

ASTEC modeling aspects of QUENCH bundle tests on air ingress

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Institute for Applied Materials Materials Process Technology, Programme NUKLEAR



www.kit.edu

ASTEC v.2.0-QUENCH simulations -Introduction/ Motivation



The aim is to present thermodynamic data for its further usage in ASTEC^{Karlsrul} for investigating Q-10 effects on uncovered core under transient conditions.

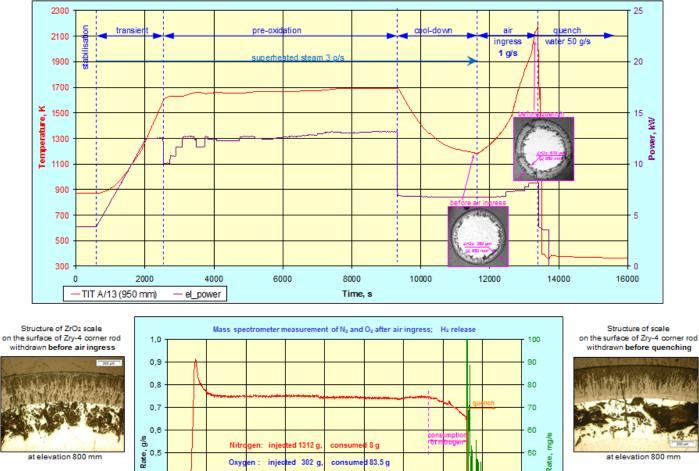
- **ASTEC** principles and **general** modeling **features** already known
- focus on the **ICARE** part
- guidelines; MARCUS usage (web)
- At first: Understanding of "quench05.dat" input deck in the context of the KIT- QUENCH facility real design (TCs, etc)
- best-estimate ASTEC- input deck for Q tests : <u>Q-14</u>, Q-11 (LEE):
- Stabilization/ Heat up/ Pre-ox/ Transient heat up/ Quenching
- QUENCH tests provide data for development of models & codes:
- ▶ In former times: appl. of ASTEC on quench topics such as **mat.** studies Zry-4, M5[®], E110
- The CESAM-WP objectives /the scope of the work is outlined as:
- development of new ASTEC **ID**s, performing ASTEC runs with additional sensitivity analysis
- temp. histories & oxide axial profiles according to CESAM-needs
- the specific Q-facility geometry, chronology of main events- given in quick look tables & KIT reports
- Q-10 to be further simulated; work is underway -progress still needed (parameter studies etc)
- KIT-ASTEC 1.3 work done already by others (nodalization schemes, etc.)
- Now: ASTEC-V2.0 rev 3 p 3 (Dec 2014) used for several test cases Further development of air ingress Q-10/ Q-16 ASTEC IDs...

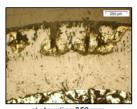


QUENCH-10 Experiment on Air Ingress

The main objectives: 1) examination of the oxidation and nitride formation of Zircaloy during air ingress, before flooding; 2) support understanding of the consequences of a possible failure of heat removal in a spent fuel pool.







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40

30

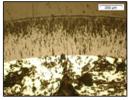
20

10

13750

at elevation 850 mm. formation of nitrides





0,4

0.3

0,2

0.1

0.0

-N2

11500

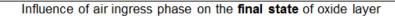
11750

-02

12000

-H2

at elevation 850 mm



12750

Time, s

13000

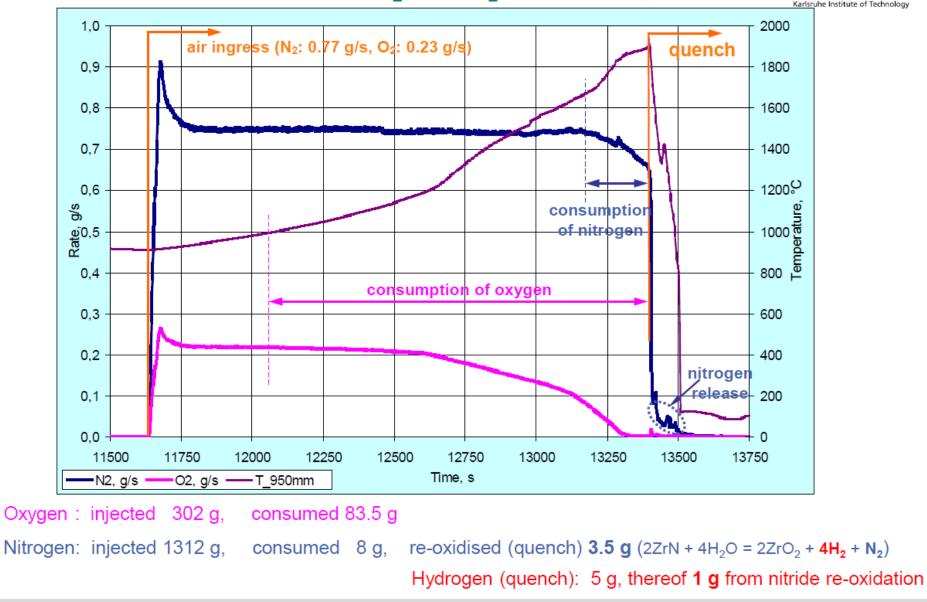
13250

13500

12500

12250

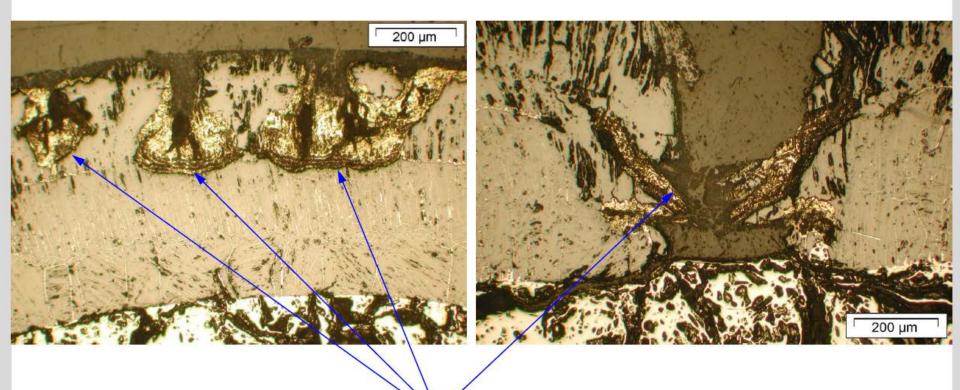
QUENCH-10: Mass spectrometer measurement of N₂ and O₂ after air ingress





QUENCH-10: Nitride formation on the end of the air ingress phase (withdrawn Zry-4 corner rod)





T. Haste et al. / Nuclear Engineering and Design 283 (2015) 8-20

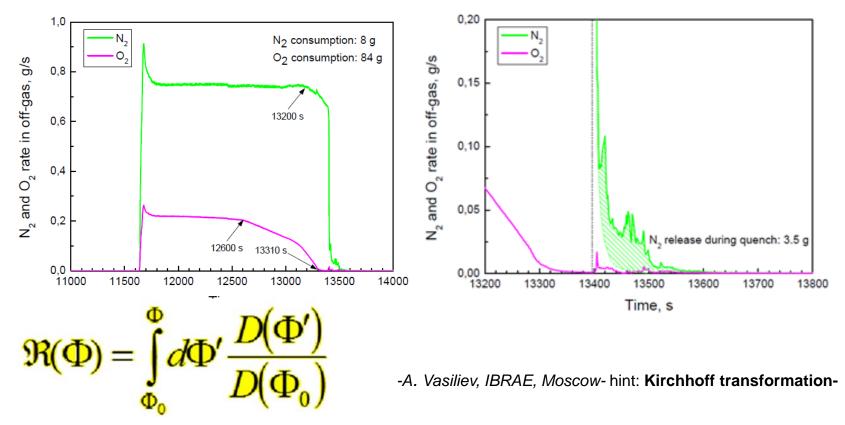
Nitride formation under oxygen starvation conditions at the elevation 850 mm

-O₂ global starvation-



21.01.2015 J. Stuckert – bundle tests on air ingress Fuerteventura

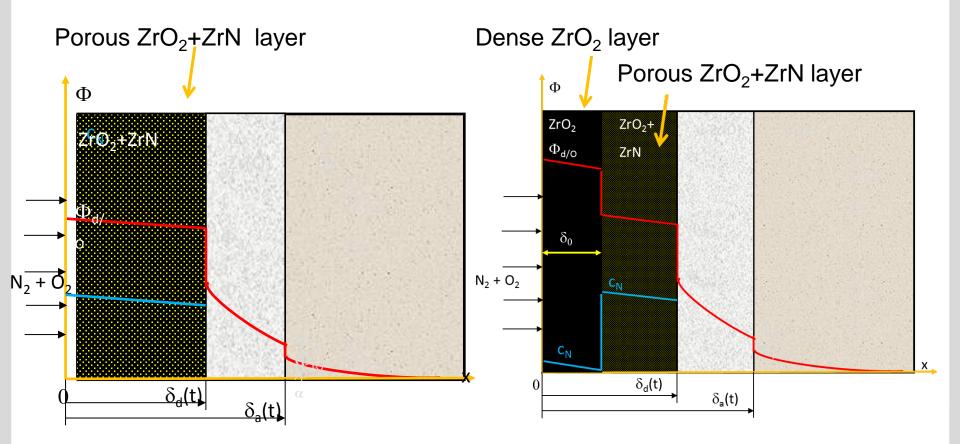
Complete consumption of O₂ & partial consumption of N₂ during air ingress



N₂ & O₂ rates measured via MS in the off gas: Q-16 /le; Q-10/ri

3- layer vs. 4- layer cladding oxidation in air: diff. schemata





-M. Vesthunov, A. Vasiliev schemes-

Presentation of [ZrN] systems investigated worldwide



Substitution of oxygen by nitrogen

$$3(O^{2-})_{O} = 2(N^{3-})_{O} + (Vacancy)_{O}$$

Goal: to develop systematic understanding of the O \rightarrow N substitution in variety of nitride / oxynitride phases giving Δh_f and c_p (T) numerical values of Zr ternary oxynitrides: FactSage, HSC, Barin, Mils, JANAF: no data, elsewhere ThermoCalc (KIT), Glushko

A different crystalography of ZrN polyhedra ->

()

The results of recent studies in the system Zr-O-Ninclude all zirconium oxynitride phases synthesized by direct nitridation of ZrO_2 , belonging to the system

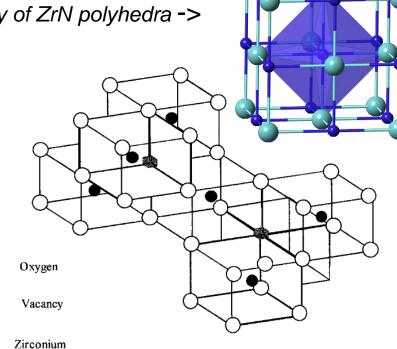
 $ZrO_2 - Zr_3N_4$.

B' phase
$$Zr_7O_{11}N_2$$

$$3''$$
 phase $\sim Zr_7O_{9.5}N_3$

 β phase Zr₇O₈N₄

The β type phases are structurally derived from the fluorite-type structure of cubic zirconia. Anion vacancies are ordered in the lattice which leads to a trigonal distortion of the fluorite structure. Details of the crystal structures



Bevan cluster—a building unit in β -type phases.

Discussion of the Sanggil Park scheme; Gutzov's statics: $K_p(T)$

S. Park, given at EDF, Paris, 20 May 2014



$$\begin{split} N_{2} + 3O_{0}^{X} &\longrightarrow 2N_{0}' + V_{0}^{\infty} + \frac{3}{2}O_{2} \\ 2N(ZrN) + 3O_{0}^{X} &\longrightarrow 2N_{0}' + V_{0}^{\infty} + 3O(ZrN) \\ 2N_{0}' + V_{0}^{\infty} + \frac{3}{2}O_{2} &\longrightarrow N_{2} + 3O_{0}^{X} \\ K_{I} &= \frac{\left[V_{0}^{\infty}\right]}{\left(1 - 3\left[V_{0}^{\infty}\right]\right)^{3}} p_{N_{2}}^{-1} p_{O_{2}}^{\frac{3}{2}} \\ K_{II} &= K_{I} p_{N_{2}} p_{O_{2}}^{-\frac{3}{2}} \times \frac{a_{0}^{3}}{a_{N}^{2}} \end{split}$$

In the beginning: t-ZrO₂ and α -Zr(O,N)

Step I. Nitrogen incorporation (gas-solid reaction) near the oxide-metal interface:

Step III. Nitrogen rich part of $Zr_3N_4/\ \gamma\text{-}Zr_2ON_2$ system near the interface

Step IV. Decomposition of Zr_3N_4/γ - Zr_2ON_2 system to ZrN and m-ZrO₂ and β -type oxynitride phases from 800°C

Step V. Accelerated self-sustaining nitridation process (solid solution reaction and reoxidation)

In the end: m-ZrO₂

$$[\mathbf{N}'_{\mathbf{O}}]^{2}[V_{\mathbf{O}}^{\circ\circ}] = KP_{\mathbf{O}_{2}}^{-3/2}P_{\mathbf{N}_{2}}[\mathbf{O}_{\mathbf{O}}^{x}]^{3},$$

where

 $\begin{bmatrix} V_{\mathrm{O}}^{\circ\circ} \end{bmatrix} = \begin{bmatrix} V_{\mathrm{O}}^{\circ\circ} \end{bmatrix}_{\mathrm{N}}$

with

$$KP_{O_2}^{-3/2}P_{N_2} = \frac{4[V_O^{\circ\circ}]_N^3}{([O_O^x]^* - 3[V_O^{\circ\circ}]_N)^3}$$

4 5 7 7 0 0 3 3

 $[O_0^x] = [O_0^x]^* - 3[V_0^{\circ\circ}]_N$

 $[O_0^x]^*$ is the value in the case of pure ZrO_2 .

Heinrich Muscher

 $\begin{bmatrix} V_{0}^{\circ\circ} \end{bmatrix}_{\mathbf{N}} = \frac{1}{2} \begin{bmatrix} \mathbf{N}_{0}' \end{bmatrix}$

The according Hess-schemes (1st law) - Navrotsky, Malodetsky-



 ΔH_1

 ΔH_2

 ΔH_3 ΔH_4

 ΔH_5

THERMOCHEMICAL CYCLES USED C1. Enthalpy of oxidation of zirconium oxynitride

C5. Enthalpy of formation of zirconium oxynitrides relative to monoclinic ZrO₂ and ZrN_{4/3}

 $ZrO_{2-2x}N_{4x/3}(s, 298) + xO_2(g, 973) \rightarrow ZrO_2(soln, 973)$

m-ZrO₂(s, 298) \rightarrow m-ZrO₂ (soln, 973) ,

 $O_2(g, 298) + Zr(s, 298) \rightarrow m - ZrO_2(s, 298)$,

 $ZrN_{4/2}(s, 298) \rightarrow Zr(s, 298) + 2/3N_2(g, 298)$

 $\begin{array}{l} O_2(g,\,273)\to O_2(g,\,973) \ , \\ N_2(g,\,298)\to N_2(g,\,975) \ , \end{array}$

 $+ 2x/3N_2(g, 973)$,

$$\begin{array}{cccc} \text{Zr-O-N(s, 298)} + \text{O}_2(\text{g}, 973) \rightarrow \text{Zr-O(soln, 973)} \\ & + 2x/3\text{N}_2(\text{g}, 973) &, & (1 \\ \text{m-ZrO}_2(\text{s}, 298) \rightarrow \text{m-ZrO}_2(\text{soln}, 973) &, & (2 \\ \text{O}_2(\text{g}, 298) \rightarrow \text{O}_2(\text{g}, 973) &, & (3 \\ \text{N}_2(\text{g}, 298) \rightarrow \text{N}_2(\text{g}, 973) &, & (4 \\ \end{array}$$

$$\begin{aligned} Zr-O-N(s, 298) + xO_2(g, 298) &\to 2x/3N_2(g, 298) \\ &+ m-ZrO_2(s, 298) \\ \Delta H_{0x} &= \Delta H_5 \\ &= \Delta H_1 + x\Delta H_3 - (2x/3)\Delta H_4 - \Delta H_2 \end{aligned} \qquad \begin{aligned} ZrN_{4/3}(s, 298) &\to Zr(s, 298) + 2/3N_2(g, 298) \\ \Delta H_7 &= \Delta H_f \\ &= xZrN_{4/3}(s, 298) + (1 - x)ZrO_2(s, 298) \\ &\to ZrO_{2-2x}N_{4x/3}(s, 298) \\ &\to ZrO_{2-2x}N_{4x/3}(s, 298) \\ &\to ZrO_{2-2x}N_{4x/3}(s, 298) \\ &+ 2/3x\Delta H_4 - x\Delta H_5 \\ &+ 2/3x\Delta H_4 - x\Delta H_5 \\ &+ x\Delta H_6 \end{aligned}$$

2568 JOURNALS J. Mater. Res., Vol. 15, No. 11, Nov 2000

http://journals.cambridge.org

I. Molodetsky et al.: Energetics of oxidation of oxynitrides

TABLE	Thermochemical	data	for	ZrN	and	estimated	data
for Zr ₃ N ₄ .							

Compound	$\Delta G_{ m f}$ at 1200 K (kJ/mol)	$\Delta H_{ m f}$ at 1200 K (kJ/mol)	ΔS at 1200 K (J mol ⁻¹ K ⁻¹)
ZrN	-253 ^a	-364 ^a	-92.5
$1/3Zr_3N_4$	-210	-354	-120

^aChase and Davies.

C2. Enthalpy of ZrN formation

$$\begin{array}{ll} m-ZrO_{2}(s, 298) \rightarrow m-ZrO_{2}(soln, 973) &, & (1) \\ m-ZrO_{2}(soln, 973) + N_{2}(g, 973) \rightarrow ZrN(s, 298) \\ &+ O_{2}(g, 973) &, & (2) \\ O_{2}(soln, 200) = O_{2}(soln, 973) &, & (2) \\ O_{2}(soln, 973) + O_{2}(g, 973) &, & (2) \\ O_{2}(sol$$

$$O_2(g, 298) \to O_2(g, 973)$$
 , (3)

$$N_2(g, 298) \to N_2(g, 973)$$
 , (4)

$$Zr(s, 298) + O_2(g, 298) \rightarrow m - ZrO_2(s, 298)$$
, (5)

$$Zr(s, 298) + N_2(g, 298) \rightarrow ZrN(s, 298)$$
, (6)

$$\Delta H_{\rm f,ZrN} = \Delta H_6 = \Delta H_1 + \Delta H_2 - \Delta H_3 + 1/2\Delta H_4 + \Delta H_5 \quad .$$

Thermochemistry of Zr- oxynitrides, kinetics textbooks forwarded



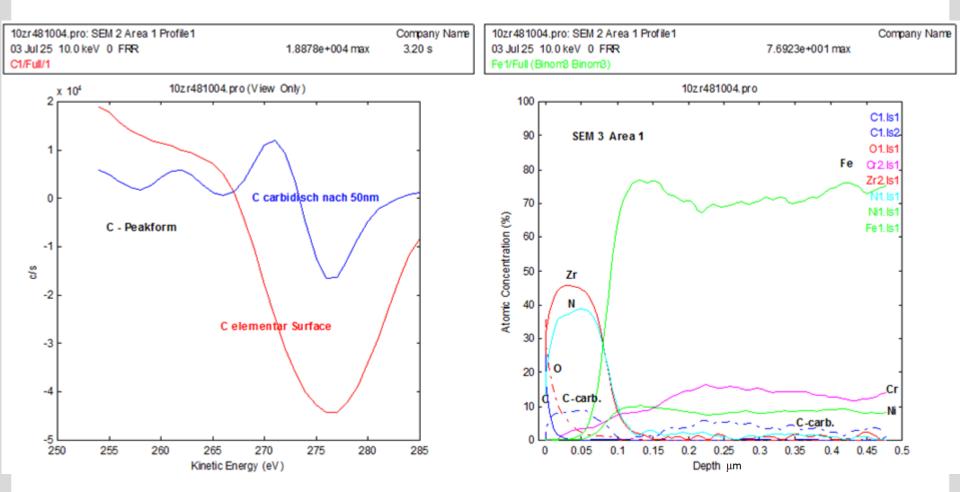
TABLE Enthalpy of oxidation per nitrogen atom in Heterogenous $\Delta H_{\text{ox(N)}}$ No. of points **Kinetics** (kJ/mol of N) Phase (no. of compositions) M $r_{\rm M}/r_{\rm Zr}$ Handbook CHEMICAL KINETICS -468 ± 16 Cubic 6 **Michel Soustelle** EDITED BY C.H. BAMFORD 1 ordered ... M.A., Ph.D., Sc.D. (Cantab.), F.R.I.C., F.R.S. Il-Brown Professor of Ind University of Liverpool The late C.F.H. TIPPER β -Zr-N-C -506 ± 16 h.D. (Bristol), D.Sc. (Edinburgh) 4 ersity of Liverp AND $\gamma - Zr - N - O - 538 \pm 3$ R.G. COMPTON 2 M.A., D.Phil. (Oxon.) turer in Physical Chemi VOLUME 25 Thermochemical data for Zr-N-O samples esult for 🗄 🛪 💆 📑 dybkov.kiev.ua/V/BOOK2. 🛪 🔪 TABLE Thermochemical data DIFFUSION-LIMITED REACTIONS dybkov.kiev.ua/V/BOOK2013/ssrk_2013 online.pdf by STEPHEN A. RICE XRD B.Se. (London), D.Phil. (Oxon.), A.R.C.S., M.R.S.C. ΔH_{ox} Oxvnitride (kJ/mol) wt% ELSEVIER TERDAM-OXFORD-NEW YORK-TOKYO 1985 0.63mZrO₂-ZrO1 76N0 16 -94.9 ± 3.0 $H_{975} - H_{298}$ 0.37B' SOLID STATE 0.46mZrO_{2} Jürgen Gegner $ZrO_{1.39}N_{0.4}$ -209.4 ± 9.7 **REACTION KINETICS** O_2 21.80.54B" Komplexe V. I. Dybkov 0.56mZrO₂-ZrO1 34N0 43 Diffusionsprozesse -266.4 ± 11.1 N_2 20.59 in Metallen 0.44β NiBis β -220.3 ± 2.2 **Experimentelle Analyse** und mathematische Simulation $\gamma + \beta$ -365.8 ± 4.0 der Randentkohlung IPMS Publications Kyiv 2013 und Gasaufkohlung, inneren Oxidation $\gamma + \beta$ -348.3 ± 8.3 und Sauerstoffsegregation an Metall-Oxid-Phasengrenzen J. Mater. Res., Vol. 15, No. 11, Nov 2000 Mit 324 Bildern und 10 Tabellen

Zr-N-O

Hint of D. Powers: air incl. CO₂:- ZrC; (ZrOC)/ ZrN, ZrON;



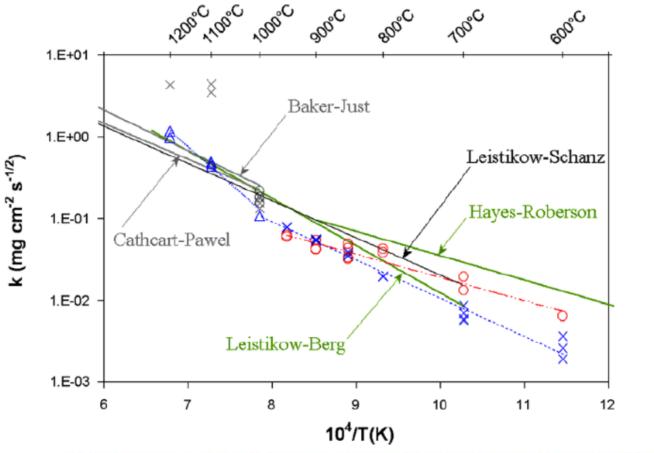
Discussion point: LM Corr. inhibition on SS with ZrH₂ E. Nold; H. Muscher (2003) ; Auger ES *PHI- nanoprobe: AES suitable for Q-metallography*



Discussion of the ox-correlations for the pre-transition regime







and many others:

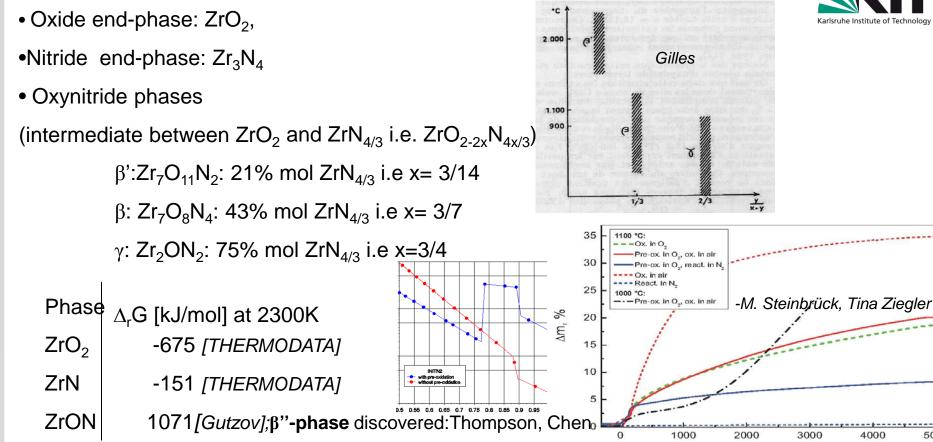
Steinbrück, LT Steinbrück, HAT Sokolov, Berg, Powers, CODEX_AIT1, AEKI Ar/O₂, MOZART, Best-fit, ICARE

for nitridation cases:

only 2 sets of A,E,n: "Hollands w/o pre-ox" "Hollands with pre-ox"

Parabolic rate constants from isothermal air oxidation tests on bare Zircaloy-Dotted lines are Arrhenius fits of the data, in the 600–1000 and 1000–1200 °C temperature ranges. Full lines: Leistikow–Schanz correlation (Zircaloy-4 steam oxidation, 600 °C < T < 1500 °C) (Volchek et al., 2004) and NUREG-1-2 recommendations for Zircaloy air oxidation (Powers et al., 1994).

Reactions with N₂ vs. O₂: concurrent processes that enhances ZrO₂degradation



In case of simultaneous ox & nitriding of Zr [Powers]:

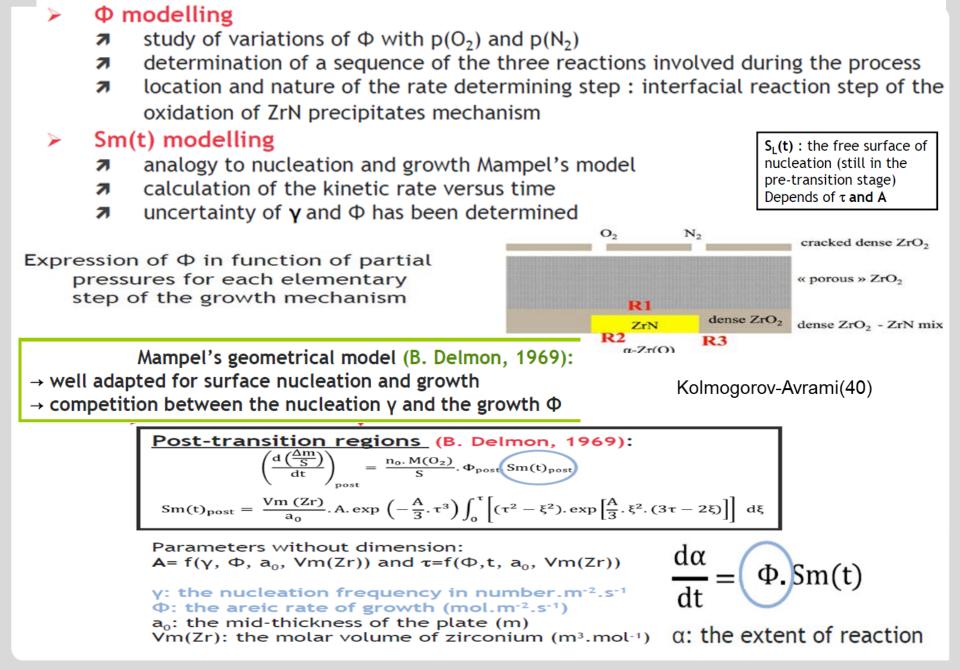
• ZrO_2 being the most stable compound; if nitriding takes place, the product will react with O_2 • Nitride will be detected only if the O₂ reaction rate becomes too slow compared with nitride rate formation...i.e. in starvation case But lack of data above kinetics of O₂ reaction with [ZrN] products

 \rightarrow Me creep \Rightarrow \uparrow area exposed to air/ further propagation to the whole sample \triangleright Spatial non uniformity of the ox process \Rightarrow local init. of the breakaway transition;

Time, s

5000

4000



Nitridation process	Volume change
In the beginning: t-ZrO ₂ and α -Zr(O,N)	$\Delta V_{t-ZrO_2 \rightarrow c-ZrO_2} = +0.15 \%$
Step I. Nitrogen incorporation (gas-solid reaction) near the	
oxide-metal interface: $\Delta H_{O-N} = -500 \text{ kJ/mol N}$	
$\Delta H_{V_{O}^{\circ\circ}} = -190 \text{ kJ/mol } V_{O}^{\circ\circ}$	
Step II. Oxide/Nitride metastable system near the oxide-metal	$\Delta V_{c-ZrO_2 \to o-Zr_3N_4/\gamma - Zr_2ON_2} = -11.49\%$
interface Nitrogen rich part of Zr ₃ N ₄ / γ-Zr ₂ ON ₂ system	
Step IV. Decomposition of Zr_3N_4/γ - Zr_2ON_2 system to ZrN and	$\Delta V_{ZrN \to m-ZrO_2} = +42.45\%$
m-ZrO ₂ and β -type oxynitride phases from 800°C	-S.Park, PSI-
reaction scheme	
<u>O dissolution by the metal:</u> $Zr + xH_2O \rightarrow ZrO_x^{abs} + xH_2$	Stoichiometry coeff. only
<u>Oxide scale formation:</u> $ZrO_x + (2 - x)H_2O \rightarrow ZrO_2 + (2 - x)H_2O$	(mass conservation law - no info about molecularity,
<u>Nitride formation:</u> $ZrO_x + \left(\frac{1-x/2}{2}\right)N_2 \rightarrow \frac{x}{2}ZrO_2 + (1-x/2)$	ZrN reaction order, rds
<u>Nitride re-oxidation:</u> $(1 - \frac{x}{2})ZrN + (2 - x)H_2O \rightarrow (1 - \frac{x}{2})ZrO_2 + (\frac{1 - \frac{x}{2}}{2})N_2 + (2 - x)$	$N_2 \frac{1}{as catalyst}$, only if $\eta reox = 100\%$
<u>Hydrogen absorption:</u> $H_2(g) \leftrightarrow 2H_{abs}$ $H_2(g) \leftrightarrow 2H_{abs}$ $Zr + 2H_2O \rightarrow ZrO_2 +$:

Discussion of thermodynamic data (scarce) & summary of Q-10

I. Molodetsky et al.: Energetics of oxidation of oxynitrides:

TABLE	Thermochemical	data	for	ZrN	and	estimated	data
for Zr ₃ N ₄ .							

/mol)	(kJ/mol)	$(J \text{ mol}^{-1} \text{ K}^{-1})$
	-364 ^a -354	-92.5 -120
	253 ^a 210	253 ^a -364 ^a

^aChase and Davies.

Q-10: only local presence of ZrN in the ZrO_2 layer

$Zr-O-N(s, 298) + xO_{2}(g, 298) \rightarrow 2x/3N_{2}(g, 298)$ $+ m-ZrO_{2}(s, 298) , (5)$ $\Delta H_{ox} = \Delta H_{5} = \Delta H_{1} + x\Delta H_{3} - (2x/3)\Delta H_{4} - \Delta H_{2} .$

C2. Enthalpy of formation of zirconium nitride ZrN

$$m-ZrO_{2}(s, 298) \rightarrow m-ZrO_{2}(soln, 973)$$
, (1)

$$m-ZrO_2(soln, 973) + N_2(g, 973) \rightarrow ZrN(s, 298)$$

$$+ O_2(g, 973)$$
 , (2)

$$O_2(g, 298) \to O_2(g, 973)$$
 , (3)

$$N_2(g, 298) \to N_2(g, 973)$$
 , (4)

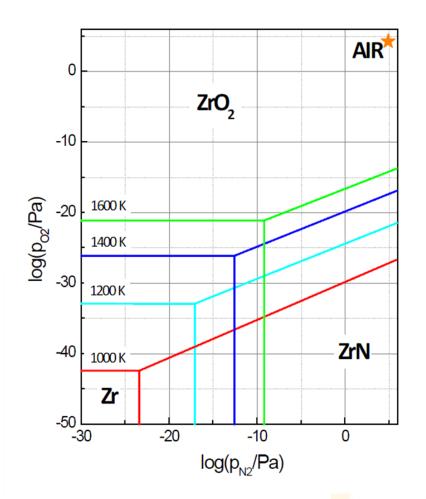
$$Zr(s, 298) + O_2(g, 298) \rightarrow m - ZrO_2(s, 298)$$
, (5)

$$Zr(s, 298) + N_2(g, 298) \rightarrow ZrN(s, 298)$$
, (6)

$$\Delta H_{\rm f,ZrN} = \Delta H_6 = \Delta H_1 + \Delta H_2 - \Delta H_3 + 1/2\Delta H_4 + \Delta H_5 .$$

- Pre-oxidation in superheated steam during 6800 s at ~1700 K to a <u>thick</u> oxide of 514 μm;
- Intermediate cooling to 1183 K prior to air ingress;
- <u>Moderate</u> air ingress rate 1 g/s during ~30 min; 28 % of oxygen were consumed;
- Duration of <u>oxygen starvation</u> conditions about 80 s; nitrogen consumption (8 g from injected 1300 g); formation of zirconium nitrides inside the oxide layer;
- Quench: nitride re-oxidation, release of about 44 % of the nitrogen that was taken up during air ingress; hydrogen release 1 g (<u>20%</u>) due to nitride re-oxidation;
- Formation of **porous "pockets"** inside the oxide as result of re-oxidation of zirconium nitrides during reflood; hydrogen release 4 g (<u>80%</u>) due to clad metal oxidation under outer oxide scale.

ZrO₂-ZrN stability diagram



Discussing reaction quotient, solubility limits, stability constants...

10-2 ZrN is practically only stable in 104 the absence of oxygen in the 10% gas phase 104 Nitrogen preferably reacts with saturated α -Zr(O) 10-10 10-12 Both conditions are fulfilled locally at/near the metal-oxide 10-14 interface 10-16 ZrN is reoxidized when oxygen 10-18 or steam are available again 10-20 10-22

10-60

10.50

10-42

10-38

10-34

10-30 10-28

10-200

10-100

10-70

10-24

10-26

Look at the orders of magnitude! These are Δp -thresholds only! These numbers illustrate the following problem:

Derived from correct calculated equilibrium constant Kp nonsensical values of the "equilibrium partial pressures" (if any) are obtained,

even though the underlying measurements of the relevant combustion enthalpies or <u>cp</u> (T) data are given with a relative error of only some %% (in the worst case).

"Compositions in equilibrium" yield meaningless values for smallest systems.

These are numbers much less than the reciprocal Avogadro -number. Formally, it would mean here that one single particle have to be found in a very huge amount of solution (many km³).

A chemist works in vessels of a smaller volume than these "many km³". Why is it so, that correct calculations based on real measured values result in such numbers?

What is the way leading to such extreme low values? What's wrong here? Is it the reaction quotient?

In the phenomenological thermodynamics it is assumed, that the functions of state and parameters such as (Δp, V) can possess arbitrary low (but) positive values. (Implicit values could be arbitrarily small).

The point is- that matter has a molecular, corpuscular structure. One cannot change the small number of moles of a substance infinitesimally (at V=const.) since one single molecule is the smallest amount of a chemical substance. In thermodynamics, the concept of a mole means something entirely different than traditional chemical sense (as defined by IUPAC).

regarding a thermodynamic ensemble a MOLE it is a continuous, differentiable variable set for a given stoichiometry of the chemical reaction and from which the balance equations, rates etc. can be derived. At this point, the molecular structure of the matter is ignored.

The axiomatic of thermodynamics and the common thought patterns (a set of state variables assign a certain value of the thermodynamic functions of state such as **S**, **U**, **H**, **G**, **F** (all of which being continuous and totally differentiable). The (false) assumption about the continuity of matter, about the continuity of the state functions and first of all about <u>the continuity of the thermodynamic Mole (as a "representation term") can thus not be ignored for small systems.</u>

Thermodynamics is true only in case if we are in the field of "allowed values" (higher positive values of the parameters). For great ensembles the common thought patterns of thermodynamics are true and valid. $\mu_i = \left(\frac{\partial G}{\partial n_i}\right)_{p,T,n_{erg}}$

But - to discuss the equilibrium constant describing a chemical equilibrium in a corpuscular world make only sense if a given mechanism of equilibration allows collisions between the

reactants. A balance -an equilibrium- set via appreciable reaction rates (forward/ backward), occurs only if these collisions are numerous. An experimental set of these threshold partial pressures should be in the order of about let's say x=10⁻¹² bar or higher, to allow measurable, sufficient high rate constants.

Otherwise, the reactions run with a decreasing speed until virtual standstill occurs due to low number of collisions.

A dynamic equilibrium in the classical sense (the same reaction rates from right to left and from left to right in reaction eqn.) will not be able to exist in extreme dilute systems.

Both the calorimetry and the EMF method are giving measurement data of mV (T) or Cp (T) in 1/mol which can be used for calculating the $\Delta G_f(T)$. These analytical values have often nothing to do with reality at chemical equilibrium in very dilute systems.

Values according to the <u>van't</u> Hoff equation are purely formal here and cannot be used to create "ACCOUNTS" – i.e. to answer the question: "how is the composition of the system at the EQUILIBRIUM (in molar ratios)..."**Rather, there is** <u>not at all an equilibrium</u> set here. It would be advisable to use only in that case the values of $\Delta G_f(T)$ – energy data in J/mol, since there are based on correct thermochemical values and not misleading.

(Dubious "equilibrium" partial pressures, derived from the Kp)

This expression is purely lexical suggesting the presence of equilibrium. In case of extreme low "values" they do not provide any detailed info about the thermodynamic systems itself, giving only an **orientation about thermodynamic "thresholds**". Which process is preferable?

Let us conclude: in extreme small systems reactions are running slower and slower until it comes to a **standstill** due to rare collisions (a kind of a steady state, but being far from a state of dynamic chemical equilibrium).

The resulting smallest "Ellingham numbers" obtained using the $\Delta G(T)$ "ansatz" have little or nothing to do with reality at the equilibrium (analytical values of particular molar ratios x_i).

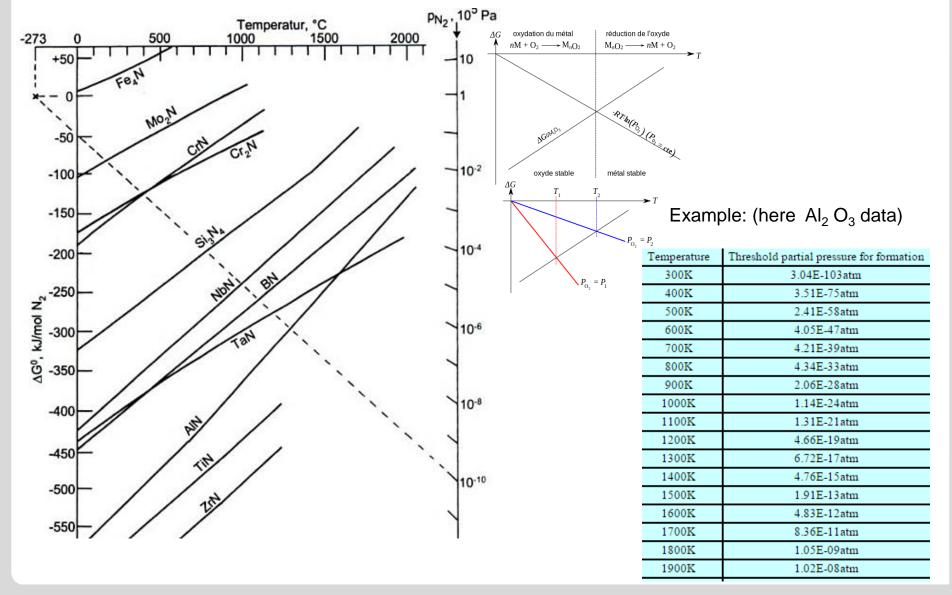
The same is true while analyzing other Darken-Gurry, Richardson-Kubaschewski-Evans – plots.

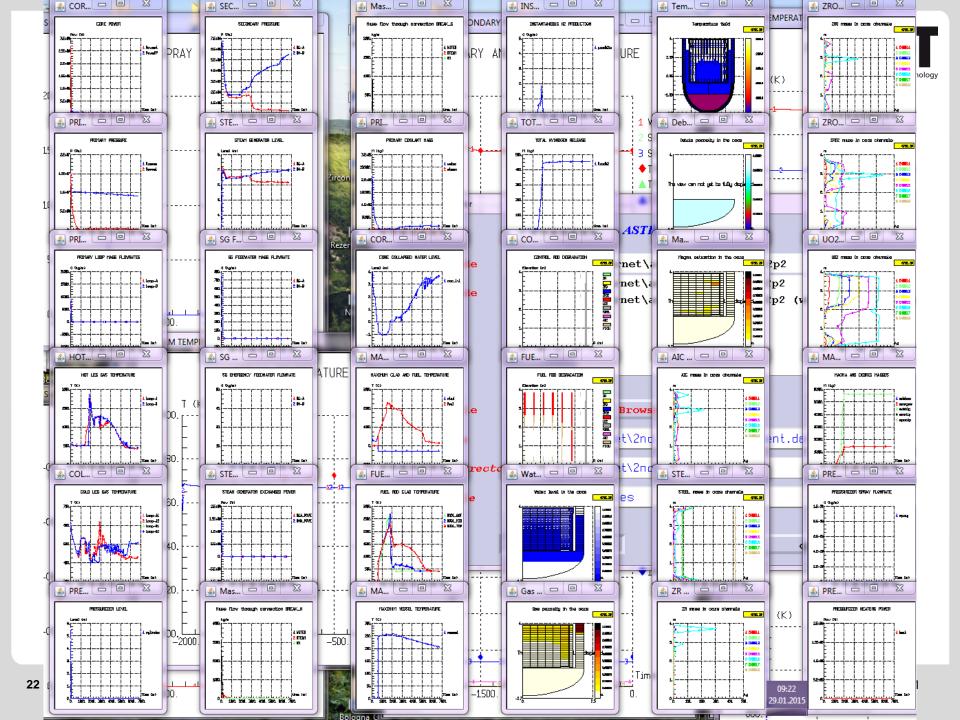
An extrapolation of the straight down to a scale with **10⁻²⁰⁰ bar** is meaningless in this context. The question about the analytical composition of a system in thermodynamic equilibrium (extracting dissociating rates etc.) has in all these cases little sense, since in fact there is no equilibrium here (a borderline to the phenomenological thermodynamics.

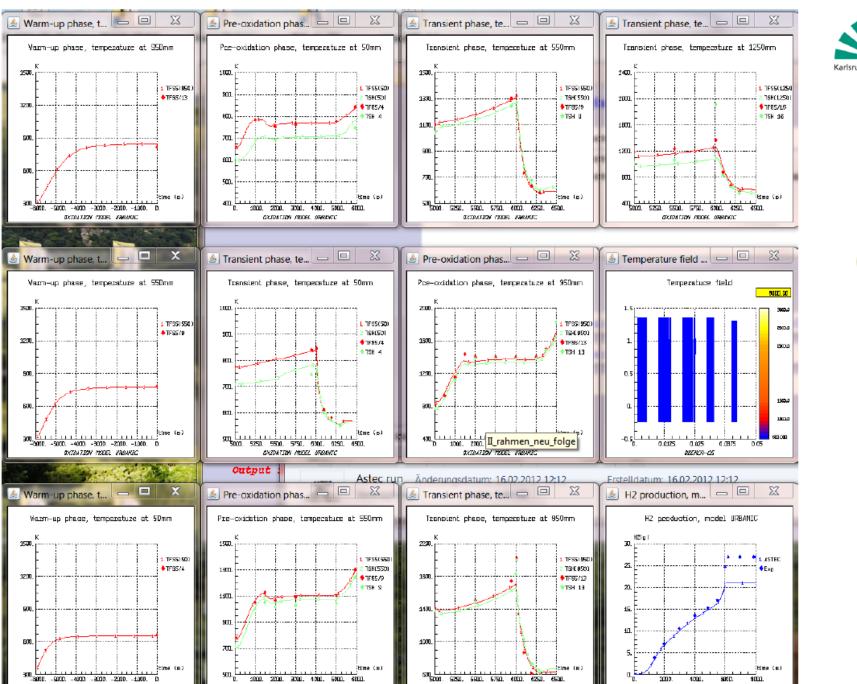
The "threshold values "above a given Δp in the particular reaction allow us to describe which reaction path is thermodynamically preferable, allowed, and the opposite being not"-This information has a qualitative, descriptive character only.

General discussion of Ellingham diagramms (Al₂O₃); ZrN as a very stable nitride



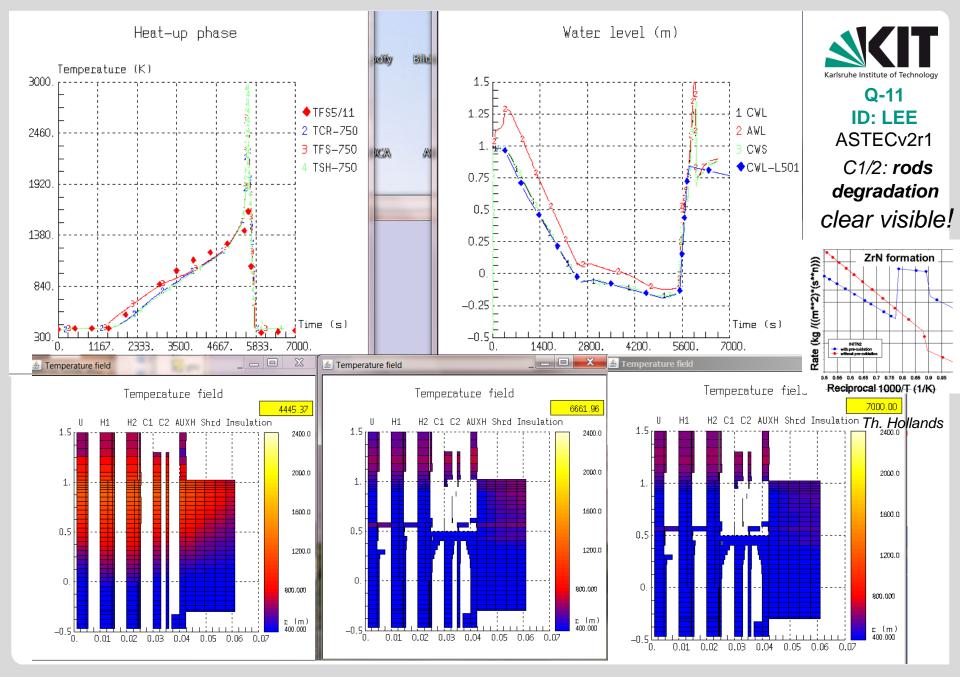


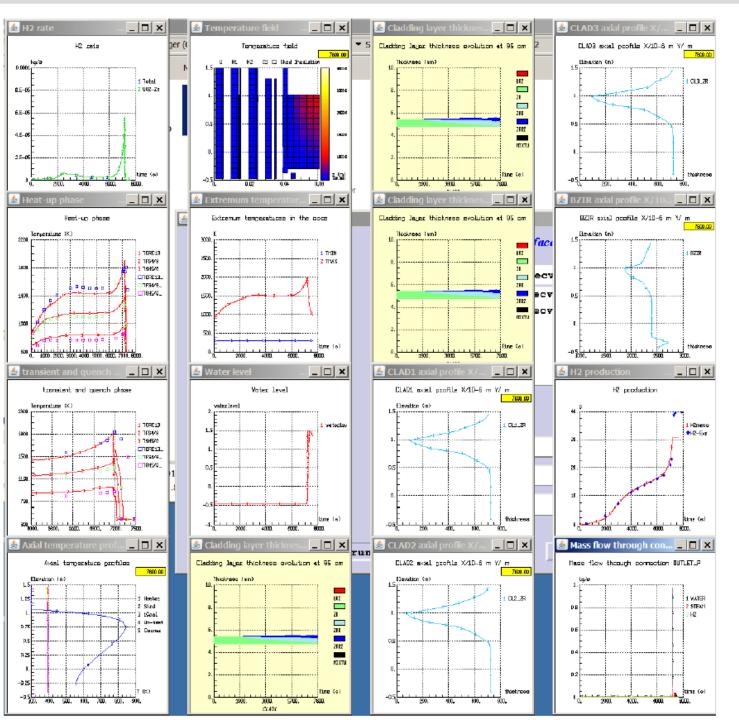




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Q-05

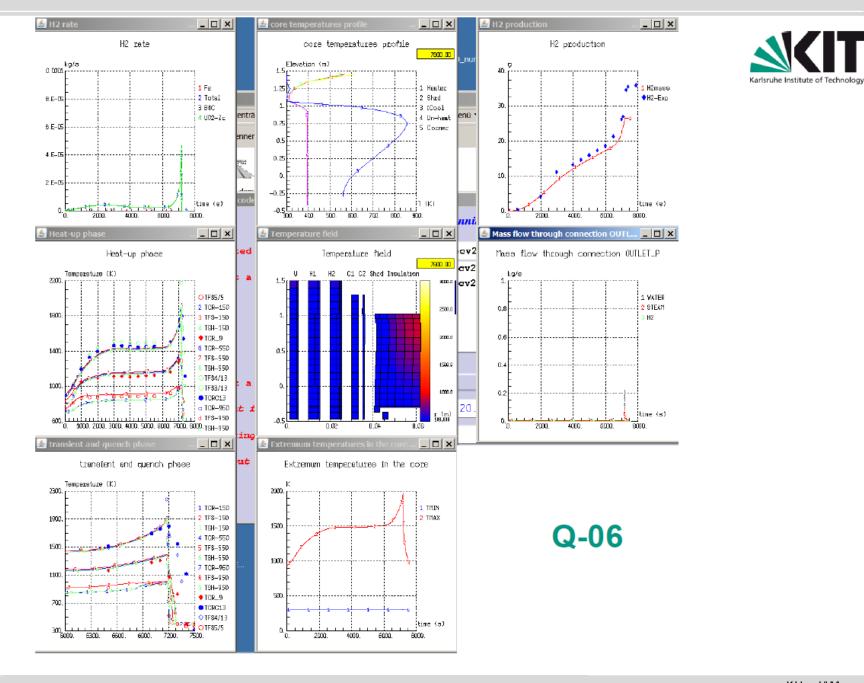


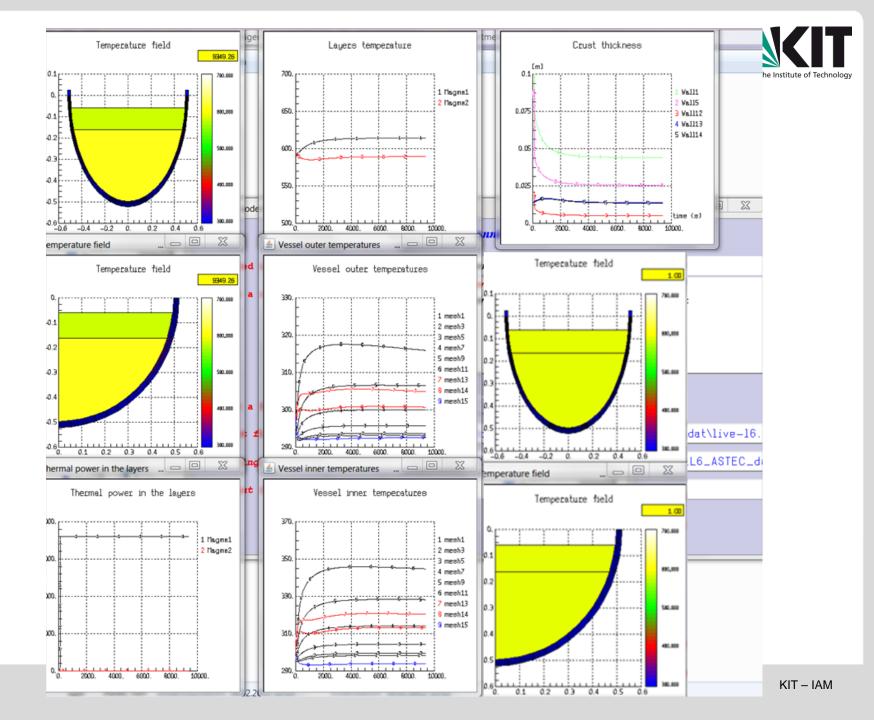




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Q-14





Conclusions/1

- we believe, that ASTEC has the potential to simulate QUENCH simple air ingress
- tests (some evidence was given by *Olivia C., JNM 405-2010,207ff*), nevertheless it is still a problem; especially parts of the nitradation process itself
- Dynamic behavior (time dependences; histories, τ -evolution)/ profiles developed should be visualized online air phase/ steam phase/ O2/ N2 consumptions, H2 gen rate, T(τ) as well as δ(OZ)
 A reference ID with Gaëtan Guillard implementation of Olivia`s C. models to be adopted...

•Tables, figures & **standardized** spread sheets with the for **Q-10/ Q-16** material should be submitted to the CESAM team at the next stage (\rightarrow Pascal G., EU, Holger N., GRS)

- Q-10/ Q-16 work is ongoing/ not completed yet
- ✓ ASTEC Ox models at the current State of the Art/ (but not nitriding!)
- ✓ best fit (Schanz` recommendation) kinetics of **Zry ox by steam** /sensitivity studies possible
- base case Q-10/Q-16 work regarding temp- transients (work will be done similar to A. Palagins output presented at the 12th QWS, but now not for a SVECHA-single rod, but for a complete bundle test)
- ASTEC produced in former times somehow conflicting results because of an extrapolation of ss models to the processes in the liq. phase. The modeling of Zr-O melt oxidation, being independent of ss-processes, needs more consideration

Get detailed ox kinetics data /understanding of the Zr alloys ox mechanisms- important for SA !

Conclusions/2 -adopting KIT-SET & CODEX-AIT-1 knowledge-



>Above 800°C, the transition is associated with **nitriding**.

>Once nitriding has begun, a porous oxide grows under the influence of a self-sustained >ZrN + $O_2 \rightarrow ZrO_2$ + 1/2N₂ sequence (N₂ is trapped in the clad). It leads to fast degradation

Perspectives (future prospects) further validation of the models on Q-10

both the instantaneous & cumulated (integral) H₂ / N₂ prod rate [kg/s]/ [kg] during the Q- phase

•suitable criterion to switch from ox to nitradation (influence of the th-H)- according the technique adopted by Christa Bals, ATHLET-CD,

•ASTEC has the potential to simulate different Q- exp.-s giving good results for Q-5,Q-6,Q-11,Q-14.

•...Reference IDs being adopted..

•→sim. evidence was given for ex. in our reports to Zry-4/ E110/ M5[®] mat. comparison/ Q-14

•Q-5/ Q-6/ Q-11& especially <u>Q-14</u> ASTEC outputs (such as T_{pct} , H₂ prod., FRS τ -behavior of CR(U), IRR(H1,H2); ORR(C1,C2); SH; CJ; insulation, axial oxide δ 's are ok –

 •results (transients, distributions) were dependent on the imposed BC/IC in the right manner: ASTEC description of our q-facility (nodes) & q-tests conducted as specified scenarios-done (IDs)
 Q-10 trends/profiles must also have been consistent with the (intuitive) expectation, as it was the case of all visualized Q-14 τ- dependences. Outlook/ next stages (in the framework of CESAM, together with IRSN)

- ✓ further ASTEC work: (sensitivities..); continuing with <u>new ASTEC v2.1 since 2015</u>
- ✓ Nitradation: further modeling an obvious need– preliminary / lit. study done, also for ZrON
- ✓ pointing out the key parameters in order to evaluate their impact on air ingress, bundle coolability, H₂ prod....
- ✓ Mandatory further work still to be continued (<u>CESAM</u>) : further developing of modified ASTEC IDs (Q-10 later Q-16) modeling transients at first w/o nitradation effect, later fulfilling the complete set of recommendations...)
- N₂ -Lacks in ICARE modeling identified, to be consulted with Gaëtan Guillard, Stéphane Bertusi, IRSN CS-SI (*development currently underway:* ASTEC code changes needed):
- model for **reox of ZrN:** specific models for reflood to be developed.

Acknowledgement: thank you, J. Stuckert. Thank you all.

http://www.iam.kit.edu/wpt/english/471.php/ http://quench.forschung.kit.edu