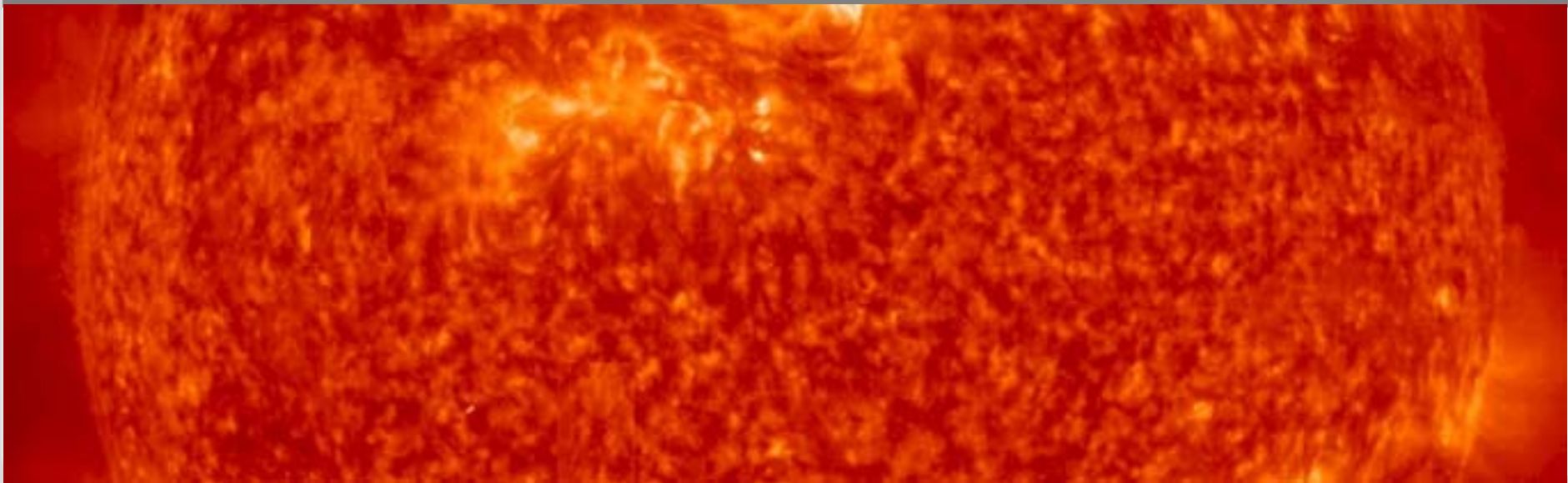
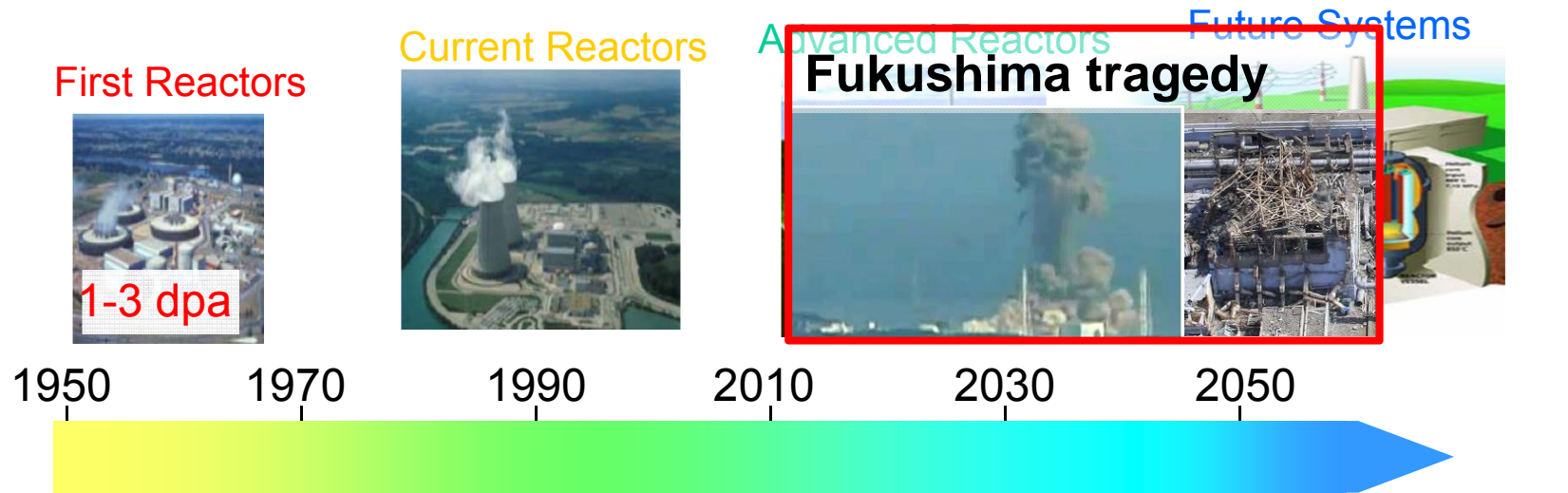


# Structural materials for fusion power plants – international progress and challenges

Anton Möslang, Institute for Applied Materials



# High Performance Materials for Energy



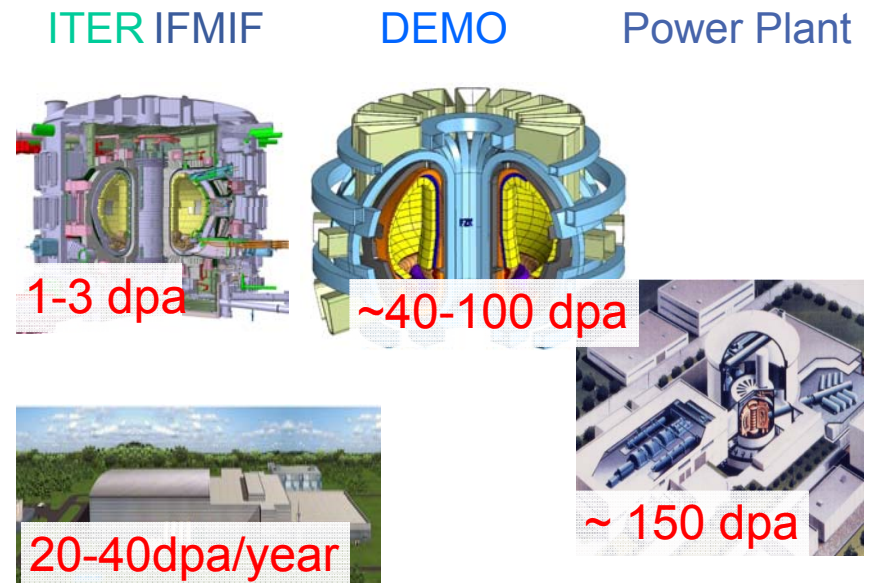
## Strategic Missions:

- Electricity, Heat, Hydrogen
- Environmental compatibility
- Cost effectiveness, sustainability

## Safety first

## Specific challenges for fusion:

- Short development path
- Loading more demanding (e.g H/He)



# Outline

- Short introduction to Fusion
- International roadmaps to fusion power
- Materials challenges: fusion – fission – spallation
- Materials R&D: examples of recent progress
  - Reduced activation steels and iron based “super alloys”
  - Neutron irradiation behaviour
  - Tungsten alloys and composites
- Irradiation facilities & intense fusion neutron source IFMIF
- Conclusions

# Why Nuclear Fusion?

## Features

- Virtually inexhaustible
- No CO<sub>2</sub> emissions
- High energy density fuel
  - 1 gram of fully reacted Deuterium-Tritium = 26000 kW-hr of electricity (~10 Tons of Coal !)**
- Inherently Safe Controllability
  - low fuel inventory
  - no chain reaction to control
  - low power and energy densities

## Issues

- Fusion reaction is difficult to start and maintain
  - High temperatures (Millions of degrees) are required
  - Technically complex & LARGE devices are required

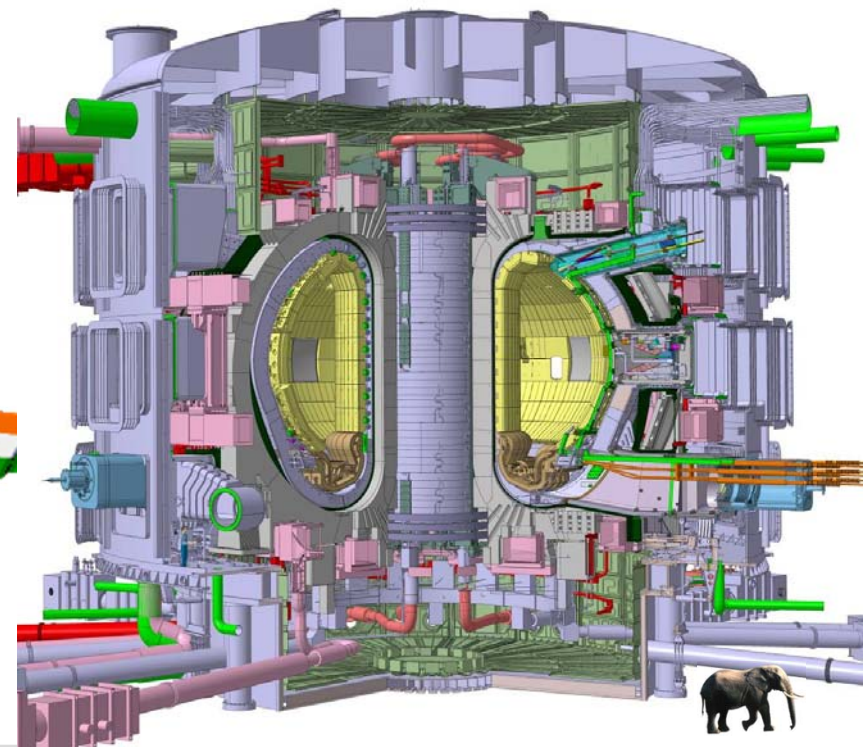




## In construction:

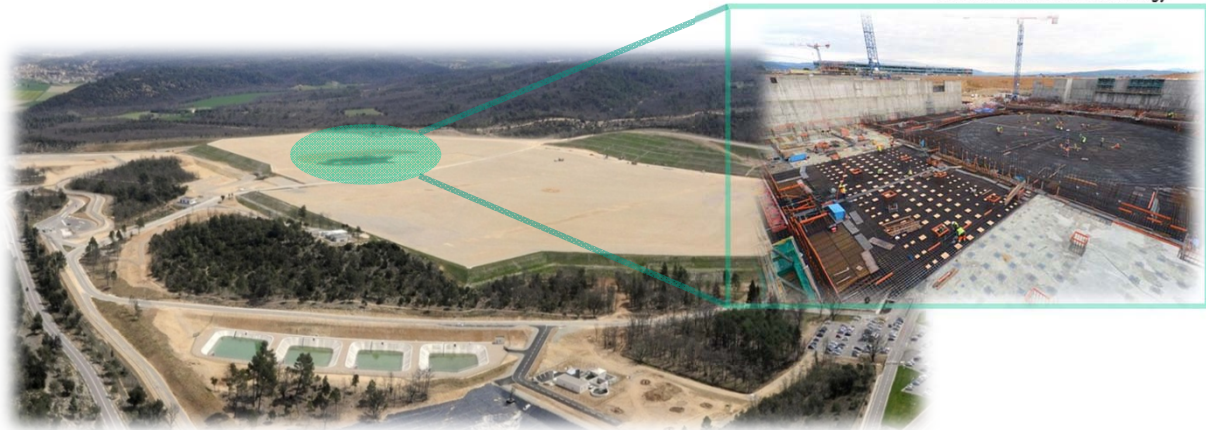
# International Tokamak Experimental Reactor ITER

- Objective - to demonstrate the scientific and technological feasibility of fusion power:  
500 MW, 300-500s,  $Q=10$   
837 m<sup>3</sup> Plasma volume
- The world's biggest fusion energy research project.
- An international collaboration



# ITER Site Cadarache France

The ITER site  
February 2014



Architect  
view of the  
future  
buildings



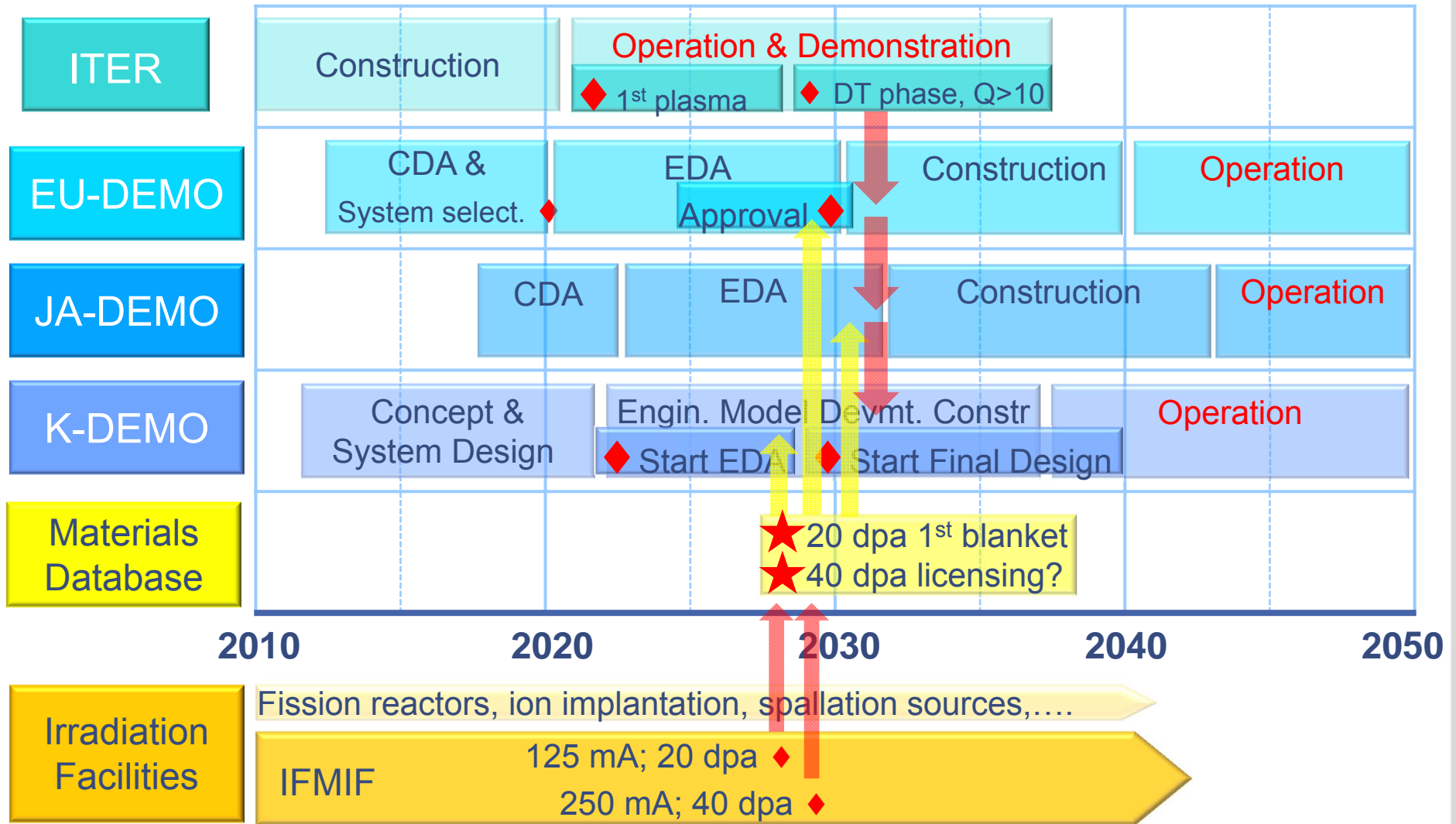
**Direct Construction Cost**  
**Operation**  
**International Organization**

**~ 10 billion € within 12 years**  
**20years / ~ 250 million €/year**  
**600 staff**

# Role of Materials in Fusion Road Maps - simplified -



DEMO concepts based on ISFNT-11 plenary talks (Sept. 2013):



# Outline

- Short introduction to Fusion
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- Materials R&D: examples of recent progress
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  - Neutron irradiation behaviour
  - Tungsten alloys and composites
- Technology Readiness Levels
- Irradiation facilities & intense fusion neutron source IFMIF
- Conclusions



# Requirements for “in vessel” structural materials



## Fission – Fusion – Spallation: Three different irradiation loadings

	<b>Fission (Gen. I)</b>	<b>Fission (Gen. IV)</b>	<b>Fusion (DEMO/PROTO)</b>	<b>Spallation (MYRRHA)</b>
Structural alloy $T_{\max}$	<300°C	500-1000°C	550-1000°C	400-600°C
Max dose for core internal structures	~1 dpa	~30-150 dpa	~150 dpa	≤60 dpa/fpy
Max transmutation helium concentration	~0.1 appm	~3-10 appm	~1500 appm (~10000 appm for SiC)	~2000 appm/fpy
<b>Particle Energy</b> $E_{\max}$	<1-2 MeV	<1-3 MeV	<14 MeV	several hundred MeV

- Materials R&D towards:
- improved irradiation resistance
  - enhanced temperature window
  - convincing compatibility with coolants

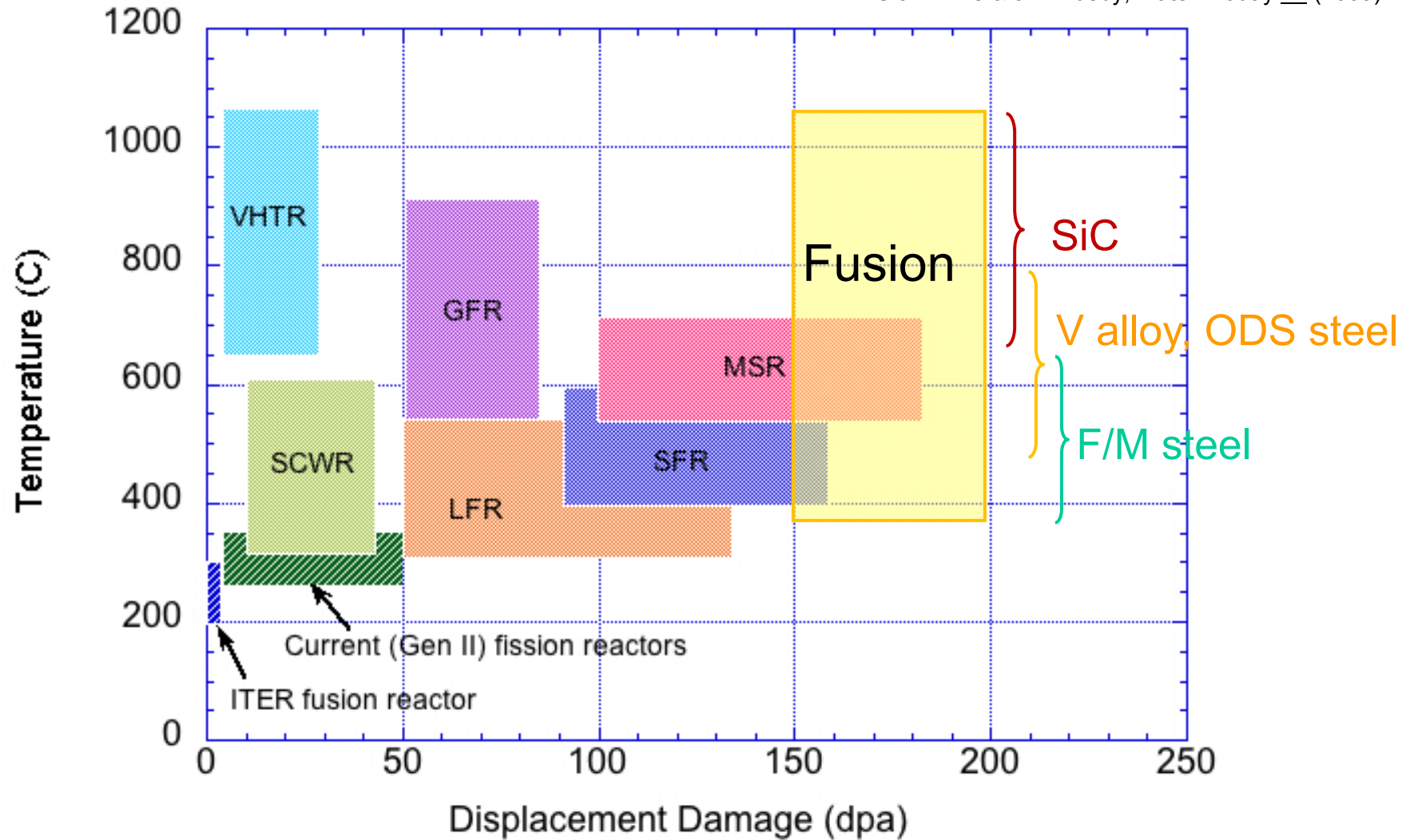
# EU Fusion reactor study „PPCS“

## Material – coolant combinations

		Model A	Model B	Model AB	Model C	Model D
Blanket	Structural material First Wall Channel inserts	EUROFER	EUROFER	EUROFER	EUROFER EUFER/ODS SiC/SiC	SiC/SiC
	Coolant	Water	Helium	Helium	Helium	LiPB
	Coolant temp. in/out (°C)	285/325	300/500	300/500	480 / 700 300 / 480	700 / 1100
	Breeder	LiBb	Li <sub>4</sub> SiO <sub>4</sub>	LiPb	LiPb	LiPb
	Tritium breeding ratio	1.06	1.12	1.13	1.15	1.12
Divertor	Structural material	CuCrZr	W alloy	W alloy	W alloy	SiC/SiC
	Armor material	W	W	W	W	W
	Coolant	Water	Helium	Helium	Helium	LiPB
	Coolant temp. in/out (°C)	140/167	540/717	540/717	540/717	600/990

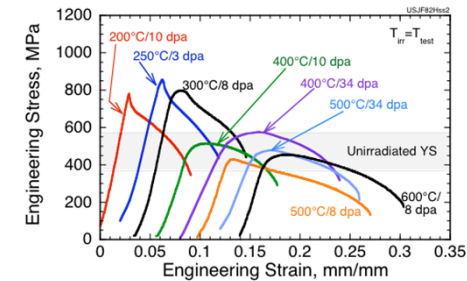
# Gen IV and Fusion reactors pose severe materials challenges

S.J. Zinkle & J.T. Busby, Mater. Today 12 (2009) 12



# Neutron irradiation: Severe Materials degradation

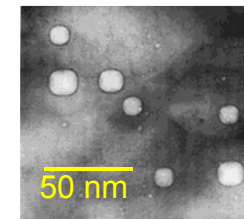
❑ Radiation hardening and embrittlement ( $<0.4 T_M$ ,  $>0.1$  dpa)



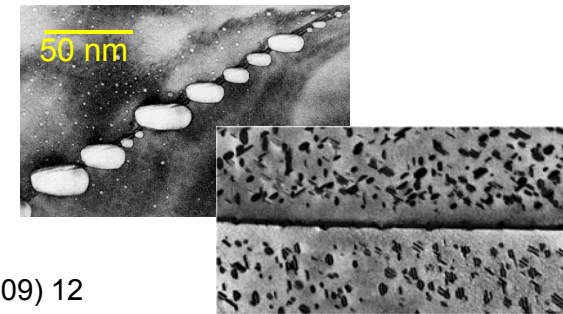
❑ Irradiation creep ( $<0.45 T_M$ ,  $>10$  dpa)



❑ Volumetric swelling from void formation ( $0.3-0.6 T_M$ ,  $>10$  dpa)



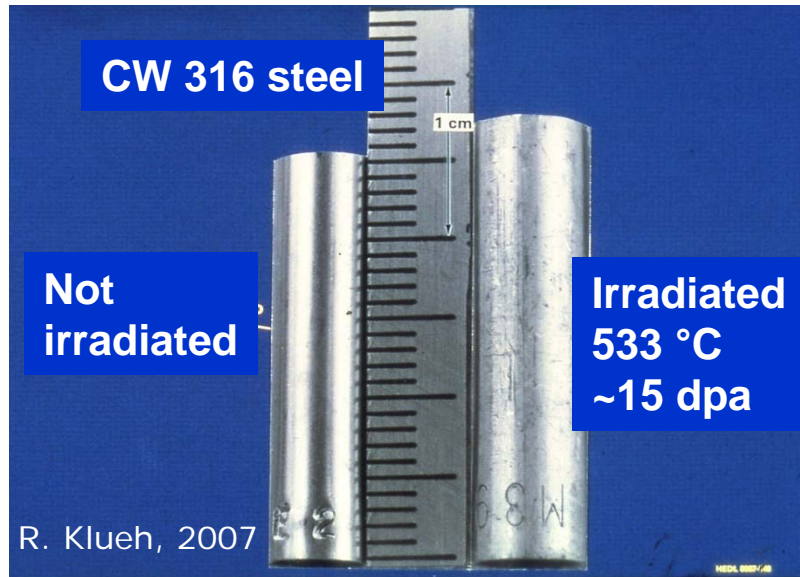
❑ High temperature He embrittlement ( $>0.5 T_M$ ) and phase instabilities ( $0.3-0.6 T_M$ ,  $>10$  dpa)



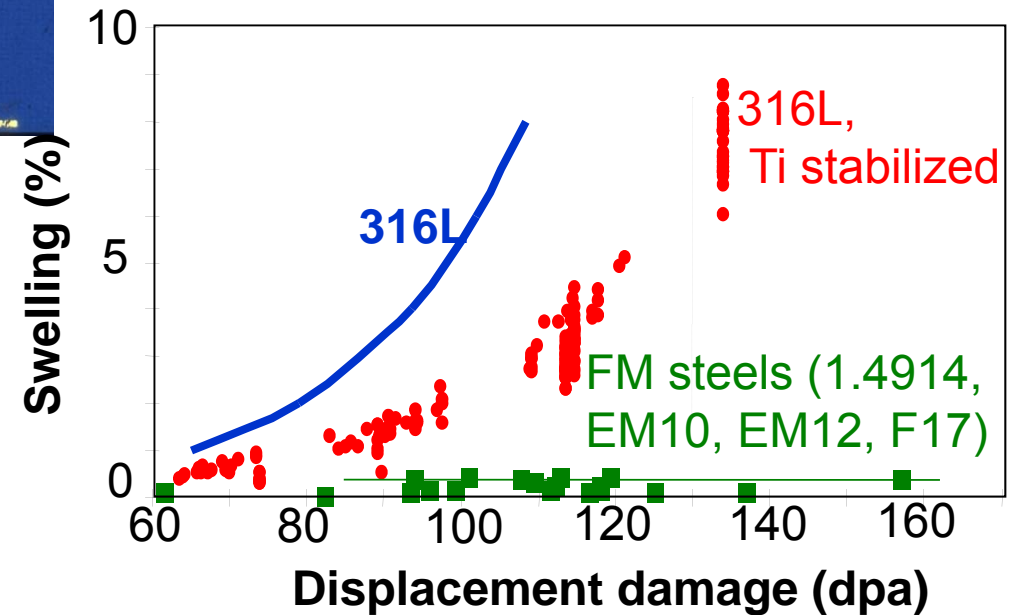
Zinkle & Busby, Mater. Today 12 (2009) 12

# “in vessel” components: Why not austenitic steels?

## Irradiation induced swelling: Austenitic steels vs. FM steels



### Phénix : Fuel Element Cladding irradiation





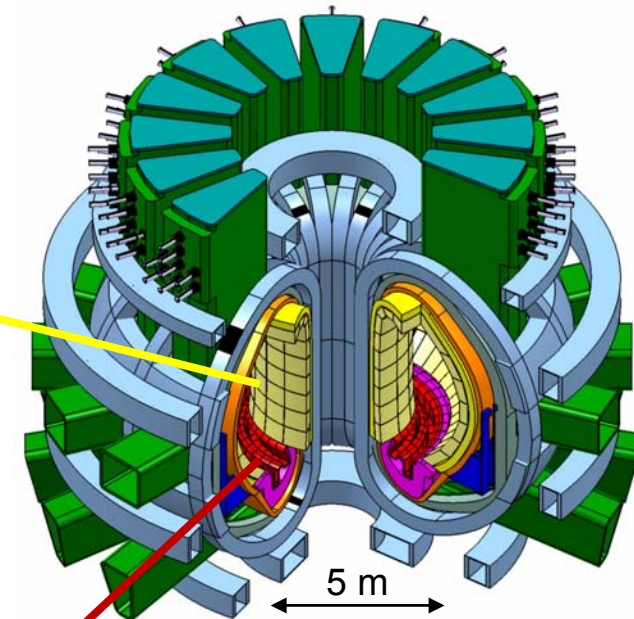
# Fusion Power Plants: Structural Material Challenges beyond ITER

## Blanket: $\leq 30$ dpa/yr, $\leq 2.5$ MW/m<sup>2</sup>

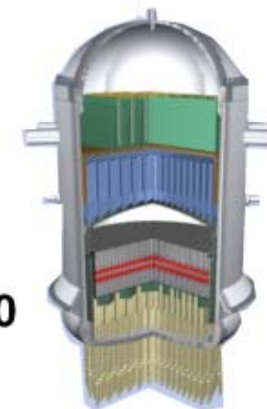
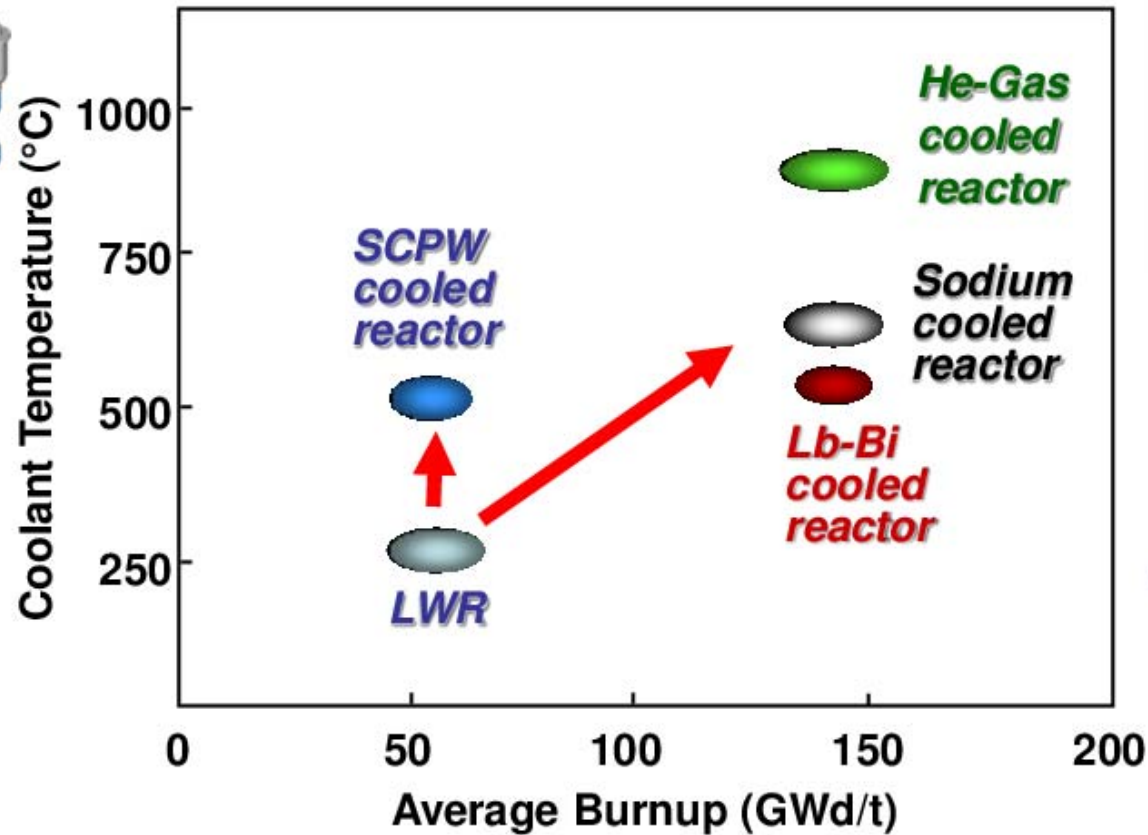
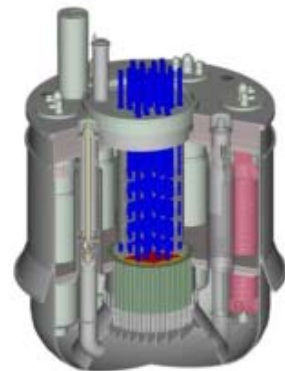
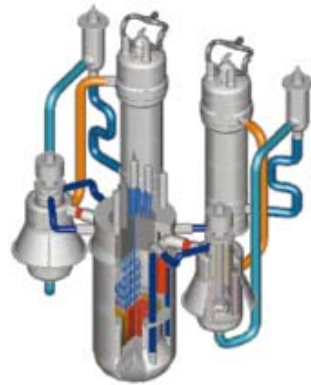
- Plasma Facing Materials
- Reduced Activation Structural Materials:
  - RAFM Steels (EUROFER, F82H) 350-550 °C
  - RAFM ODS Steels 300-650 °C
- Functional Materials
  - Neutron Multipliers (Be), Li ceramics

## Divertor: $\leq 10$ dpa/yr, 10-15 MW/m<sup>2</sup>

- Refractory alloys (e.g. W-materials)  
850-1100 °C → ~600 - 1300 °C
- Nano-scaled RAF(M)-ODS Steels  
350-650 °C → ~300 - 800 °C



# Gen IV Materials challenges: High burn-up and high temperature



A. Kimura, Kyoto Univ. 2009

# Outline

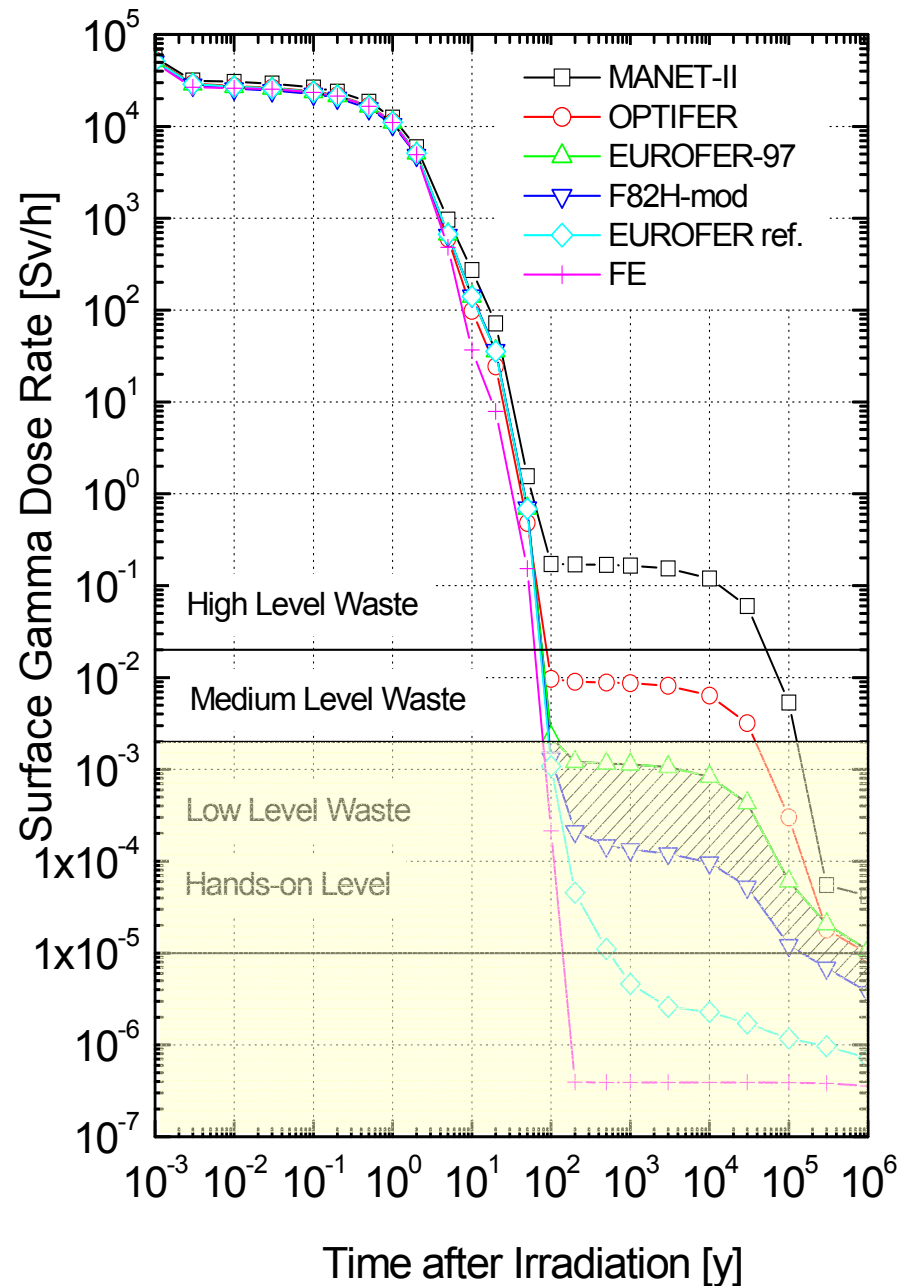
- Short introduction to Fusion
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- Materials challenges: fusion – fission – spallation
- **Materials R&D: examples of recent progress**
  - Reduced activation steels and iron based “super alloys”
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  - Tungsten alloys and composites
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- Conclusions

## FUSION Priority: Low activation capability

### RAFM 8-10%CrWTaV steels

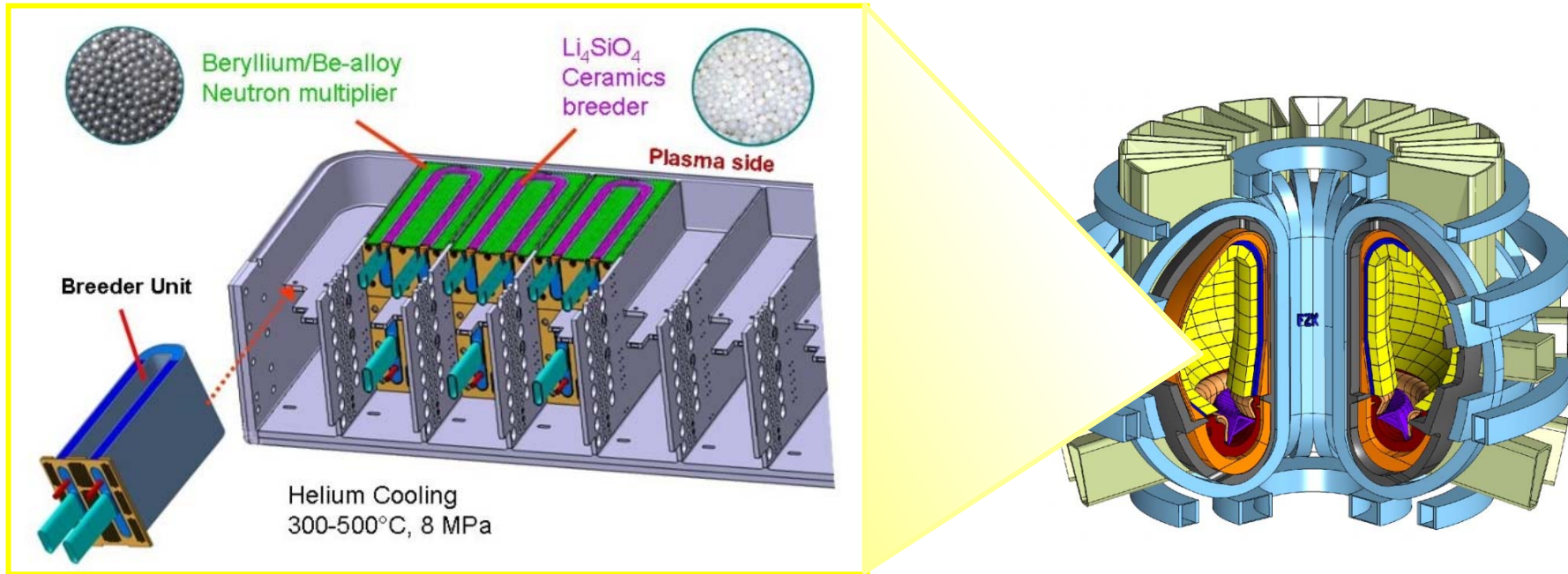
- Substantial progress since the early 90-ies
- „Low level waste“ already after 80-100 years
- No “high level” waste disposal
- The impurities Nb and Mo are dominating the hatched area

**The European reference steel EUROFER is presently characterized and code qualified (RCC-Mx)**



Long term irradiation  
(12.5 MWa/m<sup>2</sup>) of a  
DEMO reactor first wall  
Source: IMF I, FZK

# European Helium Cooled Pebble Bed Blanket



L. Boccaccini et al, KIT, 2011



**Neutron Multiplier:**  
Beryllium pebbles  
~ 400 Kg per ITER TBM  
~ 320 tons per DEMO



**T-breeder:**  
Li-ceramic  
~90 Kg per ITER TBM  
~ 72 tons per DEMO



# Recent past and present: Qualification of Reduced Activation Ferritic- Martensitic (RAFM) steel EUROFER

## Eurofer alloy composition

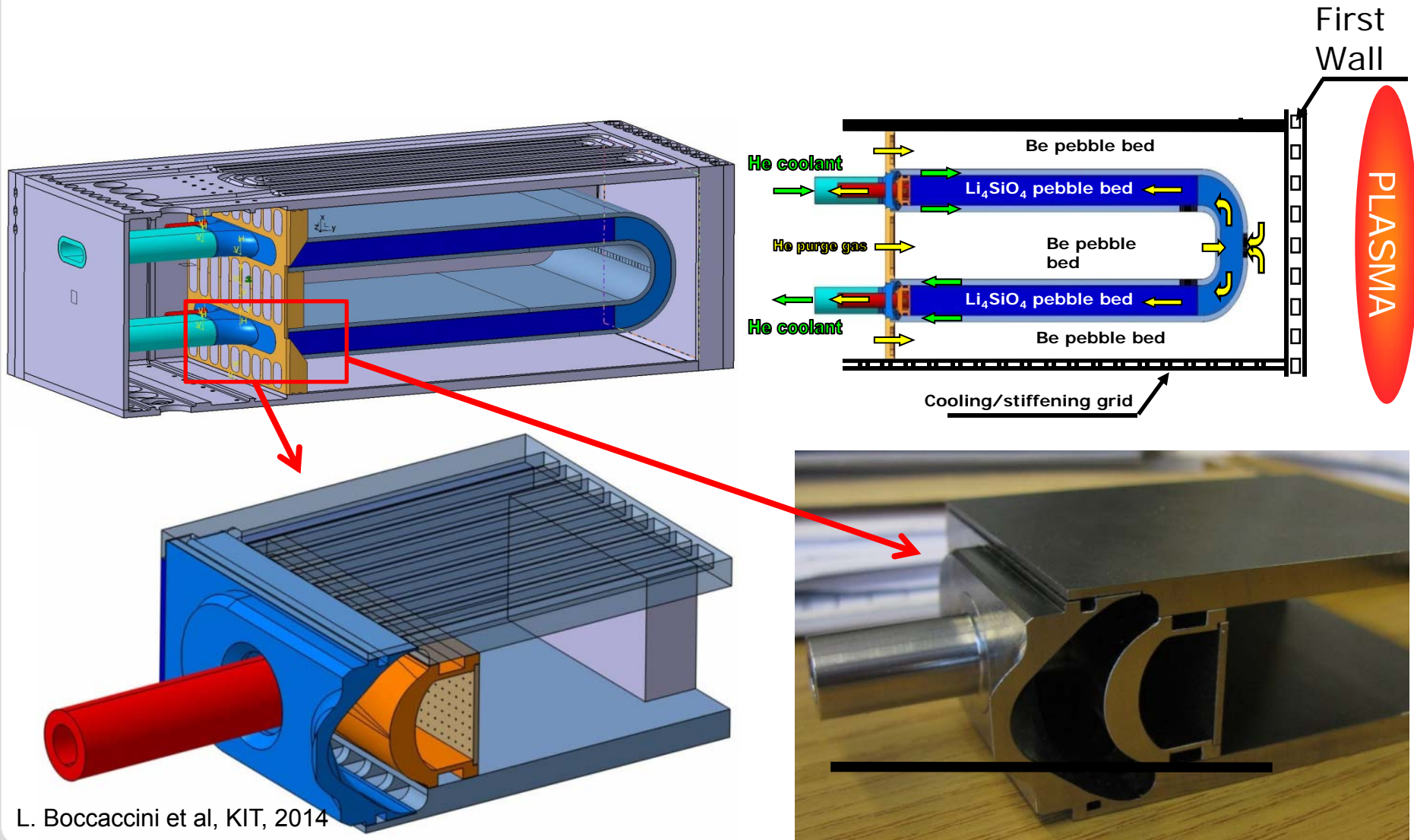
									longterm activation			shortterm activation		
Alloy		C	Si	Mn	Cr	V	W	Ta	Nb	Mo	Al	Co	Ni	Cu
EUROFER	wt.-%	0.11	0.05	0.4	9.0	0.2	1.1	0.12	0,001	0,005	0,01	0,005	0,005	0,005

### Achievements (EFDA & F4E coordinated)

- Meanwhile ~35 tons of EUROFER delivered in various product forms
- Broad based Qualification Programme, including joining technologies and corrosion
- Materials database also on irradiated EUROFER advanced (up to 40% of DEMO lifetime)

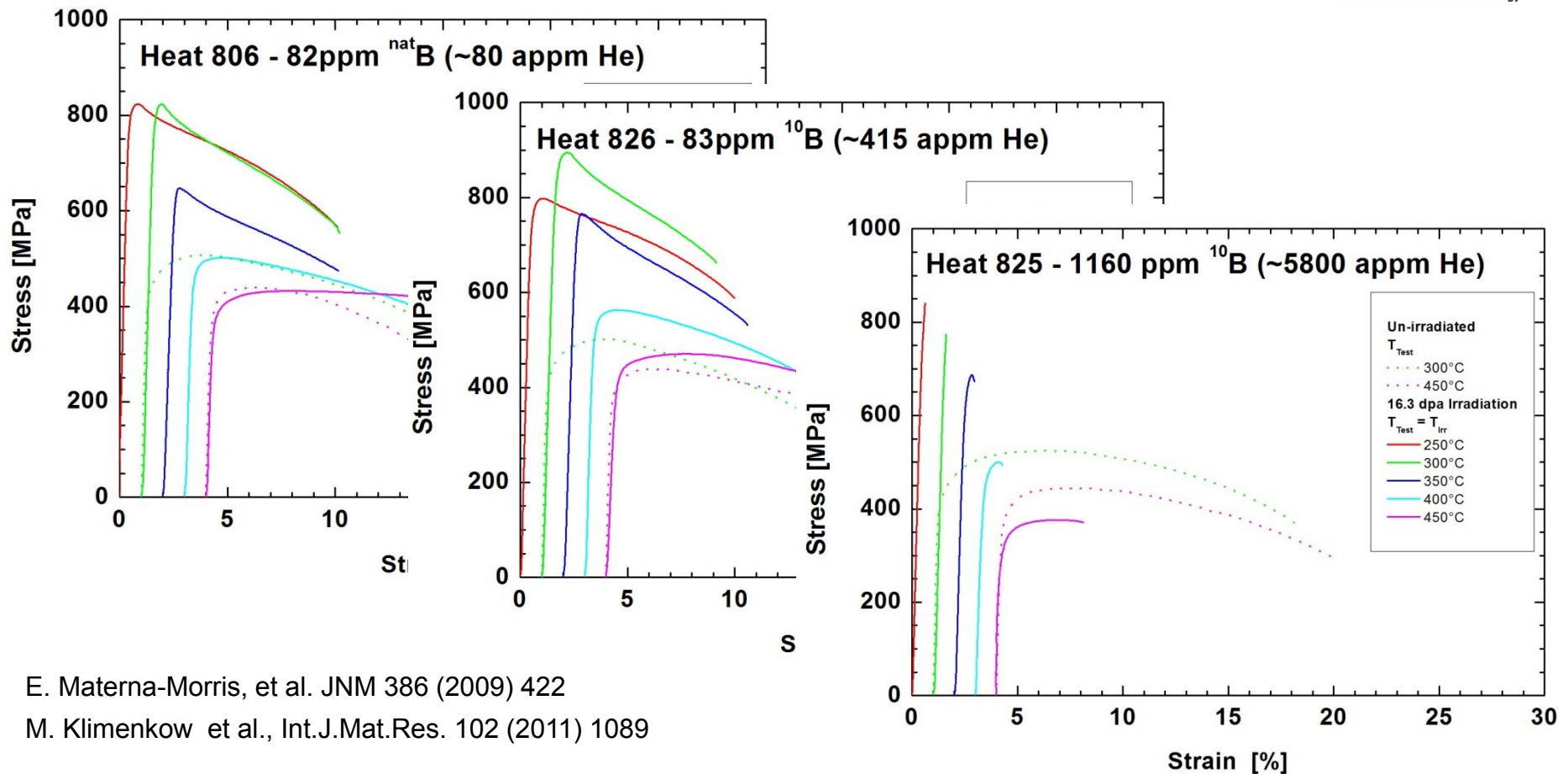


# Breeding blanket manufacturing (ITER TBM)



L. Boccaccini et al, KIT, 2014

# Helium effect on tensile properties: 16 dpa, B-doped



E. Materna-Morris, et al. JNM 386 (2009) 422

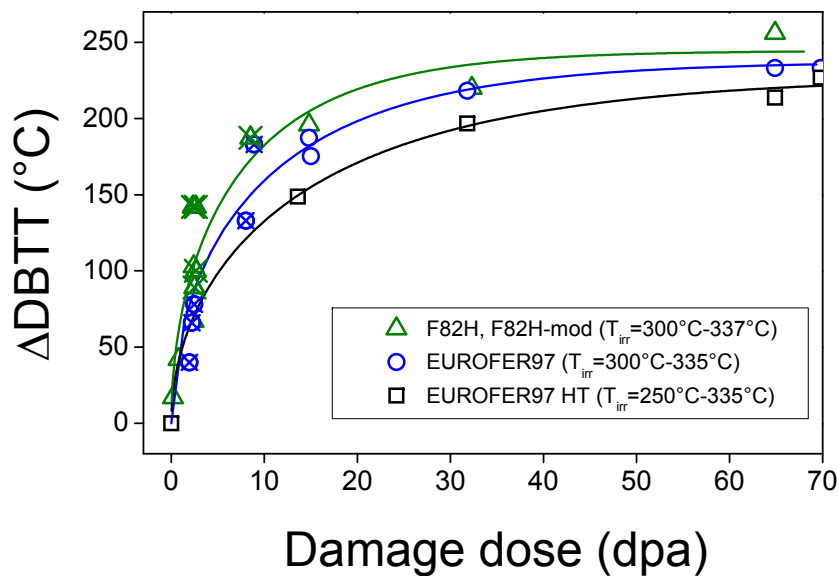
M. Klimenkow et al., Int.J.Mat.Res. 102 (2011) 1089

- 415 appm He: Strength increase but hardly reduction of total elongation
- 5800 appm He: Entirely brittle fracture; total loss of plasticity
- What is the behavior under **real** fusion condition?

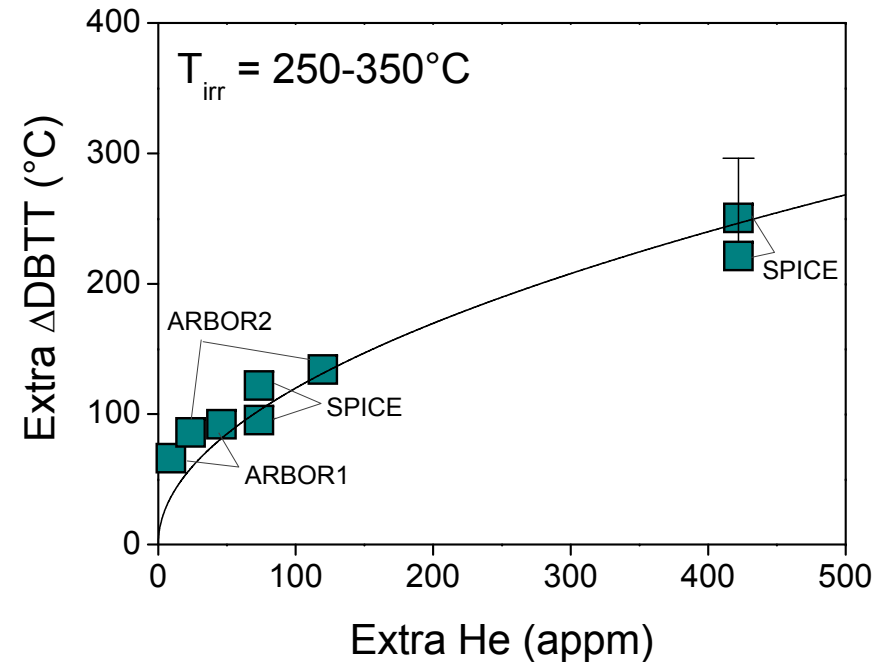
# “Helium” effect on Ductile Brittle Transition: Neutron irradiation after B-doping

E. Gaganidze et al.; J. Nucl. Mater. 411 (2011) 417 93–98

## EUROFER, <10 appm He



## EUROFER, 10-500 appm He



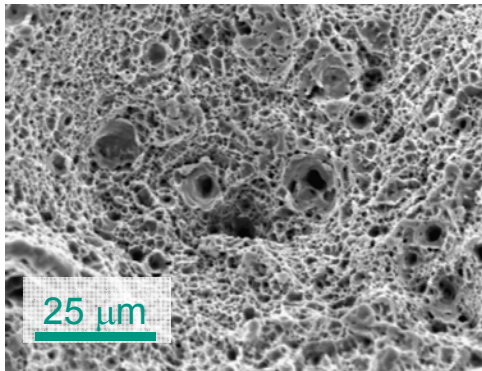
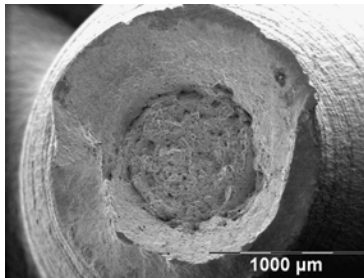
- Helium increases substantially the DBTT and consequently the lower operation temperature in breeder blankets. **Saturation ??**
- B-doping too aggressive
- Embrittlement behavior depends also sensitively on stain rate



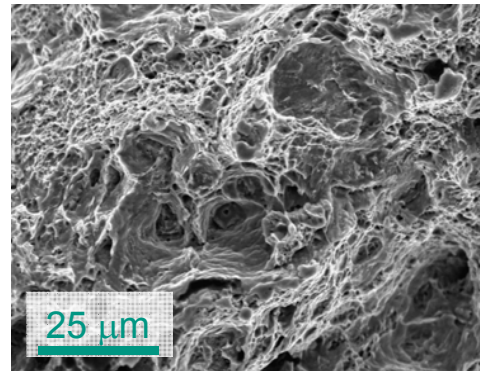
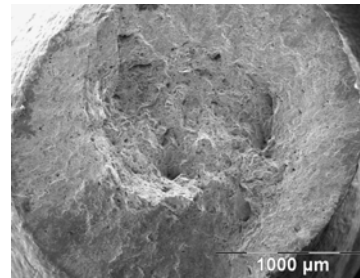
# Fracture behavior of tensile tested EUROFER

16 dpa,  $T_{irr} = T_{test} = 300\text{ }^{\circ}\text{C}$

## EUROFER97, <10 appm He



## EUROFER-type, 415 appm He

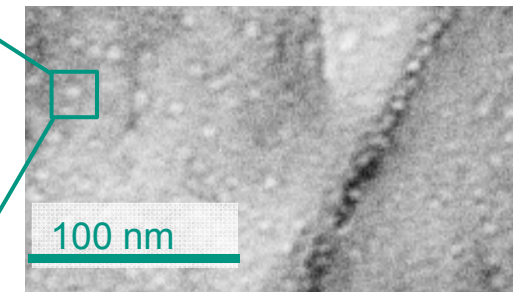
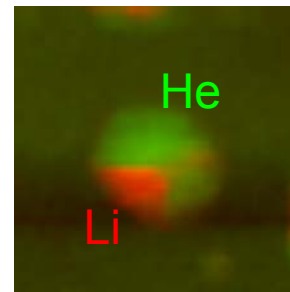


$n + {}^{10}\text{B} \rightarrow {}^4\text{He} + {}^7\text{Li} + 2.7895\text{ MeV}$   
range of He (1.0 MeV): 1.6  $\mu\text{m}$   
range of Li (1.8 MeV): 2.0  $\mu\text{m}$



E. Materna-Morris et al., JNM 386-388 (2009) 422-425  
M. Klimenkov et al., Micron 46 (2013) 51-56

■  ${}^{10}\text{B}$ -doping: He and Li effects cannot really be decoupled



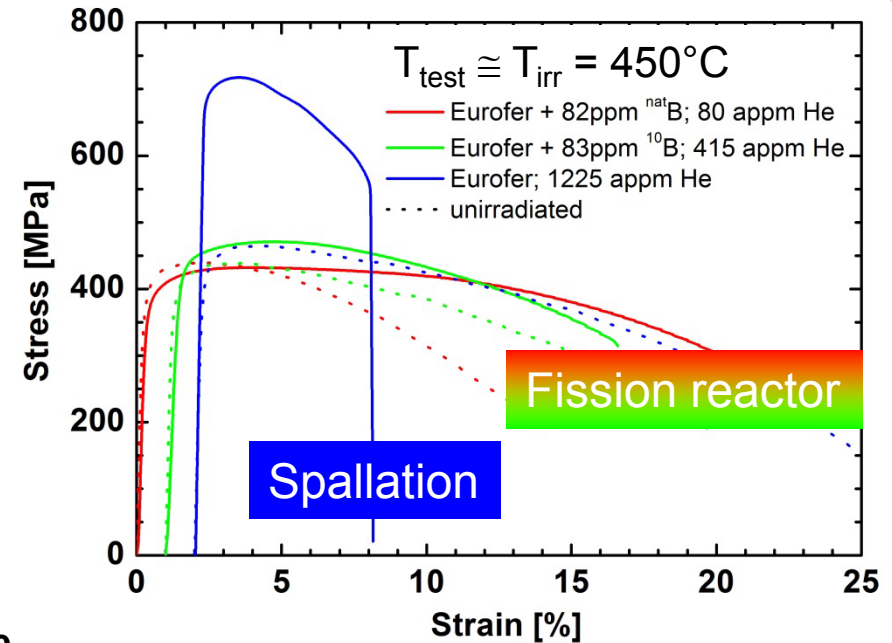
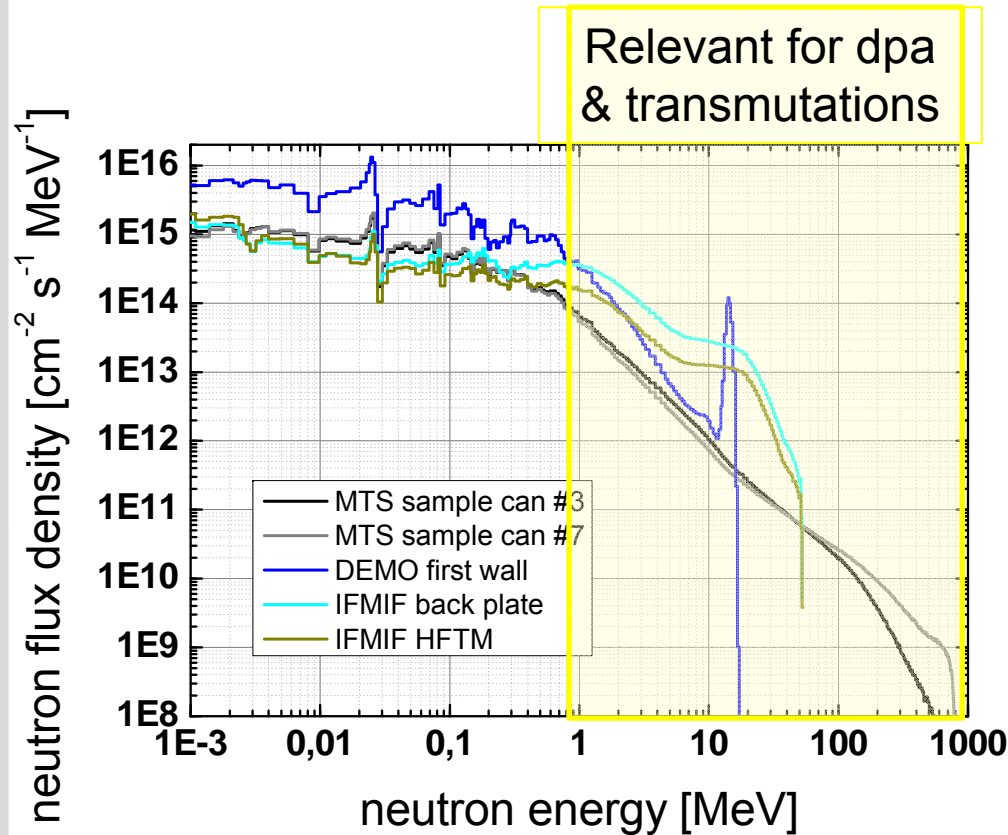


# Neutron spectra effects: Tensile properties

## N-spectra: DEMO, IFMIF, Spallation

## Fission vs. Spallation (PSI)

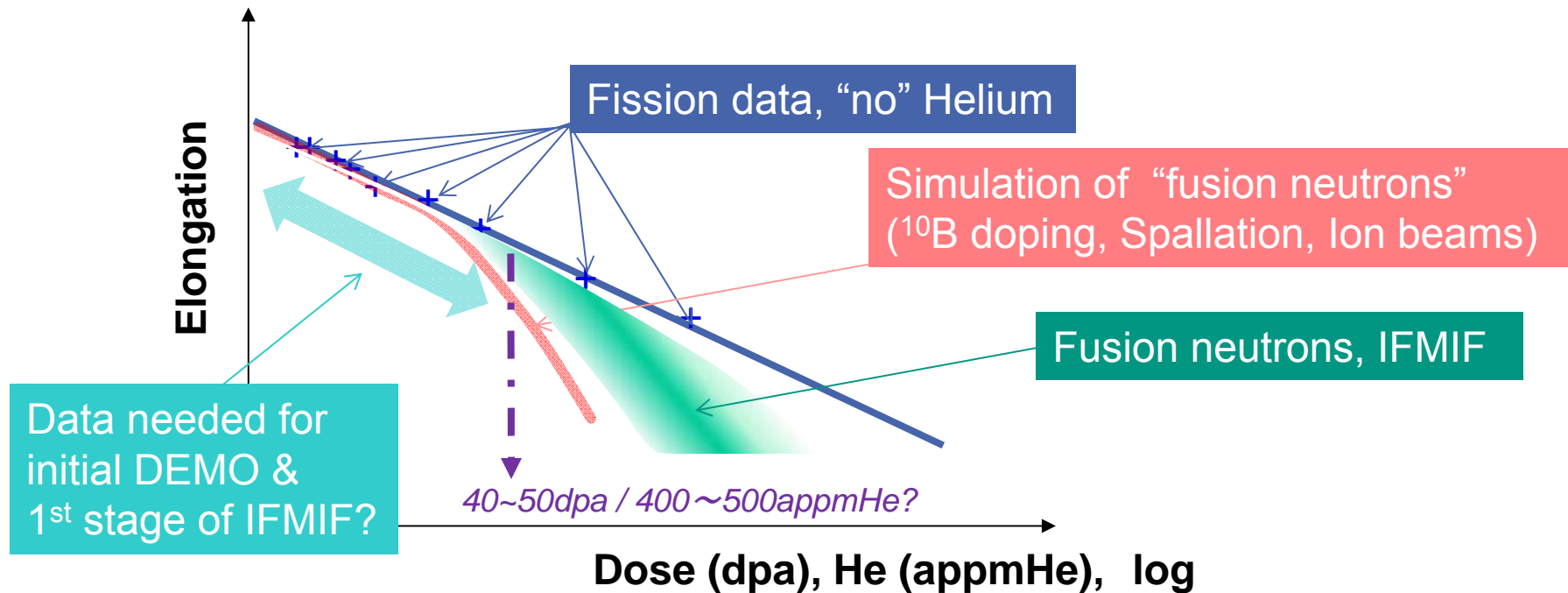
Y. Dai et al, He-dpa workshop, June 2009, PSI



- Spallation irradiation shows above  $T_{\text{irr}} \cong 400^\circ\text{C}$  much higher strength  $\Delta\sigma_{\text{irr}}$
- What is the real fusion behavior? Intense N-source would answer this question

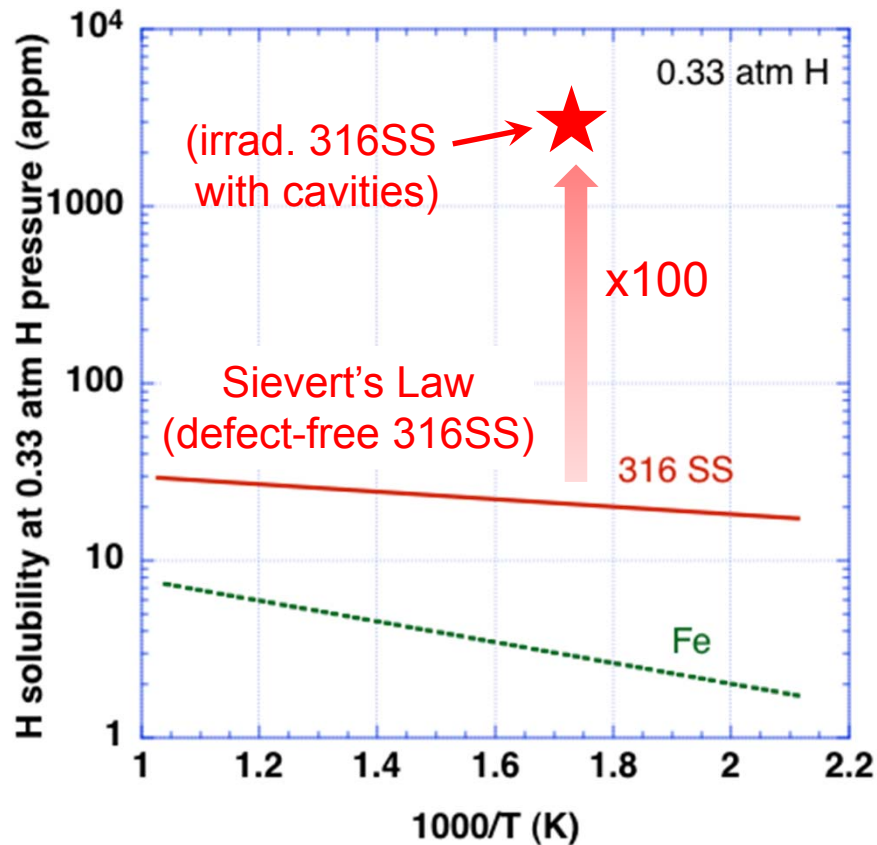
# Possible steps towards a fusion design code: Tensile properties as example

In the style of H. Tanigawa, E. Wakai



- Critical condition around 40~50 dpa / 400~500 appm He?
- This might be also the parameter window for initial DEMO and 1<sup>st</sup> stage of IFMIF and related design code development

# Hydrogen effects: Retention of hydrogen in Fe and austenitic Steel 316

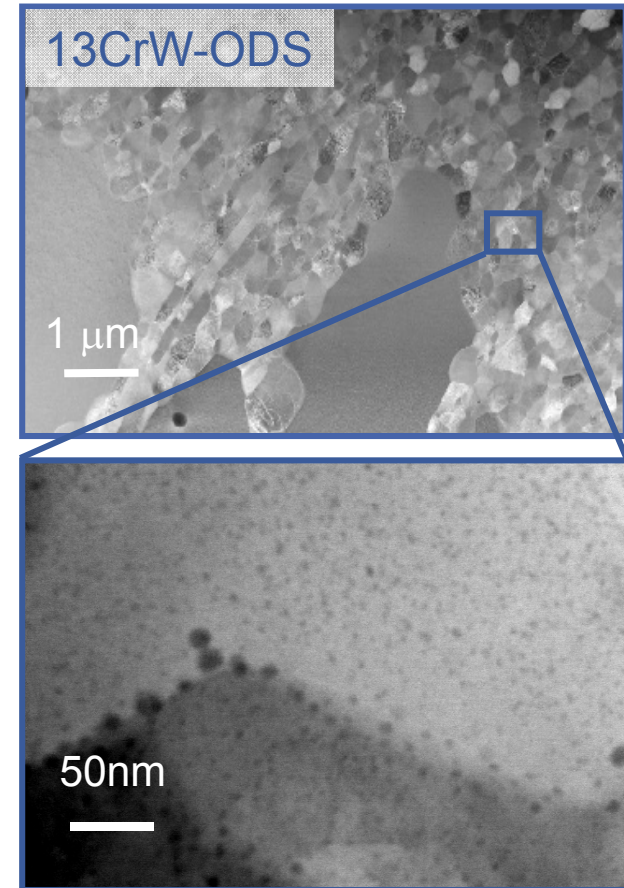
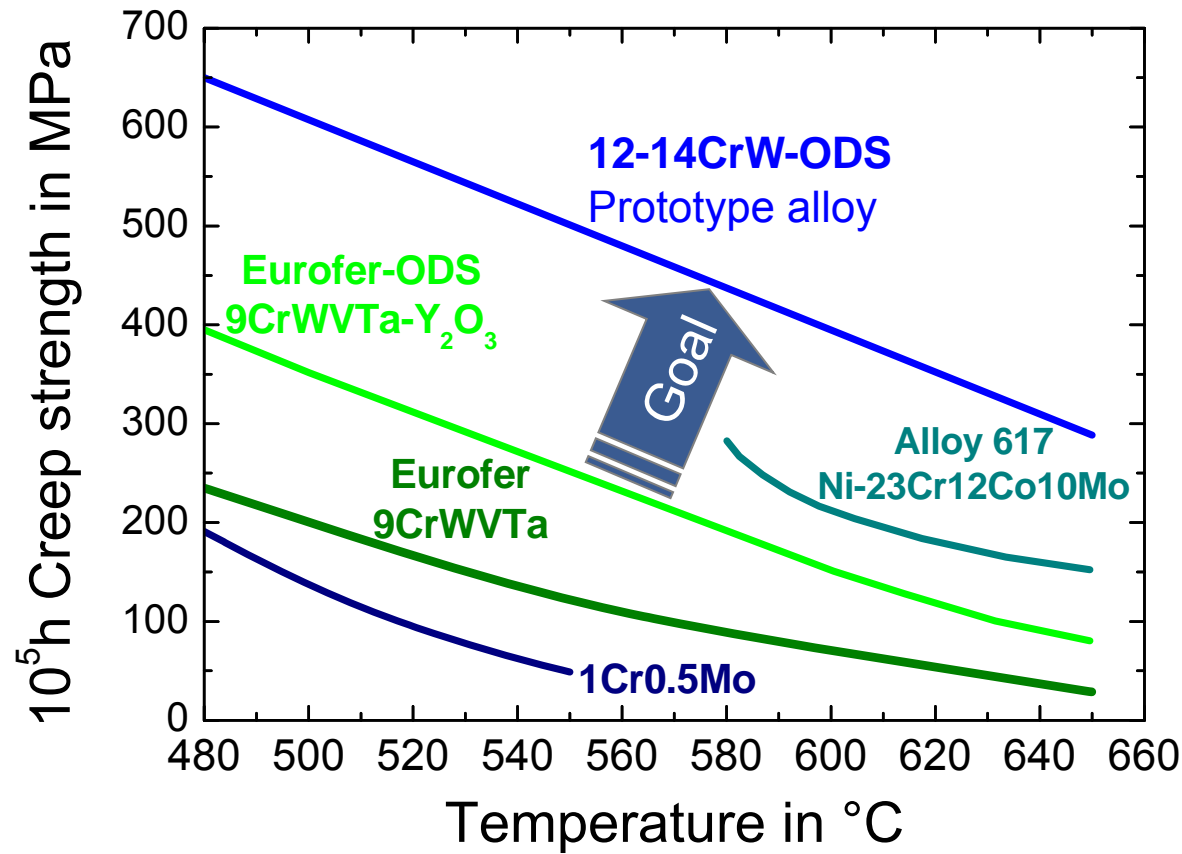


F.A. Garner; J. Nucl. Mater. **356** (2006) 122-135

S. Zinkle et al.; Nuclear Fusion **53** (2013), in press

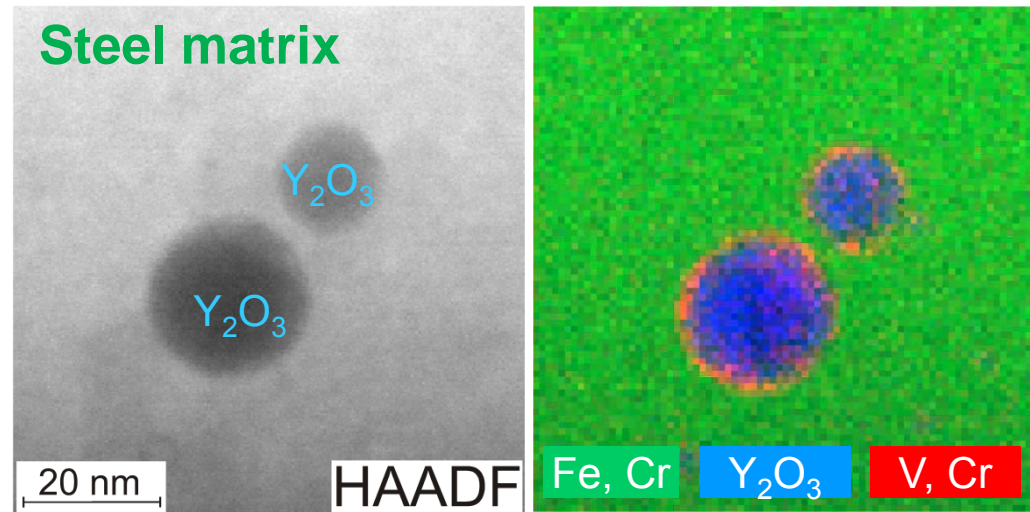
- Hydrogen effects may become a serious issue in fusion environments
- Typical for 14 MeV fusion neutrons is the simultaneous production of dpa, hydrogen and Helium → Intense fusion neutron source indispensable for realistic validation

# International challenge: Development of nanoscaled iron based “super alloys” (RAF-ODS)



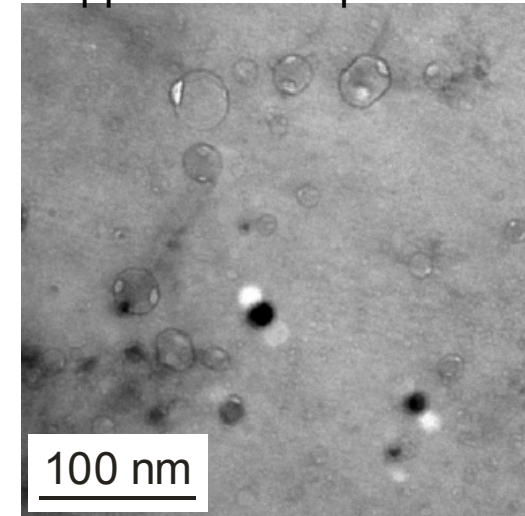
E. Eiselt, M. Klimenkov, R. Lindau, A. Möslang  
 J. Nucl. Mater. 2010

# Nanoscaled ODS-steels



P. He, M. Klimenkov et al., J. Nucl. Mater. 428 (2012)131-138

Noble gas bubbles (white)  
trapped at ODS particles



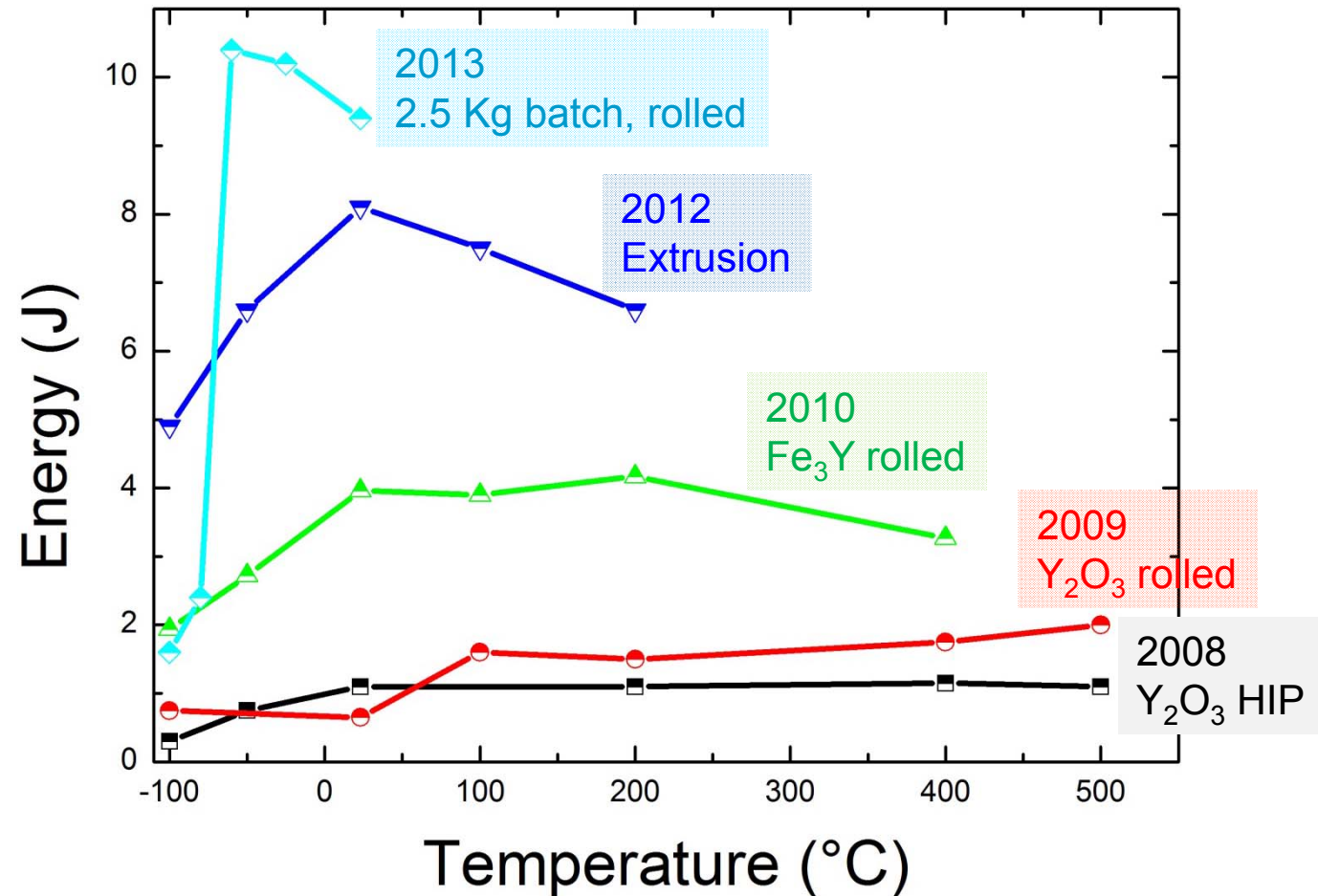
M. Klimenkov J. Nucl. Mater. 411 (2011) 160

- Nano-scaled ODS particles like  $Y_2O_3$  or  $Y_2Ti_2O_7$  are efficient trapping centers for diffusing alloying elements (Cr, V) and irradiation induced defects (vacancies, He)
- Therefore, nanoscaled ODS steels have potential for outstanding aging and irradiation resistance



# Nanoscaled ODS-steels:

Substantial improvement of dynamic fracture toughness

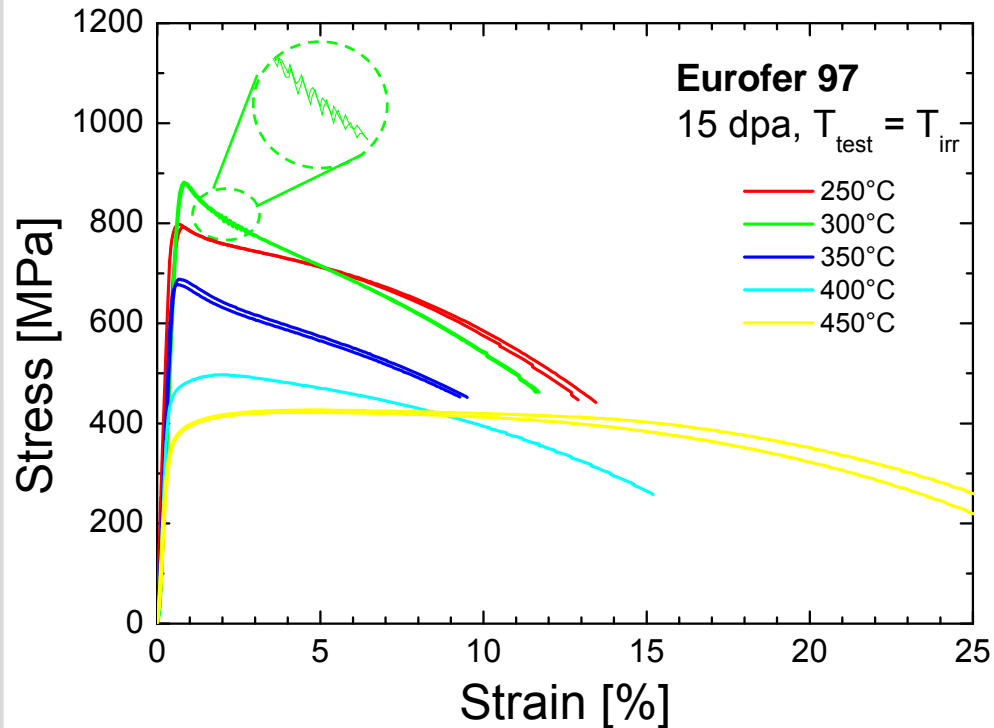


J. Hoffmann et al, KIT, 2014

# ODS EUROFER after Neutron irradiation: Substantial improvement of tensile properties

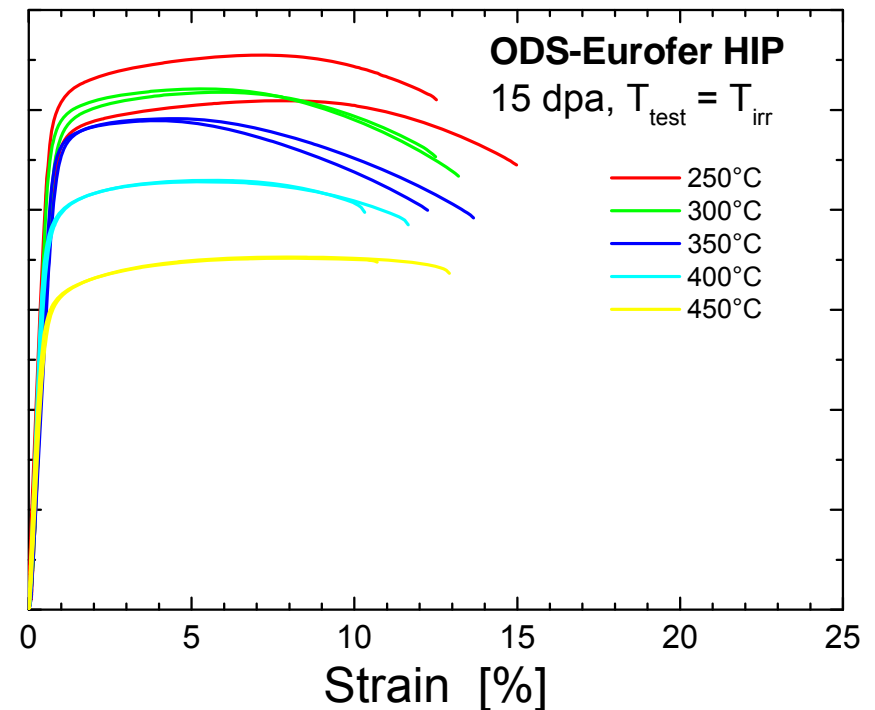
A. Moeslang et al., Int. J. Mat. Res. 99 (2008) 10

## RAFM Steel



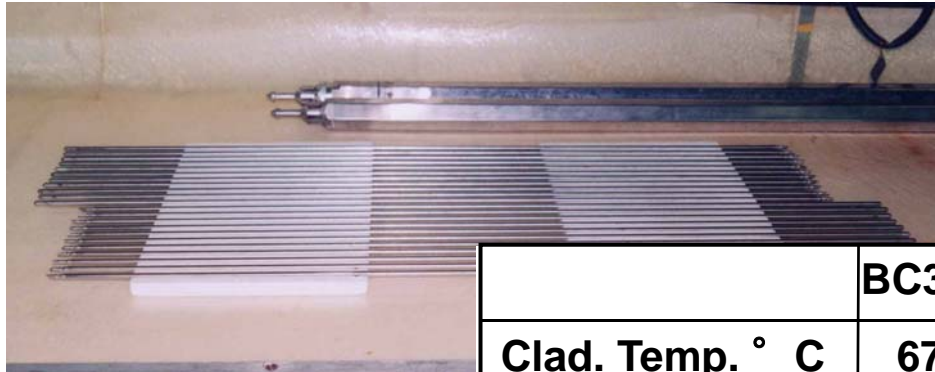
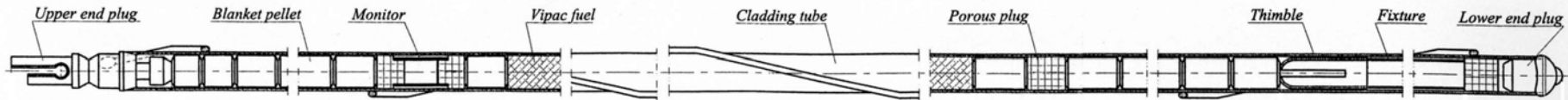
- Substantial irradiation hardening
- Early strain localization due to dislocation channeling →  $A_u \sim 0.3\%$

## RAFM-ODS Steel



- Still work hardening → almost no loss of uniform elongation ( $A_u \sim 7\%$ )

# 9Cr ODS steel fuel pins: Production in Japan, irradiation in FBR BOR60, Russia



	BC358	BC359
Clad. Temp. ° C	670	720
Burnup at%	15	
Dose dpa	75	

S. Ukai et al., Hokkaido University, Japan

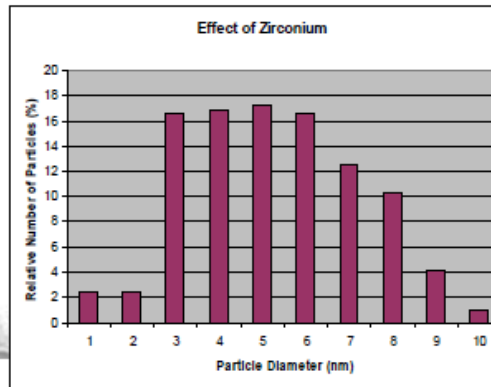
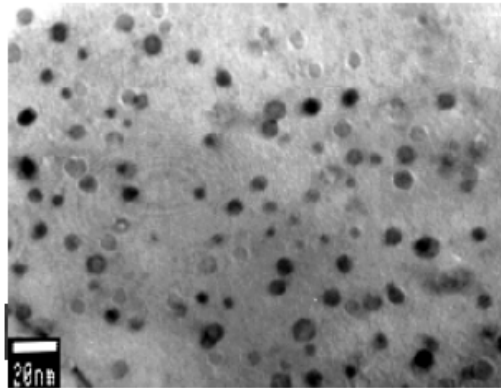
Fig. 12 Appearance of fabricated ODS fuel assemblies (BC358E and BC359E)

# High temperature ODS steel with Aluminum: Improved strength by size reduction of ODS particles

Oxide particles in Al-ODSS  
 Ave. Diameter: 7 nm  
 # Density:  $1.6 \times 10^{22} \text{ m}^{-3}$

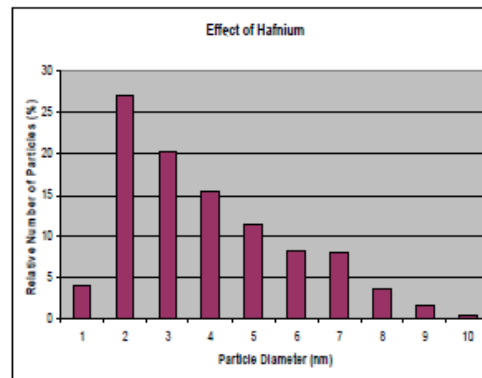
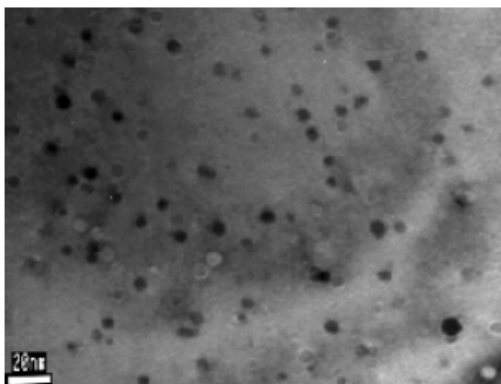


Zr or Hf addition resulted in fine oxide dispersion.



## Zr addition

Ave. diameter: 4.7 nm  
 # Density:  $7.2 \times 10^{22} \text{ m}^{-3}$

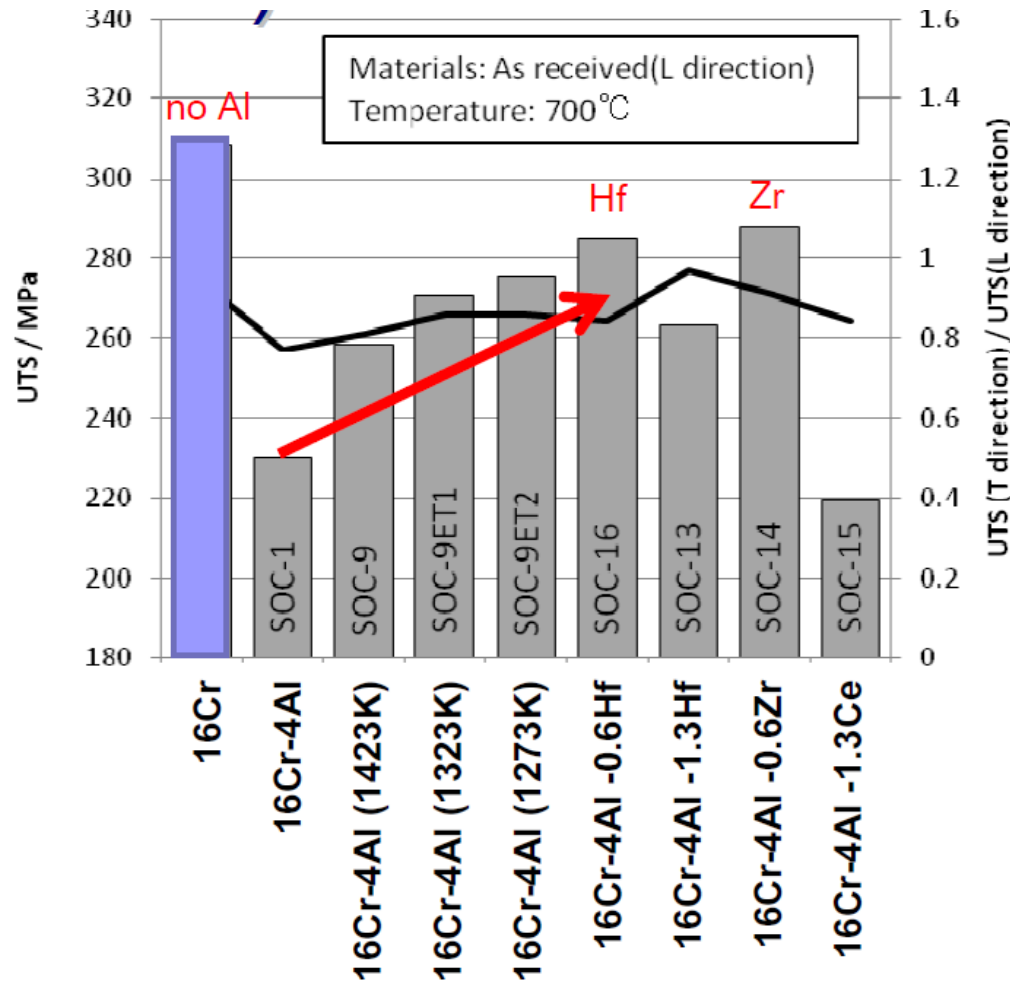


## Hf addition

Ave. diameter: 3.5 nm  
 # Density:  $4.8 \times 10^{22} \text{ m}^{-3}$

A. Kimura, Kyoto Univ,

# High temperature corrosion resistance: Add Aluminum to the ODS steels



Al addition reduces the strength of ODSS at 973K.



Strengthening of Al-ODSS

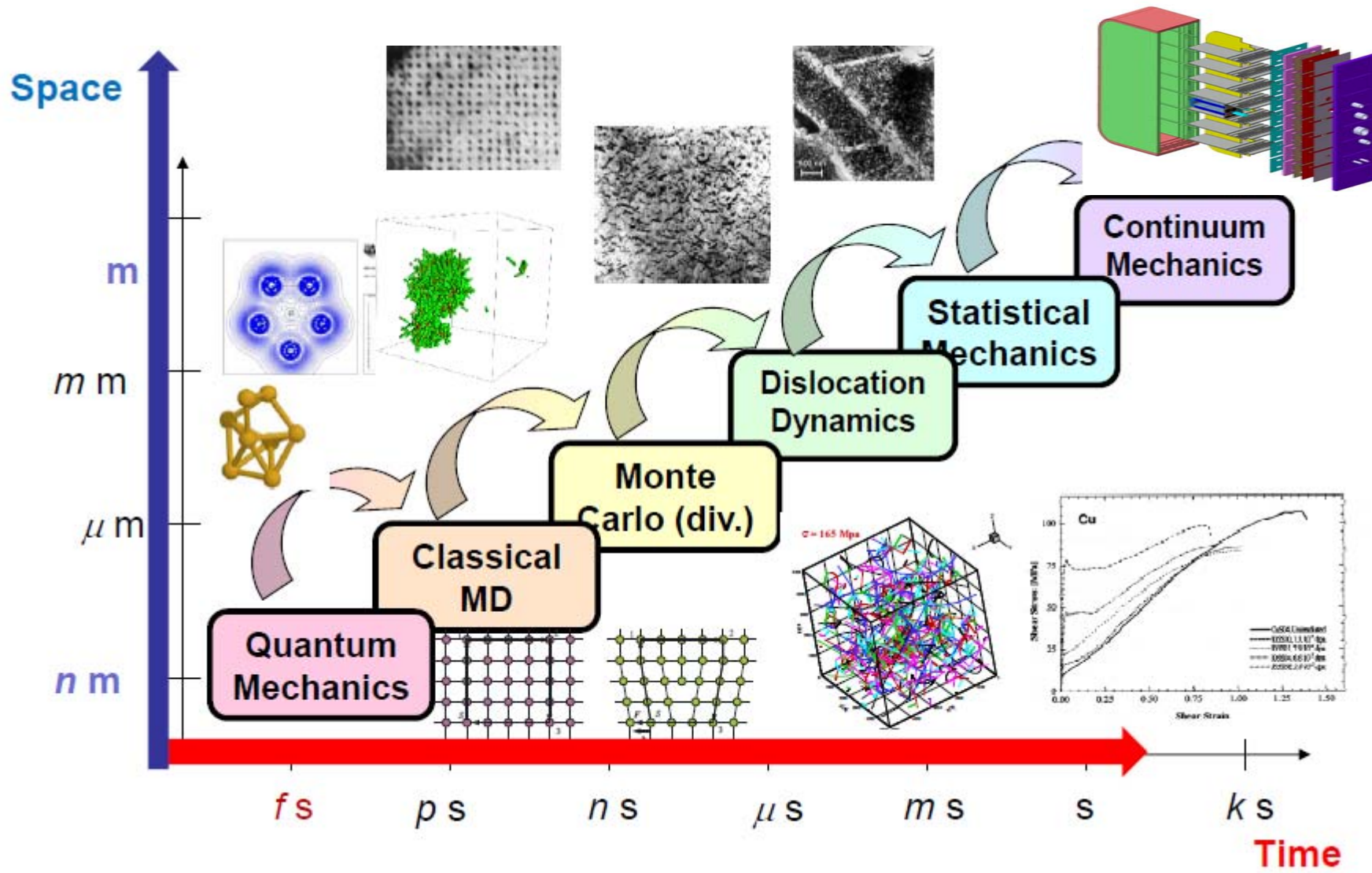
- 1) Processing  
-> Extrusion temp.
- 2) 3<sup>rd</sup> alloying  
-> Hf, Ce, Zr

Additions of a small amount of Zr and Hf is effective to increase the strength.

A. Kimura, Kyoto Univ

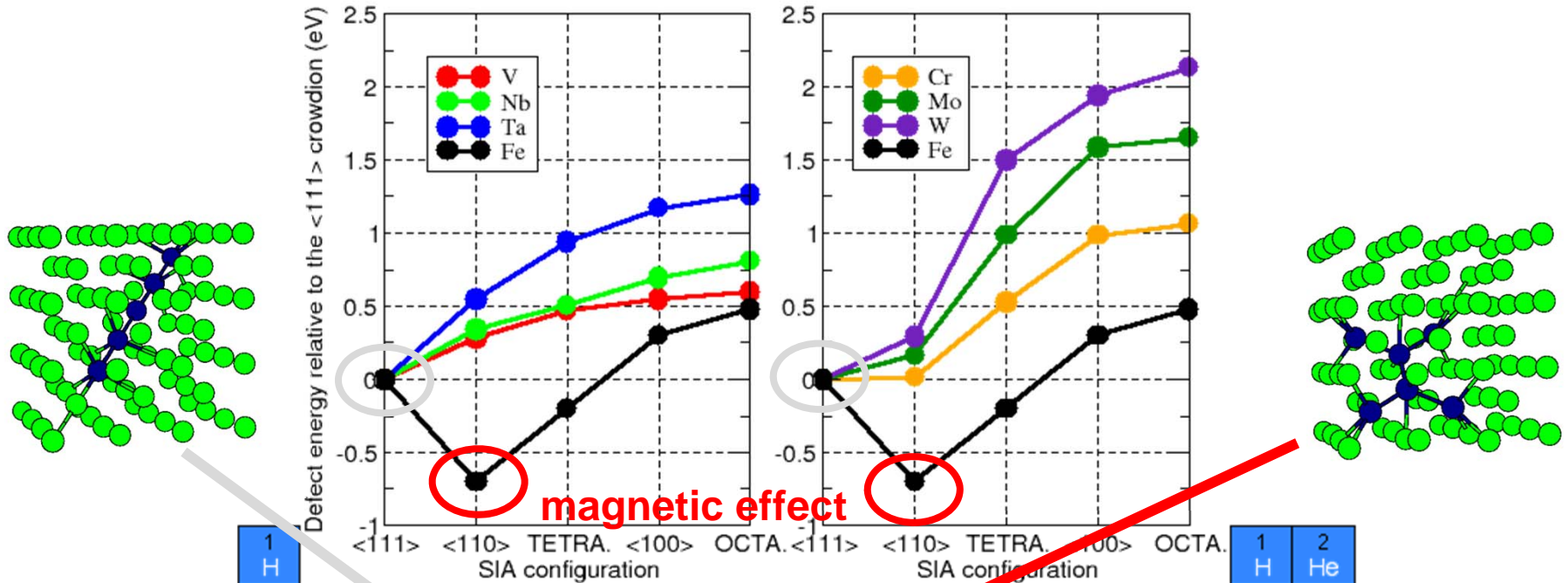


# Multi-scale modeling strategy



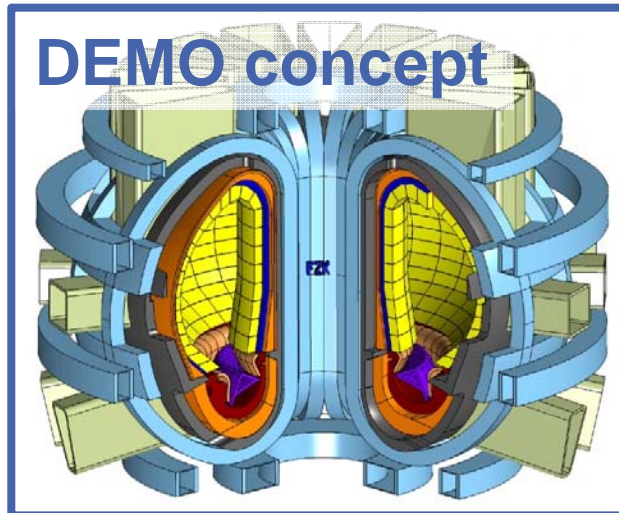
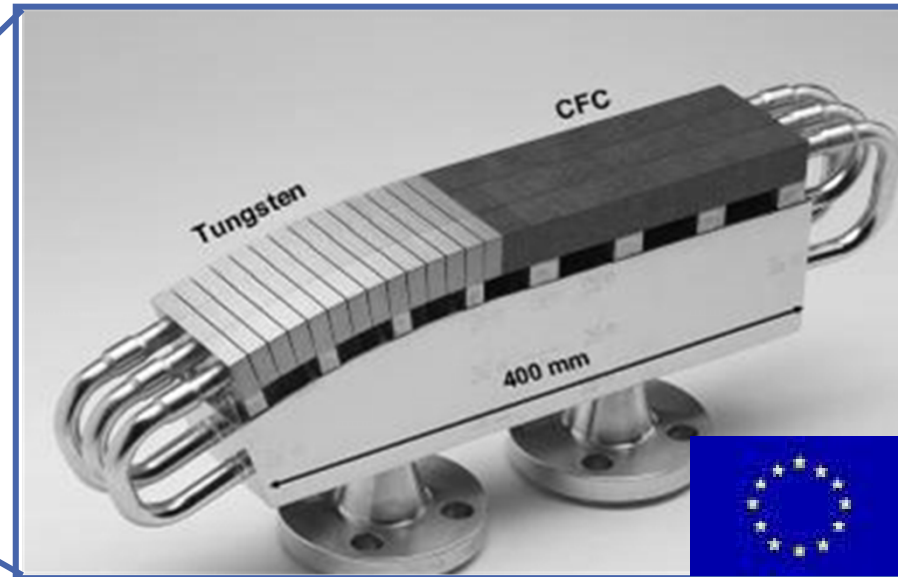
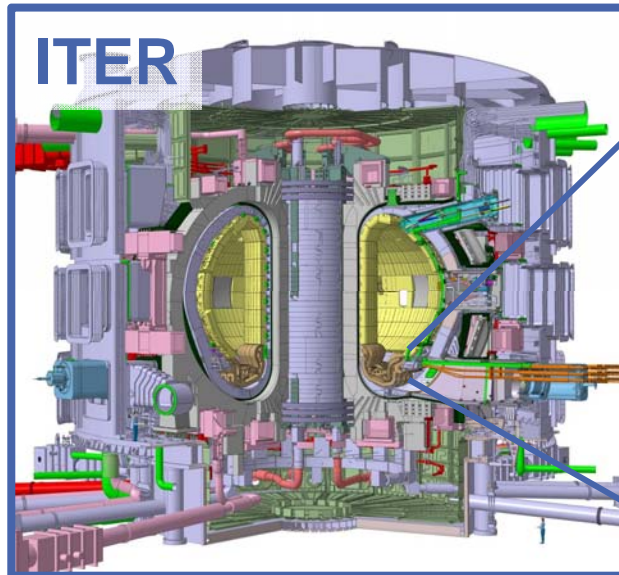
# Defects in bcc metals: are they 111 or 110?

D. Nguyen-Manh et al.; PHYSICAL REVIEW B 73, 020101R 2006



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
H	He	Li	Be	B	C	N	O	F	Ne	Na	Mg	Al	Si	P	S	Cl	Ar	K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57*	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe	Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
87	88	89**	104	105	106	107	108	109	110	111	112		114		116		118	Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt	Uun	Uuu	Uub		Uuq		Uuh		Uuc

# Materials challenge: Divertor, $\sim 10\text{MW}/\text{m}^2$

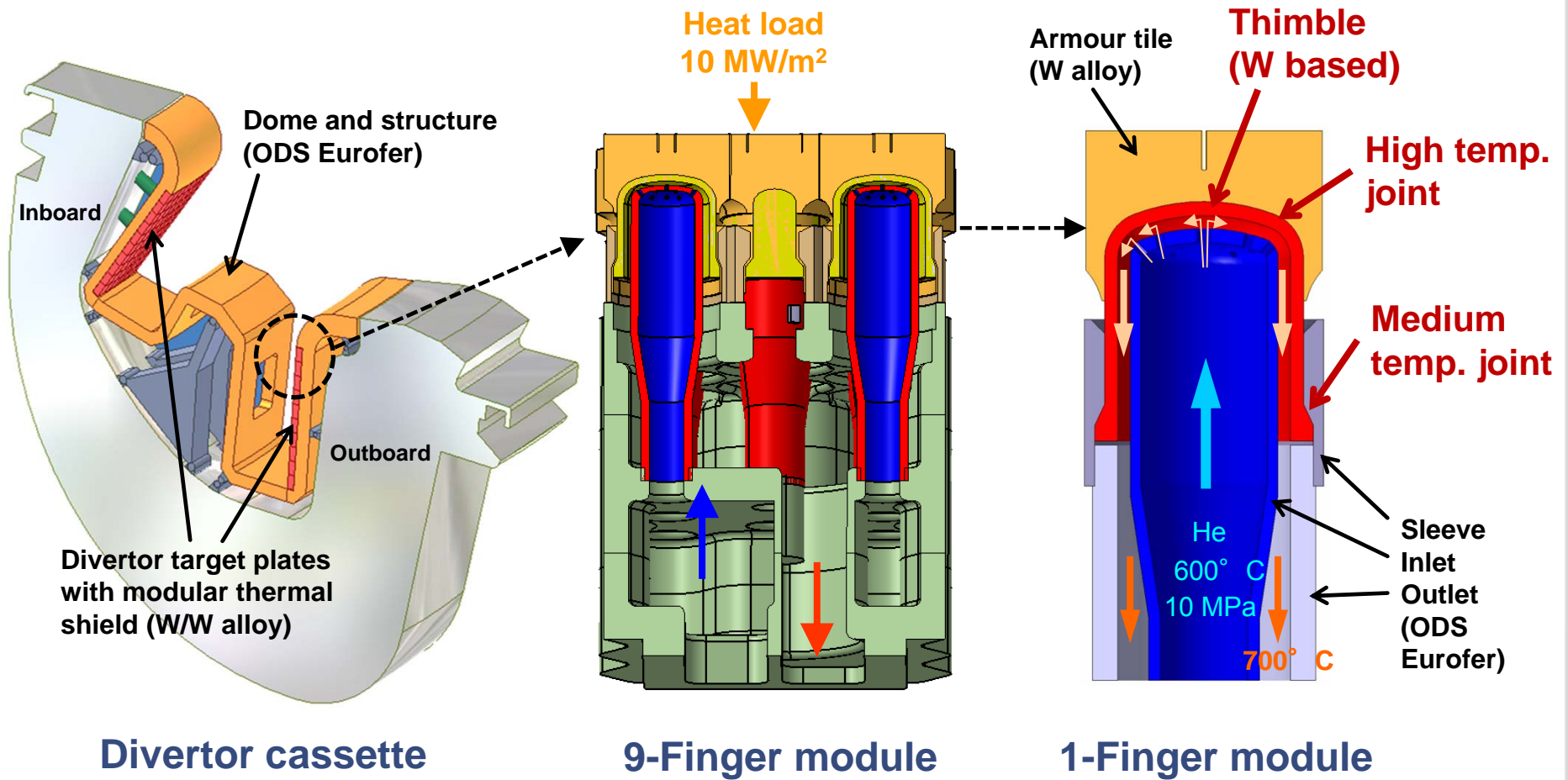


## Requirements:

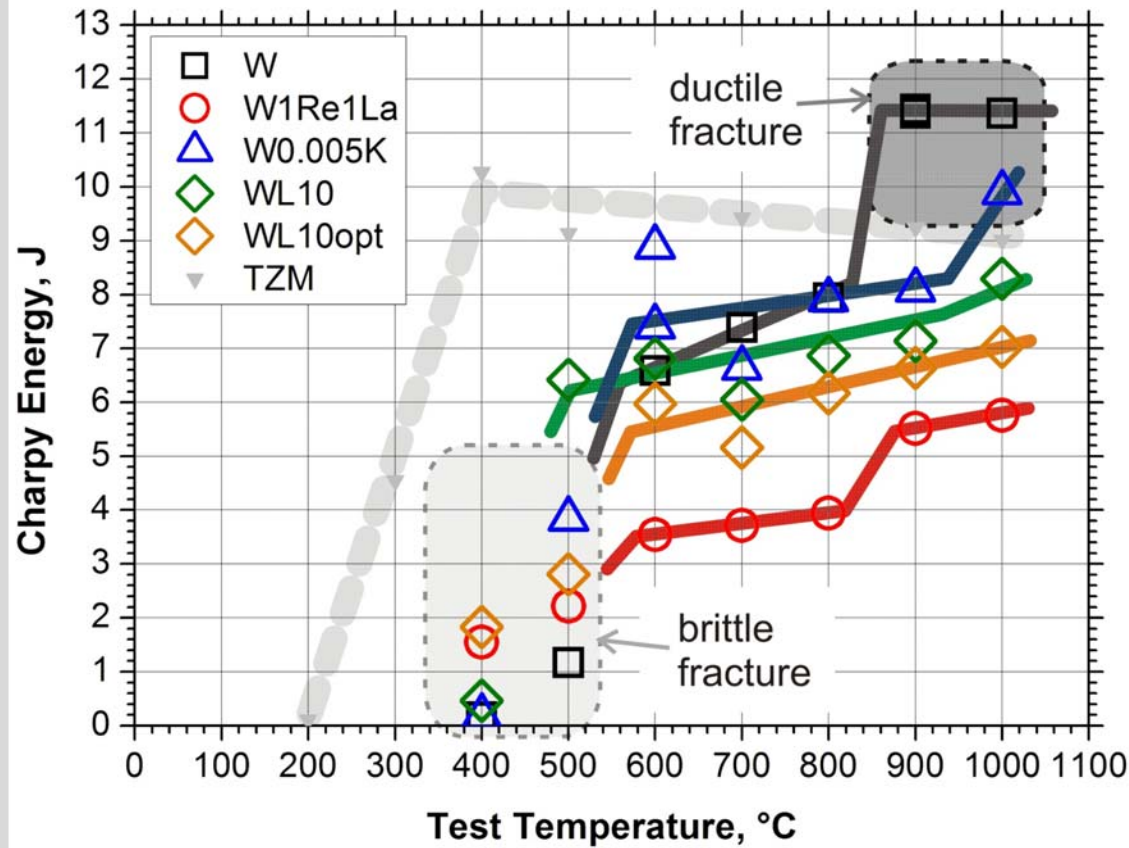
- W products for structural parts
- $p \approx 100$  bar
- $T \approx 500^\circ\text{C} - 1300^\circ\text{C}$



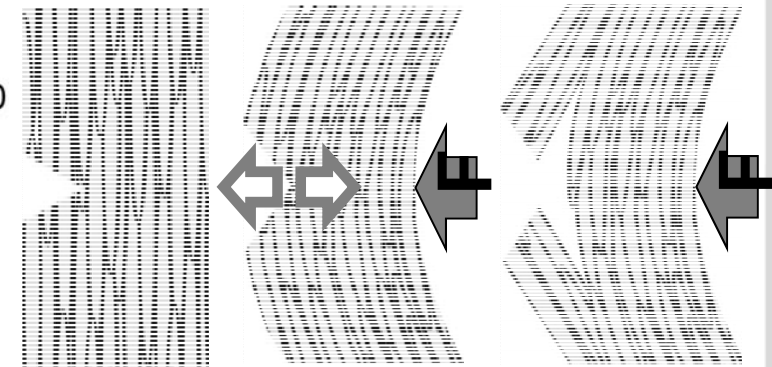
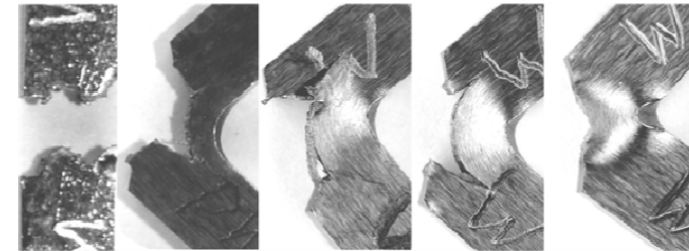
# Divertor concept fro DEMO reactor: Helium gas cooled, modular “finger” design



# Problem of W & W alloys: Fracture at „low“ Temp.



brittle → delamination → ductile

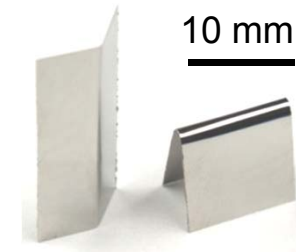


M. Rieth, A. Hoffmann, Adv. Mater. Res. 59, 101 (2009)

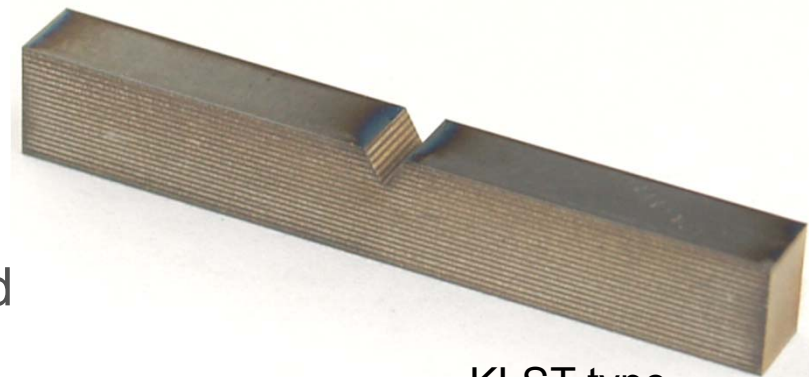


# Are ductile tungsten products possible at all?

- **Strategies to improve ductility**
  - Thin foils (0.1 mm) are ductile, plates (> 0.5 mm) not
  - Allow movement of dislocations
    - edge disl. (0.3 eV),
    - screw disl. (1.05 eV)
  - Allow disl. annihilation (foil effect)
  - Increase mobile edge dislocations



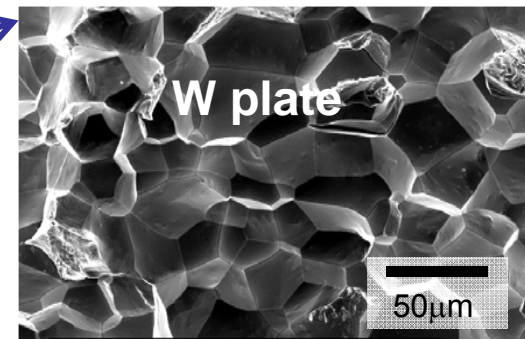
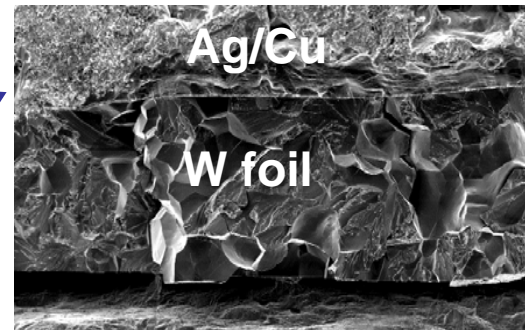
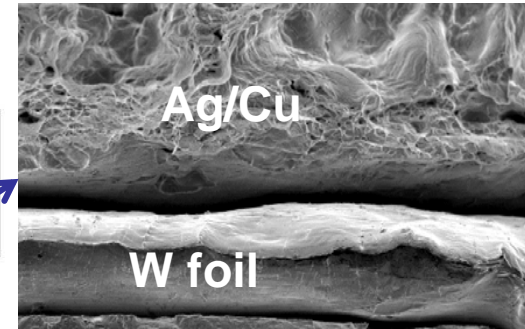
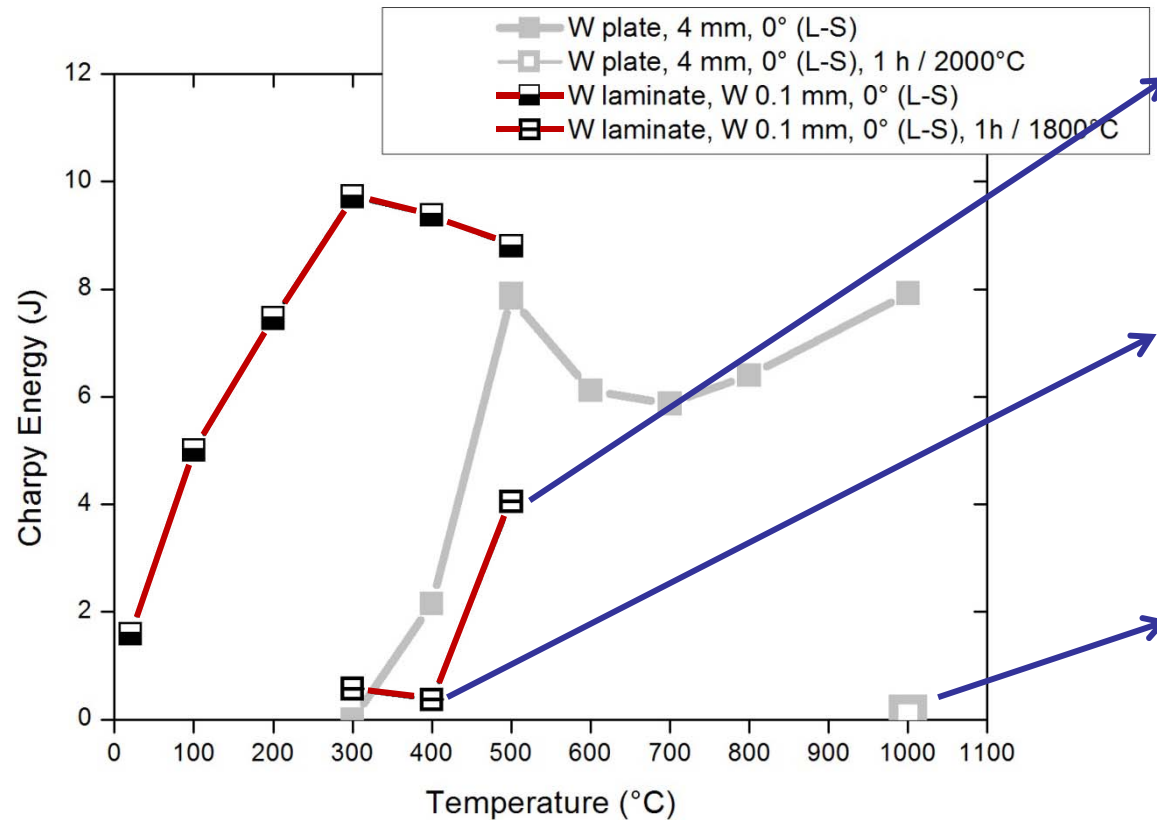
- **Suggested Solution: W-laminates**
  - Stack of alternating W (20 layers) and e.g. Cu (19 layers)
  - Brazing or diffusion welding
  - Sample fabrication and Charpy impact testing



KLST type  
3 x 4 x 27 mm<sup>3</sup>

# Refractory materials: W laminates

## Very promising results of Charpy impact tests

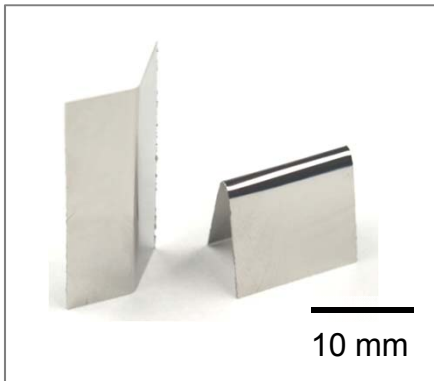


J. Reiser et al, J. Nucl. Mater 424 (2012)197-203

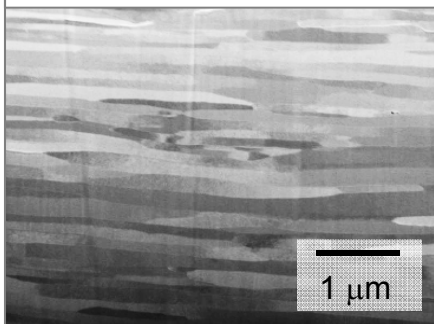
# W as structural material: W-foil laminates

J. Reiser et al, KIT, 2014

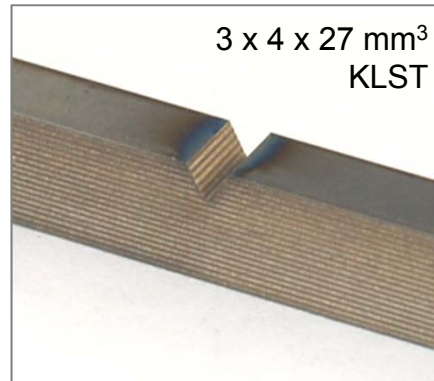
### W-foil



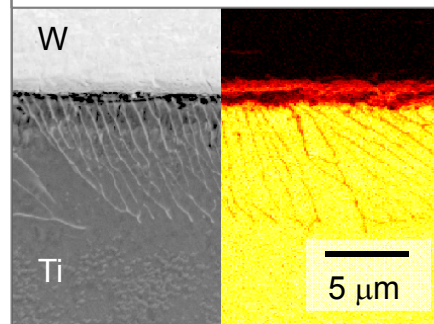
- Metal physics



### W laminate plate



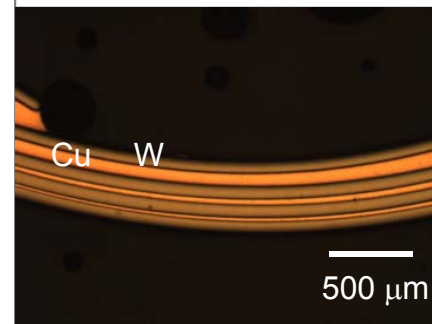
- Bonding and ageing



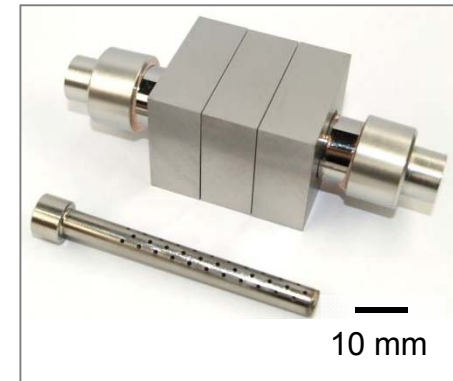
### W laminate pipe



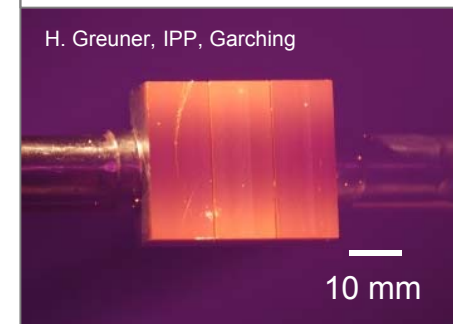
- Joining technology



### Applications



- Fabrication and testing



# Irradiation effects: Materials Database Maturity



FNSF, CTF

1<sup>st</sup> DEMO Blanket

2<sup>nd</sup> DEMO Blanket

Adv. DEMO

Data base need	<20 dpa/200appm He						~50 dpa/500appm He						>100 dpa/1000appm He						
Materials	RAFM	FM-ODS	W	SiC	Be	Li ceramic	RAFM	FM-ODS	W	SiC	Be	Li ceramic	RAFM	FM-ODS	W	SiC	Be	Li ceramic	RAFM

## Irradiation effects

Hardening/Embrittlement	Green	Yellow	Red	Yellow	Yellow	Red	Yellow	Red	Red	Yellow	Red	Red	Red	Red	Red	Red	Red	Red	Red
Phase stabilities	Green	Yellow	Red	Yellow	Yellow	Yellow	Yellow	Red	Red	Yellow	Red	Red	Red	Red	Red	Red	Red	Red	Red
creep & fatigue	Green	Yellow	Red	Yellow	Red	Red	Yellow	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red
Volumetric swelling	Green	Yellow	Red	Yellow	Green	Yellow	Yellow	Red	Red	Yellow	Yellow	Red	Yellow	Red	Red	Red	Red	Red	Red
High Temp He&H effects	Yellow	Red	Red	Red	Yellow	Yellow	Yellow	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red

- Adequate knowledge base exists
- Partial knowledge base exists
- No knowledge base

Note: He levels are only for FM steels

# Strategy element to close knowledge gaps: Integrated materials qualification in Europe

## Advanced steels

- RAFM technology completion
- TMT steels
- ODS steels

## High heat flux materials

- Refractories (e.g. armour)
- Joining & fabrication techn.
- Composites
- Mock-up testing

## Functional Materials

- Neutron multipl. (Be alloys)
- T-breeders (Li ceramics)
- Sensors, actors, fibers
- Dielectrics, windows

**Materials  
database,  
codes and  
standards**

## Irradiation campaigns

- Near term DEMO
- Advanced DEMO
- Promising novel materials
- Exp. validation of modeling

## Radiation effects modeling & experimental validation

- Understand irradi. embrittlm.
- Accelerate materials R&D
- Support SSTT qualification
- Guide irradiation test matrix



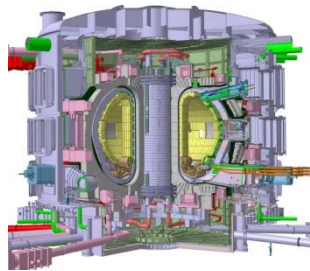
# Outline

- Short introduction to Fusion
- International roadmaps to fusion power
- Materials challenges: fusion – fission – spallation
- Materials R&D: examples of recent progress
  - Reduced activation steels and iron based “super alloys”
  - Neutron irradiation behaviour
  - Tungsten alloys and composites
- **Irradiation facilities  
& intense fusion neutron source IFMIF**
- Conclusions

# “New” Roadmaps to fusion power:

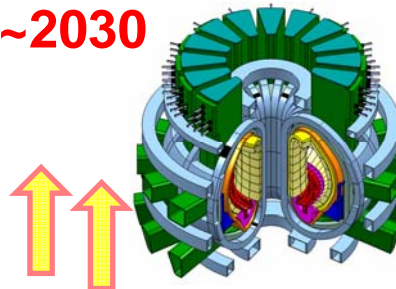
Pathway considerations for materials database – simplified –

ITER, DT-phase  
beyond 2027

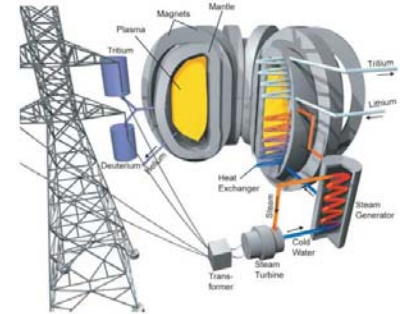


Early DEMOs  
EDA end ♦ Start operat.

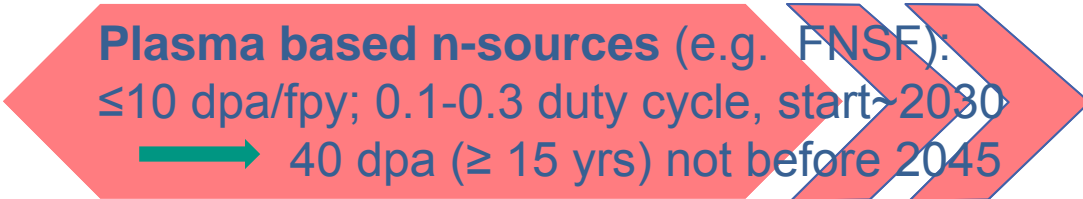
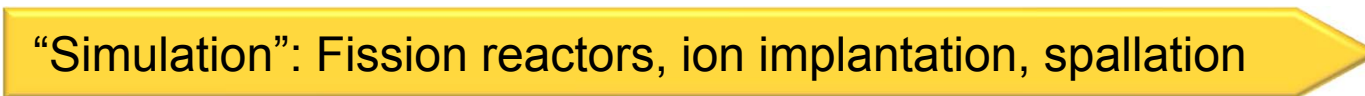
~2030



FPP  
beyond 2060



Materials Database



preferable option

ongoing

For DEMOs too late

# Major available Fission Reactors

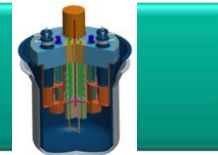
	Facility Name, country	Fast neutron > 0.1 MeV [ $10^{18}/\text{m}^2 \text{ s}$ ]	[dpa/fpy] in Fe	Volume [ $\text{cm}^3$ ]	Temp [ $^{\circ}\text{C}$ ]
Mixed spectr. Reactors	BR-2, B	1.5-3	<3	90	50-1000
		<1.0	<1	250	50-1000
	HFR, NL	2.5	< 7	>1500	80-1100
	HFIR, US	1.1	< 18	100	300-1500
		5.3	<7	700	
Fast Breeders	BOR-60, Russia	~30 total	~20	350	320-700
	BN-600, Russia	~ 65 total	>20	350	375-700
	JOYO, Japan	> 50 total	~30		300-700
	FBTR Kalpakkam, In	1-10, in 15 campaigns			

# Future Large Scale Materials Irradiation Facilities

Being in advanced design or construction phase



**Accelerator driven spallation source**  
MYRRHA/XT-ADS, at MOL



**Accelerator driven D-Li source source**  
IFMIF, presently bilateral



**Thermal spectrum reactor**  
JHR, Cadarache





# MYRRHA - An Accelerated Driven System

## Accelerator

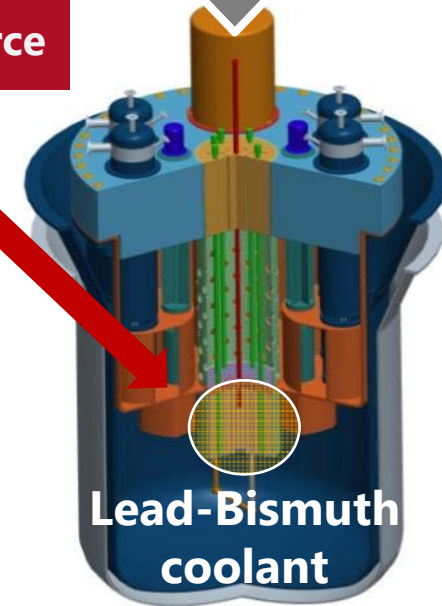
(600 MeV - 4 mA proton)

## Reactor

- Subcritical or Critical modes
- 65 to 100 MW<sub>th</sub>



Spallation Source





# Jules Horowitz Reactor, Cadarache, France

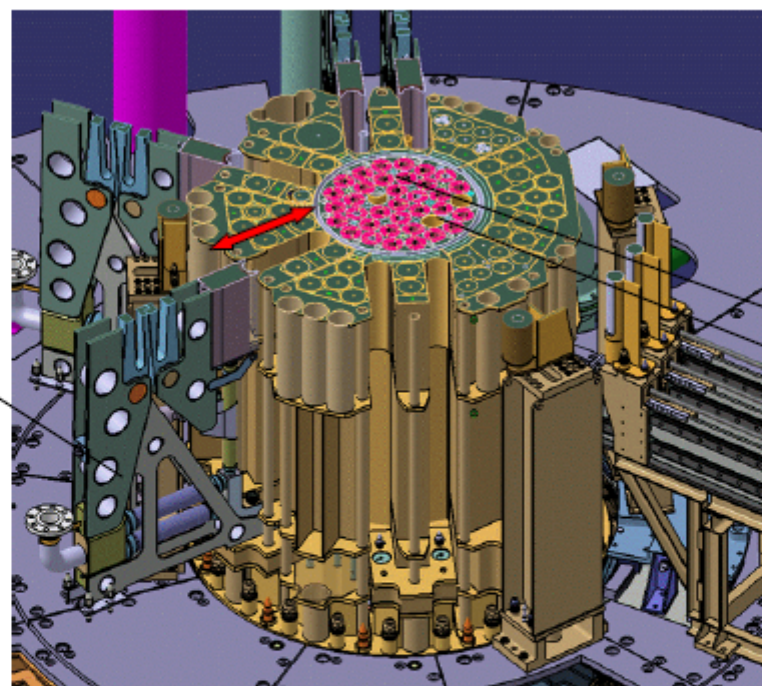
<http://www.cad.cea.fr/rjh/index.html>



Start operation ~ 2015, instrumented rigs, high flux:  $\leq 16$  dpa/y

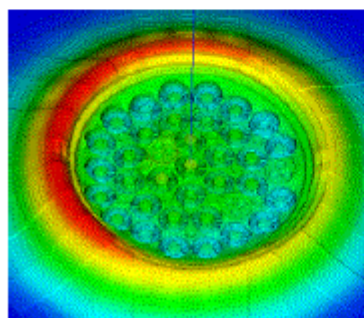
**In reflector**  
Up to  $5.5 \cdot 10^{14}$  n/cm<sup>2</sup>.s  
~20 fixed positions  
and 6 displacement systems

Displacement systems:  
• Adjust the power  
• Study transients



**In core**  
Up to  $5.5 \cdot 10^{14}$  n/cm<sup>2</sup>.s > 1 MeV  
Up to  $10^{15}$  n/cm<sup>2</sup>.s > 0.1 MeV

7 Small locations  
3 large locations

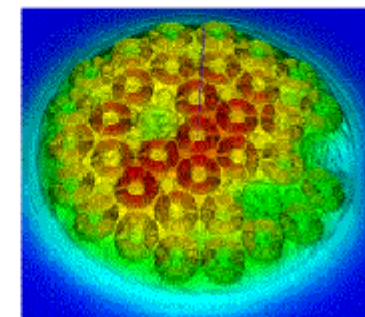


Material ageing  
(up to 16 dpa/y)

Thermal neutron flux

Fuel experiment  
(fast neutron flux)

Fast neutron flux



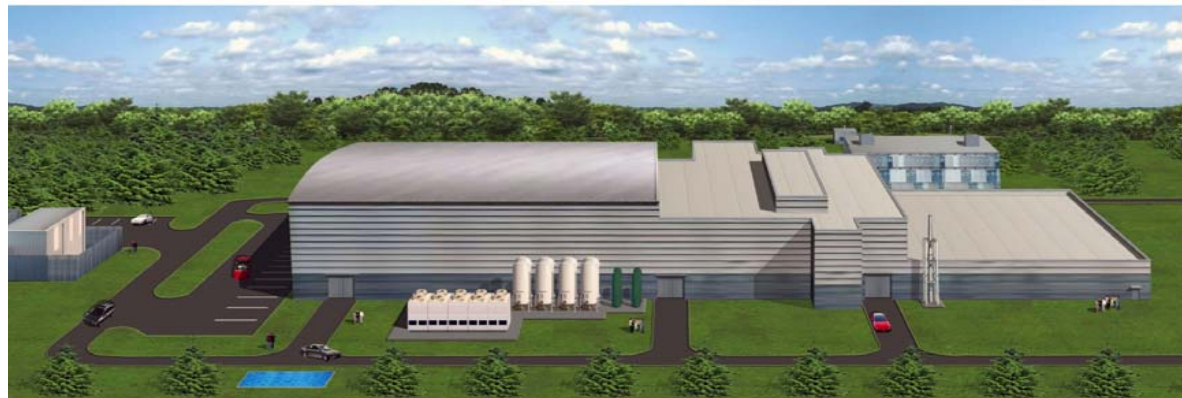
# Need for Intense Fusion Neutron Source

## Main Missions

- **Qualification of candidate materials**, in terms of generation of *engineering data* for **design**, **licensing** and **safe operation** of a fusion DEMO reactor, up to about full lifetime
- **Completion, calibration and validation of databases** (today mainly generated from fission reactors and particle accelerators)
- **High performance material irradiation** for fusion power plants (>100 dpa)
  - ➔ Promote, verify or confirm selection processes
- Solid **Validation of computational material science**
  - ➔ Vital for Predictive Capability

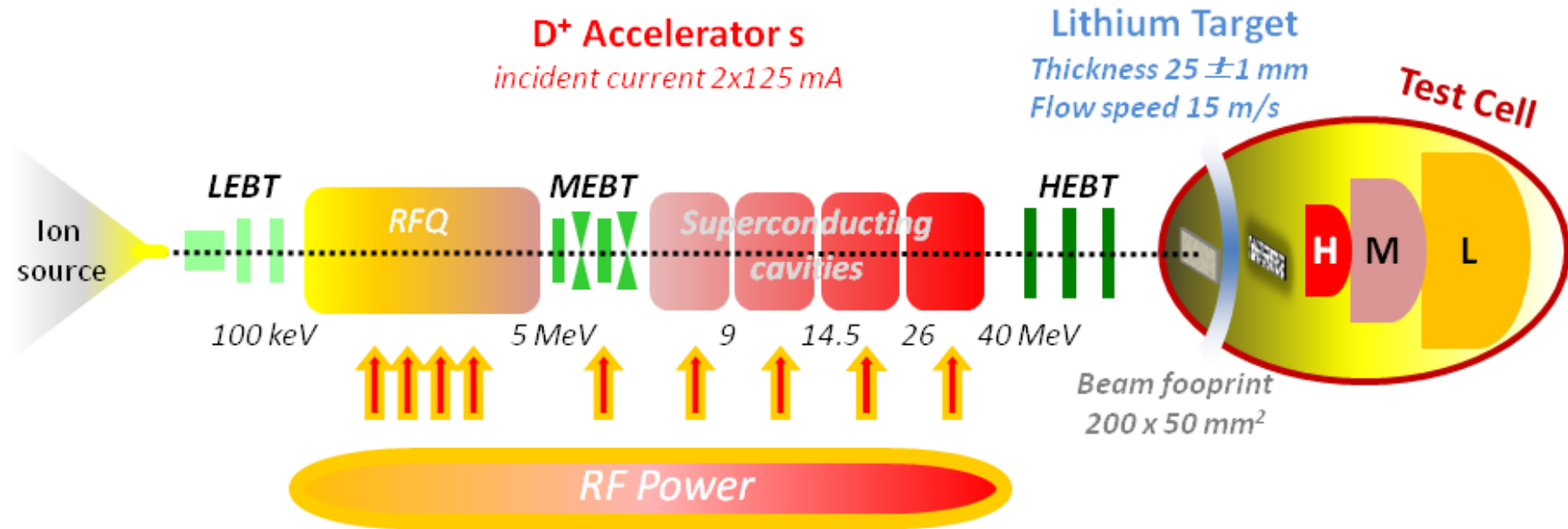
High ranking International Advisory Panels:  
Can be best fulfilled with a D-Li stripping source.

➔ **IFMIF**





# International Fusion Materials Irradiation Facility





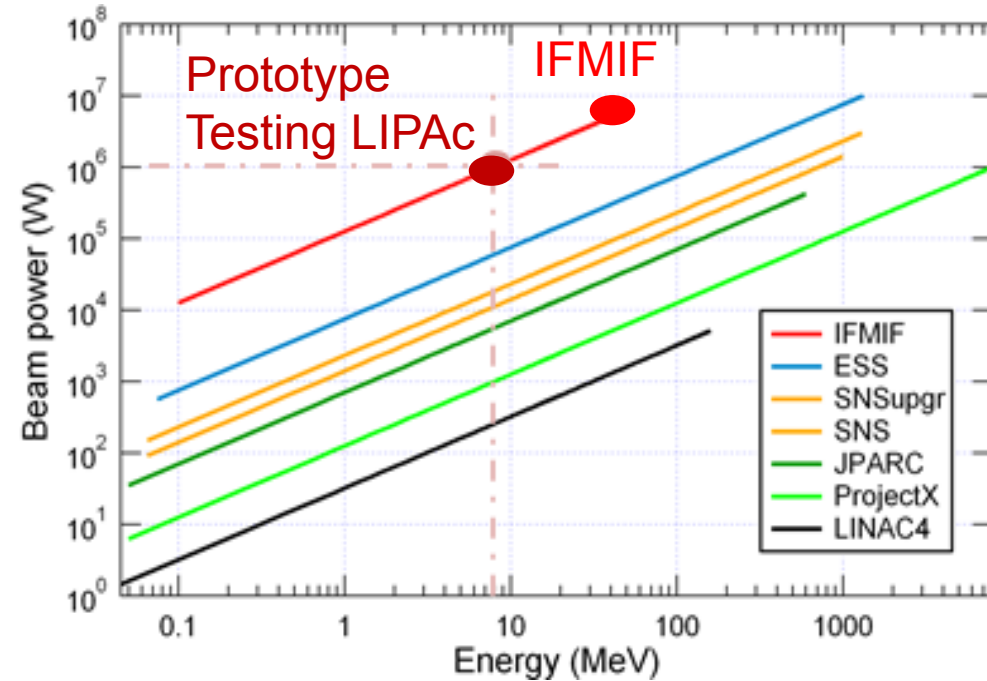
# International Fusion Materials Irradiation Facility

## Unprecedented accelerator:

- Highest intensity
- Highest beam power
- Highest space charge

## consequently

- Highest power Injector
- Longest RFQ







# 1:1 size prototype fabrication and testing

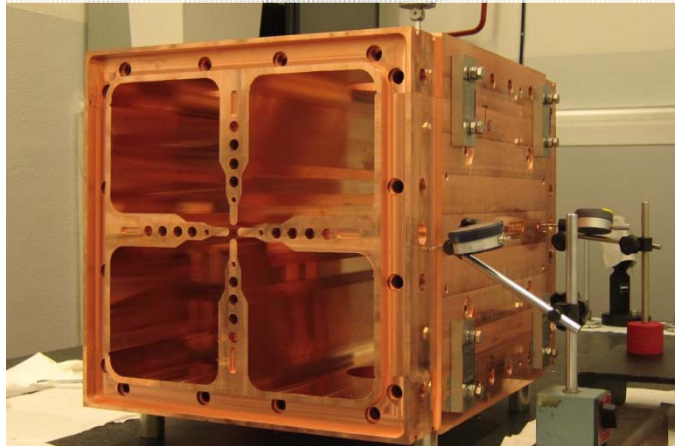
**Injector (CEA), Rokkasho**



**Li-loop, Oarai**



**RFQ Module, INFN, Italy**



**He-gas loop, KIT**



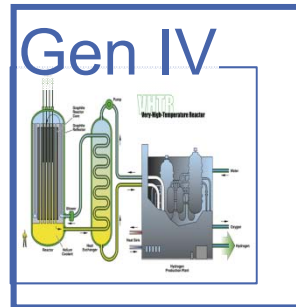


# Conclusions

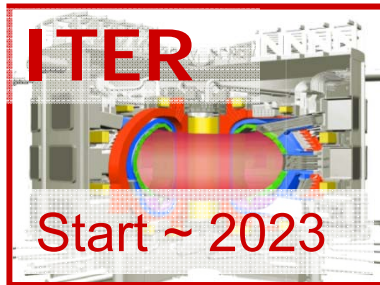
- **The European Integrated Fusion Program aims at fully qualified materials (“Horizon 2020”)**
  - Materials must be tested in a fusion neutron environment (e.g. IFMIF, ~40 dpa by 2030) to enable licensing and safety.
  - Materials science assisted development
  - Code qualified materials database within two decades
- **The integrated Fusion Materials Program is based on**
  - **More than 20 Associations** coordinated by EUROFUSION and F4E with support from Universities and industry, and
  - **International collaboration** (ITER, Broader Approach, IEA, IAEA,...)
- **Advanced Materials for High Temperature Applications ( $\geq 750^{\circ}\text{C}$ ):**
  - **Tremendous synergies:** Fusion, Fission, Spallation, Hydrogen production, concentrated solar,.....
  - **Substantial for efficient and sustainable energy production**

# International Road Map

High-temperature Materials are at a critical path



Electricity, Hydrogen,  
Nucl. waste incineration  
isotope production,...



High temperature Materials

