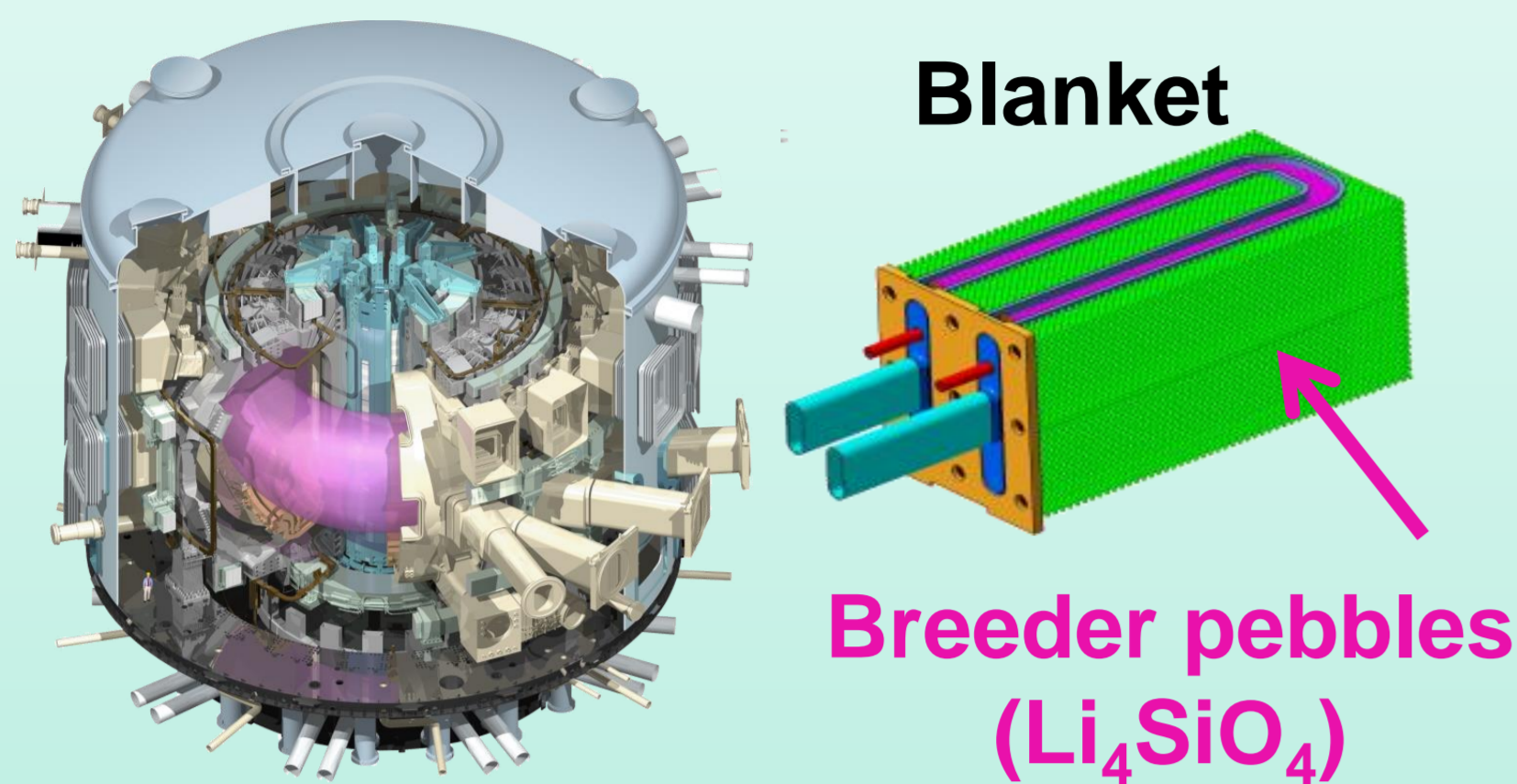


# The Reprocessing and Activation of Advanced Tritium Breeder Pebbles

O. Leys, K. Mukai, R. Knitter and P. Pereslavltssev

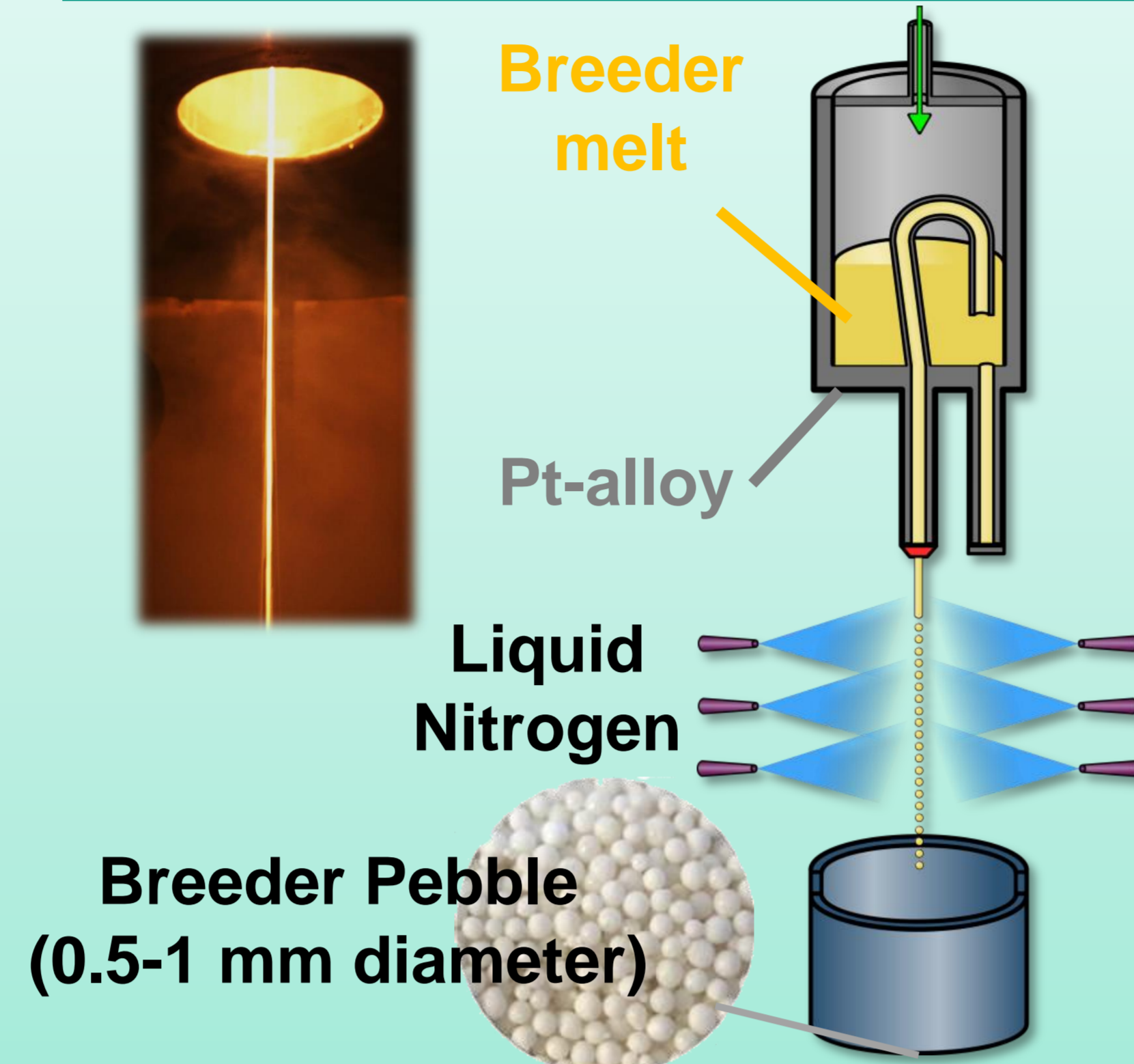
## Introduction

### Tritium Breeding for Fusion

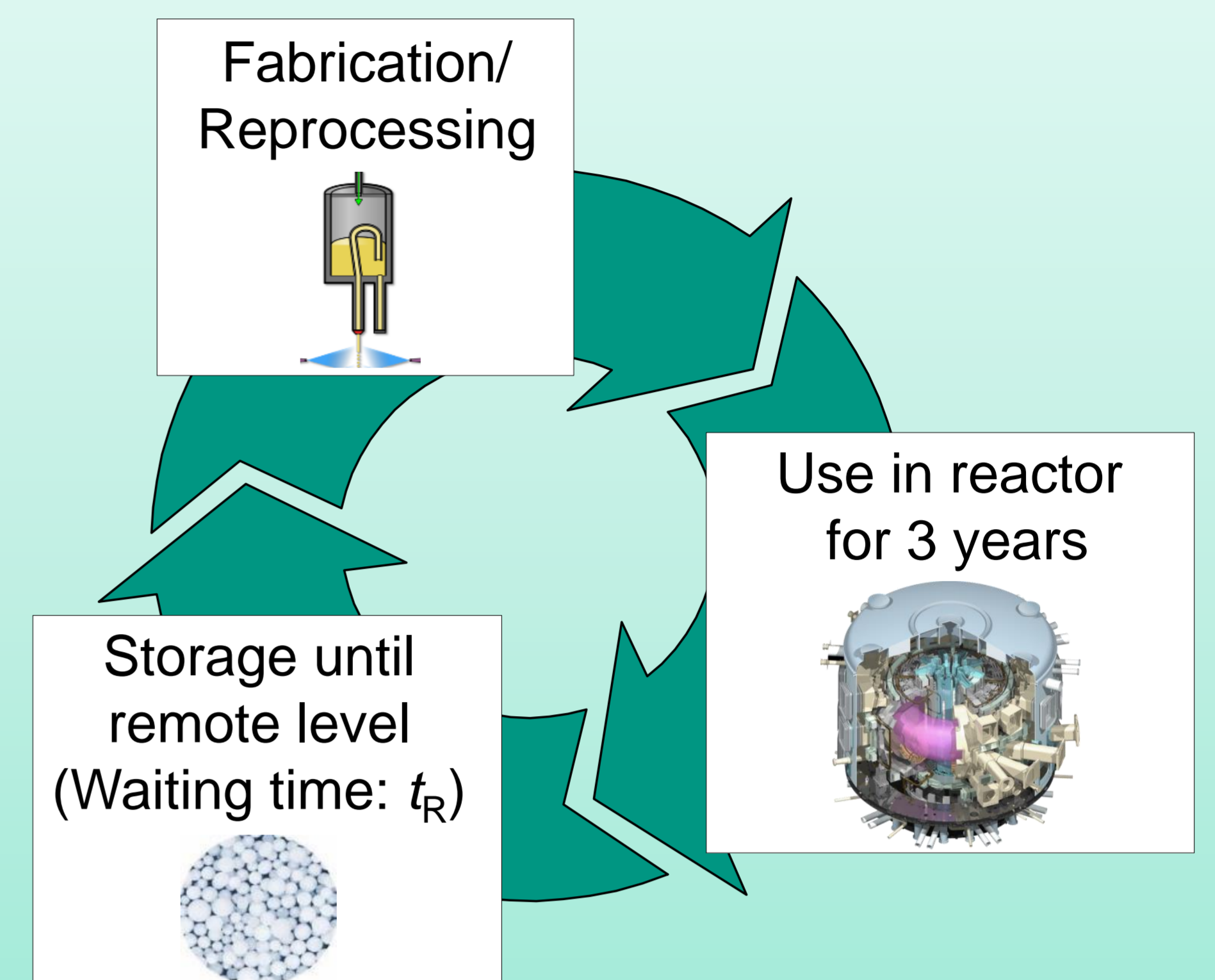


**DT-reaction in plasma**  
 $D + T \rightarrow n + He$   
**Tritium breeding in blanket**  
 $Li + n \rightarrow T + He$

### Breeder Pebble Fabrication



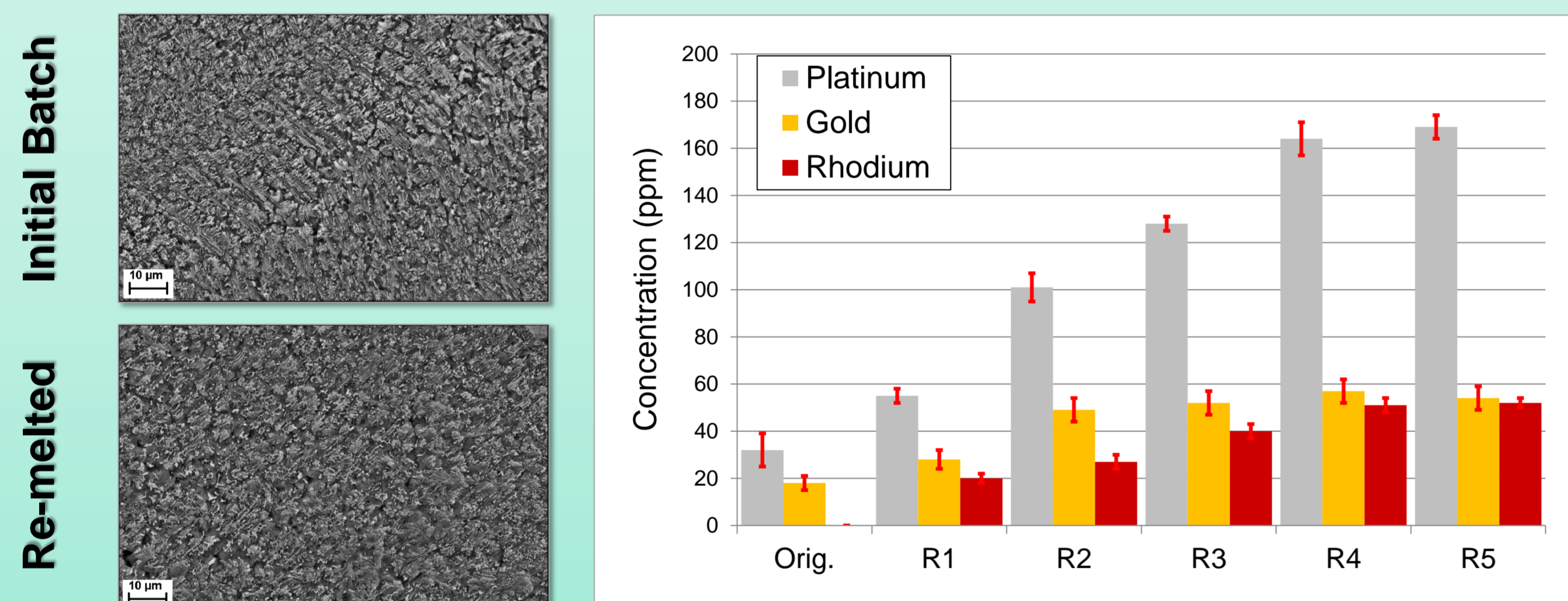
### Recycling Schedule



## Reprocessing

In order to prove the viability of melt-based reprocessing, it must be possible to re-melt the used pebbles using the standard process while maintaining the original material properties

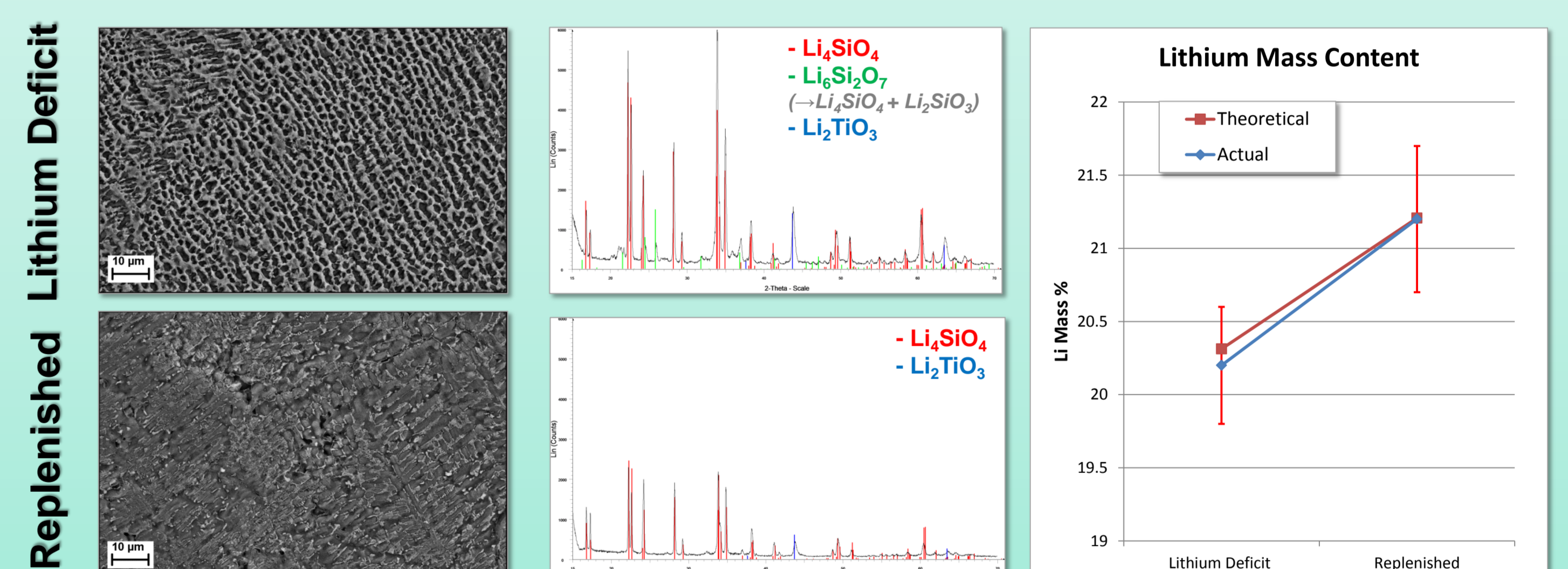
- A large batch of pebbles was produced using ultra-pure starting powders.
- The pebbles were then refilled into the crucible and reprocessed multiple times and analysed after each batch



## Lithium Replenishment

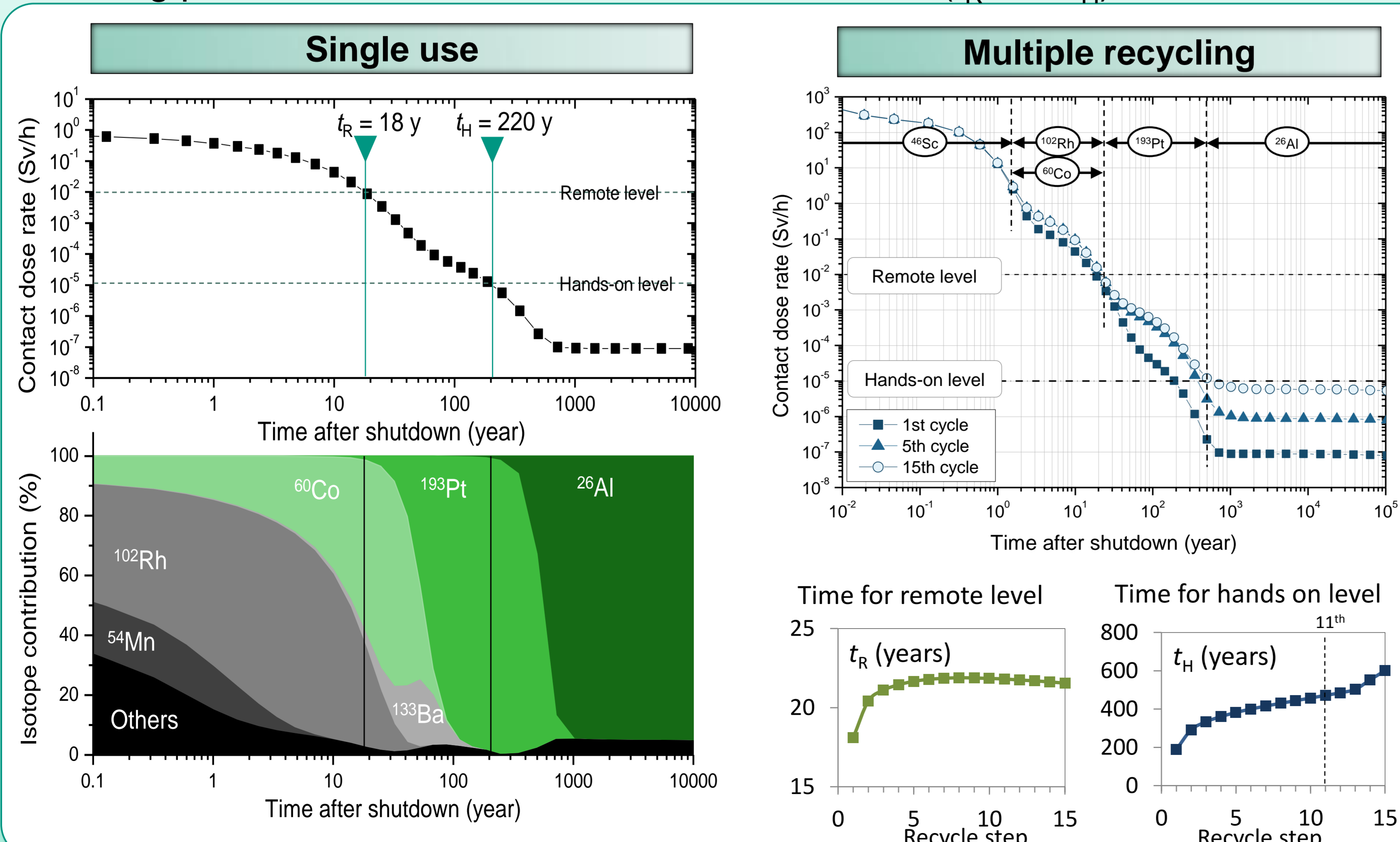
Due to the burn-up of lithium while in operation, it is essential to prove the ability to replenish the lithium while reprocessing

- Pebbles were produced with a simulated lithium deficit that is expected after usage in the reactor
- The pebbles were then reprocessed using the original process with corresponding additions of LiOH·H<sub>2</sub>O



## Simulation

- Averaged activation property of breeder pebbles (i.e. contact dose rate [Sv/h]) after single-use/multiple-recycling was calculated by MCNP and FISPACT code.
- Waiting periods for remote level and hands-on level ( $t_R$  and  $t_H$ ) were estimated.



## Conclusions

- Breeder pebbles can be successfully recycled using the melt-based process
- Only elements found in the crucible alloy accumulate upon re-melting
- Pebbles with depleted lithium levels can be re-enriched by re-melting the pebbles with additions of LiOH using the standard process
- The reprocessing does not affect the pebble properties
- Critical radio-nuclides have been specified
- Multiple use of the breeder pebbles is feasible with a 22 year waiting period ( $t_R$ ) even after 15 operation cycles

**These findings prove that melt-based, single stage recycling is a viable option for the reprocessing of breeder pebbles**