

# Long-term dissolution experiments with medium and high burn-up spent $\text{UO}_x$ and MOX fuels under conditions expected in a deep geological repository

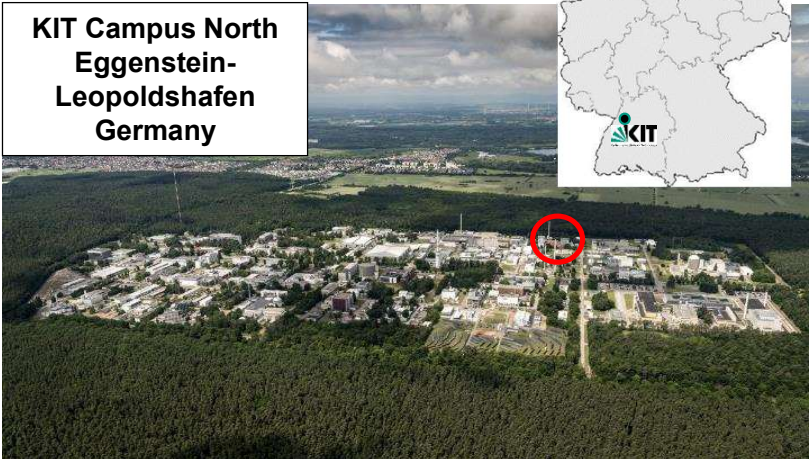
T. König, R. Dagan, E. González-Robles, M. Herm, V. Metz, A. Walschburger and H. Geckeis

Karlsruhe Institute of Technology (KIT), Institute for Nuclear Waste Disposal (INE), P.O. Box 3640, 76021 Karlsruhe Germany



# The Institute for Nuclear Waste Disposal (KIT-INE)

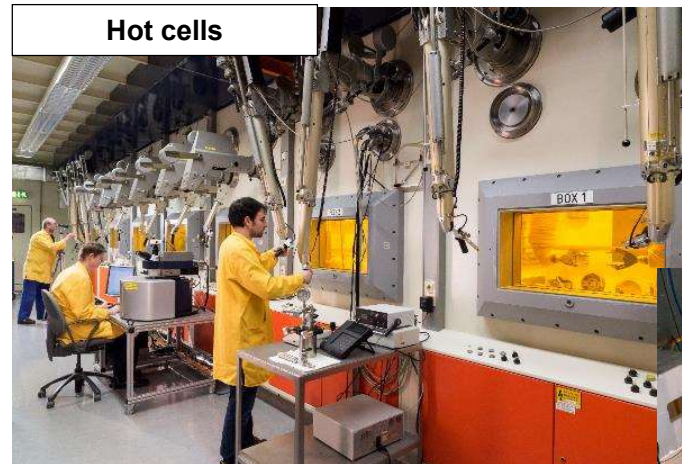
KIT Campus North  
Eggenstein-  
Leopoldshafen  
Germany



Institute for Nuclear  
Waste Disposal



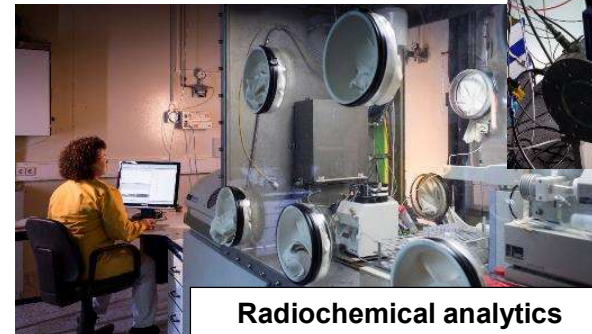
Hot cells



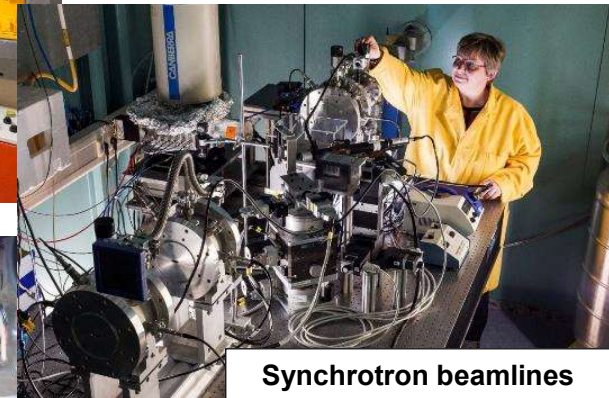
1980 - 2020

**INE - 40**

Institut für Nukleare Entsorgung



Radiochemical analytics



Synchrotron beamlines

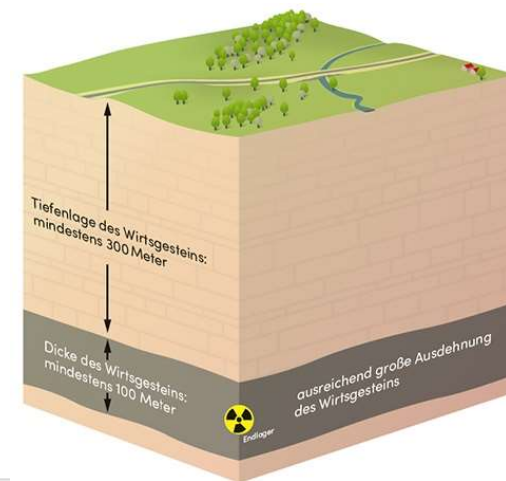


~120 colleagues and many  
students, interns, guest  
scientists, etc.



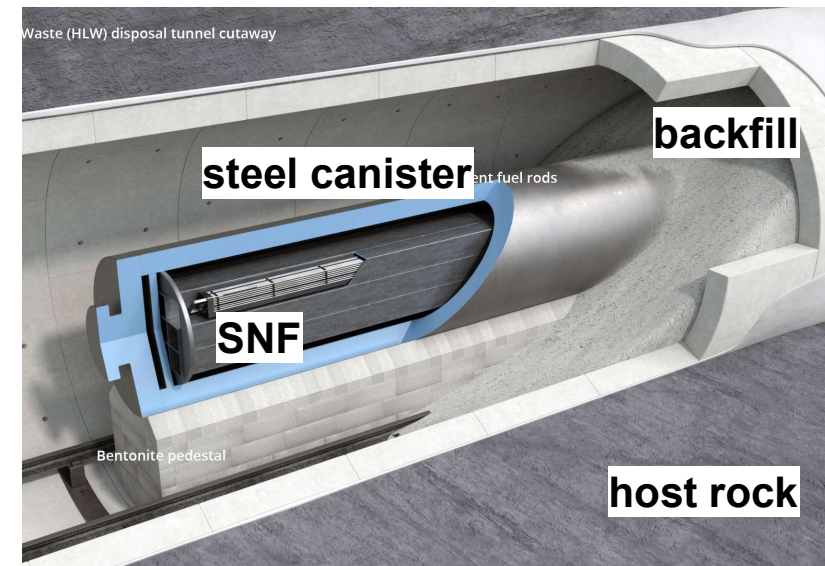
## Final disposal of SNF

- Direct disposal of spent nuclear fuel (SNF) in deep geological repositories considered in many countries.
- Water access, consecutive failure of canister and loss of cladding integrity considered in long-term safety analysis of deep underground repositories.
- Assessing performance of SNF in geological disposal system requires:
  - Process understanding of **SNF dissolution** and **rates**.
  - **Quantification of radionuclides release** from SNF under **reducing conditions**.



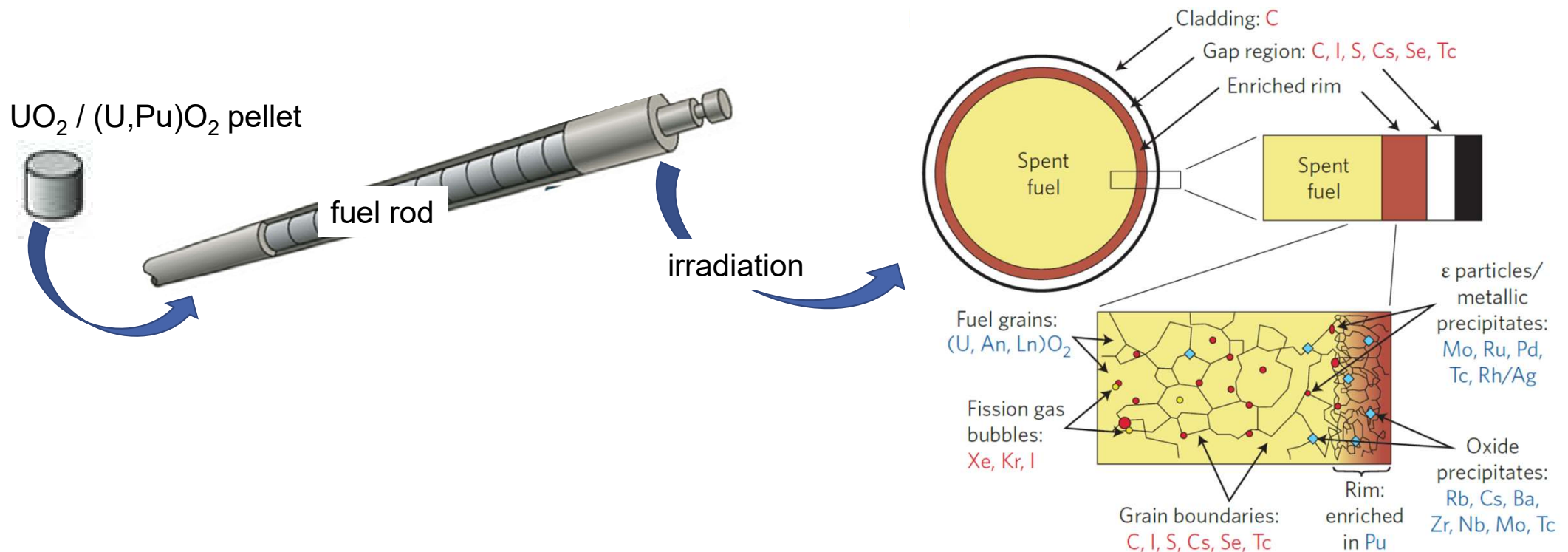
## Deep geological repository

- Multibarrier concept: technical (e.g. waste matrix, cladding), geo-technical (e.g. buffer, backfill) and geological barriers (e.g. host rock, overburden).
- Oxygen trapped in deep geological repository after its closure will be consumed e.g. by bacteria, reducing minerals and aerobic corrosion of outer layers of waste canisters.
- Subsequently, ground water in contact with metallic canisters leads to **anaerobic corrosion of metals**, mainly corrosion of iron:  
→ **H<sub>2</sub> pressure build-up  $\geq$  50 bar in repository.**



# Composition and distribution of radionuclides in SNF

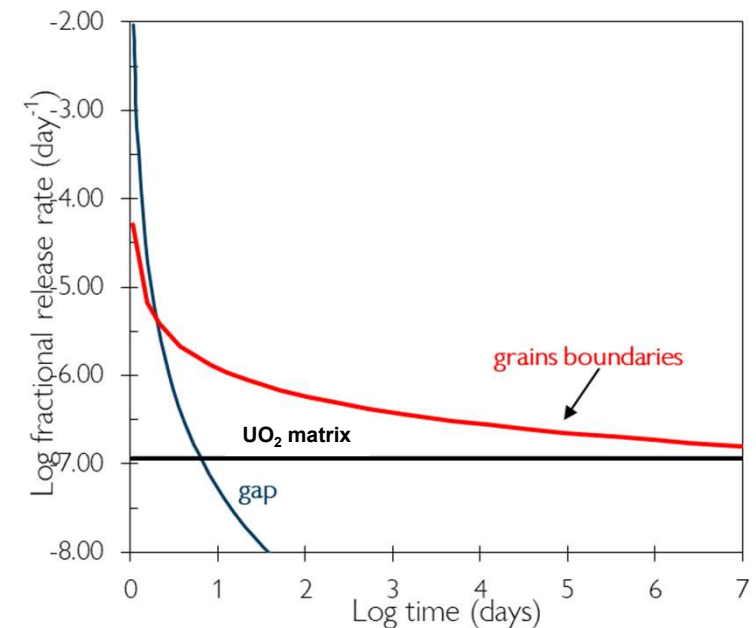
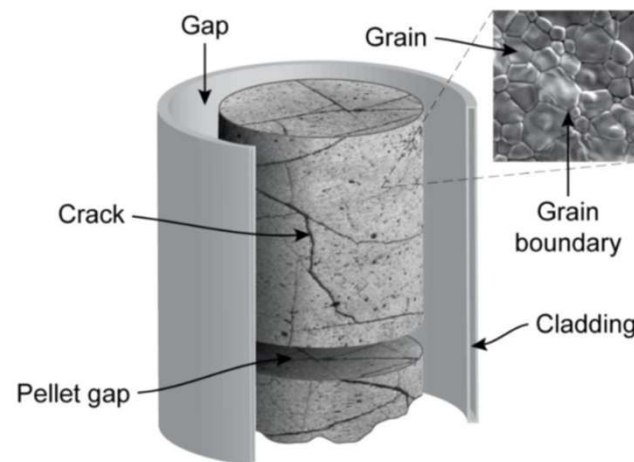
- Radionuclides are heterogeneously distributed in spent nuclear fuel.



Buck et al. (2004) and Bruno et al. (2006); The McGraw-Hill companies.

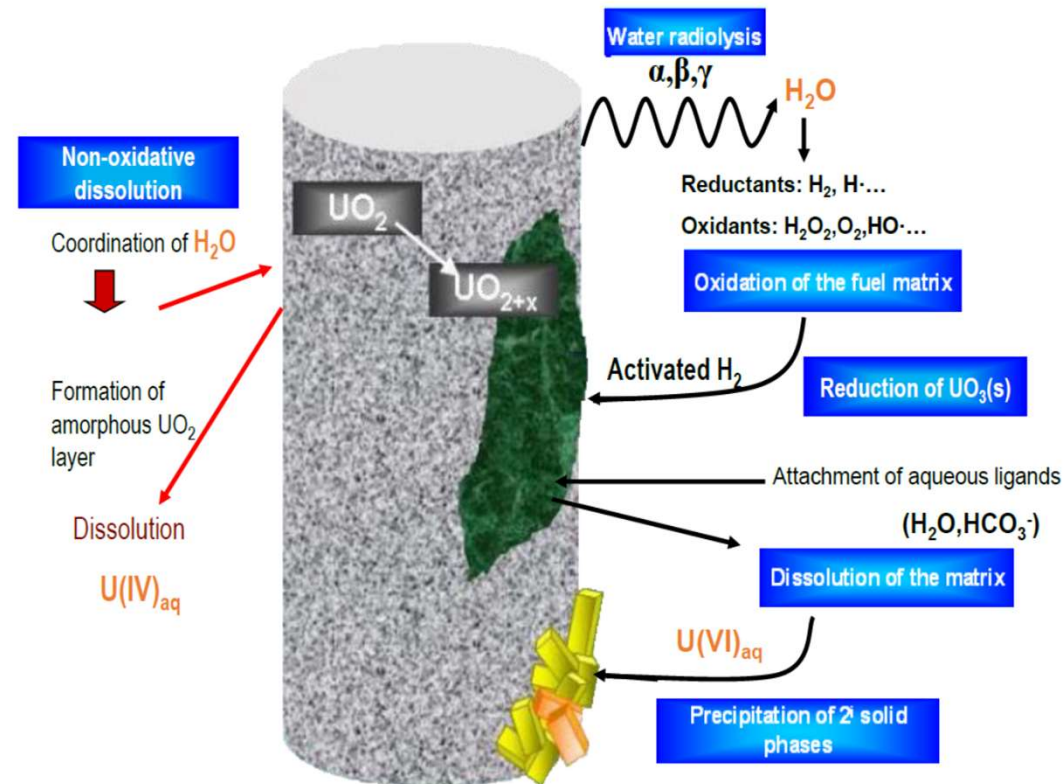
# SNF-water interaction in deep geological repository

- In order to derive a source term model, dissolution and alteration processes of SNF can be grouped into two stages:
  - (1) instantaneous release (IRF) due to waste package and cladding failure: fission gases (**Xe**, **Kr**), volatile/long-lived elements (**I**, **Cs**, **Cl**) present in **gap** and **grain boundaries**.
  - (2) long-term release as result of dissolution of **UO<sub>2</sub> matrix**: actinides (**Pu**, **Np**), lanthanides, segregated oxides (**Rb**, **Tc**) and metallic precipitates (**Ru**, **Pd**, **Tc**).



# Radiolysis based matrix dissolution

- Most radionuclides produced during irradiation of nuclear fuel in a reactor are trapped in the  $\text{UO}_2/(\text{U,Pu})\text{O}_2$  crystalline matrix.
- Matrix alteration models (MAM) developed.
- Radiolysis enhanced oxidative dissolution of SNF.  
→  $\text{U(IV)}$  to  $\text{U(VI)}$ .
- Activated, dissolved  $\text{H}_2$  counteracts matrix dissolution.  
→ reduction of  $\text{U(VI)}$  to  $\text{U(IV)}$  in vicinity of SNF.
- Precipitation of secondary phases (probably  $\text{U(VI)}$ ):  
e.g.  $\text{UO}_3(\text{s})$  on SNF surface.
- Non-oxidative dissolution leads to an amorphous, more soluble layer of  $\text{U(IV)}$  on SNF surface:  
e.g.  $\text{U(OH)}_{4(\text{am})}$ .





## Objectives of experiments performed for final disposal of SNF

- Determination of matrix dissolution of SNF under relevant disposal conditions, including hydrogen overpressure and comparison of [U] with respective uranium solubility data.
- Determination of instant release fraction (IRF) of SNF under relevant disposal conditions (incl. hydrogen overpressure).
- Determination of radionuclide inventory in SNF/cladding using experimental and theoretical methods:
  - Radiochemical inventory analysis.
  - Inventory calculations using:
    - MCNP/CINDER.
    - webKORIGEN.

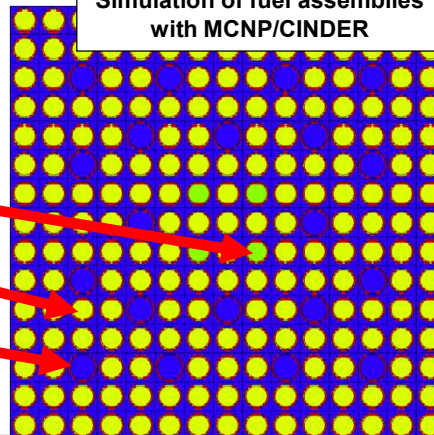
**Green pins**  
investigated fuel segments

**Yellow pins**  
generating power and flux without burn-up

**Guide tubes:**  
filled with water (control rods extracted)

**Blue:**  
water of primary circuit

Simulation of fuel assemblies  
with MCNP/CINDER

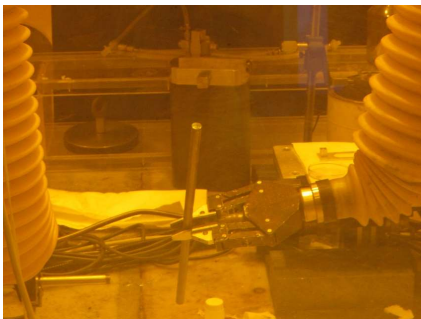




## Fuel characteristics and irradiation data

### Fuel rod 1108 irradiated in the PWR Gösgen (Switzerland):

- **Fuel type:**  $\text{UO}_2$  with 3.8 % initial U-235.
- **Cycles:** 4.
- **Effective full power:** 1226 days.
- **Average linear power:**  $260 \text{ W}\cdot\text{cm}^{-1}$ .
- **Average burn-up of:**  $50.4 \text{ GWd/t}_{\text{HM}}$ .
- **Fission gas release (puncturing):** 8.5 %.



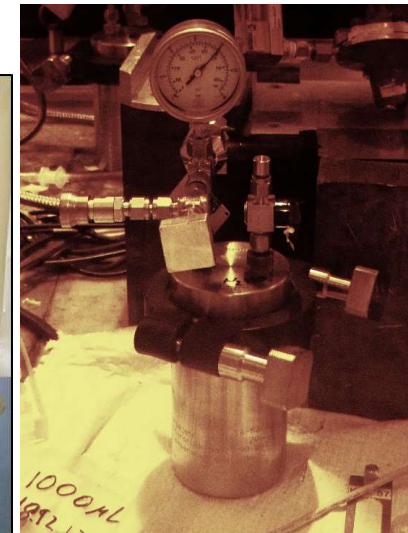
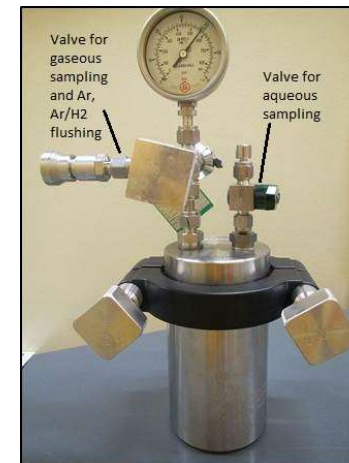
### Fuel rod 5810 irradiated in the PWR Obrigheim (Germany):

- **Fuel type:** MOX with 3.2 % Pu (OCOM\*).
- **Cycles:** 4.
- **Effective full power:** 1157 days.
- **Average linear power:**  $200 \text{ W}\cdot\text{cm}^{-1}$ .
- **Average burn-up of:**  $38 \text{ GWd/t}_{\text{HM}}$ .
- **Fission gas release (puncturing):** 6 %.



## Leaching experiments with SNF

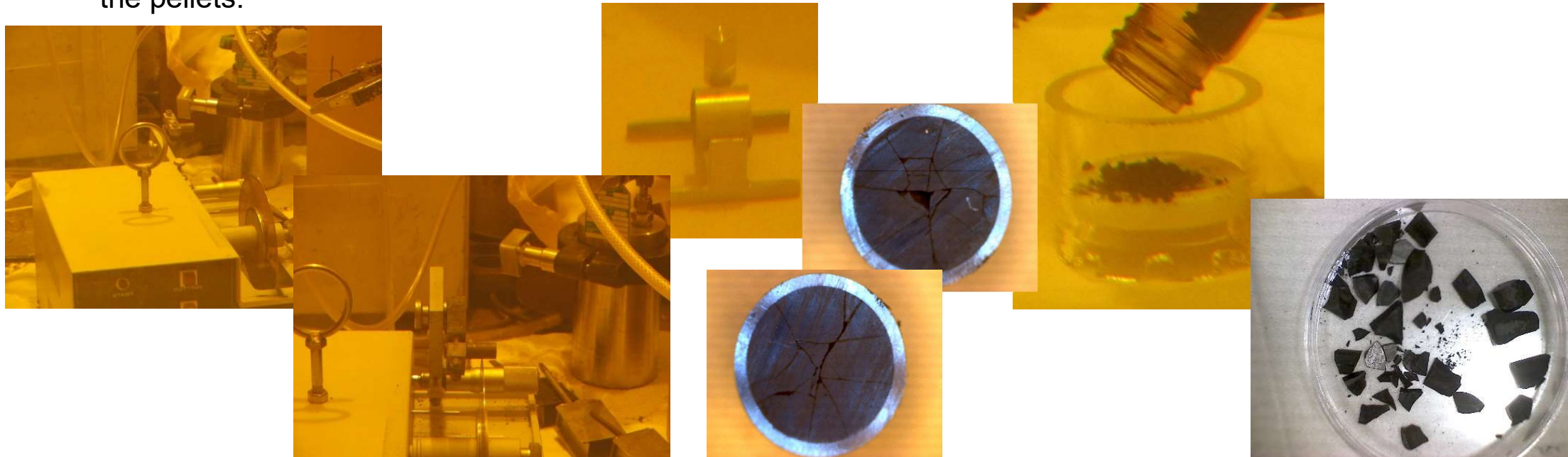
- **Autoclaves:** Stainless steel vessel with titanium liner and lid (total volume of 250 mL) with 2 valves in the lid to allow sampling of gases and liquids.
- Static experiments with periodic samplings (10–15 mL and no refilling of the solution).
- **Leaching solution:** Mainly use of synthetic ground waters in leaching experiments with SNF.
  - Young cement water with calcium as proxy for cementitious ground water (pH 13.5).
  - **Bicarbonate water as proxy for granitic ground water (pH 8.5).**
  - Concentrated NaCl as proxy for salt brines.
- **Atmosphere:** anoxic or reducing (Ar/H<sub>2</sub>).
- **Total pressure in autoclave:** up to 40 bar (partial pressure of H<sub>2</sub> 3.2 bar).



## Preparation of SNF samples

### SNF samples cut from the fuel rod segments:

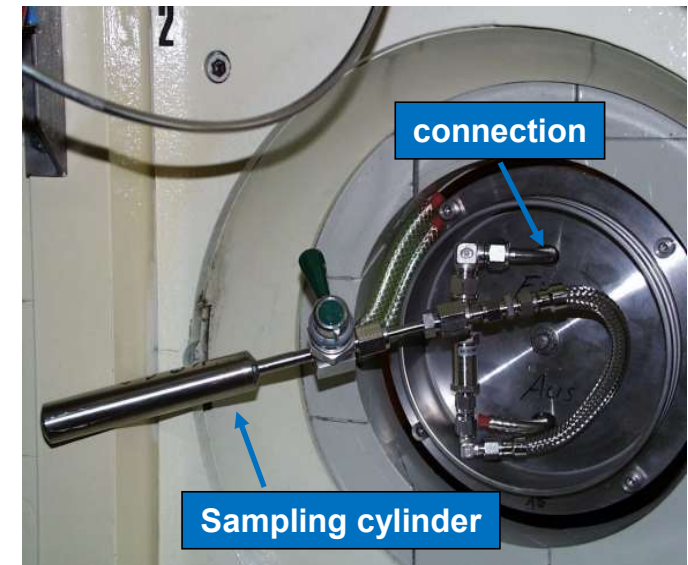
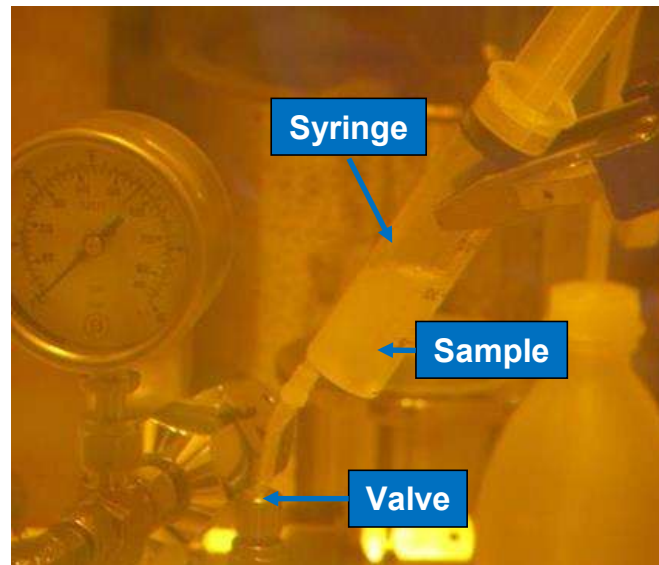
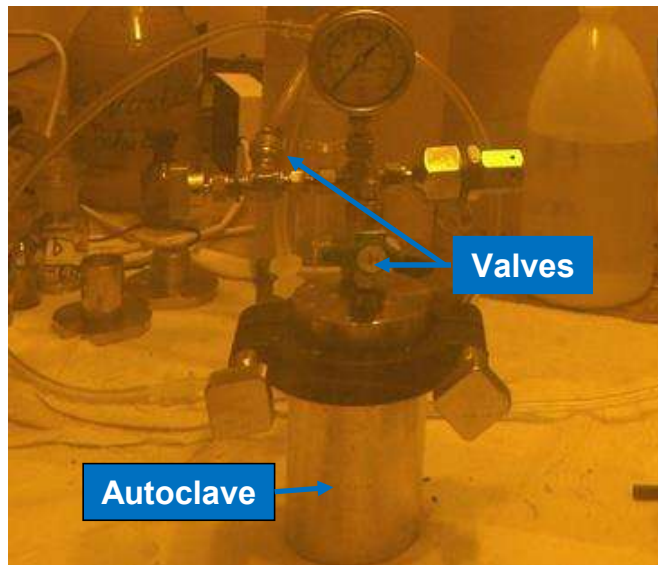
- Low speed saw with diamond blade.
- Absence of cooling liquid and slow cutting to limit any heating as a result of friction between the blade and the pellets.





## Sampling and analytics of aqueous and gas phases

- Measurement of: **Sr-90**, **I-129**, **Cs-137**, **U-238**, **Pu-239**.
- Measurement of **lanthanides**, **other minor actinides**, **fission and activation products (e.g., Cl-36)**, **pH**.
- Measurement of gas composition, in particular **fission gases** (Kr, Xe) by means of gas-mass spectrometry (radiolytic production of O<sub>2</sub> and intrusion of air checked using nitrogen as proxy).



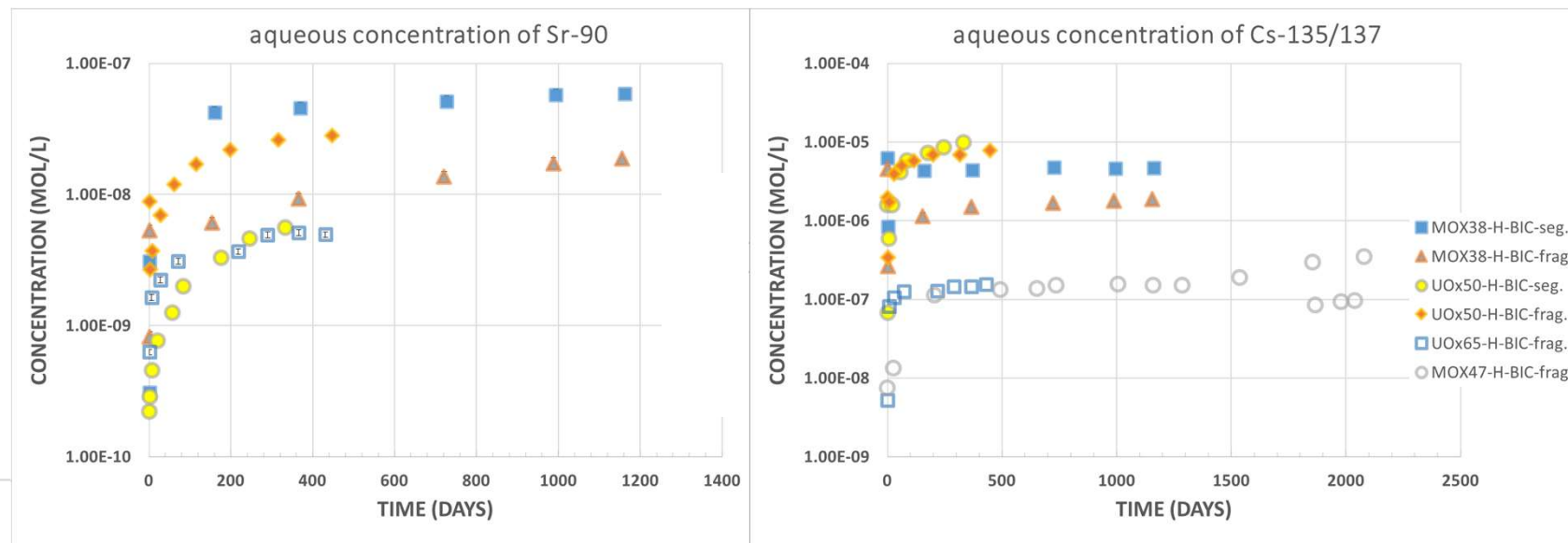
# SNF inventory calculations & radiochemical determination

- Calculated radionuclide inventory [mol/g<sub>HM</sub>] for both fuel types:
  - **MCNP/CINDER for Gösgen UO<sub>x</sub> fuel (50.4 GWd/t<sub>HM</sub>).**
  - **webKORIGEN for Obrigheim MOX fuel (38.0 GWd/t<sub>HM</sub>).**
- Inventories of Kr and Xe were calculated taking into account the inventory released into plenum:
  - **8.3 % for Gösgen UO<sub>x</sub> fuel.**
  - **6.0 % for Obrigheim MOX fuel.**

	50.4 GWd/t <sub>HM</sub> UO <sub>x</sub> [mol/g <sub>HM</sub> ]		38.0 GWd/t <sub>HM</sub> MOX [mol/g <sub>HM</sub> ]	
	Calc.	Exp.	Calc.	Exp.
Kr	5.60E-06	5.44E-06	2.16E-06	tba
Xe	5.90E-05	5.40E-05	3.86E-05	tba
<sup>90</sup> Sr	3.34E-06	4.96E-06	1.36E-06	tba
<sup>129</sup> I	1.84E-06	2.85E-06	1.82E-06	2.55E-06
<sup>137</sup> Cs	7.24E-06	5.87E-06	4.65E-06	5.32E-06
<sup>238</sup> U	3.88E-03	4.05E-03	3.74E-03	3.78E-03
<sup>237</sup> Np	3.19E-06	3.87E-06	1.59E-06	1.83E-06
<sup>239</sup> Pu	2.80E-05	2.41E-05	6.35E-05	5.14E-05
<sup>241</sup> Am	6.01E-06	7.65E-06	2.90E-05	2.64E-05
<sup>243</sup> Am	1.02E-06	1.38E-06	6.81E-06	3.79E-06
<sup>244</sup> Cm	1.98E-07	2.09E-07	1.10E-06	5.84E-07

## Fission products release to solution (in molar concentration)

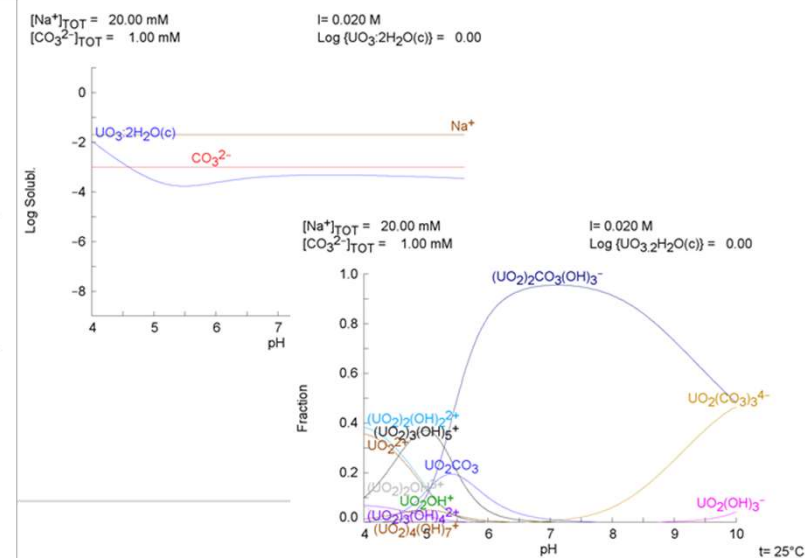
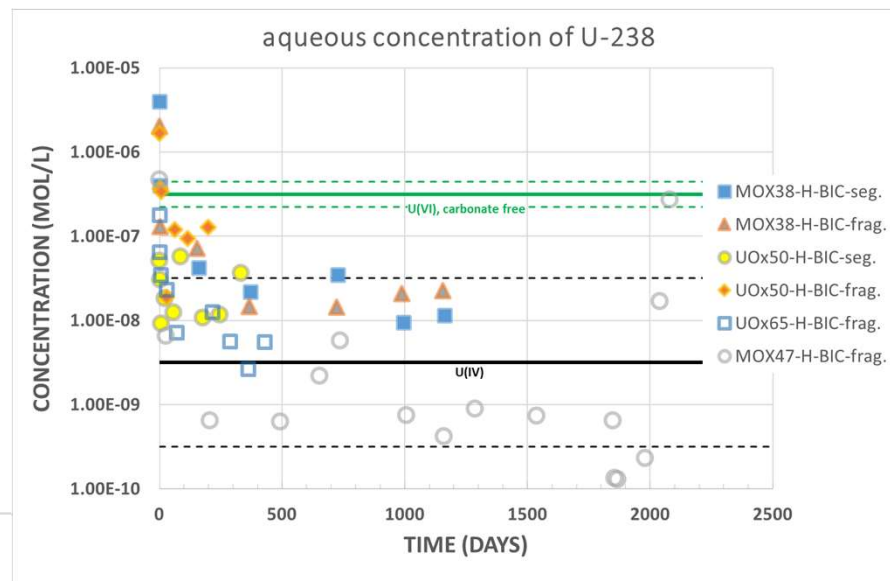
- Concentration of Sr-90 and Cs-135/137 in solution after 1156 days of leaching MOX fuel.
- Fast release of Sr-90 and Cs-135/137 in first 400 days of leaching seen in all experiments.
- Release of strontium and caesium diminish with time but clearly continue slowly, towards concentration plateau in the long-term.
- Good agreement of p.w. data with literature (spent MOX /  $\text{UO}_2$  fuels) [Carbol et al., 2009].





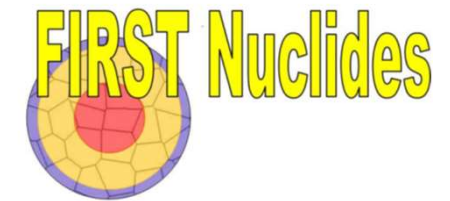
## Uranium release to solution (in molar concentration)

- Concentration of uranium in solution after 1156 days of leaching MOX fuel.
- Large scatter at beginning in all experiments (e.g. pre-oxidised fuel layers).
- [U-238] approach towards solubility limit of U(IV) within uncertainty in all experiments.
- For comparison: U(VI) solubility in systems with carbonate ( $\geq 1$  mM) much higher according to NEA-TDB calculations using  $\text{UO}_3 \cdot 2\text{H}_2\text{O}(\text{cr})$ ,  $\text{Na}_2\text{U}_2\text{O}_7 \cdot \text{H}_2\text{O}(\text{cr})$  or  $\text{UO}_2\text{CO}_3(\text{cr})$  as solid phase controlling solubility in 19 mM NaCl + 1 mM  $\text{NaHCO}_3$  solutions.



## Summary

- Radiochemical inventory determination in good agreement with data obtained from calculations.
- Leaching experiments in autoclaves were performed using irradiated  $\text{UO}_x$  and MOX fuel in bicarbonate water and under hydrogen overpressure.
- Strontium and caesium show fast, initial release in all experiments. Then release slows significantly down but continuous release observed.
- Solubility of actinides approaches towards solubility limits of respective An(IV) solid phases in the long-term.
- Inhibition of matrix dissolution is attributed to presence of hydrogen.
- Based on p.w. and literature data on leaching experiments performed with spent MOX fuels or spent  $\text{UO}_x$  fuels under reducing conditions, no significant difference between dissolution behaviour of the studied MOX and  $\text{UO}_x$  fuels can be seen.



**Thank you for your kind attention!**



This work received funding from the Euratom research and training programme 2014-2018 under grant agreement No **755443** and the European Union's Horizon 2020 research and innovation programme under grant agreement No **847593**.