



# Modeling species transport inside mesopores of catalytic washcoated monoliths for emission control

Martin Kutscherauer<sup>1</sup>, Maximilian Meyer<sup>1</sup>, Gianluca Boccardo<sup>2</sup>, Daniele Marchisio<sup>2</sup> and Gregor D. Wehinger<sup>1</sup>

<sup>1</sup>Institute of Chemical Process Engineering, Karlsruhe Institute of Technology, Karlsruhe, Germany

<sup>2</sup>Department of Applied Science and Technology, Institute of Chemical Engineering, Politecnico di Torino, Torino, Italy

8 September 2025

15<sup>th</sup> ECCE and 8<sup>th</sup> ECAB and 3<sup>rd</sup> CIBIQ, Lisbon, Portugal, September 8-10, 2025

# Spatially-resolved modeling enables optimal design of catalytic monolith reactors for emission control!

## Motivation:

- Improved emission control (EC) systems essential for the transformation to a greener industry
- Reduced performance of catalytic monolith reactors due to heat and mass transport limitations



## Goal:

- Better understanding of the interplay of chemical reaction and transport phenomena to improve monolith and washcoat design
- Tracking the way from the bulk to the active site
- Developing a spatially resolved, hierarchical multiscale model
- Model based optimization of monolith and washcoat design

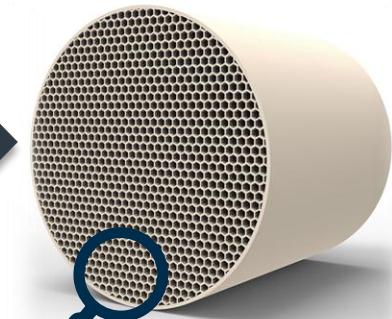


## Catalytic monolith reactors for EC :

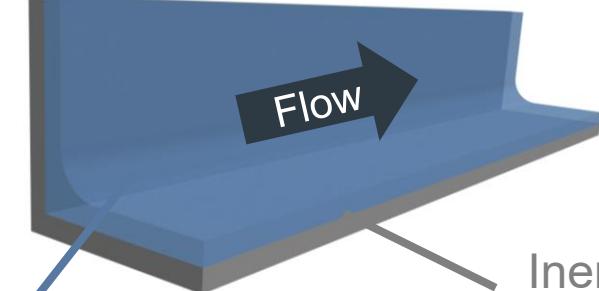
Harmful pollutants  
(CO, NO, CH<sub>4</sub>, NH<sub>3</sub>, VOCs)



Catalytic conversion



Clean exhaust gas

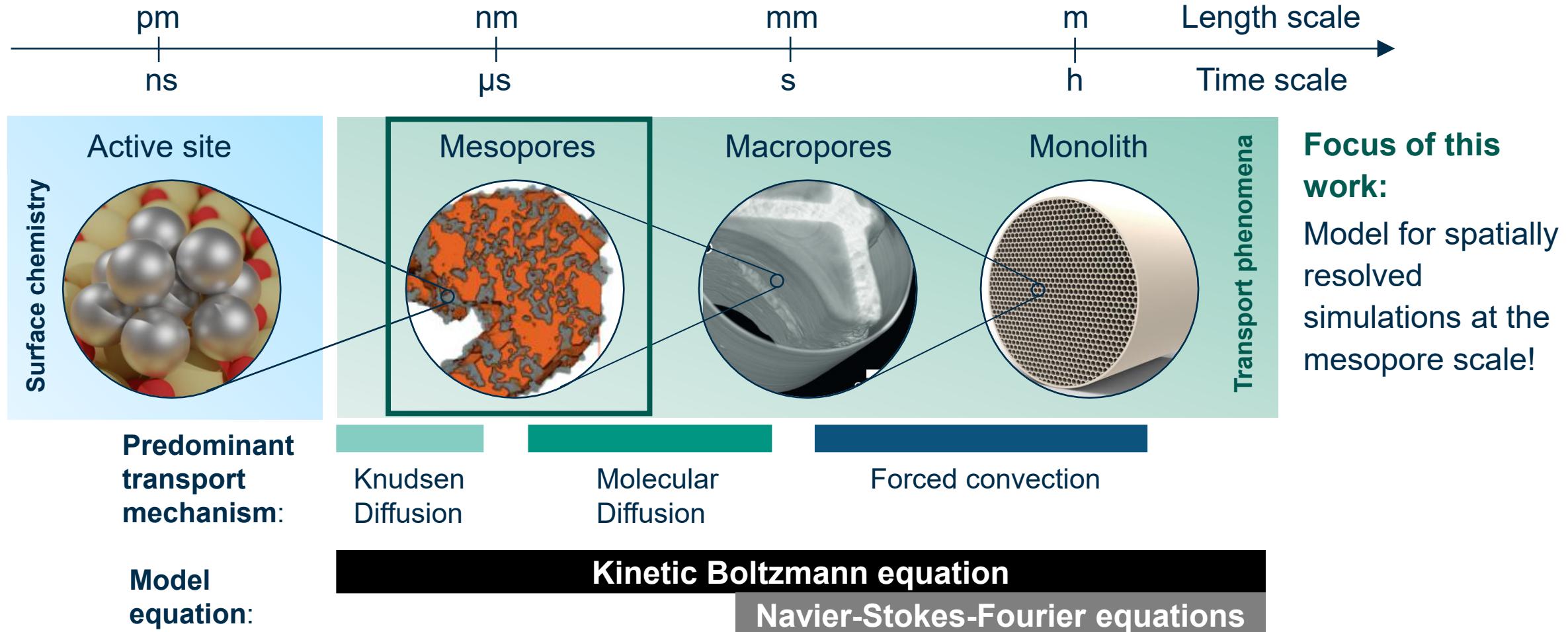


Flow

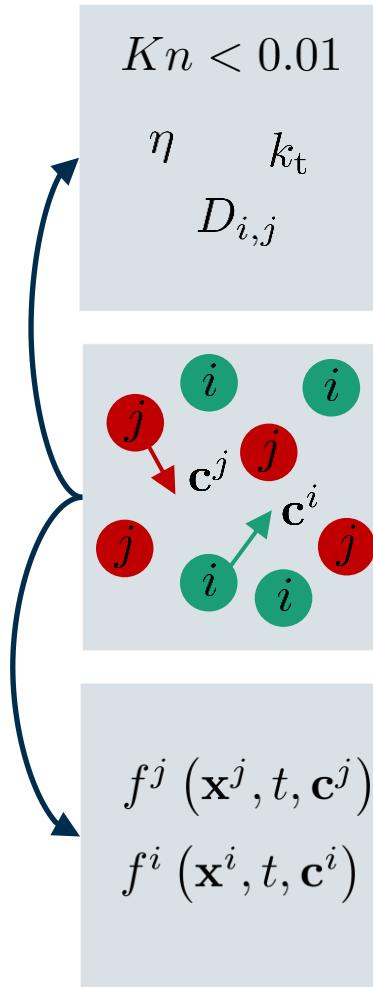
Inert monolith

Catalytic washcoat

# Catalytic monoliths are hierarchically structured and contain multiple scales!



# Continuum assumption breaks down in pore-resolved simulations of mesoporous systems!



## Continuum models (Navier-Stokes-Fourier equations)

Describing transport in terms of transport coefficients

## Transport mechanism in mesoporous washcoat:

$$0.01 < Kn_i < 2.00 \quad 10 \text{ nm} < (L = d_p) < 200 \text{ nm}$$

- Multicomponent diffusion (no forced convection)
- Diffusion is affected by molecule-molecule and molecule-wall collisions
- Transition regime between Knudsen and molecular diffusion (since **characteristic length** is small)

Continuum assumption breaks down and Navier-Stokes-Fourier equations cannot describe transport within the porous catalyst

Model needs to be based on kinetic Boltzmann equation



# Recent advances in catalyst synthesis and characterization allows catalyst design at mesopore scale!

Recent advances in experimental methods enables to measure and modify the pore structure:

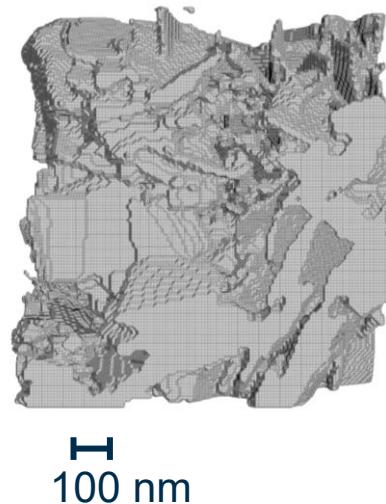
Spatial information by high resolution X-ray [1]:

- Morphology (3D geometry of the porous catalyst)
- Location of active sites (chemical imaging)

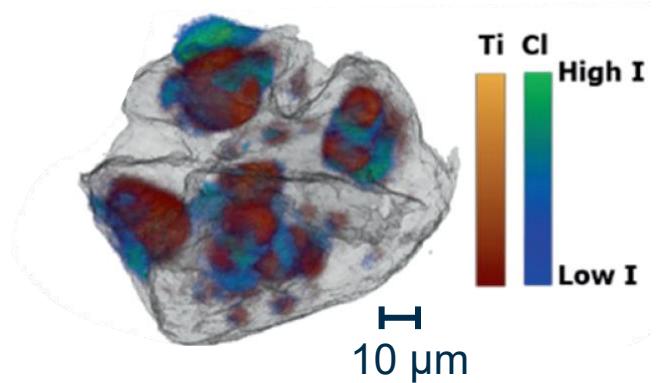
Pulsed field gradient NMR [3]:

- Measuring self diffusion in meso-porous media

Nanotomogram of a VPO catalyst for selective oxidation [2]



Chemical imaging of a Ziegler-Natta catalyst particle [1]



[1] Das et al. (2022) *Chem. Ing. Tech.*, 94, 11, 1591-1610.

[2] Gao et al. (2021) *Sci. Adv.*, 7, 24, eabf6971.

[3] Kärger et al. (2021), *Adsorption*, 27, 3, 453-484.



Simulating **transport in a multicomponent mixture** coupled with **surface reaction in spatially resolved mesopores** based on **kinetic Boltzmann equation**.

# The kinetic Boltzmann equation

Boltzmann equation from the total derivative of the distribution function with respect to time:

$$\mathbb{C}(f) = \frac{df}{dt}$$

$$\mathbb{C}(f) = \left( \frac{\partial f}{\partial t} \right) \frac{dt}{dt} + \left( \frac{\partial f}{\partial x_\alpha} \right) \frac{dx_\alpha}{dt} + \left( \frac{\partial f}{\partial c_\alpha} \right) \frac{dc_\alpha}{dt}$$

$$\frac{\partial f}{\partial t} + c_\alpha \frac{\partial f}{\partial x_\alpha} + g_\alpha \frac{\partial f}{\partial c_\alpha} = \mathbb{C}(f)$$

Neglecting  
external forces

Evolution in  
time

$$\frac{\partial f}{\partial t} + c_\alpha \frac{\partial f}{\partial x_\alpha} = \mathbb{C}(f)$$

Movement in  
physical space

...or shorter:  
 $\partial_t f + c_\alpha \partial_{x_\alpha} f = \mathbb{C}(f)$

Collision operator: Change  
due to molecule interactions

**Multicomponent case:** For gas mixtures the equation needs to be defined for each component  $i$

$$\frac{\partial f^i}{\partial t} + c_\alpha^i \frac{\partial f^i}{\partial x_\alpha} = \mathbb{C}(f^i \dots f^n)$$

# What's there? Methods for solving the Boltzmann equation

## Direct Simulation Monte Carlo (DSMC)

- Computationally intensive especially for dense gases as used in catalysis

## Chapman-Enskog expansion (CE):

- + Results in Euler equation (0 order expansion) and Navier-Stokes-Fourier equation (1<sup>st</sup> order expansion) in continuum limit
- Results in Burnett/ super-Burnett equation beyond continuum limits, which are hard to solve [4]

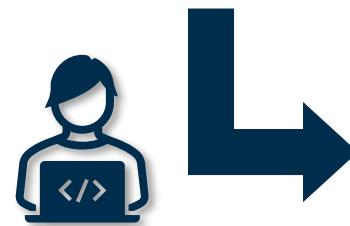
## Moment methods:

### **Quadrature Based Moment Method (QBMM):**

- + Computationally efficient calculation using FV mesh to solve moment transport equations

## Available code:

No open-source or commercial QBMM code available for solving kinetic Boltzmann equation of multicomponent mixtures



Developing a **1D** and **2D** model to test if **QBMM** can describe **multicomponent diffusive transport** in the **continuum limit** and **transmission regime**



[4] Struchtrup, Macroscopic transport equations for rarefied gases, Springer, 2005.

# Moments of the distribution function and the 1D moment transport equations

# Definition of moments

## General: 3D

### Moments:

$$M_0 = m \int f d\mathbf{c}, \quad M_{1,\alpha} = m \int c_\alpha f d\mathbf{c}$$

$$M_{2,\alpha,\beta} = m \int c_\alpha c_\beta f d\mathbf{c}, \quad M_{3,\alpha,\beta,\gamma} = m \int c_\alpha c_\beta c_\gamma f d\mathbf{c}$$

to be continued...

with  $m$  as the molecule mass

### Central moments:

Replacing the particle velocity with the relative velocity  $\bar{c}$  and dividing with  $M_0$  results in the central moments  $C$

$$\bar{c}_\alpha = c_\alpha - v_\alpha$$

with the mean velocity  $v_\alpha$

Per definition:  $C_0 = 1, \quad C_{1,\alpha} = 0$

## Simplified: 1D

### Moments up to order $k$ :

$$M_k = m \int f c^k dc$$

### Central moments up to order $k$ :

$$C_k = \frac{m}{M_0} \int f (c - v)^k dc$$

### Relation between central moments and moments

$$k \geq 2 : C_k = \sum_{i=0}^k \binom{k}{i} \left(\frac{M_1}{M_0}\right)^{k-i} \frac{M_i}{M_0}.$$

# Some moments can be related to macroscopic properties!

## Macroscopic properties of component $i$ :

Density:

$$\rho_i = M_0^i$$

Momentum density:

$$\rho_i v_{i,\alpha} = M_{1,\alpha}^i$$

Velocity:

$$v_{i,\alpha} = \frac{M_{1,\alpha}^i}{M_0^i}$$

Partial pressure:

$$3D: \quad p_i = \frac{1}{3} m \int \bar{c}_{i,\alpha}^2 f d\mathbf{c}$$

$$1D: \quad p_i = M_0^i C_2^i$$

Total energy density:

$$3D: \quad \rho_i e_i = \frac{1}{2} m_i \int c_{i,\alpha}^2 f d\mathbf{c}$$

$$1D: \quad \rho_i e_i = \frac{1}{2} M_2^i$$

Internal Energy density:

$$3D: \quad \rho_i u_i = \frac{1}{2} m_i \int \bar{c}_{i,\alpha}^2 f d\mathbf{c}$$

$$1D: \quad \rho_i u_i = \frac{1}{2} M_0^i C_2^i$$

Kinetic Energy density:

$$\rho_i v_i = \frac{M_0^i}{2} \left( \frac{M_{1,\alpha}^i}{M_0^i} \right)^2 = \frac{\rho_i}{2} (v_{i,\alpha})^2$$

## Macroscopic properties of the mixture:

Density:

$$\rho = \sum_i \rho_i$$

Velocity:

$$v_\alpha = \sum_i (\rho_i v_{i\alpha}) \rho^{-1}$$

Pressure:

$$p = \sum_i p_i$$

Total Energy density:

$$\rho e = \sum_i \rho_i e_i$$

Kinetic Energy density:

$$\rho v = \frac{\rho}{2} (v_\alpha)^2$$

Internal energy density:

$$\rho u = \rho e - \rho v$$

Temperature:

$$T = \frac{2\bar{u}\bar{m}}{dk} \quad \bar{m} = \frac{\sum_i \rho_i}{\sum_i \frac{\rho_i}{m_i}}$$

with  $d$  as dimension  
(1,2,3)

# Deriving 1D moment transport equations from Boltzmann equation

Multiplying the 1D Boltzmann equation with the molecule mass and the particle velocity and subsequently integration results in the moment transport equations of component  $i$ :

$$\begin{aligned}\partial_t M_0^i + \partial_x M_1^i &= \Omega^0, \\ \partial_t M_1^i + \partial_x M_2^i &= \Omega^1, \\ &\vdots \\ \partial_t M_{2n}^i + \partial_x M_{2n+1}^i &= \Omega^{2n}\end{aligned}$$

}

In vector form:

$$\partial_t \mathbf{M}_{2n}^i + \partial_x \mathbf{F}(\mathbf{M}_{2n}^i) = \Omega_{2n}^i$$

with:

$$\mathbf{M}_{2n}^i = (M_0^i, M_1^i, \dots, M_{2n}^i)^T$$

$$\mathbf{F}(\mathbf{M}_{2n}^i) = (M_1^i, M_0^i, \dots, \textcolor{pink}{M}_{2n+1}^i)^T$$

$$\Omega_{2n}^i = (\Omega_0^i, \Omega_1^i, \dots, \Omega_{2n}^i)^T \text{ Moments of the collision operator}$$

Moment transport equations should form a **hyperbolic system** of 1<sup>st</sup> order PDEs!

**Unclosed moment** flux vector describing advection of the moment

## Tasks:

- Closure of the unclosed flux vector (Quadrature!)
- Modeling the collision operator and calculate its moments
- Numerical solution which guarantees **realizability** of the moments



# Kinetic model for the collision operator and its moments

# Kinetic models: A simplification of the collision operator

Best known and widely used kinetic model: **Bhatnagar-Gross-Krook model (BGK)**

## Concept of the BGK:

Collision relaxes moments towards equilibrium

One component:

$$\mathbb{C} = \frac{1}{\tau} (f^{\text{eq}} - f)$$

Binary mixture:

$$\mathbb{C}^0 = \frac{1}{\tau_{0,0}} (f^{\text{eq},0,0} - f^0) + \frac{1}{\tau_{0,1}} (f^{\text{eq},0,1} - f^0)$$

Multicomponent mixture with  $N$  species:

$$\mathbb{C}^i = \sum_j^N \frac{1}{\tau_{i,j}} (f^{\text{eq},i,j} - f^i)$$

with the collision time  $\tau$  and the equilibrium distribution  $f^{\text{eq},i,j}$

## Limits [4,5]:

- Reflects moments of the hard sphere model only up to 2<sup>nd</sup> order
- Poor approximation if distribution function is far away from equilibrium



## Moments of the collision operator:

$k^{\text{th}}$  order moment of the collision operator results from the moments of  $f$  and  $f^{\text{eq},i,j}$ :

$$\Omega_k^i = \sum_j^N \frac{1}{\tau_{i,j}} (M_k^{\text{eq},i,j} - M_k^i)$$

[4] Struchtrup, Macroscopic transport equations for rarefied gases, Springer, 2005.  
[5] Marchisio, Fox, Computational Models for Polydisperse and Multiphase Systems, Cambridge, 2013.

# Compute equilibrium distribution and its moments from the moment of the distribution function!

In the 1D case equilibrium distribution is defined as an univariant Gaussian:

$$f^{\text{eq},i,j}(c_i) = \frac{\rho_i}{\sqrt{2\pi\sigma_{i,j}}} \exp\left(-\frac{(c_i - v_{i,j})^2}{2\sigma_{i,j}}\right)$$

Calculation of  $\rho_i$ ,  $v_{i,j}$  and  $\sigma_{i,j}$  as well as the collision time  $\tau$  from moments of  $f$  and the particle mass  $m$  and diameter  $d$  according to Marchisio and Fox [5]:

- Only the moments of  $f$  from 0<sup>th</sup> to 2<sup>nd</sup> order and 2<sup>nd</sup> order central moment are required
- For  $i = j$  moments of  $f^i$  and  $d_i$  are needed
- For  $i \neq j$  moments of  $f^i$ ,  $f^j$  and  $d_i$ ,  $d_j$ ,  $m_i$ ,  $m_j$  are needed

**Moments of  $f^{\text{eq},i,j}$ :**

Using  $\rho_i$ ,  $v_{i,j}$  and  $\sigma_{i,j}$  moments of the Gaussian equilibrium distribution can be calculated analytical (e.g., via standardized moments of a Gaussian, moment generating function)

→  $\Omega_{2n}^i = \text{func}(\mathbf{M}_{2n}^i \dots \mathbf{M}_{2n}^N)$

→ No additional unclosed moments

[5] Marchisio, Fox, Computational Models for Polydisperse and Multiphase Systems, Cambridge, 2013.

# Numerical implementation of BGK model: Evolution of moments due to collision

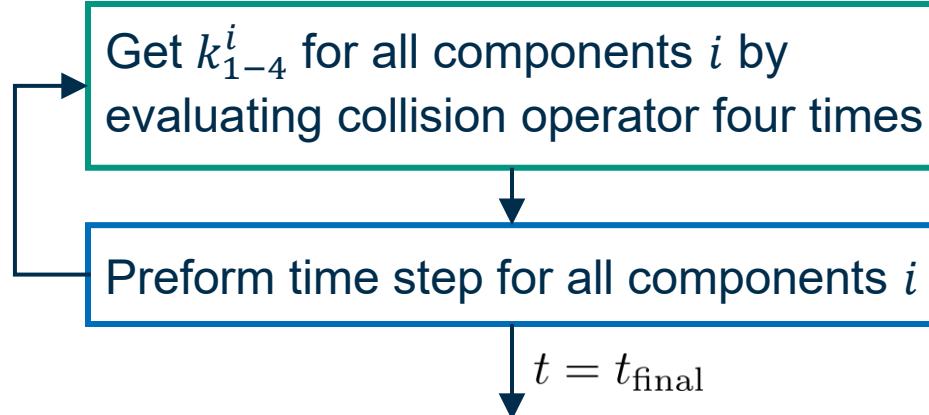
Neglecting moment advection results in 0D moment transport equation:

$$\partial_t \mathbf{M}_{2n}^i = \sum_j^N \frac{1}{\tau_{i,j}} (\mathbf{M}_{2n}^{\text{eq},i,j} - \mathbf{M}_{2n}^i)$$

For  $N = 1$  analytical solution is straightforward:  $\mathbf{M}_{2n,t+\Delta t} = \mathbf{M}_{2n,t} \exp\left(\frac{-\Delta t}{\tau}\right) + \left(1 - \exp\left(\frac{-\Delta t}{\tau}\right)\right) \mathbf{M}_{2n,t}^{\text{eq}}$

For  $N > 1$  analytical solution or higher order moments becomes complicated

→ Numerical solution using an explicit 4<sup>th</sup> order Runge Kutta (**RK4**) method



$$\mathbf{M}_{2n,t+\Delta t}^i = \mathbf{M}_{2n,t}^i + \frac{\Delta t}{6} + (\mathbf{k}_1^i + 2\mathbf{k}_2^i + 2\mathbf{k}_3^i + \mathbf{k}_4^i +)$$

$$\mathbf{k}_1^i = \Omega_{2n}^i (\mathbf{M}_{2n,t}^{i \text{ to } N})$$

$$\mathbf{k}_2^i = \Omega_{2n}^i \left( \mathbf{M}_{2n,t}^{i \text{ to } N} + \frac{\Delta t}{2} \mathbf{k}_1^i \right)$$

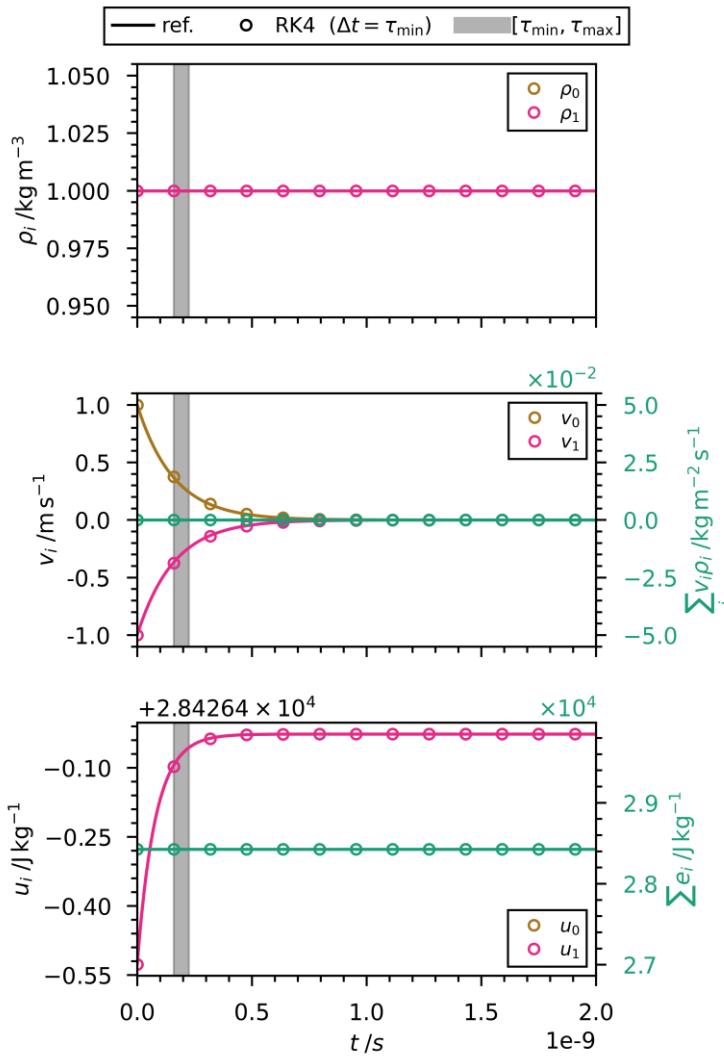
$$\mathbf{k}_3^i = \Omega_{2n}^i \left( \mathbf{M}_{2n,t}^{i \text{ to } N} + \frac{\Delta t}{2} \mathbf{k}_2^i \right)$$

$$\mathbf{k}_4^i = \Omega_{2n}^i (\mathbf{M}_{2n,t}^{i \text{ to } N} + \Delta t \mathbf{k}_3^i)$$

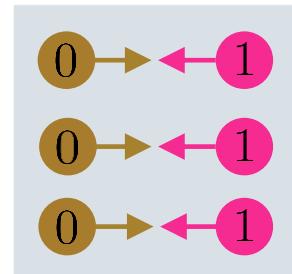
$$\Delta t = \min(\tau_{i,j})$$

# BGK collision model is conservative!

$$\rho_0 = \rho_1, v_0 \neq v_1:$$

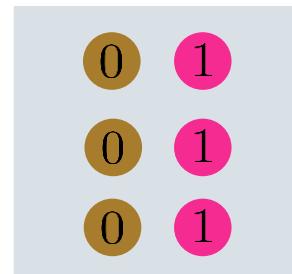


$$t = 0:$$

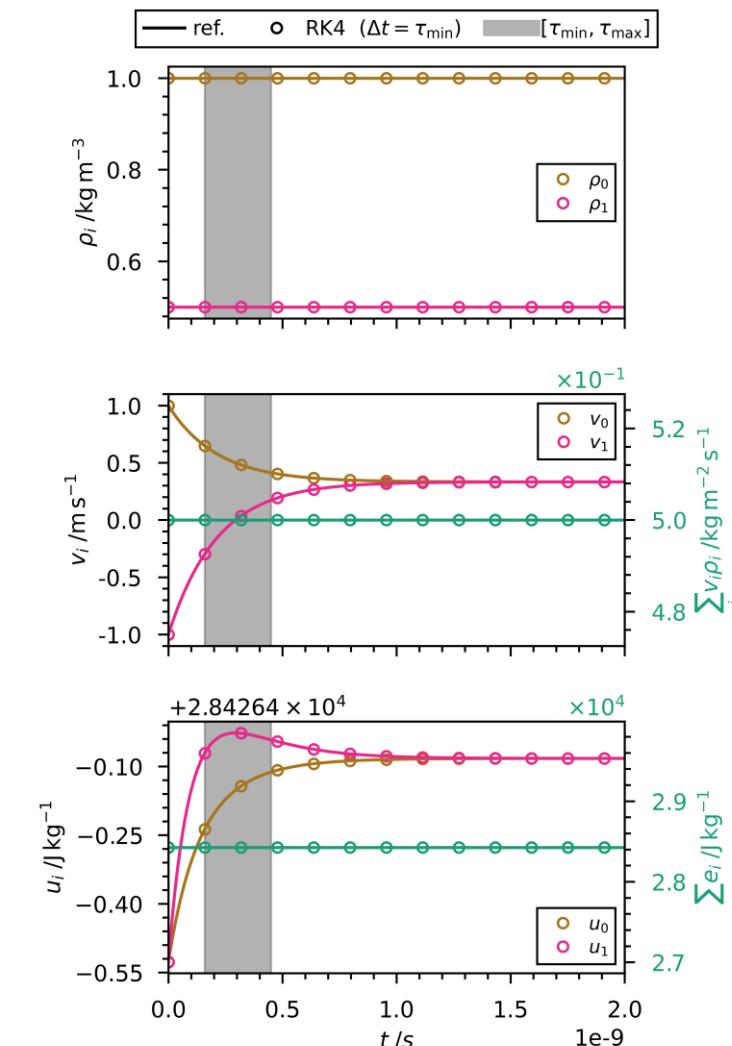


↓

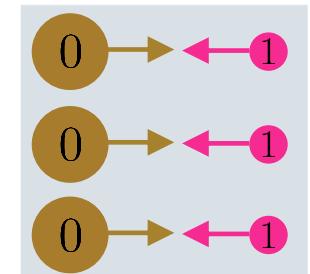
$$t = t_{\text{final}}:$$



$$\rho_0 \neq \rho_1, v_0 \neq v_1:$$

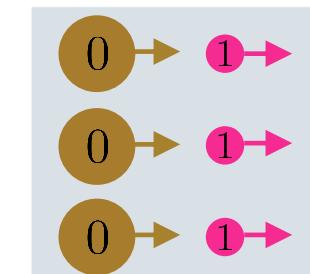


$$t = 0:$$



↓

$$t = t_{\text{final}}:$$



# Closure of the moment flux vector and moment advection

# Quadrature to close the flux vector

## Goal:

Calculating the unknown moment  $M_{2n+1}^i$  from the known moments  $M_{2n}^i$



## Concept:

- Approximation of the moments by quadrature:

$$M_k = \sum_i^N \omega_i \xi_i^k$$



- Calculating weights  $\omega_i$  and abscissas  $\xi_i$  from the known moments (non-linear systems of equation) and calculate the unknown moment using the quadrature approximation

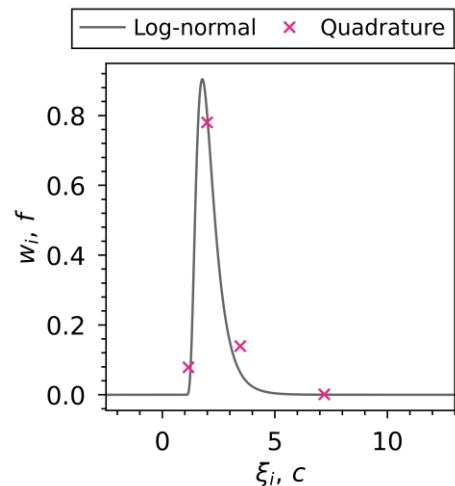
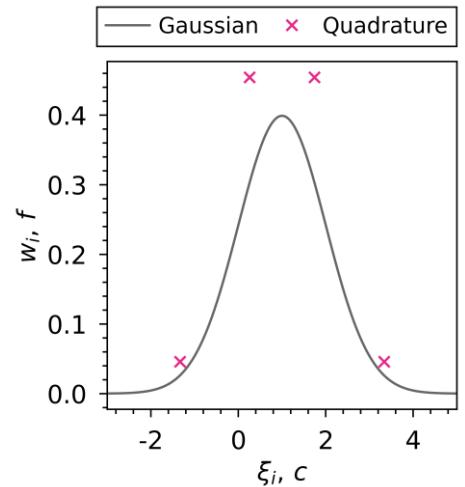
## Computation of the closure:

Relating the recurrence coefficient  $a_n$  and  $b_n$  of orthogonal polynomials to the moments enables fast closure calculation [5]

$$P_{n+1}(\xi) = (\xi - a_n)P_n(\xi) - b_n P_{n-1}(\xi) \quad n = 0, 1, 2, \dots$$

[5] Marchisio, Fox, Computational Models for Polydisperse and Multiphase Systems, Cambridge, 2013.

Four nodes quadrature:



# Chebyshev algorithm enables direct calculation of the unclosed moment from recurrence coefficients [6]

Given moment set:  $\mathbf{M}_{2n}^i = (M_0^i, M_1^i, \dots, M_{2n}^i)$

Calculating recurrence coefficients  $a_0$  to  $a_{n-1}$  and  $b_0$  to  $b_n$  from  $\mathbf{M}_{2n}^i$  using **Chebyshev algorithm**

Using closure condition to calculate  $a_n$ :  $a_n = \frac{1}{n} \sum_{k=0}^{n-1} a_k$

**closure condition assuming Gaussian distribution**



Perform backward recurrence and calculate  $M_{2n+1}^i$  from  $a_0$  to  $a_n$  and  $b_0$  to  $b_n$  **reversed Chebyshev algorithm**

Closed flux vector:  $\mathbf{F}(\mathbf{M}_{2n}^i) = (M_1^i, M_2^i, \dots, M_{2n+1}^i)$

[6] Fox, Lauren (2022) *SIAM J. APPL. MATH.*, 82, 2, 750-771.

# Using Finite Volume Method to numerically solve moment advection

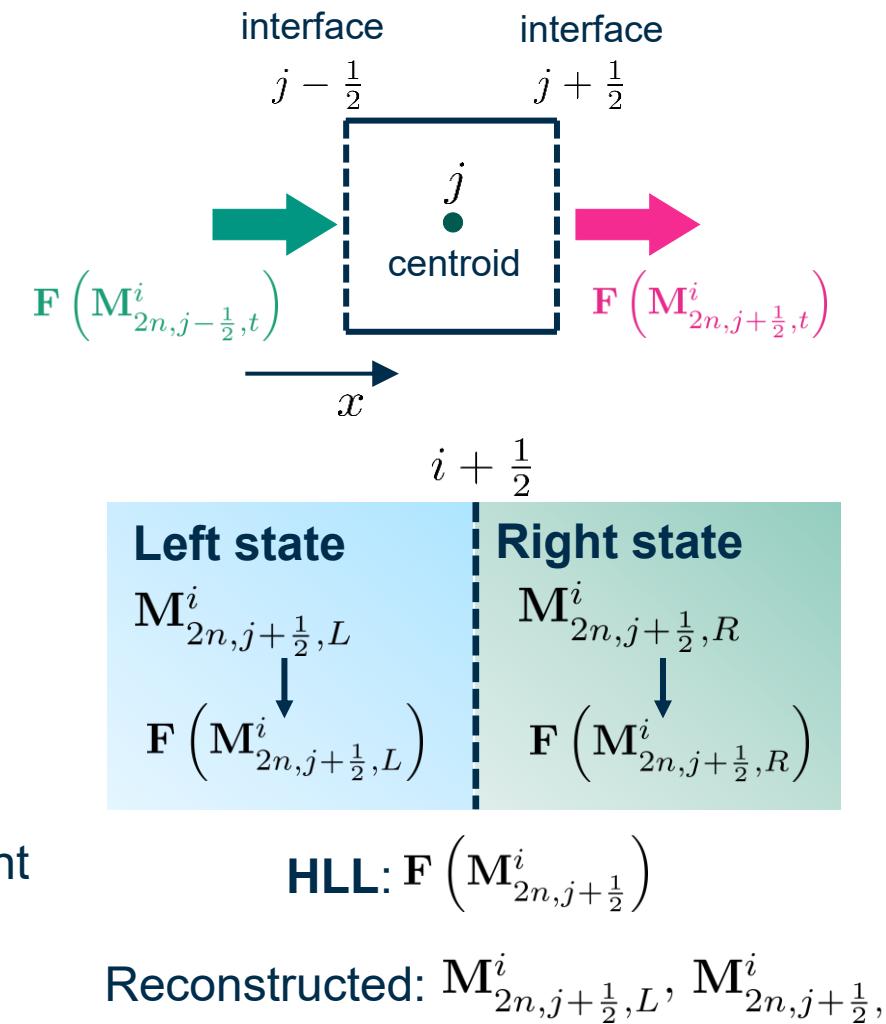
Neglecting collision results in the collisionless moment transport equation:

$$\partial_t \mathbf{M}_{2n}^i + \partial_x \mathbf{F}^i(\mathbf{M}_{2n}) = 0$$

Numerical implementation of the equation in Finite Volume Method (FVM):

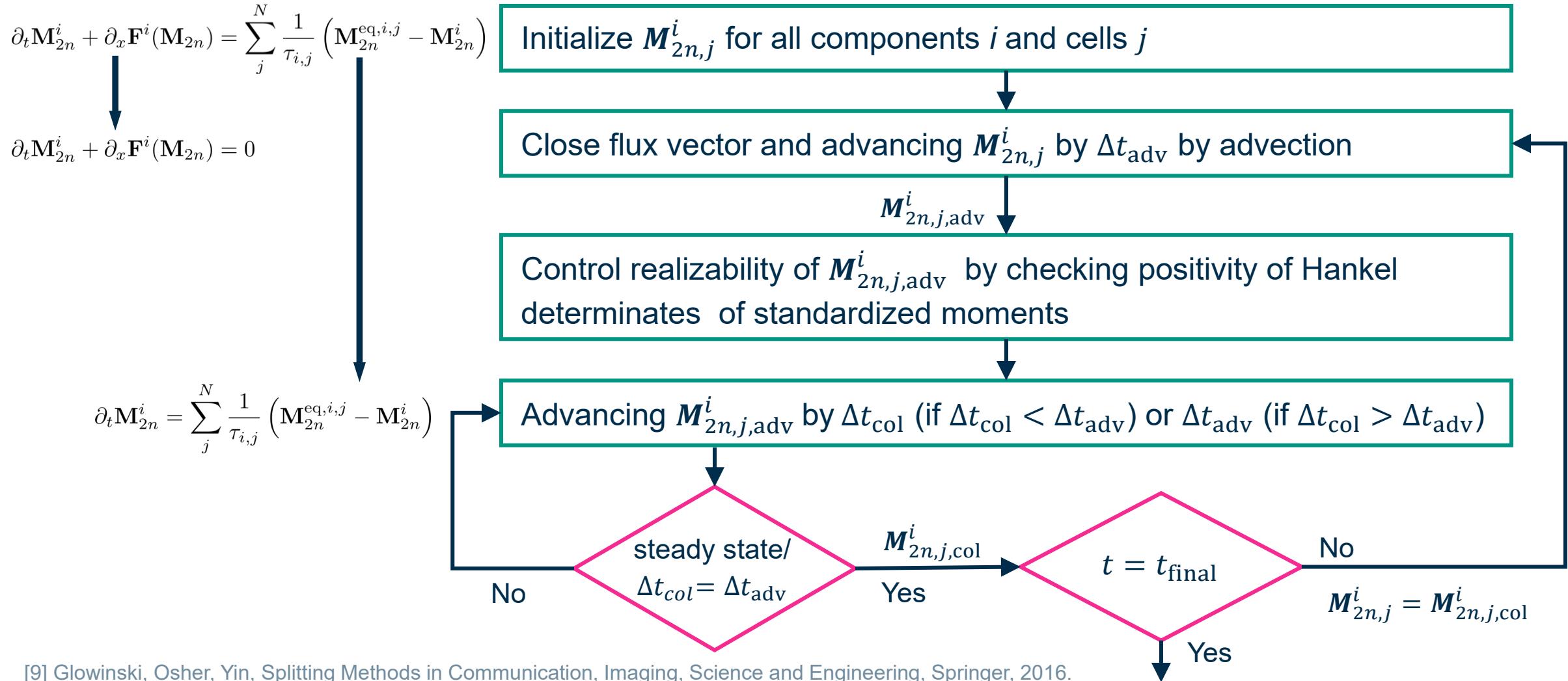
$$\mathbf{M}_{2n,j,t+\Delta t}^i = \mathbf{M}_{2n,j,t}^i - \frac{\Delta t}{\Delta x} \left( \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2},t}^i \right) - \mathbf{F} \left( \mathbf{M}_{2n,j-\frac{1}{2},t}^i \right) \right)$$

- Using Harten, Lax, van Leer (HLL) Riemann to calculate flux at the interface based on the left and right state of the interface
- Reconstruction of the left and right state at the interface from the centroids using a 2<sup>nd</sup> order **Modified Upwind Scheme** for **Conservative Law (MUSCL)** with **minmod** slope limiter to prevent unrealizable moments



# Put all together using operator splitting!

Operator splitting technique allows to evaluate moment advection and collision separately [9]!

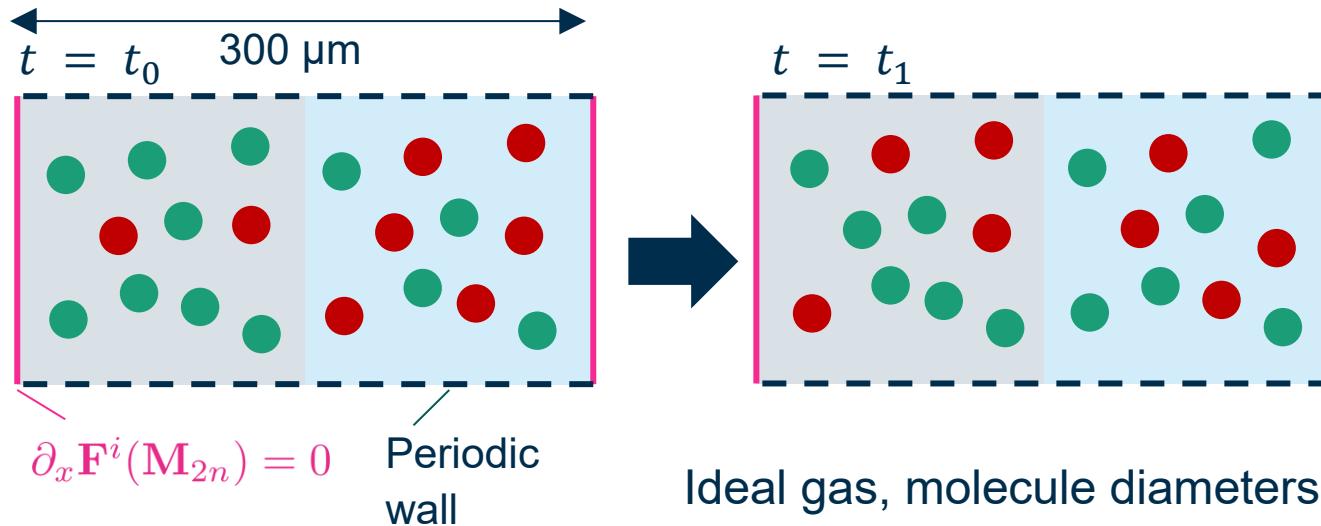


[9] Glowinski, Osher, Yin, Splitting Methods in Communication, Imaging, Science and Engineering, Springer, 2016.

# Testing model and validation with continuum-model

# Test case Diffusion in an infinitesimal slab

## Setup:



## Moment initialization:

- $\mathbf{w}_{i,\text{left}}, \mathbf{w}_{i,\text{right}}$
- $T_{\text{left}} = T_{\text{right}}, p_{\text{left}} = p_{\text{right}}$  (constant overall number density)
- $\mathbf{v}_i = 0$

Using macroscopic properties to initialize moments assuming Gaussian distribution

Using macroscopic properties to initialize moments assuming Gaussian distribution

## Continuum model:

$$\delta_t (c \mathbf{y}_{n-1}) = \delta_x \dot{\mathbf{n}}_{n-1} \quad \text{Solved by FVM}$$

$$\text{BC: } \delta_x \mathbf{y}_{n-1, x=0} = \delta_x \mathbf{y}_{n-1, x=L} = 0$$

IC: Reflecting macroscopic initial condition of kinetic equation

Molar fluxes  $\dot{\mathbf{n}}_{n-i}$  calculated using **Maxwell-Stefan model**

Binary diffusion coefficients  $D_{i,j}$  from **1<sup>st</sup> order CE approximation** [10]:

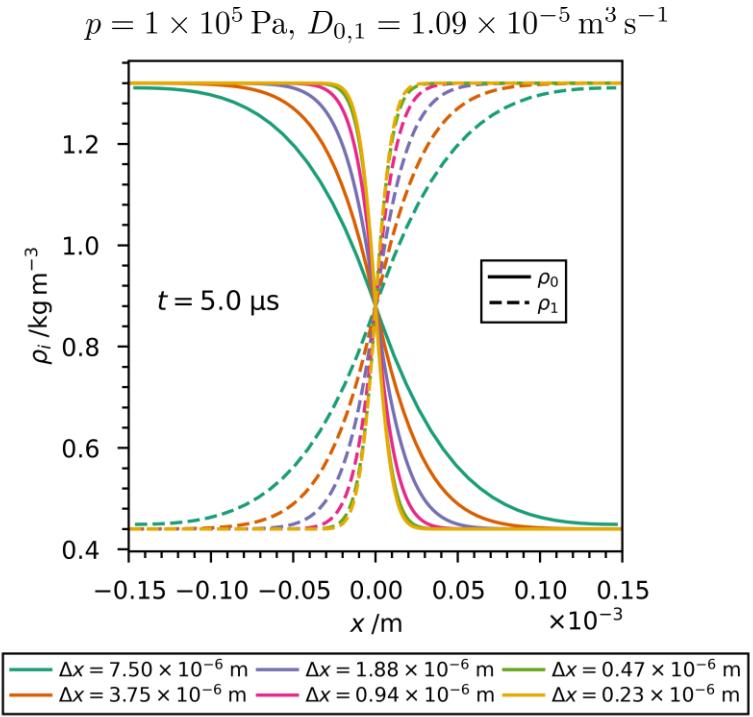
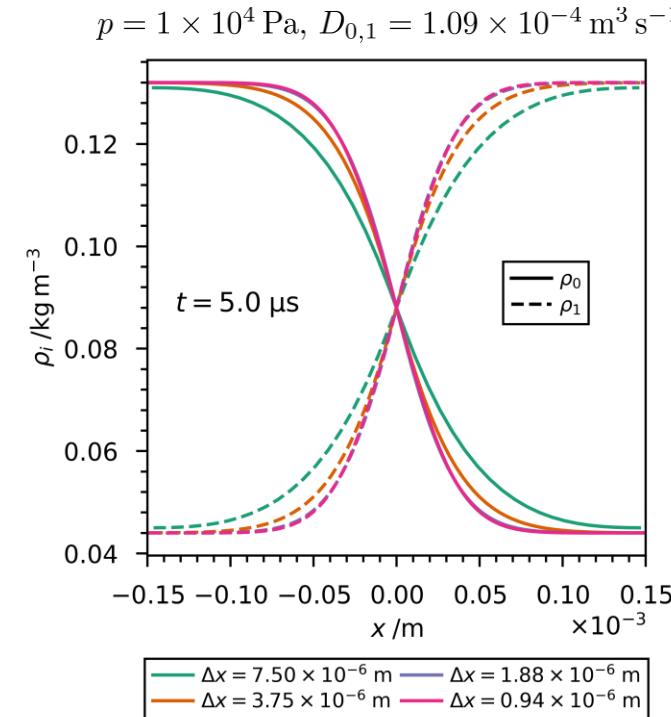
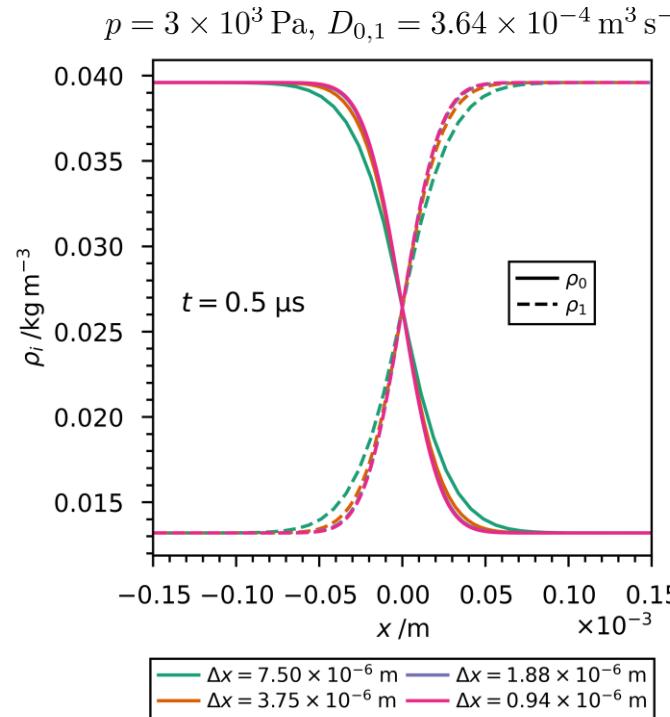
$$D_{i,j} = \frac{3 (2\pi kT/m_r)^{0.5}}{16 n 0.5 (d_i + d_j)}.$$

$$m_r = \frac{m_i m_j}{m_i + m_j} \quad n = \frac{p}{kT}$$

[10] Bird, Molecular gas dynamic and the direct simulation of gas flow, Oxford, 1994.

# Second order MUSCL reconstruction enables mesh convergence at industrial relevant conditions!

Self-diffusion of Argon at a temperature of 273 K and various pressures:



Convergence reached at  $\Delta x = 3.75 \times 10^{-6} \text{ m}$

Convergence reached at  $\Delta x = 1.88 \times 10^{-6} \text{ m}$

Convergence reached at  $\Delta x = 0.47 \times 10^{-6} \text{ m}$



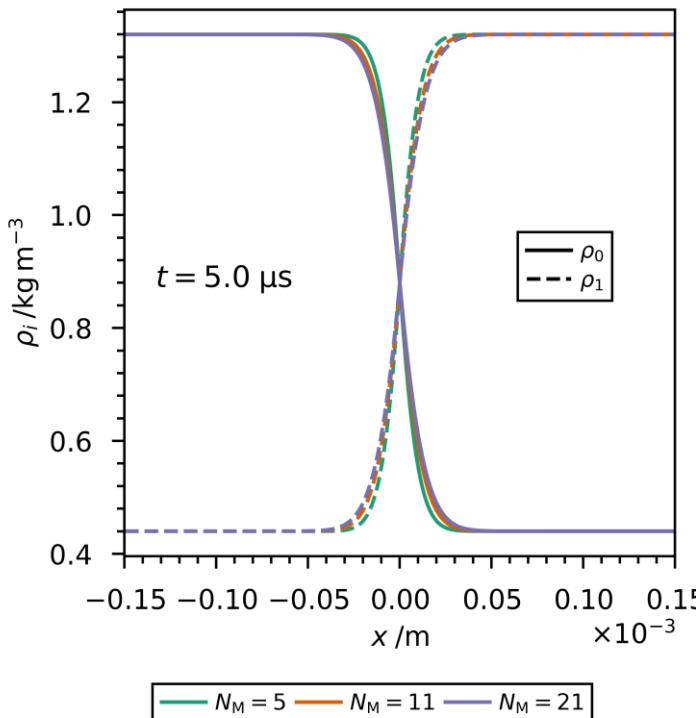
diffusion speed

required resolution for mesh convergence

# Within continuum limit, the solution is less dependent on number of moments!

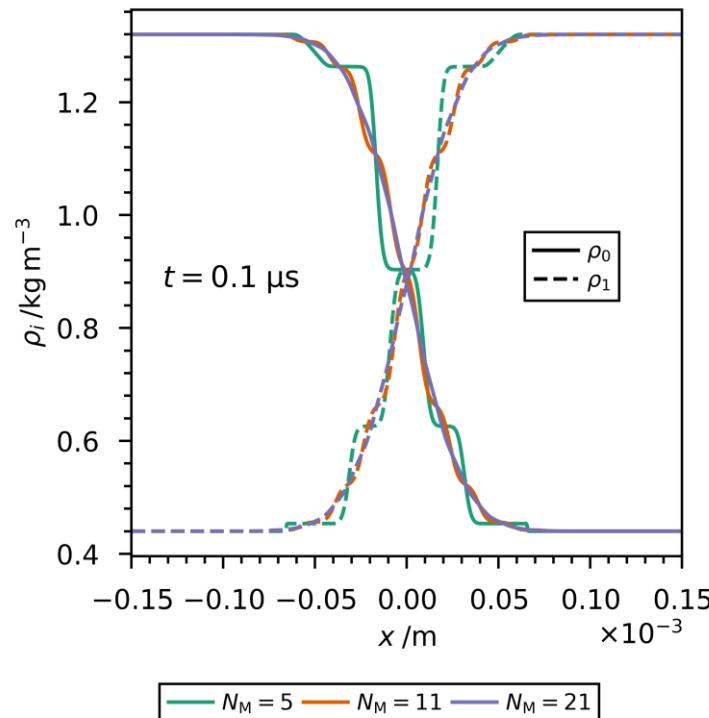
Self-diffusion of Argon at a temperature of 273 K and pressure of  $10^5$  Pa:

BGK collision operator



Only small influence of the moment number

Collisionless ( $\Omega_{2n}^i = 0$ ),  $\lambda \rightarrow \infty$ ,  $\text{Kn} \rightarrow \infty$

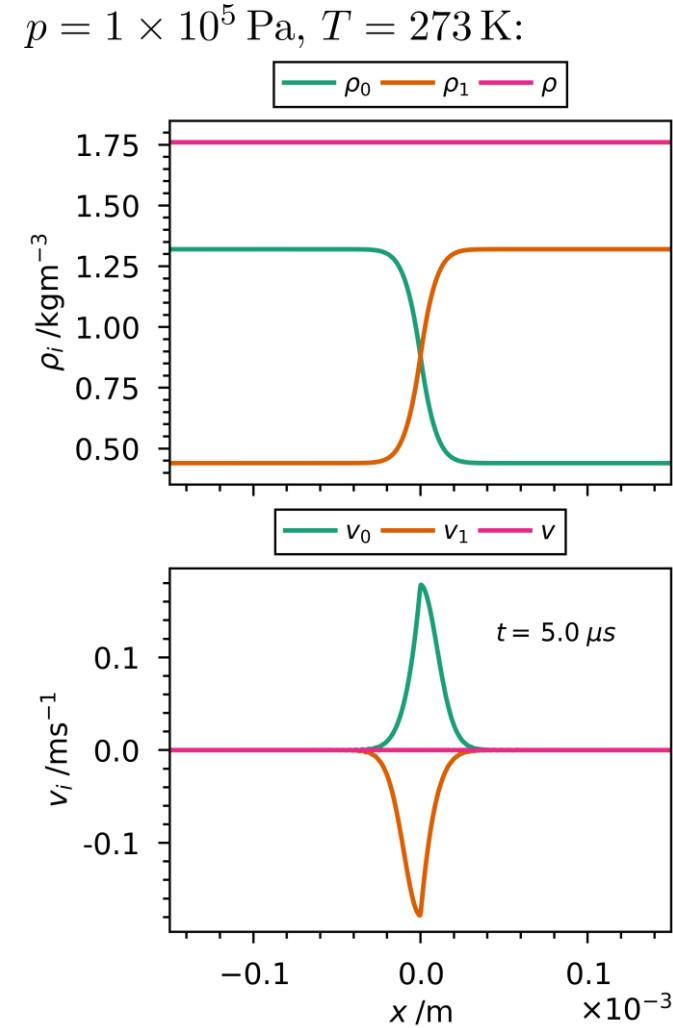
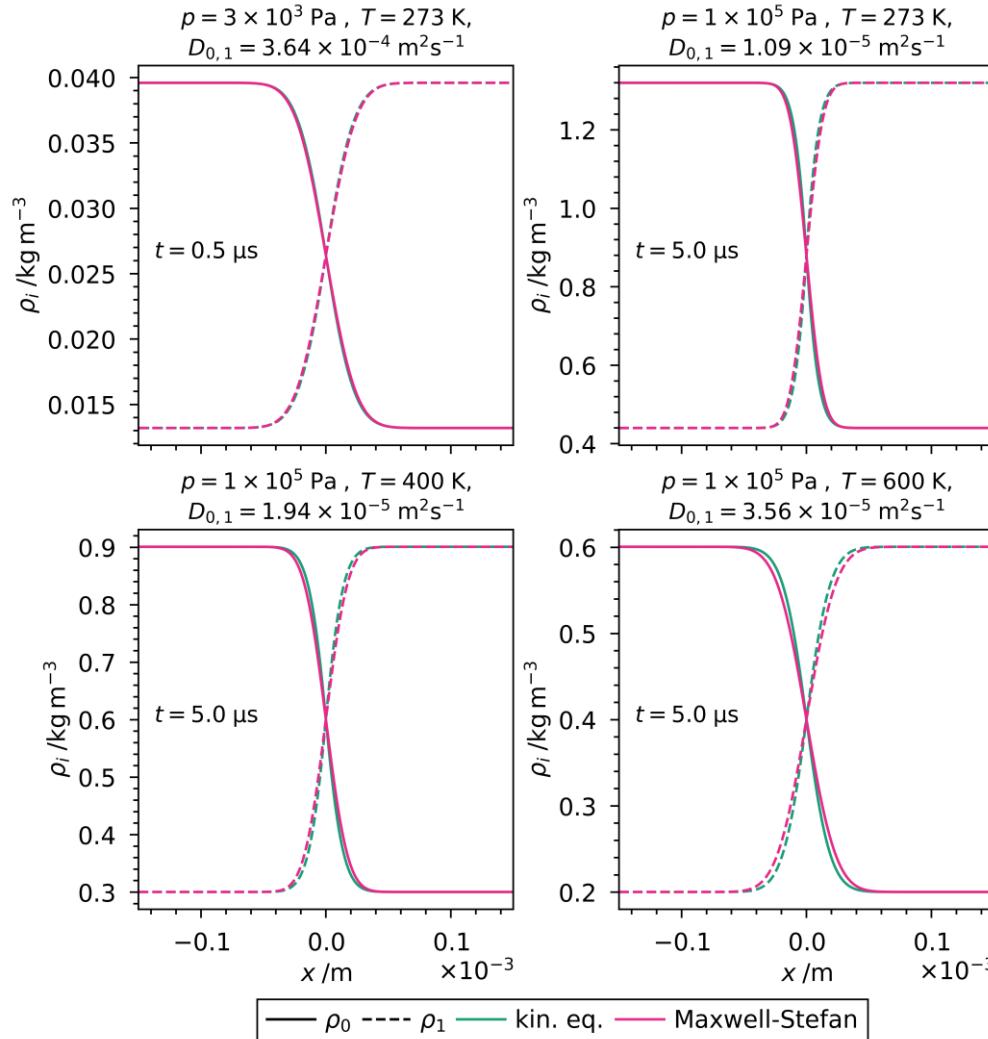


Number of moments change partial density profiles

The **higher the Knudsen number** (the farther the distribution is away from a Gaussian), **the more moments are necessary** for a converged solution [4]

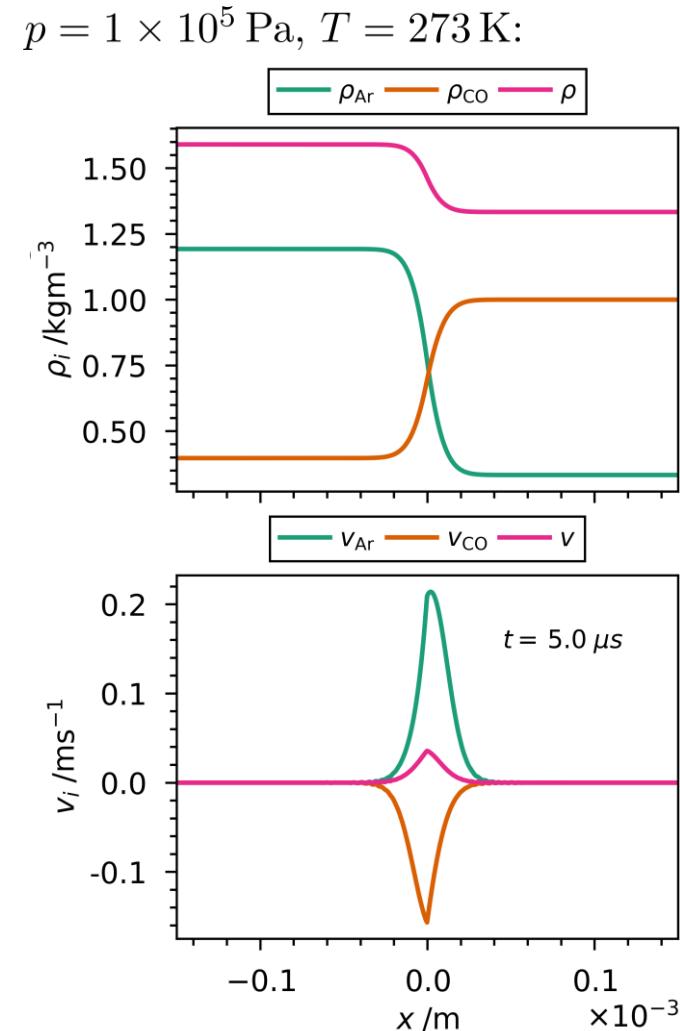
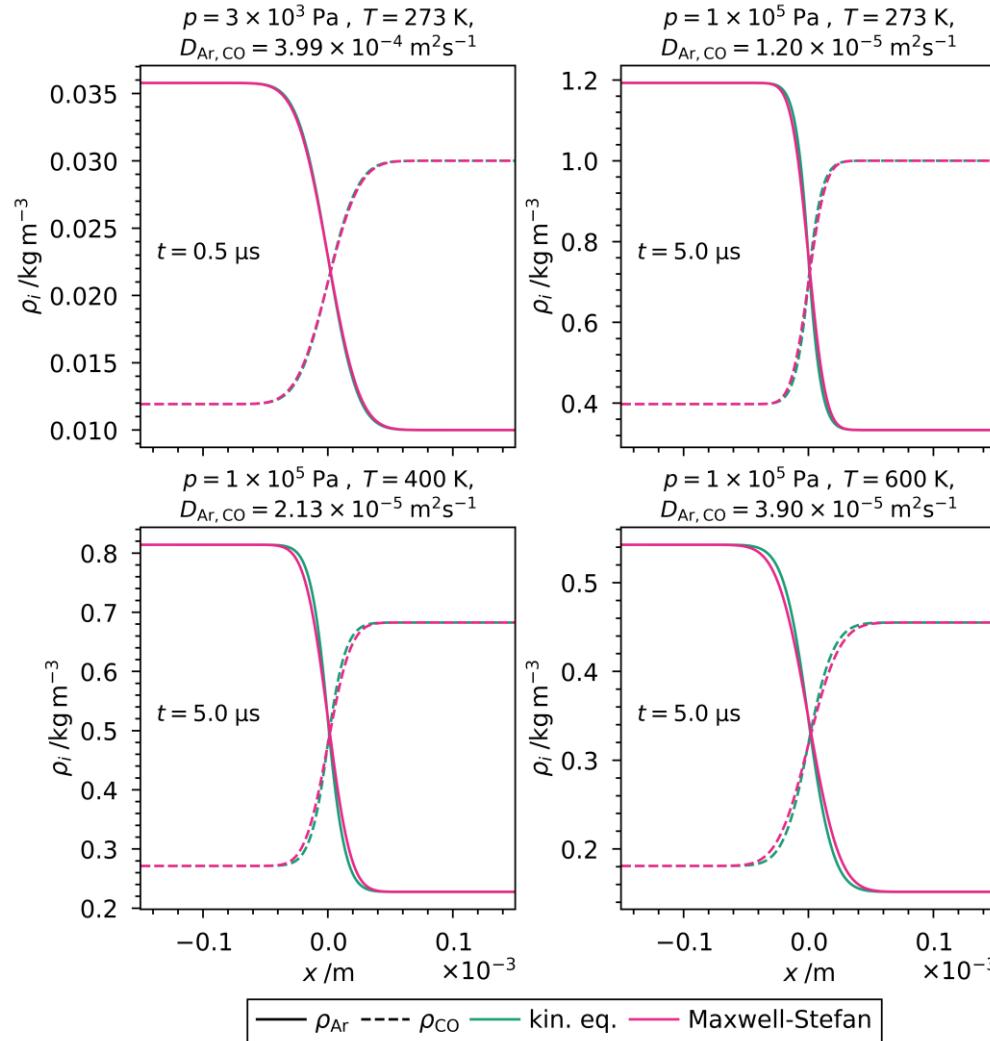
[4] Struchtrup, Macroscopic transport equations for rarefied gases, Springer, 2005.

# Self diffusion Argon: Good agreement between kinetic equation and continuum model



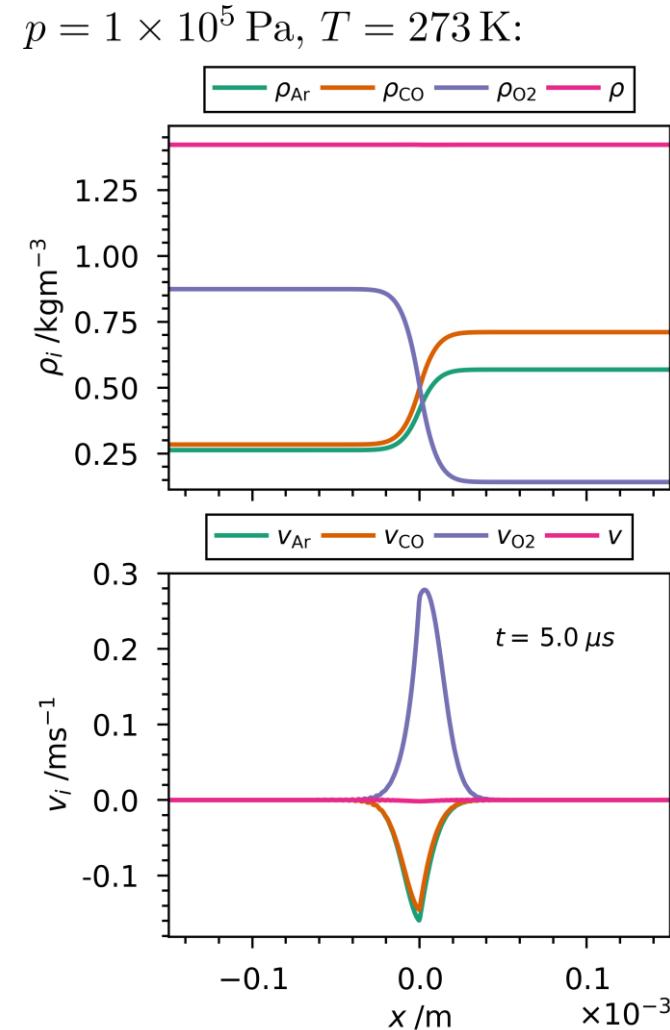
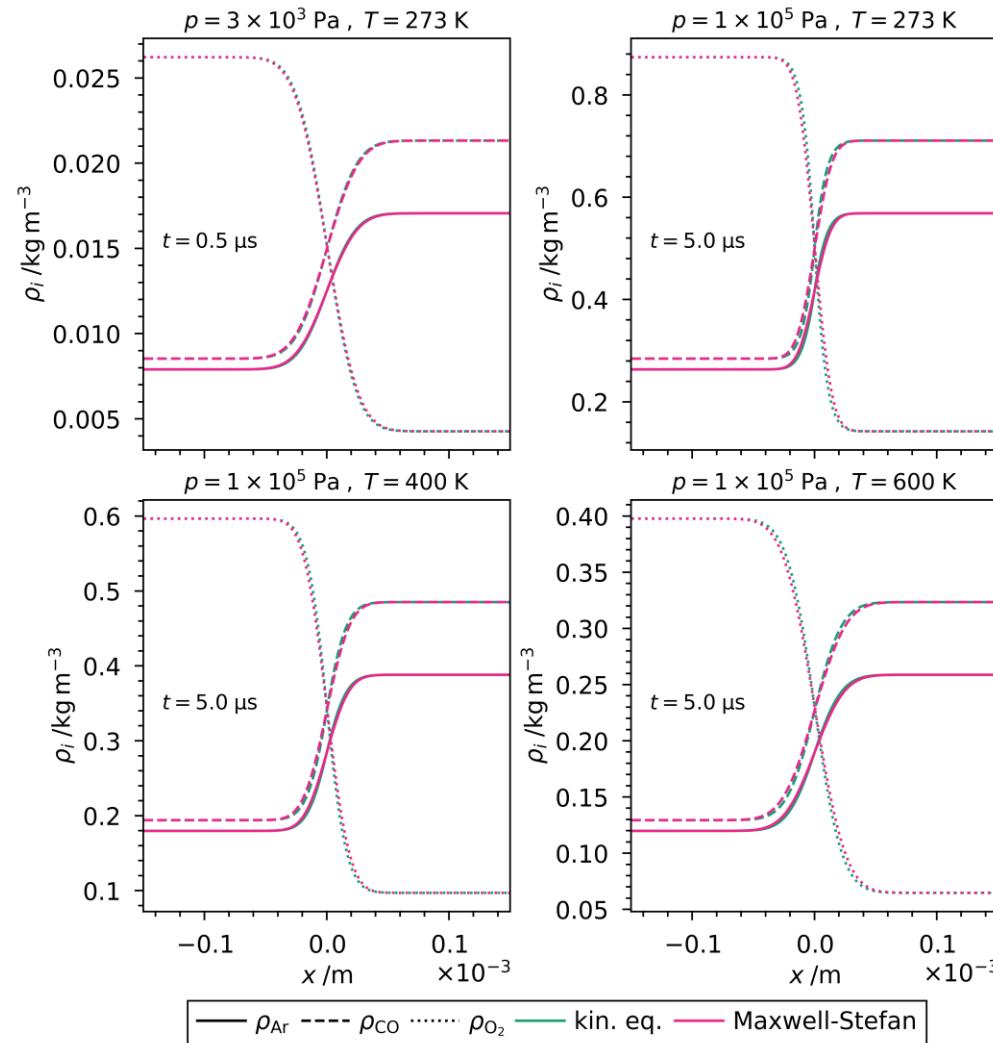
- Good agreement of kinetic equation and Maxwell-Stefan model for self diffusion of Argon 
- Kinetic equation can describe the impact of temperature and pressure on diffusion over a wide range correctly

# Good agreement between kinetic equation and continuum model for diffusion in a binary mixture!



- Good agreement with Maxwell-Stefan diffusion model 
- Small numerical oscillation in 1<sup>st</sup>, 3<sup>rd</sup> order moment and 2<sup>nd</sup> order central moment at small times
- $v \neq 0$  due to different total densities at the left and right side

# Kinetic equation is capable for simulation of multicomponent diffusion in the continuum limit!



- Good agreement with Maxwell-Stefan diffusion model
- Implemented model enables computation of diffusion in multicomponent mixture

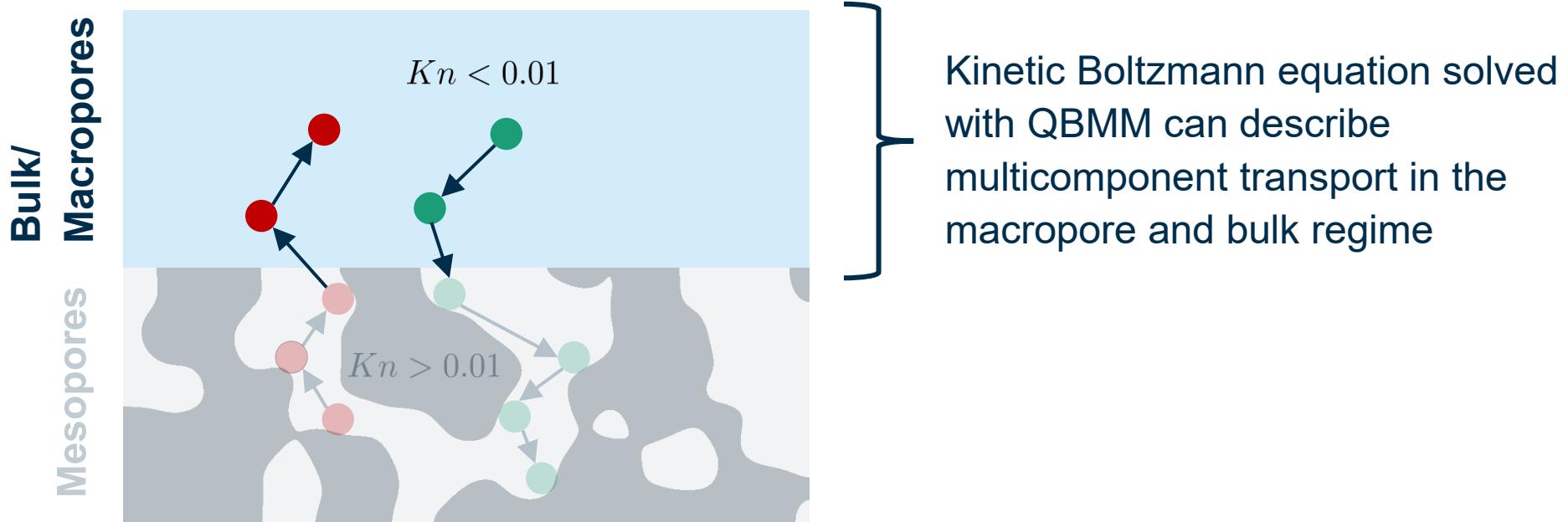
**Solving kinetic Boltzmann equation with QBMM can describe diffusive species transport in multicomponent mixtures**

# Summary

For the first time we showed: **1D kinetic equation with BGK collision model** solved by **QBMM** using a **Chebyshev algorithm for closure** of the moment flux vector can describe **diffusive species transport in multicomponent mixtures** within the continuum limit (Maxwell-Stefan diffusion model)



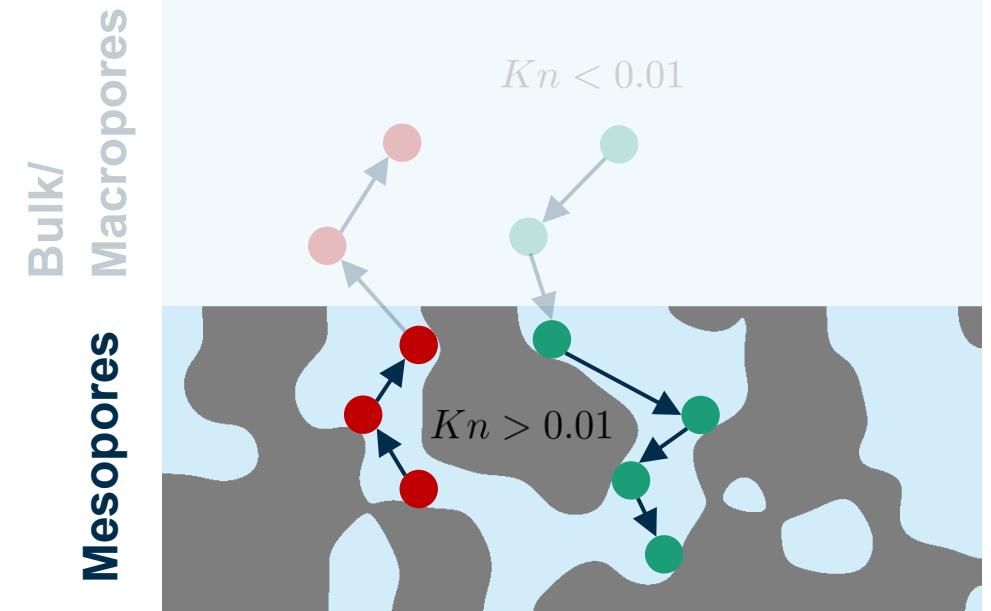
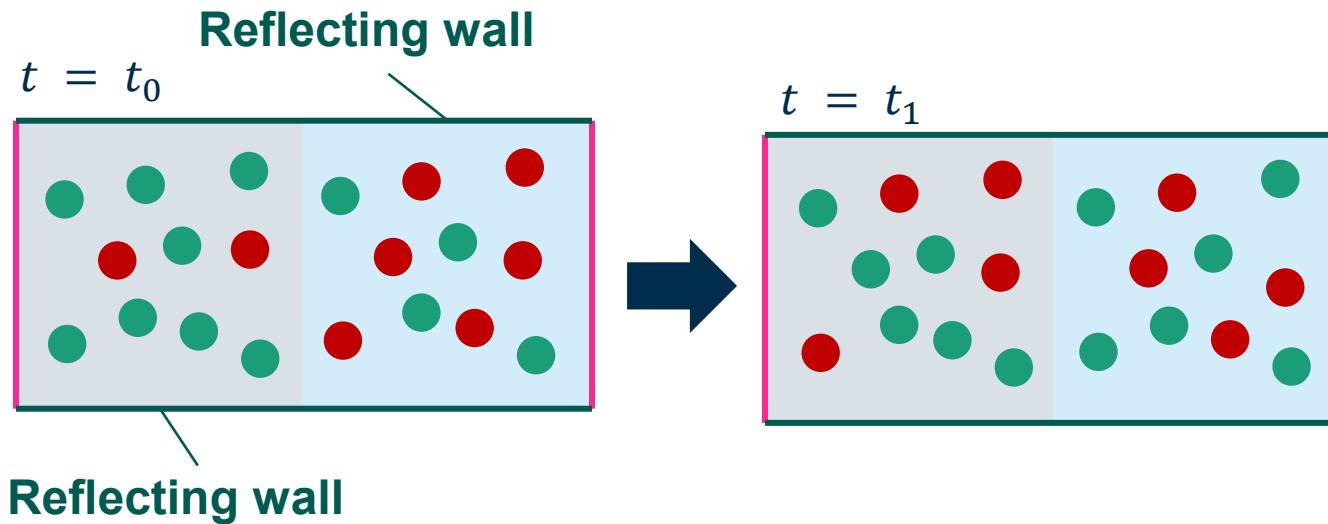
- Description of diffusion under industrial relevant conditions possible!
- In the **continuum limit a small number of moments** (5) results in an accurate solution
- Transport depends only on **molecule diameter** and **molecule mass**! No transport coefficients are required.



# Future steps

## Next steps:

- Extending the presented concept to a 2D model to study, if the kinetic Boltzmann equation solved with QBMM can reflect diffusion in the transition regime between molecular and Knudsen diffusion
- Reflecting wall boundary condition for molecular-wall collisions
- Implementing of Boltzmann collision operator with hard sphere potential



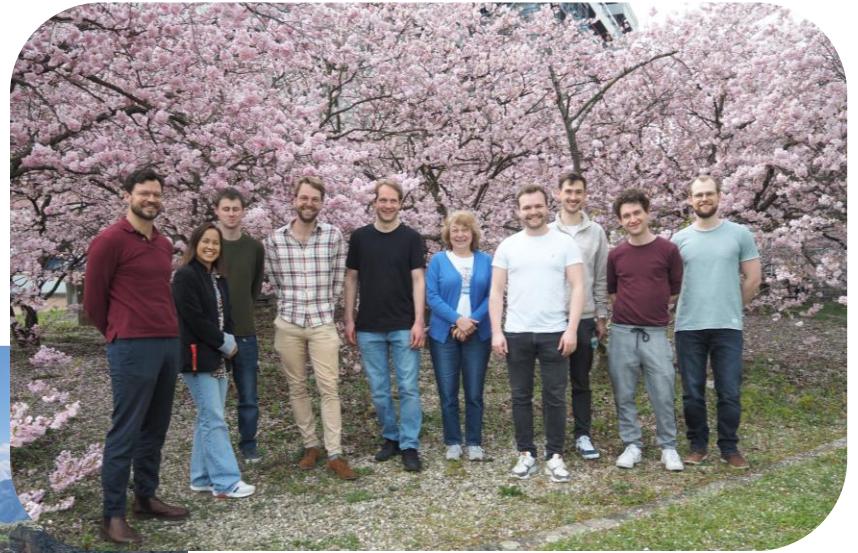
# Thank you for your attention!



Thanks to **Prof. Daniele Marchisio** for having me in his group!



This work is funded by the Deutsche Forschungsgemeinschaft (DFG, German Research Foundation) – SFB 1441 – Project-ID 426888090 and the Karlsruhe House of Young Scientists.



Thanks to **Prof. Rodney O. Fox** for his great support with QBMM!



# Backup

# Calculation of properties of the equilibrium distribution

$$\text{Equilibrium (univariate Gaussian): } f^{\text{eq},i,j}(c_i) = \frac{\rho_i}{\sqrt{2\pi\sigma_{i,j}}} \exp\left(-\frac{(c_i - v_{i,j})^2}{2\sigma_{i,j}^2}\right)$$

Calculation of  $\rho_i$ ,  $v_{i,j}$  and  $\sigma_{i,j}$  as well as the collision time  $\tau$  from moments of  $f$  and the particle mass  $m_i$  and diameter  $d_i$  according to Marchisio and Fox [5]:

$$\rho_i = M_0^i$$

$$i = j : v_{i,j} = \frac{M_1^i}{M_0^i}$$

$$i \neq j : v_{i,j} = \text{func}\left(m_i, m_j, M_1^i, M_0^i, M_1^j, M_0^j\right)$$

$$i = j : \sigma_{i,j} = \text{func}\left(C_2^i\right)$$

$$i \neq j : \sigma_{i,j} = \text{func}\left(C_2^i, C_2^j, M_1^i, M_0^i, M_1^j, M_0^j\right)$$

$$i = j : \tau_{i,j} = \text{func}\left(d_i, C_2^i\right)$$

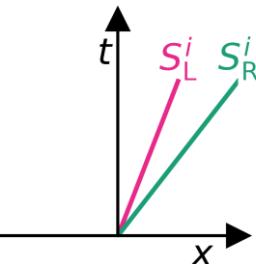
$$i \neq j : \tau_{i,j} = \text{func}\left(d_i, d_j, C_2^i, C_2^j, M_1^i, M_0^i, M_1^j, M_0^j\right)$$

[5] Marchisio, Fox, Computational Models for Polydisperse and Multiphase Systems, Cambridge, 2013.

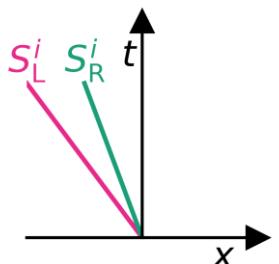
# Calculation of moment fluxes using Harten, Lax and van Leer Riemann solver

Harten, Lax, van Leer (HLL) Riemann solver calculates fluxes by approximating the solution of a Riemann problem at the interface [7]:

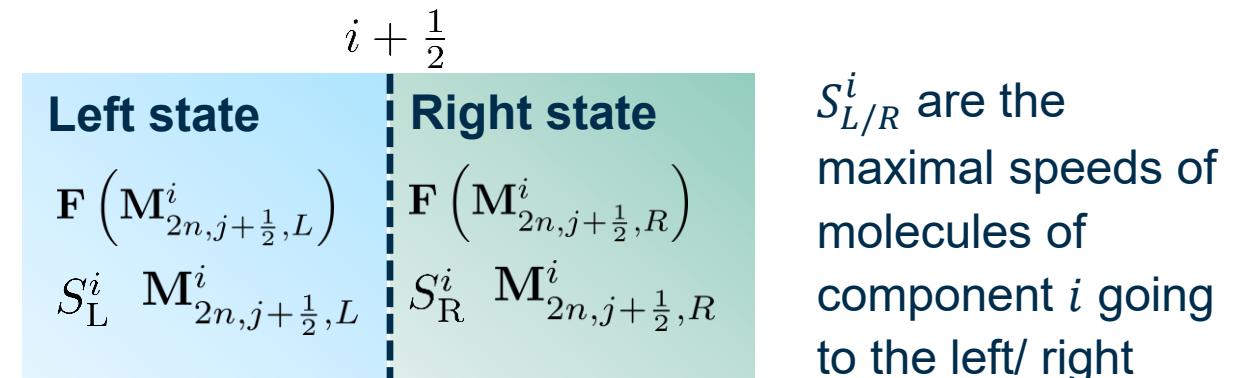
$$\text{if } S_L^i > 0 : \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2}}^i \right) = \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2},L}^i \right)$$



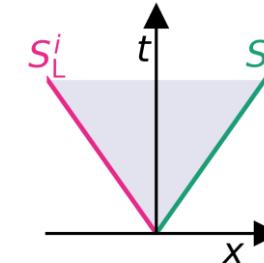
$$\text{if } S_L^i \leq 0 \geq S_R^i : \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2}}^i \right) = \frac{S_R^i \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2},L}^i \right) - S_L^i \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2},R}^i \right) + S_R^i S_L^i \left( \mathbf{M}_{2n,j+\frac{1}{2},R}^i - \mathbf{M}_{2n,j+\frac{1}{2},L}^i \right)}{S_R^i - S_L^i}$$



$$\text{if } S_R^i < 0 : \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2}}^i \right) = \mathbf{F} \left( \mathbf{M}_{2n,j+\frac{1}{2},R}^i \right)$$



$S_{L/R}^i$  are the maximal speeds of molecules of component  $i$  going to the left/ right



[7] Toro, Riemann Solvers and Numerical Methods for Fluid Dynamic, Springer, 2009.

# Calculation of maximal speeds by using eigenvalues of the Jacobian

Quasilinear form of the moment transport equations:  $\partial_t \mathbf{M}_{2n}^i + \frac{D\mathbf{F}(\mathbf{M}_{2n}^i)}{D\mathbf{M}_{2n}^i} \partial_x \mathbf{M}_{2n}^i = 0$

With the Jacobian  $\frac{D\mathbf{F}(\mathbf{M}_{2n}^i)}{D\mathbf{M}_{2n}^i}$

The maximal speeds can be calculated from the **maximum  $\lambda_{\max}^i$  and minimum  $\lambda_{\min}^i$  eigenvalues of the Jacobians** at both sides of the interface:

$$S_L^i = \min(\lambda_{\min,L}^i, \lambda_{\min,R}^i)$$

$$S_R^i = \max(\lambda_{\max,L}^i, \lambda_{\max,R}^i)$$

Stability of the solver is guaranteed by specifying the advection time based on the maximal absolute speed of all components  $S_{\max}$ :

$$\Delta t = \frac{\Delta x \text{ CFL}}{S_{\max}} \quad \text{with: } 0.5 \leq \text{CFL} \leq 0.9$$

[6] Fox, Lauren (2022) SIAM J. APPL. MATH., 82, 2, 750-771.

Maximal and minimal eigenvalue of the Jacobian are equal to the maximal and minimal eigenvalues of the recurrence coefficient matrix  $\mathbf{K}_{n+1}$  [6]

$$\mathbf{K}_{n+1} = \begin{pmatrix} a_0 & \sqrt{b_1} & & & \\ \sqrt{b_1} & a_1 & \sqrt{b_2} & & \\ \ddots & \ddots & \ddots & \ddots & \\ & \sqrt{b_{n-1}} & a_{n-1} & \overline{b_n} & \\ & & \beta_n & & a_n \end{pmatrix}.$$

$$\text{with: } \beta_n = \frac{2n+1}{n} b_n$$

Maximal speeds can be calculated from  $\mathbf{M}_{2n}^i$

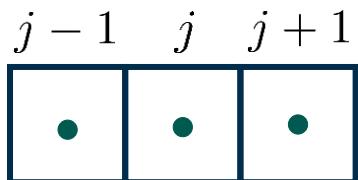
# Interface Reconstruction of the moment vector

The states at left and right side of the interface are not a-priori given:

- States needs to be reconstructed from centroid values
- Only the moment vectors needs to be reconstructed (all states are function of  $\mathbf{M}_{2n}^i$ )

**1<sup>st</sup> order:**

$$\mathbf{M}_{2n,j+\frac{1}{2},L}^i = \mathbf{M}_{2n,j}^i \quad \mathbf{M}_{2n,j-\frac{1}{2},R}^i = \mathbf{M}_{2n,j}^i$$



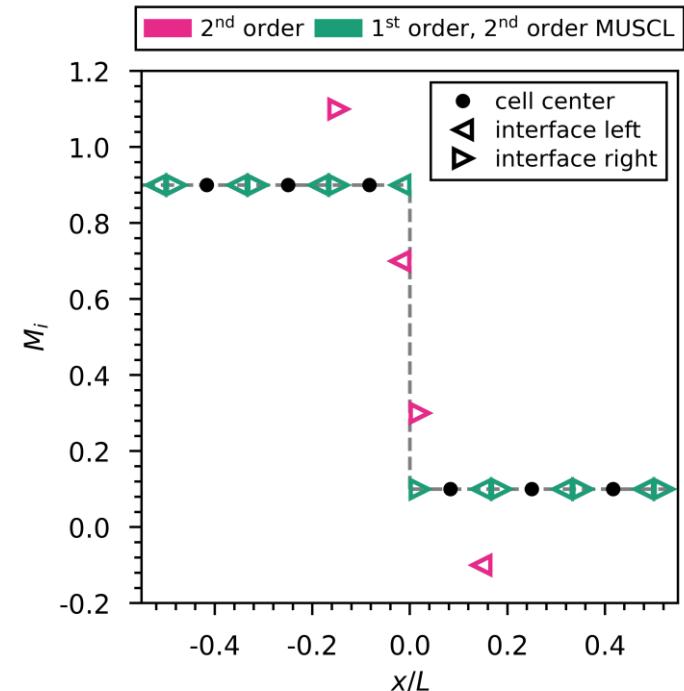
**2<sup>nd</sup> order Modified Upwind Scheme for Conservative Law (MUSCL) [8]:**

$$\mathbf{M}_{2n,j+\frac{1}{2},L}^i = \mathbf{M}_{2n,j}^i + \frac{1}{2} \widehat{\Delta M^i}_j \quad \mathbf{M}_{2n,j-\frac{1}{2},R}^i = \mathbf{M}_{2n,j}^i - \frac{1}{2} \widehat{\Delta M^i}_j$$

Unlimited slopes:  $\Delta M^i_{j+\frac{1}{2}} = \mathbf{M}_{2n,j+1}^i - \mathbf{M}_{2n,j}^i \quad \Delta M^i_{j-\frac{1}{2}} = \mathbf{M}_{2n,j}^i - \mathbf{M}_{2n,j-1}^i$

Limited slope:  $\widehat{\Delta M^i}_j = \text{minmod} \left( \Delta M^i_{j+\frac{1}{2}}, \Delta M^i_{j-\frac{1}{2}} \right)$

Limiter function:  $\text{minmod} (x, y) = \text{sign} (x) \left( \frac{1 + \text{sign} (xy)}{2} \right) \min (|x|, |y|)$

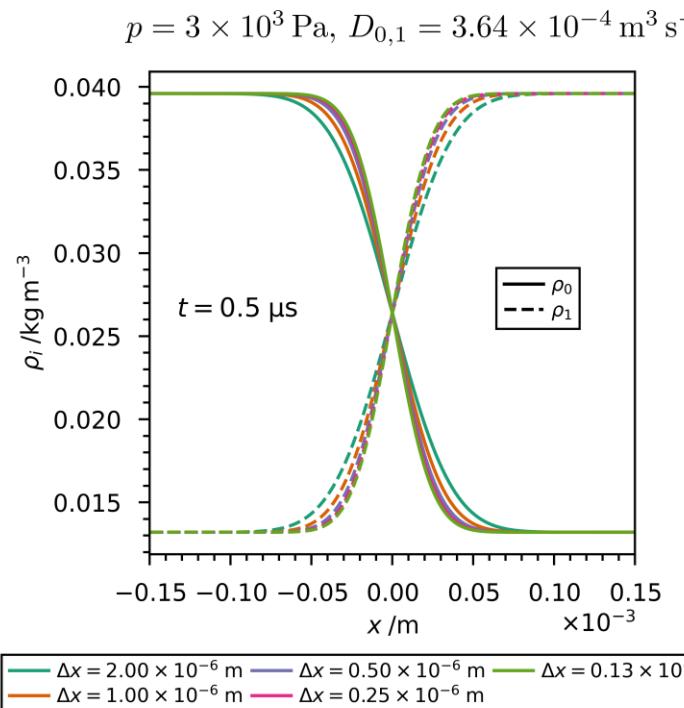


→ Standard higher order schemes adding **new extrema**, and may lead to **unrealizable moments**

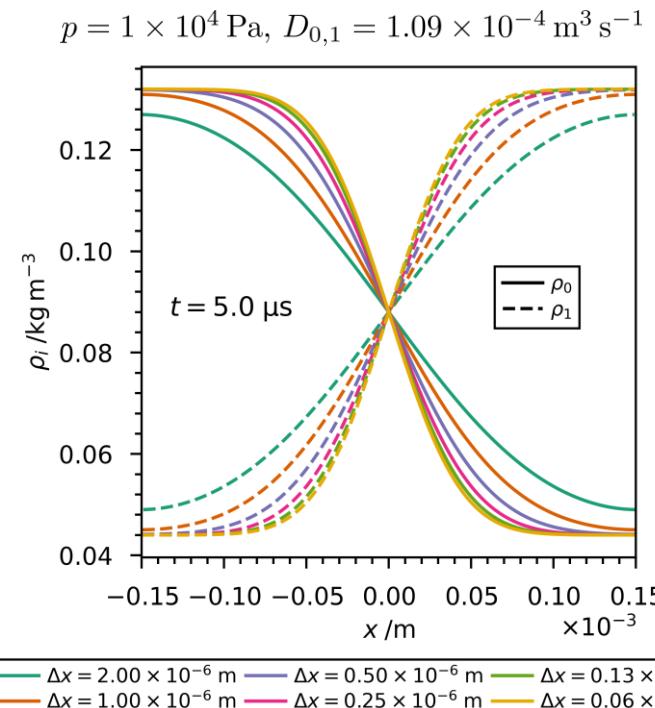
[8] Knight, Elements of Numerical Methods for Compressible Flows, Cambridge, 2006.

# First order interface reconstruction results in non-acceptable numerical diffusion!

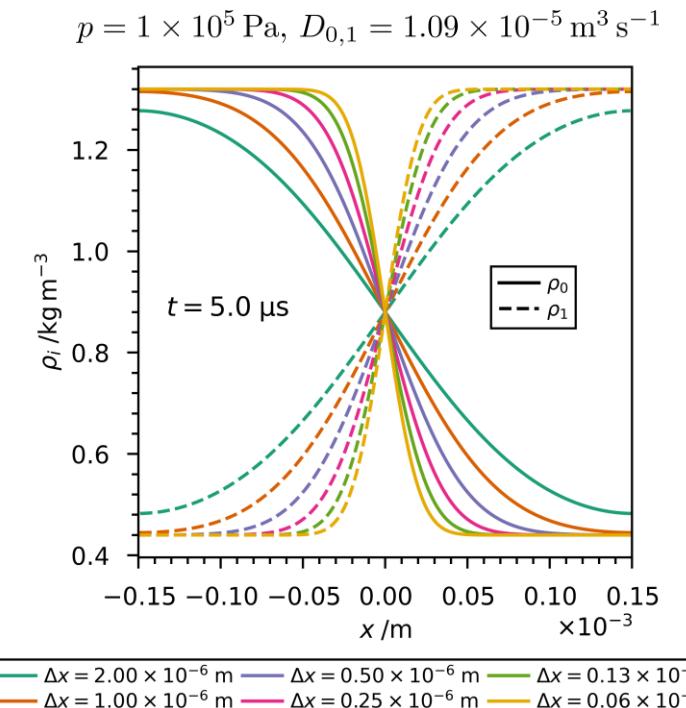
Self-diffusion of Argon at a temperature of 273 K and various pressures:



Convergence reached at  $\Delta x = 0.5 \times 10^{-6} \text{ m}$



Convergence reached at  $\Delta x = 0.125 \times 10^{-6} \text{ m}$



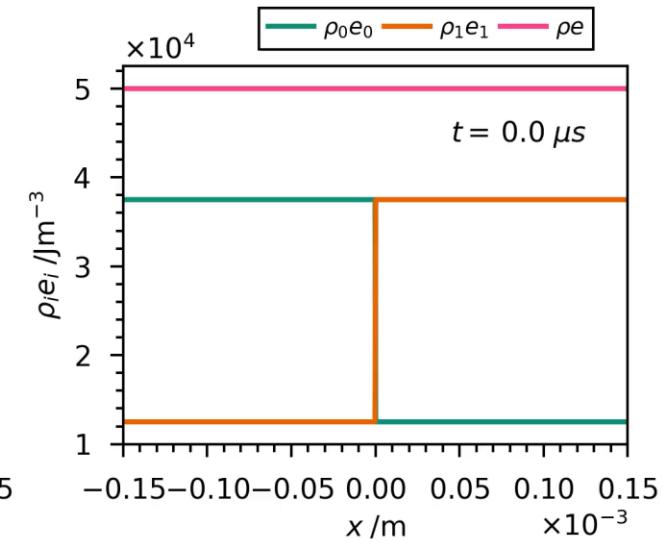
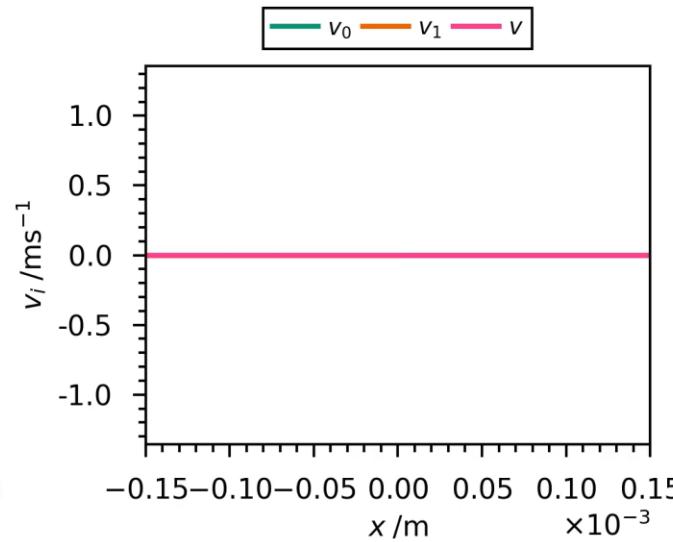
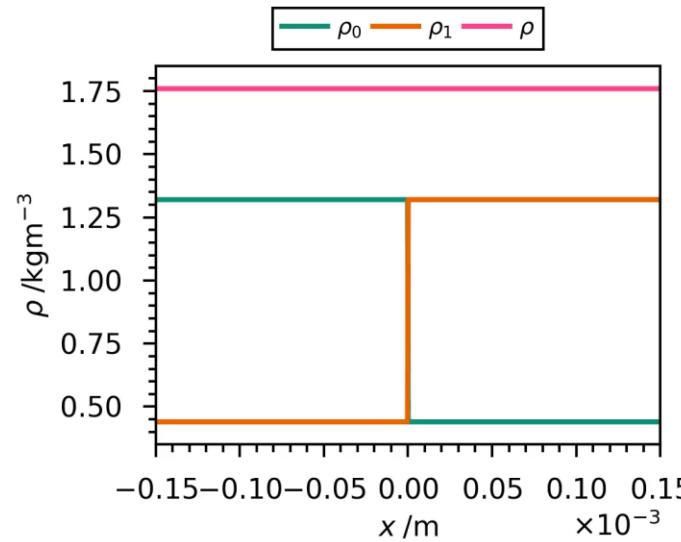
Convergence reached at  $\Delta x < 0.0625 \times 10^{-6} \text{ m}$



Resolution required for mesh convergence is 8 to 20 times higher for the first order reconstruction than for the second order MUSCL reconstruction



# Moment transport equations fulfill conservation laws



Total species mass, momentum and total energy are conserved!

# The Maxwell-Stefan diffusion model for multicomponent mixtures

Species conservation of mixture with  $n$  components:  $\delta_t (c \mathbf{y}_{n-1}) = \delta_x \dot{\mathbf{n}}_{n-1}$

BC:  $\delta_x \mathbf{y}_{n-1, x=0} = \delta_x \mathbf{y}_{n-1, x=L} = 0$

→ System of **parabolic PDEs!**

IC: Reflecting macroscopic initial condition of kinetic equation

Total molar concentration:  $c = \frac{p}{kN_A T}$

Concentration vector:  $\mathbf{y}_{n-1} = (y_0, y_1, \dots, y_{n-1})^T$

Flux vector:  $\dot{\mathbf{n}}_{n-1} = (\dot{n}_0, \dot{n}_1, \dots, \dot{n}_{n-1})^T$

Closure using unity condition:  $y_n = 1 - \sum_{i=0}^{n-1} y_i$

Solution is independent on the choice of the  $n^{\text{th}}$  component !

Flux vector calculated using **Maxwell-Stefan approach** [11]:

$$\dot{\mathbf{n}}_{n-1} = -c \mathbf{B}_{n-1, n-1}^{-1} \delta_x \mathbf{y}_{n-1}$$

With the transport matrix  $\mathbf{B}_{n-1, n-1} \in \mathbb{R}^{(n-1) \times (n-1)}$ :

$$\text{Diagonal: } B_{i,i} = \frac{y_i}{D_{i,n}} + \sum_{k=0, k \neq i}^{n-1} y_k D_{i,j}^{-1}$$

$$\text{Off-diagonal: } B_{i,j} (i \neq j) = -y_i (D_{i,j}^{-1} - D_{i,n}^{-1})$$

[11] Krishna, Wesselingh (1997) *Chem. Eng. Sci.*, 6, 2, 861-911.