



STABILITY OF ADVANCED BREEDER PEBBLES IN WATER CONTAINING PURGE GAS ATMOSPHERE

M. H. H. Kolb¹, R. Knitter¹, Tsuyoshi Hoshino²

¹Institute for Applied Materials, Karlsruhe Institute of Technology
²Fusion Research and Development Directorate, JAEA, Rokkasho

INTRODUCTION – WHY SUBSTITUTE H₂O FOR H₂ IN THE PURGE GAS?

The reference design of the outer tritium fuel cycle uses He with 0.1% of H₂ as purge gas for the generated tritium, that is released as tritiated water besides hydrogen isotopologues.

The separation of tritium from large amounts of hydrogen is challenging and costly. Also, tritium easily permeates through steel. Both issues may be addressed by getting rid of hydrogen isotopologues in the purge gas, using (tritiated) water instead.

If H₂O is added to the He purge gas instead of H₂...

- ...are the current grades of advanced breeder pebbles mechanically or microstructurally degraded?
- ...is there an increased vaporization of lithium from the breeder material?

To answer these questions, EU and Japanese breeder pebbles were comparatively annealed under both atmospheres.

EXPERIMENTAL SETUP AND PARAMETERS

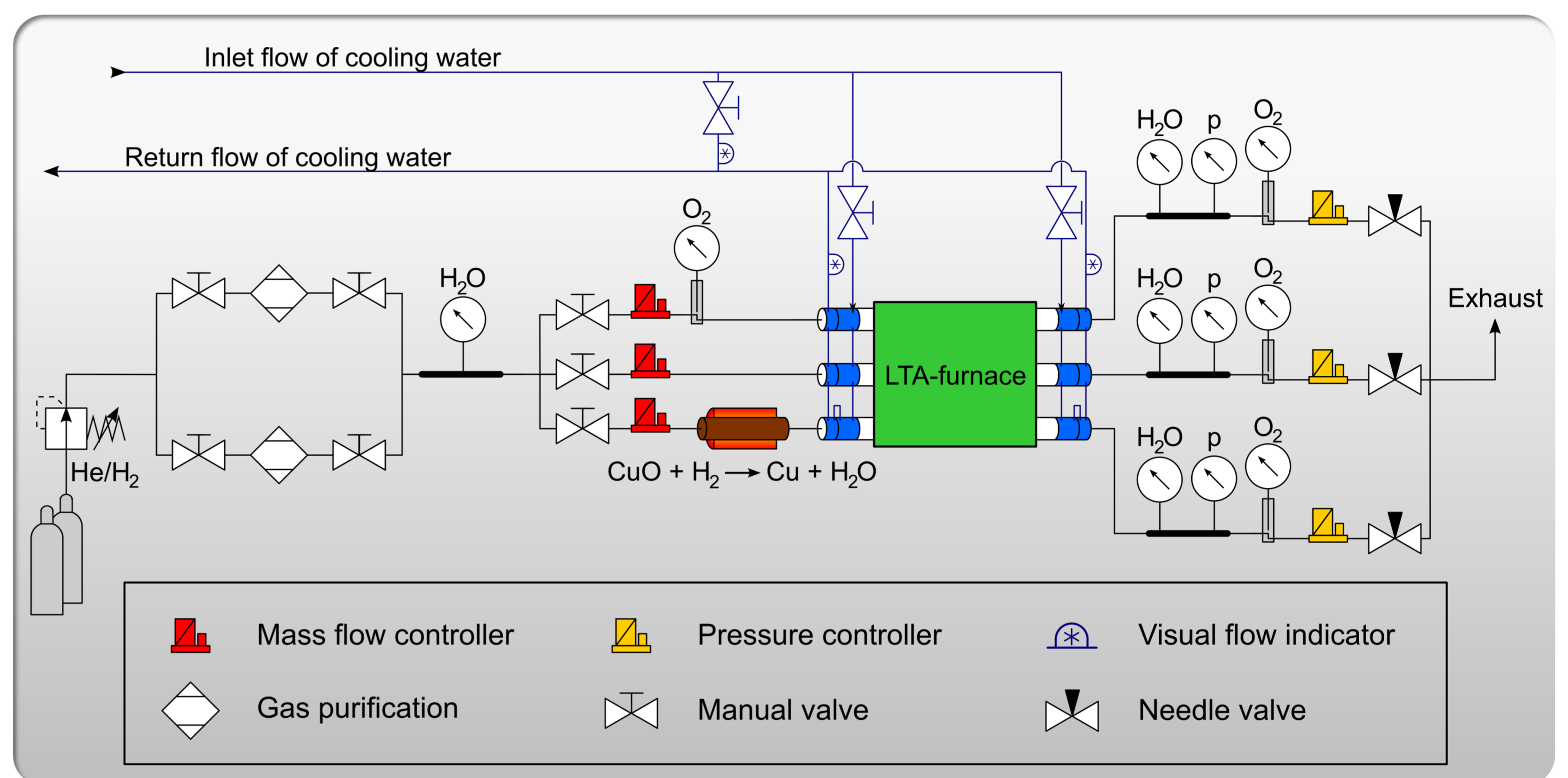
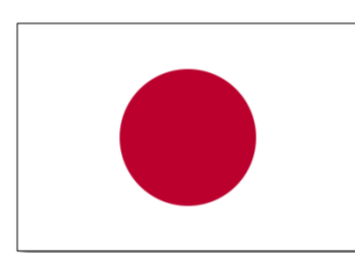
To generate a precise level of H₂O in the gas stream, the H₂ fraction of the inflowing gas is oxidized to H₂O by a CuO-bed.

Annealing parameters

- Temperature: 900 °C
- Pressure & flow: 1200 mbar(a), 1200 ml/h
- Sampling: 4 days, 32 days
- Atmosphere: He/H₂(0.1%), He/H₂O(0.1%)

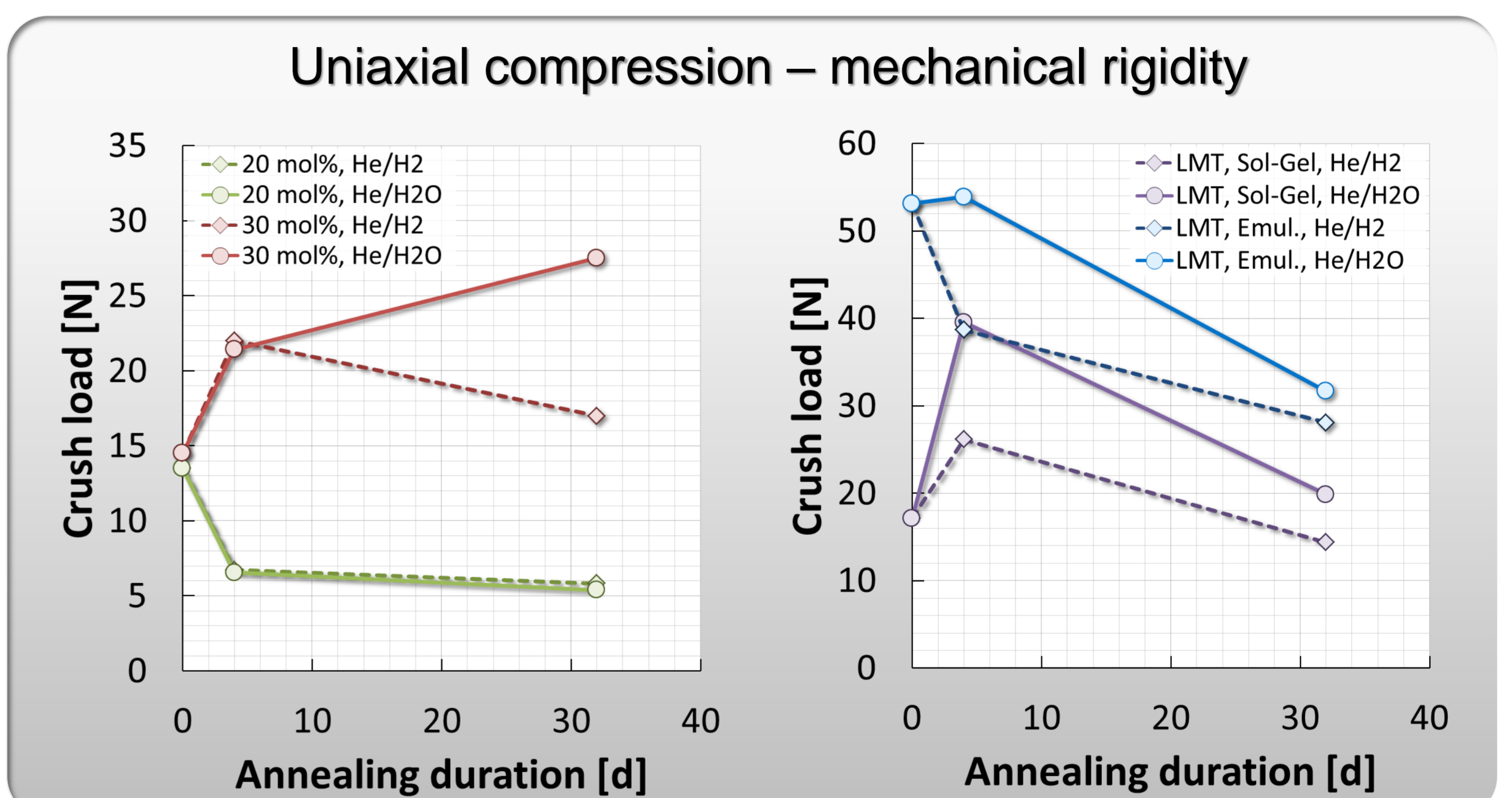
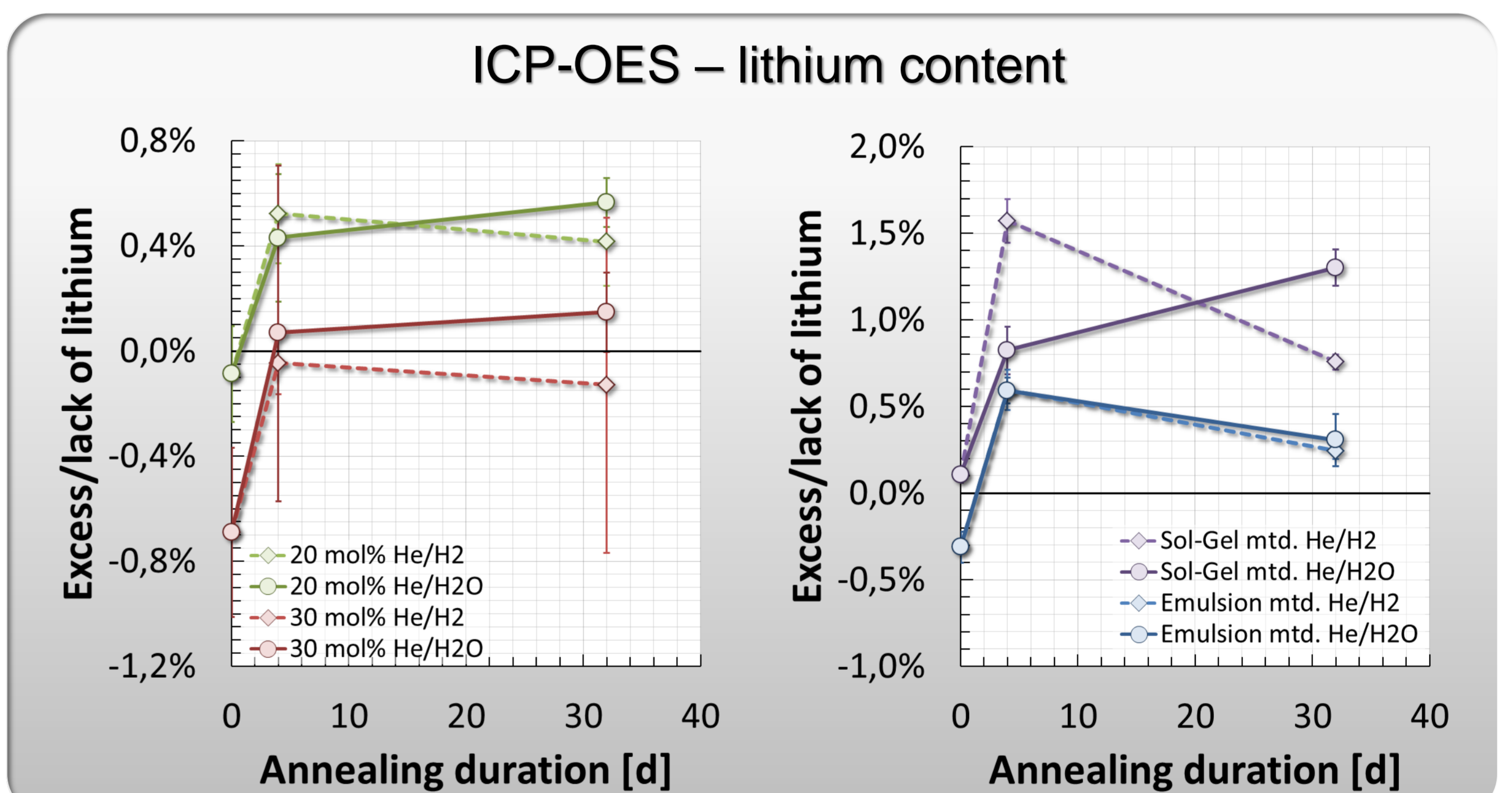
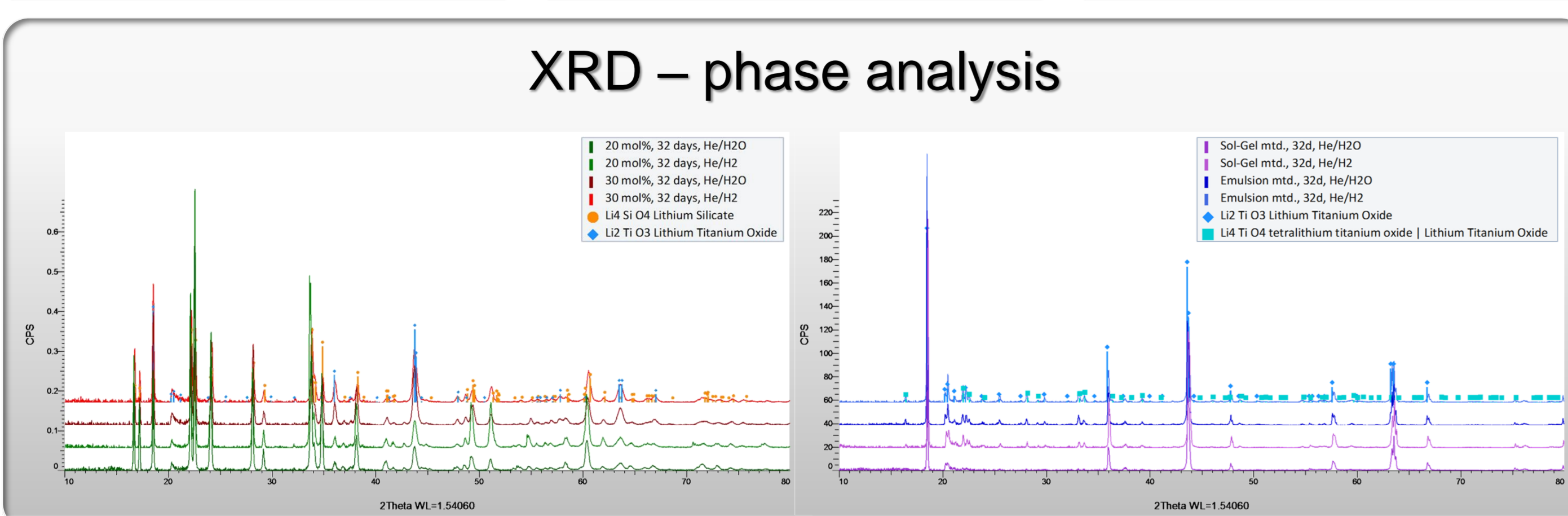
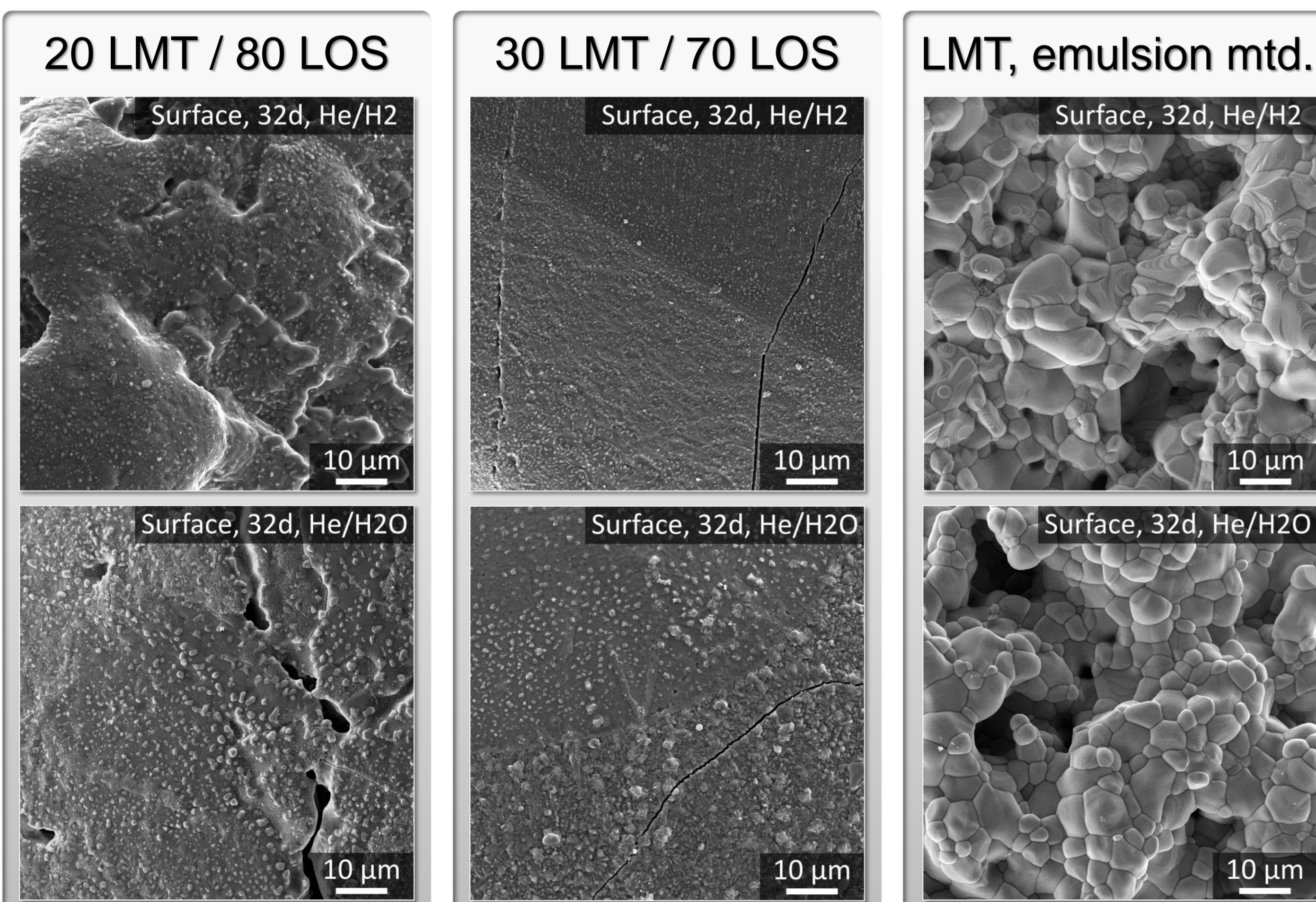
Samples

- 20 mol% Li₂TiO₃ (LMT) in Li₄SiO₄ (LOS)
- 30 mol% Li₂TiO₃ (LMT) in Li₄SiO₄ (LOS)
- Li_{2.16}TiO_{3.08} (emulsion method)
- Li_{2.11}TiO_{3.055} (sol-gel method)



RESULTS & CONCLUSIONS

- The pebble surface changes significantly during annealing. Yet, there are no significant changes resulting from annealing in the two different atmospheres.
- The XRD histograms show no formation of impurity phases.
- The lithium content is not affected by annealing in He/H₂O.
- The crush loads rather increase by annealing in He/H₂O.



The critical pebble properties do not degrade during annealing in He/H₂O atmosphere, regardless of the pebble composition. Actually some properties are enhanced during annealing in a H₂O containing atmosphere. Therefore, the use of the tested breeder pebbles in this environment is unproblematic.