

Mixed-refrigerant cooled 10 kA current leads for superconducting applications

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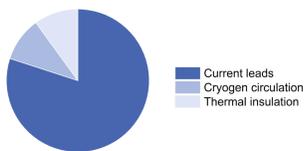
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ICEC29-ICMC 2024, Geneva, Switzerland, July 21-25, 2024.

Motivation – cooling demand of current leads

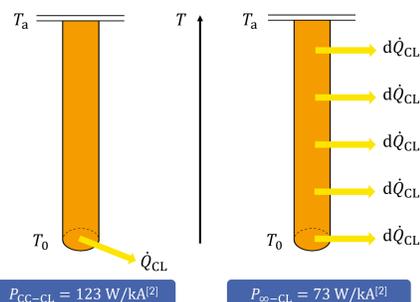
- Current leads (CL) impose heat load on cryogenic system
- Current leads are a main sources of power input for cooling^[1]

DC cables and bus bars



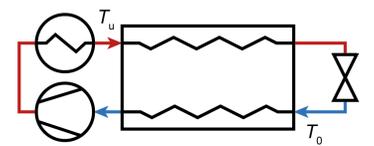
Operating costs can be reduced by about 50 %

- Theoretical power demand for cooling of conduction cooled (CC-CL) and continuously cooled (∞ -CL) current leads



Cryogenic mixed-refrigerant cycles (CMRC)

- Cryogenic mixed-refrigerant cycles offer scalable cooling power at $T \leq 100$ K
- CMRC-CLs promise reduction of power demand for cooling by 2/3 compared to CC-CLs



Construction in progress!

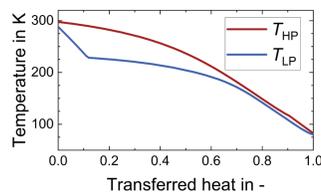
- Compact Accelerator Systems test stand (COMPASS)^[3]

- Infrastructure for experimental studies of i. a. CMRC-CLs
- Two independent CMRC providing approx. 100 W and 500 W of cooling power, resp.

Commissioning in Q4/2024

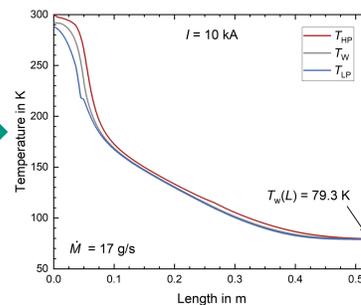
Optimization of operating conditions

- Optimization with HPC algorithm^[4] using **Differential Evolution**^[5]
- Consideration of T -dependent joule heating
- Optimization parameter:
 - $T_{LP,in} = 80$ K
 - $p_{HP,in} = 20 \dots 25$ bar
 - $p_{LP,in} = 1 \dots 5$ bar
 - $\eta_{comp} = f(p_{ND}, \Pi)$



Detailed modelling of CMRC-cooled current leads

- Simulation results: single-stage CMRC-cooled current lead

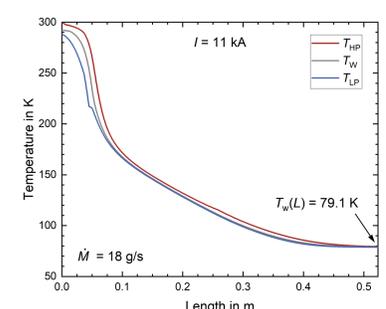
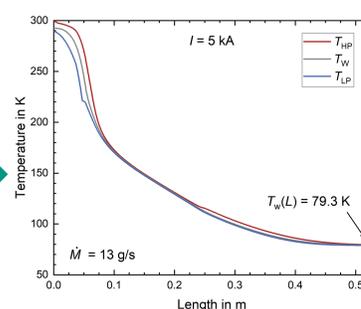


Parameter	CMRC-CL	CC-CL
Wall temperature at cold end	79.3 K	79.3 K
Current capacity	10 kA	10 kA
Mass flow mixed-refrigerant	17 g/s	-
Heat load due to ohmic losses	70.2 W	424 W
Power demand*	2.1 kW	8.1 kW
Carnot-Efficiency	35 %	15 %

*compared to Cryomech AL600 cryocooler

Reduction of power demand compared to CC-CL by 74 %

- CMRC-cooled current lead under variable operation conditions



Adaption of the mass flow to the operation conditions

- Final design of CMRC-CL prototype for COMPASS

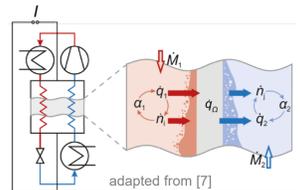
Key figures of CMRC-CL prototype	
Current capacity	10 kA
Dimensions (L x W x H)	564 x 90 x 56 mm
Pressure level	PN30
Total area for heat transfer	4.69 m ²



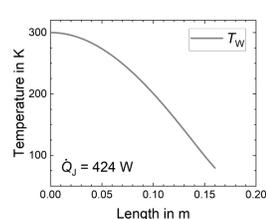
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Numerical model for current lead calculation

- Numerical model for heat exchanger calculations^[6]
 - Solution of conservation equations
 - Empirical correlations for α , Δp and ε
 - Heat source term for ohmic losses^[2]



Reference case: conduction cooled current lead



- Solution of 1-D T -field equation for conduction cooled part of current lead

$$\frac{\partial}{\partial x} \left(\lambda(T) \cdot A \cdot \frac{\partial T}{\partial x} \right) + I^2 \cdot \frac{\rho(T)}{A} = 0$$

- Reference case: operation with Cryomech AL600^[8]

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[3] J. Arnsberg, M. Stamm, and S. Grohmann, „Design of a High-Current Cryogenic Test Stand for Compact Accelerator Systems“, In: 26th IIR International Congress of Refrigeration - Refrigeration Science and Technology Proceedings, 26th IIR International Congress of Refrigeration, Vol. 1, Paris, France, Aug. 21, 2023, pp. 231–239. DOI: 10.18462/iir.2023.0290.
[4] F. Boehm, S. Grohmann, „Modelling and optimization of cryogenic mixed-refrigerant cycles for the cooling of superconducting power cables“, IOP Conference Series: Materials Science and Engineering, Advances in Cryogenic Engineering, Vol. 1301, Advances in Cryogenic Engineering: Proceedings of the Cryogenic Engineering Conference (CEC) 2023, Honolulu, USA, 2024. DOI:10.1088/1757-899X/1301/1/012132.

[5] R. Storn and K. Price, „Differential Evolution—A Simple and Efficient Heuristic for Global Optimization over Continuous Spaces“, Journal of Global Optimization, 11, 341–359, 1997.
[6] D. Gomse, „Development of heat exchanger technology for cryogenic mixed-refrigerant cycles“, PhD thesis, Karlsruhe: Karlsruhe Institute of Technology, 2019.
[7] D. Gomse, S. Grohmann, „Heat transfer and pressure drop in the main heat exchanger of a cryogenic mixed refrigerant cycle“, en, 2018. ICEC27-ICMC 2018, Oxford, England, September 3-7 2018.
[8] https://bluefors.com/products/gifford-mcmahon-cryocoolers/al600-gifford-mcmahon-cryocooler/, last visit: 21.06.2024.
[9] Courtesy of G. Rabsch, Institute for Micro Process Engineering (IMVT), Karlsruhe Institute of Technology (KIT), 27.06.2024.