100 kHz to 1 Hz.

Operando Stress Analysis. *Operando* curvature measurements were conducted using a customized substrate curvature cell. The HEPBA electrodes were glued onto 15 mm × 4 mm borosilicate glass cantilevers of thickness 155 μm. The cantilevers consist of four layers (substrate/glue/current collector/composite electrode) and are clamped into the test cells. The clamp affixes the cantilever and ensures electrical contact by pressing it onto a contact region within the cell. Curvature measurements were performed at a distance from the clamp to avoid stress irregularities due to mechanical constraints caused by the clamping force. Mechanical stress within the composite electrode leads to a response of the four-layer cantilever in the form of curvature. To measure the radius of curvature, two laser beams were used. They enter and leave the cell through a window and are reflected at the backside of the cantilever. The angle between the laser beams was tracked by a CMOS camera^{55,80} and measured as a distance between two spots on the camera. This distance linearly correlates with the radius of the cantilever. The curvature is the inverse of this radius, and for thin layers on rigid thick substrates, the curvature is directly proportional to the mechanical stress within the thin layer (Stoney's relation) according to⁸¹

$\Delta\kappa = \frac{1}{r_1} - \frac{1}{r_0} = \frac{\Delta d}{2 * L * l}$. In this equation, $\Delta\kappa$ is the change in curvature (the inverse of the radius of curvature) and can be determined from the change in displacement of the distance d between the two laser spots on the camera. L is the distance between the camera sensor and the cantilever, and l represents the distance between the two laser spots on the cantilever. r_0 corresponds to the radius at the start of the measurement and $1/r_0$ is subtracted from the curvature to achieve zero curvature (stress/volume change) at the beginning. Here, we deal with a multilayer system and a thick active film consisting of a composite material.⁸⁰ Stoney's relation⁸¹ cannot be used, and it is therefore not readily possible to directly relate curvature and stress. Nevertheless, curvature relates to mechanical stress and volume change. We used the simple assumption that for geometrically similar films, the as-measured substrate curvature and volume changes of the active particles correlate linearly. The active material loading of the electrodes was 5 mg cm⁻² for the cubic phase and 4.5 mg cm⁻² for the monoclinic phase of HEPBA. The electrode area investigated was about 40 mm² in the potential range between 1.5 and 4.5 V vs Na⁺/Na at a specific current of 10 mA g⁻¹. 1 M NaClO₄ in EC:PC:DMC, 1:1:1 by vol. with 5 vol % FEC was used as electrolyte. Two different cells were investigated in a three-electrode configuration using the substrate curvature setup.

In Situ Gas Analysis. Differential electrochemical mass spectrometry (DEMS) was carried out to investigate the gas

evolution of Cub- and Mono-HEPBA. Cells were assembled using a 30 mm diameter cathode (4.0–4.5 mg cm⁻² active material loading) with a 4 mm hole in the center, a 40 mm GF/D glass microfiber separator, a 32 mm Na-metal anode, and 700 μ L electrolyte (1 M NaClO₄ in EC:PC:DMC, 1:1:1 by vol. with 5 vol % FEC) in a customized housing. A 2.5 mL min⁻¹ He carrier gas (purity 6.0) flow through this housing was established, and the extracted gas mixture was analyzed by a mass spectrometer (Omni Star GSD320, Pfeiffer Vacuum GmbH) after passing through a -8 °C cold trap to condense electrolyte components, while the cell was cycled between 1.5 and 4.5 V vs Na⁺/Na at a specific current of 10 mA g⁻¹. Calibration curves for H₂ and CO₂ are shown in Figure S12 (more details can be found in the literature).^{60,61}

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Author Contributions

Y.H. and Y.-J.M. conceived the idea, designed the experiments, conducted most of the characterizations, analyzed the results, and drafted the manuscript. Y.-J.M. and B.B. supervised the work. T.A. and R.M. contributed to the *operando* stress measurements. S.D. and T.B. performed and analyzed the DEMS experiments. J.L. assisted in the DSC measurements. S.S. assisted in the Rietveld refinement analyses. T.D. and M.F. contributed to the XPS analyses. H.W. assisted in the analysis of *operando* EIS data. Y.T. assisted in the TEM measurements. Y.M. assisted in the SEM imaging. Y.-J.M., T.B., and B.B. provided the main comments on the manuscript. H.H. provided some of the research funding. All authors commented on the manuscript.

Notes

The authors declare no competing financial interest.

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