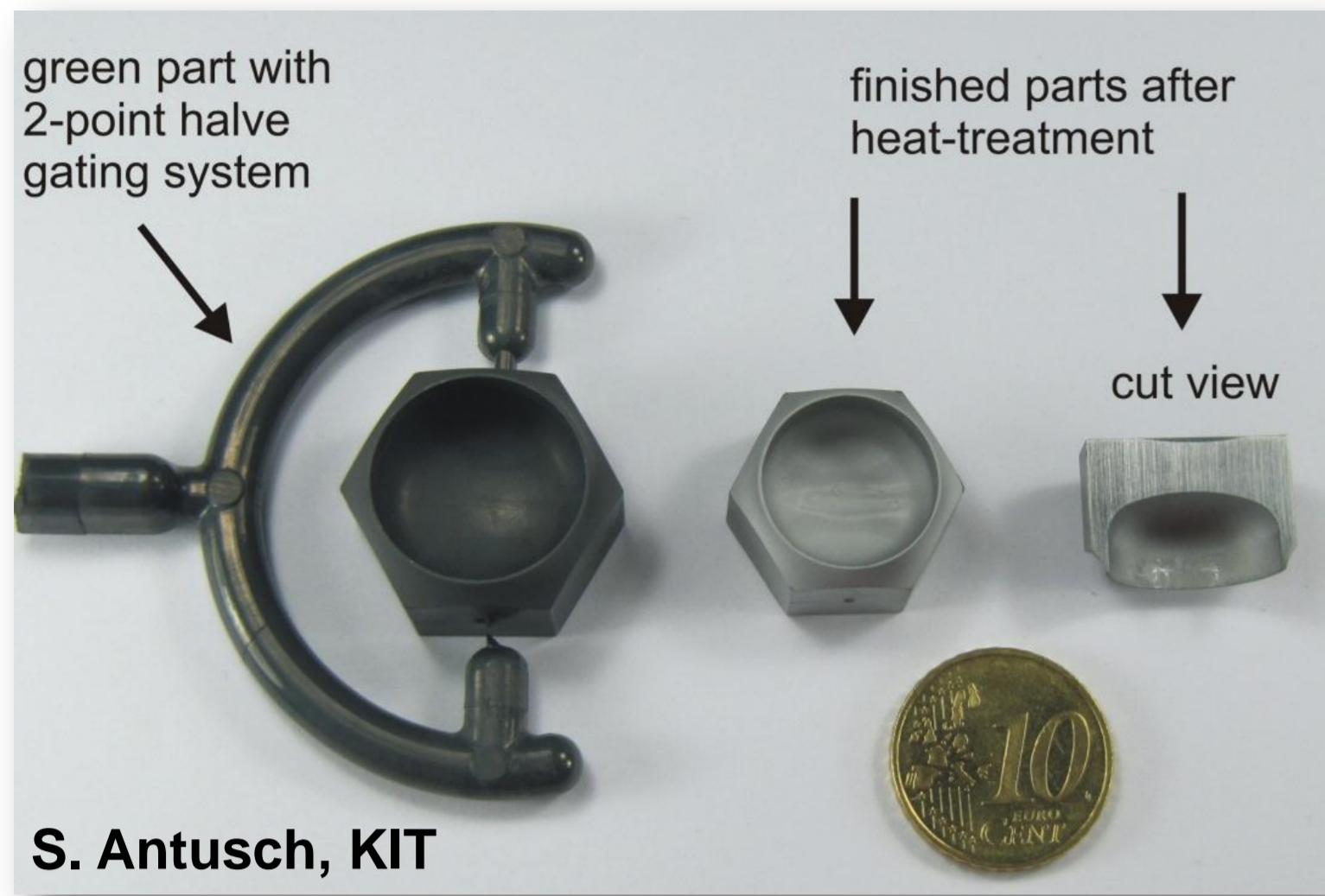


# Review on the EFDA Programme on Tungsten Materials

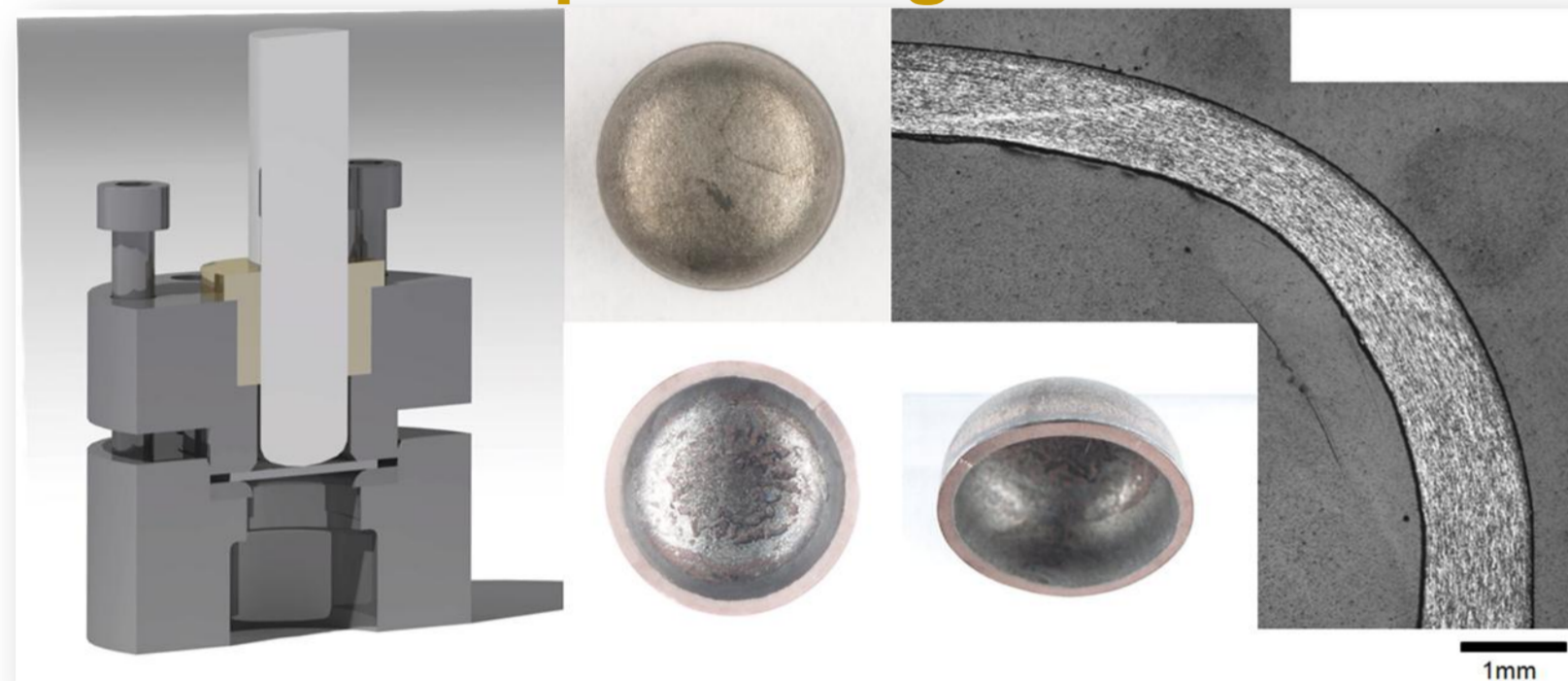
M. Rieth, S.L. Dudarev, S.M. Gonzalez de Vicente, and the contributors to the Topical Group MAT-WWALLOY

## Fabrication Process Development

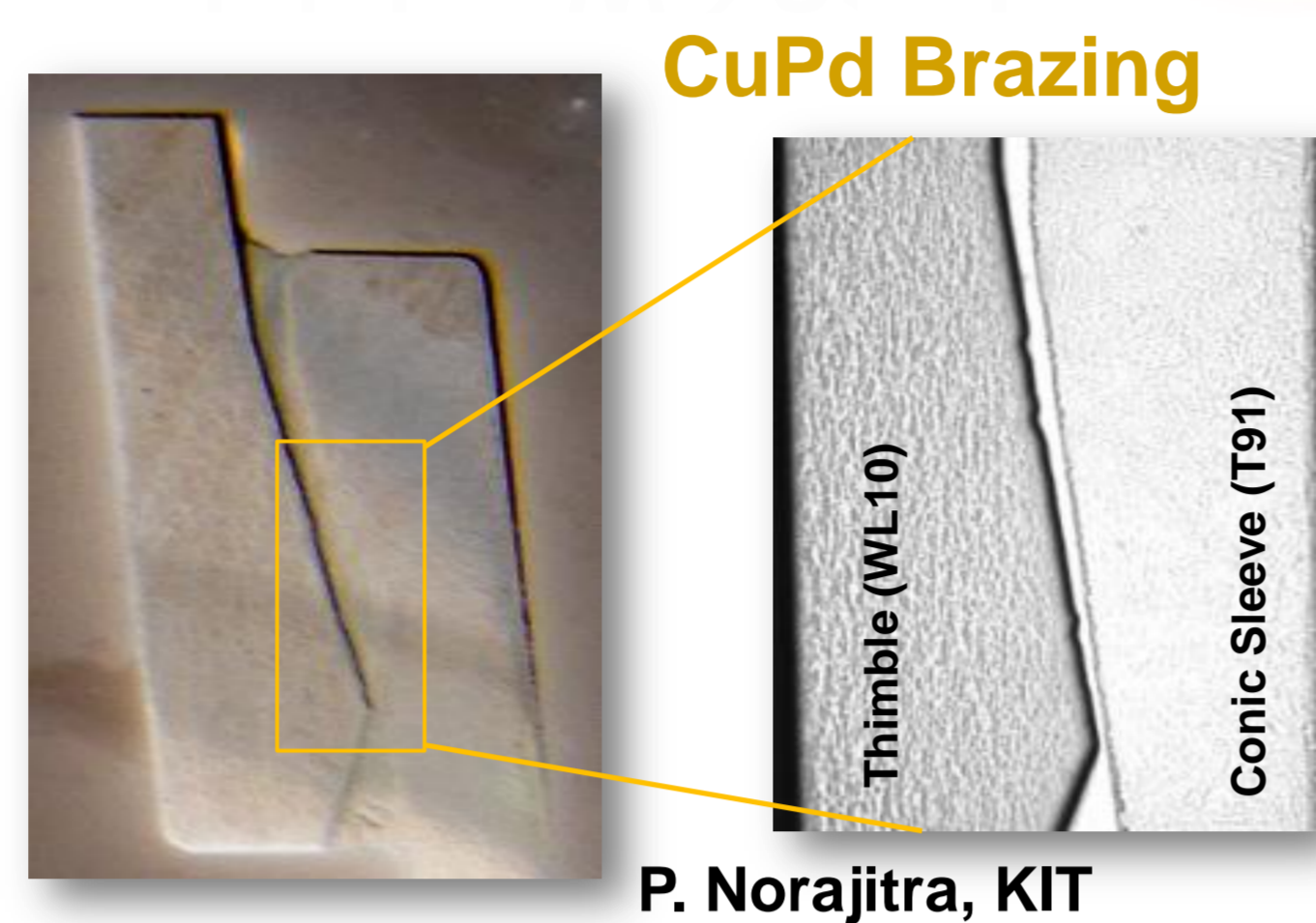
### Powder Injection Molding



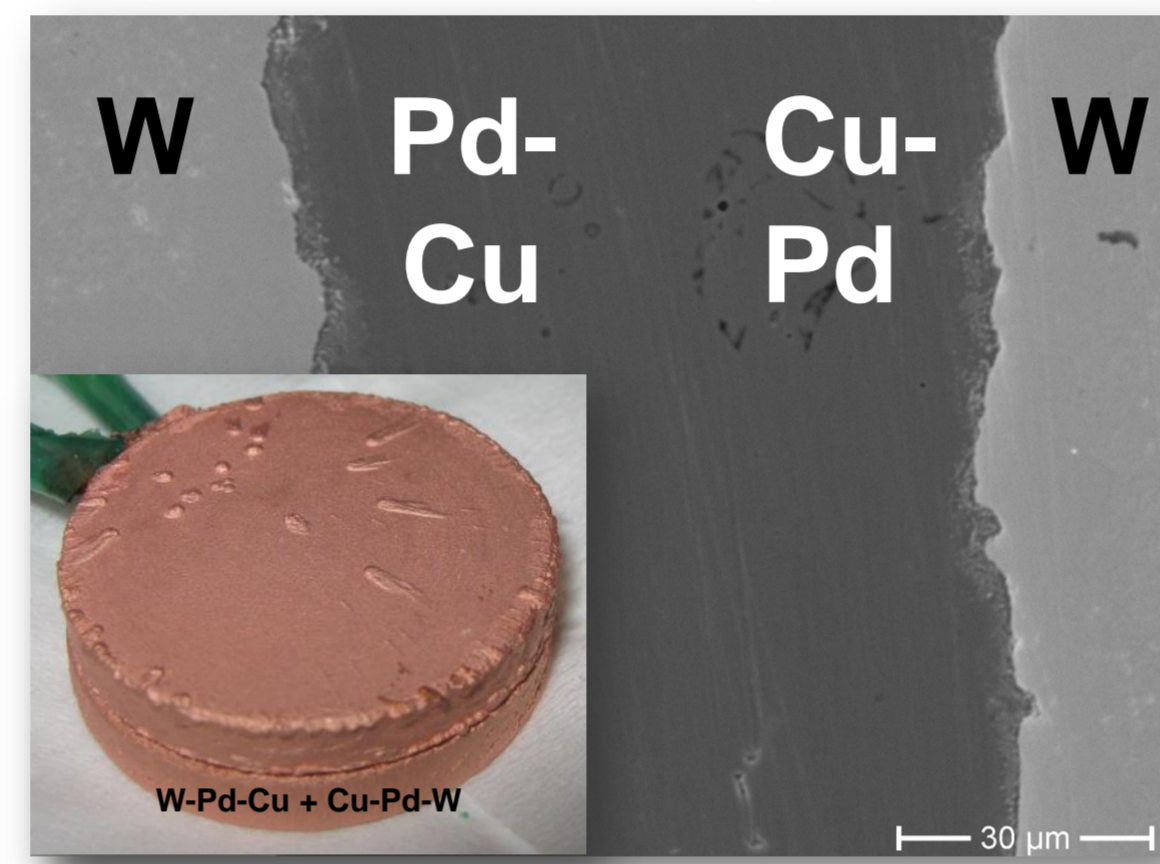
### Deep Drawing



### Joining W→Steel

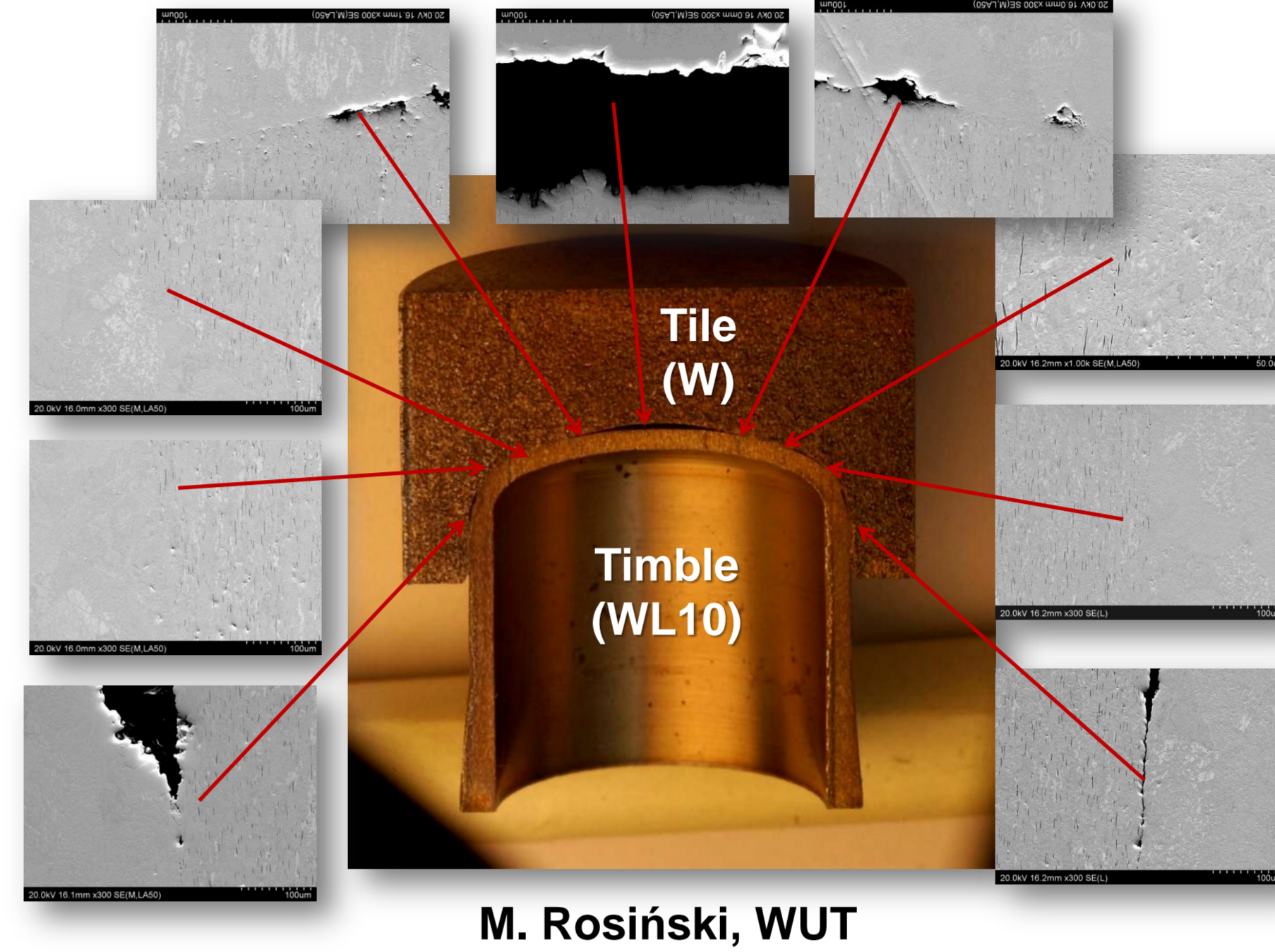


### Brazing Layer Deposition from Aqueous Electrolytes



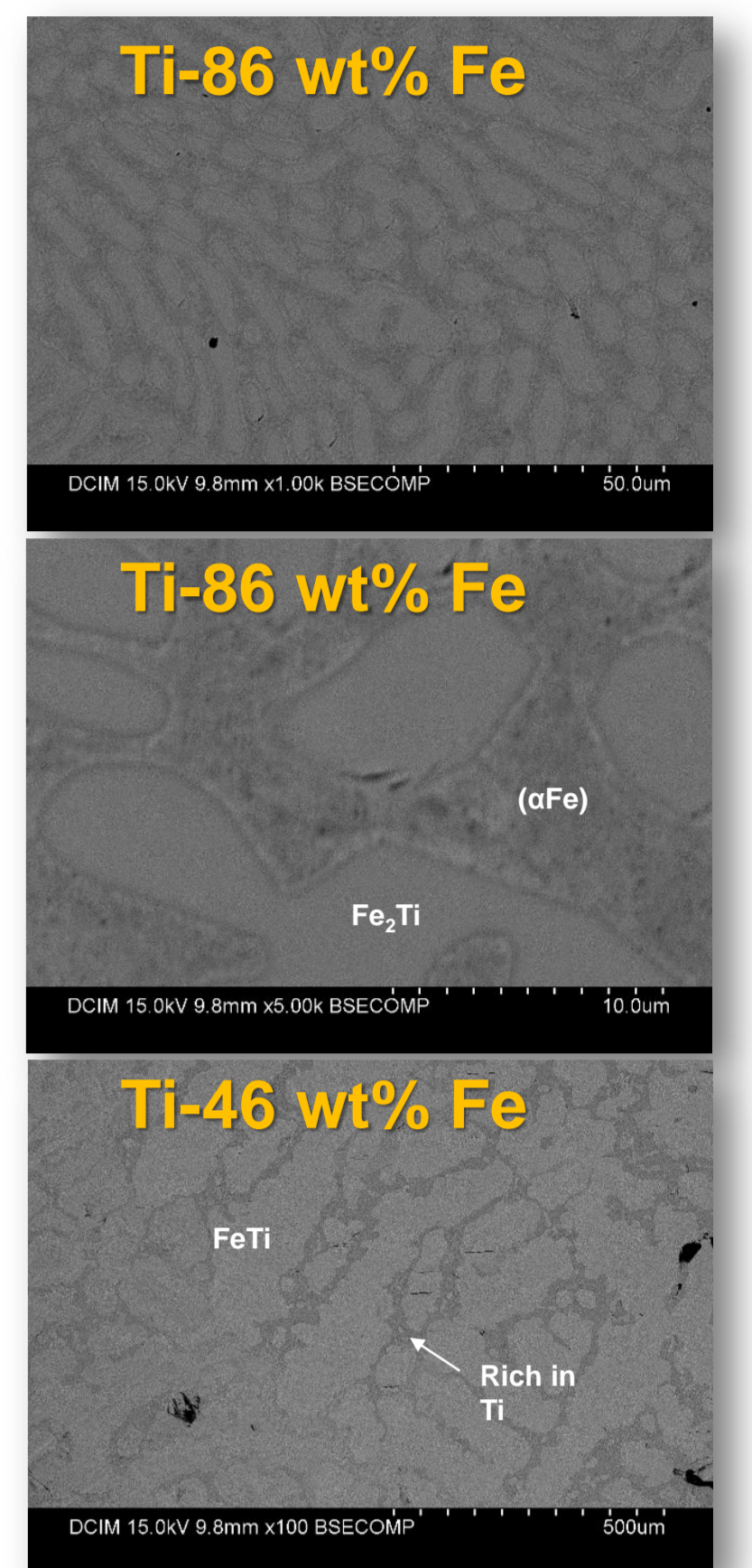
## FABRICATION

### HCP welding (High Current Pulse)



### Joining W→W

### Vacuum Brazing

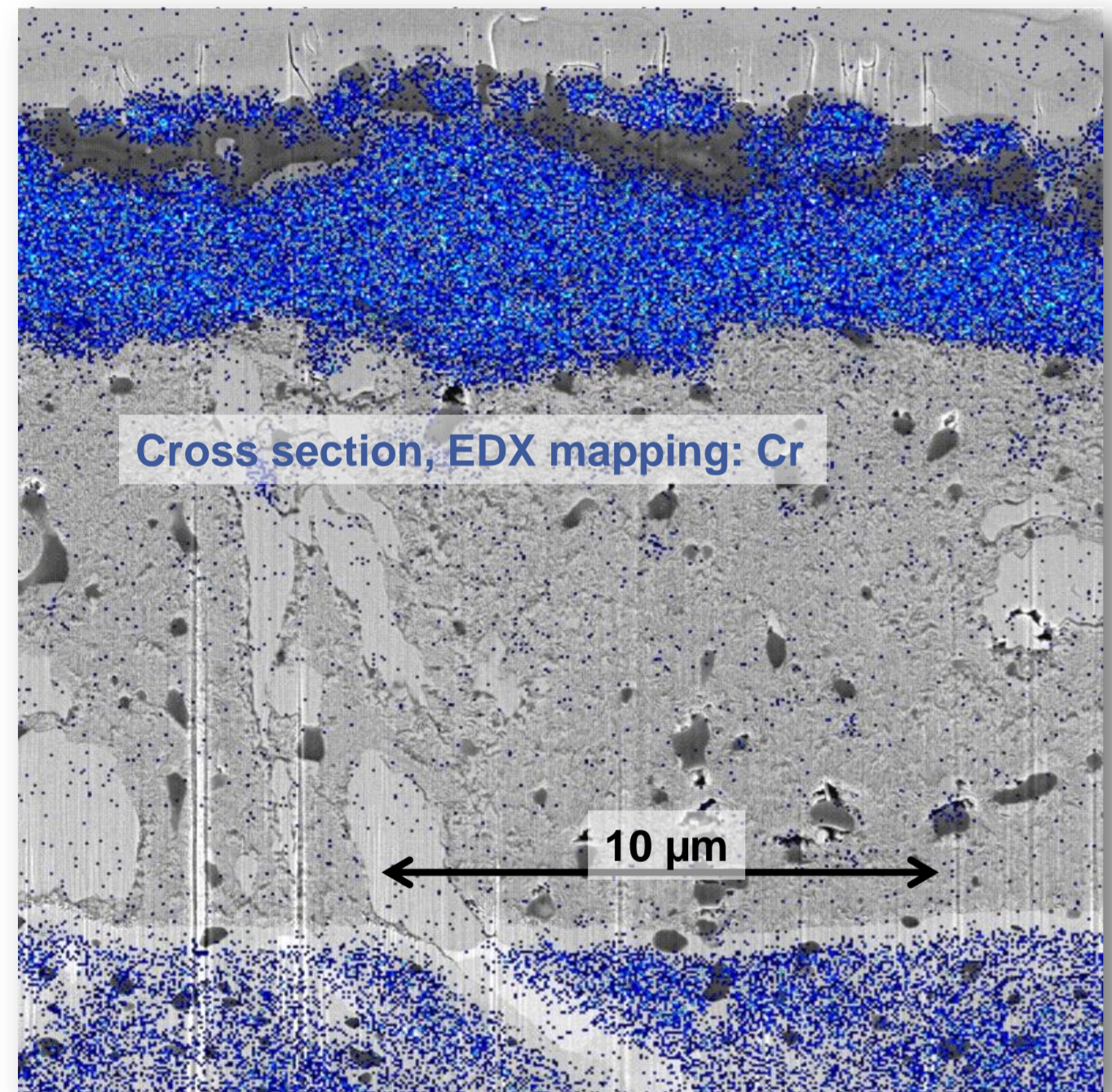


## STRUCTURAL W MATERIALS

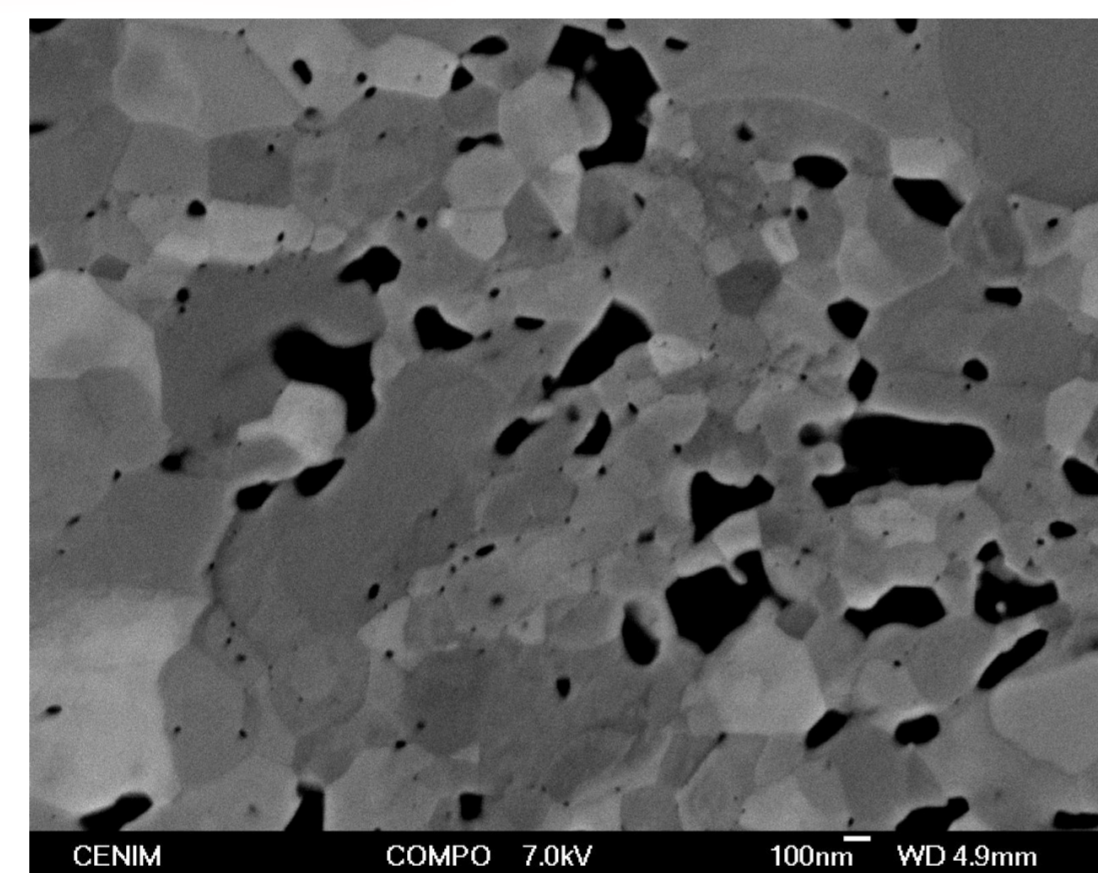
## PROTECTION W MATERIALS

### First Wall Shield

8WCrSi-2-2, oxidized at 1000 °C, 3h

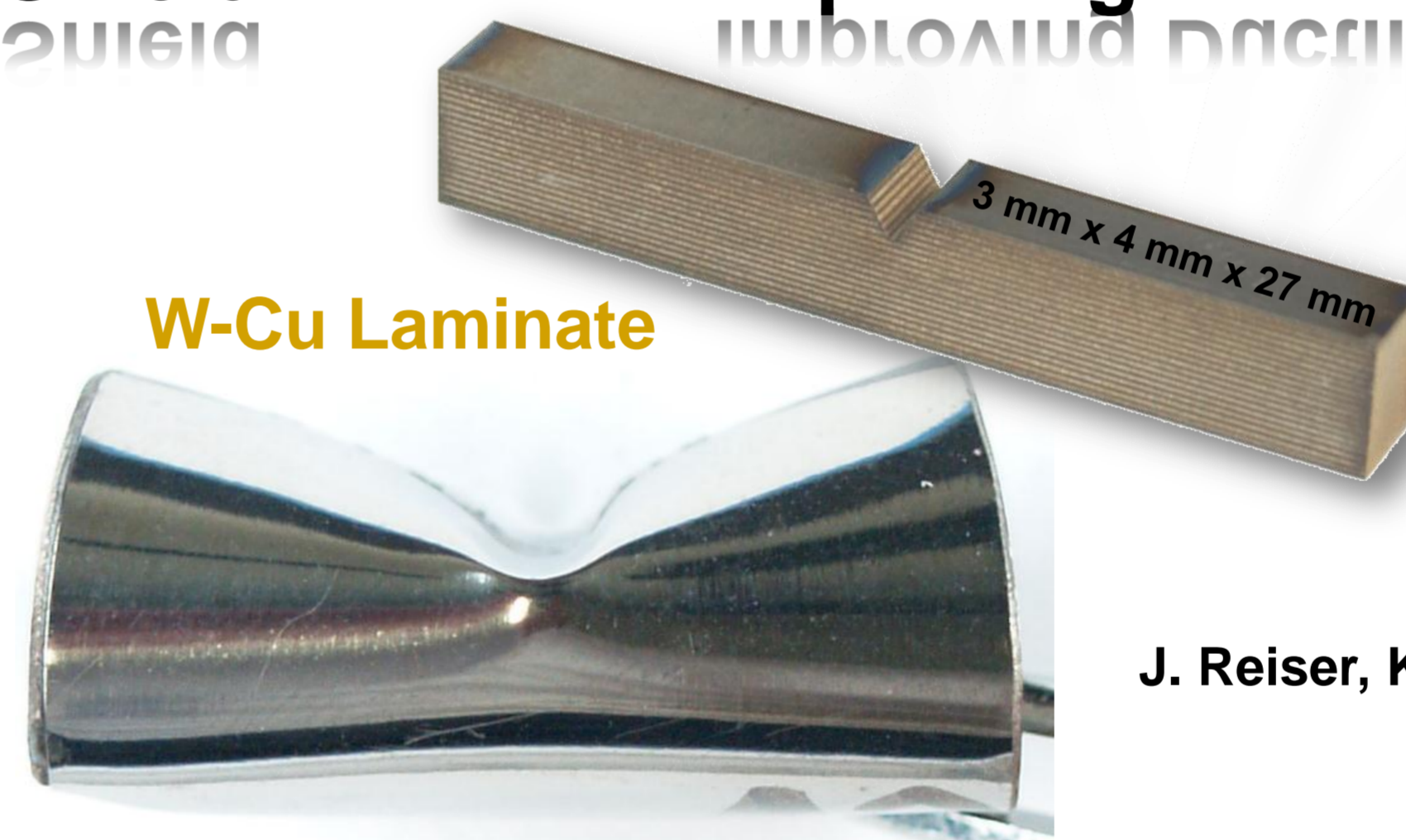


### MA & HIP: W-2V

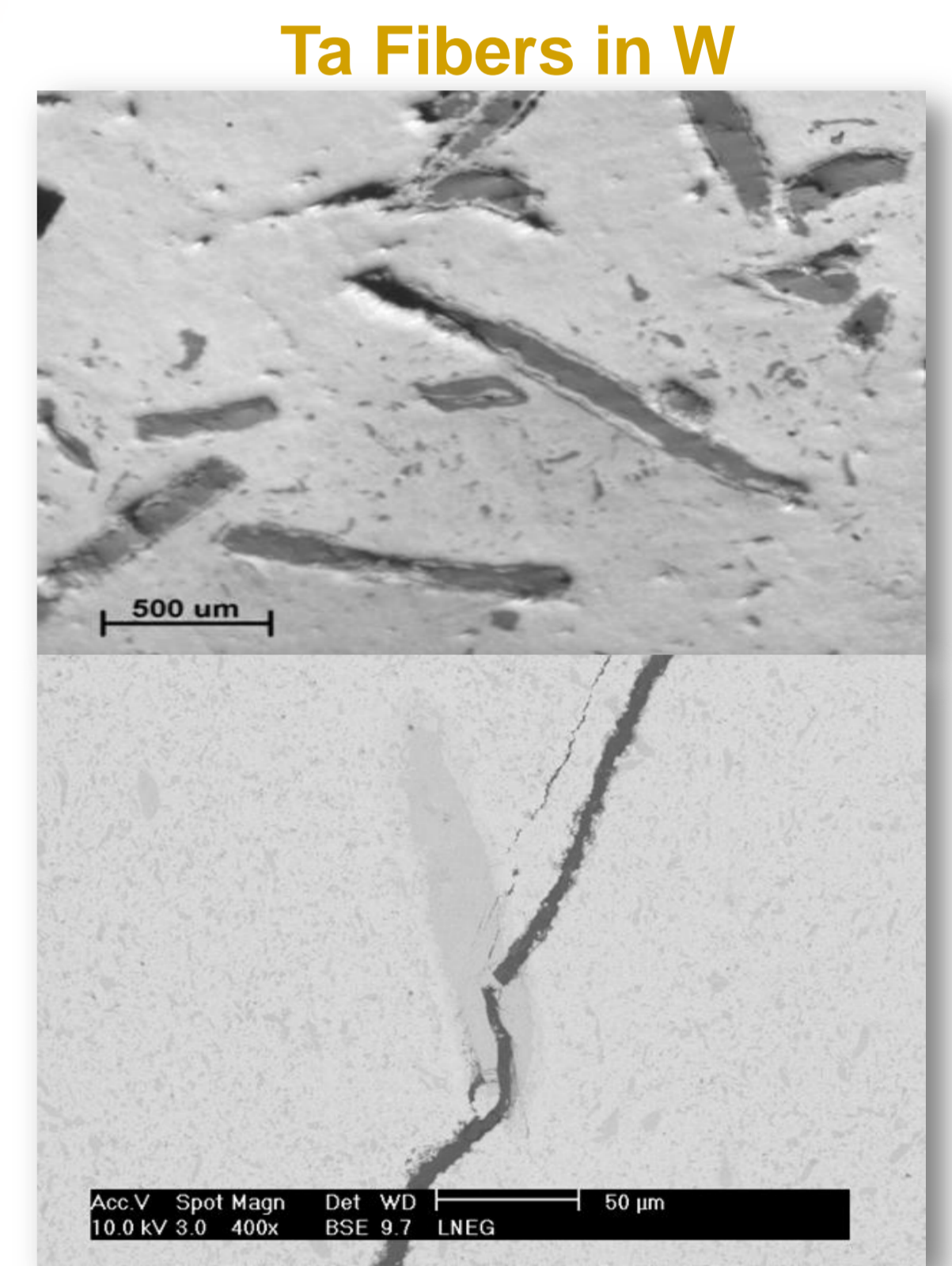


### Divertor Shield

### W-Cu Laminate

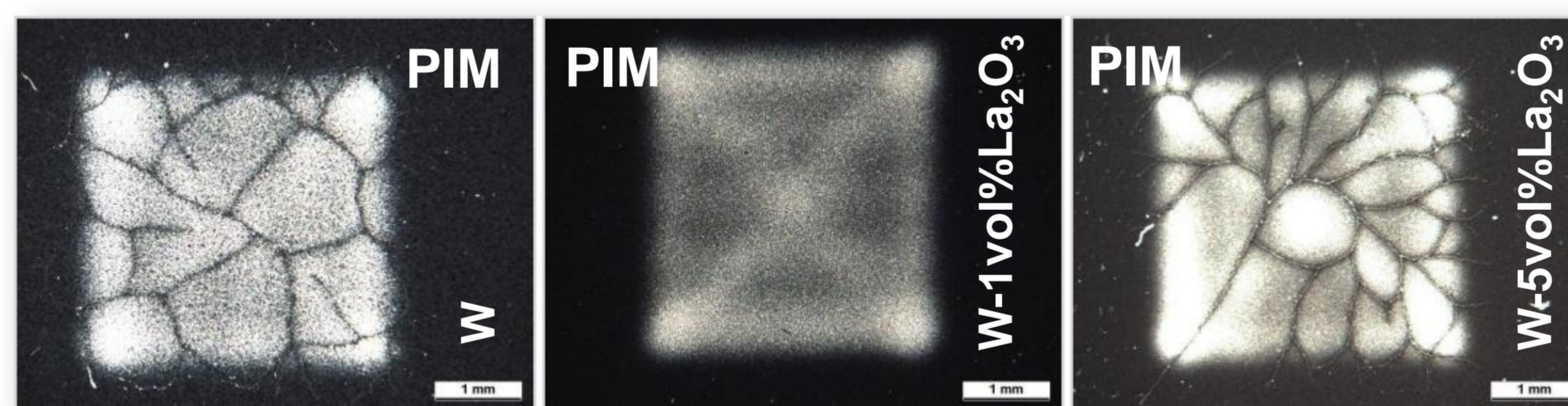


### Improving Ductility

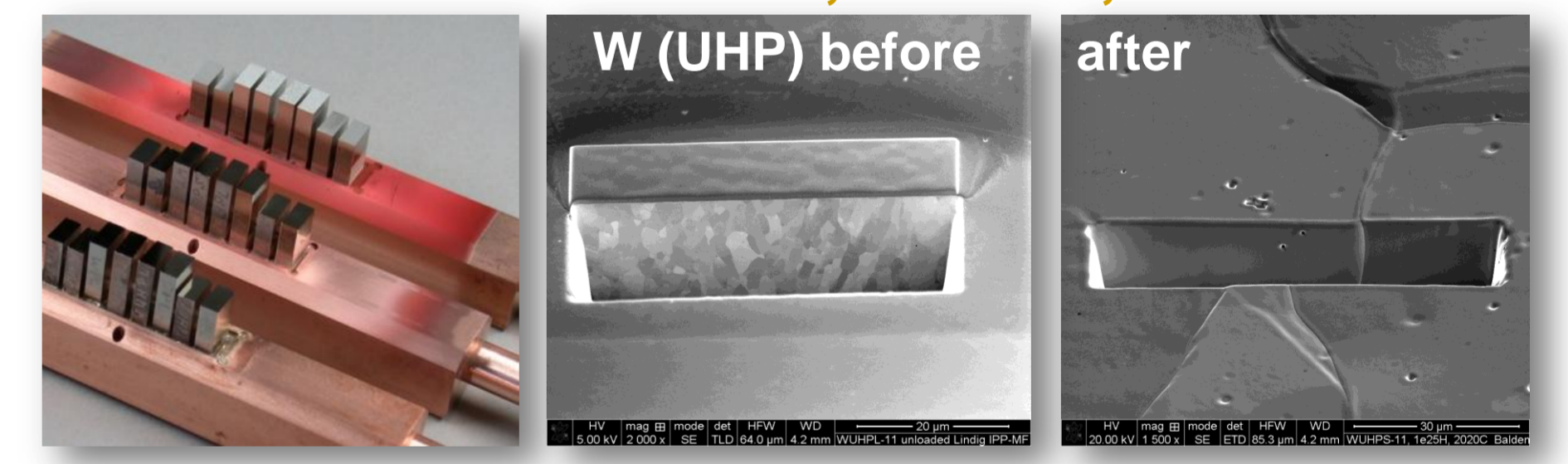


### Heat Flux, Shock & HT Testing

### JUDITH: 100 Shots at RT with 0.4 GW/m<sup>2</sup>

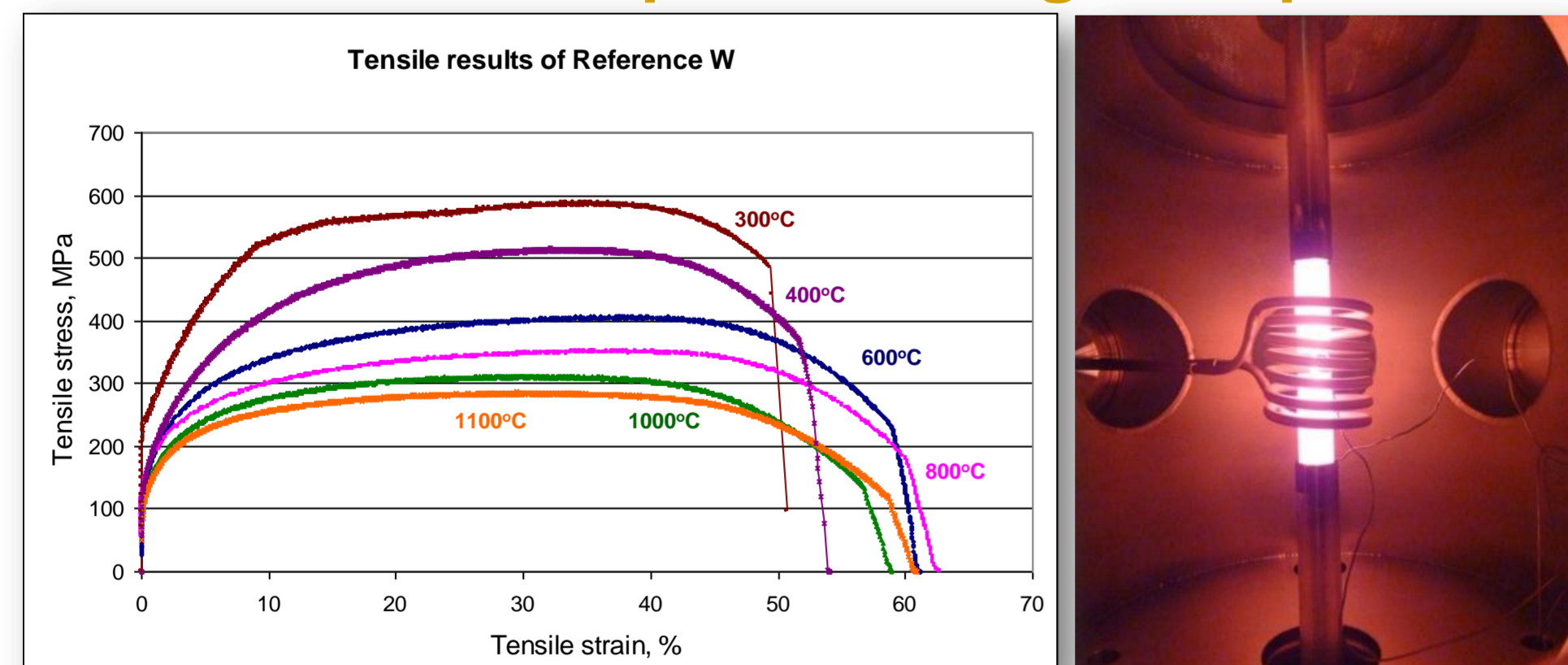


### GLADIS: 10<sup>25</sup> H/m<sup>2</sup>, 2020°C, 6500 s

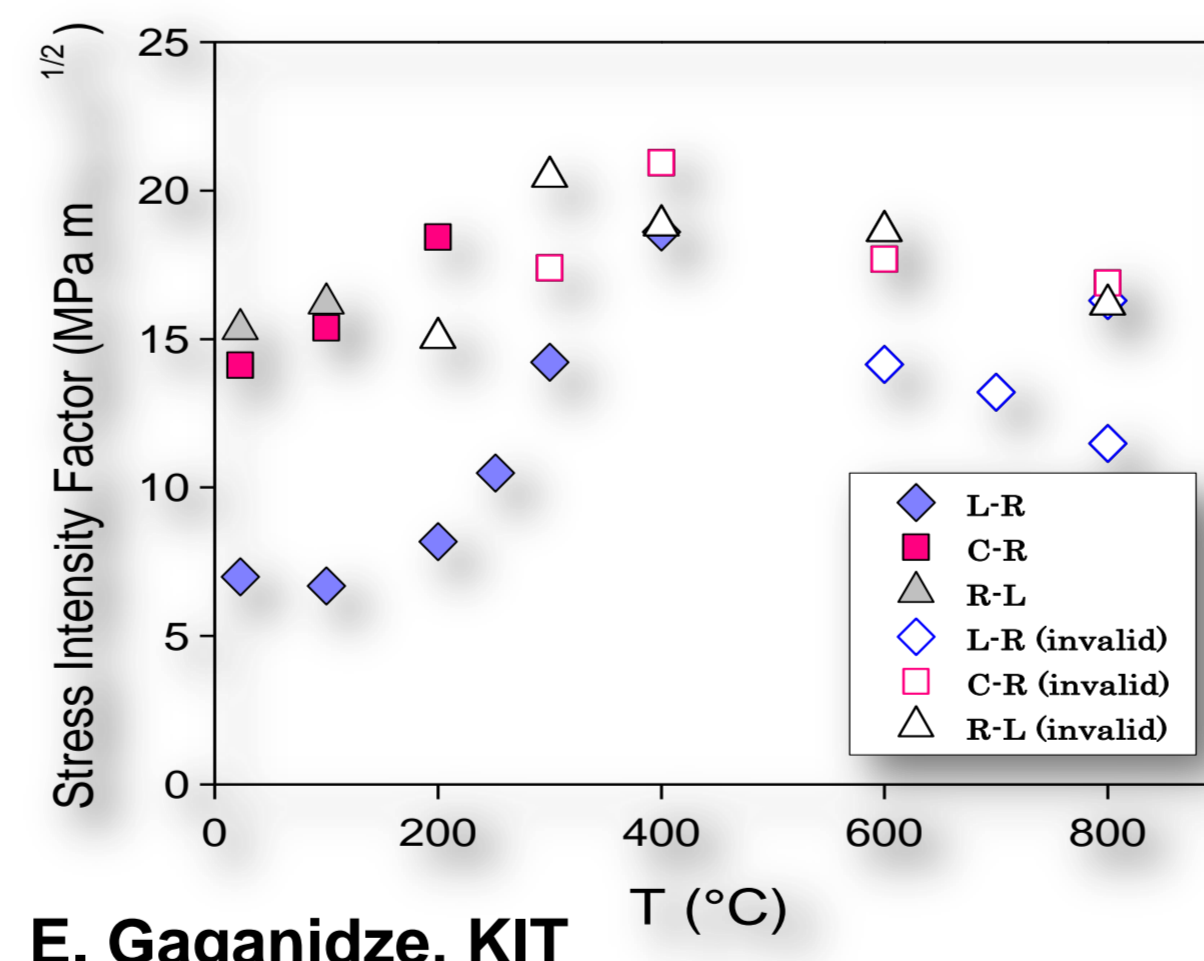


## Characterisation & Database

### Basic Material Properties at High Temperature



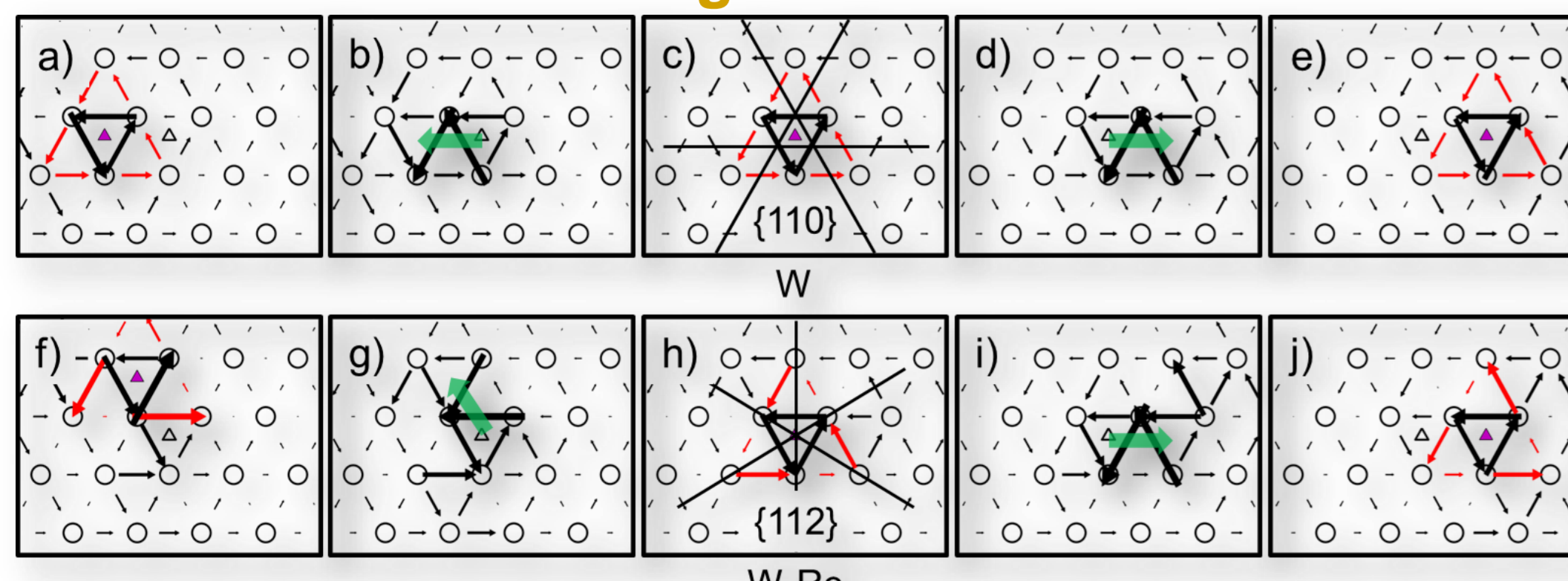
### Fracture Mechanics



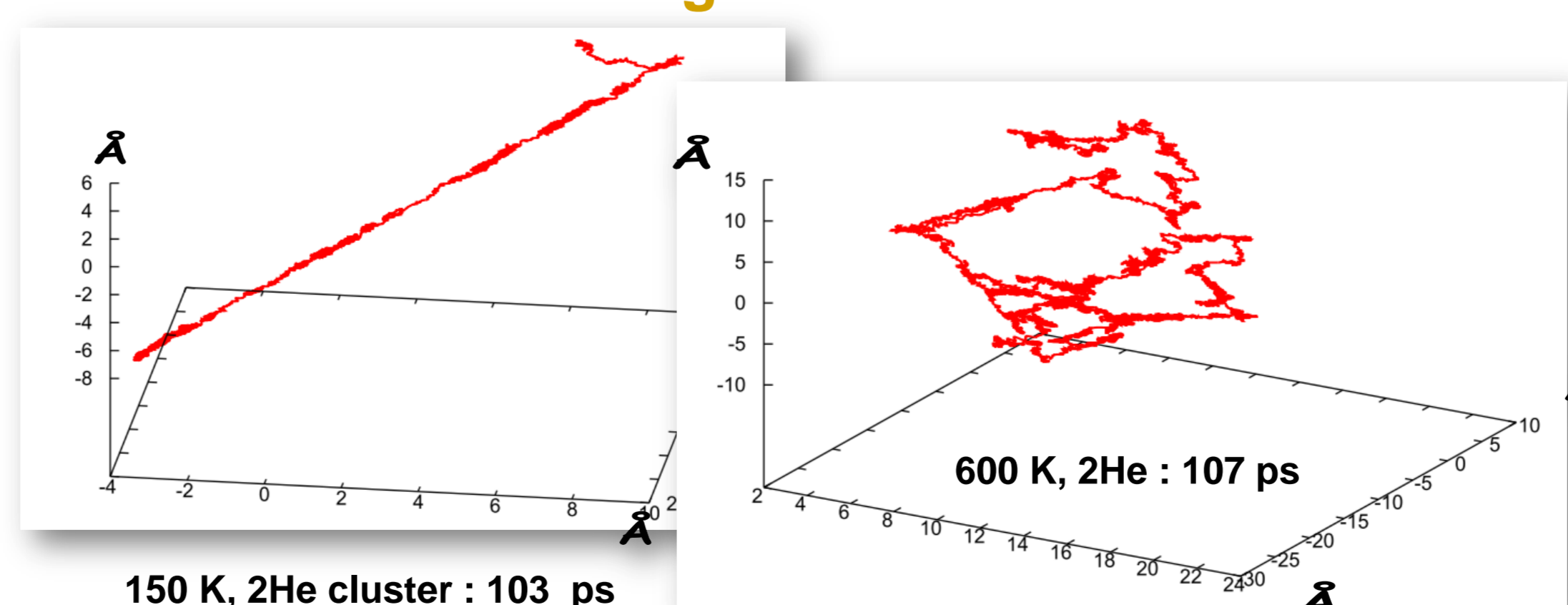
## MATERIALS SCIENCE AND MODELLING

### Theory, Simulation, Validation, Plasticity Studies

### Dislocation-core structures with external strain before and after moving



### DFT: Migration of Small He Clusters



### 5 keV D Implantation by Rate Eq.

