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**Detailed FE-Analysis of the LCT-coil with input of
displacements (Version No. 4) taken from the global
model of the configuration with the TFMC**

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Detaillierte FE-Analyse der LCT-Spule mit vorgeschriebenen Verschiebungen (Version Nr. 4) aus der globalen Model-Konfiguration zusammen mit der TFMC

Zusammenfassung

Für die Entwicklung von ITER-Magneten ist das Testen einer TF-Modellspule in einer Konfiguration mit der LCT-Spule in der TOSKA-Anlage eine wichtige Vorbereitungsstufe. In diesem Versuchsaufbau muss auch die mechanische Zuverlässigkeit der LCT-Spule gewährleistet sein. Die Festigkeitsberechnungen mit dem Finite-Element-Programm ABAQUS zu dieser Spule zeigen ein unkritisches Verhalten der LCT-Struktur.

Abstract

For the development of ITER magnets, the testing of a TF model coil in the TOSKA facility is an important preliminary step. The test configuration consists of the model coil and the LCT coil. The mechanical reliability of the LCT coil has to be guaranteed in this experiment assembly. The strength calculations of this coil with the finite-element program ABAQUS show an uncritical behaviour of the LCT structure.

| Contents | Page |
|-----------------------------------|-------------|
| 1. Introduction | 1 |
| 2. Finite Element Analysis | 2 |
| 2.1 Objective | 2 |
| 2.2 Model Description | 5 |
| 2.3 Results | 10 |
| 3. Conclusion | 45 |
| 4. References | 46 |

1. Introduction

The construction of the **TF** (**T**oroidal **F**ield) model coil is a major item of the R&D program for the **ITER** magnets. The main objectives of the **TF Model Coil (TFMC)** are to demonstrate the:

- feasibility of the manufacturing processes
- reliability of the integrated system

Most of the manufacturing processes require testing before use in a full size coil, in particular the joints, the radial plates, the insertion of the conductor into the grooves, heat treatment, transfer, insertion of winding pack into casing. Of course, separate tests will be performed for each item, but the feasibility of the whole concept will only be demonstrated by manufacturing a model including all different features of the coil.

The test of an integrated system is the only way to fully qualify the different techniques used during the manufacture. The extensive test program must be representative concerning the constraints which occur in the real device. Furthermore, the test should be able to evaluate the safety margins of the parameters investigated.

In the test configuration the TFMC is positioned adjacent to the LCT coil under an angle of 4.5 degrees (figures 1 and 2) in the TOSKA facility at the Forschungszentrum Karlsruhe.

2. Finite Element Analysis

2.1 Objective

The assembly of the test configuration consists of the TFMC (winding, casing, and support structure), intercoil structure, and the LCT coil (figures 1 and 2). The magnetic field is computed with EFFI /1/ for a current $I=70$ kA of the TFMC winding and $I=16$ kA for the LCT winding. The D-shaped LCT coil produces the magnetic background field for the test with the TFMC. The coil systems in the TOSKA reference coordinate system are subject to an attraction force (out-of-plane) of $F_y=72.3$ MN and an in-plane force of $F_x=12.8$ MN. The intercoil structure connects both coils and provides for the transfer of the in-plane and out-of-plane forces. The attraction forces are transmitted by a set of five horizontal plates inserted between the steel belts of the LCT-coil. Three upper and three lower belts of the original twelve steel belts are removed. From the remaining outer-most lower and upper belt, one inner half belt was removed, too for increasing the thickness of the two outer-most horizontal plates. Over the whole width, two pads positioned at the top and at the bottom of the LCT casing are also utilised for the transmission of these forces. The in-plane forces are transferred by two hooks situated at the outer corners of the LCT casing. Furthermore, the five horizontal plates have hooks resting on the LCT casing side plate. The hooks will also be used for the transmission of the in-plane forces.

The behaviour of the LCT coil in this assembly is of great interest. The calculations of the deformations and the stresses are performed by the **Finite Element Method (FEM)** with the program system ABAQUS /2/.

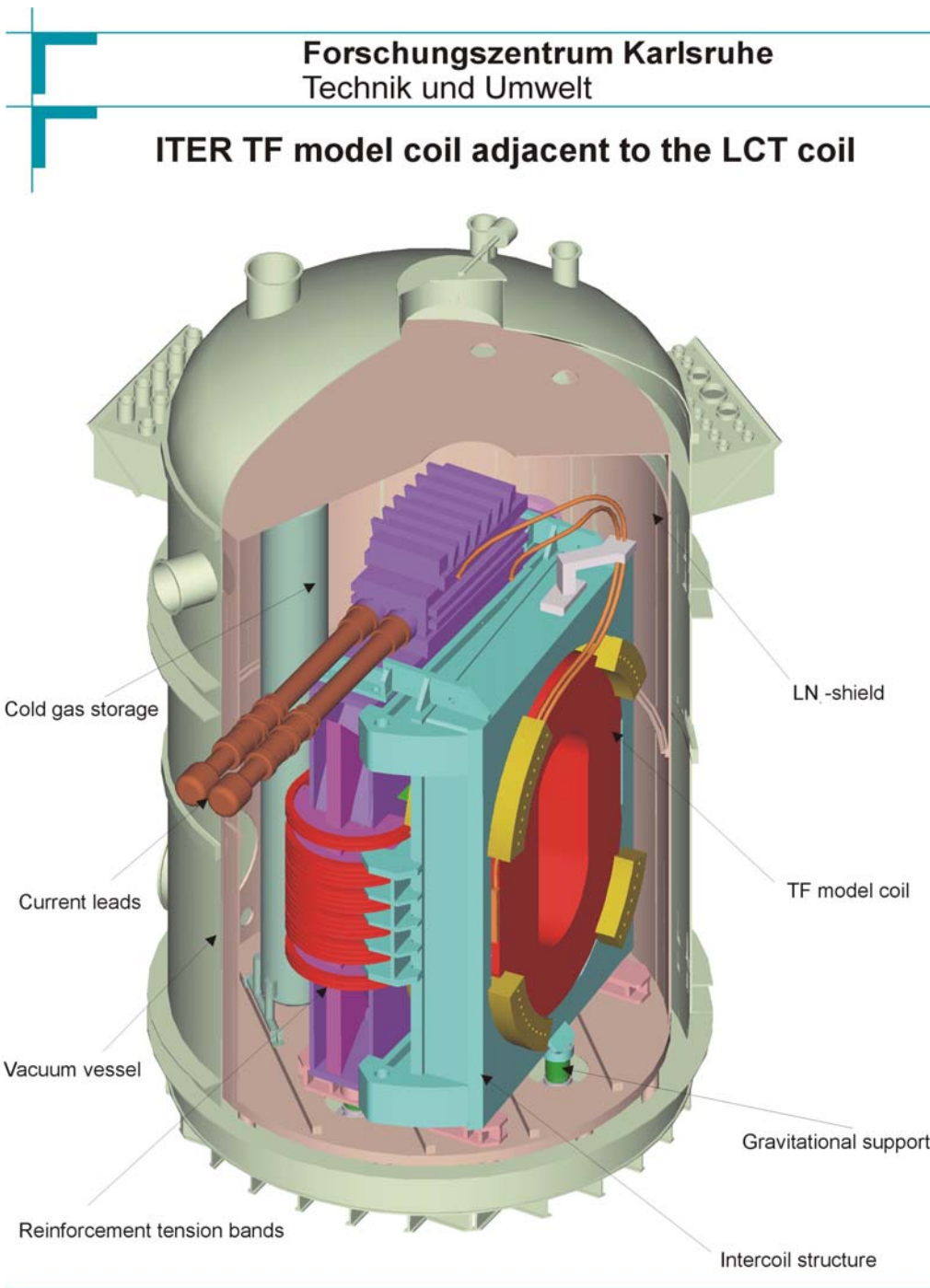
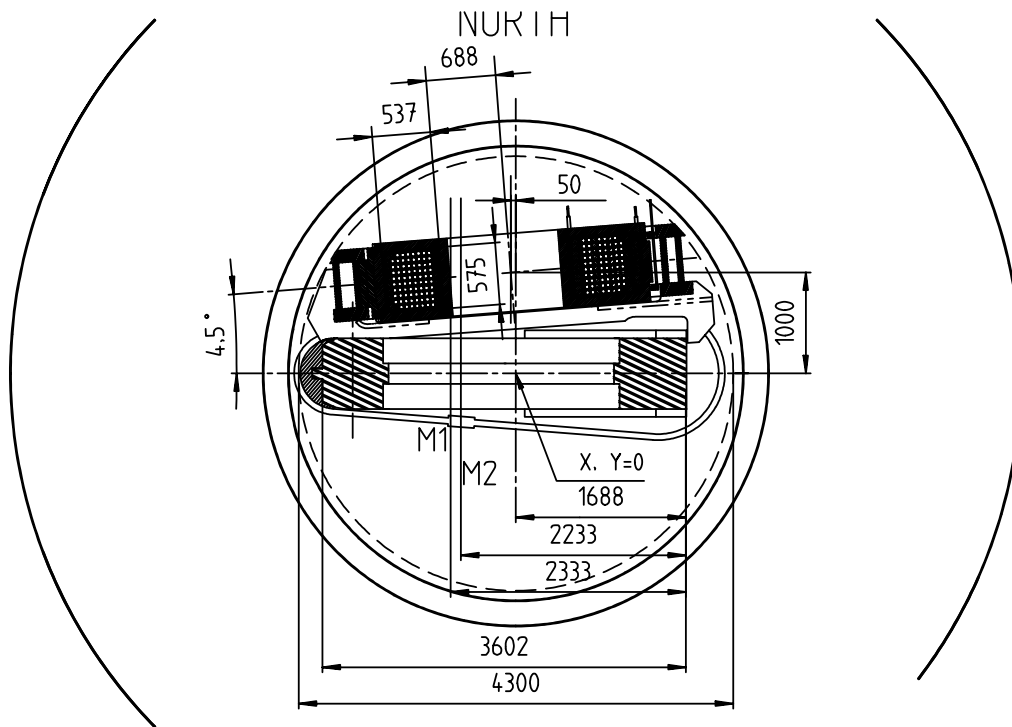


Figure 1 - LCT-ITER TF model coil configuration in TOSKA



**Figure 2 - Top view of the LCT-ITER TF model
 coil configuration in TOSKA**

2.2 Model Description

For structure analyses of the LCT coil, an existing FE model /3/ was used. A complete FE model with this detailed LCT model has not been developed. Figure 3 shows the FE model of the LCT-coil.

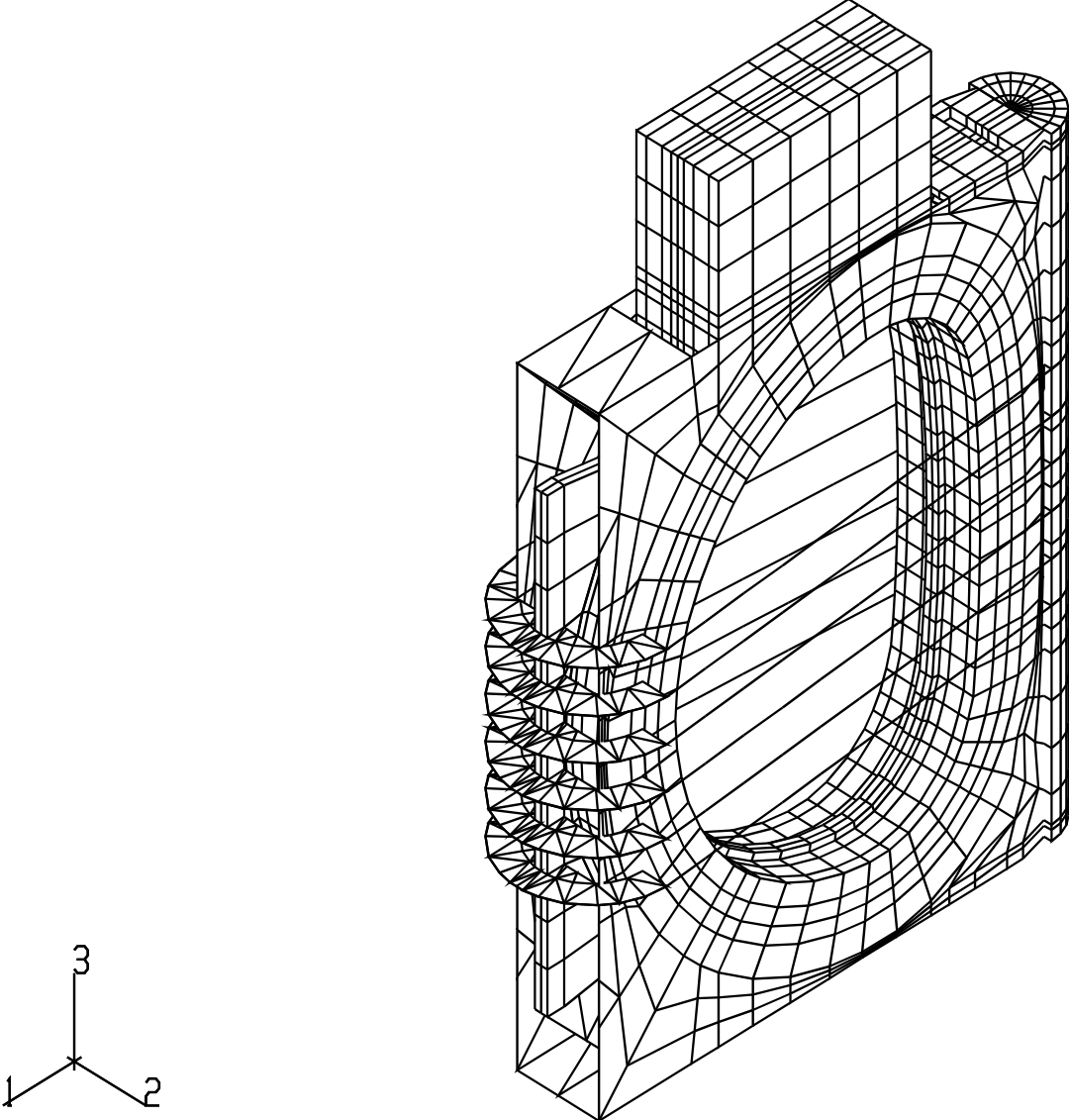


Figure 3 - FE model of the LCT coil

The choice of elements and the material behaviour of the LCT coil are described in detail in the report /3/. The model was meshed with 9546 elements, 13501 nodes, and 40044 degrees of freedom. Figure 3a represents the coordinate-systems of the model; 123- respectively xyz-direction is the global rectangular coordinate system and $rz\phi$ -direction is the local cylindrical coordinate system of the winding.

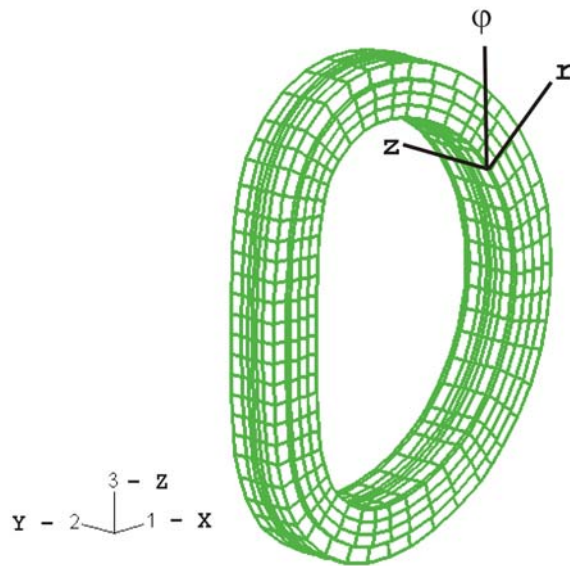


Figure 3a - Coordinate-systems of the LCT-coil

The link between the intercoil structure and the LCT casing was simulated with the following boundary conditions shown in figure 4:

- Four nodes (z_1 , z_2 , z_3 , and z_4) at the bottom of the LCT casing are fixed in z-direction
- All other marked nodes simulate the intercoil structure. All these nodes are subject to a prescribed displacement (**Table 1**)/5/, which simulates the deformation between the LCT and ITER model coil.

The five horizontal lines show the z-positions of the horizontal plates of the intercoil structure.

| POINT | X-DISPLACEMENT | Y-DISPLACEMENT |
|-------|----------------|----------------|
| 9341 | | 0.41873E+01 |
| 9348 | | 0.41289E+01 |
| 9375 | | 0.65996E+01 |
| 9414 | | 0.41860E+01 |
| 9468 | | 0.45340E+01 |
| 9496 | | 0.67231E+01 |
| 9569 | | 0.44258E+00 |
| 9576 | | 0.25004E+00 |
| 9642 | | 0.22476E-02 |
| 9696 | | 0.10568E+01 |
| 9717 | | 0.14230E+01 |
| 9753 | | -0.19846E+00 |
| 9864 | -0.16822E+01 | |
| 9996 | -0.31725E+00 | |
| 15281 | | 0.26127E+01 |
| 15459 | | 0.30781E+01 |
| 15640 | | 0.33448E+01 |
| 15821 | | 0.35363E+01 |
| 16003 | | 0.35991E+01 |
| 19044 | | 0.61879E+01 |
| 19051 | | 0.61233E+01 |
| 19076 | | 0.23615E+00 |
| 19110 | | 0.62837E+01 |
| 19166 | | 0.62239E+00 |
| 19468 | | 0.46378E+01 |
| 19469 | | 0.50303E+01 |
| 19470 | | 0.41304E+01 |
| 19471 | | -0.85983E-01 |
| 19472 | | -0.54934E-01 |
| 19473 | | -0.20019E+00 |
| 19507 | -0.15160E+01 | |
| 19549 | | 0.57888E+01 |
| 19552 | | 0.57312E+01 |
| 19584 | -0.18894E+01 | |
| 19626 | | 0.66439E+01 |
| 19629 | | 0.66091E+01 |
| 19659 | -0.19809E+01 | |
| 19699 | | 0.78035E+01 |
| 19702 | | 0.78830E+01 |
| 19731 | -0.21096E+01 | |
| 19771 | | 0.75873E+01 |
| 19774 | | 0.76086E+01 |
| 19805 | -0.20974E+01 | |
| 19847 | | 0.71856E+01 |
| 19850 | | 0.71806E+01 |

Table 1

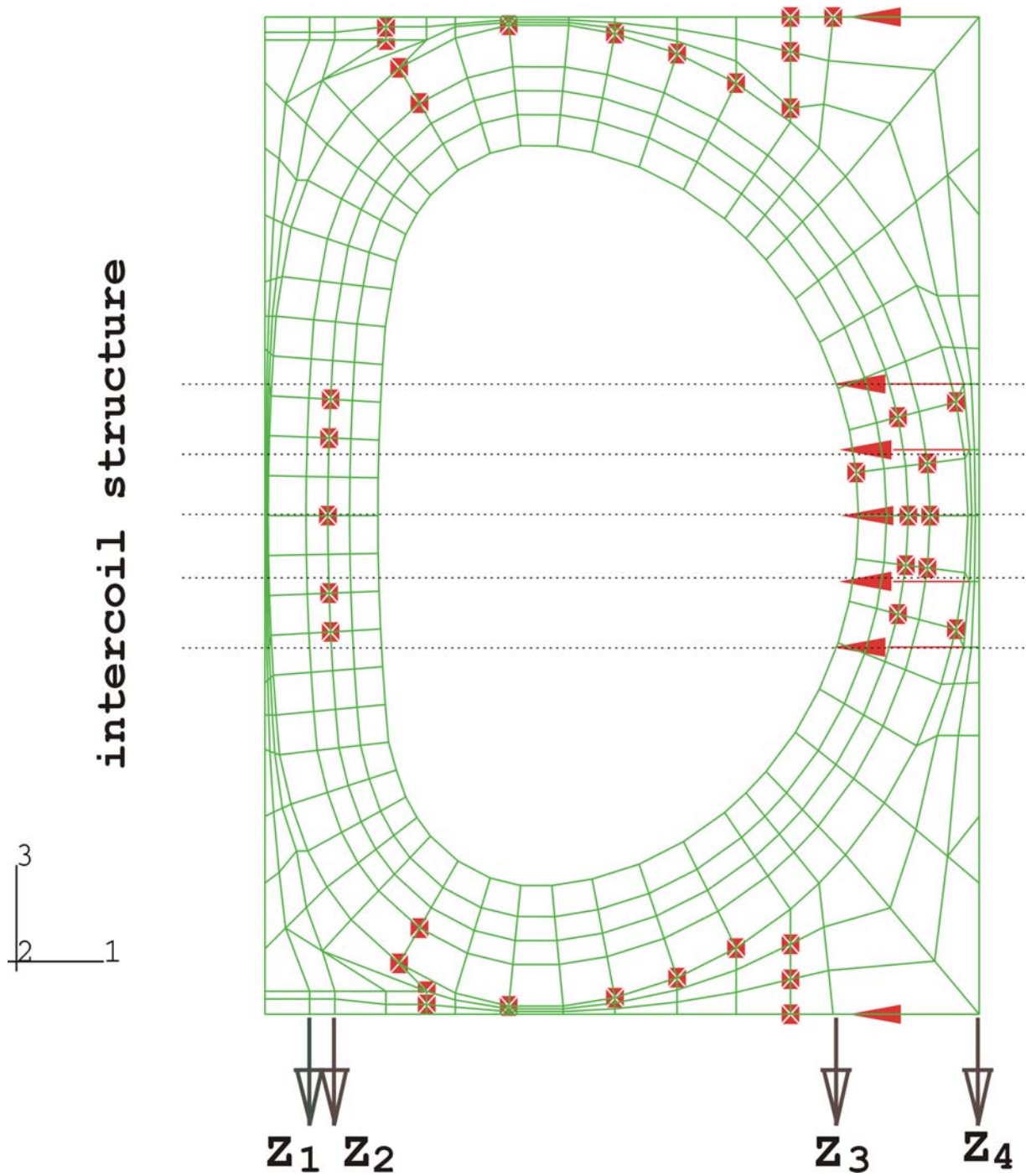


Figure 4 - Boundary conditions in x-, y- and z-direction of the LCT coil

The material behaviour of the **LCT casing** is assumed to be isotropic.

Young's modulus **E = 2.1E+05 MPa**
Poisson's ratio **v = 0.3**
0.2 strength **$\sigma_{0.2} = 1050 \text{ MPa (} 4^\circ \text{ K)}$**

The material behaviour of the **LCT winding** is assumed to be orthotropic (rz ϕ -direction is the local cylindrical coordinate system in figure 3a) and all material data are summarised in Table 2.

critical shear stress $\tau = 50 \text{ MPa}$

| winding radius | | | | |
|----------------|------------------------|------------------------|-----------------------|-----------------------|
| | Young's modulus | R1 front of winding | R2 transition zone | R3 back of winding |
| radial | E_r [GPa] | 10.0 | 14.9 | 2.7 |
| azimuthal | E_ϕ [GPa] | 120.0 | 120.0 | 120.0 |
| axial | E_z [GPa] | 53.0 | 53.0 | 53.0 |
| | Poisson number | | | |
| | $\nu_{\phi r}$ | 0.298 | 0.298 | 0.298 |
| | $\nu_{z\phi}$ | 0.126 | 0.126 | 0.126 |
| | ν_{rz} | 0.145 | 0.145 | 0.145 |
| | G modulus | | | |
| | $G_{r\phi}$ [GPa] | 21.0 | 21.0 | 21.0 |
| | $G_{z\phi}$ [GPa] | 26.0 | 26.0 | 26.0 |
| | G_{rz} [GPa] | 10.0 | 10.0 | 10.0 |

Table 2

2.3 Results

The presentations of the results are plotted with ABAQUS-Post /4/ and ABAQUS-Viewer /6/. In Fig. 5 the distributions of the von Mises stress are illustrated as discrete filled colour levels in a detail view of the structure. Each coloured contour corresponds to a range bounded by the values indicated on the similarly coloured band within the legend. It is difficult to show the stress distribution on the surface of the LCT casing, because there is not such a great variety of the values. On an average, the stresses amount to approximately $\sigma_v=70$ MPa.

| casing | von Mises stress [MPa] σ_v |
|---------|---|
| maximum | 320.5 |

Table 3 - Casing

$\sigma_{0.2} = 1050$ MPa (4° K)

The maximum equivalent von Mises stress (Table 3) has the value $\sigma_v=320.5$ MPa and is about 70% lower than the strength $\sigma_{0.2}$.

Maximum value = 320.5 at node 41074
Minimum value = 3.224 at node 30809

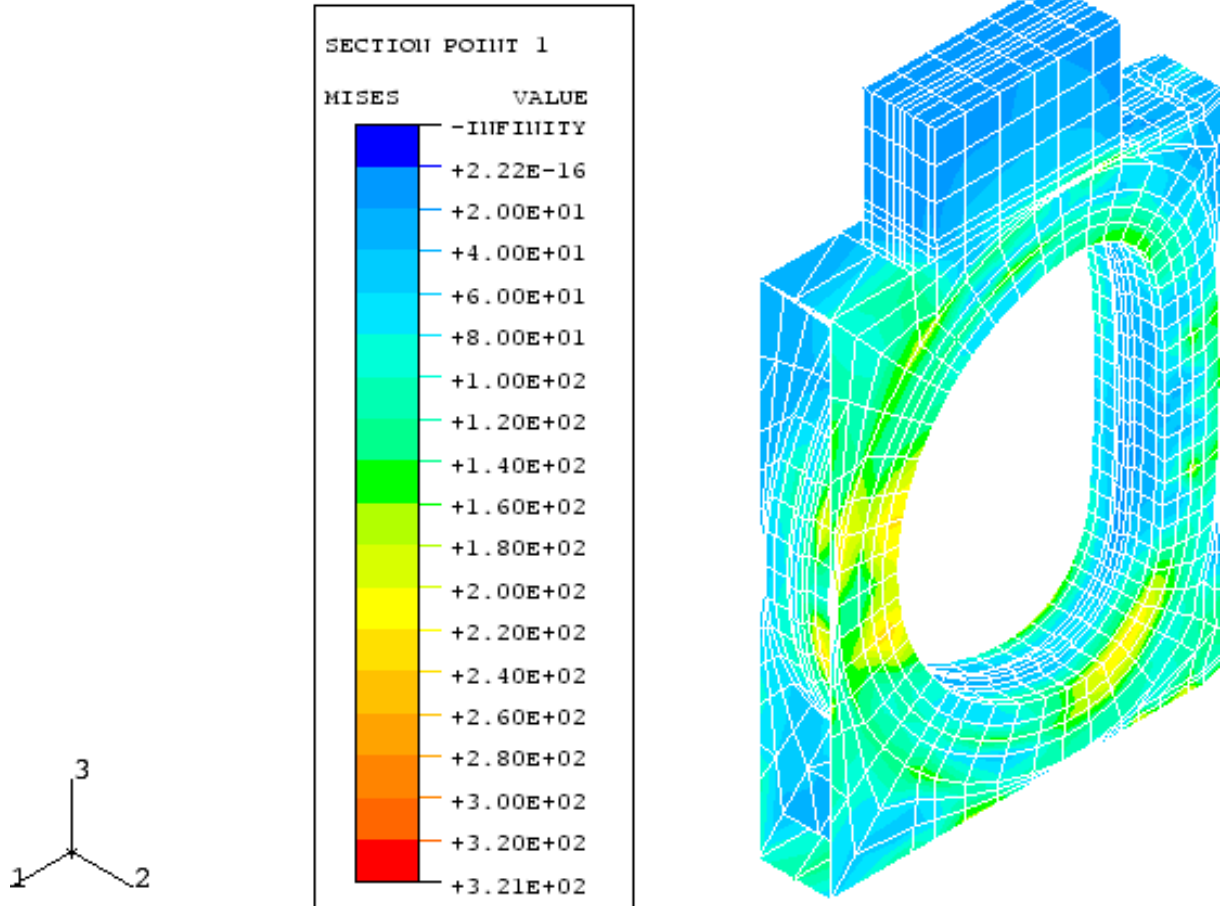


Figure 5 - Contour plot of von Mises stresses in a detail view of the LCT-casing

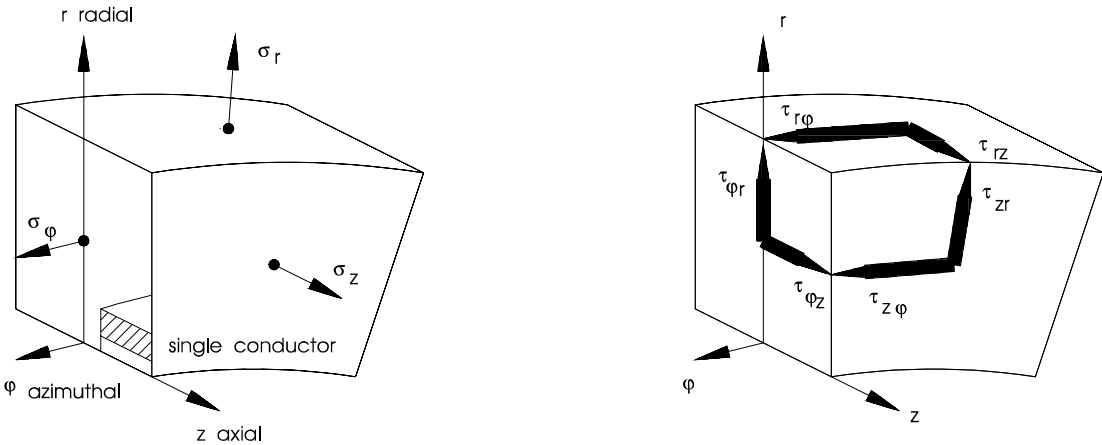
The maximum shear stresses of the LCT winding (rzφ-direction is the local cylindrical coordinate system in figure 3a) are summarised in tables 4 and 5.

| winding | normal stress [MPa] | | |
|---------|------------------------|------------|---------------|
| | σ_r | σ_z | σ_ϕ |
| maximum | -0.657 | +24.60 | +193.0 |
| minimum | -37.92 | -145.8 | -32.08 |

Table 4 - LCT winding

| winding | shear stress [MPa] | | |
|---------|-----------------------|-----------------|----------------|
| | τ_{rz} | $\tau_{\phi z}$ | $\tau_{r\phi}$ |
| maximum | +36.81 | +20.08 | +23.57 |
| minimum | - 9.76 | -21.24 | -25.60 |

Table 5 - LCT winding
critical shear stress $\tau = 50$ MPa



The maximum shear stress of the winding $|\tau_{rz}|=36.81 \text{ MPa}$ (table 5) is 26% lower the critical shear stress $\tau=50 \text{ MPa}$. The regions with the maximum stresses are at the outer edge of the winding (figure 6). The other shear stresses are also far away from the critical shear stress. They are about 50% smaller than the limit value. Figures 7 and 8 show the stress distributions $\tau_{\phi z}$ and $\tau_{r\phi}$. In figures 12, 13, 14, 15, 16 and 17 the shear stresses τ_{rz} , $\tau_{\phi z}$, and $\tau_{r\phi}$ of the LCT winding are plotted over the azimuth angle of the winding. The azimuthal graduation of the structure is given in figure 9. The maximum shear stresses τ_{rz} appear on the position lines W79, which can be taken from figures 10 and 11. Both peaks of the shear stresses τ_{rz} are situated about symmetrically at opposite positions of 69.7° (**36.81 MPa**) and 298.7° (**32.00 MPa**). They are located above the uppermost and below the lowermost horizontal plate of the intercoil structure. The peaks are very small and decrease by about **10 MPa** at a distance of 1 or 2 element lengths off the peak position. The shear stresses τ then are smaller than the limit value about a factor of **1.86**.

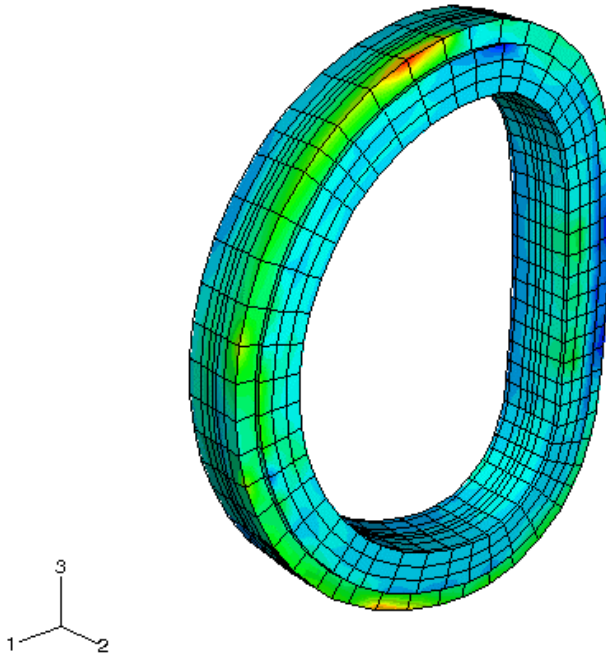
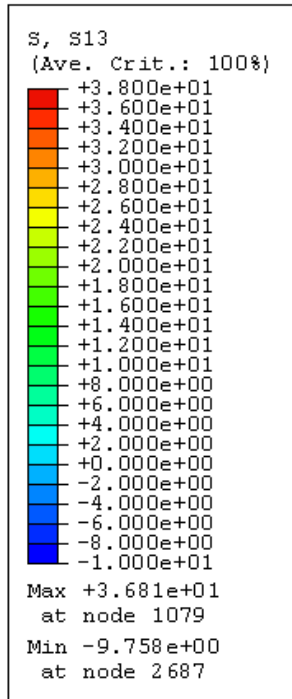


Figure 6 - Contour plot of shear stresses τ_{rz} of the LCT winding

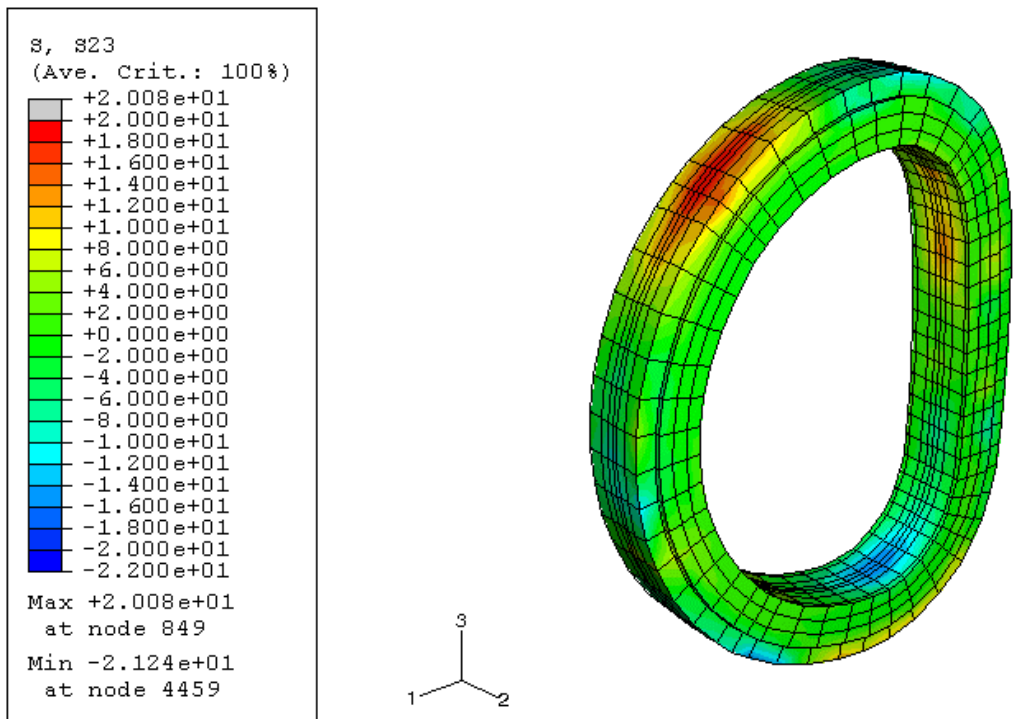


Figure 7 - Contour plot of shear stresses $\tau_{\phi z}$ of the LCT winding

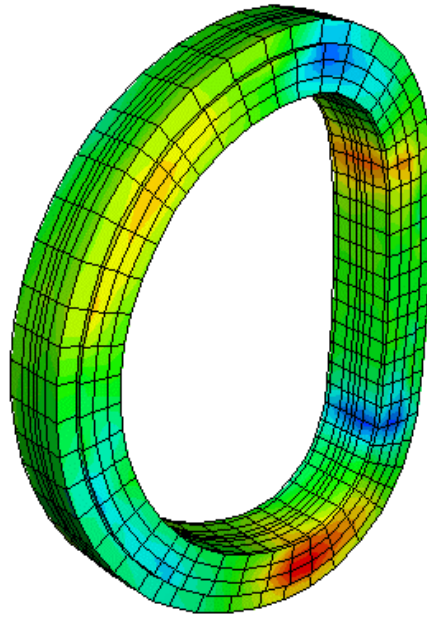
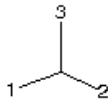
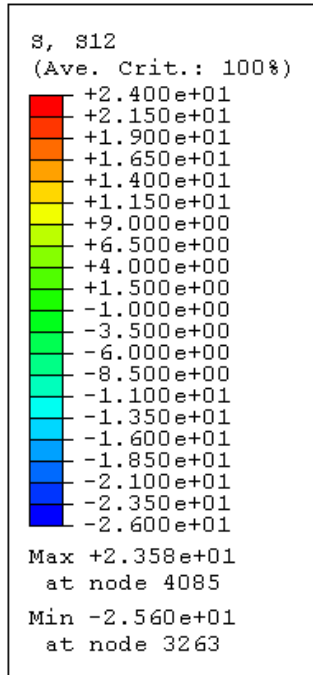


Figure 8 - Contour plot of shear stresses $\tau_{r\phi}$ of the LCT winding

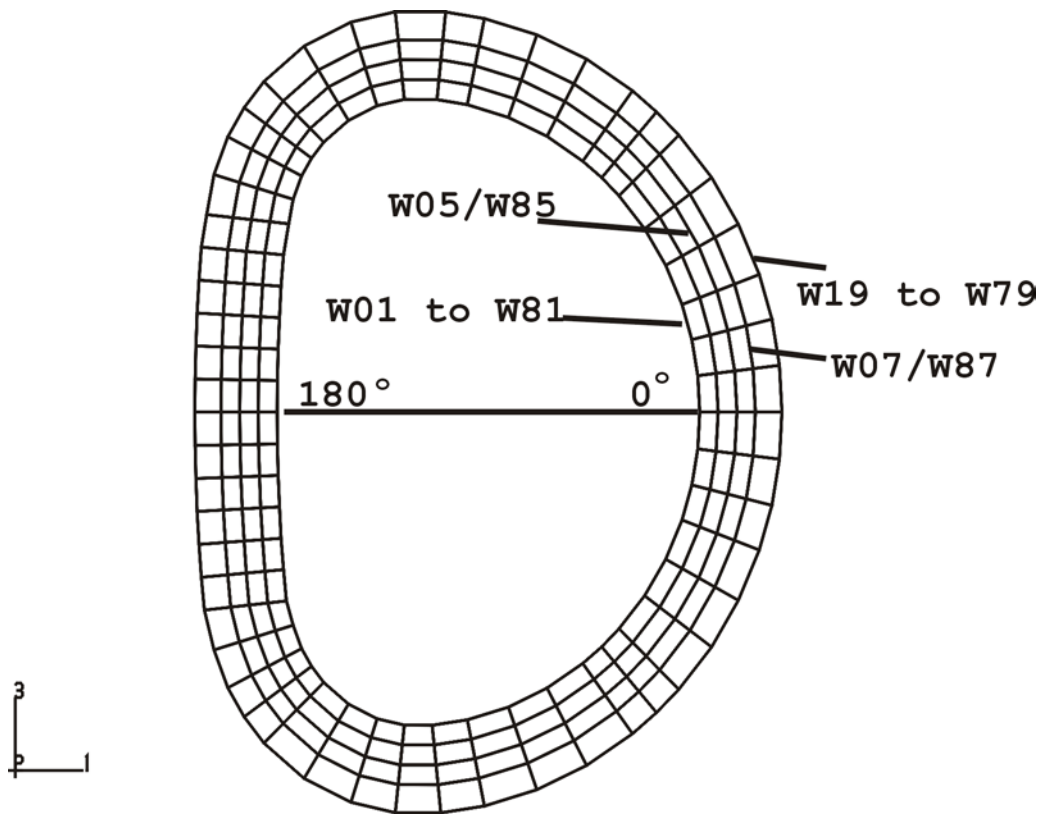


Figure 9 - Azimuthal graduation of the LCT winding and description of the position lines

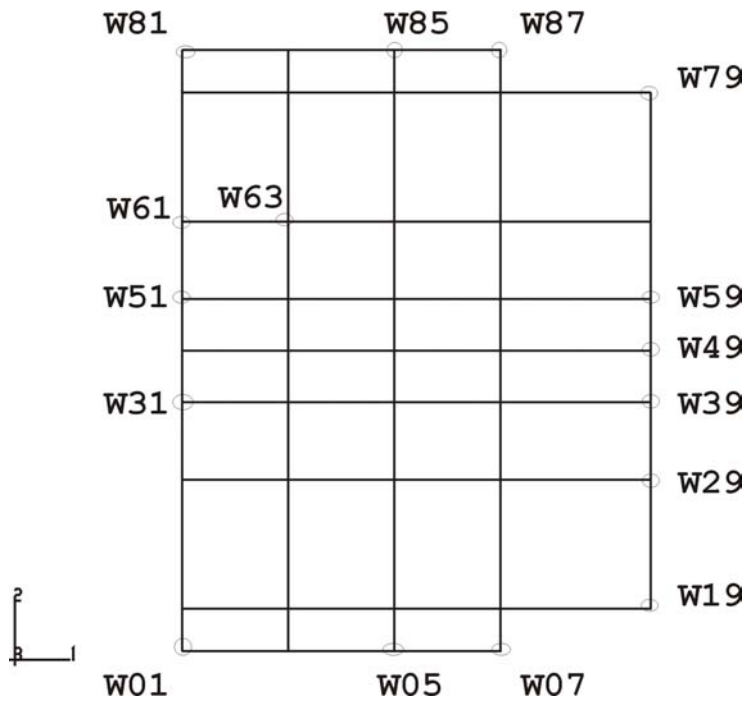


Figure 10 - Cross section of the LCT winding with a description of the position lines

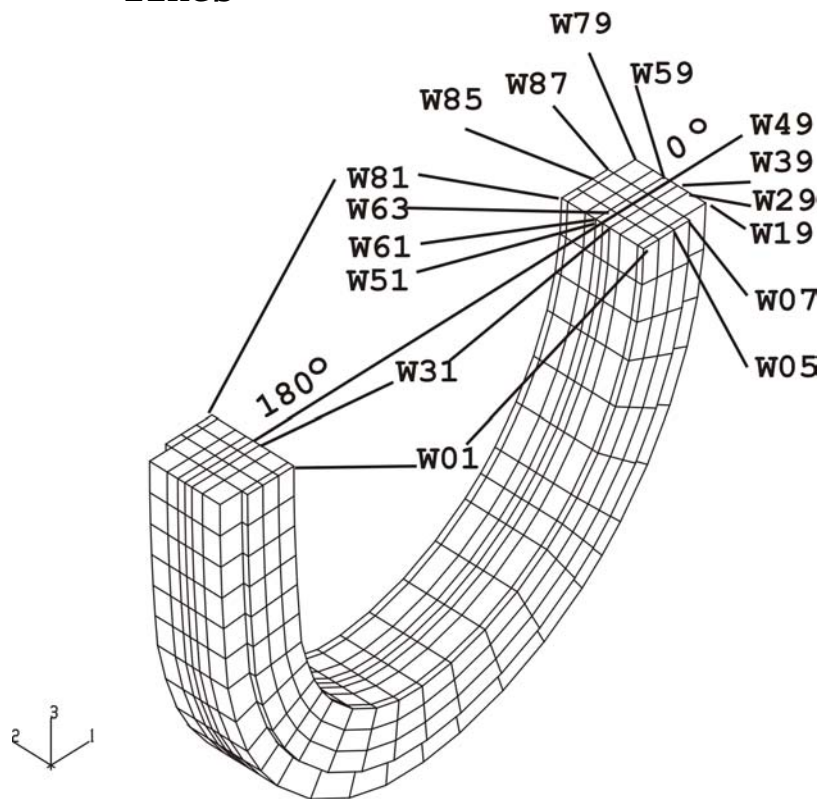
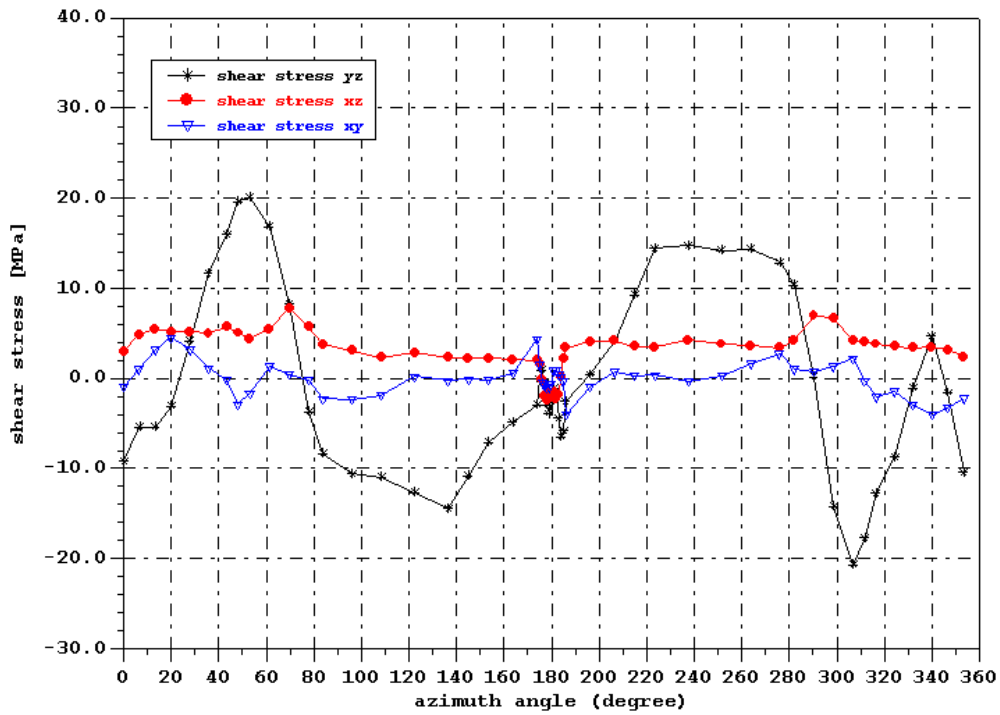


Figure 11 - Lower half of the LCT winding with a description of the position lines

Winding
Position line W49



Legend: shear stress xz - τ_{rz}
 shear stress yz - $\tau_{\phi z}$
 shear stress xy - $\tau_{r\phi}$

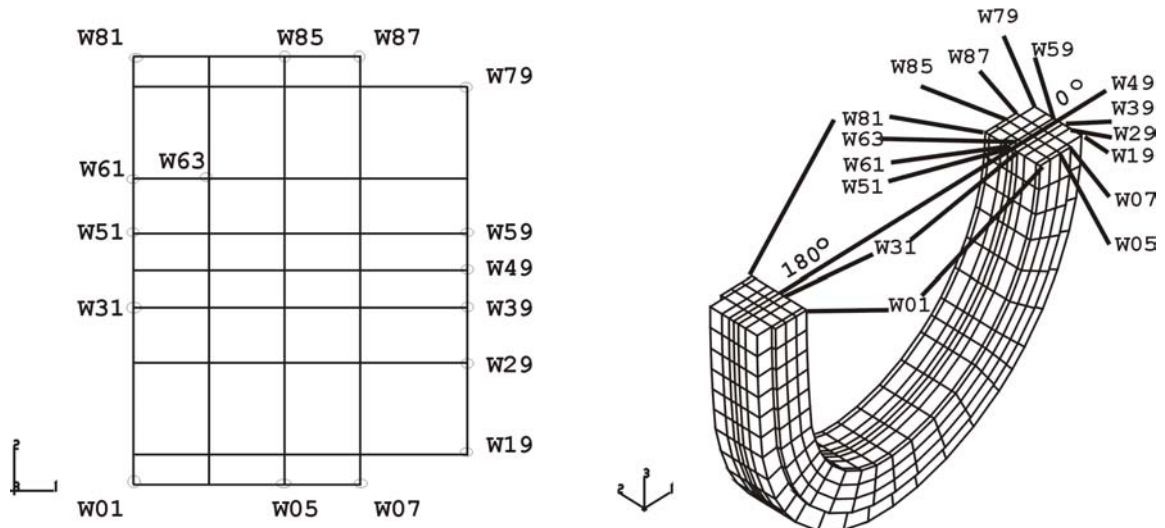
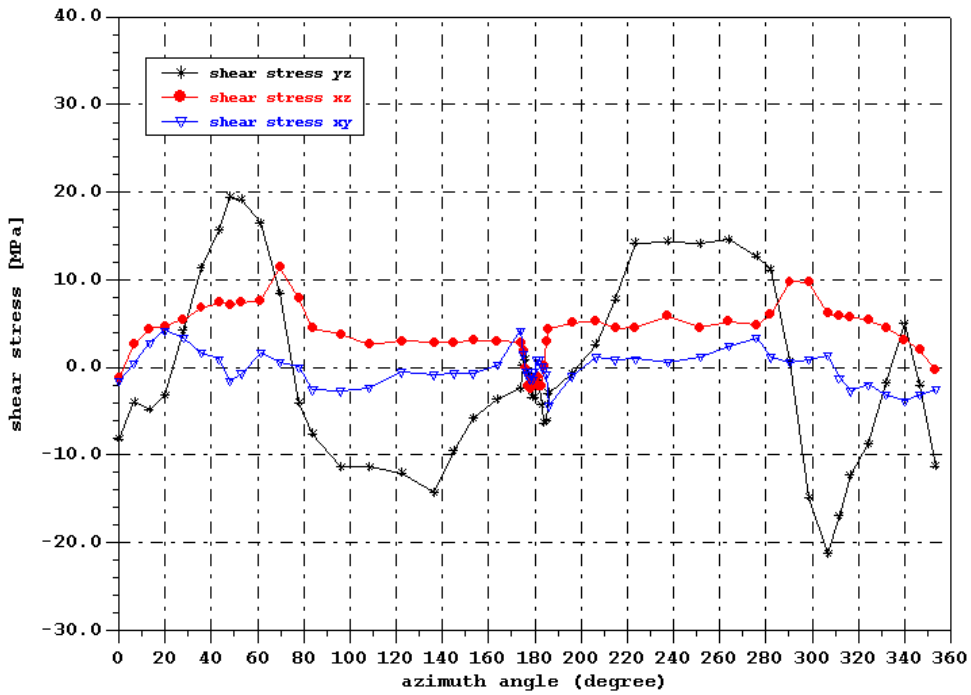


Figure 12 - Shear stresses of the LCT winding over the azimuth angle on the position line W49

Winding
Position line W59



Legend: shear stress xz - τ_{rz}
 shear stress yz - $\tau_{\phi z}$
 shear stress xy - $\tau_{r\phi}$

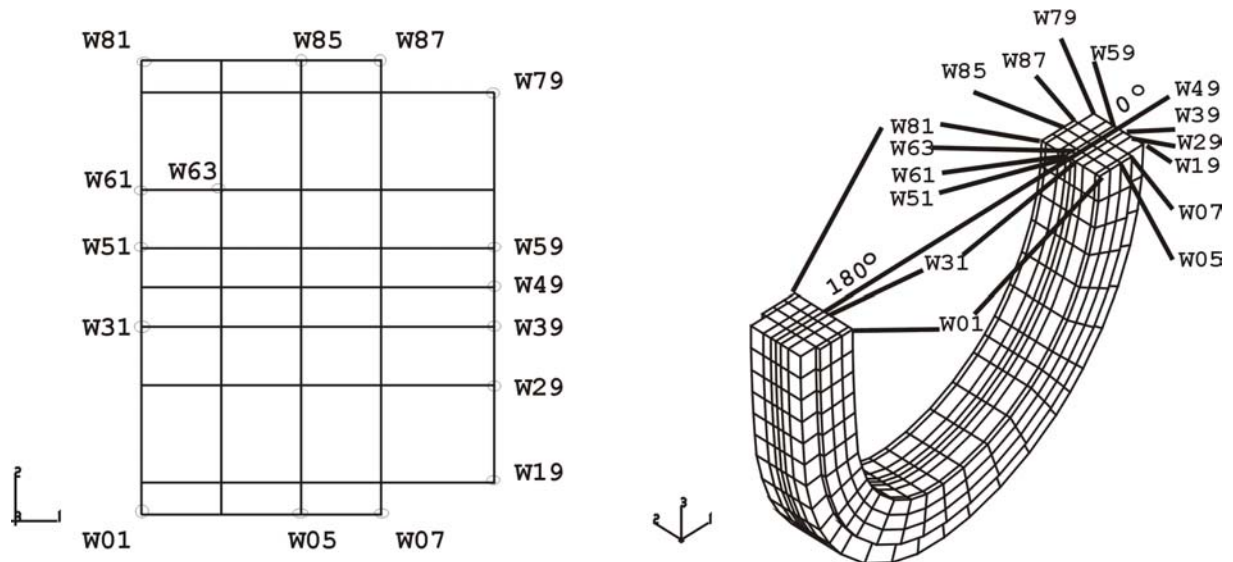
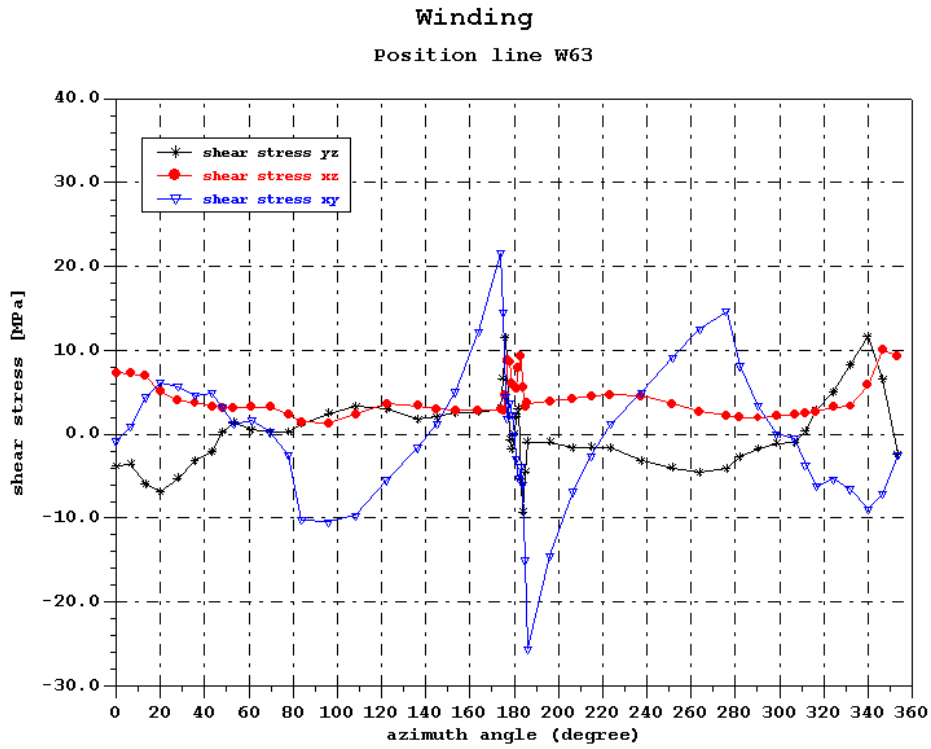


Figure 13 - Shear stresses of the LCT winding over the azimuth angle on the position line W59



Legend: shear stress xz - τ_{rz}
 shear stress yz - $\tau_{\phi z}$
 shear stress xy - $\tau_{r\phi}$

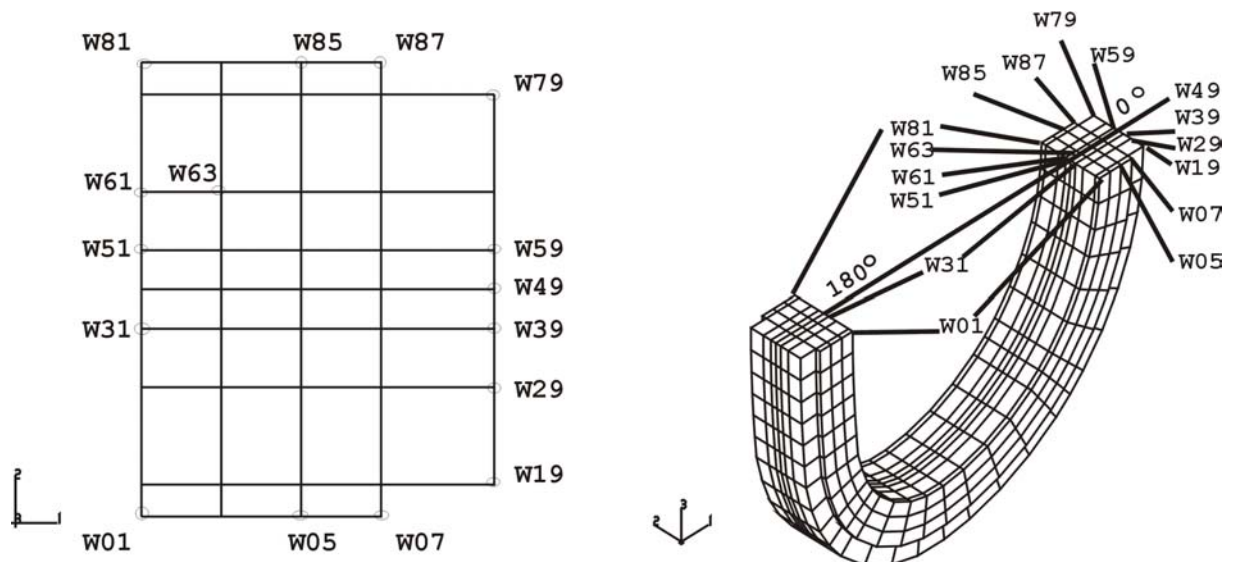
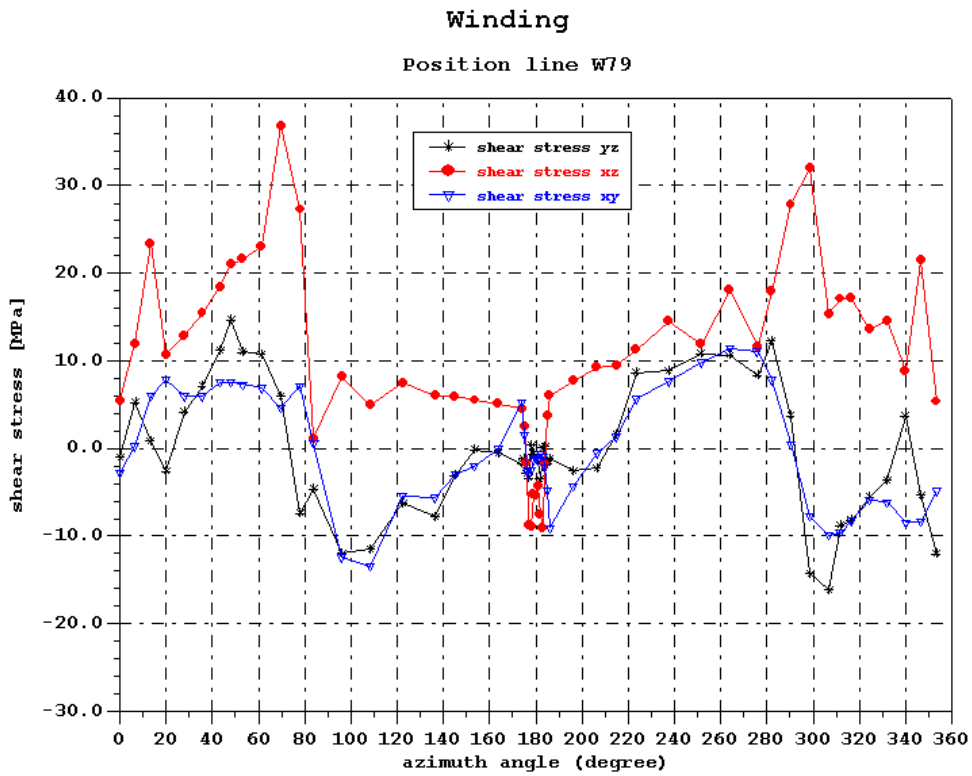


Figure 14 - Shear stresses of the LCT winding over the azimuth angle on the position line W63



Legend: shear stress xz - τ_{rz}
 shear stress yz - $\tau_{\phi z}$
 shear stress xy - $\tau_{r\phi}$

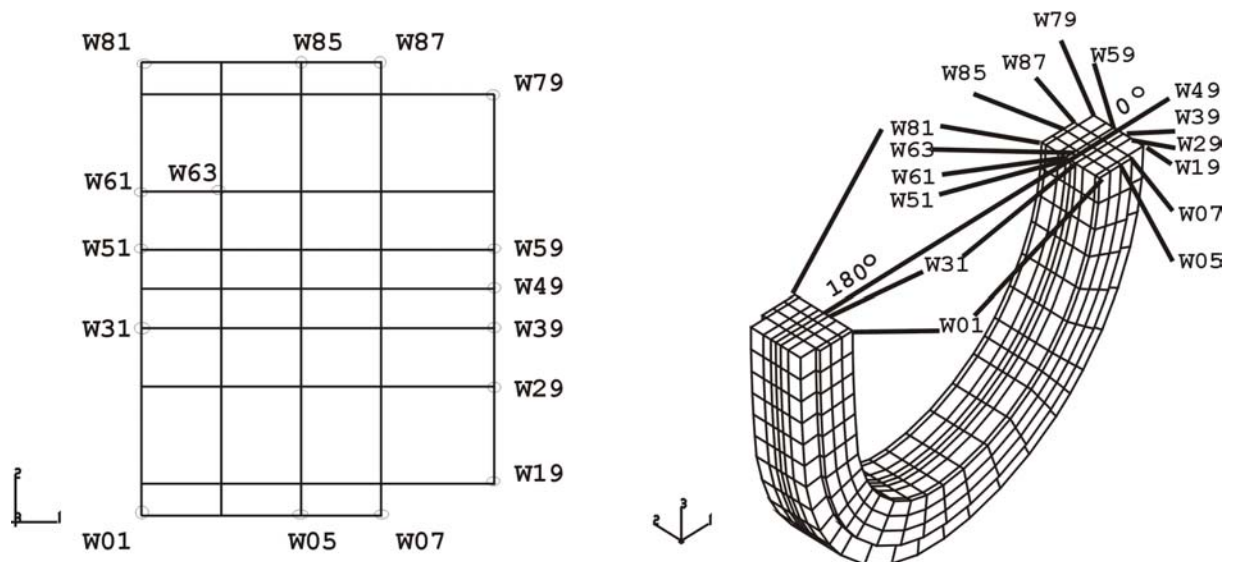
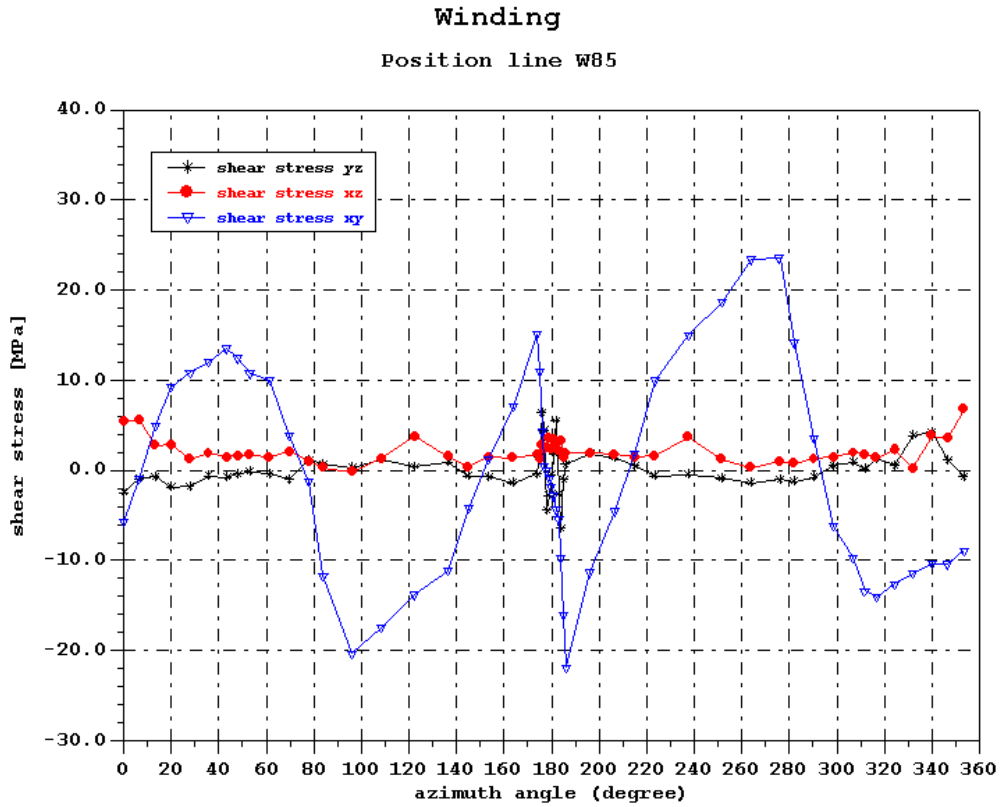


Figure 15 - Shear stresses of the LCT winding over the azimuth angle on the position line W79



Legend: shear stress xz - τ_{rz}
 shear stress yz - $\tau_{\phi z}$
 shear stress xy - $\tau_{r\phi}$

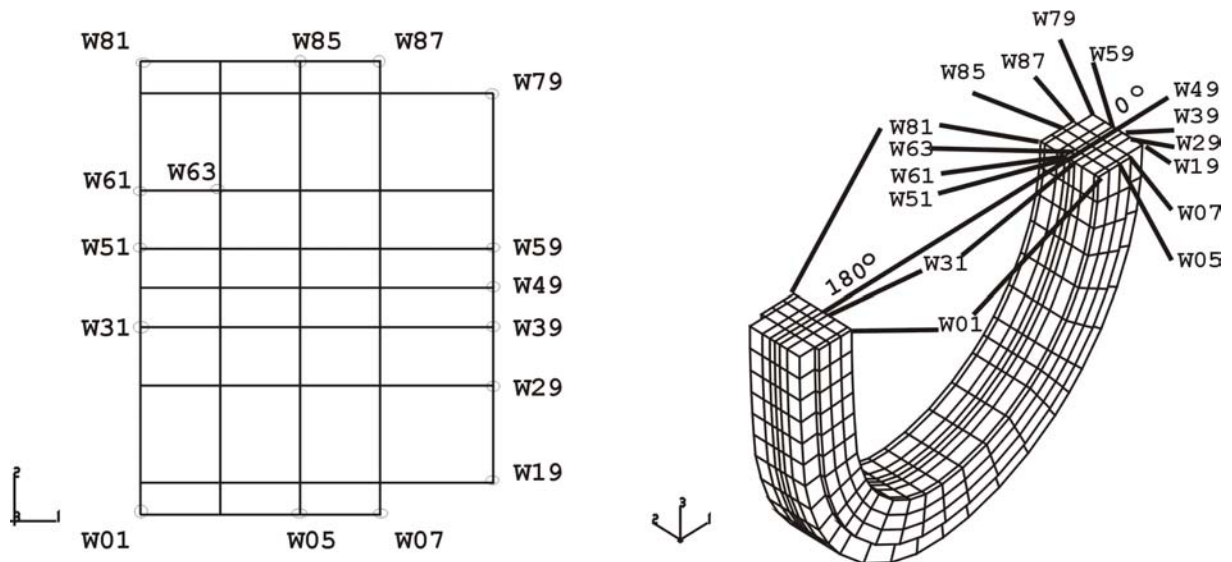
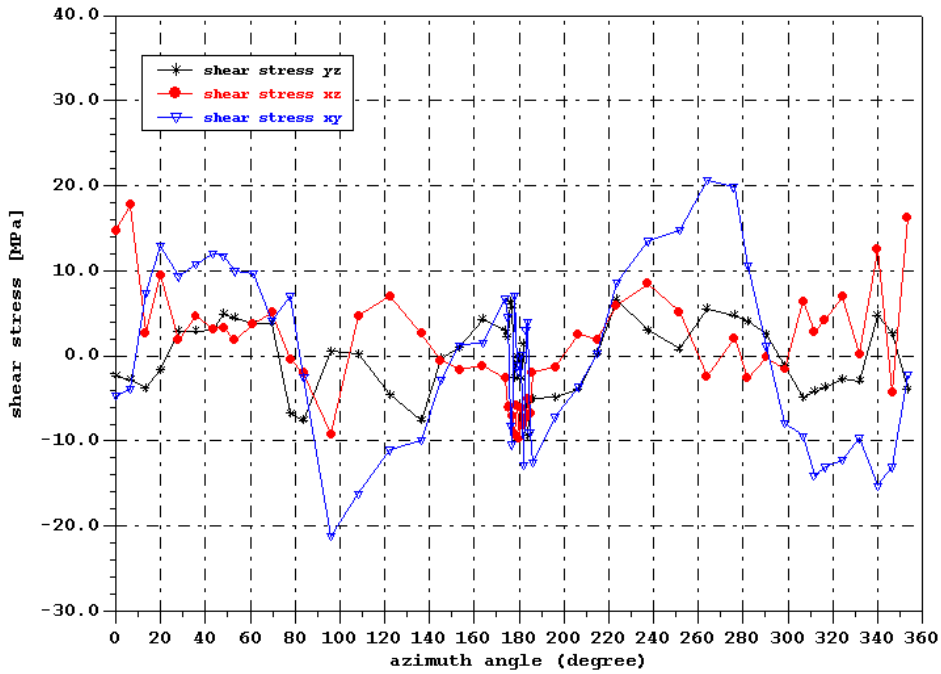


Figure 16 - Shear stresses of the LCT winding over the azimuth angle on the position line W85

Winding

Position line W87



Legend: shear stress xz - τ_{rz}
 shear stress yz - $\tau_{\phi z}$
 shear stress xy - $\tau_{r\phi}$

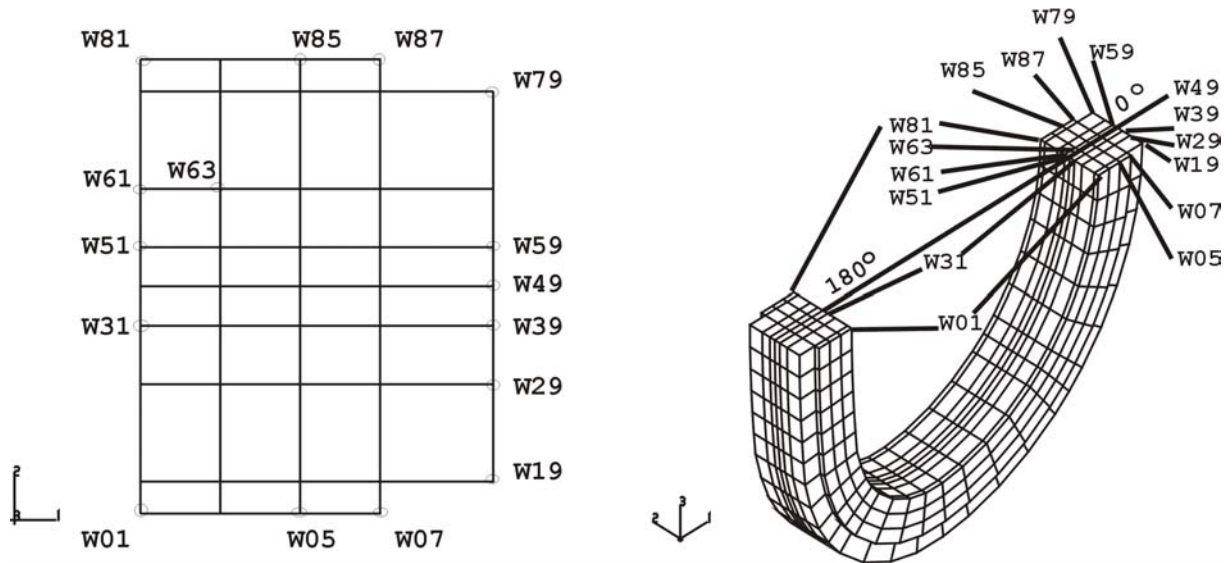


Figure 17 - Shear stresses of the LCT winding over the azimuth angle on the position line W87

The deformations of the casing are presented in figures 18, 19, 20 and 21 in top view, front view and side view, respectively.

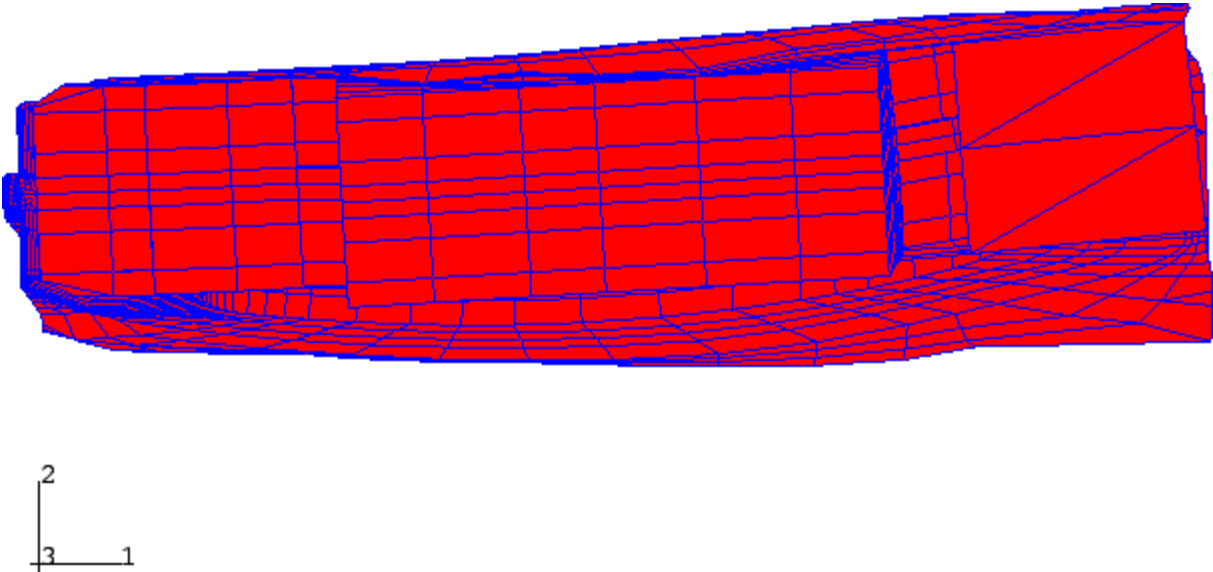


Figure 18 - Top view of the deformed LCT casing

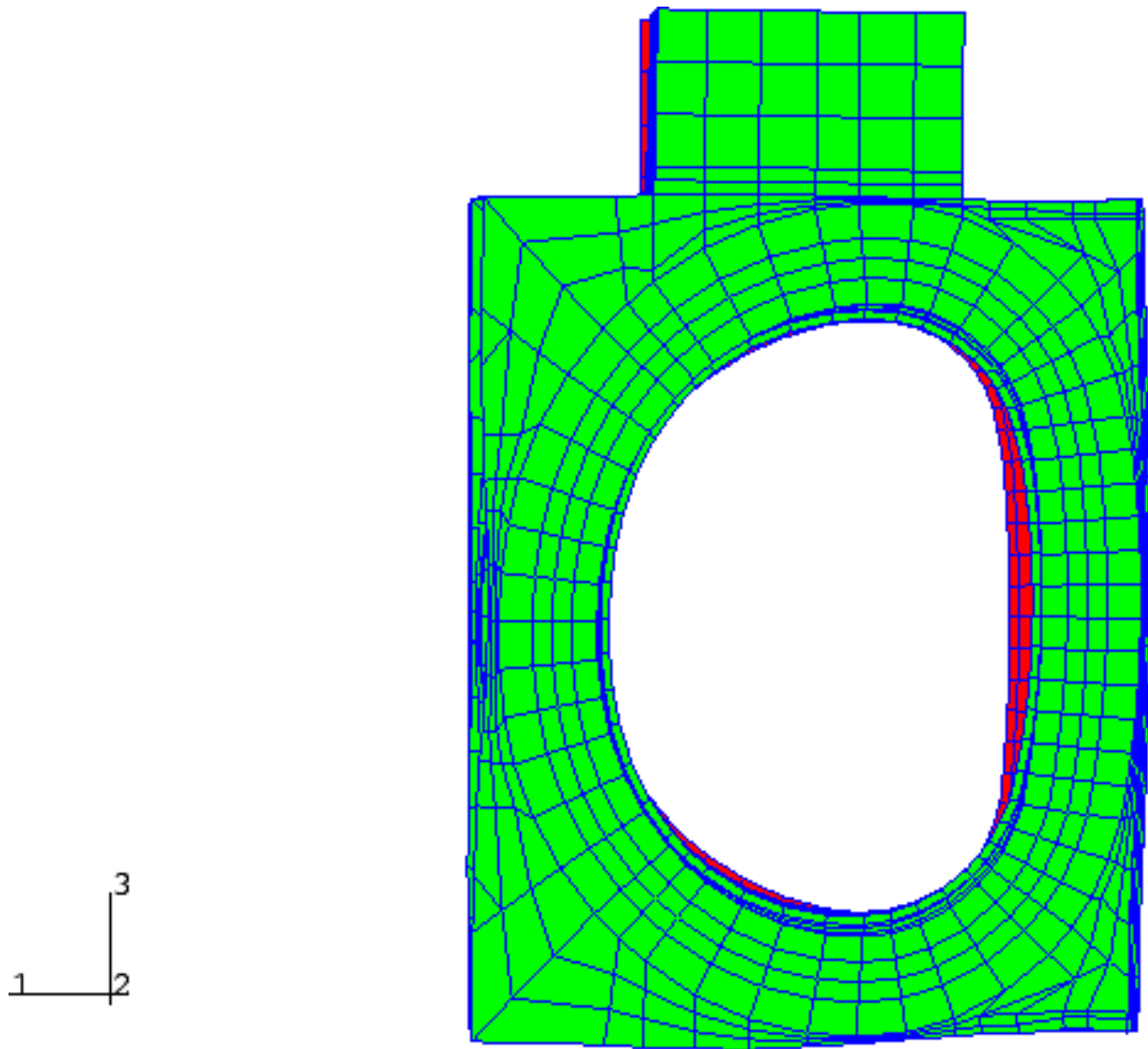


Figure 19 - Front view of the undeformed (red) and deformed (green) LCT casing

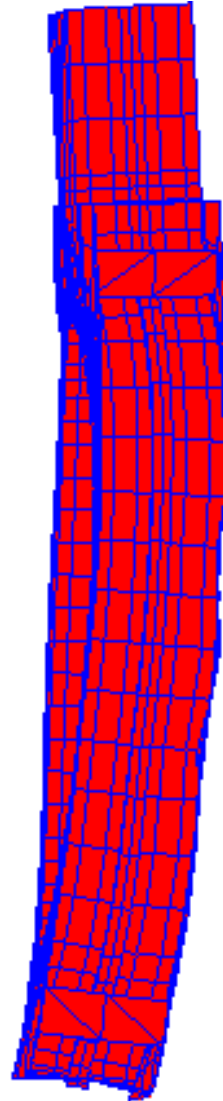
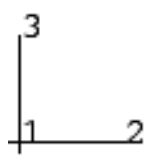


Figure 20 - Side view of the deformed LCT casing

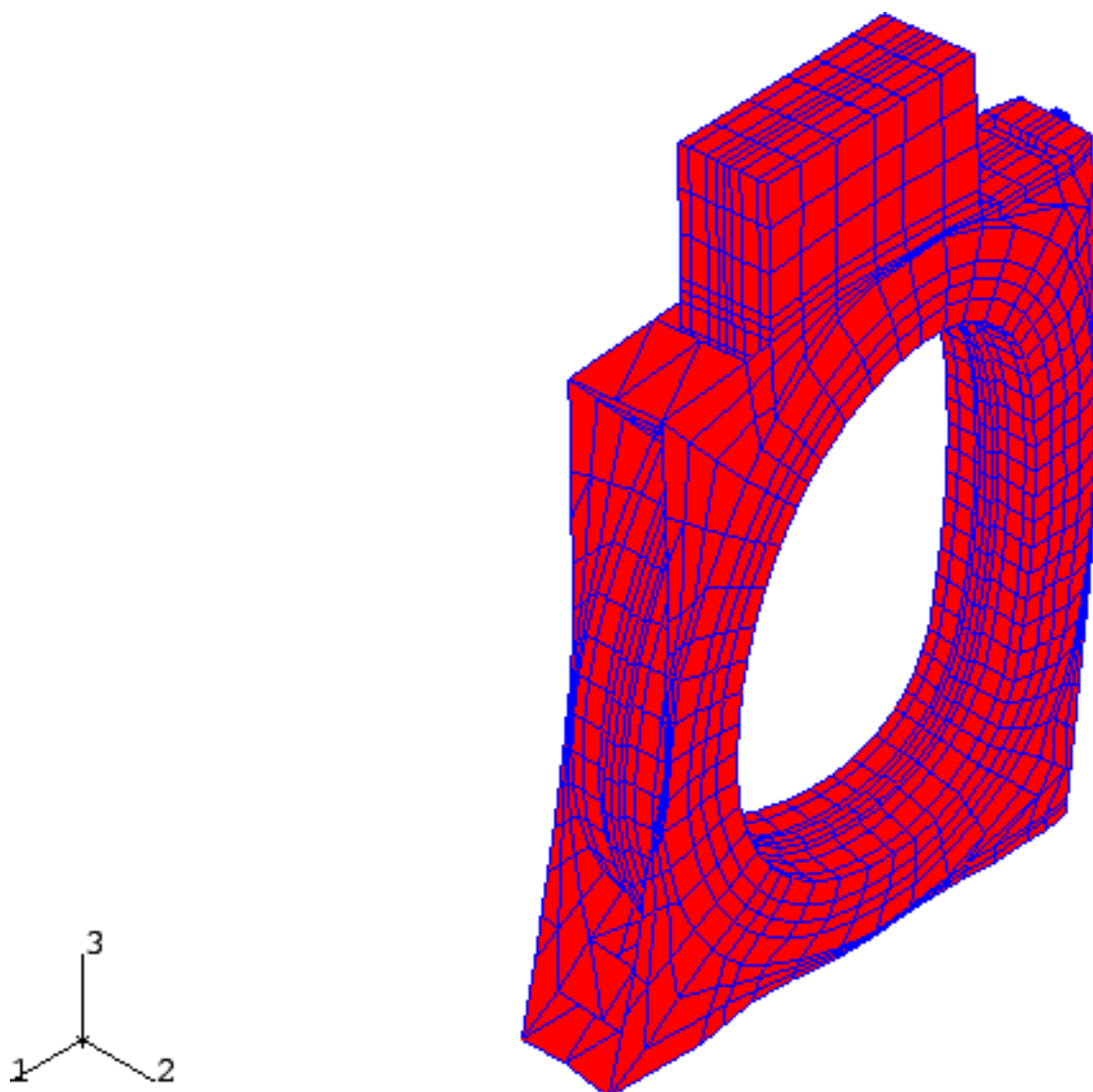
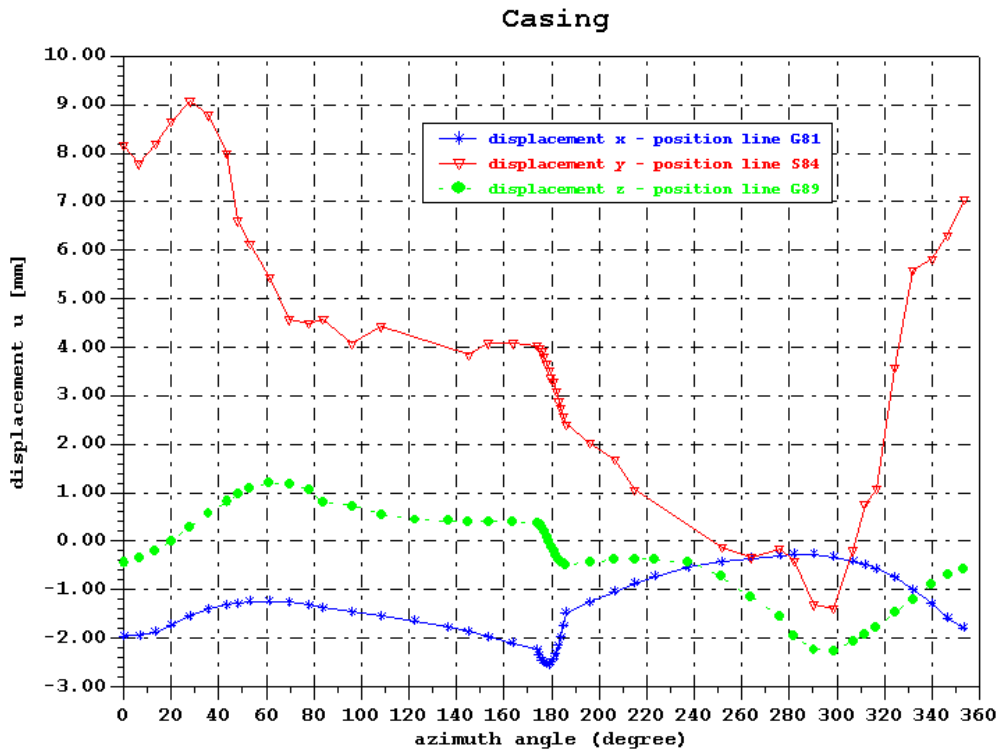


Figure 21 - Isometric view of the deformed LCT casing

In figure 22, the maximum displacements u_x , u_y , and u_z of the LCT casing are plotted over the azimuth angle of the casing. The maximum displacements are summarised in table 6. The u_x maximum displacement (-2.550 mm) occur at the inner edge of the side wall (position line G81), u_z (+1.292 mm) in the middle of the outer ring (position line G69) as well as (-2.260 mm) at the outer edge of the side wall (position line G89), and u_y (+9.072 mm) at the outer edge of the side wall (position line S85) of the LCT casing.

| | displacement of the casing | | | | | |
|-----|----------------------------|----------------|--------|----------------|--------|----------------|
| | u_x | angle | u_y | angle | u_z | angle |
| | (mm) | ($^{\circ}$) | (mm) | ($^{\circ}$) | (mm) | ($^{\circ}$) |
| max | +0.250 | 316.50 | +9.072 | 27.83 | +1.292 | 78.00 |
| min | -2.550 | 179.00 | -1.391 | 298.67 | -2.260 | 298.67 |

Table 6



(figure legend: displacements x,y,z correspond to u_x, u_y, u_z)

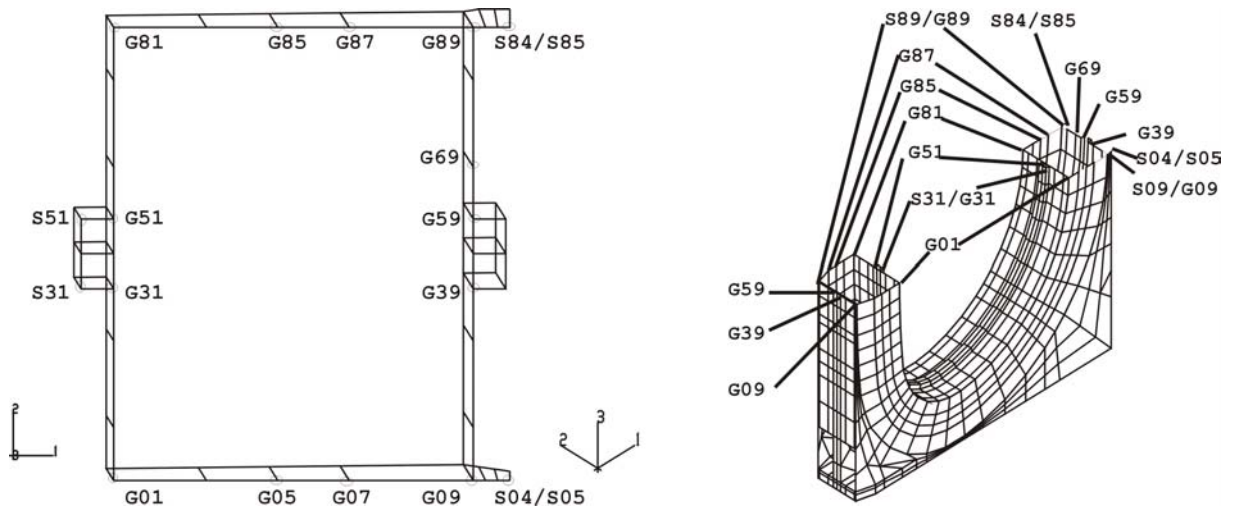


Figure 22 - Displacements of the LCT casing over the azimuth angle

As a result of the radial electromagnetic forces and the prescribed displacements, the LCT coil stretches in the middle of the inner ring (position line G41 - G41 is situated between G31 and G51) in x-direction at $\Delta x = 0.422$ mm and reduces in z-direction at $\Delta z = 0.300$ mm. The deformations are recognizable in figure 19. The prescribed displacements and the out-of-plane forces bend the LCT coil in y-direction (figures 18 and 20). The largest displacements are $y_{\max_1} = 9.072$ mm and $y_{\max_2} = -1.391$ mm. All displacements of the LCT casing concerning the position lines G41, G81, S84, and G89 are summarized in tables 7, 8, 9 and 10.

**Displacement of the LCT casing
position line G81**

| node | angle (degree) | u_x (mm) | u_y (mm) | u_z (mm) |
|-------|-------------------|---------------|---------------|---------------|
| 20081 | 0.0000 | -1.9550 | 7.3760 | -0.5774 |
| 20181 | 6.6667 | -1.9460 | 7.5870 | -0.3242 |
| 20281 | 13.3333 | -1.8810 | 7.8560 | -0.0798 |
| 20381 | 20.0000 | -1.7250 | 7.9810 | 0.1856 |
| 20481 | 27.8333 | -1.5500 | 8.0060 | 0.4448 |
| 20581 | 35.6667 | -1.4060 | 7.9180 | 0.6900 |
| 20681 | 43.5000 | -1.3110 | 7.7230 | 0.8717 |
| 20781 | 48.2500 | -1.2860 | 7.5560 | 0.9749 |
| 20881 | 53.0000 | -1.2500 | 7.3620 | 1.0430 |
| 20981 | 61.3333 | -1.2500 | 6.9620 | 1.1090 |
| 21081 | 69.6667 | -1.2550 | 6.5440 | 1.0830 |
| 21181 | 78.0000 | -1.3200 | 6.1210 | 0.9588 |
| 21281 | 84.0000 | -1.3760 | 5.8320 | 0.8440 |
| 21381 | 96.2500 | -1.4580 | 5.5480 | 0.6764 |
| 21481 | 108.5000 | -1.5450 | 5.3510 | 0.5518 |
| 21581 | 122.5000 | -1.6420 | 5.1740 | 0.4105 |
| 21681 | 136.5000 | -1.7790 | 5.0270 | 0.2942 |
| 21781 | 145.0000 | -1.8670 | 4.9430 | 0.2359 |
| 21881 | 153.5000 | -1.9730 | 4.8650 | 0.1820 |
| 21981 | 163.7500 | -2.1010 | 4.7730 | 0.1281 |
| 22081 | 174.0000 | -2.2320 | 4.6980 | 0.0867 |
| 22181 | 175.0000 | -2.3540 | 4.5670 | 0.0484 |
| 22281 | 176.0000 | -2.4590 | 4.4220 | 0.0226 |
| 22381 | 177.0000 | -2.5120 | 4.3030 | 0.0037 |
| 22481 | 178.0000 | -2.5380 | 4.1300 | -0.0160 |
| 22581 | 179.0000 | -2.5500 | 3.9650 | -0.0177 |
| 22681 | 180.0000 | -2.4880 | 3.8030 | -0.0207 |
| 22781 | 181.0000 | -2.4290 | 3.6480 | -0.0199 |
| 22881 | 182.0000 | -2.3060 | 3.4980 | -0.0145 |
| 22981 | 183.0000 | -2.1450 | 3.3700 | -0.0160 |
| 23081 | 184.0000 | -1.9760 | 3.2030 | -0.0283 |
| 23181 | 185.0000 | -1.7380 | 3.0620 | -0.0283 |
| 23281 | 186.0000 | -1.4740 | 2.9170 | -0.0878 |
| 23381 | 196.2500 | -1.2630 | 2.8000 | -0.1101 |
| 23481 | 206.5000 | -1.0390 | 2.6780 | -0.1739 |
| 23581 | 215.0000 | -0.8732 | 2.5730 | -0.2303 |
| 23681 | 223.5000 | -0.7244 | 2.4670 | -0.3333 |
| 23781 | 237.5000 | -0.5475 | 2.2880 | -0.5397 |
| 23881 | 251.5000 | -0.4240 | 2.1410 | -0.8537 |
| 23981 | 263.7500 | -0.3528 | 2.0720 | -1.1540 |
| 24081 | 276.0000 | -0.2930 | 2.1120 | -1.4860 |
| 24181 | 282.0000 | -0.2652 | 2.2940 | -1.8060 |
| 24281 | 290.3333 | -0.2640 | 2.6630 | -2.0800 |
| 24381 | 298.6667 | -0.3271 | 3.1480 | -2.1570 |
| 24481 | 307.0000 | -0.4113 | 3.7270 | -2.1230 |
| 24581 | 311.7500 | -0.4865 | 4.0750 | -2.0430 |
| 24681 | 316.5000 | -0.5663 | 4.4270 | -1.9590 |
| 24781 | 324.3333 | -0.7412 | 5.0180 | -1.7790 |
| 24881 | 332.1667 | -1.0030 | 5.5980 | -1.5640 |
| 24981 | 340.0000 | -1.2910 | 6.1680 | -1.3230 |
| 25081 | 346.6667 | -1.5940 | 6.6190 | -1.0810 |
| 25181 | 353.3333 | -1.7920 | 7.0320 | -0.8385 |

Table 7

**Displacement of the LCT casing
position line S84**

| node | angle (degree) | u _x (mm) | u _y (mm) | u _z (mm) |
|-------|-------------------|------------------------|------------------------|------------------------|
| 30084 | 0.0000 | -2.0850 | 8.1700 | -0.4335 |
| 30184 | 6.6667 | -2.1360 | 7.7760 | -0.3264 |
| 30284 | 13.3333 | -1.9570 | 8.1920 | -0.2781 |
| 30384 | 20.0000 | -1.6910 | 8.6560 | -0.1645 |
| 30484 | 27.8333 | -1.5240 | 9.0720 | 0.0685 |
| 30584 | 35.6667 | -1.3090 | 8.7810 | 0.5921 |
| 30684 | 43.5000 | -1.6820 | 8.0040 | 0.7892 |
| 30784 | 48.2500 | -1.3630 | 6.6000 | 0.8466 |
| 30884 | 53.0000 | -1.3290 | 6.1230 | 1.1650 |
| 30984 | 61.3333 | -1.4010 | 5.4400 | 1.1770 |
| 31084 | 69.6667 | -1.4260 | 4.5670 | 1.1300 |
| 31184 | 78.0000 | -1.5030 | 4.4890 | 1.0180 |
| 31284 | 84.0000 | -1.5500 | 4.5720 | 0.8390 |
| 31384 | 96.2500 | -1.5950 | 4.0710 | 0.6892 |
| 31484 | 108.5000 | -1.6230 | 4.4260 | 0.6260 |
| 31784 | 145.0000 | -1.5530 | 3.8410 | 0.5090 |
| 31884 | 153.5000 | -1.7040 | 4.0820 | 0.5200 |
| 31984 | 163.7500 | -1.9010 | 4.0830 | 0.5041 |
| 32084 | 174.0000 | -2.1190 | 4.0300 | 0.4287 |
| 32184 | 175.0000 | -2.2260 | 3.9730 | 0.3697 |
| 32284 | 176.0000 | -2.3110 | 3.9100 | 0.3057 |
| 32384 | 177.0000 | -2.3890 | 3.8000 | 0.2277 |
| 32484 | 178.0000 | -2.4420 | 3.6480 | 0.0917 |
| 32584 | 179.0000 | -2.4200 | 3.5310 | -0.0242 |
| 32684 | 180.0000 | -2.3980 | 3.3630 | -0.1084 |
| 32784 | 181.0000 | -2.3250 | 3.2960 | -0.1927 |
| 32884 | 182.0000 | -2.2120 | 3.0930 | -0.3010 |
| 32984 | 183.0000 | -2.0130 | 2.8760 | -0.4245 |
| 33084 | 184.0000 | -1.8210 | 2.7420 | -0.4940 |
| 33184 | 185.0000 | -1.6280 | 2.5770 | -0.5366 |
| 33284 | 186.0000 | -1.4130 | 2.4070 | -0.5711 |
| 33384 | 196.2500 | -1.0580 | 2.0260 | -0.5696 |
| 33484 | 206.5000 | -0.7933 | 1.6830 | -0.4930 |
| 33584 | 215.0000 | -0.7365 | 1.0590 | -0.1902 |
| 33884 | 251.5000 | -0.8203 | -0.1330 | -0.7685 |
| 33984 | 263.7500 | -0.8363 | -0.3335 | -1.1160 |
| 34084 | 276.0000 | -0.7837 | -0.1578 | -1.5900 |
| 34184 | 282.0000 | -0.6685 | -0.4178 | -1.9060 |
| 34284 | 290.3333 | -0.4905 | -1.3120 | -2.2410 |
| 34384 | 298.6667 | -0.2682 | -1.3910 | -2.1850 |
| 34484 | 307.0000 | -0.1470 | -0.1985 | -2.0210 |
| 34584 | 311.7500 | -0.1647 | 0.7688 | -1.7290 |
| 34684 | 316.5000 | -0.3172 | 1.0830 | -1.3710 |
| 34784 | 324.3333 | -0.3729 | 3.5700 | -1.2480 |
| 34884 | 332.1667 | -0.8625 | 5.5880 | -0.8235 |
| 34984 | 340.0000 | -1.1300 | 5.8220 | -0.6420 |
| 35084 | 346.6667 | -1.5070 | 6.3090 | -0.5269 |
| 35184 | 353.3333 | -1.9080 | 7.0420 | -0.5368 |

Table 8

**Displacement of the LCT casing
position line G89**

| node | angle (degree) | u _x (mm) | u _y (mm) | u _z (mm) |
|-------|-------------------|------------------------|------------------------|------------------------|
| 20089 | 0.0000 | -2.0560 | 7.6460 | -0.4476 |
| 20189 | 6.6667 | -2.1180 | 8.0130 | -0.3422 |
| 20289 | 13.3333 | -1.9610 | 7.8830 | -0.2080 |
| 20389 | 20.0000 | -1.6540 | 8.6280 | 0.0010 |
| 20489 | 27.8333 | -1.4210 | 8.6360 | 0.2888 |
| 20589 | 35.6667 | -1.3590 | 8.4160 | 0.5601 |
| 20689 | 43.5000 | -1.2730 | 7.9520 | 0.8146 |
| 20789 | 48.2500 | -1.3220 | 7.4750 | 0.9834 |
| 20889 | 53.0000 | -1.2720 | 6.9350 | 1.0770 |
| 20989 | 61.3333 | -1.3230 | 6.2840 | 1.2110 |
| 21089 | 69.6667 | -1.3750 | 5.0300 | 1.1740 |
| 21189 | 78.0000 | -1.4530 | 4.6380 | 1.0600 |
| 21289 | 84.0000 | -1.5480 | 4.8070 | 0.8056 |
| 21389 | 96.2500 | -1.5880 | 4.1300 | 0.7224 |
| 21489 | 108.5000 | -1.6180 | 4.6250 | 0.5513 |
| 21589 | 122.5000 | -1.6000 | 4.1870 | 0.4443 |
| 21689 | 136.5000 | -1.6470 | 4.3650 | 0.4184 |
| 21789 | 145.0000 | -1.7290 | 4.3150 | 0.4064 |
| 21889 | 153.5000 | -1.7900 | 4.2470 | 0.4050 |
| 21989 | 163.7500 | -1.9490 | 4.1880 | 0.4059 |
| 22089 | 174.0000 | -2.1090 | 4.1090 | 0.3804 |
| 22189 | 175.0000 | -2.2320 | 4.0360 | 0.3362 |
| 22289 | 176.0000 | -2.3370 | 3.9260 | 0.2739 |
| 22389 | 177.0000 | -2.4080 | 3.8330 | 0.1892 |
| 22489 | 178.0000 | -2.4510 | 3.7080 | 0.0909 |
| 22589 | 179.0000 | -2.4210 | 3.5550 | -0.0057 |
| 22689 | 180.0000 | -2.4050 | 3.4290 | -0.1040 |
| 22789 | 181.0000 | -2.3080 | 3.2740 | -0.1987 |
| 22889 | 182.0000 | -2.2190 | 3.1380 | -0.2865 |
| 22989 | 183.0000 | -2.0660 | 2.9880 | -0.3694 |
| 23089 | 184.0000 | -1.8710 | 2.7910 | -0.4375 |
| 23189 | 185.0000 | -1.6290 | 2.6100 | -0.4648 |
| 23289 | 186.0000 | -1.3860 | 2.3830 | -0.4875 |
| 23389 | 196.2500 | -1.1220 | 2.0890 | -0.4372 |
| 23489 | 206.5000 | -0.8913 | 1.7660 | -0.3861 |
| 23589 | 215.0000 | -0.7178 | 1.5270 | -0.3620 |
| 23689 | 223.5000 | -0.6088 | 1.2530 | -0.3886 |
| 23789 | 237.5000 | -0.6033 | 0.4426 | -0.4276 |
| 23889 | 251.5000 | -0.6869 | 0.3486 | -0.7307 |
| 23989 | 263.7500 | -0.7790 | -0.2002 | -1.1490 |
| 24089 | 276.0000 | -0.7292 | 0.0380 | -1.5640 |
| 24189 | 282.0000 | -0.5661 | -0.0860 | -1.9450 |
| 24289 | 290.3333 | -0.3876 | -0.0549 | -2.2390 |
| 24389 | 298.6667 | -0.3811 | 0.6224 | -2.2600 |
| 24489 | 307.0000 | -0.3753 | 2.4010 | -2.0630 |
| 24589 | 311.7500 | -0.3903 | 2.8880 | -1.9120 |
| 24689 | 316.5000 | -0.3994 | 3.5060 | -1.7700 |
| 24789 | 324.3333 | -0.5522 | 4.4460 | -1.4760 |
| 24889 | 332.1667 | -0.7434 | 5.1880 | -1.2050 |
| 24989 | 340.0000 | -1.1010 | 6.0010 | -0.8862 |
| 25089 | 346.6667 | -1.5700 | 5.7310 | -0.7015 |
| 25189 | 353.3333 | -1.9270 | 7.1670 | -0.5876 |

Table 9

**Displacement of the LCT casing
position line G41**

| node | angle (degree) | u _x (mm) | u _y (mm) | u _z (mm) |
|-------|-------------------|------------------------|------------------------|------------------------|
| 20041 | 0.0000 | -2.0790 | 7.3870 | -0.0722 |
| 20141 | 6.6667 | -2.0620 | 7.6720 | -0.0475 |
| 20241 | 13.3333 | -1.9000 | 7.8840 | 0.0065 |
| 20341 | 20.0000 | -1.6350 | 8.0130 | 0.1097 |
| 20441 | 27.8333 | -1.2990 | 8.0380 | 0.2842 |
| 20541 | 35.6667 | -1.0110 | 7.9370 | 0.4849 |
| 20641 | 43.5000 | -0.8111 | 7.7250 | 0.6686 |
| 20741 | 48.2500 | -0.7430 | 7.5510 | 0.7527 |
| 20841 | 53.0000 | -0.7233 | 7.3480 | 0.7921 |
| 20941 | 61.3333 | -0.7597 | 6.9460 | 0.7598 |
| 21041 | 69.6667 | -0.8485 | 6.5200 | 0.6020 |
| 21141 | 78.0000 | -0.9452 | 6.1010 | 0.3139 |
| 21241 | 84.0000 | -0.9908 | 5.8170 | 0.0543 |
| 21341 | 96.2500 | -0.9883 | 5.5500 | -0.1915 |
| 21441 | 108.5000 | -0.9520 | 5.3630 | -0.3046 |
| 21541 | 122.5000 | -0.9367 | 5.1900 | -0.3037 |
| 21641 | 136.5000 | -1.0020 | 5.0450 | -0.2024 |
| 21741 | 145.0000 | -1.0980 | 4.9630 | -0.1116 |
| 21841 | 153.5000 | -1.2490 | 4.8850 | -0.0135 |
| 21941 | 163.7500 | -1.4800 | 4.7930 | 0.0810 |
| 22041 | 174.0000 | -1.7320 | 4.7030 | 0.1303 |
| 22141 | 175.0000 | -2.0250 | 4.5720 | 0.1783 |
| 22241 | 176.0000 | -2.2540 | 4.4320 | 0.1926 |
| 22341 | 177.0000 | -2.4090 | 4.2810 | 0.2017 |
| 22441 | 178.0000 | -2.4950 | 4.1210 | 0.2087 |
| 22541 | 179.0000 | -2.5240 | 3.9590 | 0.2146 |
| 22641 | 180.0000 | -2.5010 | 3.7980 | 0.2192 |
| 22741 | 181.0000 | -2.4310 | 3.6420 | 0.2231 |
| 22841 | 182.0000 | -2.3080 | 3.4920 | 0.2273 |
| 22941 | 183.0000 | -2.1190 | 3.3470 | 0.2329 |
| 23041 | 184.0000 | -1.8450 | 3.2040 | 0.2423 |
| 23141 | 185.0000 | -1.4810 | 3.0630 | 0.2625 |
| 23241 | 186.0000 | -1.0570 | 2.9250 | 0.2981 |
| 23341 | 196.2500 | -0.7384 | 2.8120 | 0.3966 |
| 23441 | 206.5000 | -0.4685 | 2.7000 | 0.5093 |
| 23541 | 215.0000 | -0.3091 | 2.5990 | 0.6169 |
| 23641 | 223.5000 | -0.2289 | 2.4910 | 0.7009 |
| 23741 | 237.5000 | -0.2216 | 2.3100 | 0.7414 |
| 23841 | 251.5000 | -0.3017 | 2.1550 | 0.6174 |
| 23941 | 263.7500 | -0.3735 | 2.0840 | 0.3531 |
| 24041 | 276.0000 | -0.3792 | 2.1140 | -0.0180 |
| 24141 | 282.0000 | -0.3056 | 2.2730 | -0.4997 |
| 24241 | 290.3333 | -0.1724 | 2.6200 | -0.9283 |
| 24341 | 298.6667 | -0.0668 | 3.1070 | -1.1390 |
| 24441 | 307.0000 | -0.0465 | 3.6920 | -1.1630 |
| 24541 | 311.7500 | -0.0891 | 4.0490 | -1.1010 |
| 24641 | 316.5000 | -0.1901 | 4.4150 | -0.9886 |
| 24741 | 324.3333 | -0.4551 | 5.0230 | -0.7584 |
| 24841 | 332.1667 | -0.8236 | 5.6190 | -0.5136 |
| 24941 | 340.0000 | -1.2610 | 6.1900 | -0.2992 |
| 25041 | 346.6667 | -1.6350 | 6.6370 | -0.1700 |
| 25141 | 353.3333 | -1.9240 | 7.0420 | -0.1014 |

Table 10

In figures 23, 24, and 25, the displacement distributions of the LCT casing, u_x , u_y , and u_z are plotted in discrete filled colour levels in a detail of the structure. Each coloured contour corresponds to a range bounded by the values indicated on the similarly coloured band within the legend.

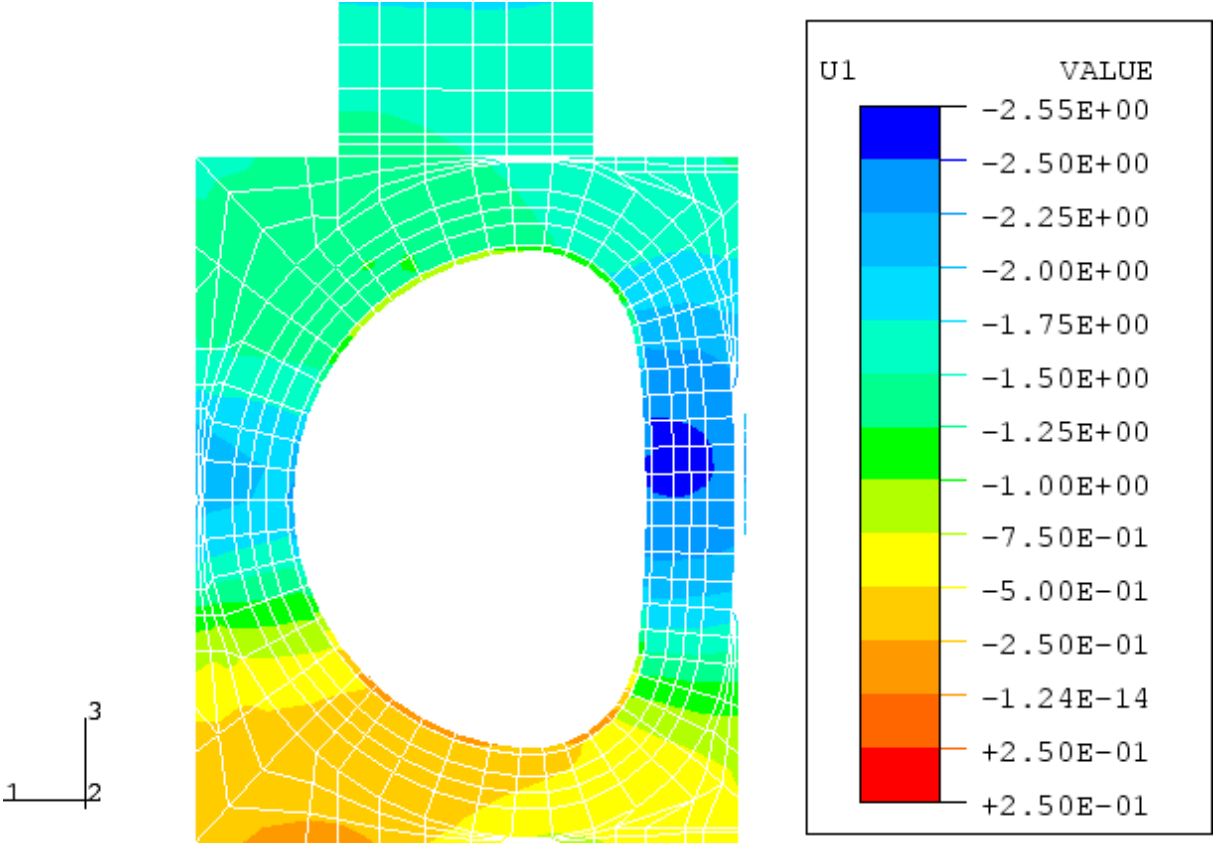


Figure 23 - Contour plot of the displacement u_x of the LCT casing

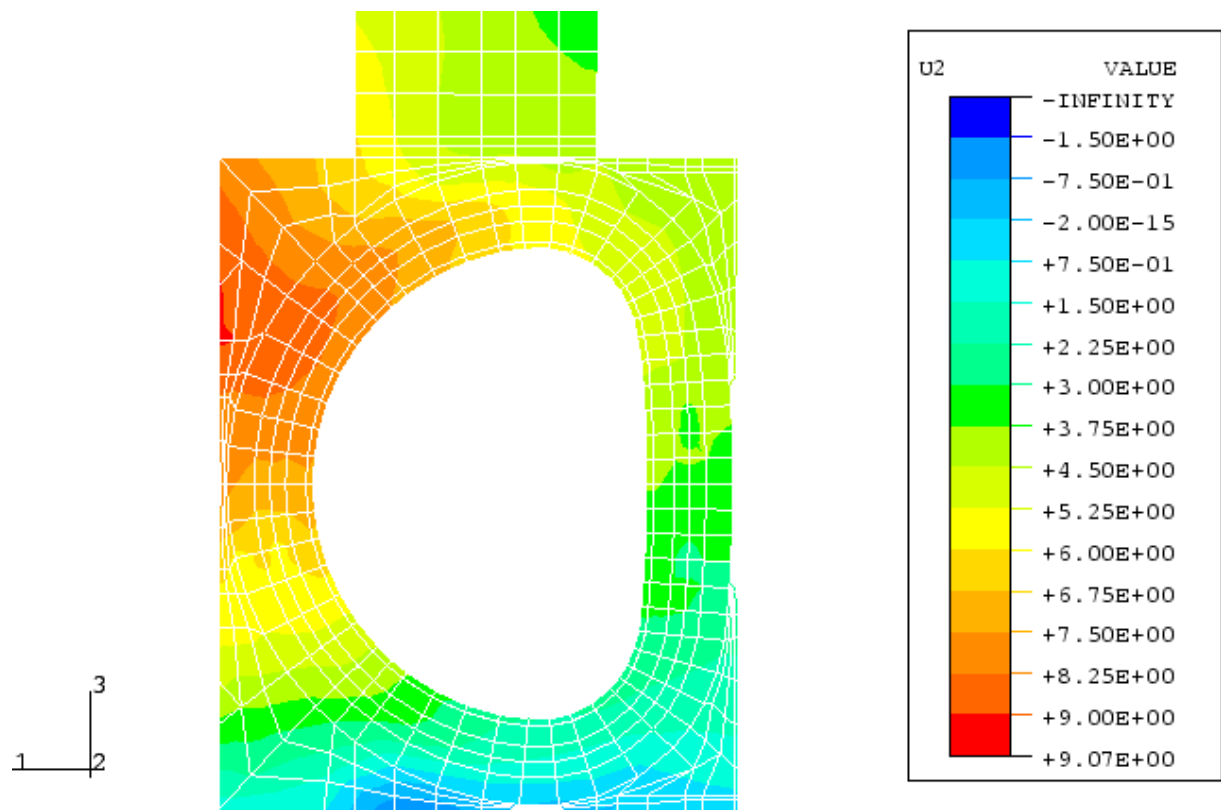


Figure 24 - Contour plot of the displacement u_y of the LCT casing

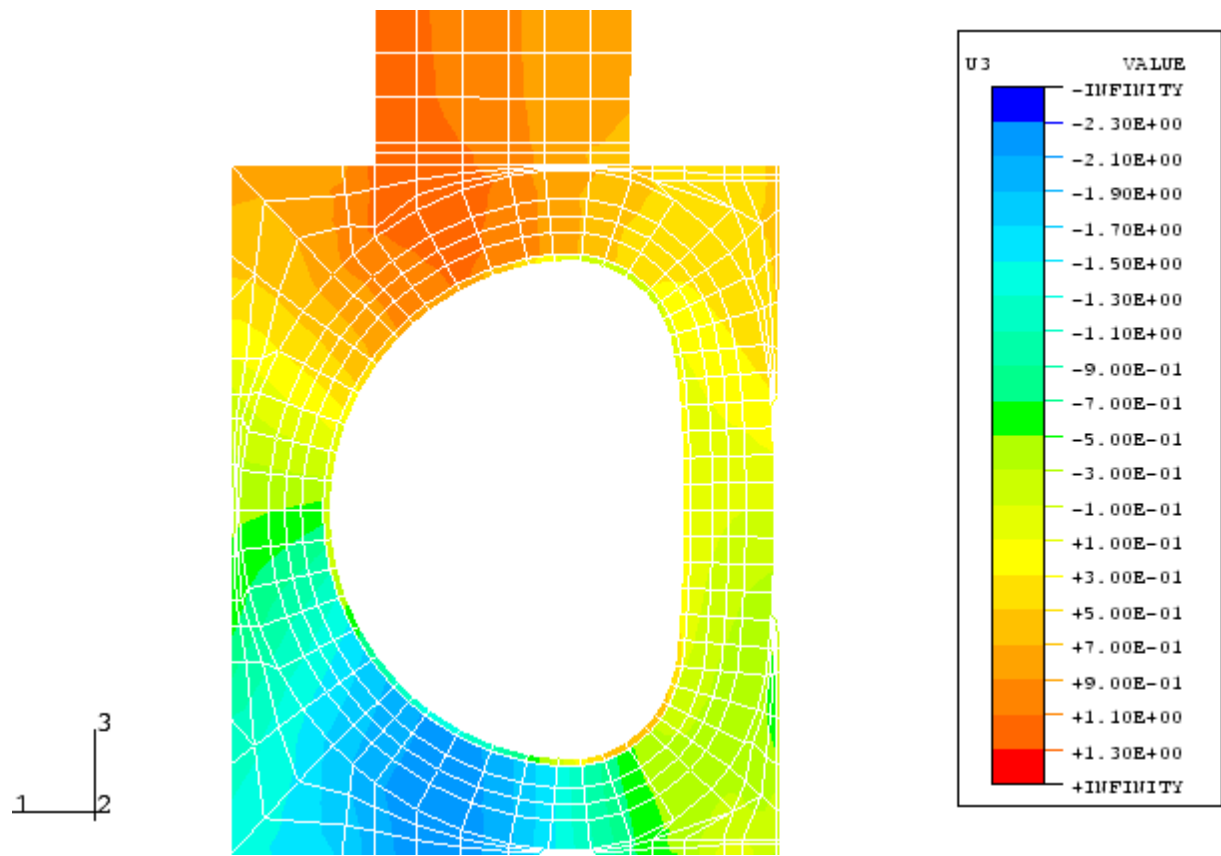


Figure 25 - Contour plot of the displacement u_z of the LCT casing

The deformations of the winding are plotted in figures 26, 27, 28, and 29 in the top view, front view, and side view, respectively.

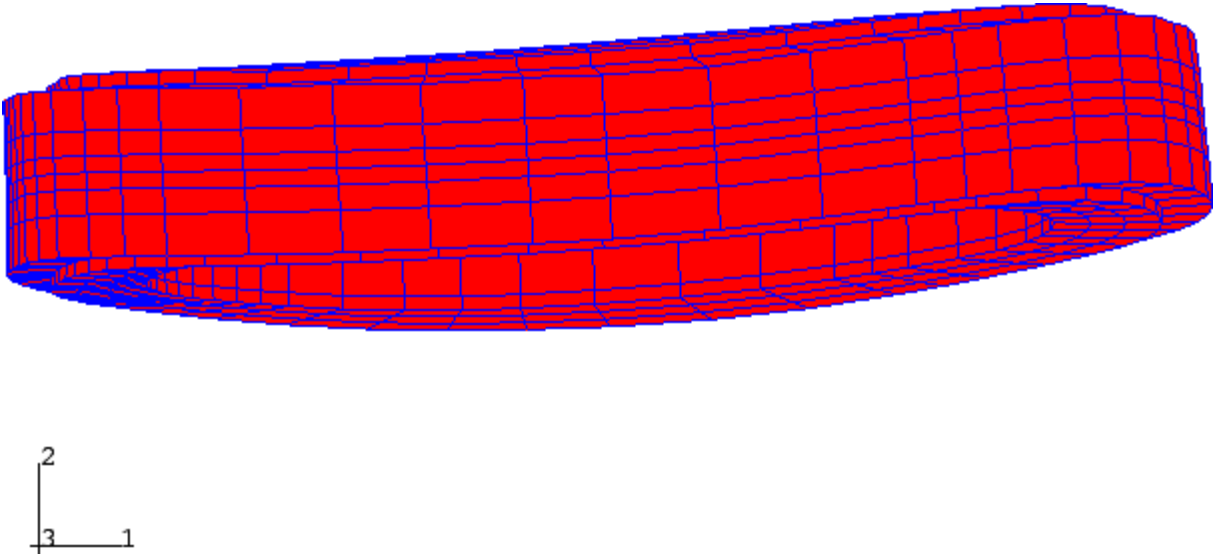


Figure 26 - Top view of the deformed LCT winding

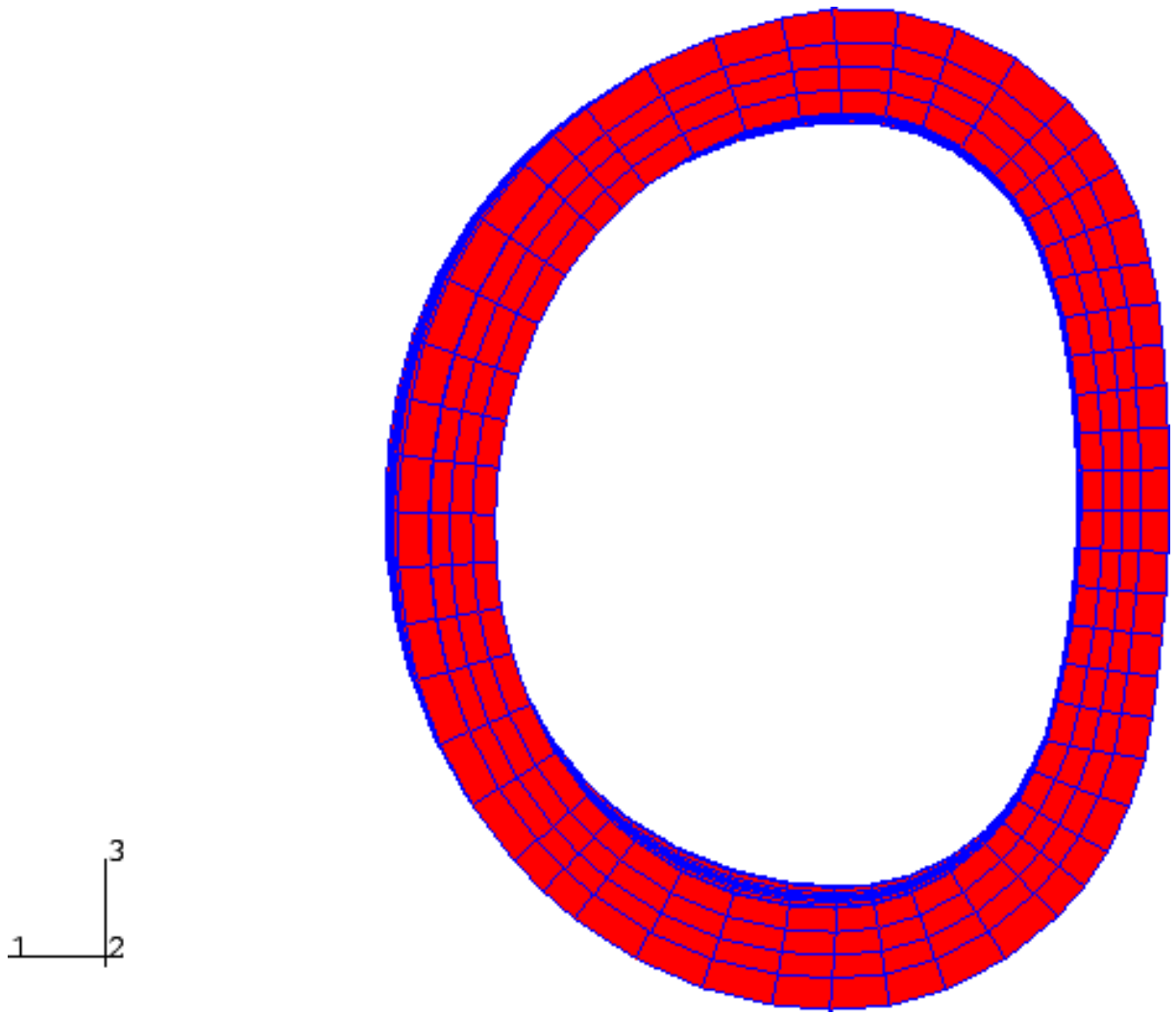


Figure 27 - Front view of the deformed LCT winding

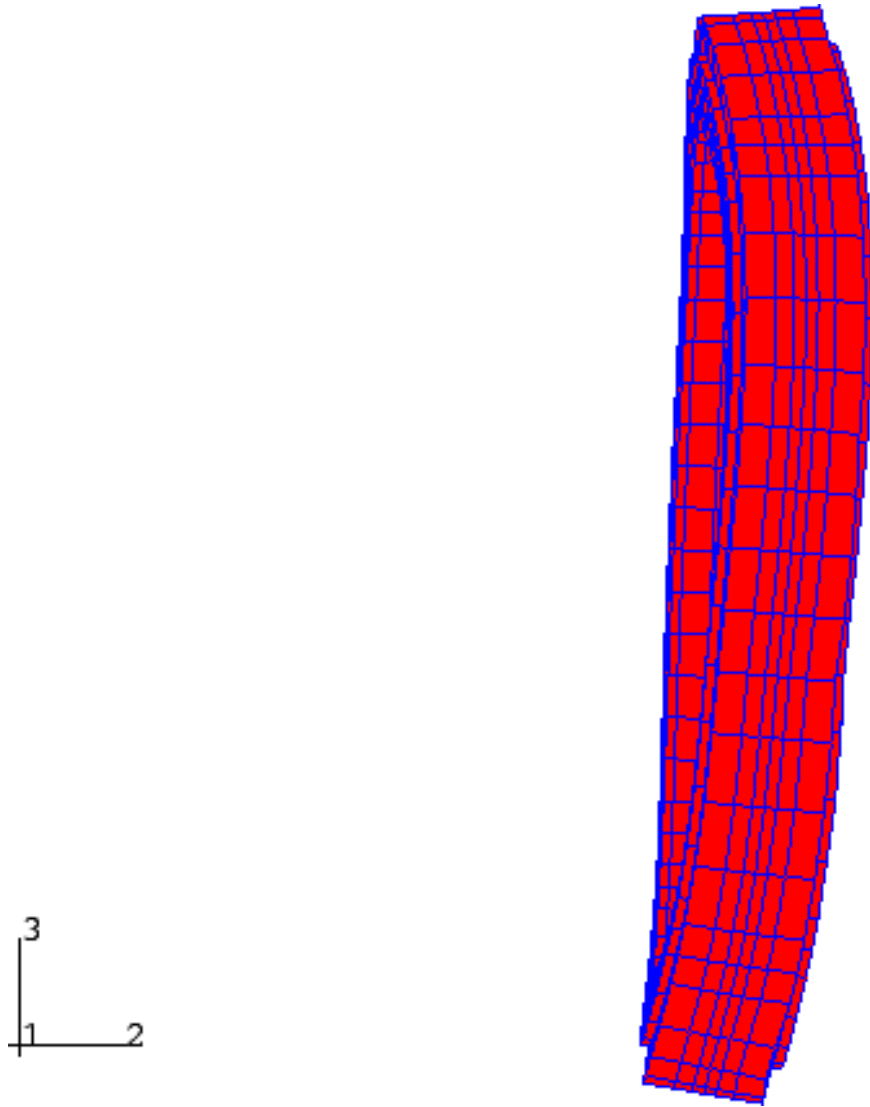


Figure 28 - Side view of the deformed LCT winding

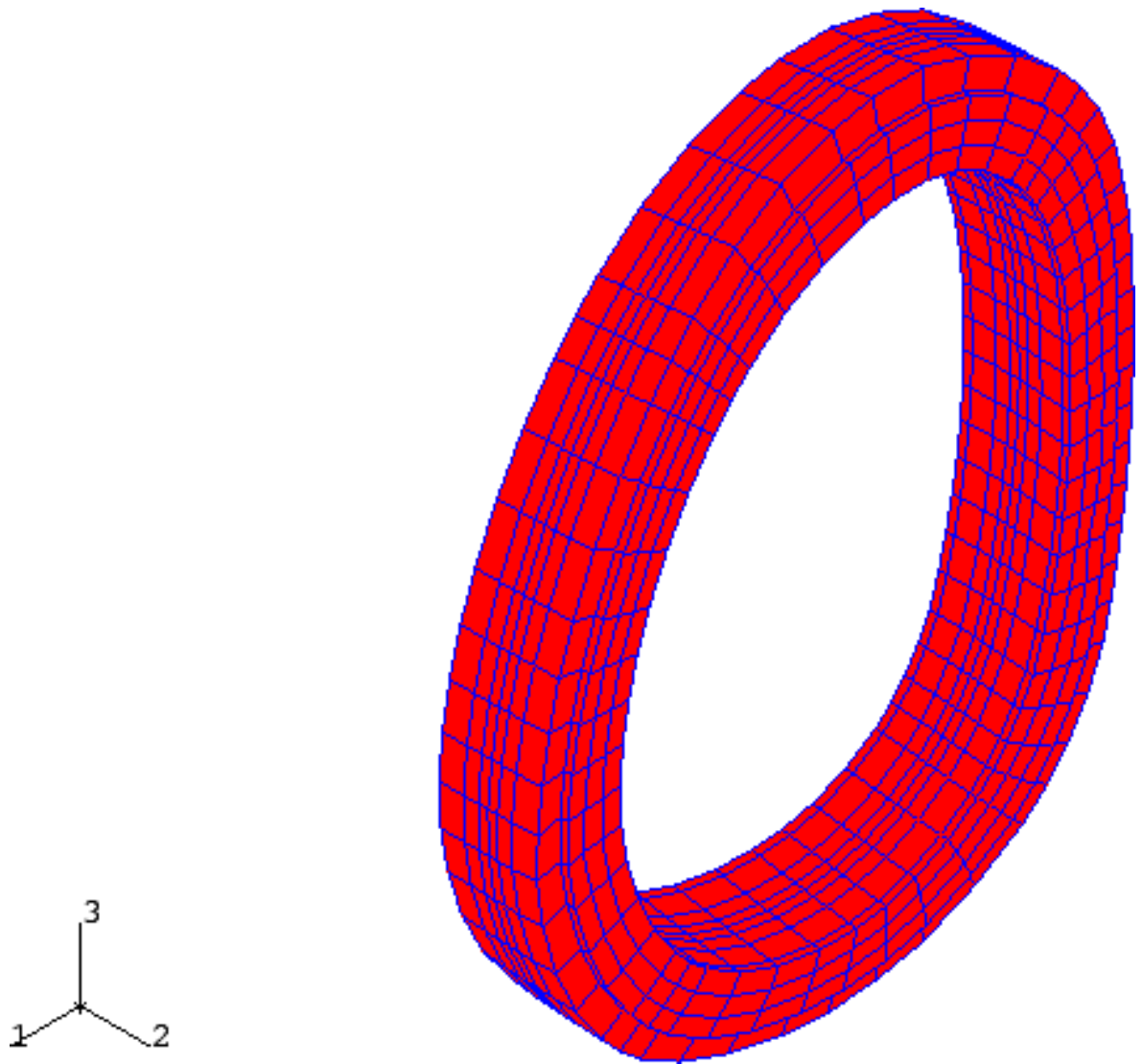
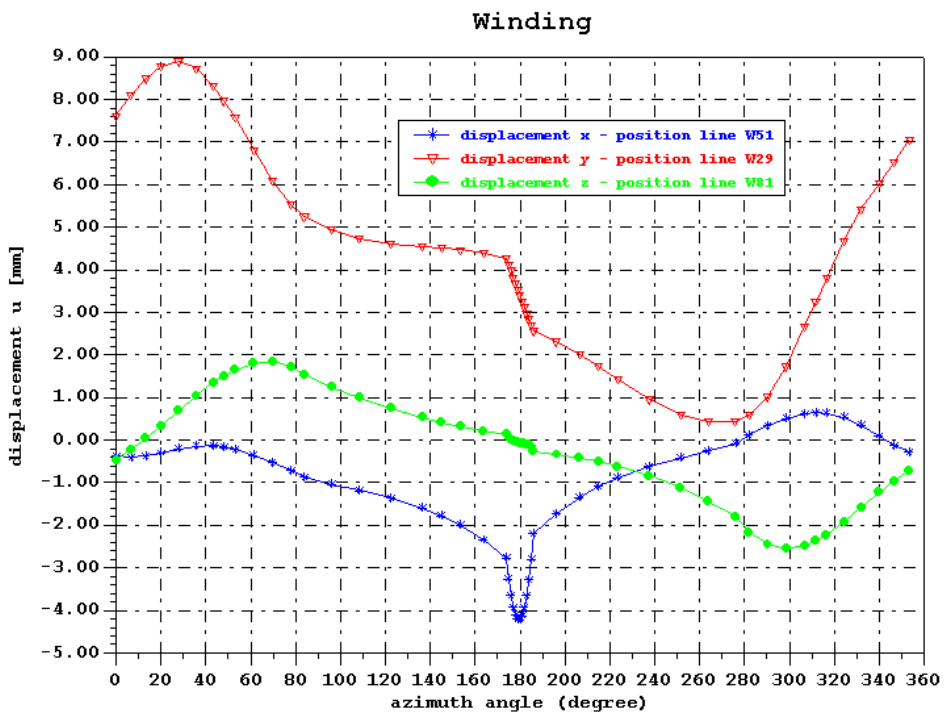


Figure 29 - Isometric view of the deformed LCT winding

The maximum displacement u_x occurs in the middle of the inner ring (position line W51), u_z on the border of the inner ring (position line W81), and u_y in the middle of the outer ring (position line W29) of the LCT winding. In figure 30, u_x , u_y , and u_z of the LCT winding are plotted over the azimuth angle of the winding. The maximum displacements are summarised in table 11.

| | displacement of the winding | | | | | |
|-----|-----------------------------|----------------|--------|----------------|--------|----------------|
| | u_x | angle | u_y | angle | u_z | angle |
| | (mm) | ($^{\circ}$) | (mm) | ($^{\circ}$) | (mm) | ($^{\circ}$) |
| max | +0.804 | 311.75 | +8.893 | 27.83 | +1.844 | 69.67 |
| min | -4.218 | 180.00 | +0.182 | 263.75 | -2.552 | 298.67 |

Table 11



(figure legend: displacements x,y,z correspond to u_x, u_y, u_z)

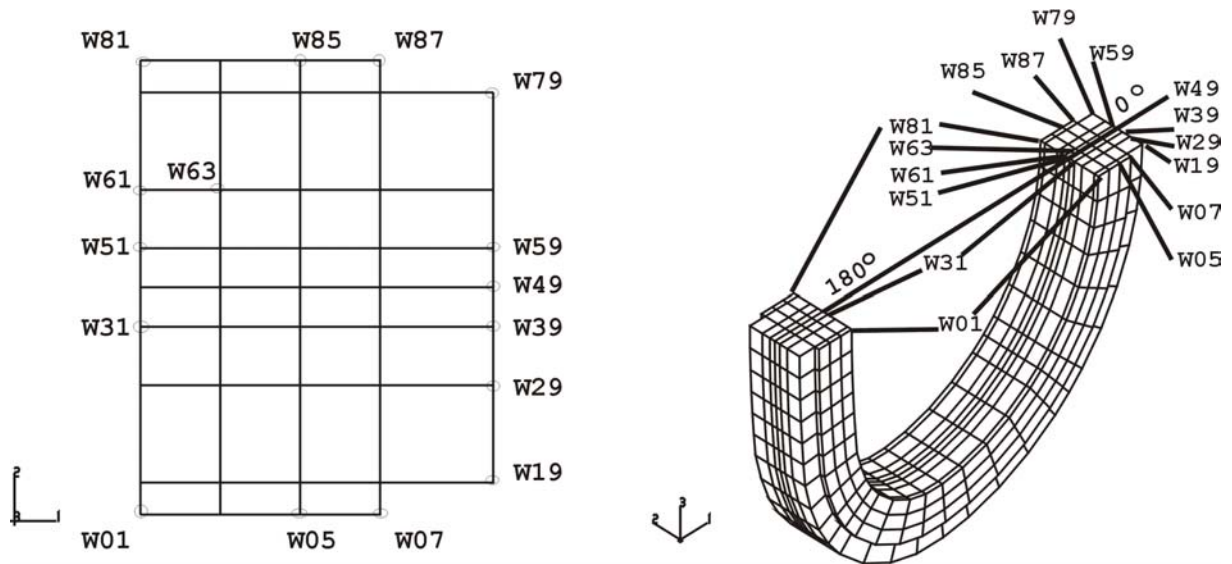


Figure 30 - Displacements of the LCT winding over the azimuth angle

3. Conclusion

For the test configuration consisting of the LCT coil, the intercoil structure, and the ITER-TF model coil, the estimate with the assumed boundary conditions shows that the stresses in the LCT winding and casing are not critical.

4. References

- /1/ - S.J. Sackett, UCID 176221 "EFFI - a code for calculating the electromagnetic field, force and inductance in coil systems of arbitrary geometry", 1977
- /2/ - ABAQUS USER MANUAL, Version 5.8, Hibbitt, Karlson & Sorensen, Inc.
- /3/ - A. Grünhagen, unpublished report
Kernforschungszentrum Karlsruhe, Oktober 1992
- /4/ - ABAQUS/Post Reference Guide Version 5.8,
Hibbitt, Karlson & Sorensen, Inc.
- /5/ - S. Raff, unpublished report
- /6/ - ABAQUS/Viewer Reference Guide Version 6.2,
Hibbitt, Karlson & Sorensen, Inc.