



# Surface characteristics and wettability of magnetron-sputtered oxygen containing amorphous carbon (a-C:O) thin films

**SEM and AFM analysis** 

+30 n 5 μm 3 150 nm

 $R_{o} = 6.6 \text{ nm}$ 

R<sub>z</sub> = 21,9 nm

 $R_{t} = 24.4 \text{ nm}$ 

150 nm

. 5 μm

1 2

1 µm

Φ<sub>O2</sub>= 4 vol%

Φ<sub>02</sub>= 8 vol%

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 $\Phi_{co} = 2 \text{ vol}\%$ 

substrate

Φ<sub>02</sub>=6 vol%

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#### **Motivation & Approach**

Amorphous carbon coatings are of interest for bio-functional, biological or engineering applications. Their wetting behaviour can be influenced by plasma-chemical in-situ modification during deposition in  $H_2$ ,  $N_2$ ,  $O_2$  and Si-containing atmospheres. We report on novel oxygen containing amorphous carbon (a-C:O) coatings. The O-content of the coatings was systematically varied by utilizing different values of the O2 gas flow.

Characterization of the a-C:O coatings:

Constitution and bonding structure by SEM, XPS, and Raman spectroscopy (at two wavelengths, \u03c4=514.5 nm and 325 nm).

Indentation hardness, Young's modulus and residual stress

Surface topography analysis by AFM

Wettability: contact angle measurements with different test liquids; calculation of the surface free energy.

The correlation of the properties measured, especially of the wettability and surface free energy, with the constitution and **bonding structure of the coatings** is discussed. A significant influence of the O<sub>2</sub> gas flow on these properties is presented.

### a-C:O deposition



#### XPS analysis: surface and bulk





#### Dynamic contact angle measurement

Test liquid: distilled water Dist. water, Formamide, Benzyl alcohol 100 contact angle in degree adva ncing 50 polar fraction of surface energy 80 receding 40 60 30 20 40 mN/m 10 20 0 0 2 6 8 . Φ<sub>02</sub> in vol% 0 2 4 6 8  $\Phi_{02}$  in vol%

#### **Mechanical properties**

1 µm

1 µm

150 nm

5 µm 3 <sup>4</sup>

R<sub>a</sub> = 6,6 nm

 $R_{2} = 63.3 \text{ nm}$ 

R<sub>1</sub> = 73,2 nm

‡50 nm

450 n 5 μm 1 2 3

R<sub>a</sub> = 9,0 nm

R<sub>7</sub> = 79,5 nm

R, = 87,5 nm

2 1



## $\Phi_{02}$ in vol% **Summary & Conclusions**

With increasing gas flow  $\Phi_{\rm O2}$  the a-C:O coatings show **distinct features**. The  $O_2$  gas flow correlates well with coatings properties

- increasing O content in bulk (up to 8 at.%) - fraction of sp3 hybridized C atoms decreases
- sp<sup>2</sup> cluster size increases
- formation of ring structures favoured
- smooth surfaces, but Rt value increases
- mechanical properties deteriorate
- reduced contact angles
- polar fraction of surface energy increases

O content to be limited - advanced surface properties through ion bombardment, modified plasma chemistry and/or micro-patterning.

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