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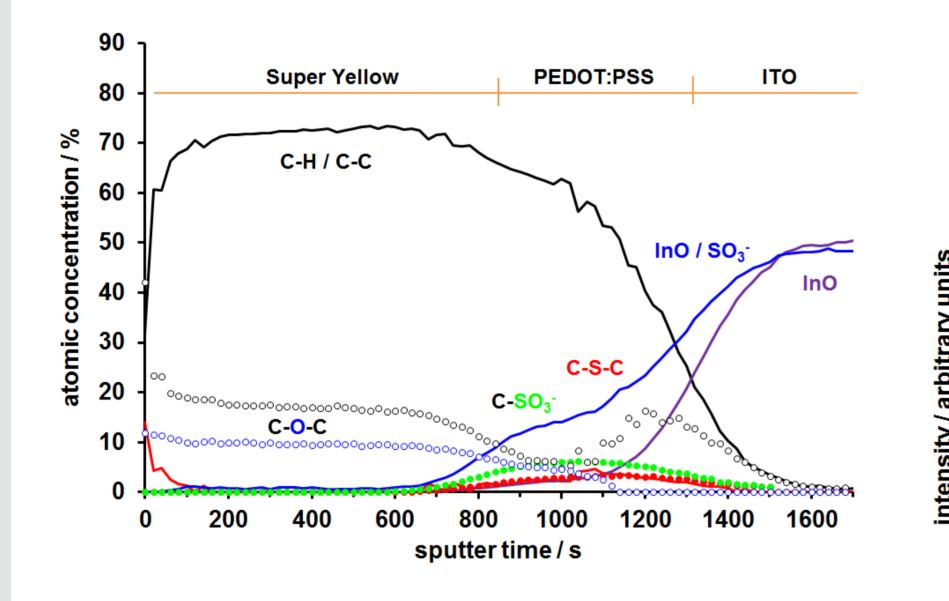
Combined XPS and ToF-SIMS Characterization of Solution Processed Organic Light Emitting Diodes (OLEDs)

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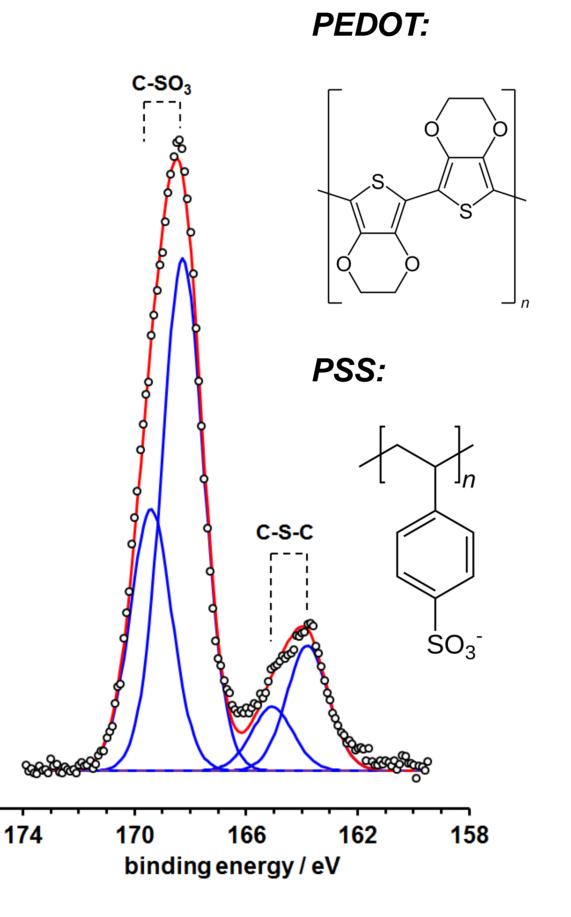
Solution processing of organic semi-conductor devices is one of the keys towards low-cost optoelectronic devices. State-of-the-art organic light emitting diodes (OLED) are mostly fabricated by thermal evaporation in vacuum because these processes allow stacking of an arbitrary number of functional layers on top of each other. In contrast, solution deposition (printing and coating) is ruled by solvent limitations. Therefore, an important issue is to prove the achievement of well-defined multi-layer systems of high purity with sharp interfaces and stoichiometries similar to evaporated layers. The present

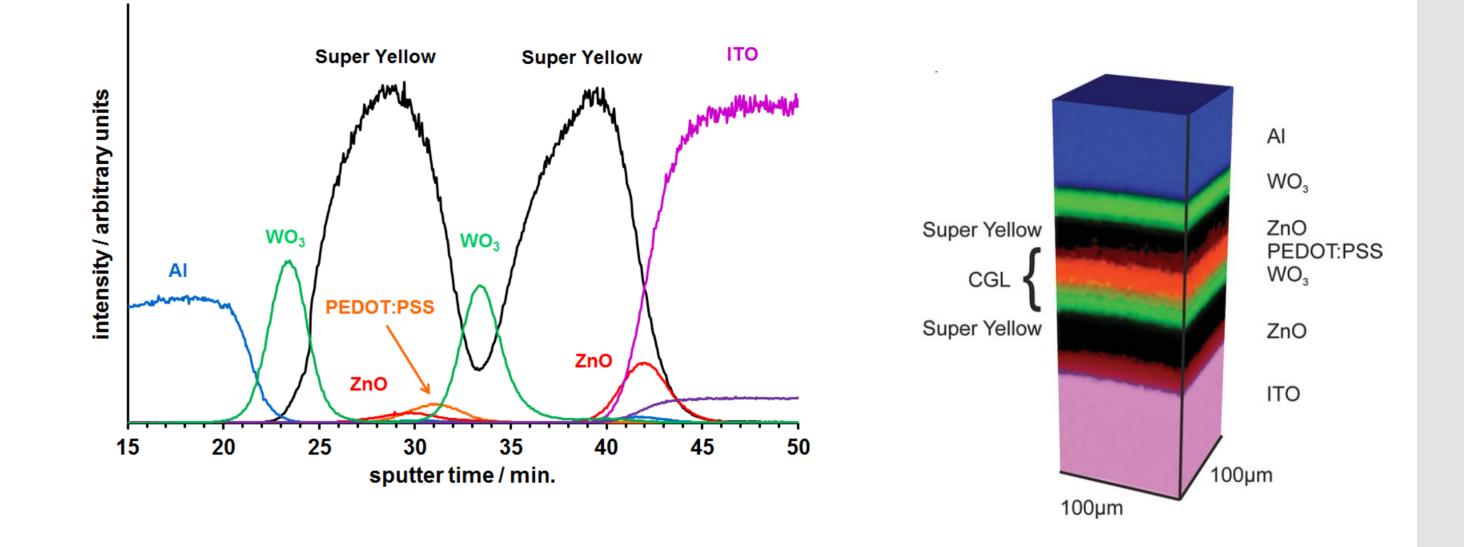
study focuses on the surface analytical characterization of OLED multilayer stacks using X-ray photoelectron spectroscopy (XPS) and time-of-flight secondary ion mass spectrometry (ToF-SIMS).

Solution processed, white emitting tandem organic light-emitting diodes with inverted device architecture

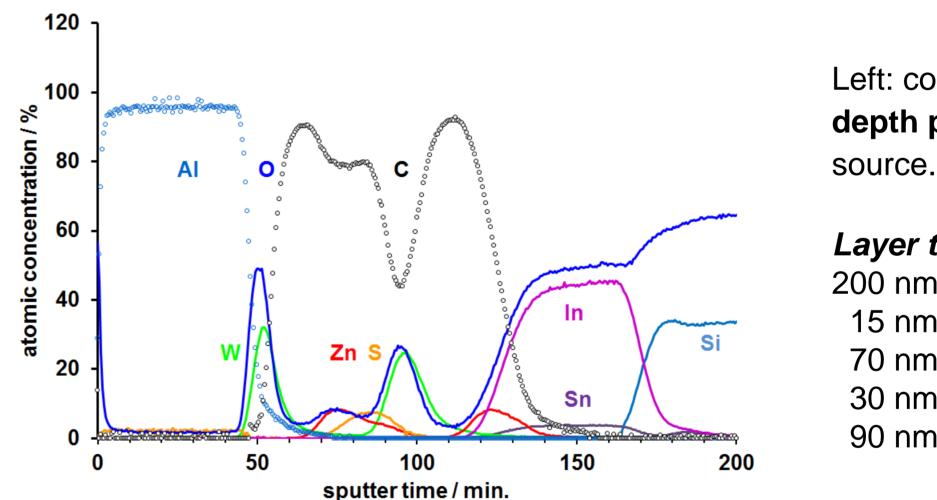


XPS sputter depth profile using an Ar cluster-ion **source** (MAGCIS, top) and non-degraded S 2p XPS spectrum (right) after 1000 s Ar-cluster ion sputtering (cluster size 1000 / 8 keV). No X-ray induced damage detectable.



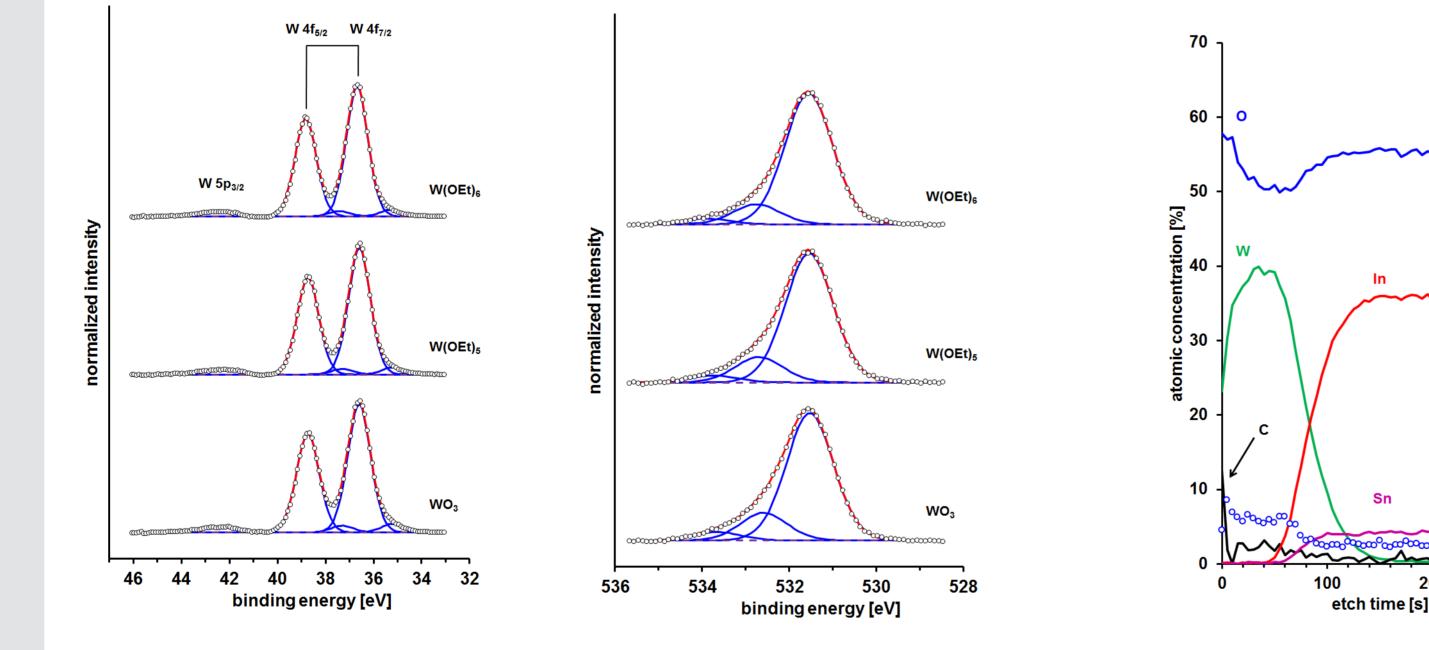


ToF-SIMS sputter depth profile and 3D visualisation of a tandem OLED using the relevant fragments C_4^- (Super Yellow, Poly(para-phenylenevinylene), S_2^- (PEDOT:PSS), ZnO⁻ (ZnO), AI_3^{-} (AI), InO_2^{-} (ITO), and WO_2^{-} (WO_3).[1]



Left: corresponding **XPS sputter depth profile** using a mono Ar⁺ ion

Tungsten oxide buffer layers fabricated in an inert sol-gel process at room-temperature



XPS evidences: sol-gel processed WO₃ layers (top, middle) using different precursors have the same stoichiometry as CVD deposited WO_3 layers (bottom). [2]

XPS sputter depth profile to prove the full conversion of the precursor due to the absence of organic

Layer thicknesses: 200 nm Al 15 nm WO_3 70 nm Super Yellow 30 nm ZnO 90 nm PEDOT:PSS

Conclusions

- Both mono Ar⁺ (XPS) and Cs⁺ (ToF-SIMS) ion beam sputter depth * profiles of solution-processed typical monochromatic tandem OLEDs prove well-defined multilayer systems without intermixing.
- \therefore XPS justifies the same WO₃ stoichiometry for solution processed and common evaporated layers.
- High mass Ar cluster ion sources for XPS enable sputter depth * profiling of organic materials while preserving the chemical information.
- No X-ray induced degradation for PEDOT, PSS and Super Yellow *** layers detectable for the overall necessary X-ray acquisition time during Ar-cluster ion sputter depth profiling.
- However, high energy mono ion etching leads to sputter-induced reduction of the WO₃ and ITO layers with coincidental oxygen depletion.

compounds throughout the WO_3 .[2]

Experimental

Thermo Fisher Scientific K-Alpha and K-Alpha+ XPS-Instruments

- Micro-focused monochromatic AlK α X-ray source, 400 µm spot size
- Monoatomic and gas cluster ion source (MAGCIS), 8 keV, cluster size: 1000 atoms, crater size 2x4 mm²
- Ar⁺-ion source, 1 keV, crater size 2x4 mm²

ION-TOF GmbH ToF.SIMS⁵ Spectrometer

- 25 keV Bi⁺ primary ions, FoV = $100 \times 100 \ \mu m^2$
- Negative analyzer polarity
- Cs⁺-ion source, 1 keV, crater size = 500x500 μm

References

[1] S. Höfle, A. Schienle, C. Bernhard, M. Bruns, U. Lemmer, and A. Colsmann, Adv. Mater. 2014, 26, 5155. [2] S. Höfle, M. Bruns, S. Strässle, C. Feldmann, U. Lemmer, and A. Colsmann, Adv. Mater. 2013, 25, 4113.

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