

KIT fusion neutronics and IFMIF-DONES neutronics activities

Yuefeng Qiu, Dieter Leichtle

On behalf of

KIT-INR fusion neutronics group

EUROfusion WPENS neutronics teams

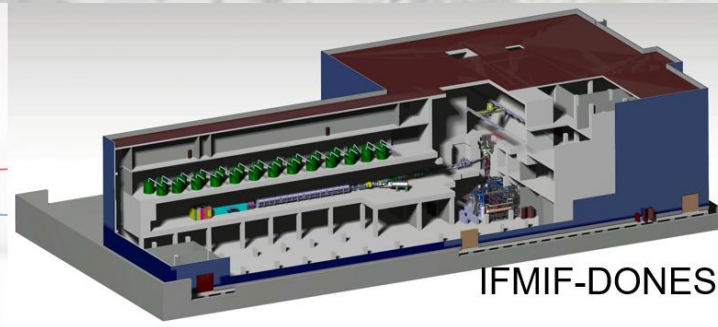
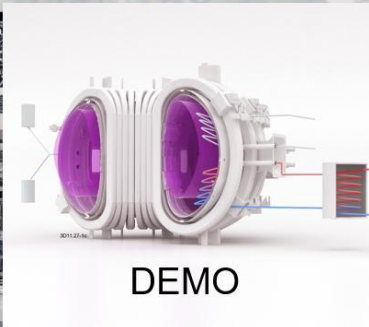
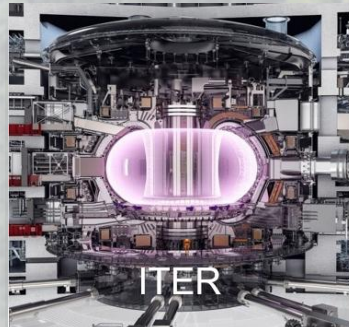


1. Introduction
2. KIT fusion neutronics group
3. IFMIF-DONES neutronics activities
4. Summary

Introduction

Introduction – KIT/INR

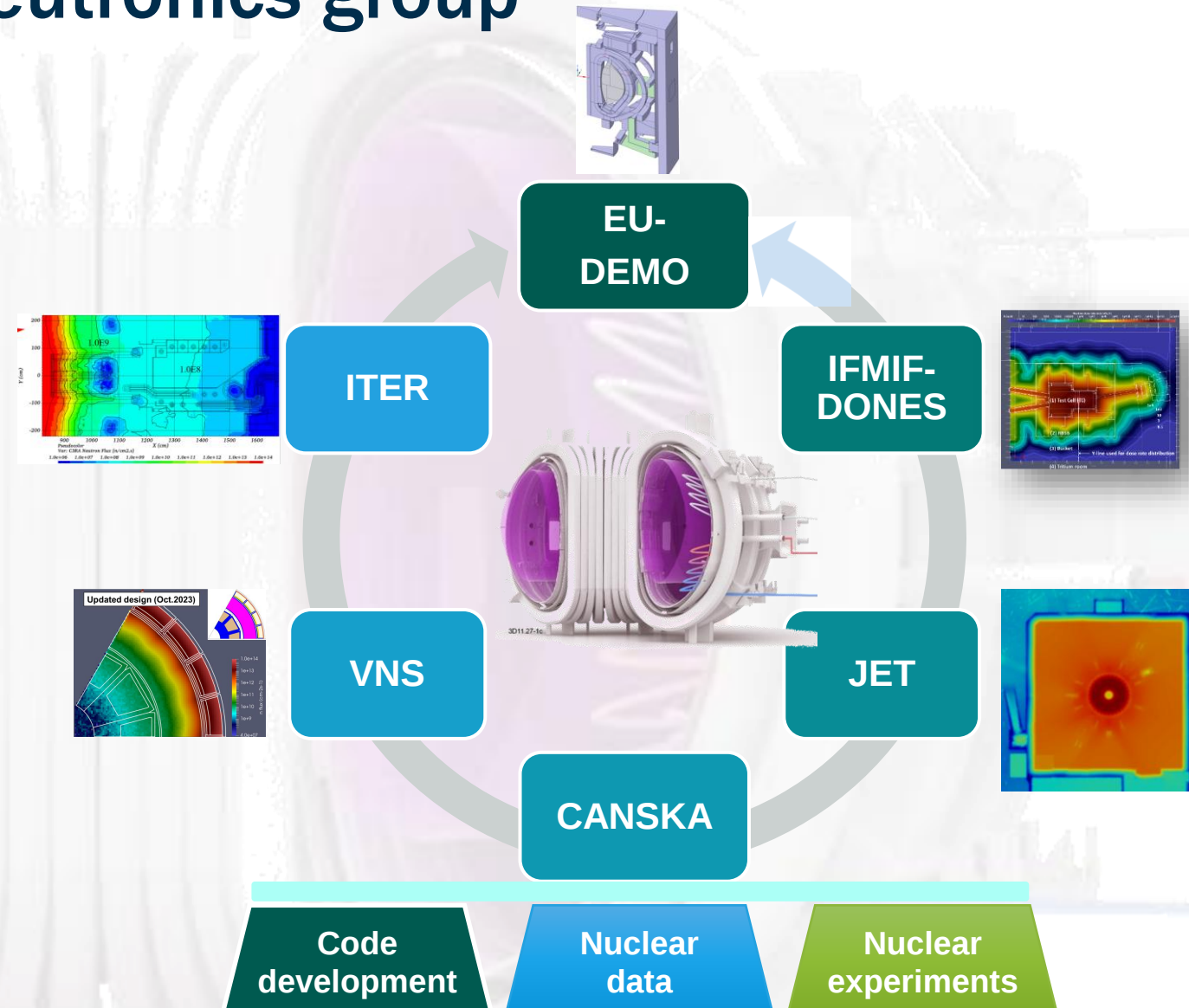
- KIT - Karlsruhe Institute of Technology(卡尔斯鲁厄理工学院)
 - Founded in 2009 as merger of University of Karlsruhe + Karlsruhe Research Centre (FZK)
 - “Research University in the Helmholtz Association” of German large-scale research centers.
- INR - Institute for Neutron Physics and Reactor Technology
 - **Energy research** in the areas of fusion and fission technology, solar thermal energy, thermal storage, thermoelectric conversion as well as safety analyses of nuclear facilities from accelerators to power plants.
 - Numerical-theoretical analyses of facilities and components
 - Decades of R&D in the fusion projects.



Introduction – KIT fusion neutronics group

NK Group – Neutronics and nuclear data (中子学和核数据库组, 简称KIT聚变中子学组)

- One of the earliest fusion neutronics groups worldwide
- Current member:10
- 30+ years of long-standing role in fusion neutronics: EU-DEMO, ITER, IFMIF-DONES, JET
- Focusing on the development of fusion **neutronics tools and methodologies**, **nuclear analyses**, **nuclear data development**, and **neutronics experiments**



Introduction – KIT fusion neutronics group

Group leader – Dr. Dieter Leichtle

- Neutronics coordinator at EUROfusion Fusion Technology Department
- Coordinator of the EUROfusion nuclear data and experiment program
- Chair of Fusion Working Group of JEFF

Deputy leader – Dr. Yuefeng Qiu

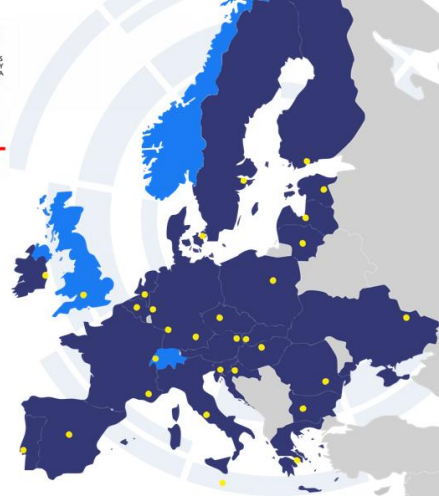
- KIT permanent senior researcher
- 20 years of professional experience in fusion neutronics
- Coordinator of IFMIF-DONES neutronics activity under EUROfusion
- Neutronics Contact person of EU-JA Broader Approach II

KIT fusion neutronics

EU-DEMO power plant

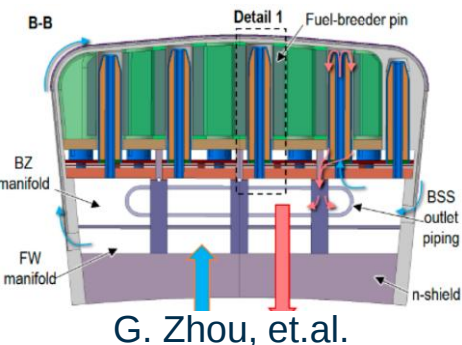
European Consortium for the Development of Fusion Energy - EUROfusion

- Net electric power 300 – 500 MWe
- Fusion power $\approx 1.8 - 2.0$ GWth
- Major/Minor radius ≈ 9 m/ 3 m
- Blanket concepts
 - Helium-Cooled Pebble Bed
 - Water-Cooled Lithium-Lead
 - Water-Cooled Lead Ceramic Breeder (new)



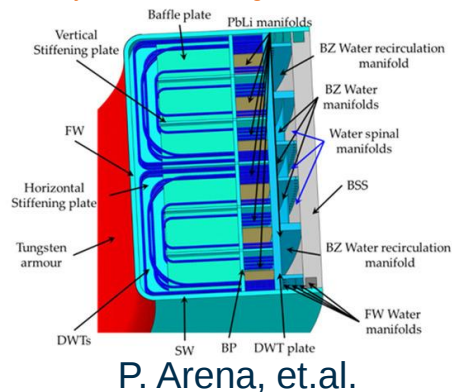
HCPB

Coolant: He, ~ 8 MPa
 Breeder: Li_4SiO_4 / Li_2TiO_3 pebbles
 Multiplier: Be / Be_{12}Ti
Mature T-extraction; KIT-led



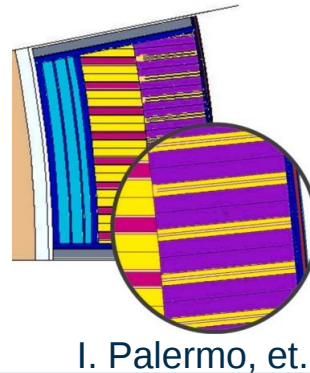
WCLL

Coolant: H_2O , PWR ~ 15.5 MPa
 Breeder: PbLi eutectic
 Multiplier: Pb (in PbLi)
Proven fission-derived cooling

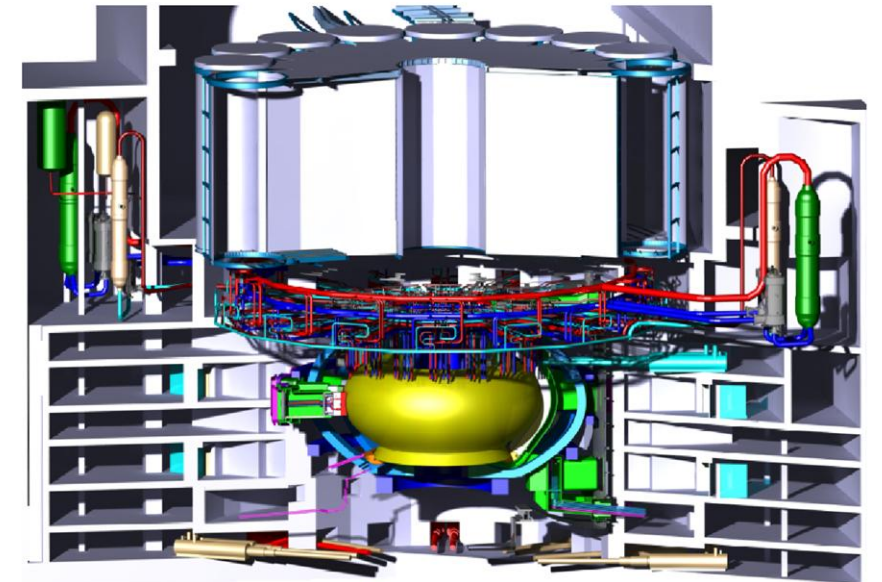


WLCB

Coolant: H_2O , PWR-like
 Breeder: Ceramic pebbles (ACB)
 Multiplier: Pb
Hybrid, proposed ~ 2020 to combine both

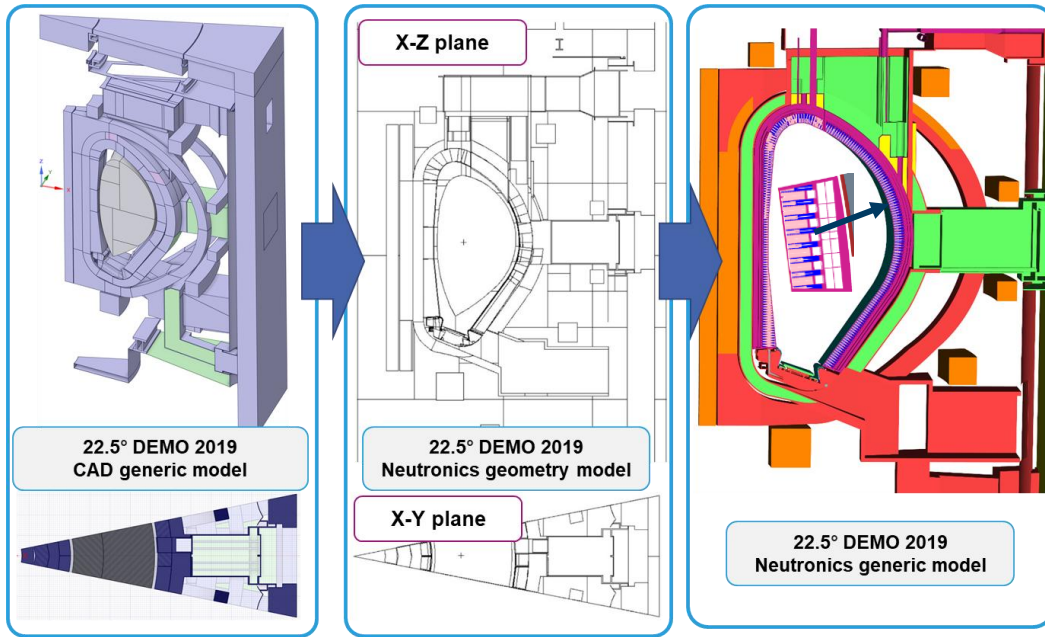


DEMO European Demonstration Fusion Energy Power Plant

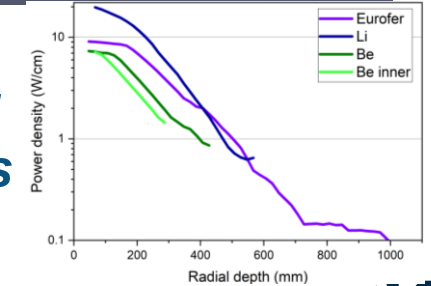
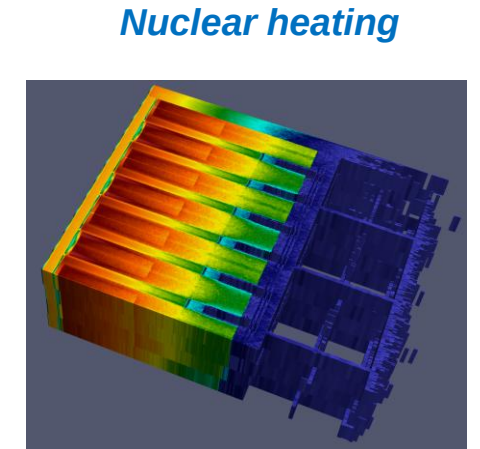
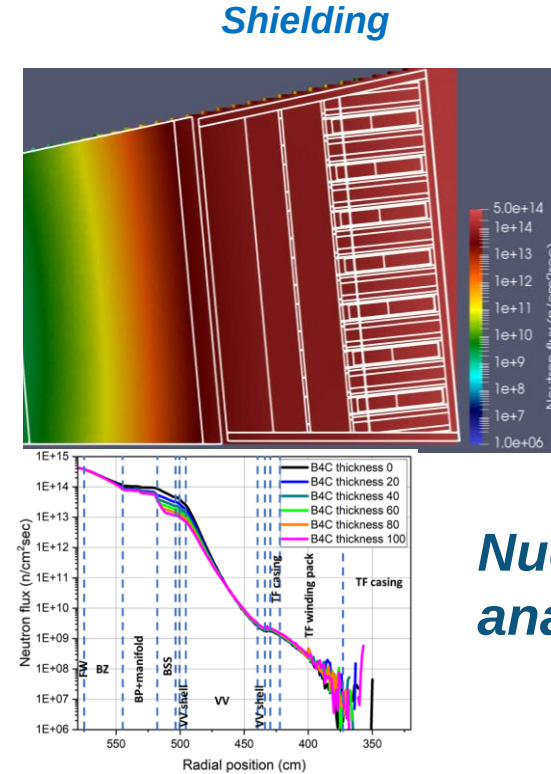
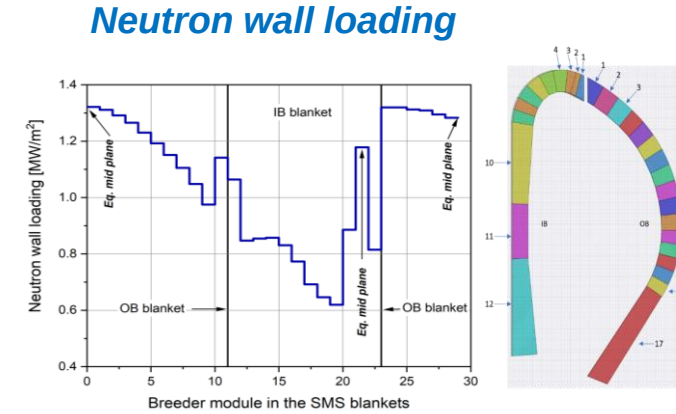
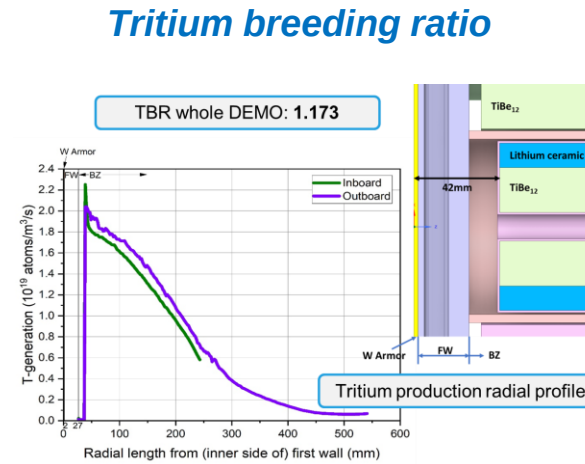


EU-DEMO blanket analysis

- Update and maintenance of the generic neutronics model.
- Nuclear analysis cycle of HCPB design: modeling, nuclear responses, optimizations.



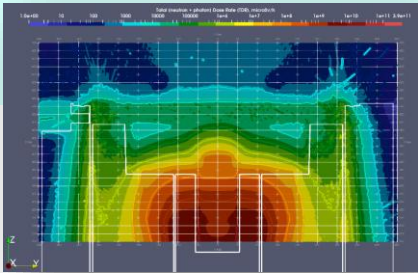
Neutronic modelling



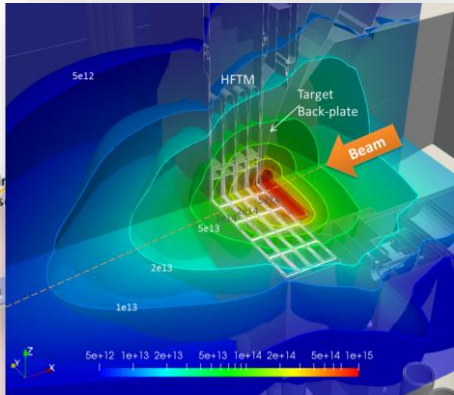
Nuclear analysis

IFMIF-DONES nuclear analysis

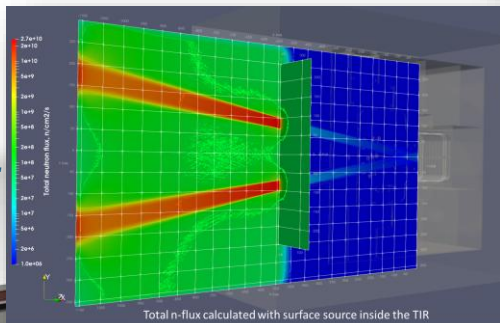
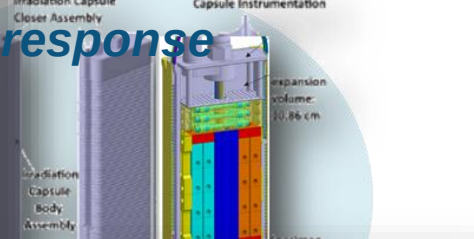
Test system nuclear analyses since IFMIF-DONES project starts (2015).



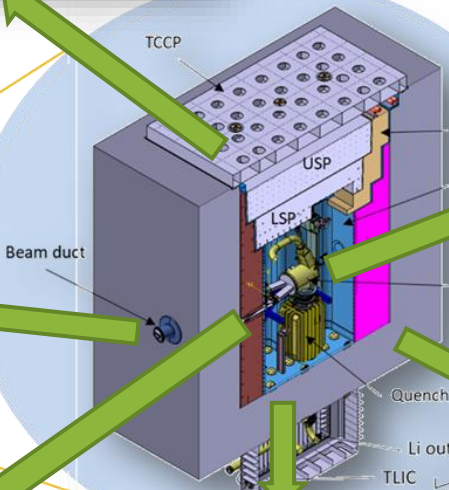
Shielding plug streaming



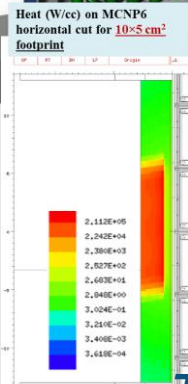
Test module nuclear response



Beam duct steaming

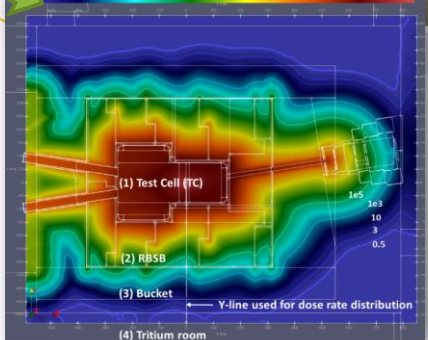


Nuclear heating

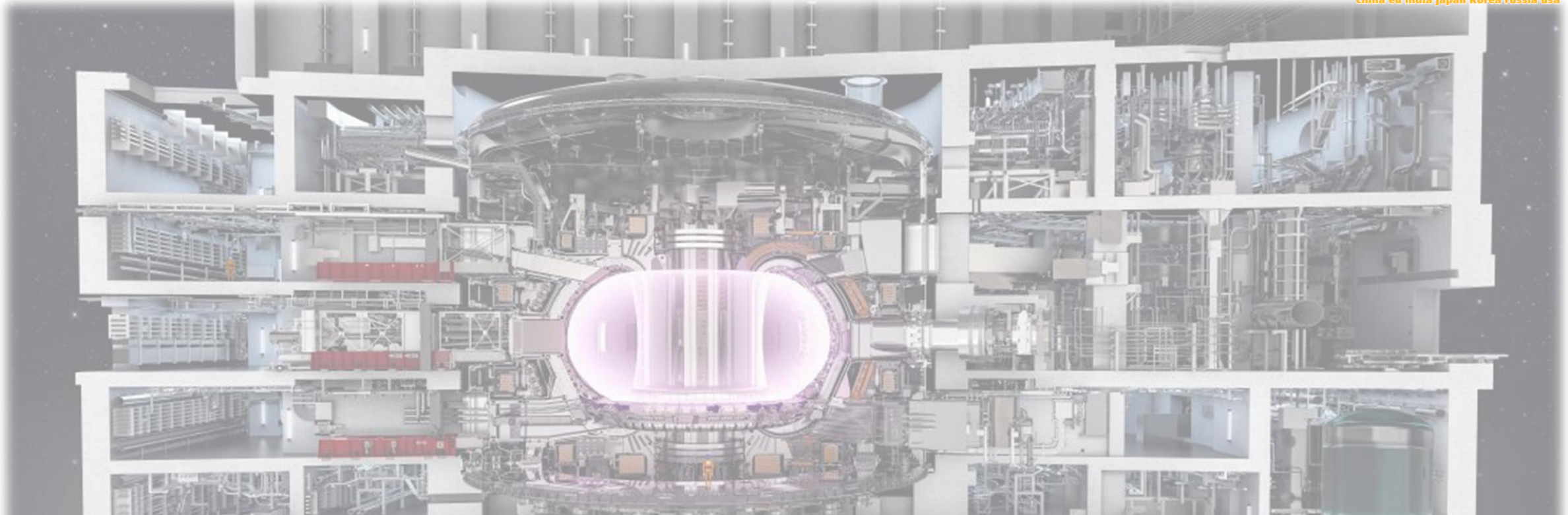


Target heating

Neutron dose map



Neutron tube and other exp.

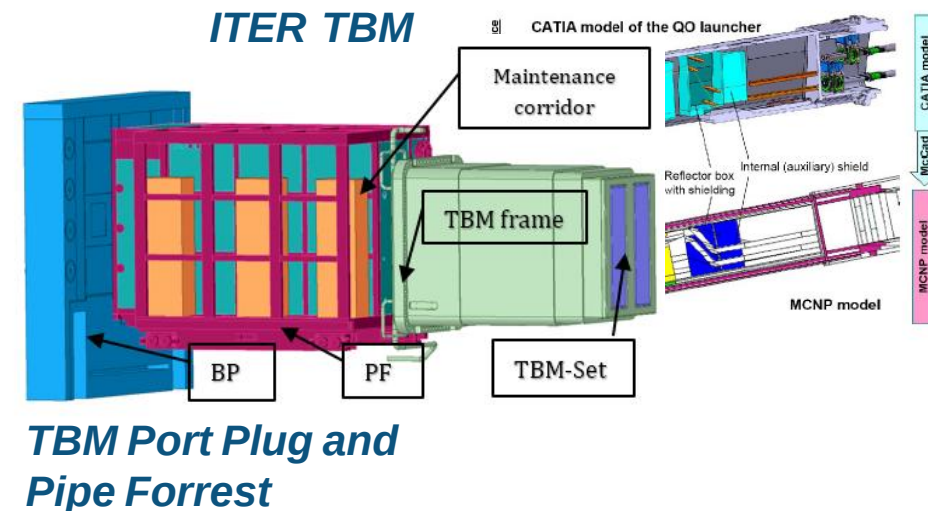
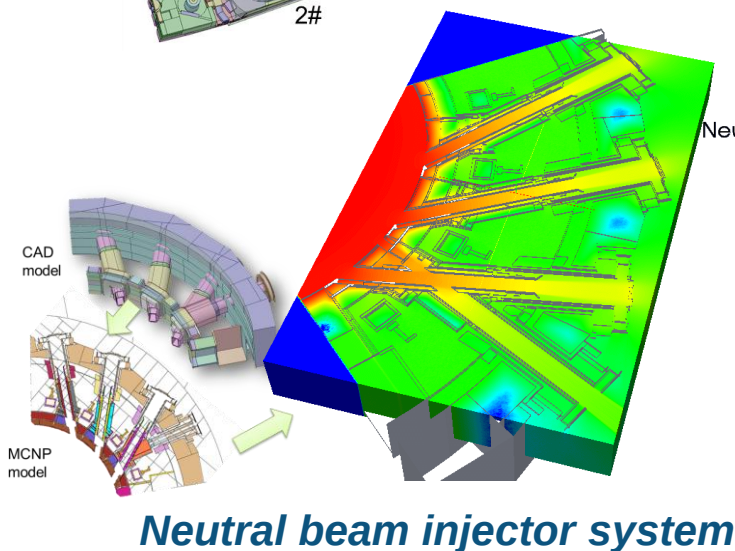
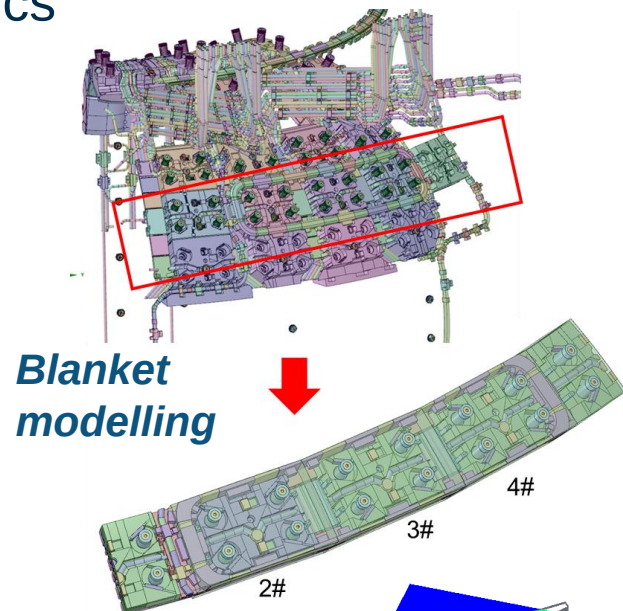
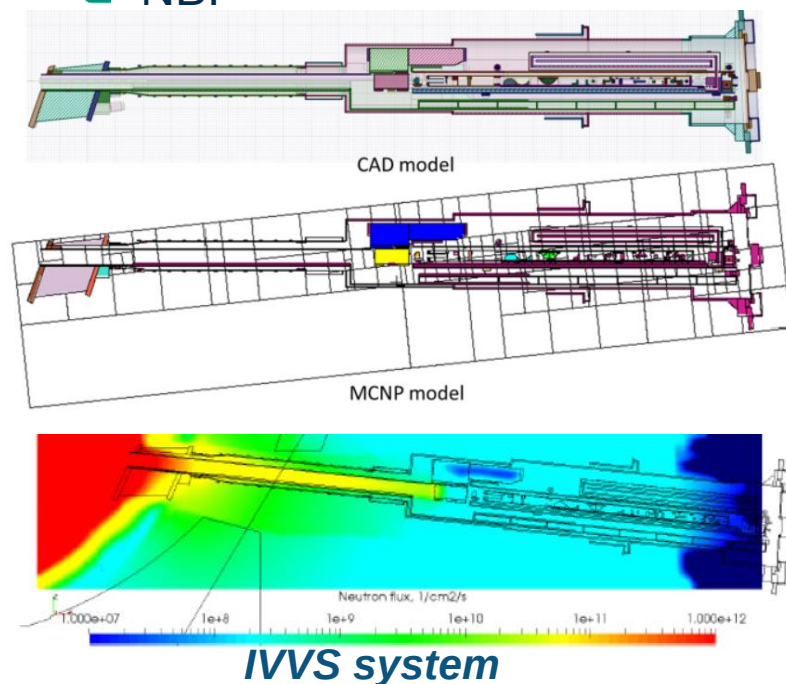


- **Organization:** China, EU/Euratom (+UK, Switzerland), India, Japan, South Korea, Russia, US.
- **Goal:** Demonstrate net fusion energy gain ($Q \geq 10$).
- **Machine:** Tokamak with $R_0 \approx 6.2$ m, $a \approx 2.0$ m, $I_p = 15$ MA, $B_t = 5.3$ T, plasma volume ≈ 840 m³.
- **First wall:** Switched from beryllium to tungsten in the 2024 rebaseline.
- **New schedule (Baseline 2024):** Cryostat closure 2033 → Start of Research Operation 2035 → full current/field 2036 → D-T operation 2039 → $Q \geq 10$ in 2044.

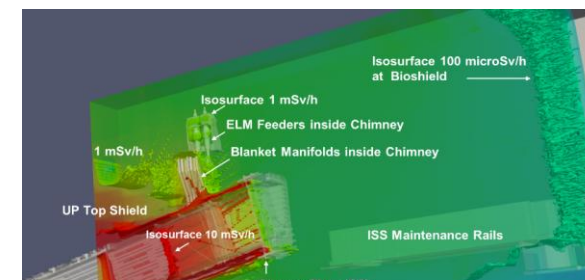
ITER Nuclear analyses

KIT Involvement in ITER neutronics

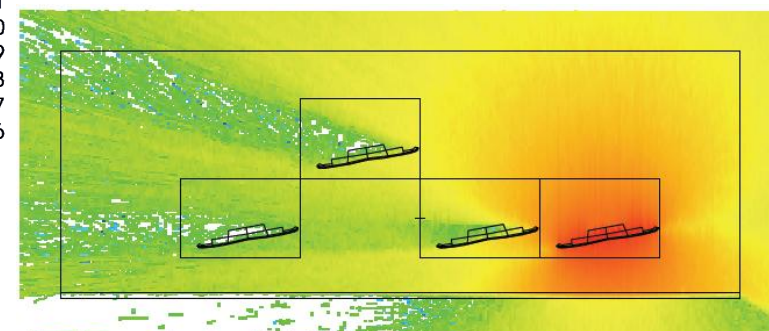
- Baseline neutron model creation.
- Blanket modeling and analysis
- IVVS system analysis
- TBM and port plugs
- ECRH upper launcher
- ITER FW
- NBI



ECRH Upper Launcher



SDR map, 12 days after shut-down



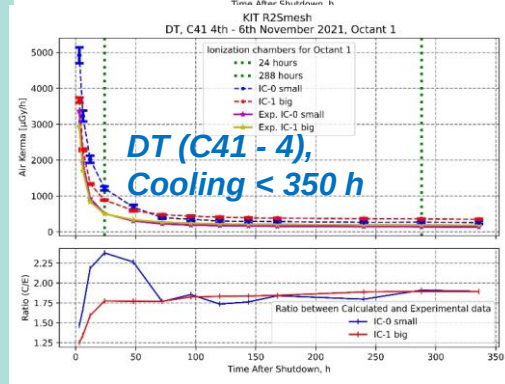
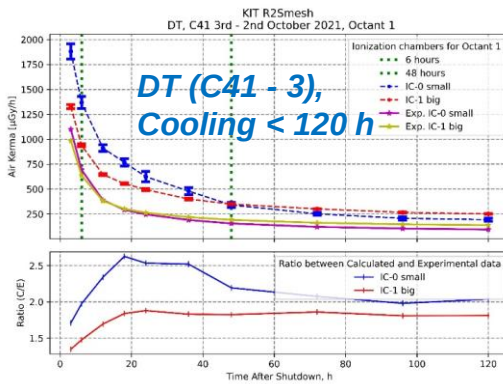
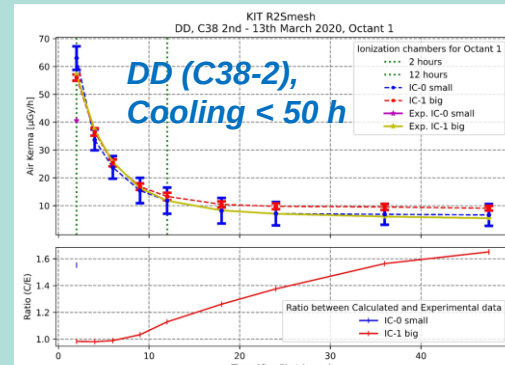
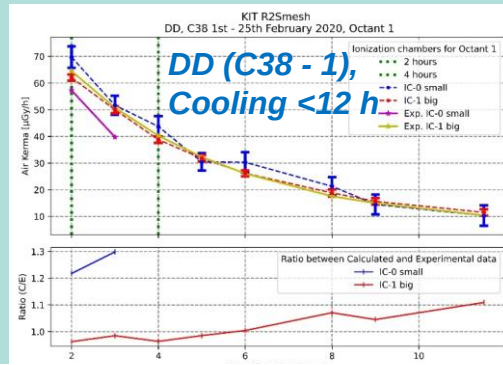
JET: Joint European Torus

- **Organization:** Operated by UKAEA, UK, under EUROfusion framework.
- **Goal:** Study near-reactor-scale plasma physics and materials to inform ITER/DEMO design
- **Machine:** Tokamak, $R_0 \approx 2.96$ m, $a \approx 1.25$ m, $B_t \approx 3.45$ T, I_p up to $\sim 4\text{--}5$ MA — largest operating tokamak until now.
- **Records:** World-record fusion energy output — 59 MJ (2021, DTE2), then 69 MJ (Oct 2023, DTE3, its final campaign).

JET experiments and code validations

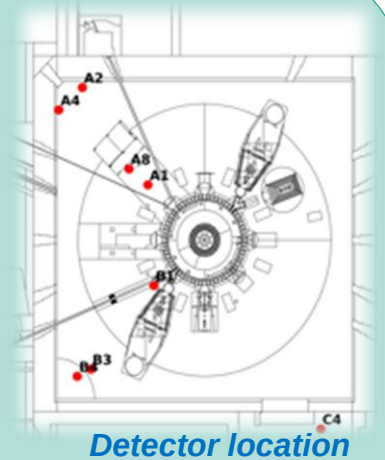
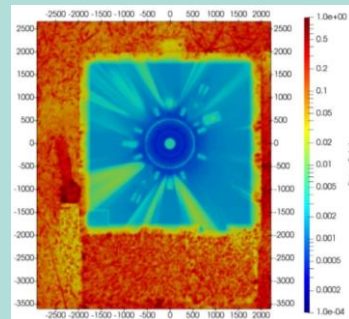
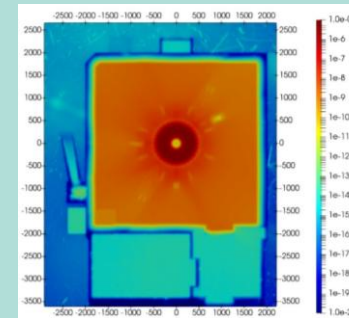
- Validation of KIT SDR tool **R2Smesh**
- Good agreement for DD campaign within 10-h cooling (C/E <1.1),
- Deviation extended along with cooling time (C/E 1.7~2.0) .

JET SDR experiment

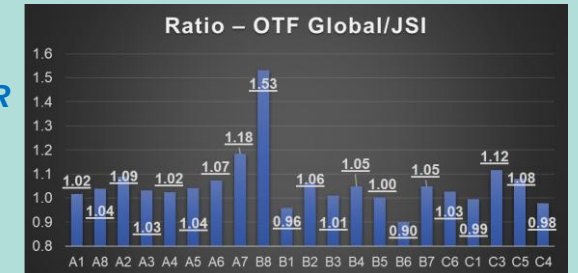


- Validation of KIT Variance Reduction Tool **OTF-GVR**
- Good agreement with experiment (mostly <10%)
- Better performance than **ADVANTG** on C/E and FOM

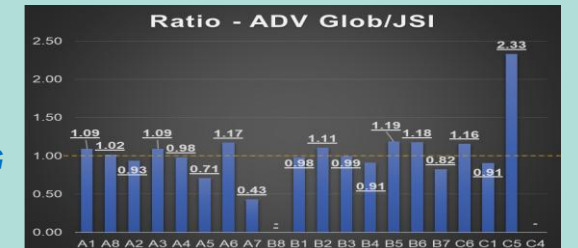
JET STRE experiment



OTF-GVR



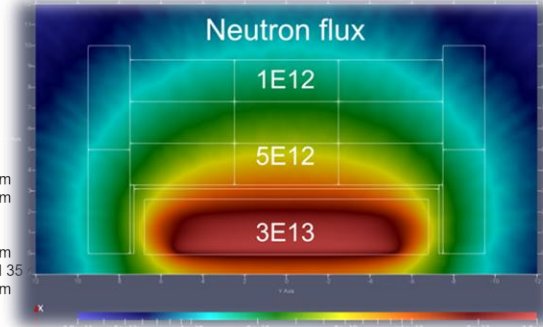
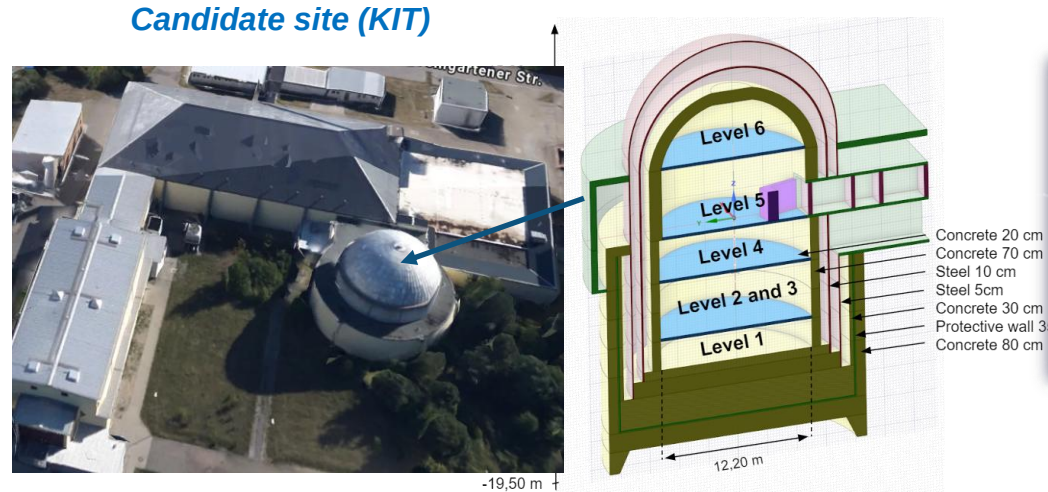
ADVANTG



KIT CANSKA conceptual design

CANSKA (Compact Accelerator Neutron Source Karlsruhe)

- Aim for testing and qualifying functional materials for fusion reactors
- **Proton/deuteron: 30 MeV, 10 mA.**
- **Neutron flux 10^{12} - 10^{13} n/cm²/s**
- DPA(NRT): 0.1-0.5 dpa/fpy
- Using Li or GaIn Liquid target



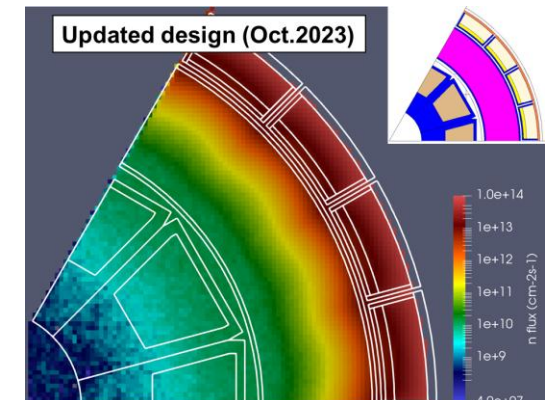
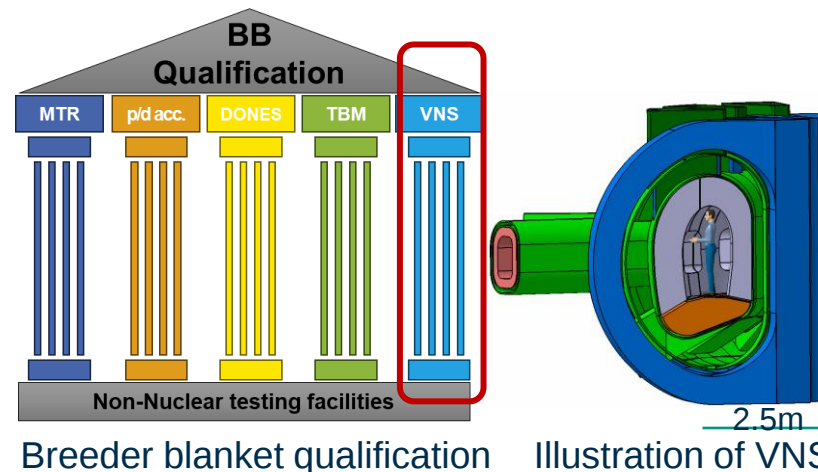
European Volumetric Neutron Source (VNS)

Volumetric Neutron Source (VNS)

- For breeder blanket qualification
- R_0 2.55 m, P_{fus} ~30 MW, NWL peak ~0.5 MW/m²
- Peak lifetime neutron fluence: 30-50 dpa

Challenging for the shielding design.

- Requirements at TFC: **insulator dose < 50 MGy/10fpy**, **nuclear heat < 450 W/m³**



KIT fusion neutronics tool development.

Geometry

- **McCad**
 - MCNP mesh
 - SpaceClaim plugins

Transport

- **McDeLicious**
 - MCNP
 - Geant4
- OpenMC
 - D1S-UNED

Variance reduction

- **OTF-GVR**
 - ADVANTG

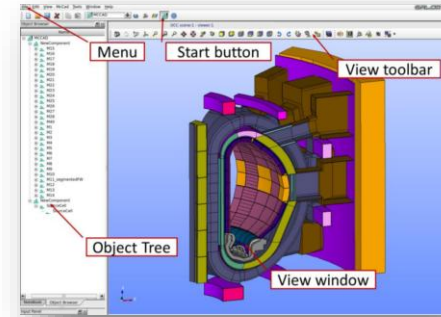
Shutdown dose

- **R2Smesh**
 - **CAD2CGDS**
- **H2S**
 - CommonR2S

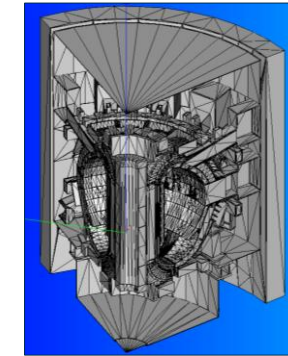
Multiphysics

- **McMeshTran**

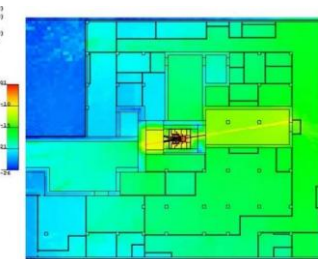
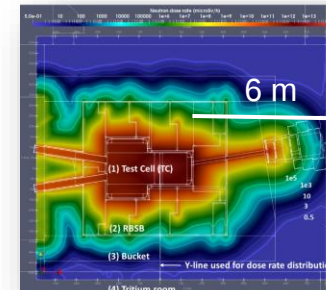
(purple: KIT developments)



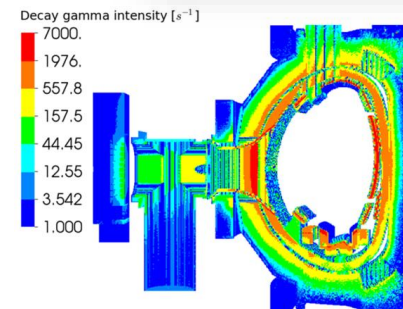
McCad-SALOME



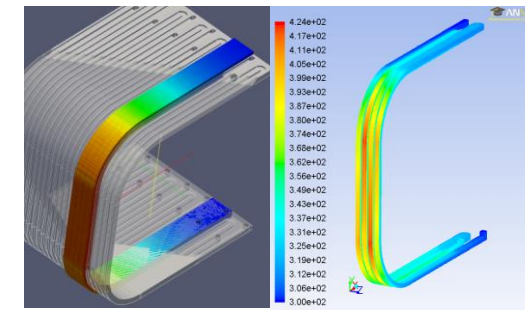
TT Mesh



OTF-GVR application in IFMIF-DONES



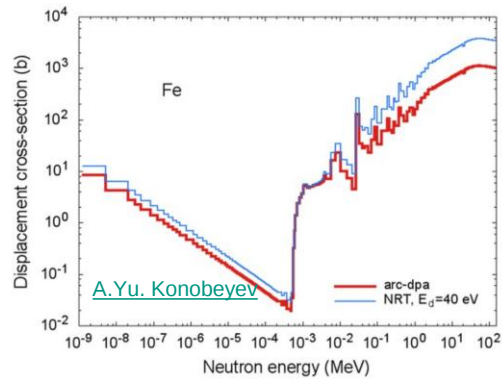
H2S JET decay gammas



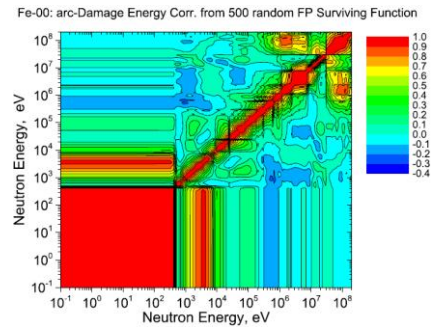
Multiphysics coupling

Nuclear data and experiments

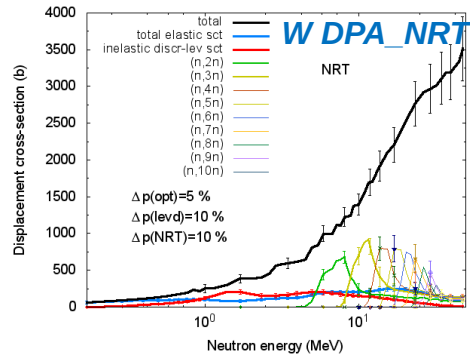
- Development of displacement cross-section and charged particle activation data.
- Operating the TUD neutron generator, contributing to mockup experiments and the development of detectors.



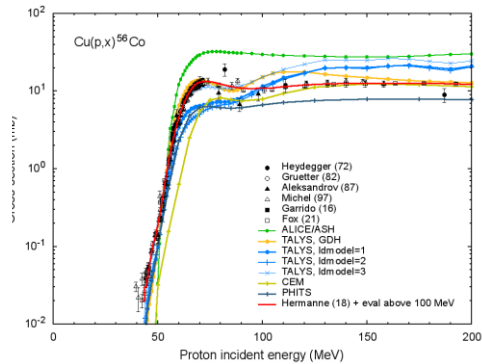
Fe Displacement cross section



Fe DPA covariance matrix



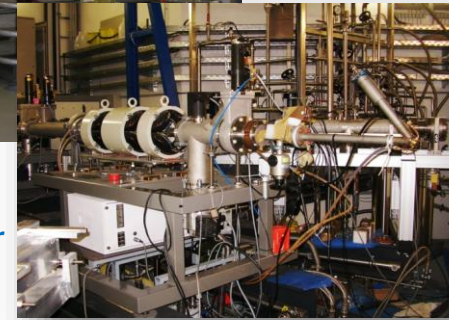
W Displacement cross section



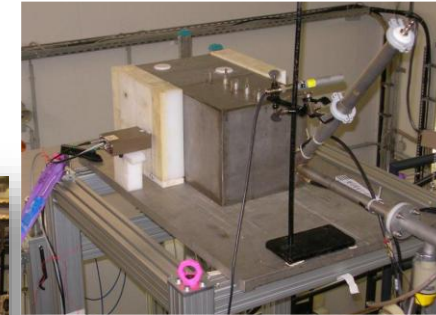
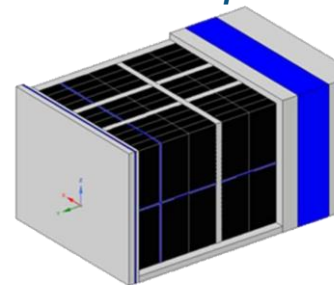
Proton Activation Data File PADF



TU-Dresden neutron generator

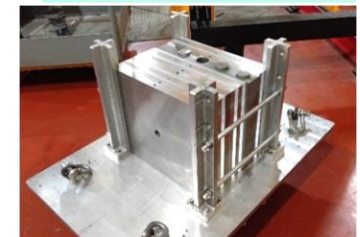
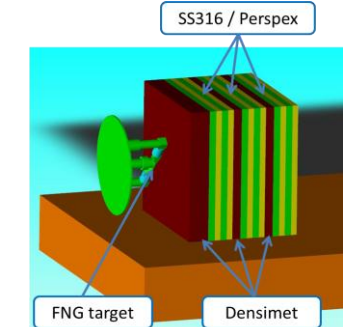


Water Cooled Lithium Lead (WCLL) blanket mockup



HCLL mockup exp.

Tungsten mockup experiment



IFMIF-DONES

neutronics activities

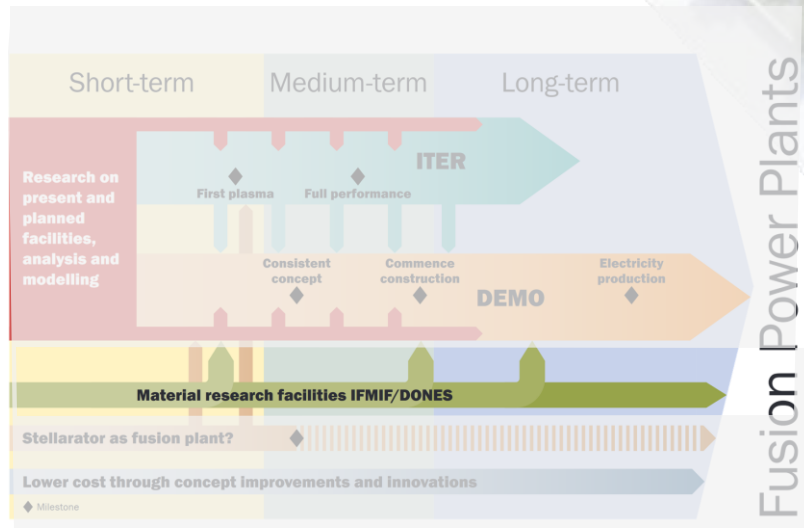
Introduction of IFMIF-DONES facility



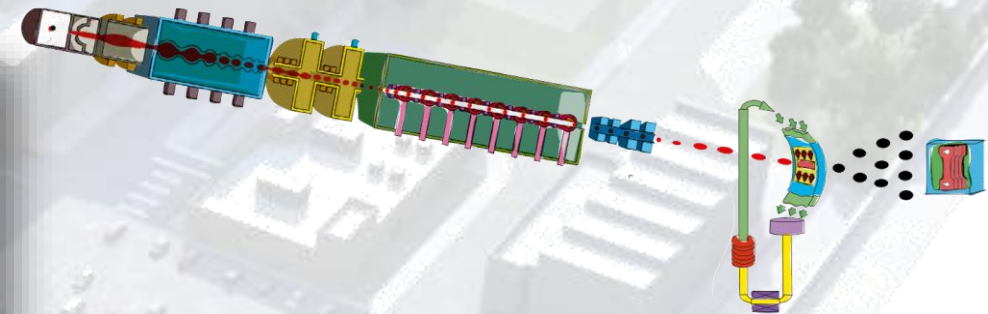
- IFMIF-DONES: International Fusion Material Irradiation Facility - DEMO Oriented Neutron Source
- Provide irradiation data for the construction of DEMO
 - Deuteron accelerator 125 mA, 40 MeV, **5 MW power**
 - Neutrons from Li(d,xn) : **flux 10^{15} n/cm²/s, DPA max. 20-30 dpa/fpy**
 - Under construction in Granada, Spain.
- EUROfusion Work Package Early Neutron Source (WPENS)
 - Contributions from 16+ beneficiaries.
 - One of the important facilities of the European fusion roadmap

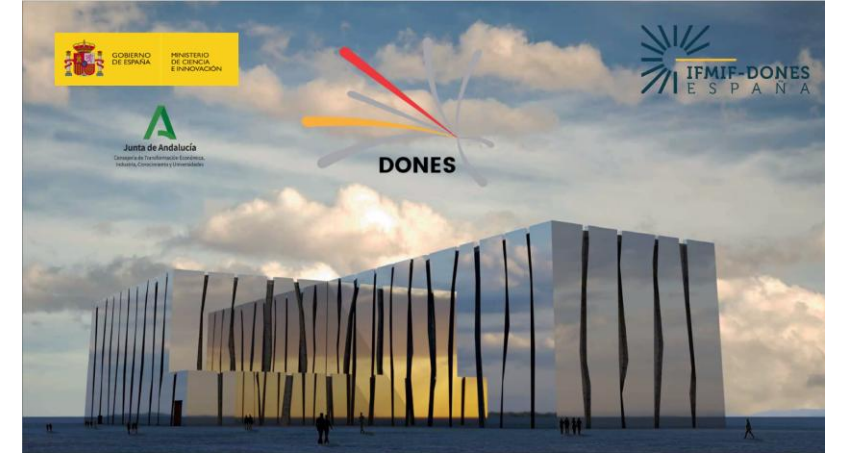


Source: ifmif-dones.es



European fusion roadmap

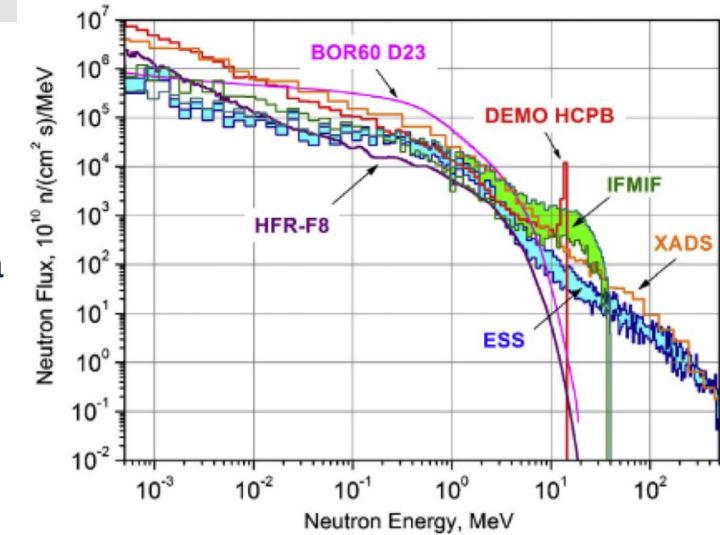




Source: ifmif-dones.es

- Prividing fusion relevant neutron irradiation conditions
 - The d-Li (40 MeV) neutron spectrum is not fully aligned with the fusion mono-energetic spectra.
 - Primary knock-on Atom (PKA) spectra are much more relevant to the fusion first wall compared with fission/spallation sources
 - The key metrics: He(appm)-DPA ratio is in good agreement
 - Fission source : too low; spallation source: too high.

Neutron spectra



Stork, D.et.al. doi.org/10.1088/1741-4326/aa60af

PKA energy spectra

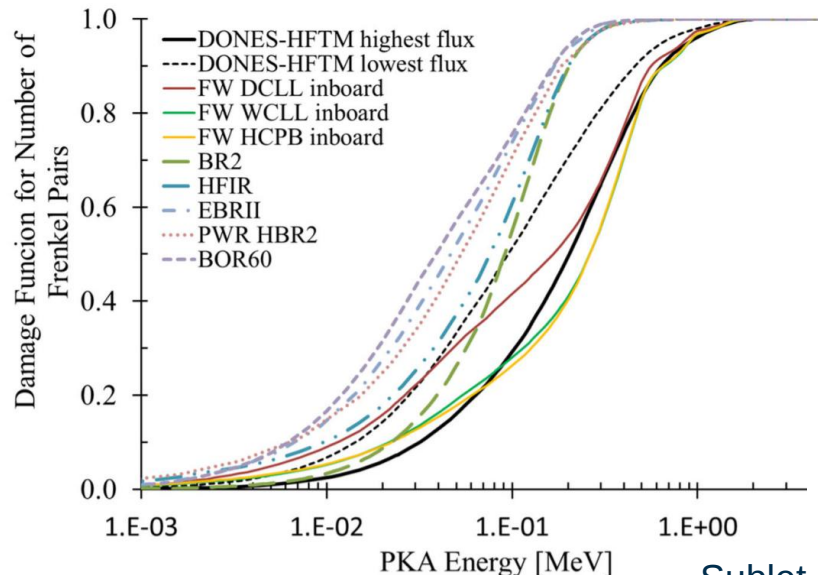


Fig. 43. Damage function for the different neutron sources assessed.

He(appm)/DPA ratio

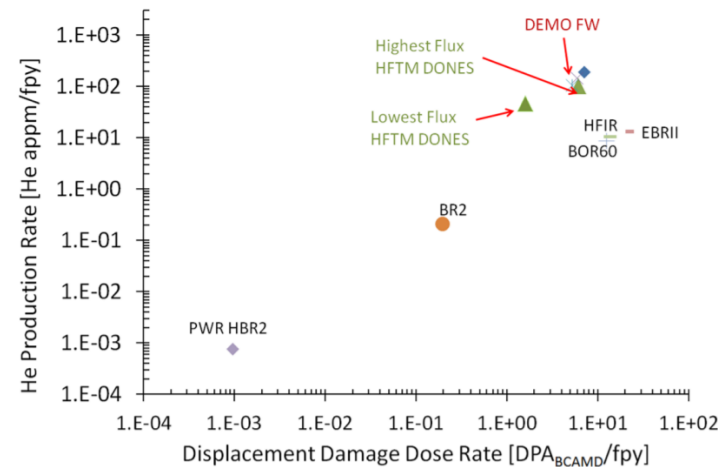
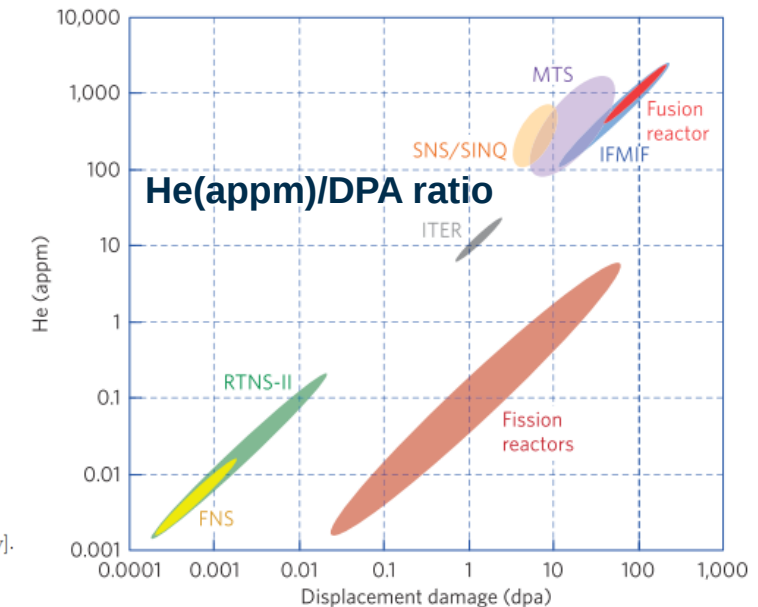


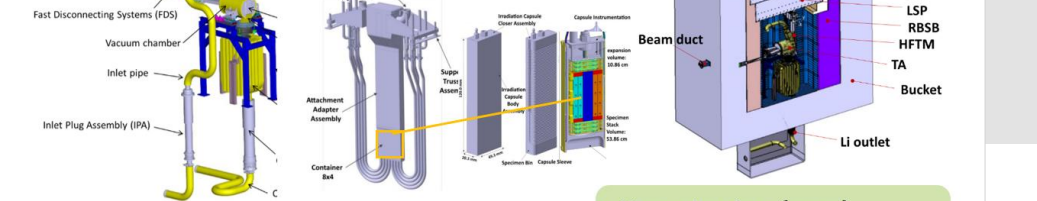
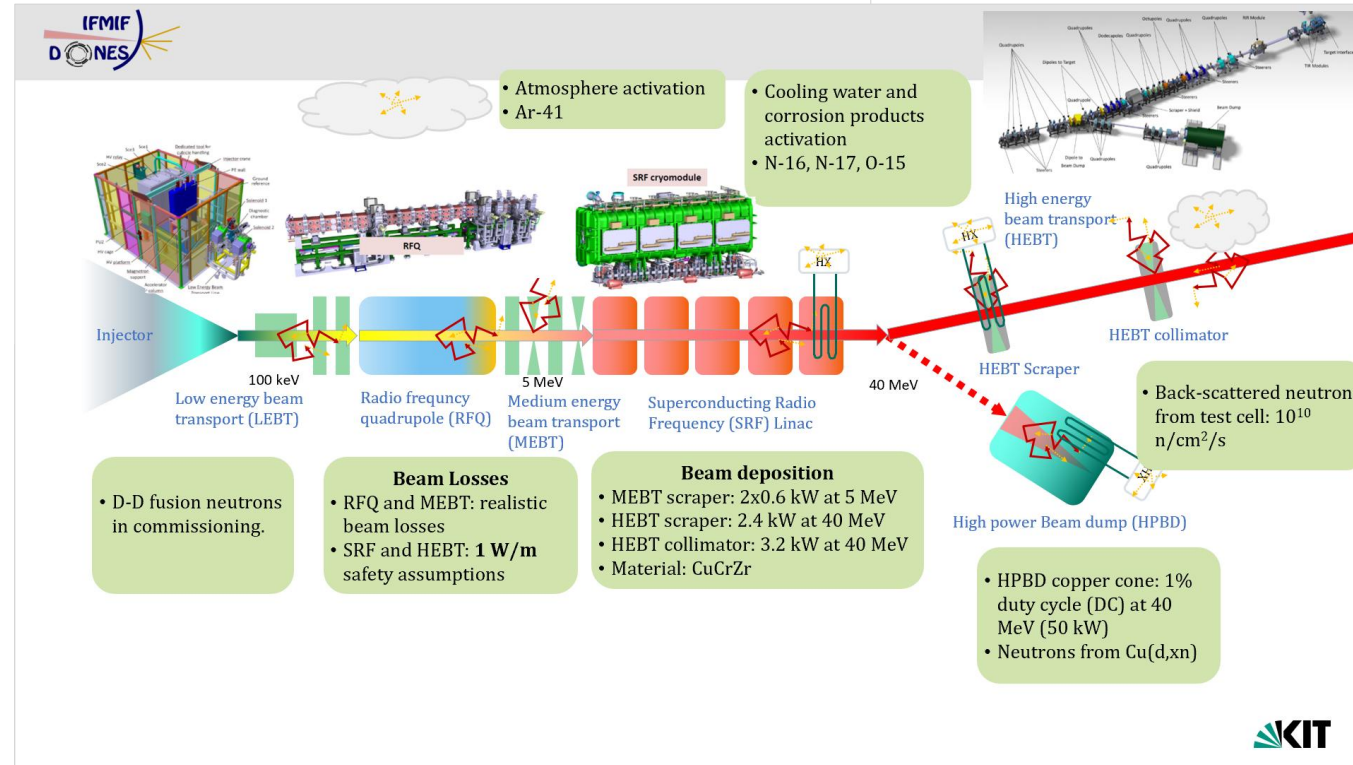
Fig. 44. He production rate [He appm/fpy] versus displacement damage rate [DPA_{BCAMD}/fpy].

Sublet, J.-C.et.al. doi.org/10.1140/epjp/i2019-12758-y

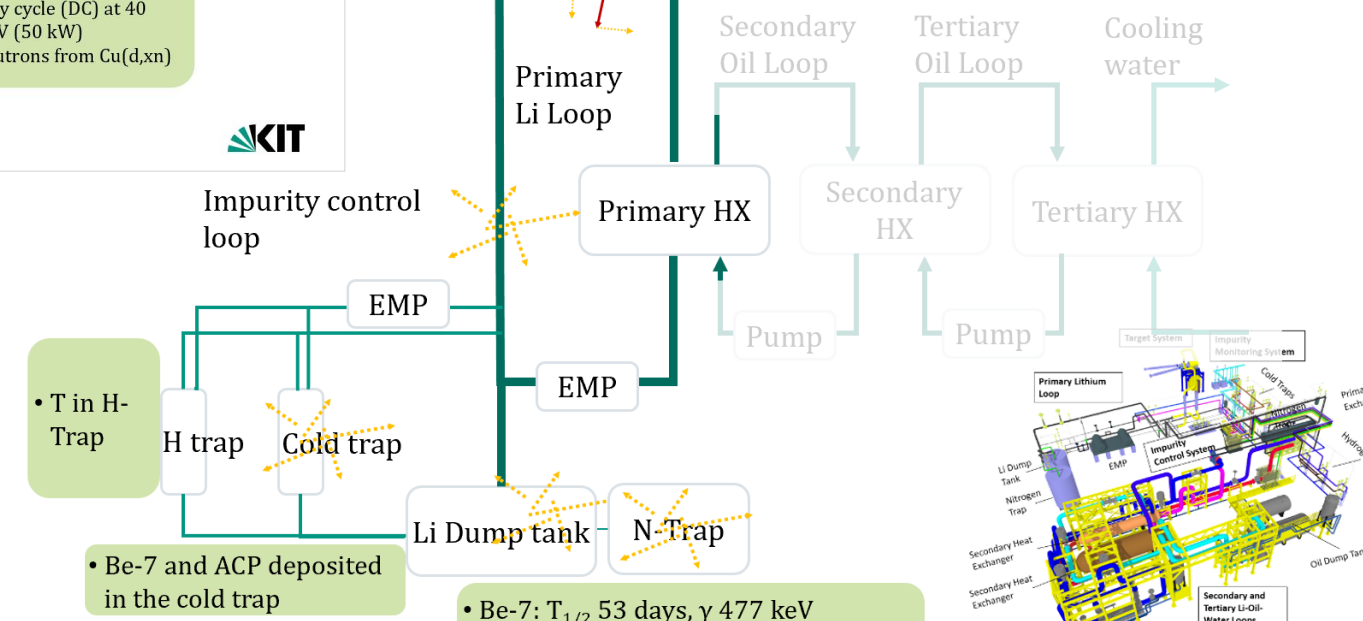
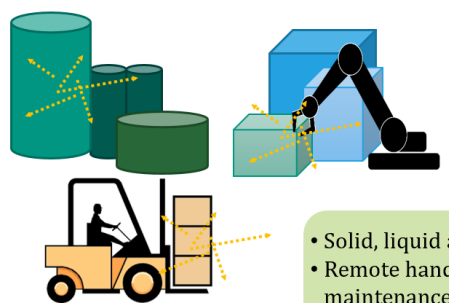


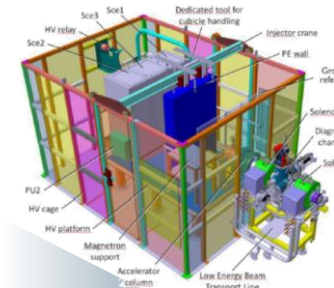
J. Knaster,et.al ,
doi.org/10.1038/NPHYS3735

DONES systems and source terms



- Air activation (gaps)
- Sky-shine
- D-Li neutrons and photons
- Neutron flux: up to 10^{15} n/cm²/s
- Neutron for complementary experiment : 10^{10} n/cm²/s
- Cooling water and corrosion product activation



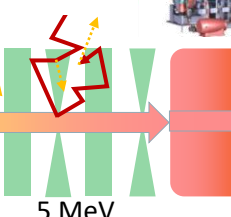


Injector

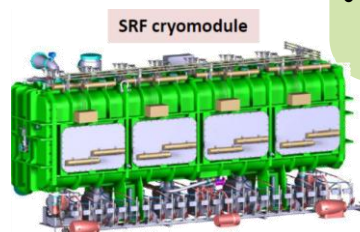
100 keV
Low energy beam transport (LEBT)



Radio frequency quadrupole (RFQ)



5 MeV
Medium energy beam transport (MEBT)



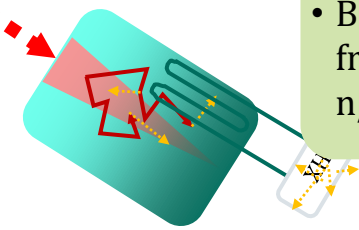
Superconducting Radio Frequency (SRF) Linac



40 MeV

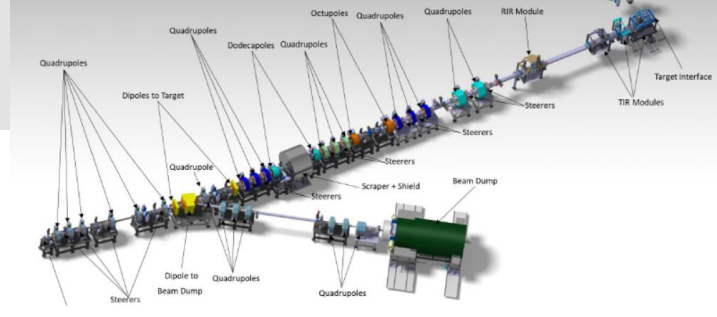
HEBT Scrapper

HEBT collimator



High power Beam dump (HPBD)

- HPBD copper cone: 1% duty cycle (DC) at 40 MeV (50 kW)
- Neutrons from Cu(d,xn)



High energy beam transport (HEBT)

- Atmosphere activation
- Ar-41

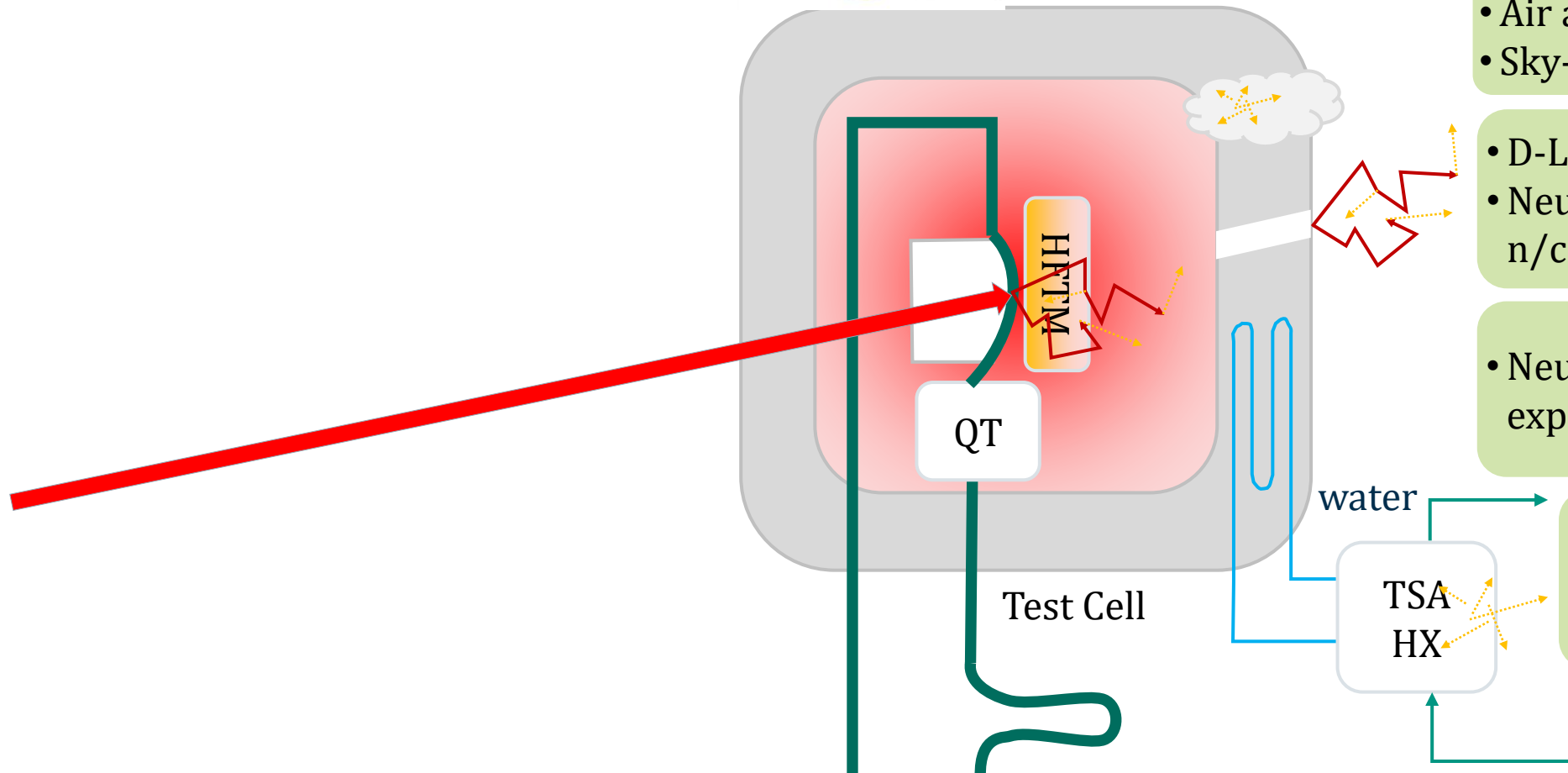
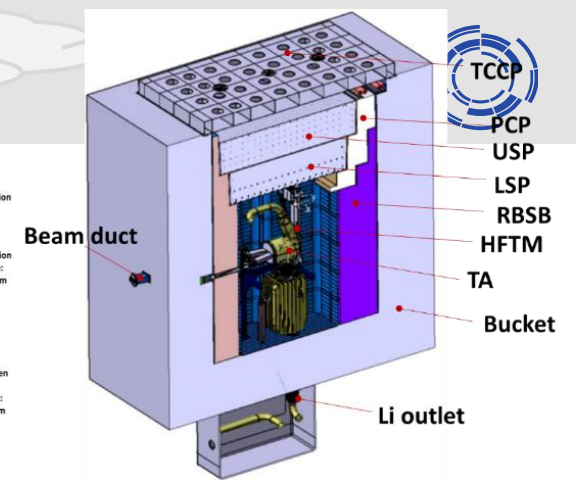
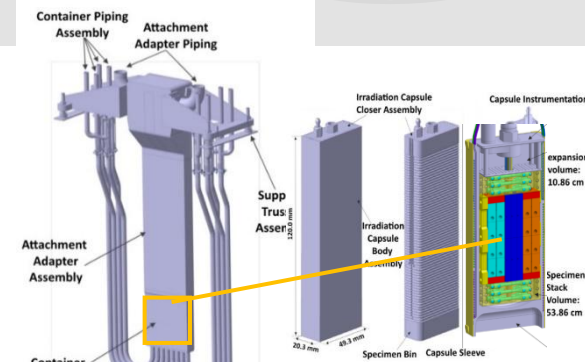
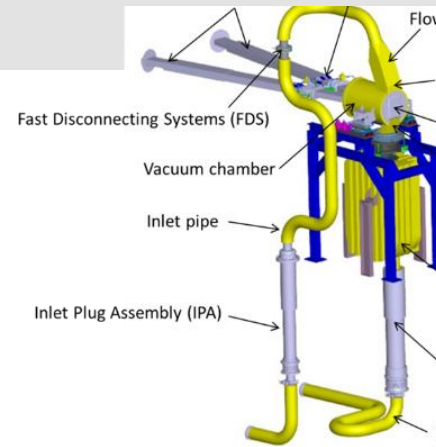
- Cooling water and corrosion products activation
- N-16, N-17, O-15

- Back-scattered neutron from test cell: 10^{10} n/cm²/s

- D-D fusion neutrons in commissioning.

- Beam Losses**
- RFQ and MEBT: realistic beam losses
 - SRF and HEBT: **1 W/m** safety assumptions

- Beam deposition**
- MEBT scrapper: 2x0.6 kW at 5 MeV
 - HEBT scrapper: 2.4 kW at 40 MeV
 - HEBT collimator: 3.2 kW at 40 MeV
 - Material: CuCrZr

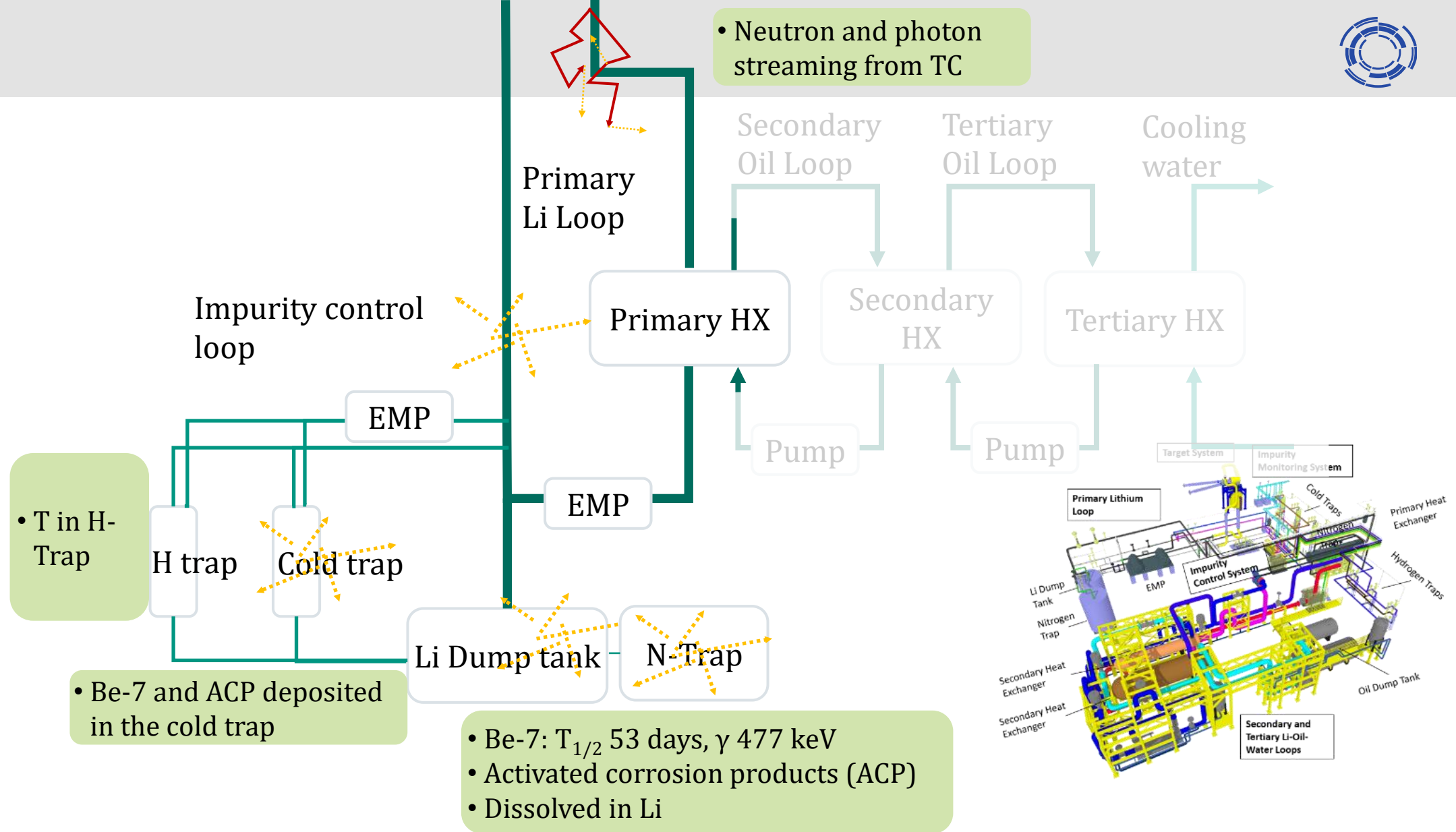


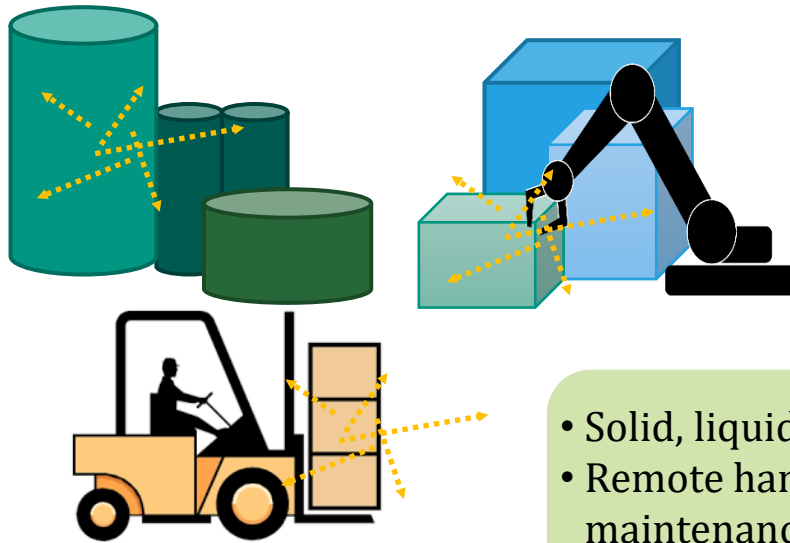
- Air activation (gaps)
- Sky-shine

- D-Li neutrons and photons
- Neutron flux: up to 10^{15} n/cm²/s

- Neutron for complementary experiment : 10^{10} n/cm²/s

- Cooling water and corrosion product activation



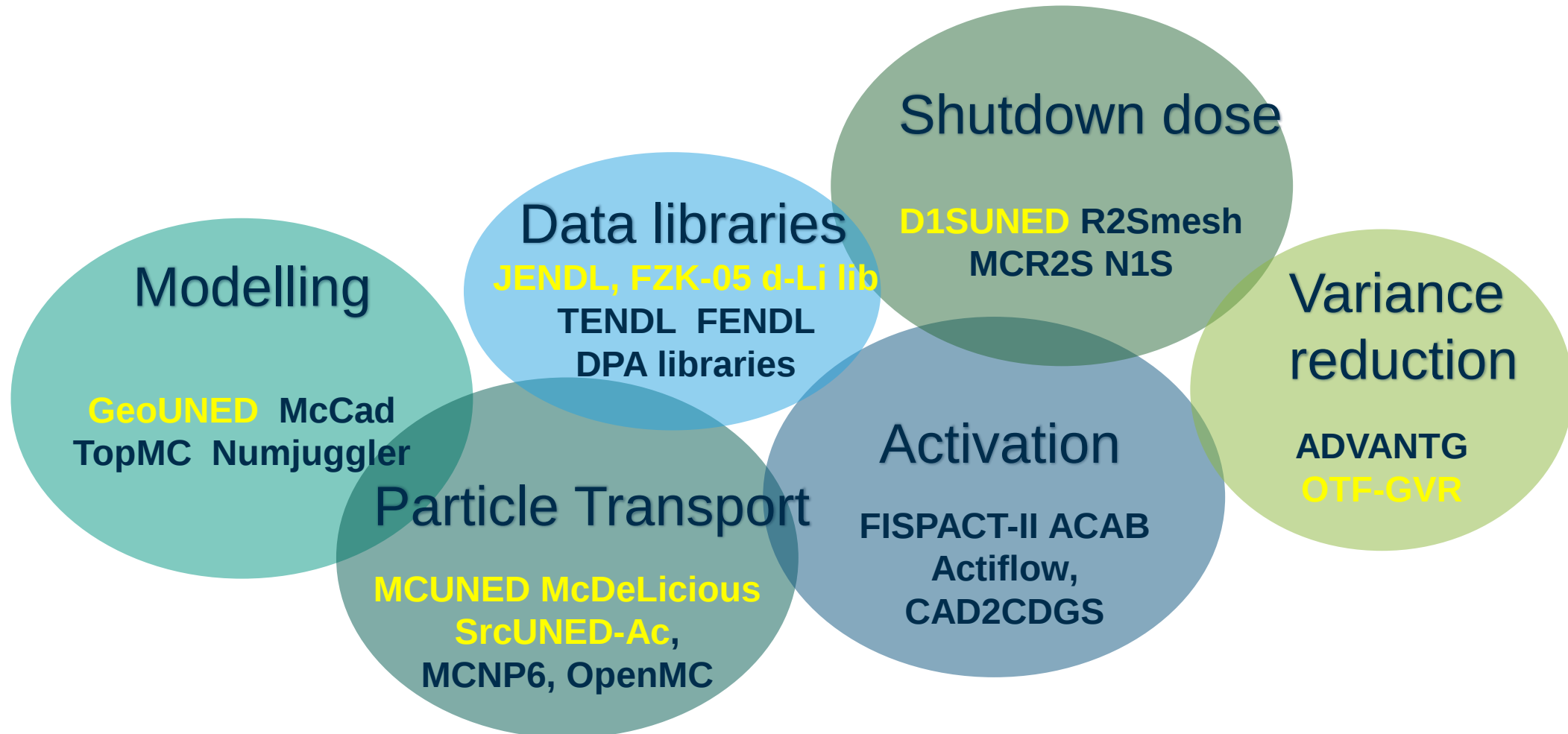


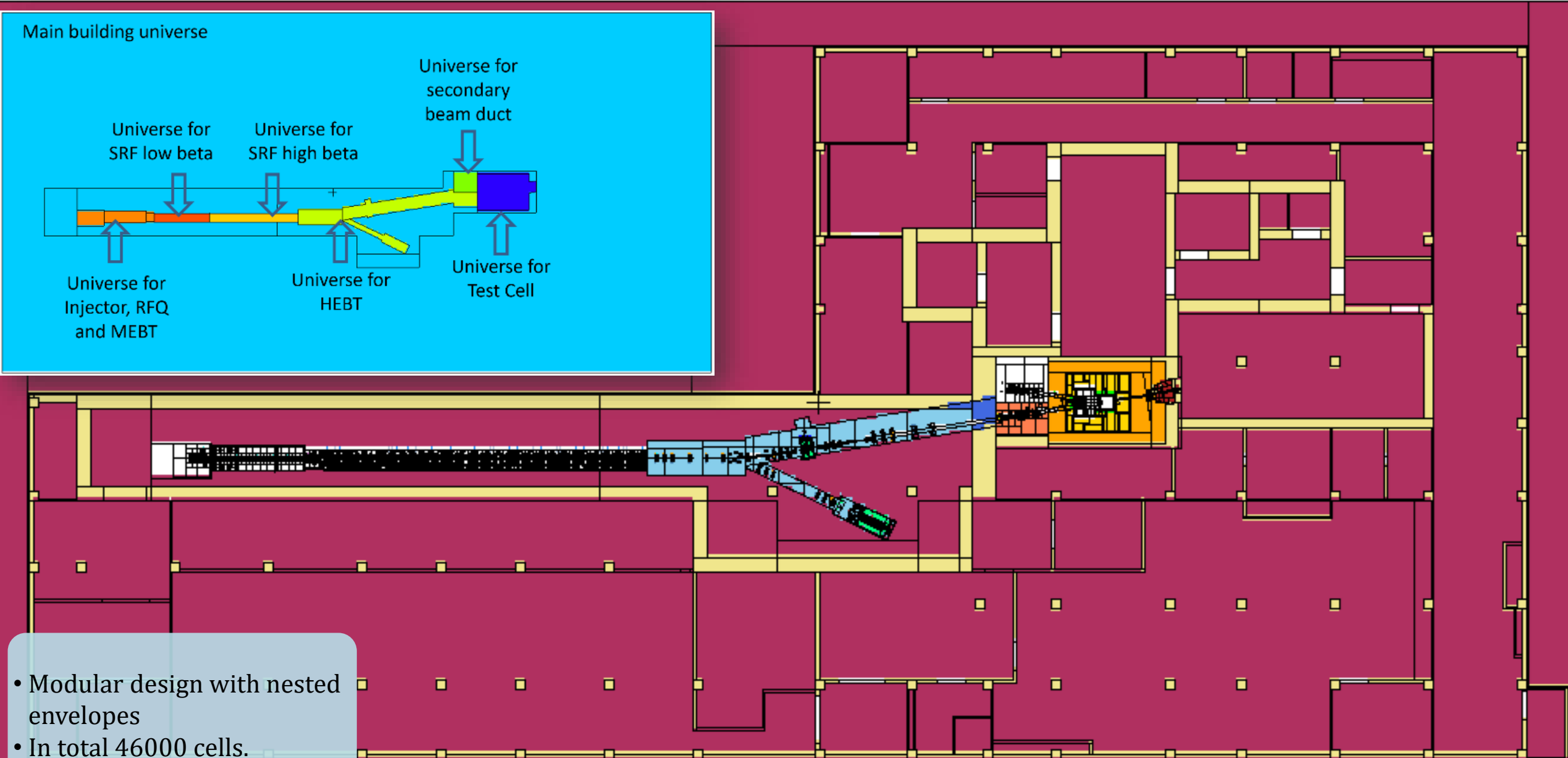
- Solid, liquid and gas waste
- Remote handling, maintenance and transportation

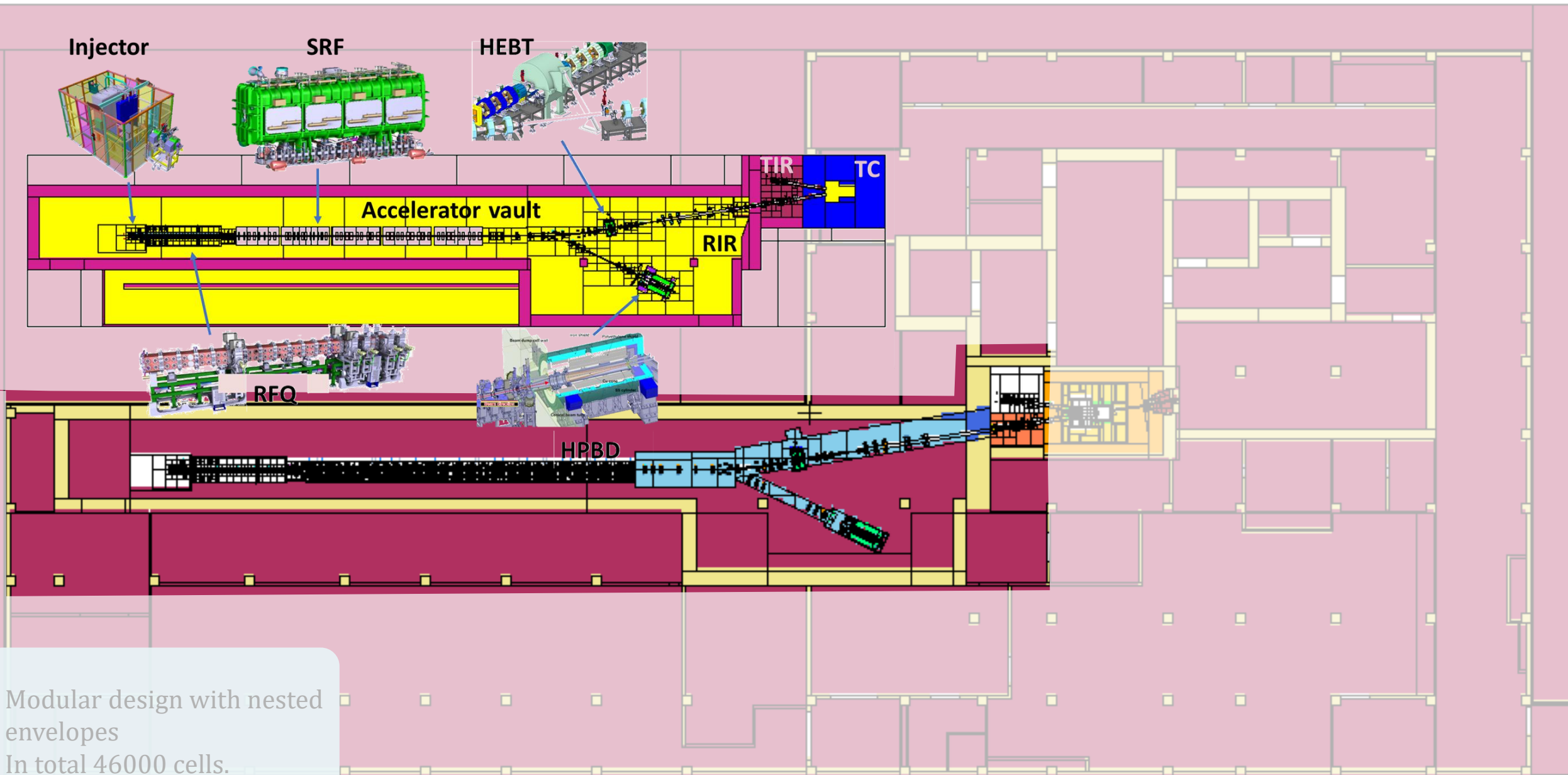
- One-of-a-kind facility.
- Multiple radiation source contributions.
- High energy tails beyond the fusion neutron regime.
- Shielding of large source area, thick shielding with penetrations.

Simulation tools and models

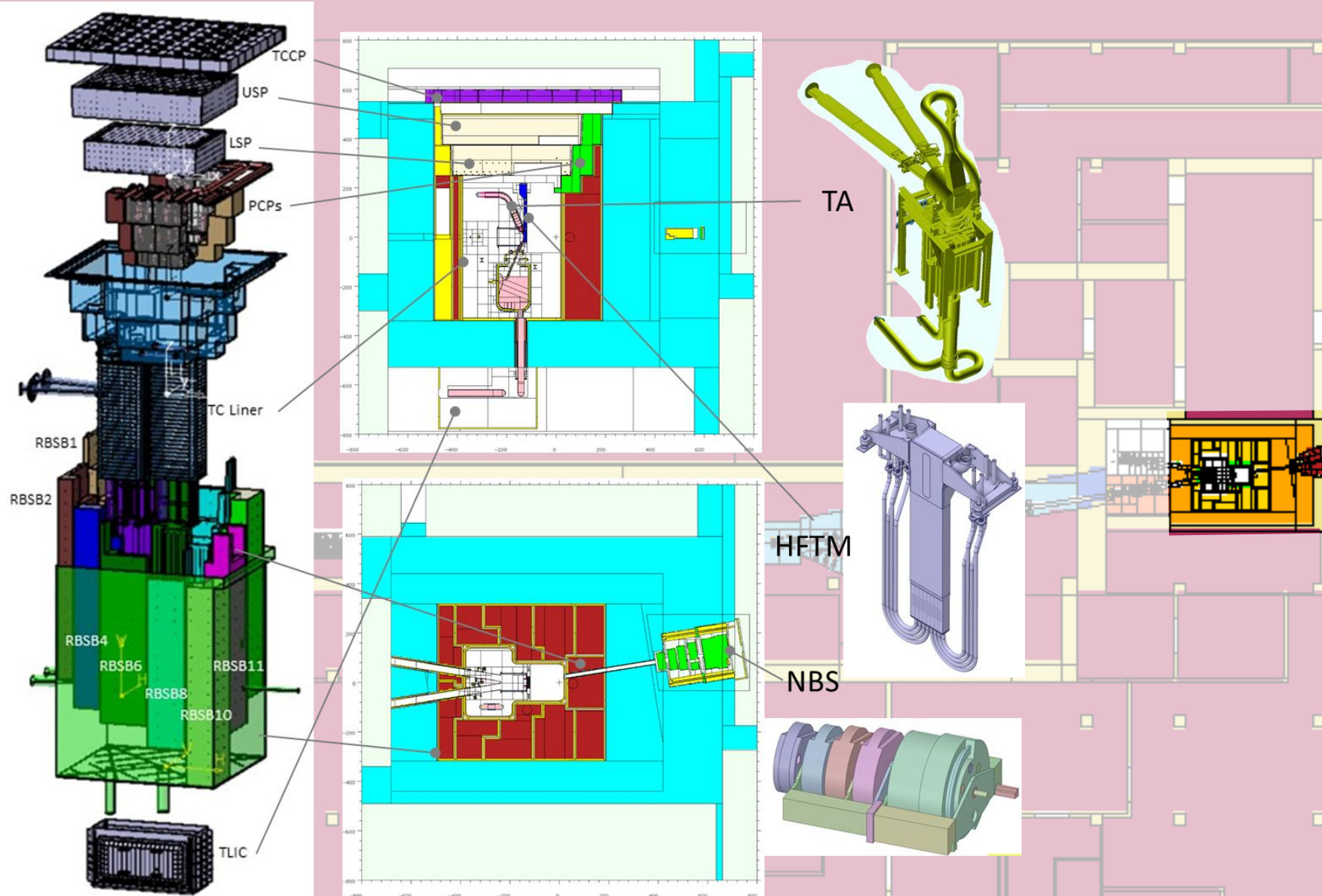
- Selected from the fusion neutronic toolbox
- Validated and extended for charged particle, neutrons beyond fusion (> 14 MeV), and specific applications.





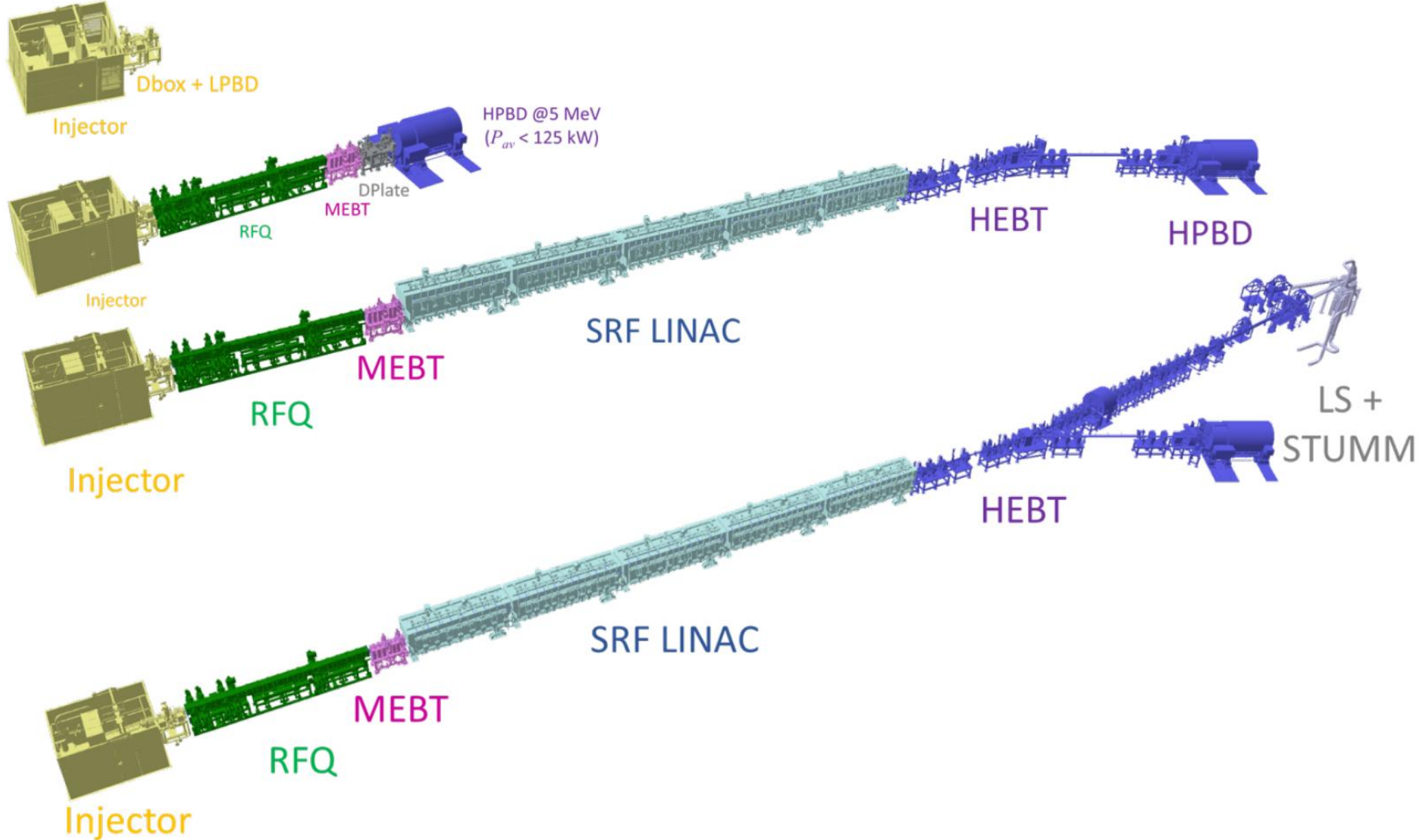


- Modular design with nested envelopes
- In total 46000 cells.



Commissioning studies

Phase 1



Phase 2

Phase 3

Phase 4

Phase 1



Injector

Dbox + LPBD

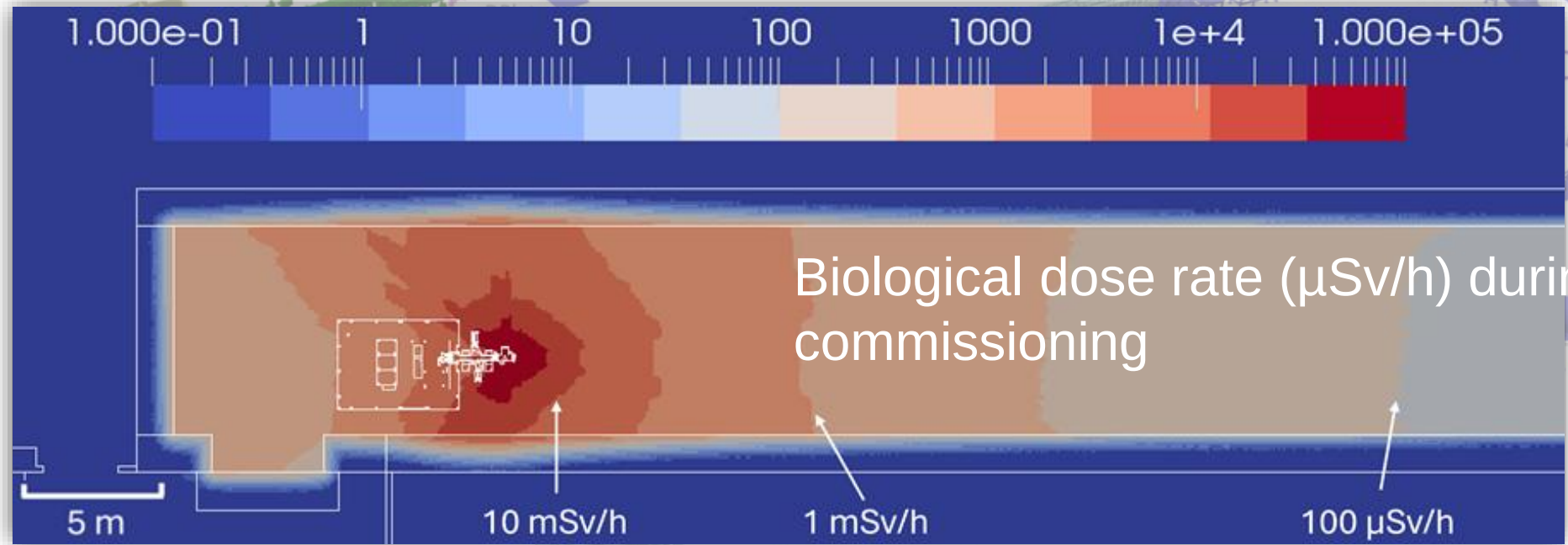
Continuous wave 140 mA at 100 keV

HPBD @5 MeV
($P_{av} < 125$ kW)

Phase 2

Phase 3

Phase 4

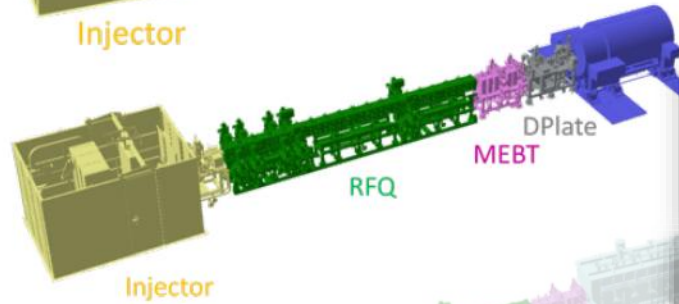


- Deuteron implanted in beam dump
- D-D neutron yield $3.6\text{E}9$ n/s
- Important results for the first licensing phase.

Phase 1



Phase 2



Phase 3



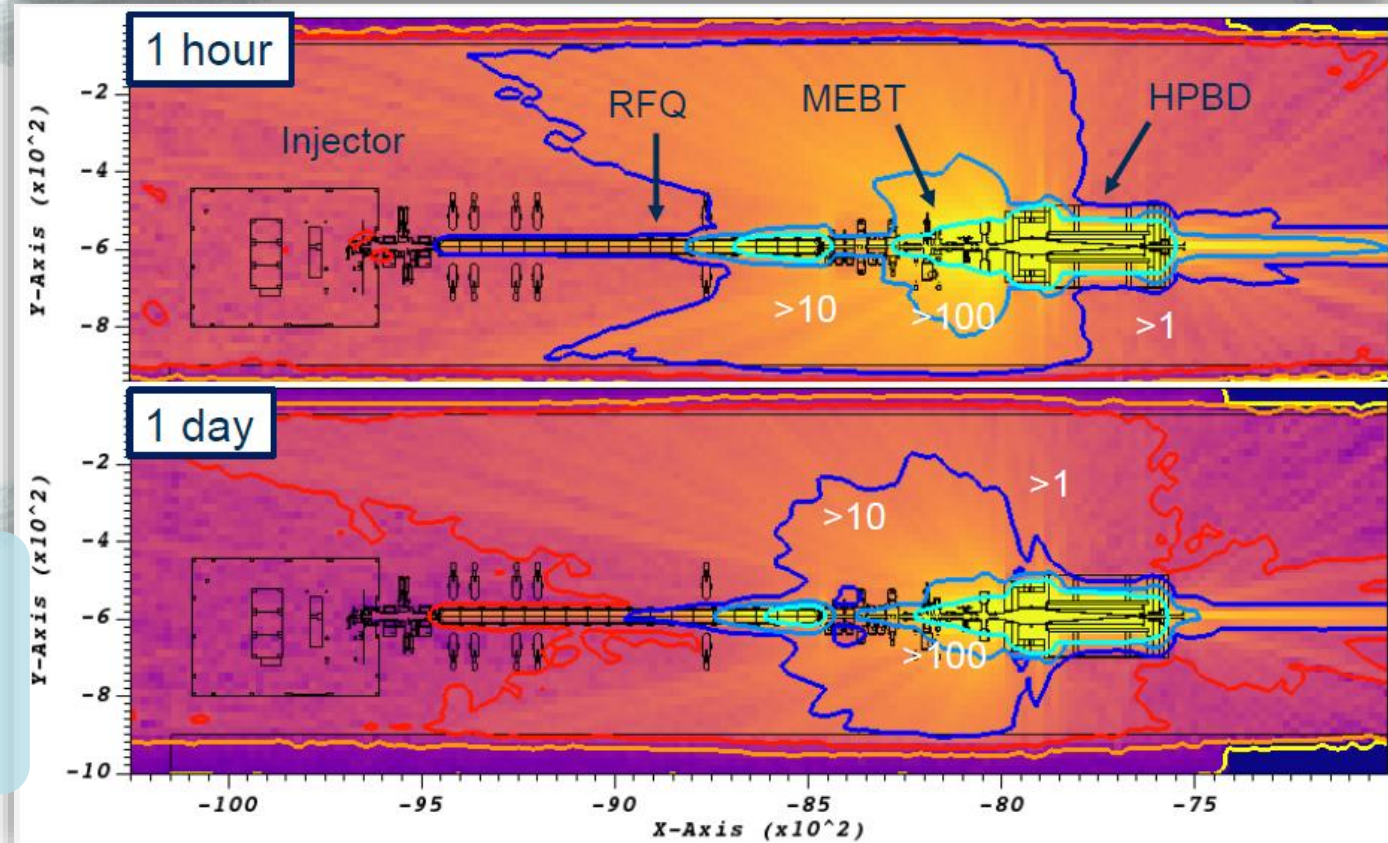
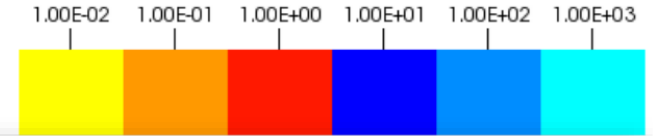
Phase 4

- Total residual dose rate ($\mu\text{Sv/h}$) in Phase 2 commissioning

20% duty cycle at 5 MeV

HPBD @5 MeV
($P_{av} < 125 \text{ kW}$)

Pseudocolor
Var: 3D_Dose
1.00E-03 1.58E-02 2.51E-01 3.98E+00 6.31E+01 1.00E+03



Phase 1



Phase 2



Phase 3



1% duty cycle at 40 MeV

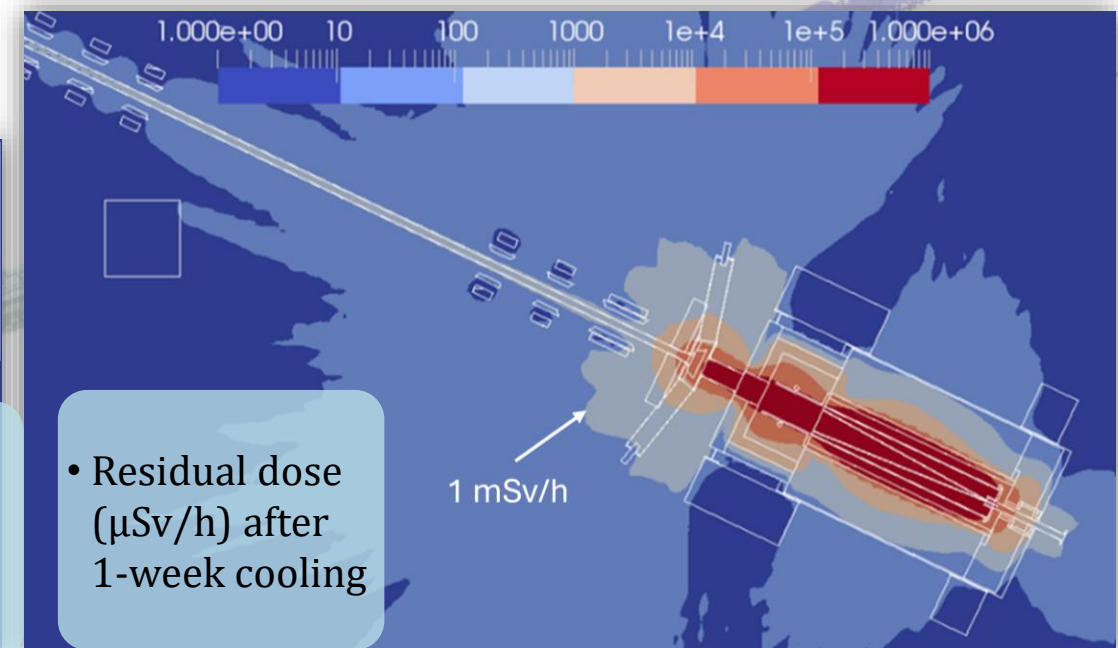
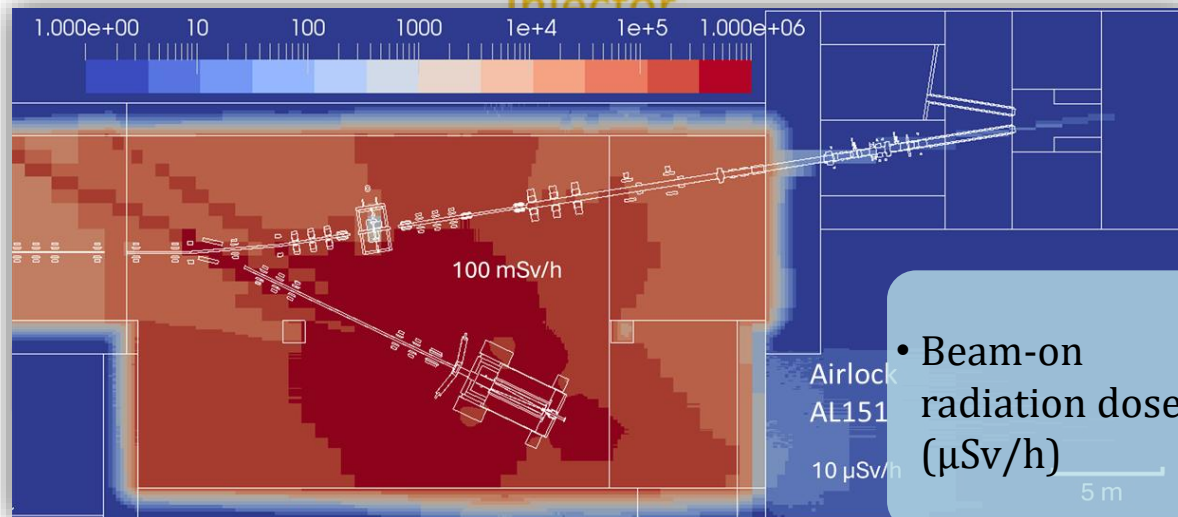
HPBD @5 MeV
($P_{av} < 125$ kW)

SRF LINAC

HEBT

HPBD

LS +
TUMM



Phase 1



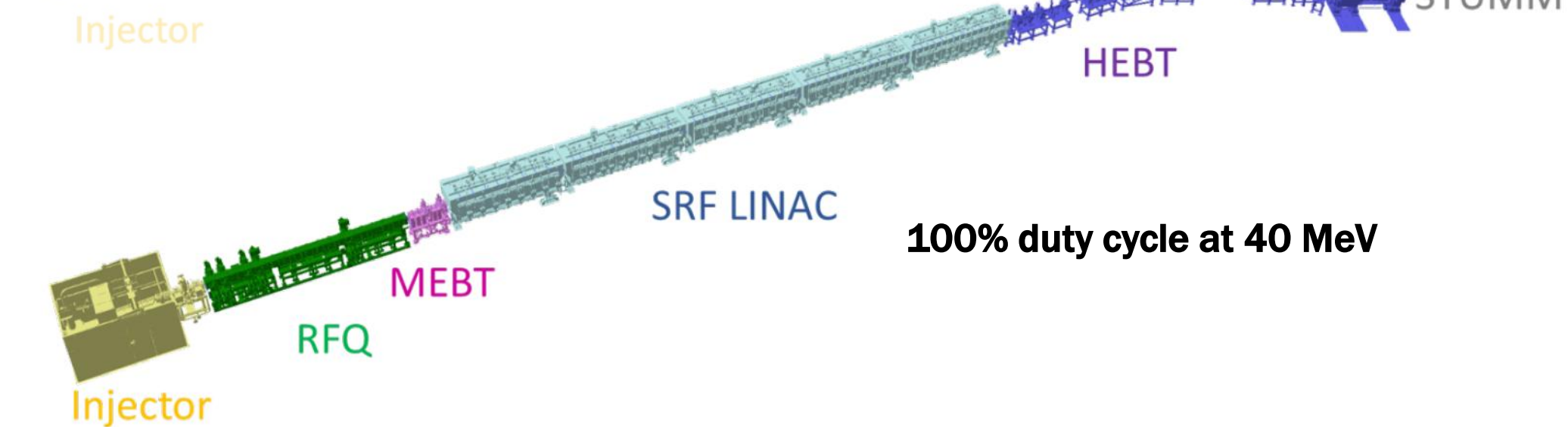
Phase 2



Phase 3

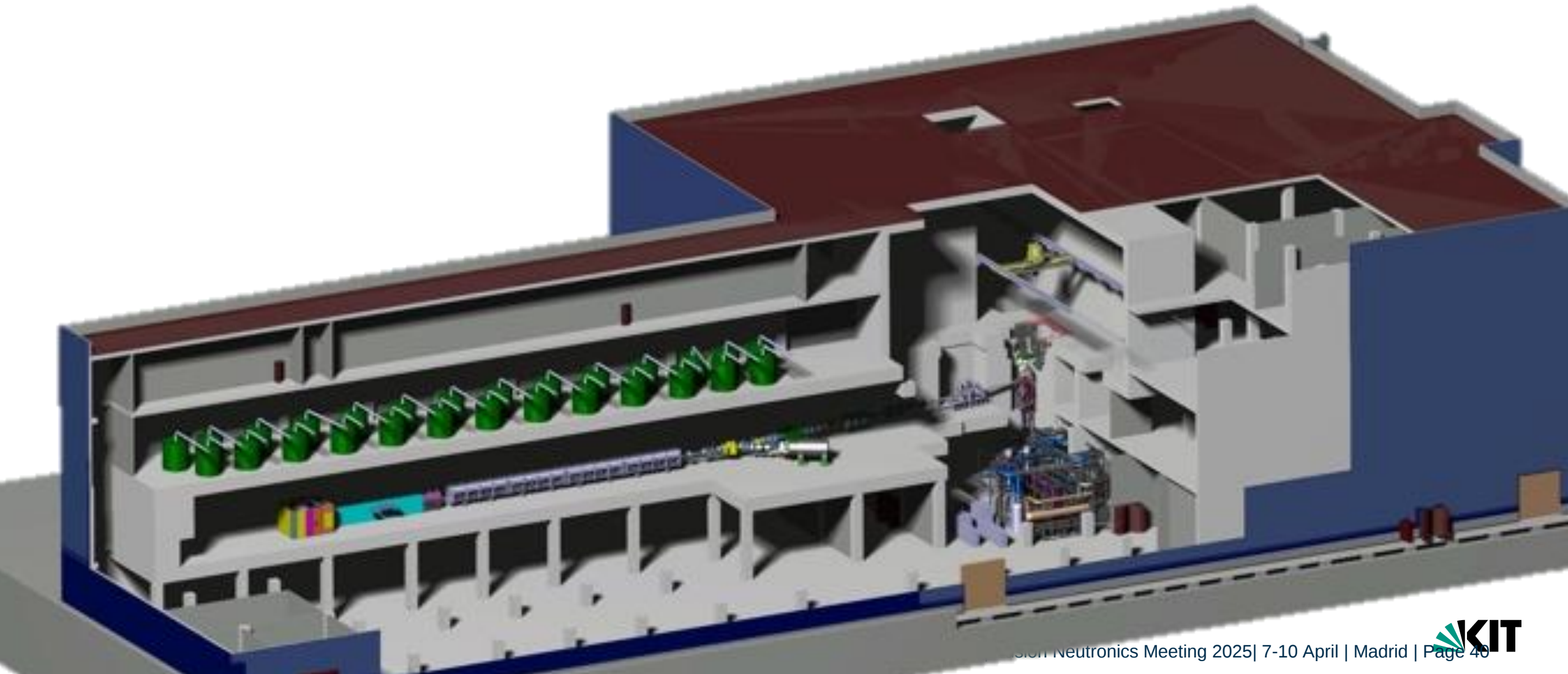


Phase 4

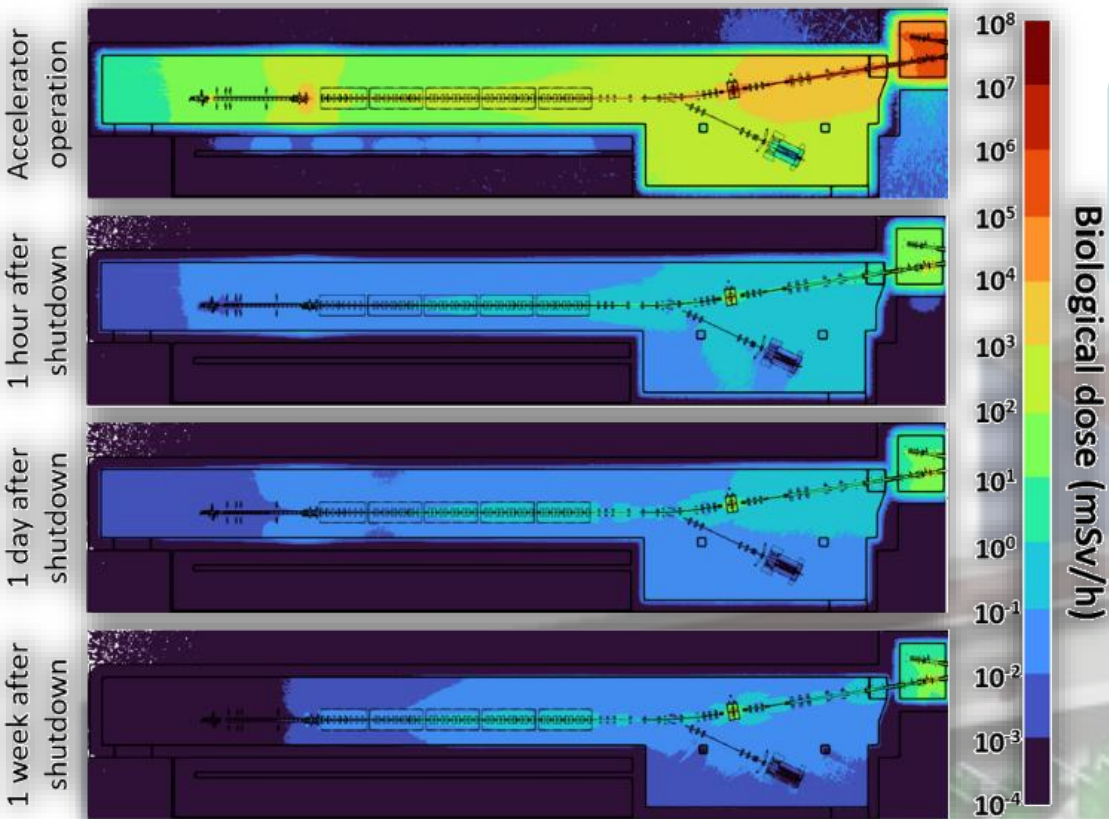


100% duty cycle at 40 MeV

Beam-on and beam-off dose maps

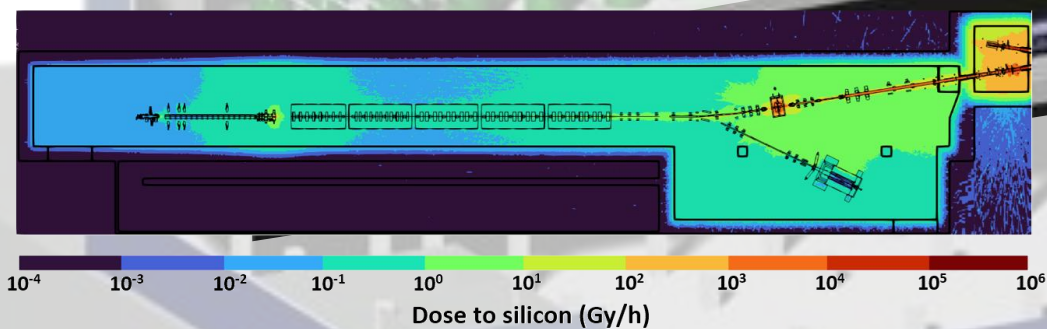


Beam-on and beam-off operational doses

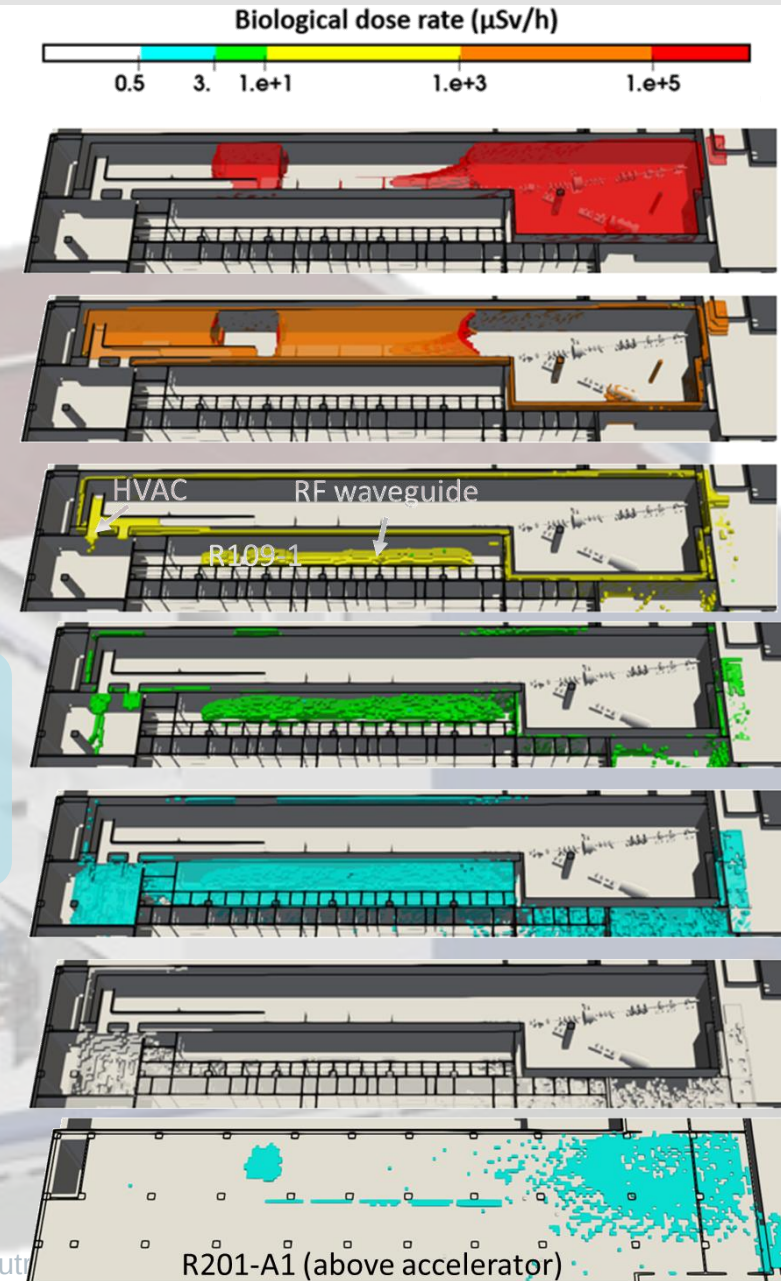


- Beam-on and beam-off biological dose ($\mu\text{Sv/h}$)

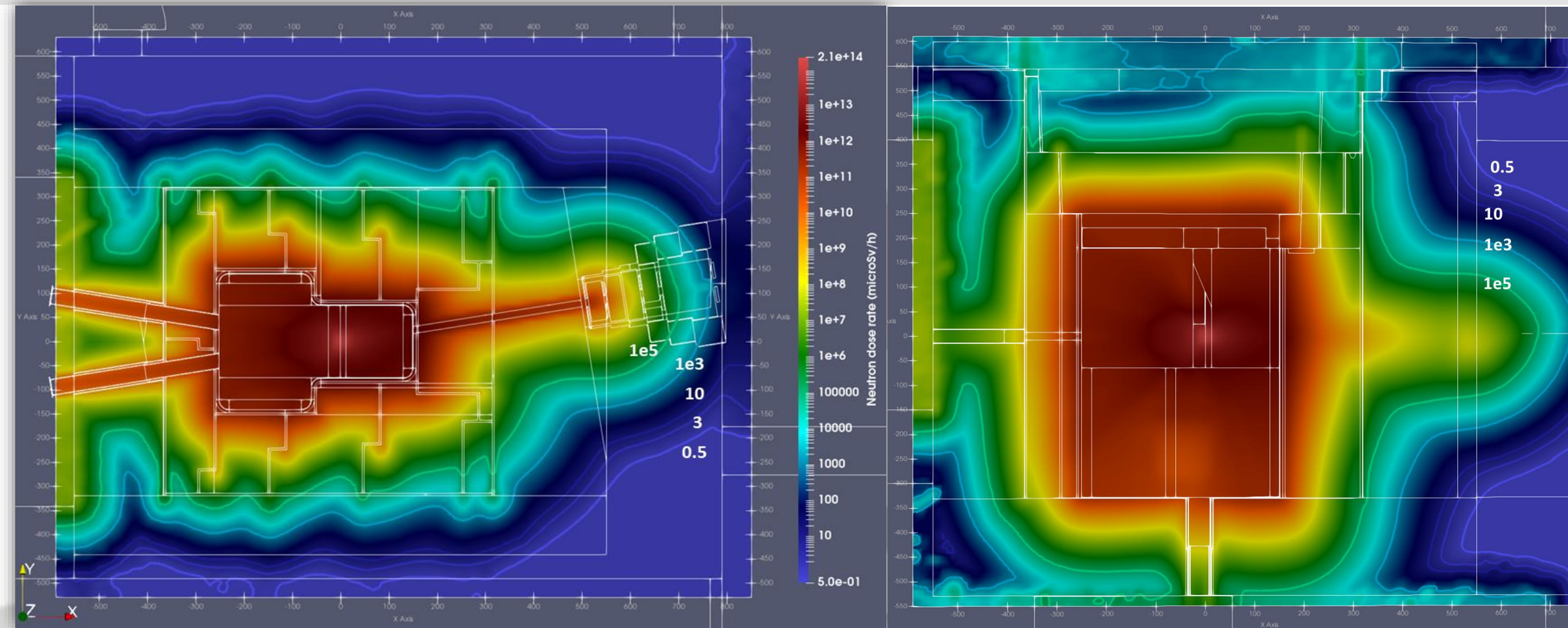
- Dose to the neighboring cells through penetrations



- Beam-on silicon absorbed dose (Gy/h)



Beam-on and beam-off operational doses

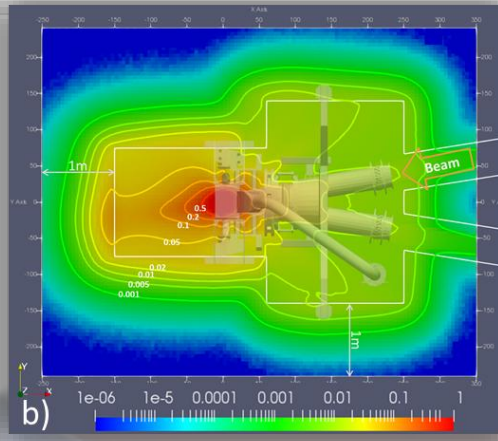
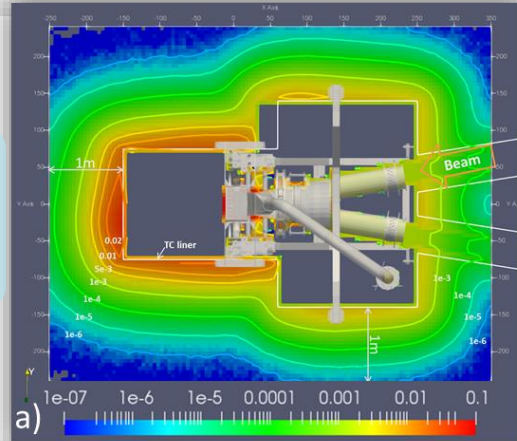


- Beam-on neutron biological doses ($\mu\text{Sv/h}$)
- Photon doses are expected to be $<10\%$

Beam-on and beam-off operational doses

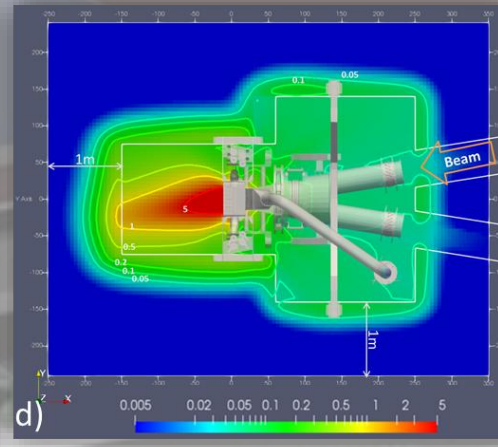
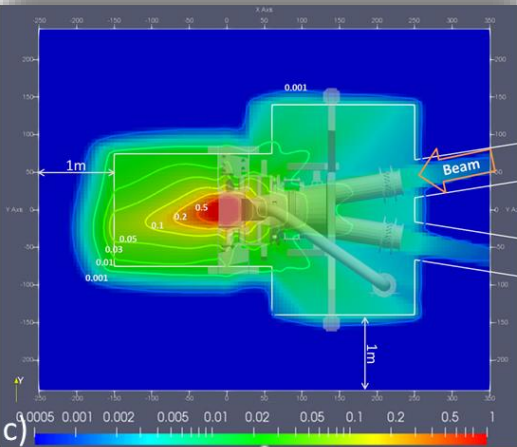


- Nuclear heating (W/cm^3)



- Nuclear heating in SS316L (W/cm^3)

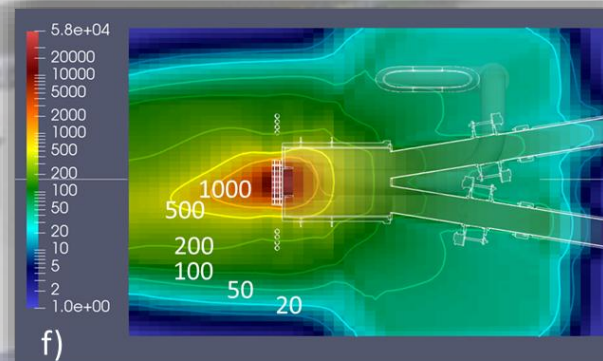
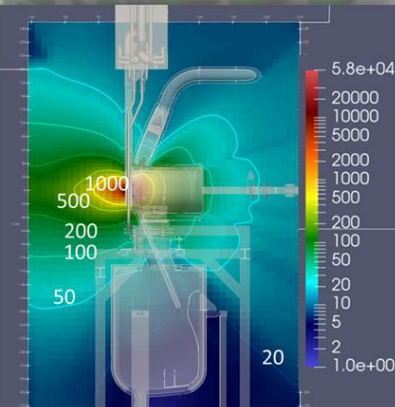
- Damage dose rate in Fe (dpa/fpy)



- Helium production in SS316L (appm/fpy)



- Si-dose (Mgy/fpy)

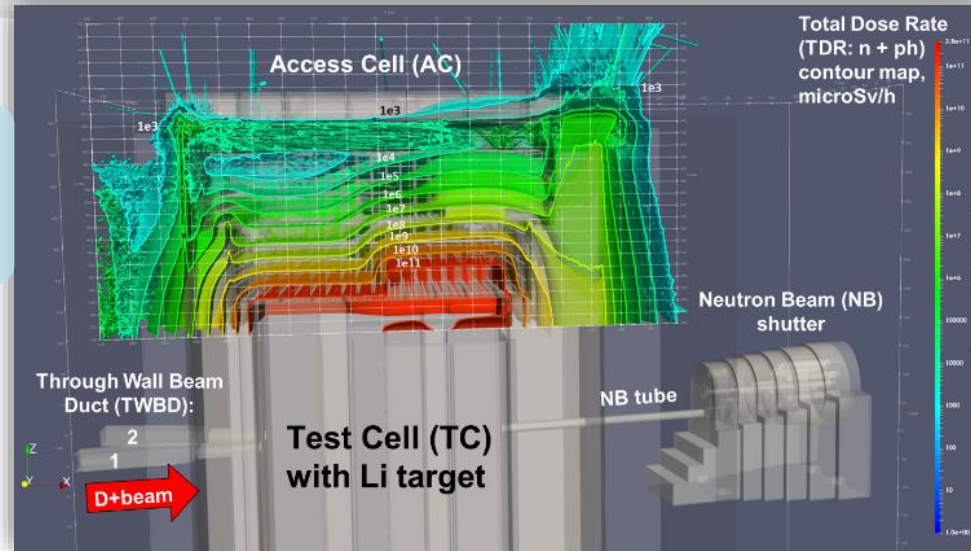


- Si-dose (Mgy/fpy)

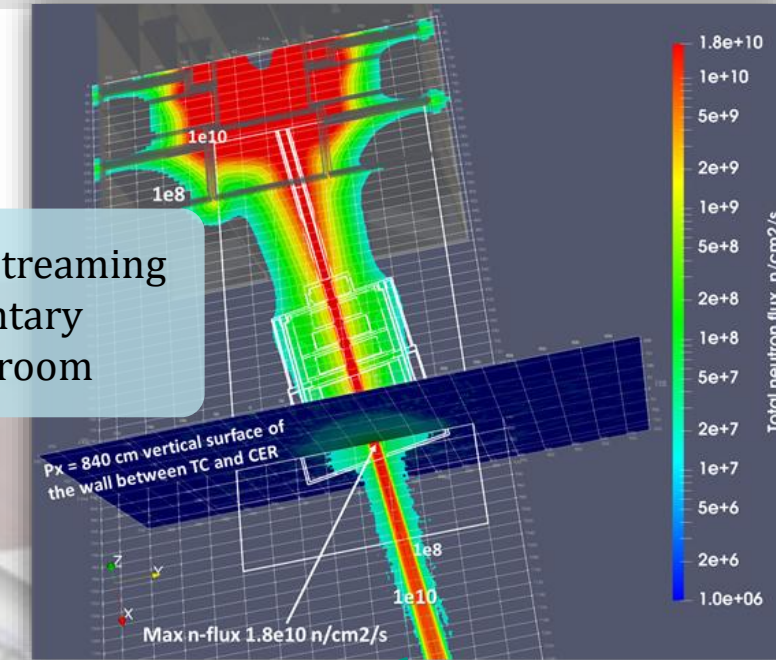
Beam-on and beam-off operational doses



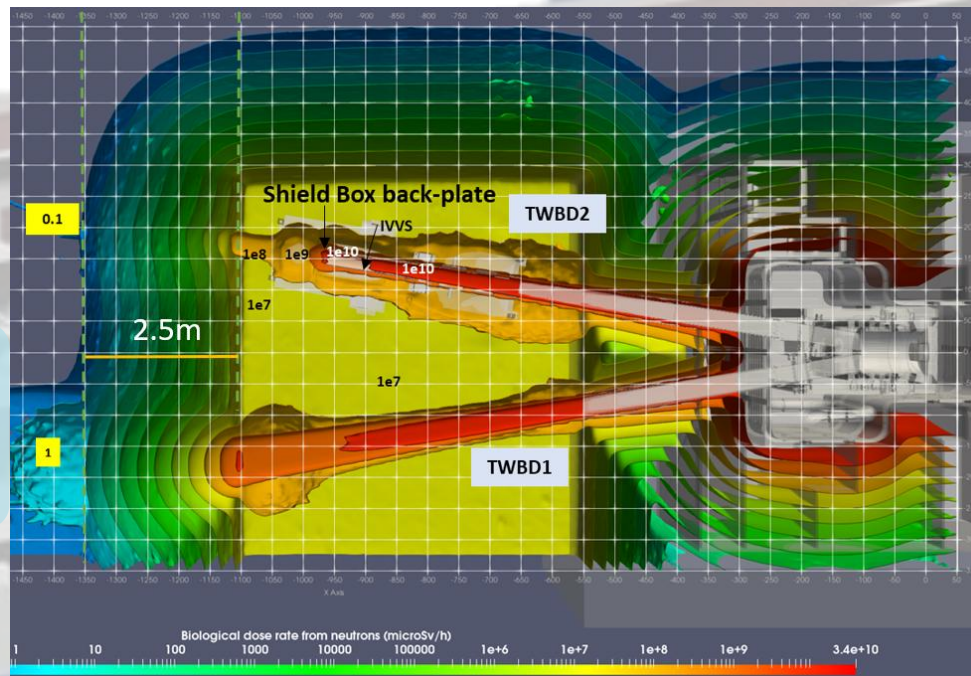
- Neutron dose rate ($\mu\text{Sv/h}$) streaming from the test cell



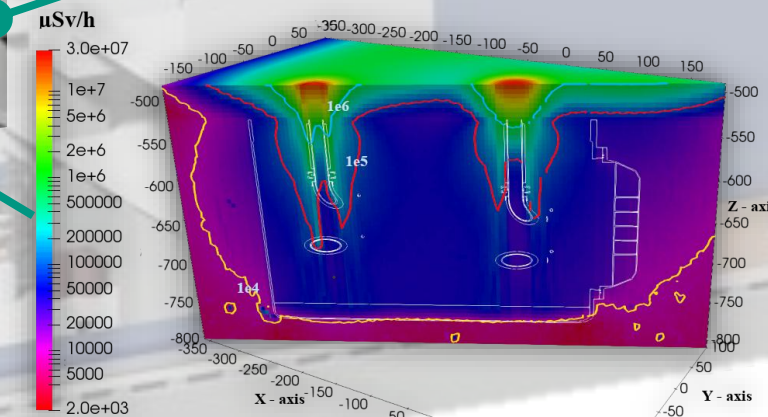
- Neutron flux streaming to Complementary experimental room

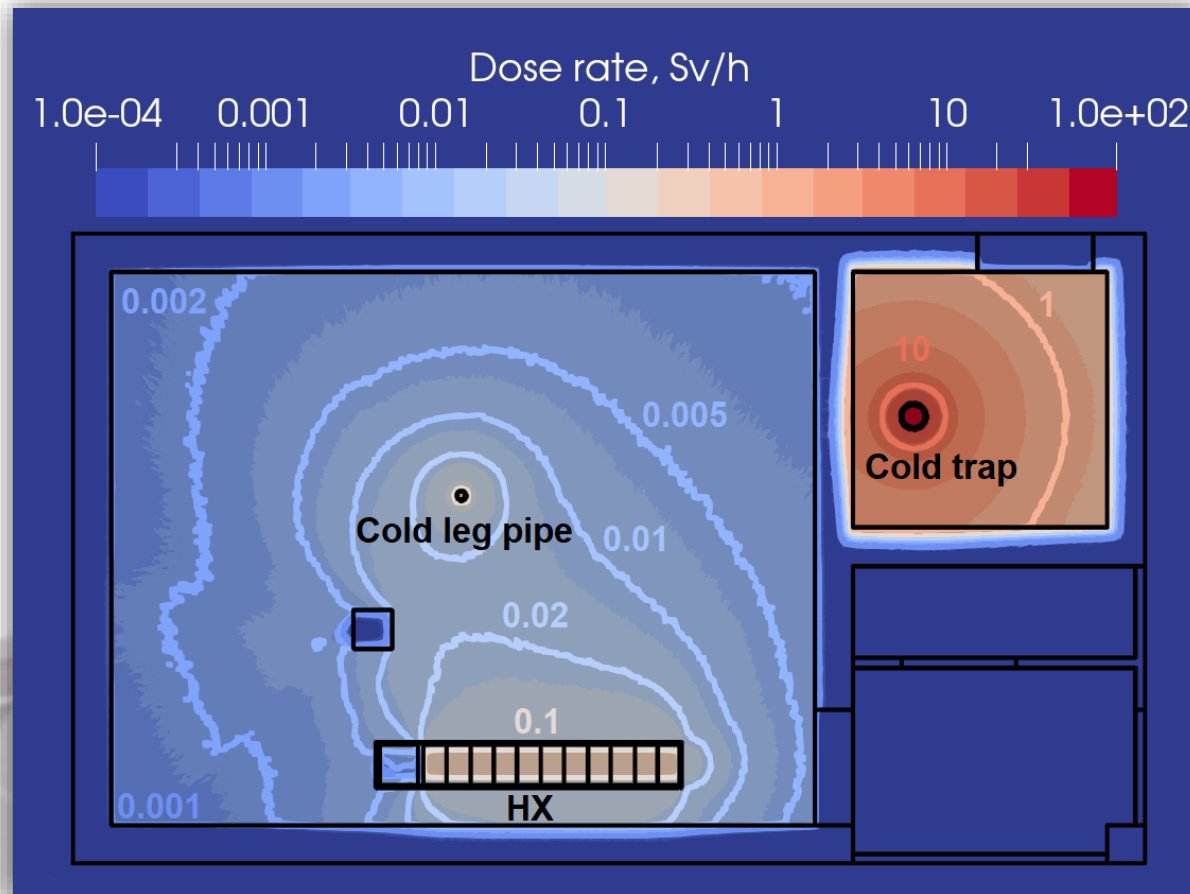


- Neutron dose streaming to the Target Interface Room (TIR)



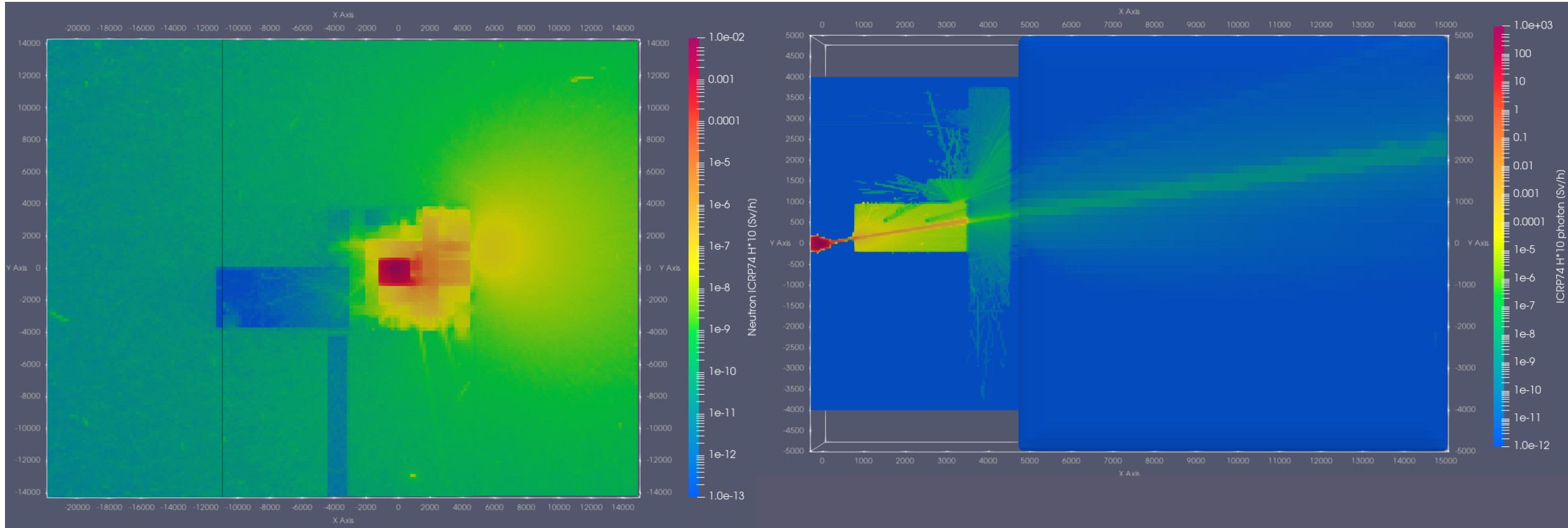
- Total dose rate ($\mu\text{Sv/h}$) to the Lithium loop cell





- Beam-on dose rate (Sv/h) in the Lithium loop cell
- Be- production: Li-6 (d, n) 15%, and Li-7 (d,2n) 83%
- Be-7 dominant in the cold trap area
- Activated corrosion products (ACP) contribution to the Lithium loop cell



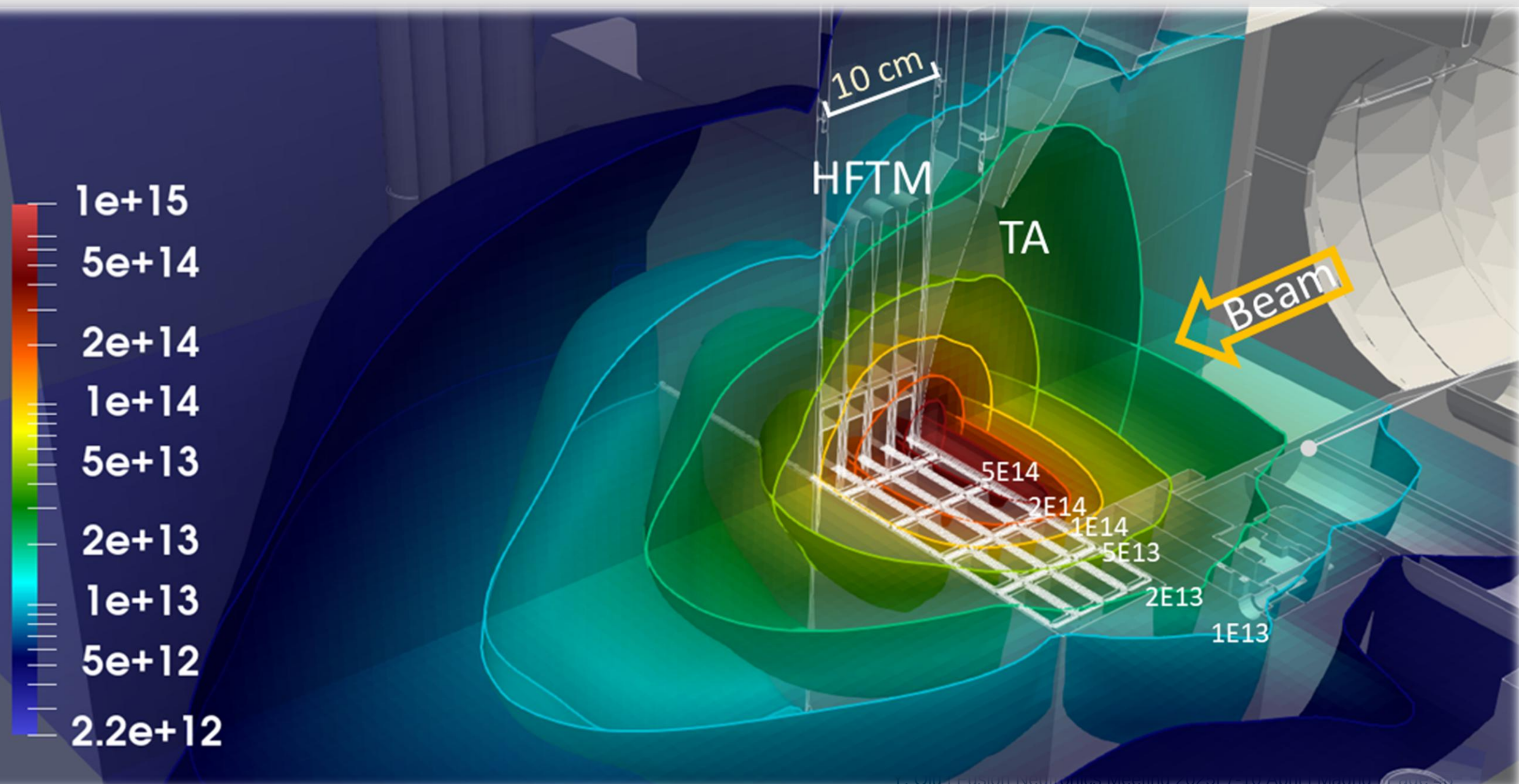


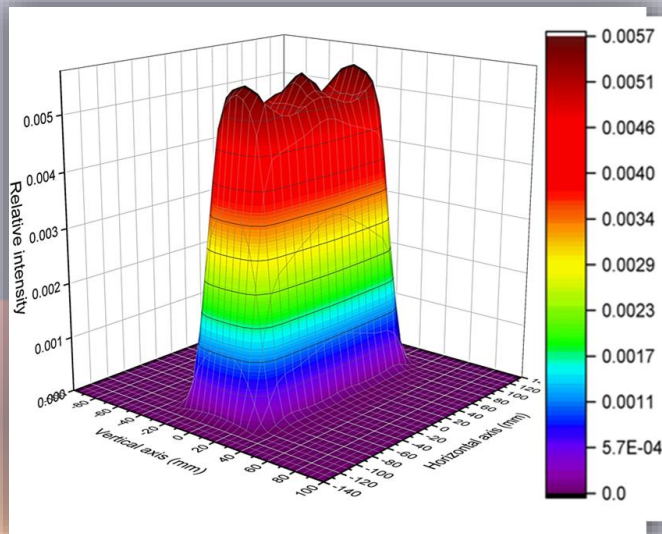
- Neutron dose rate (Sv/h) at ground level
- Dose slightly higher than the allowable limit of 1 mSv/y due to shielding deficiency in CER (problem is resolved)

- Photon dose rate (Sv/h) at beam level

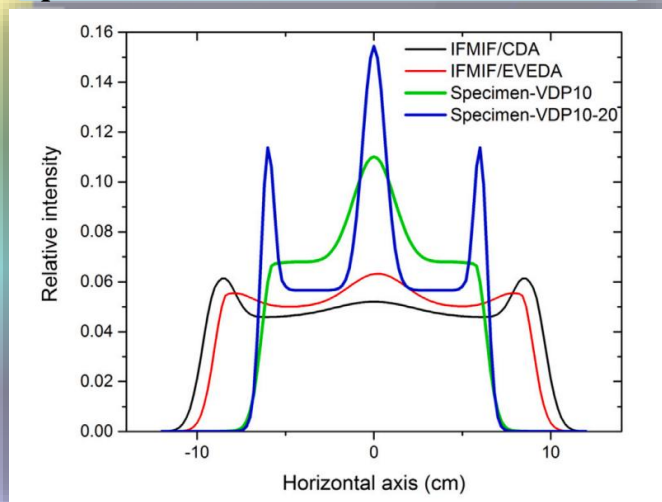
DONES material irradiation

Neutron flux map

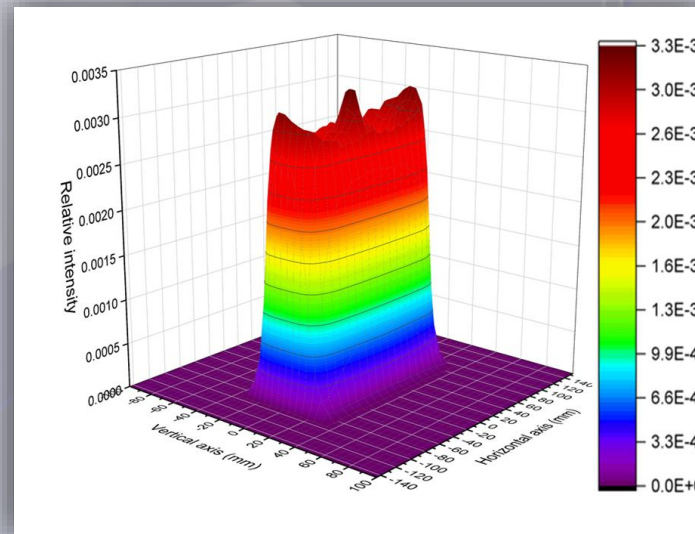




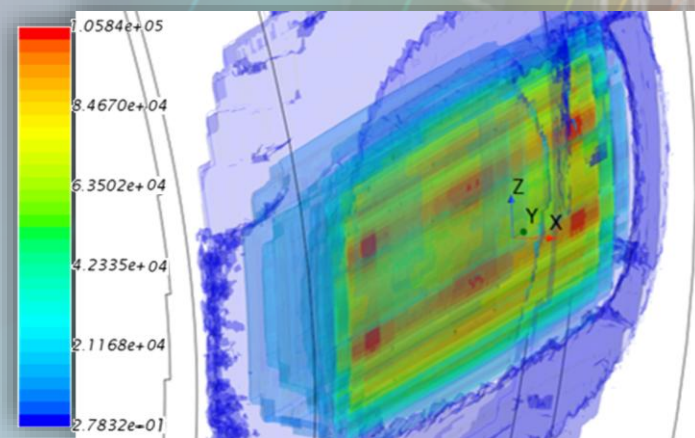
- Beam footprint at IFMIF/EVEDA phase



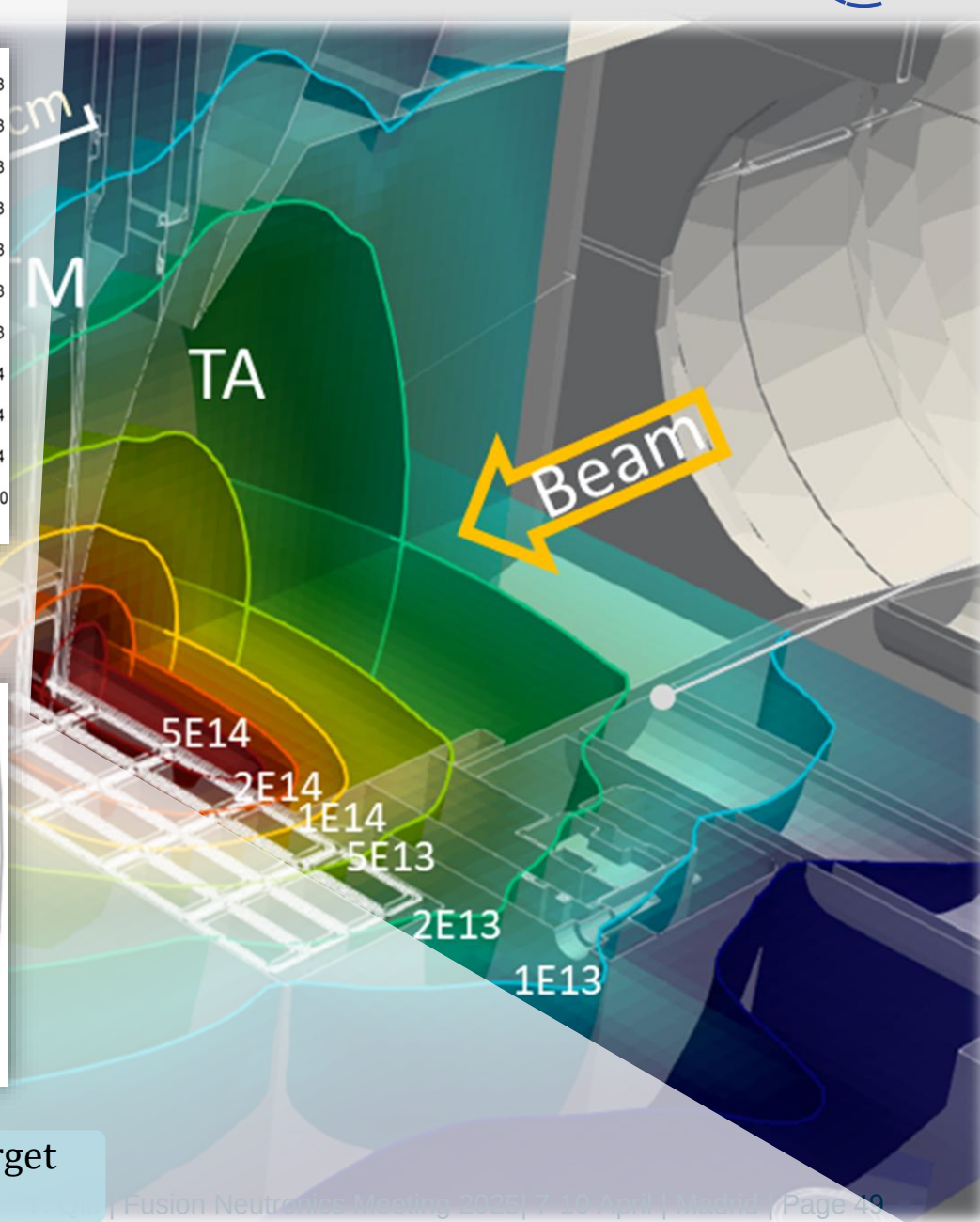
- Beam profile optimization using a genetic algorithm



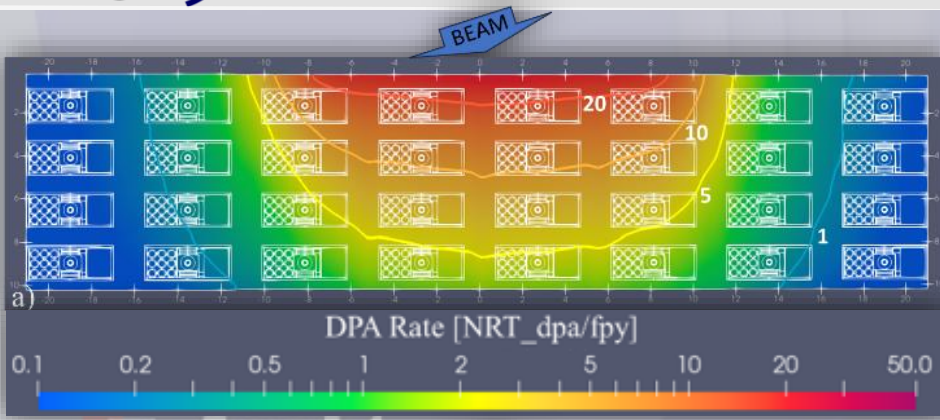
- New reference beam footprint for IFMIF-DONES



- Beam heat deposition in the Li target (W/cm^3)



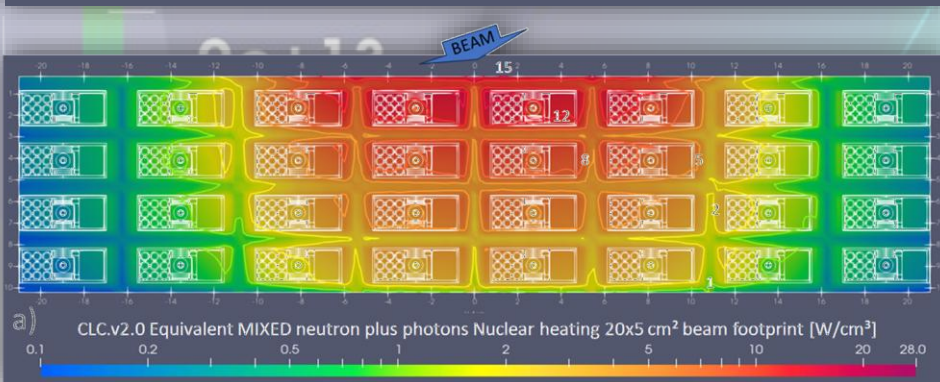
Material irradiation capabilities



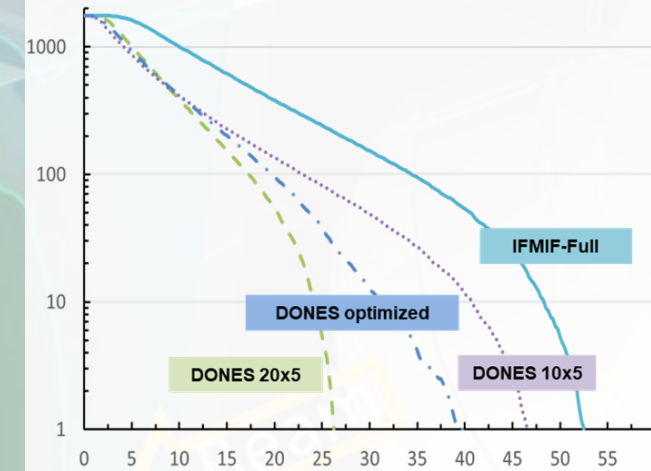
- DPA rate in NRT model (dpa/fpy)
- 5-20 dpa/fpy



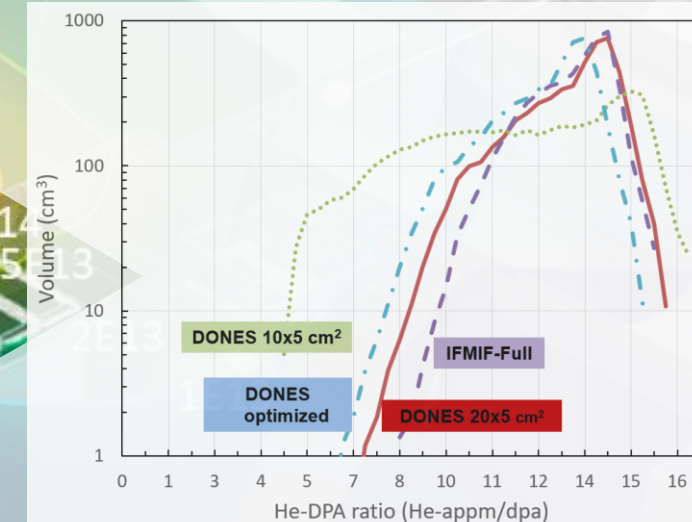
- He-DPA ratio (He-appm/dpa)
- 12-14 He-appm/dpa



- Total nuclear heating (W/cm³)
- Peak heating 15 W/cm³

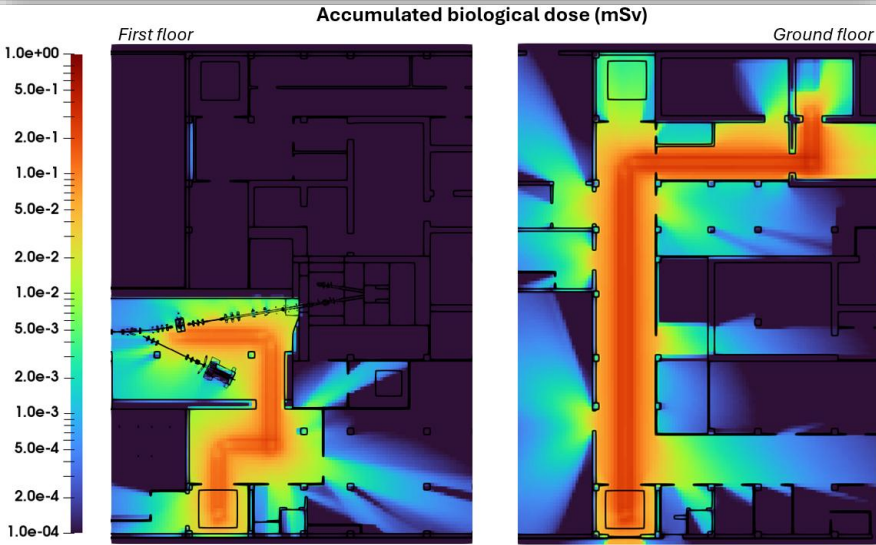


- Available volume (cm³) v.s. DPA

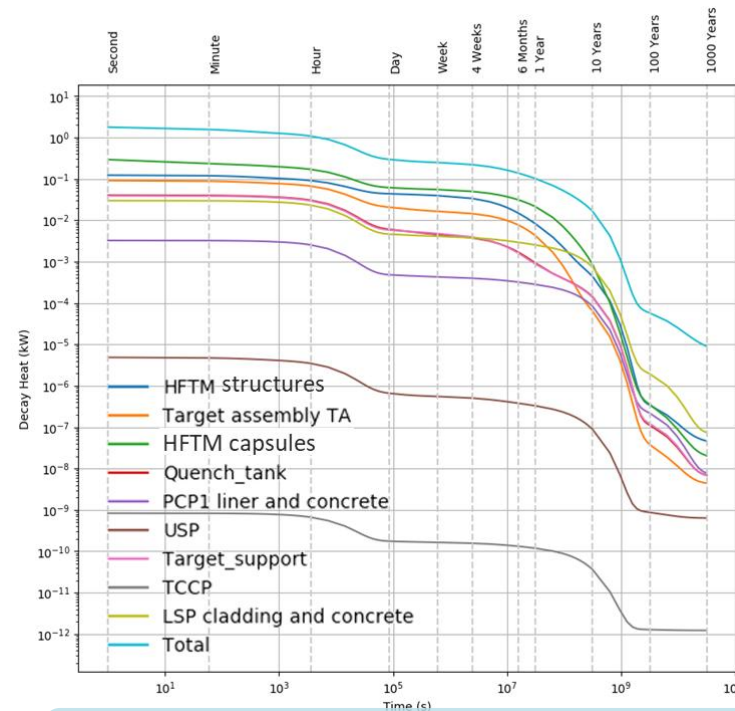


- He-DPA ratio (He-appm/dpa) distribution

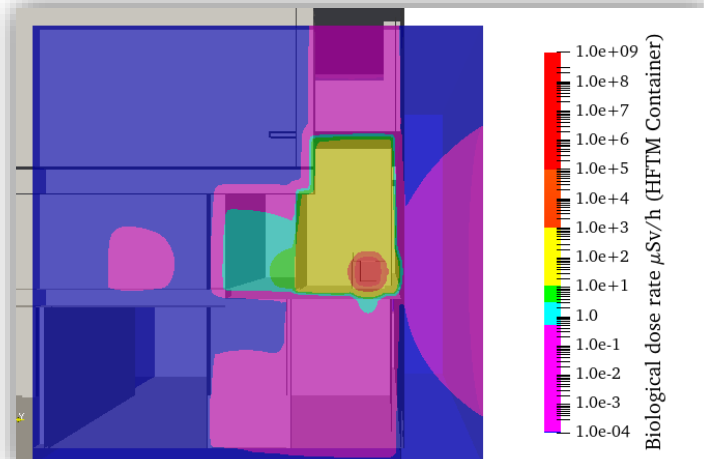
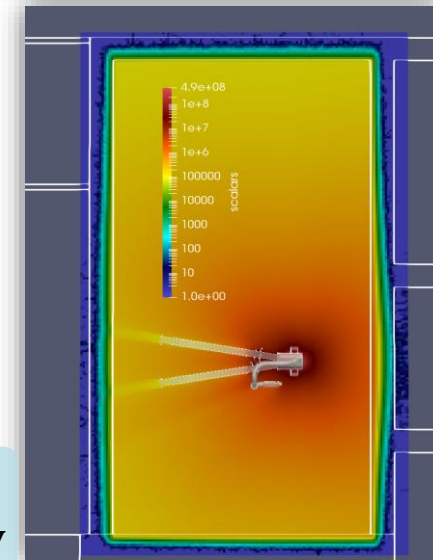
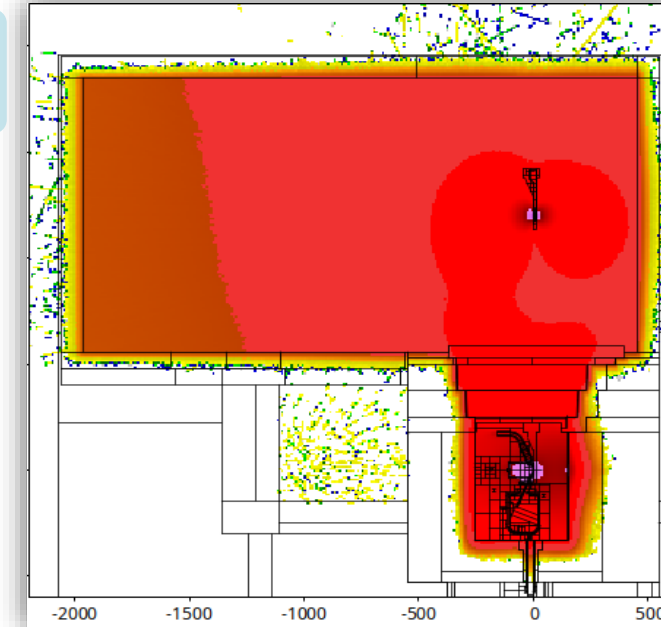
Components, liquid and atmosphere activations



- Accumulated biological doses (mSv) along the transport path



- Database of activation inventories
- Database of decay gamma sources

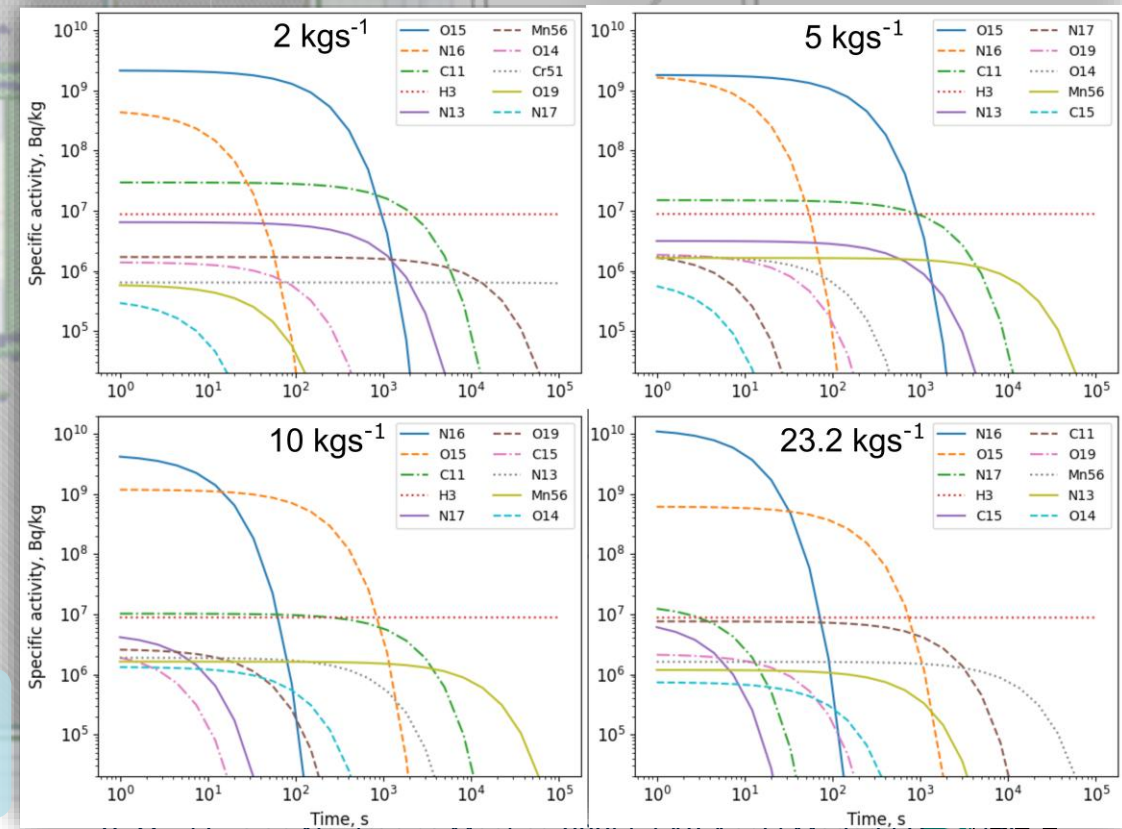
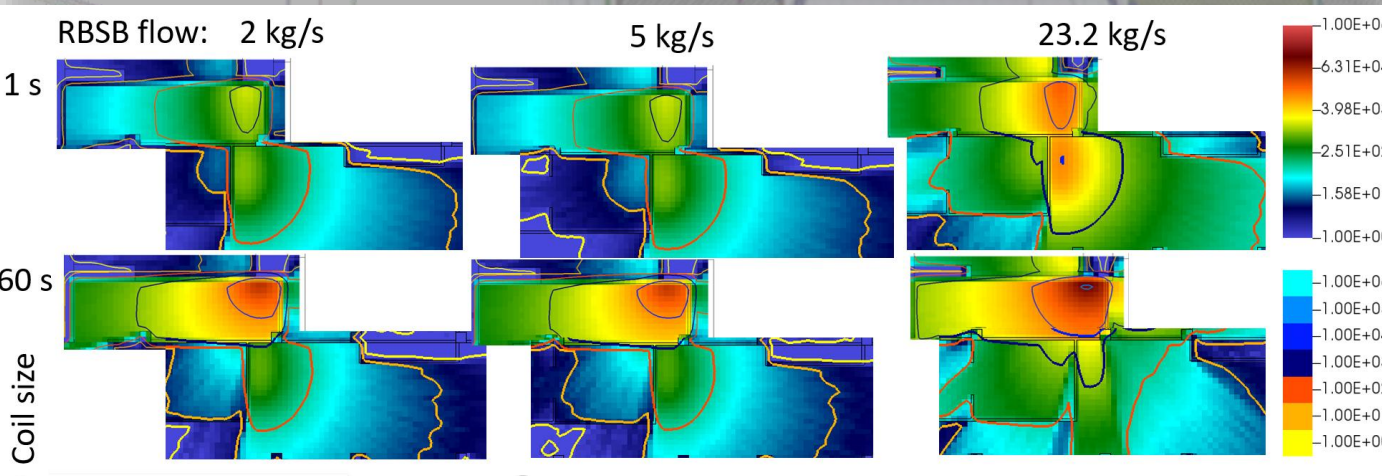


- Dose rate ($\mu\text{Sv/h}$) of HFTM in waste container

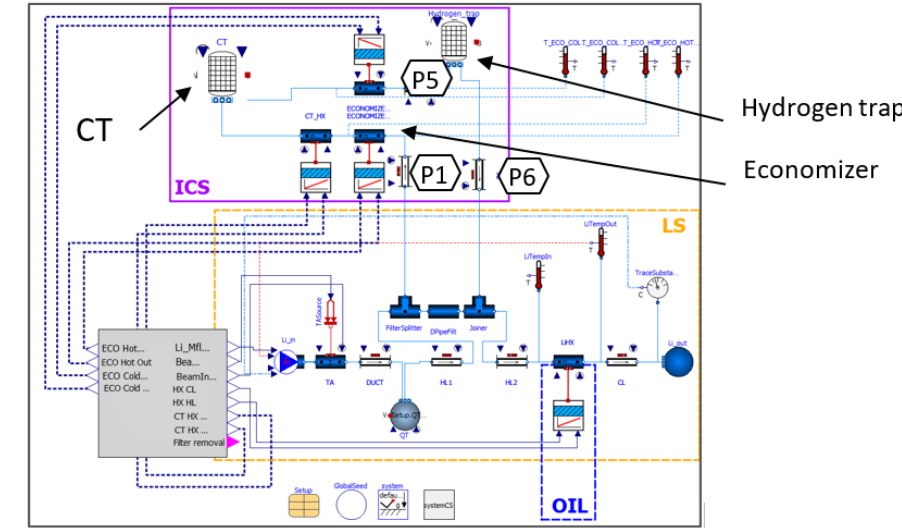
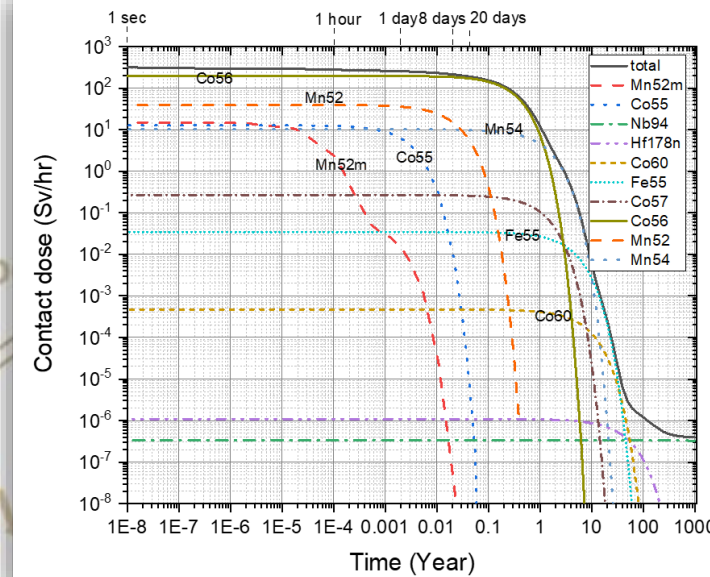
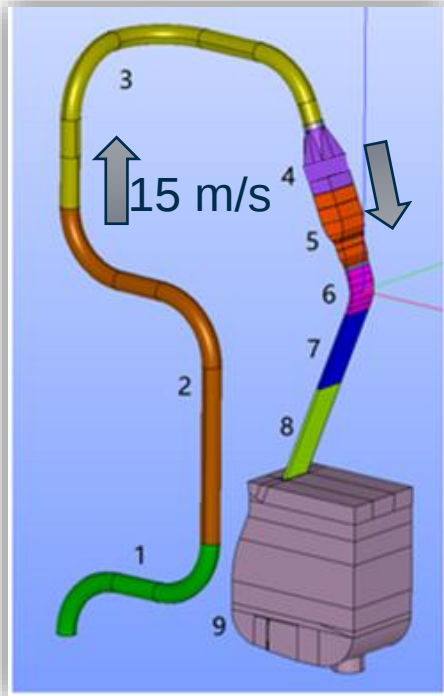
- Dose rate ($\mu\text{Sv/h}$) during handling of Target Assembly

- Scoping analysis on the flow rate and decay time
- Higher flow rate increases the doses!

Reaction	Radionuclide	Half-life, s
$^{16}\text{O}(n,p)$	^{16}N	7.1
$^{16}\text{O}(n,2n)$	^{15}O	122
$^{17}\text{O}(n,p)$	^{17}N	4.2
$^{18}\text{O}(n,\gamma)$	^{19}O	27



- Activity (Bq) in different flow rate



- Simulation of activation rate in Li segments

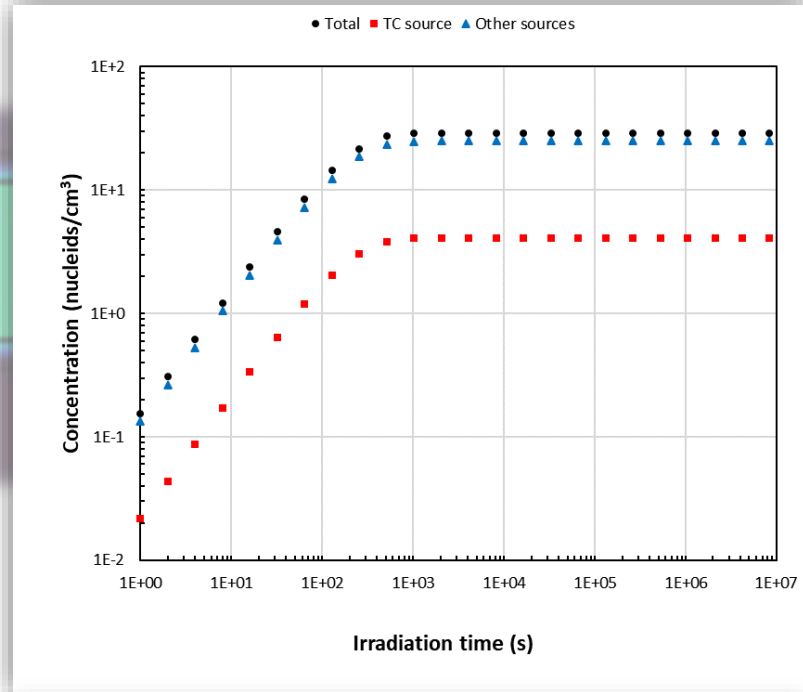
- Dominant isotopes for contact dose for Eurofer activated by deuteron

- Mass transfer model for Modelica code
- Simulation of Be-7 and ACP dissolution and deposition in the Li loop

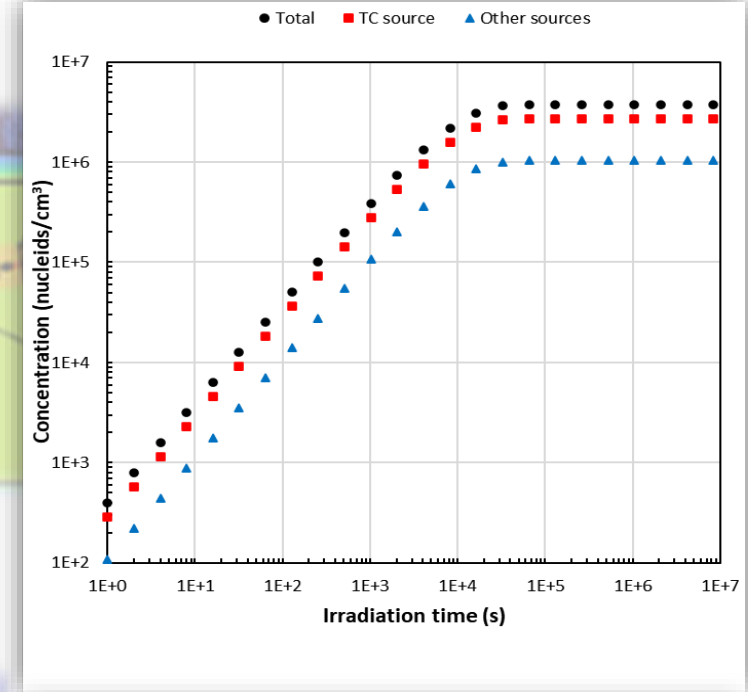


- Activated corrosion products and distributions

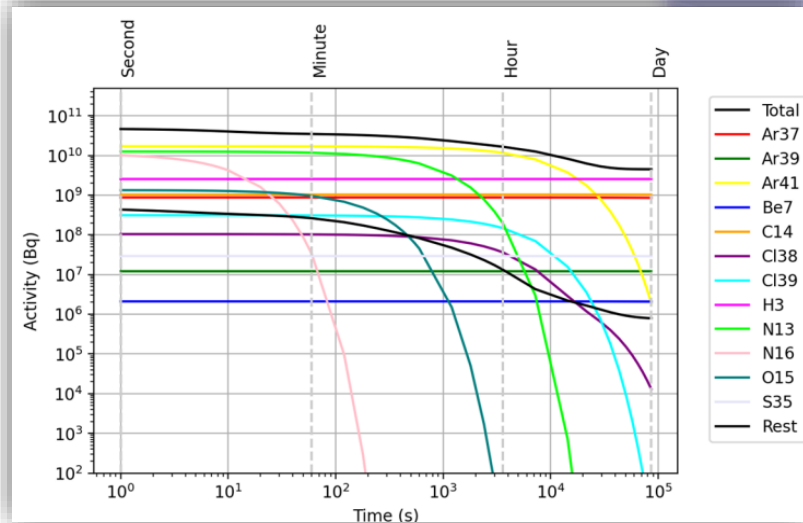
Element	Sum. Wall [mg]	Li avg. mg/kg	LIHX [mg]	CL [mg]	CL_TC [mg]
Fe-55	4.01E-01	8.66E-05	1.66E-01	1.77E-01	5.77E-02
Mn-51	0.00E+00	2.80E-11	0.00E+00	0.00E+00	0.00E+00
Mn-52	0.00E+00	2.05E-07	0.00E+00	0.00E+00	0.00E+00
Mn-52m	0.00E+00	2.43E-10	0.00E+00	0.00E+00	0.00E+00
Mn-54	0.00E+00	3.30E-05	0.00E+00	0.00E+00	0.00E+00
Mn-56	0.00E+00	9.61E-09	0.00E+00	0.00E+00	0.00E+00
Cr-51	3.19E-03	6.88E-09	2.38E-04	9.54E-04	2.00E-03
Ni-57	0.00E+00	8.47E-08	0.00E+00	0.00E+00	0.00E+00
Co-55	0.00E+00	2.58E-08	0.00E+00	0.00E+00	0.00E+00
Co-56	0.00E+00	2.23E-05	0.00E+00	0.00E+00	0.00E+00
Co-57	0.00E+00	7.13E-05	0.00E+00	0.00E+00	0.00E+00
Co-58	0.00E+00	2.08E-05	0.00E+00	0.00E+00	0.00E+00
Co-58m	0.00E+00	8.20E-08	0.00E+00	0.00E+00	0.00E+00
Co-60	0.00E+00	3.39E-06	0.00E+00	0.00E+00	0.00E+00
Co-60m	0.00E+00	8.33E-11	0.00E+00	0.00E+00	0.00E+00
W-181	3.76E-06	1.61E-12	5.22E-08	0.00E+00	3.86E-07
V-52	0.00E+00	4.59E-12	0.00E+00	0.00E+00	0.00E+00
A-128	0.00E+00	2.71E-11	0.00E+00	0.00E+00	0.00E+00



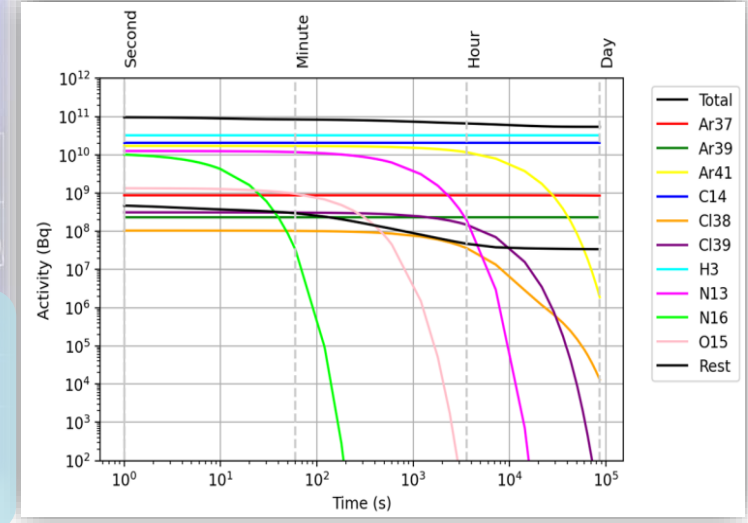
• ⁴¹Ar Production AS rooms



• ⁴¹Ar Production TIR room



• Air activation in the TC gaps (1 year)



• Air activation in the TC gaps (20 year)

Summary

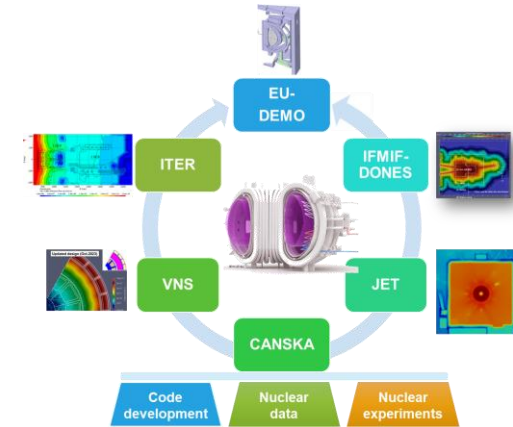
Summary

- **KIT fusion neutronics group**

- KIT fusion neutronics group plays active roles in the European fusion neutronics activities, with a focus on DEMO/VNS and DONES projects.
- We are actively developing simulation tools and nuclear data, and perform validation and mock-up experiments.

- **IFMIF-DONES fusion neutronics achievements**

- Achievements of neutronics WPENS: **~160 Subtasks and 440 ppm** contributed from 20 scientists across 10 research units during the last 5 years.
- These activities include design analyses and optimization, radiation dose maps, shielding, activation and inventory, models, tools and data developments, and experimental benchmarks and validations.
- Recently published article: special issue of the **Nuclear Fusion journal**.



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