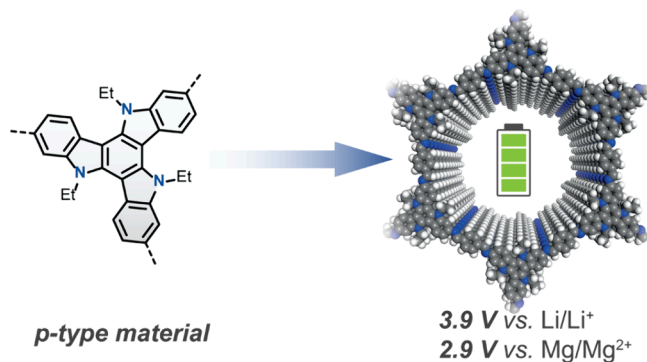


Porous Azatruxene Covalent Organic Frameworks for Anion Insertion in Battery Cells

Sebastian M. Pallasch,[¶] Manik Bhosale,[¶] Glen J. Smales, Caroline Schmidt, Sibylle Riedel, Zhirong Zhao-Karger, Birgit Esser,^{*} and Oliver Dumele^{*}

ABSTRACT: Covalent organic frameworks (COFs) containing well-defined redox-active groups have become competitive materials for next-generation batteries. Although high potentials and rate performance can be expected, only a few examples of p-type COFs have been reported for charge storage to date with even fewer examples on the use of COFs in multivalent ion batteries. Herein, we report the synthesis of a p-type highly porous and crystalline azatruxene-based COF and its application as a positive electrode material in Li- and Mg-based batteries. When this material is used in Li-based half cells as a COF/carbon nanotube (CNT) electrode, a discharge potential of 3.9 V is obtained with discharge capacities of up to 70 mAh g⁻¹ at a 2 C rate. In Mg batteries using a tetrakis(hexafluoroisopropoxy)borate electrolyte, cycling proceeds with an average discharge voltage of 2.9 V. Even at a fast current rate of 5 C, the capacity retention amounts to 84% over 1000 cycles.



INTRODUCTION

Because of climate change, there is an urgent need to develop reliable energy storage devices that use abundant or even sustainable materials and that are safe and have long lifetimes. Such devices will have great utility for storing electrical energy produced from renewable and clean resources, such as biomass, solar, wind, and hydropower plants, that are sometimes restricted with time-dependent availability.¹ Hence, novel technologies and charge storage chemistries have to be developed to fulfill the criteria of a higher sustainability and safety, in particular.^{2–5} Organic electrode materials are promising candidates to be used in such alternative technologies because the structural diversity in organic chemistry allows for the design of materials with tailored properties and, for example, the use of small molecules or redox polymers⁶ as electrode-active materials.^{7,8}

In recent years, covalent organic frameworks (COFs)⁹ have become contenders as organic active materials for batteries because of their highly ordered nanoporous structure, large surface area, and diverse functionalization opportunities.^{10,11} For example, COFs can be tailored to incorporate redox-active groups that, in turn, affect their charge storage properties¹² while it has also been shown that their porous structures can enhance ion diffusion.¹³ Most reports on COFs as battery electrode materials use an n-type redox activity of the COF in Li-based batteries^{3,14,15} with few examples of multivalent ion batteries.^{16–18} However, the rate performance of n-type COFs,

as well as the obtainable cell voltages, are often limited to values of up to 3 V vs Li/Li⁺.¹¹ With p-type organic electrode materials, however, cell voltages above 4 V vs Li/Li⁺ can be obtained.¹¹ Furthermore, the rate capability of p-type materials is often higher as anion insertion concurrent with an oxidation of the organic redox-active groups during charge is fast. Hence, the development of p-type redox-active COFs with a high operating potential is an attractive yet underexplored goal. Reported examples use (2,2,6,6-tetramethylpiperidin-1-yl)oxyl (TEMPO) as side groups to COF linkers,¹⁹ phenoxazine COF linkers,²⁰ or triarylamine COF nodes²¹ to show redox activities below or around 4 V vs Li/Li⁺.

As an alternative to Li-based batteries, cells using multivalent metals, such as Al and Mg, are considered viable solutions because these metals are intrinsically safe for the use as negative electrode materials and are abundant in the Earth's crust.^{22,23} However, the development of positive electrode materials for Al and Mg batteries is still in its infancy and faces severe challenges.^{23,24} Organic electrode materials are promising candidates with high achievable high cell voltages²⁵ and the

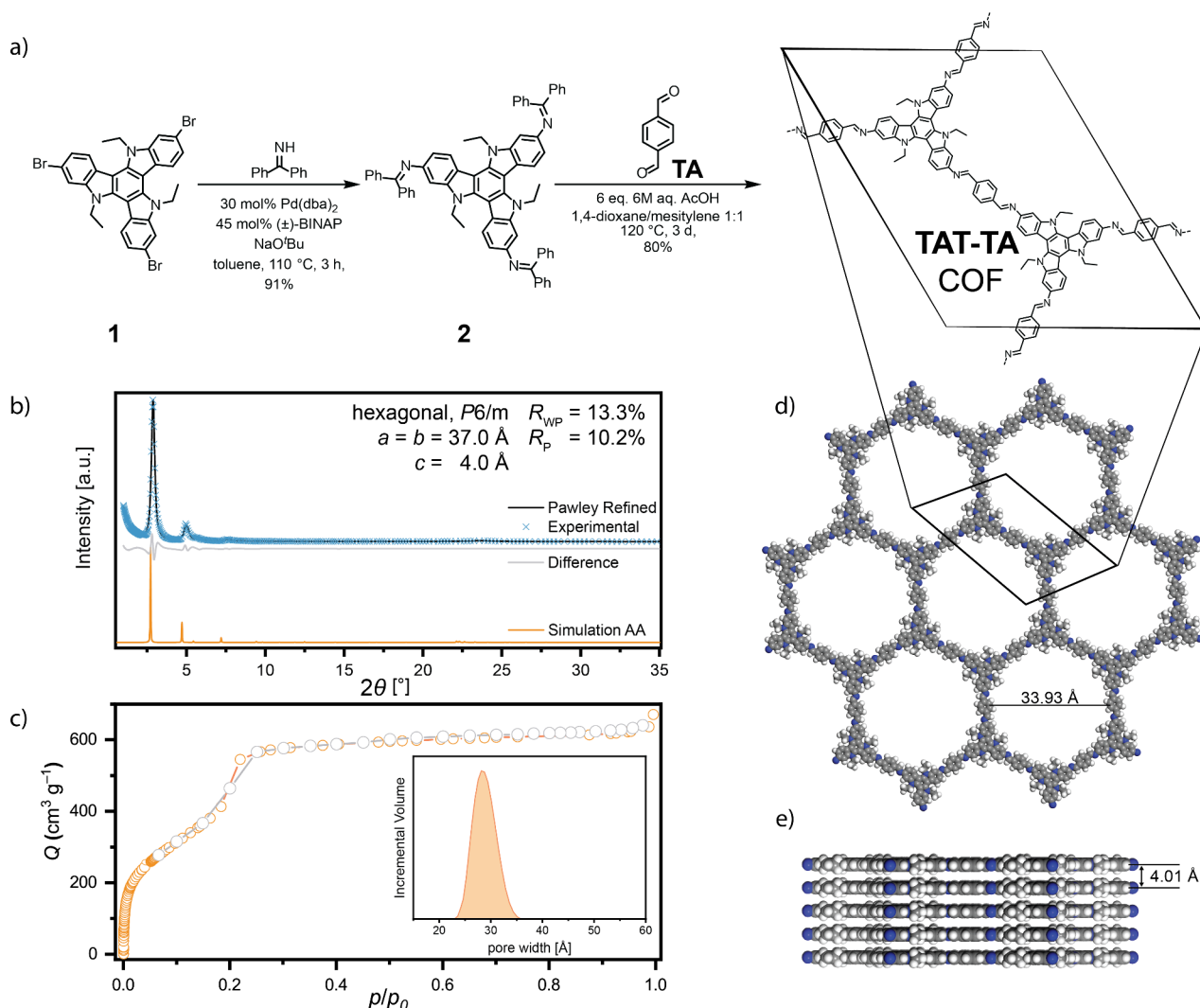


Figure 1. (a) Synthesis of azatruxene 2 and TAT-TA COF. (b) PXRD data of TAT-TA COF: experimental PXRD pattern (blue crosses), Pawley refinement (black line) using an optimized structural model (see d,e), difference between Pawley refinement and experimental data (gray line), and simulated PXRD pattern (orange). (c) N_2 sorption isotherms of TAT-TA COF. (d,e) Modeled three-dimensional structure of TAT-TA COF.

opportunity to use an anion storage mechanism with p-type redox-active groups. Recently, advanced electrolytes for Mg-based batteries have been developed that consist of non-coordinating (and non-nucleophilic) anions to the Mg salts, which can also be used with p-type organic electrode materials. One example is the magnesium tetrakis-(hexafluoroisopropoxy)borate ($\text{Mg}[\text{B}(\text{hfp})_4]_2$) salt, which additionally has a high oxidative stability $> 4.3 \text{ V}$.²⁶ To date, there are only three reports on p-type organic electrodes in such a dual-ion Mg cell configuration,^{27–29} but there is no report yet on a p-type COF used as such. Only a triazine-based amorphous porous organic polymer (POP) and Dichtel's anthraquinone COF³⁰ have been reported for use as n-type electrode material in Mg batteries for cation storage.^{18,31} Herein, we report the first example of a p-type COF used in a Mg battery, thereby exceeding the voltage limit of 2 V in such battery cells.³² The COF operates in an anion storage mechanism and is one of the first high-voltage p-type COFs used as electrode materials, in general. Azatruxene is employed as a heterocyclic electron-rich and redox-active scaffold with an efficient π - π stacking ability, a good prerequisite for COF formation.^{33–35} Triazatruxene (TAT) has previously been

implemented into porous materials,^{36–38} for example, in a conjugated microporous polymer for application as a fluorescence probe³⁶ and in a supercapacitor with a capacitance of up to 183 F g^{-1} and high cycling stability during 10 000 cycles.³⁸ These values are remarkable despite the low porosity and the absence of crystallinity in the reported materials. No application as battery electrode materials has yet been reported for azatruxene COFs.

RESULTS AND DISCUSSION

To obtain a crystalline COF, the transamination approach was chosen herein.³⁹ Tribromo-azatruxene 1³³ was reacted with benzophenone imine in a Buchwald–Hartwig coupling to obtain 2,7,12-tris(*N*-benzophenone imine)-5,10,15-triethylazatruxene 2 as COF precursor. Trisimine azatruxene 2 was reacted with terephthalaldehyde (TA) under solvothermal conditions to form the 2D TAT-TA COF with a hexagonal lattice (Figure 1). Powder X-ray diffraction (PXRD, Figure 1b) showed several intense reflexes, which correspond to Bragg reflexes of the COF lattice and indicate high crystallinity. A simulated periodic force field model, as implemented in Materials Studio,⁴⁰ was used for the Pawley refinement of the

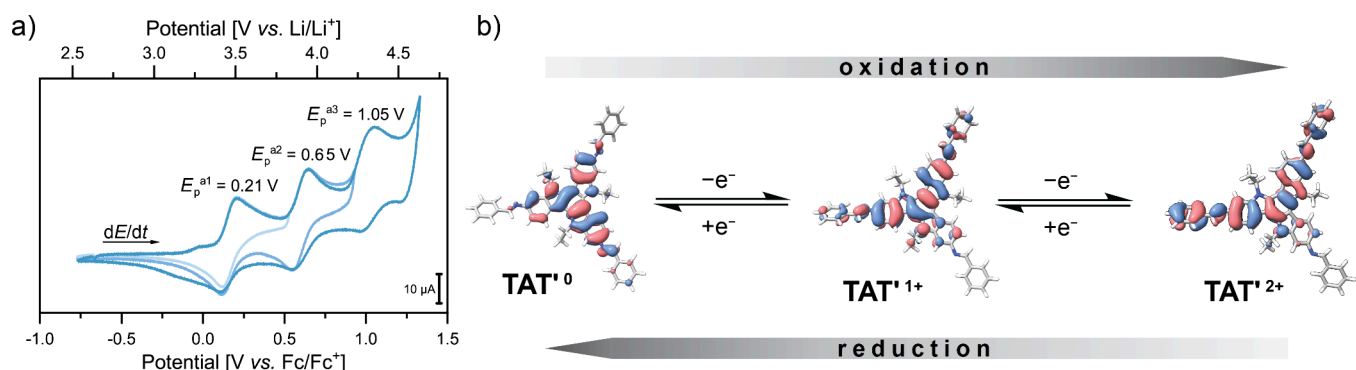


Figure 2. (a) Cyclic voltammograms of azatruxene **2** (1 mM in CH₂Cl₂ with 0.1 M *n*-Bu₄NPF₆, scan rate 100 mV s⁻¹, vs Fc/Fc⁺), and (b) TAT' charged states shown as HOMO/SOMO plots.

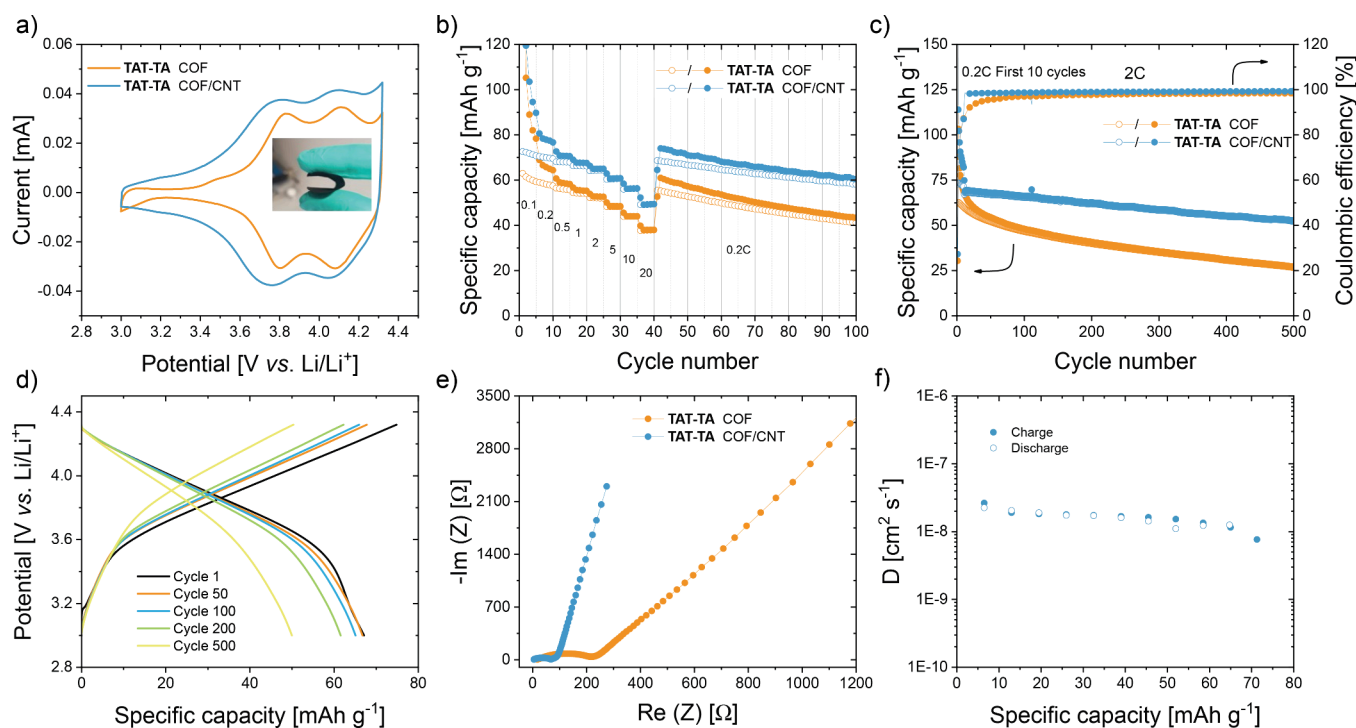


Figure 3. Electrochemical performance of TAT-TA COF (30/50/20 wt % COF/acetylene black/PVdF) and TAT-TA COF/CNT electrodes (1:2 wt ratio of COF/SWCNTs) in Li-based half cells (1 M LiPF₆ in EC/DMC 1:1). (a) CVs at 0.2 mV s⁻¹ (cycle 10). (b) Rate capability. (c) Cycling stability at 2 C rate. (d) Selected charge/discharge curves of TAT-TA COF/CNT electrodes at 2 C rate. (e) Nyquist plots of TAT-TA COF and TAT-TA COF/CNT electrodes from EIS measurements. (f) Diffusion coefficients obtained from GITT measurements for TAT-TA COF/CNT electrodes.

experimental PXRD (Figure 1b,d,e). It shows good agreement with a hexagonal *P6/m* space group representing an eclipsed AA stacking pattern (refined lattice parameters $a = b = 37.5$ Å and $c = 4.0$ Å). The sterically demanding ethyl groups lead to an interlayer distance of 4 Å (Figures 1e and S1e) and an average inner pore diameter of 33.93 Å (Figures 1d and S1f). The insignificant deviation of the simulated and experimental reflex angles 2θ can be explained by the slightly nonplanar geometry of the azatruxene core confirmed by DFT calculations, which cannot be modeled with the force field of Materials Studio accurately (Supporting Information, Section S17). The reflex at $2\theta = 2.88^\circ$ is assigned to the (100) lattice plane of the unit cell. Additional reflexes at 5.00° and 5.77° represent the (110) and (200) planes, respectively. A broad reflex is centered at around 25° , corresponding to the (001) plane and confirming the π - π stacked two-dimensional

structure at an interlayer distance of around 4 Å (Figure 1b). Nitrogen adsorption isotherms indicate a mesoporous material by a type IV isotherm (Figure 1c). The experimental surface area was evaluated to 1546 m² g⁻¹ employing the BETSI algorithm (Figure S3; $S_{\text{BET,calc}} = 2144$ m² g⁻¹),⁴¹ and the pore size distribution shows a major peak at 29 Å in good agreement with the experimentally obtained (100) reflex by PXRD (31 Å).

Cross-polarization magic-angle spinning nuclear magnetic resonance (CP-MAS NMR) and Fourier-transform infrared spectroscopy (FT-IR) were used to examine the chemical composition of TAT-TA COF (Supporting Information, Figures S4 and S5). The C=N imine stretch (1715 cm⁻¹) and the absence of the C=O stretch (1690 cm⁻¹) of TA confirmed the complete framework formation. Another indication is the absence of an aldehyde signal at around

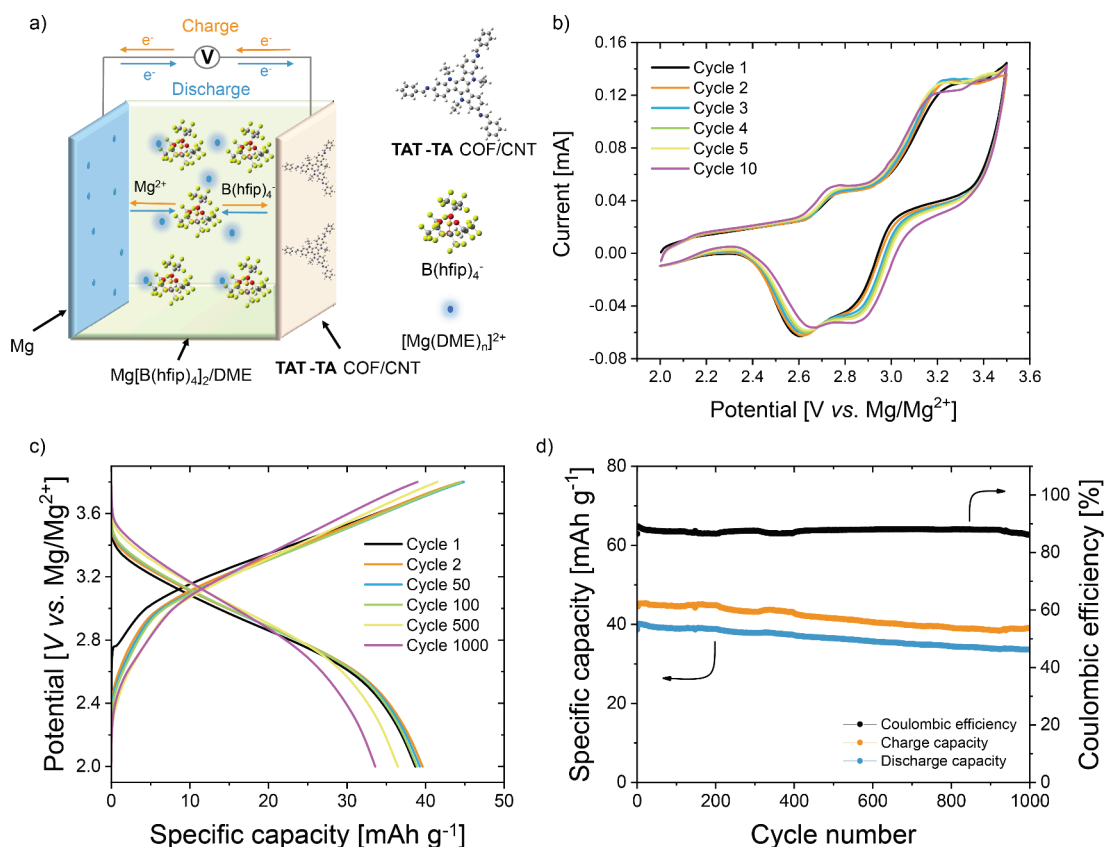


Figure 4. Electrochemical performance of TAT-TA COF/CNT electrodes (1:2 wt ratio of COF/CNTs) in Mg-based coin cells (0.3 M $\text{Mg}[\text{B}(\text{hfip})_4]_2 \cdot 3\text{DME}$ in DME). (a) Schematic of the cell setup. (b) Cyclic voltammograms at 1 mV s^{-1} . (c) Selected charge/discharge curves during galvanostatic cycling at 5 C. (d) Cycling stability at 5 C.

200 ppm in the CP-MAS NMR spectrum. Examination of the morphology using scanning electron microscopy (SEM) revealed highly uniform aggregates of spherical particles of $\sim 2\text{--}3 \mu\text{m}$ diameter (Figures S11 and S12).

The azatruxene tris(imine) core can undergo up to three reversible one-electron oxidations, thereby making it attractive for charge storage in batteries. In derivative **2**, these are centered at half-wave potentials of 0.21, 0.65, and 1.05 V vs Fc/Fc^+ (Figure 2a; for differential pulse voltammograms see Figure S7), and in tribromo azatruxene **1**, they are shifted to higher potentials (Figure S8). In the oxidized form, the charges are delocalized over the azatruxene core (Figure 2b), as indicated by the calculated HOMO/SOMO (singly occupied molecular orbital) of the neutral, cationic, and dicationic 2,7,12-tris(benzylimine)- N,N',N'' -triethylazatruxene model TAT' (Figure 2b) and in its various charged states (Section S17). As a p-type redox-active material, electrolyte anions are inserted concurrent with the oxidation of the TAT-TA COF as positive electrode material in a battery.

In order to investigate the performance of TAT-TA COF for charge storage in batteries, two types of electrodes were fabricated and investigated in Li half cells: conventional electrodes ("TAT-TA COF," henceforth) containing TAT-TA COF, acetylene black, and PVDF binder in a 30/50/20 wt % ratio coated on an Al current collector and free-standing electrodes prepared from TAT-TA COF and single-walled carbon nanotubes (SWCNTs) in a 1:2 weight ratio (named "TAT-TA COF/CNT") and used without current collector (Figures 3 and S13 for SEM images). The cyclic voltammograms [CVs, 1 M LiPF_6 in ethylene carbonate (EC)/dimethyl

carbonate (DMC) 1:1 as electrolyte] show two reversible redox processes centered at half-wave potentials of 3.78 and 4.07 V vs Li/Li^+ for the TAT-TA COF/CNT electrodes (Figure 3a). The third oxidation of the azatruxene units (Figure 2a) could not be reversibly addressed in battery electrodes, likely because of irreversible side reactions in the higher potential range. The galvanostatic cycling data in Figure 3b,c clearly show a better performance for the TAT-TA COF/CNT compared with the conventional TAT-TA COF electrodes. Reversible specific discharge capacities of up to 70.4 mAh g^{-1} on the basis of the mass of the active material are accessible for the former at a 0.2 C rate, which corresponds to 82% of the theoretical specific capacity of 86.2 mAh g^{-1} assuming a two-electron transfer per azatruxene subunit. This is paired with an excellent rate performance (Figure 3b) where even at the fast rate of 20 C, 49 mAh g^{-1} are accessible. A long-term cycling at a rate of 2 C over 500 cycles confirms the excellent suitability of the azatruxene COF as a battery electrode material (Figure 3c). After stabilizing the cell at 0.2 C for 10 cycles, a specific discharge capacity of 68 mA h g^{-1} was obtained for the TAT-TA COF/CNT electrodes at a 2 C rate of which 76% was retained after 500 charge/discharge cycles. The SWCNTs only have a minor contribution to the capacity of 8 mAh g^{-1} (Figure S18). In comparison, the conventional TAT-TA COF electrodes show a retention of only 27% of the initial specific discharge capacity of 59 mAh g^{-1} obtained at 0.2 C in cycle 11 after 500 cycles at 2 C. Conventional electrodes with higher COF mass loadings of 40 and 50 wt % were also investigated and showed good performance but were inferior to the TAT-TA COF/CNT electrodes (Figure S19).

The charge/discharge profiles of the TAT-TA COF/CNT electrodes (Figure 3d) show a plateau area centered around 3.9 V vs Li/Li⁺. This, as well as the clearly visible redox peaks in the CVs, prove a Faradaic charge storage behavior with anion insertion/deinsertion upon charge/discharge.⁴²

The better performance of the TAT-TA COF/CNT electrodes can be rationalized by electrochemical impedance spectroscopy (EIS, Figure 3e). Compared with the conventional TAT-TA COF electrodes (220 Ω), the Nyquist plots of the TAT-TA COF/CNT electrodes show a significantly lower charge transfer resistance (80 Ω), indicated by the location of the semicircle, suggesting rapid charge transport capability due to an enhanced conductivity through the presence of the CNTs. To further investigate the electrochemical kinetics of the TAT-TA COF/CNT electrodes, CVs at different scan rates were measured, which showed that the redox processes are not limited by diffusion (Figure S15). The capacitive contribution amounts to 73% at a scan rate of 0.3 mV s⁻¹ and increases to 87% at a scan rate of 2 mV s⁻¹ (Figure S16), thereby further confirming the kinetically fast pseudocapacitive process during PF₆⁻ storage in TAT-TA COF/CNT. Galvanostatic intermittent titration technique (GITT) measurements confirmed that the porous structure of the COF improves ion transport through the electrode (Figure 3f). With values in the order of 10⁻⁸ cm² s⁻¹, the diffusion coefficients indicate fast and efficient anion diffusion, thereby showing that there is no diffusion limitation to the electrochemical redox reaction of the azatruxene COF.⁴³

Next, the performance of the TAT-TA COF/CNT electrodes in Mg-based coin cells using metallic Mg as a counter electrode was investigated. As electrolyte, we used a 0.3 M solution of Mg[B(hfip)₄]₂·3DME in 1,2-dimethoxyethane (DME) as one of the best-working Mg electrolytes reported to date (Figure 4a).^{23,26,44} The CV in the potential range of 2.0–3.5 V vs Mg/Mg²⁺ (Figure 4b) shows two redox events similar to the Li half cells. The half-wave potentials lie at 2.7 and 3.0 V, which is lower than in the Li system; however, these values closely correspond to the standard reduction potential difference between Mg and Li. This shows that the redox activity is also based in the azatruxene moieties. Moreover, the second redox process in the CV is characterized by a potential difference of ~0.35 V between anodic and cathodic peak, which slightly decreases to ~0.25 V with increasing cycle number, thereby implying relatively inferior electrochemical kinetics in the Mg cell in comparison with the Li half cells. Nevertheless, the overlap of the CV curves in the extended scans indicates highly reversible insertion of [B(hfip)₄]⁻ anions in the positive electrode.

The Mg||TAT-TA COF/CNT cell shows excellent cycling behavior at fast C rates (Figure 4c). In the charge/discharge profiles at 5 C rate, the two redox events merge into one with a plateau centered at 2.9 V vs Mg/Mg²⁺. This is in accordance with the differential specific capacity plots (Figure S20), which display broad peaks for both charge and discharge. These peaks indicate the (de)insertion of [B(hfip)₄]⁻ anions into the TAT-TA COF/CNT electrode during (dis)charge. At a fast rate of 5 C corresponding to a current density of 655 mA g⁻¹, outstanding cycling stability is observed (Figure 4d). Of the initial 40 mAh g⁻¹ specific discharge capacity corresponding to an energy density of 112 Wh kg⁻¹ based on the active material, 84% is maintained over 1000 cycles. However, in comparison with the Li-based cells, the Mg cells exhibit a lower Coulombic efficiency of ~87%. This might be partly attributed to the

kinetic limitation of the Mg electrode redox reaction, which will be further investigated in separate studies. Nevertheless, the average discharge voltage of 2.9 V is higher than that of most reported Mg cells.^{27,29} The cycling stability of the TAT-TA COF/CNT electrode in the Mg cell is higher than that in the Li cell, which might be related to the different electrolyte used. Dimethyl ether shows less reactivity toward the radical cations than carbonate solvents, which explains the higher stability.

CONCLUSIONS

With the synthesis and characterization of a crystalline and porous azatruxene COF, TAT-TA COF, employed as positive electrode material in Li half cells and Mg batteries, this work demonstrates that p-type COFs are competitive materials candidates for sustainable energy storage applications. The positive charges in the redox-active azatruxene units are stabilized by conjugation. The TAT-TA COF/CNT composite exhibits rapid charge transfer and high electrochemical accessibility of the redox active groups of TAT-TA COF. TAT-TA COF/CNT electrodes show high discharge potentials of 3.9 V vs Li/Li⁺ and 2.9 V vs Mg/Mg²⁺ with a capacity retention of 76% (500 cycles at 2 C) and 84% (1000 cycles at 5 C), respectively, which makes this the first report of a p-type COF used in a Mg battery. It can be expected that installing anion-binding side chains as a structural modification will further amplify anion storage and ion mobility in such p-type COF materials. Furthermore, the design of highly conductive COFs and/or by performing in situ polycondensations on CNTs might reduce the required amount of conductive additives. The natural abundance and feasibility of the divalent Mg metal anode are particularly advantageous for cost-effective energy storage applications.

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Notes

The authors declare no competing financial interest.

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